



WATERING PIPE

WATER TRAILER / FD-1200 / IB-1200 FLATBED

Code 91.1030

Version 11012024



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USER MANUAL



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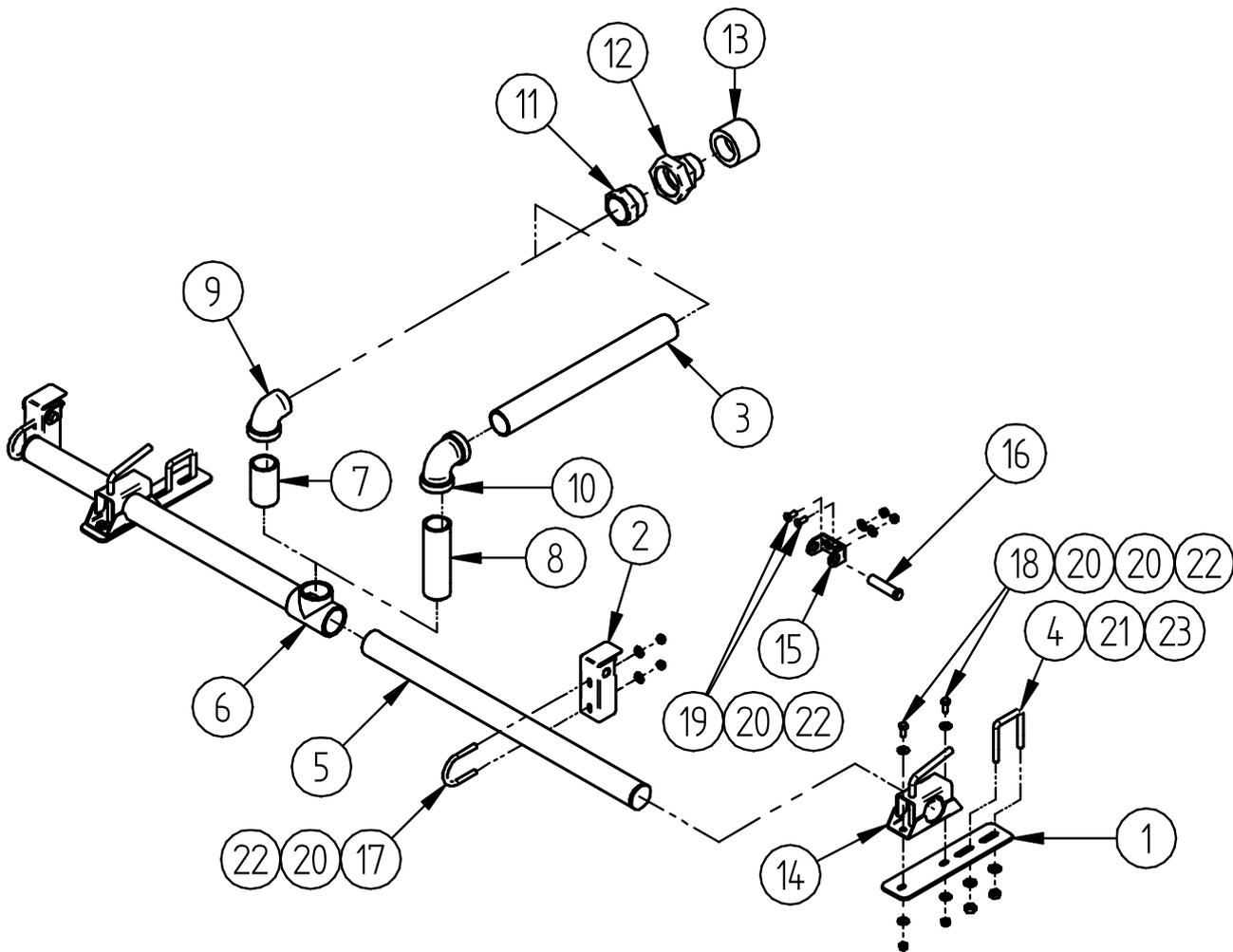
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

