

IRON BALTIC

FRONT MOUNT ADAPTER

CFMOTO
CFORCE 850/1000 2024+
GOES
TERROX 1000 2025+

Code 03.18100

Version 21112025



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

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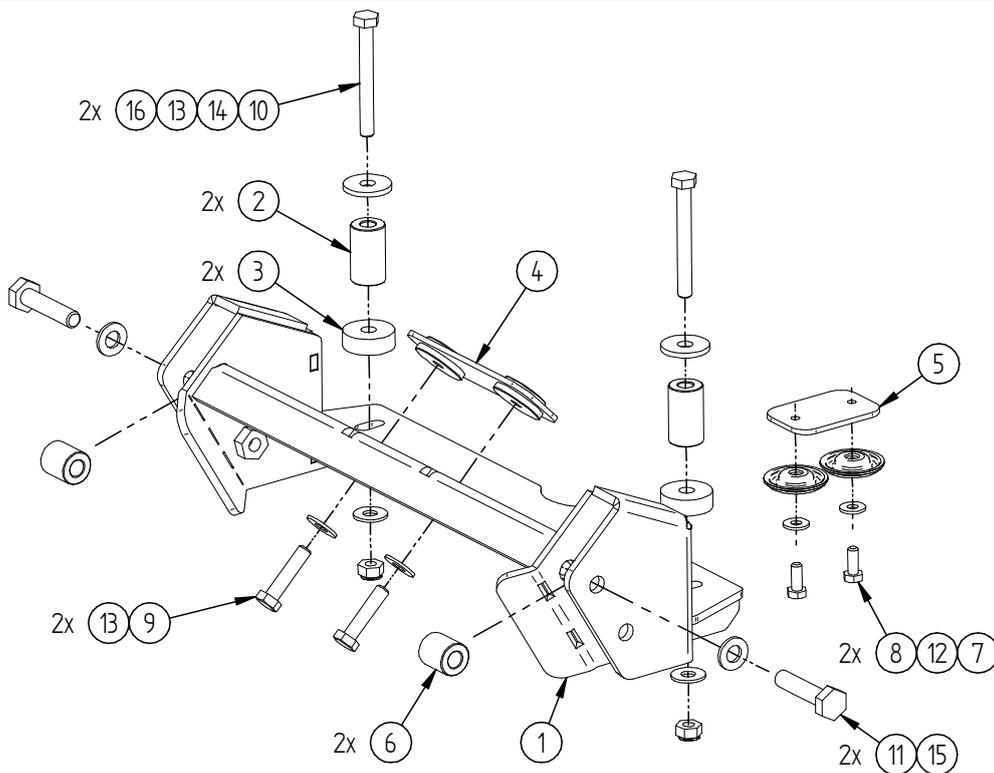
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SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.18101K	1
2	Bushing 1	03.15504	2
3	Distance bushing	03.15505	2
4	Mounting plate	03.7906K	1
5	Connecting plate	02.5006	1
6	Bushing 2	03.5906	2
7	Dished washer	14.503	2
8	Bolt M6x16 DIN933	OT.02.02.050	2
9	Bolt M8x35 DIN933	OT.02.02.210	2
10	Bolt M8x70 DIN931	OT.02.01.014	2
11	Bolt M10x45 DIN931	OT.02.01.040	2
12	Washer Ø6/15 SFS3738	OT.04.03.020	2
13	Washer Ø8/20 SFS3738	OT.04.03.030	4
14	Washer Ø9/28 DIN440	OT.04.02.045	2
15	Washer Ø10/20 DIN125	OT.04.01.040	2
16	Nyloc nut M8 DIN985	OT.03.02.040	2



TOOLS REQUIRED FOR INSTALLATION:



- Spanner 10mm
- Spanner 13mm
- Spanner 17mm
- Socket wrench 10mm
- Socket wrench 13mm
- Allen wrench 4mm
- Allen wrench 8mm



NB!

Designing the adapter, original/factory tires were taken into consideration! Front: 28x9.00-14 and rear: 28x11.00-14.

FITTING INSTRUCTIONS

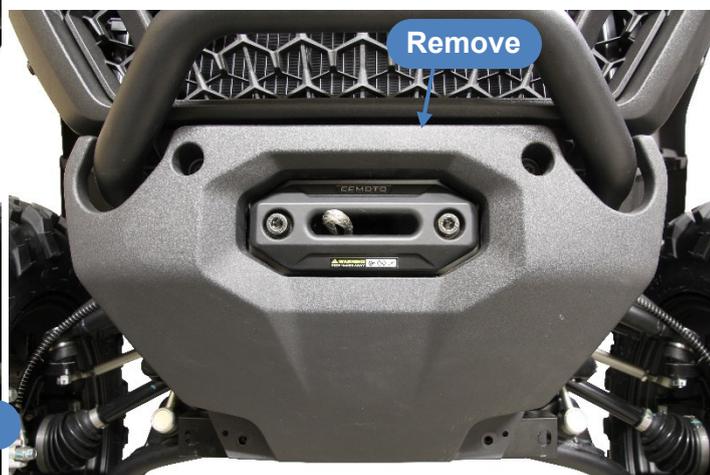
Step 1

Remove front plastic and tube caps. When using the Iron Baltic skid plate, then remove the skid plate front part.

Iron Baltic skid plate front part:



Original plastic front part:



Step 2

Remove the reinforcement from the front part. If installing adapter with the Iron Baltic plastic skid plate, make cut-outs to the front part. If installing adapter with original plastic, cut two $\text{Ø}10\text{mm}$ holes to the front plastic.



Iron Baltic plastic skid plate front part:

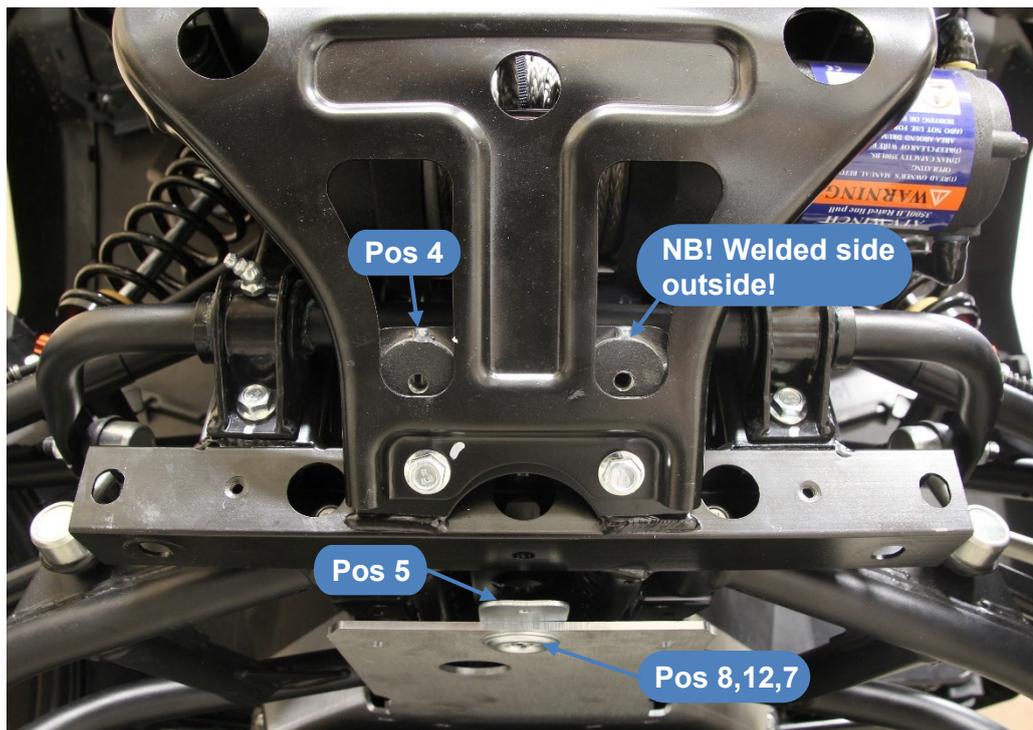


Original front plastic:



Step 3

Place mounting plate (Pos. 4) on the frame, as shown in the picture. NB! The side where the bushings are larger in diameter (welded side), is placed on the frame! If using adapter with Iron Baltic skid plate, install connecting plate (Pos. 5).



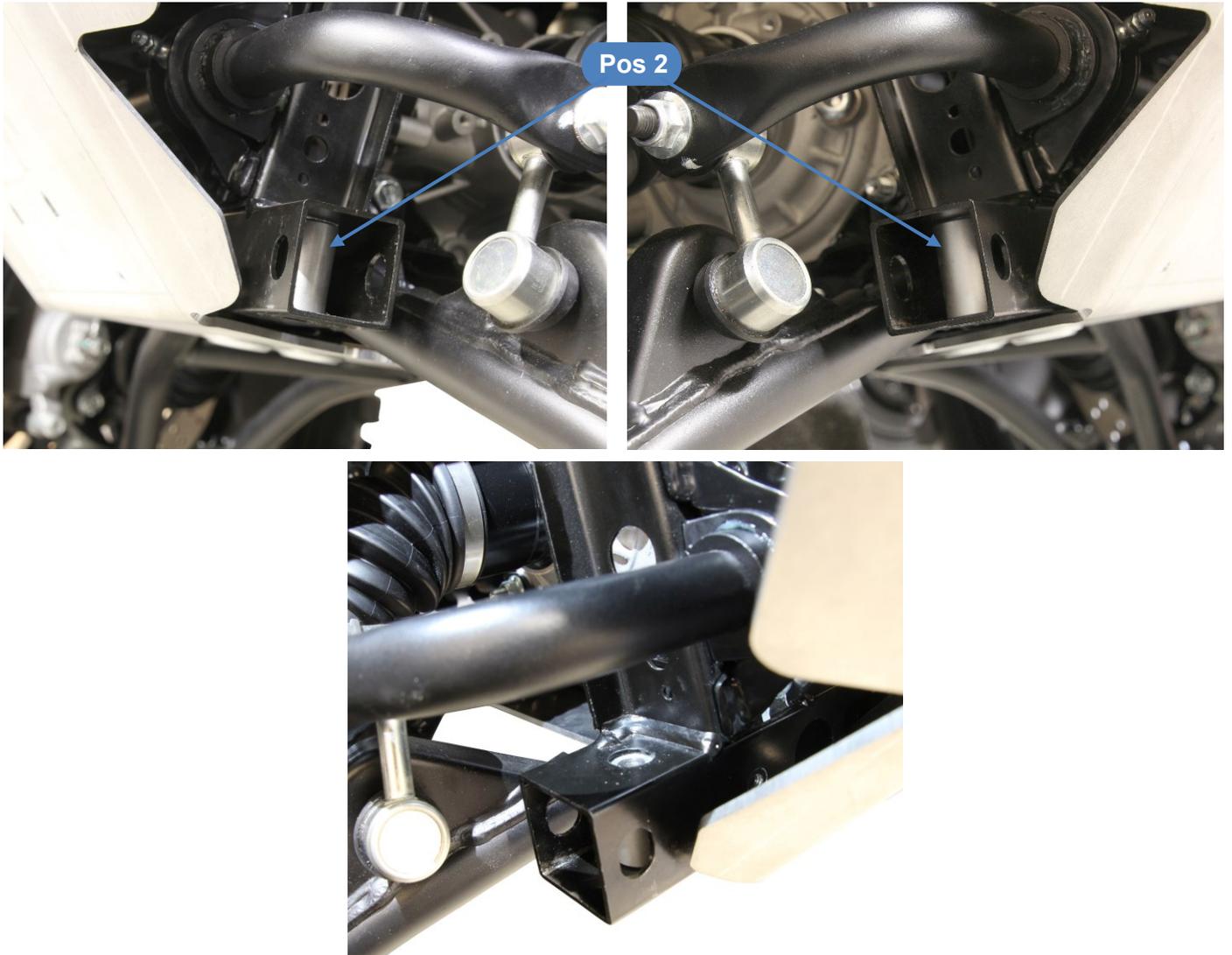
Step 4

Reinstall front plastic / skid plate front part.



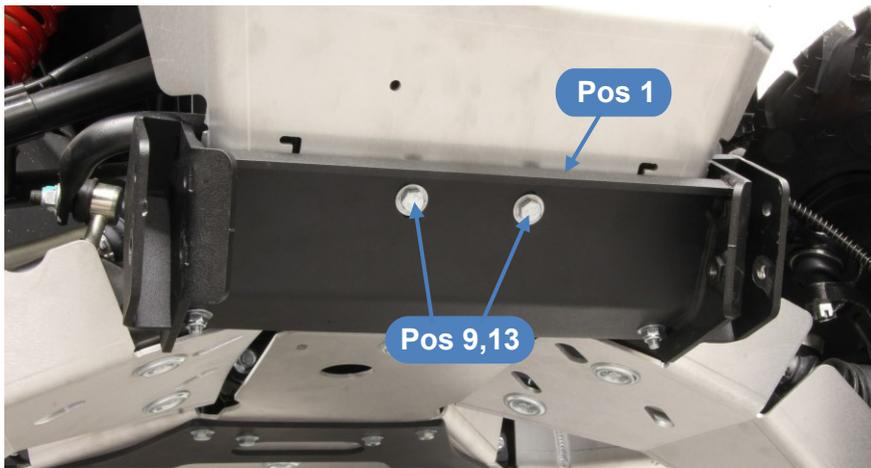
Step 5

Place bushings (Pos. 2) into the front square tube. Make sure that the bushings are aligned with the holes in the tube.



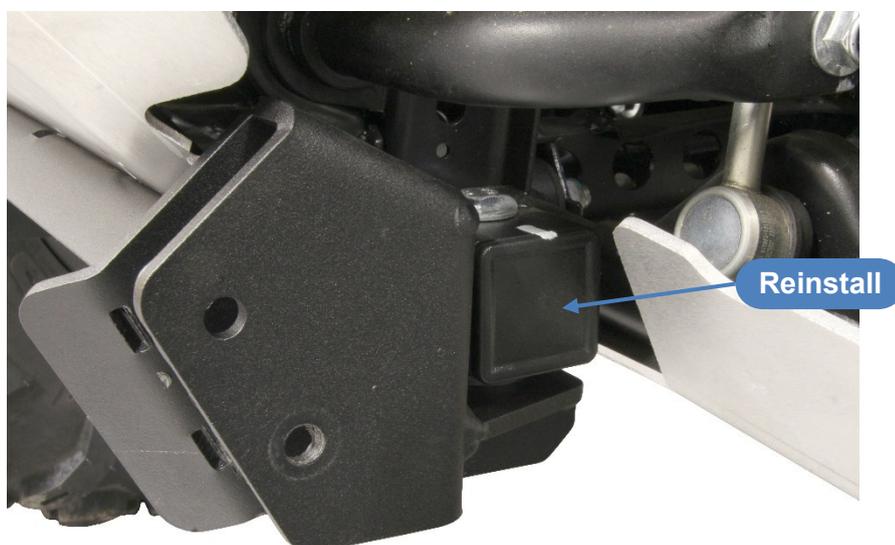
Step 6

Install adapter (Pos. 1). For fastening use M8x35 bolts (Pos. 9), M8x70 bolts (Pos. 10), Ø9/28mm washers (Pos. 14), Ø8/20mm washers (Pos. 13) and M8 nyloc nuts (Pos. 16). Install distance bushings (Pos. 3) between the square tube and adapter.



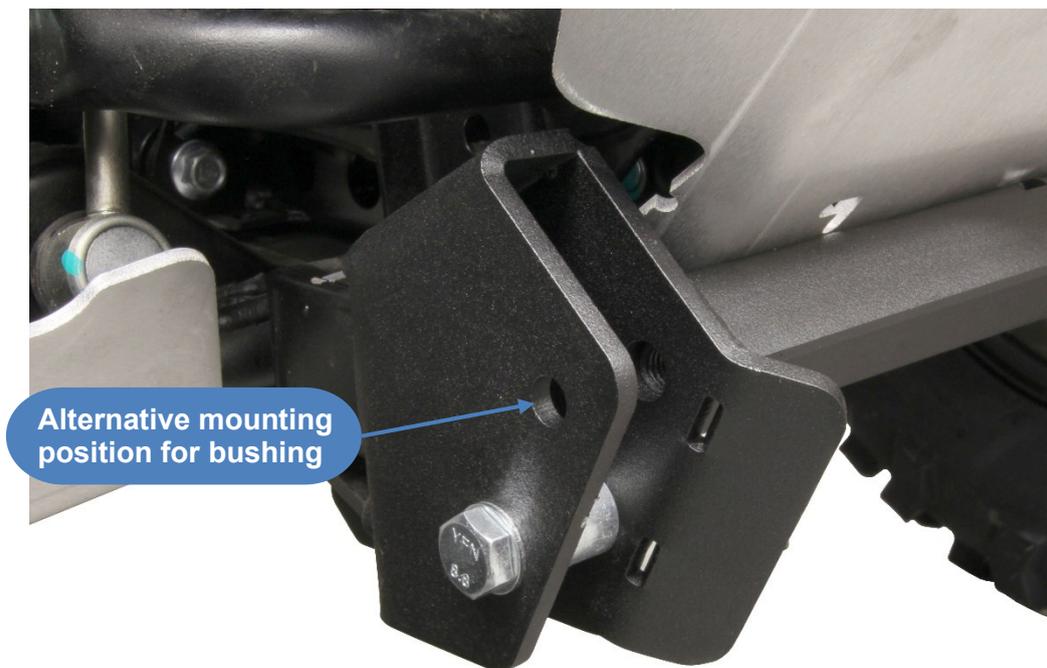
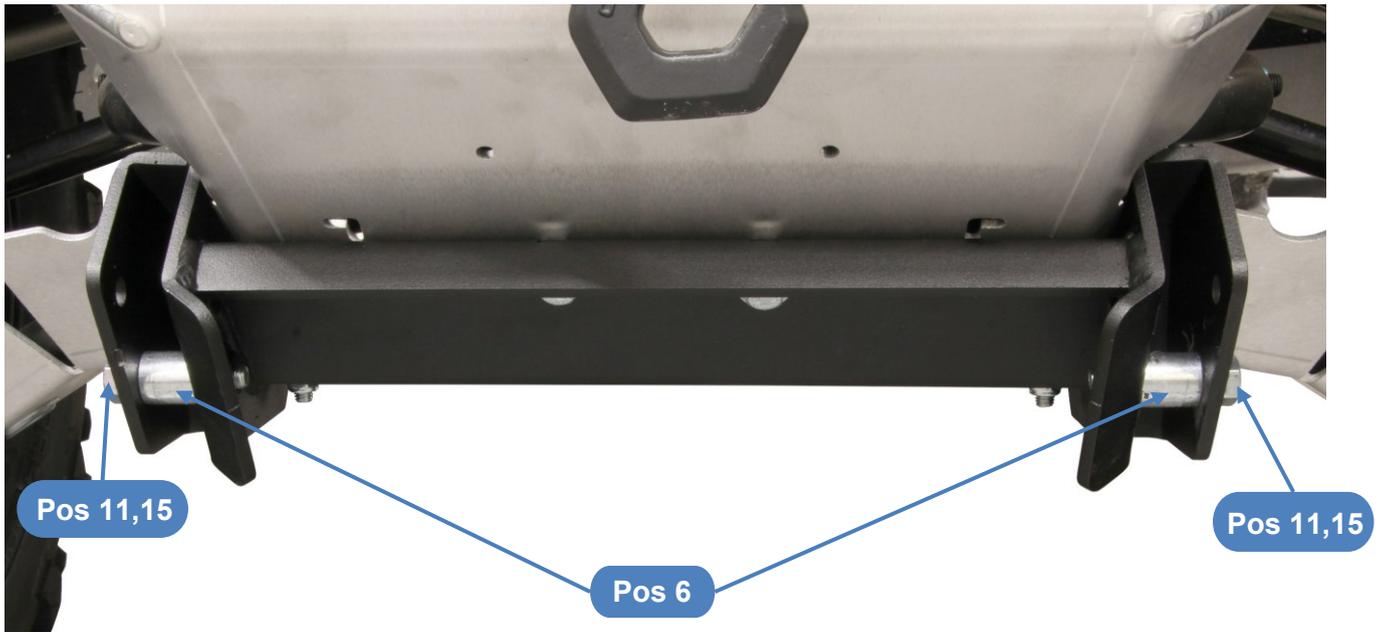
Step 7

Reinstall tube caps.



Step 8

Install bushings (Pos. 6) to the adapter. For fastening use M10x45 bolts (Pos. 11) and Ø10/20mm washers (Pos. 15). **NB! Depending on the ATV suspension, choose the correct mounting holes for the bushings. The distance between the ground and bushing must be 300-315mm.**



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