Pos.	Description	Code	Amount
1	Installation bracket 1	91.1031	2
2	Installation bracket 2	91.1032	2
3	Pipe extension 420 mm	91.1033	1
4	U-bolt 50 mm	84.2010	2
5	Watering pipe	38.1210K	2
6	Tee fitting 1-1/2" (female+female+female)	OT.42.02.010	1
7	Pipe extension 1-1/2" 80 mm (male+male)	OT.42.02.020	1
8	Pipe extension 1-1/2" 150 mm (male+male)	OT.42.02.030	1
9	Pipe elbow 90° 1-1/2" (male+female)	OT.42.02.040	1
10	Pipe elbow 90° 1-1/2" (female+female)	OT.42.02.050	1
11	American fitting (part 1) 1-1/2"	OT.42.02.060	1
12	American fitting (part 2) 1-1/2"		1
13	IBC adapter S60x6 to 1 1/2" (female)	OT.42.02.070	1
14	Pipe clamp 48 mm	OT.10.02.055	2
15	Hinge bracket	OT.10.10.011	2
16	Hinge pin		2
17	U-clamp M8x48	OT.05.01.043	2
18	Bolt M8x20 DIN933	OT.02.02.180	4
19	Bolt M8x20 DIN7991	OT.02.04.150	4
20	Washer Ø8/20 SFS3738	OT.04.03.030	16
21	Washer Ø10 DIN125	OT.04.01.040	4
22	Nyloc nut M8 DIN985	OT.03.02.040	12
23	Nyloc nut M10 DIN985	OT.03.02.050	4
24	Plumber tape	OT.42.01.100	1

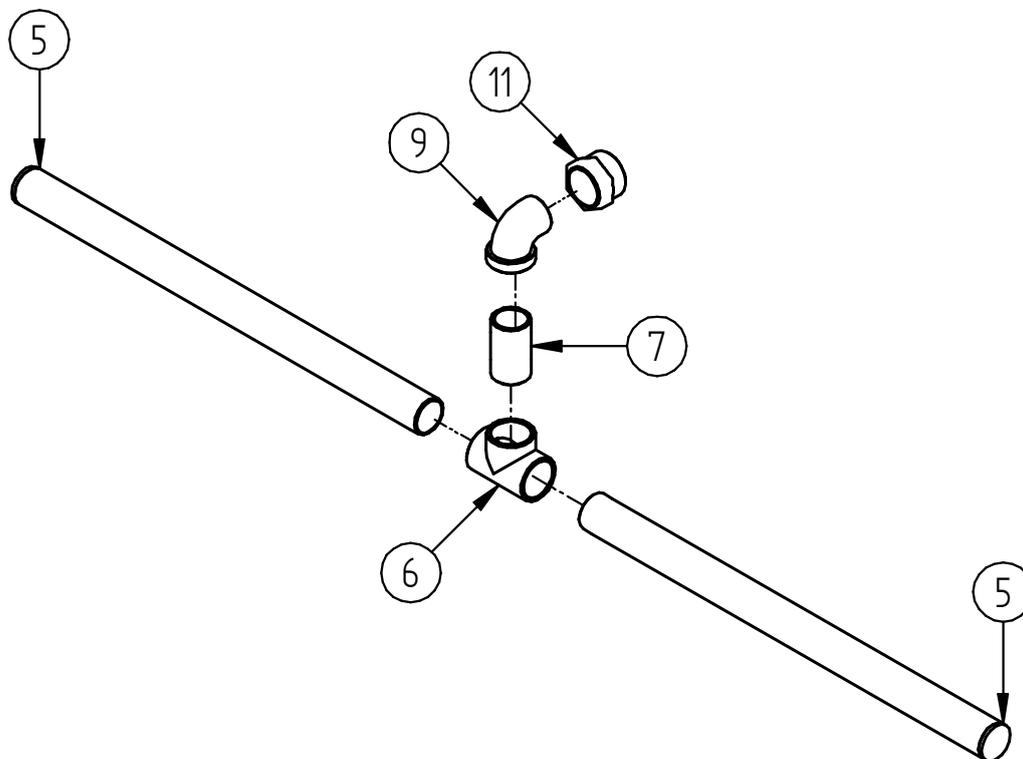


FITTING INSTRUCTIONS

WATER TANK TRAILER

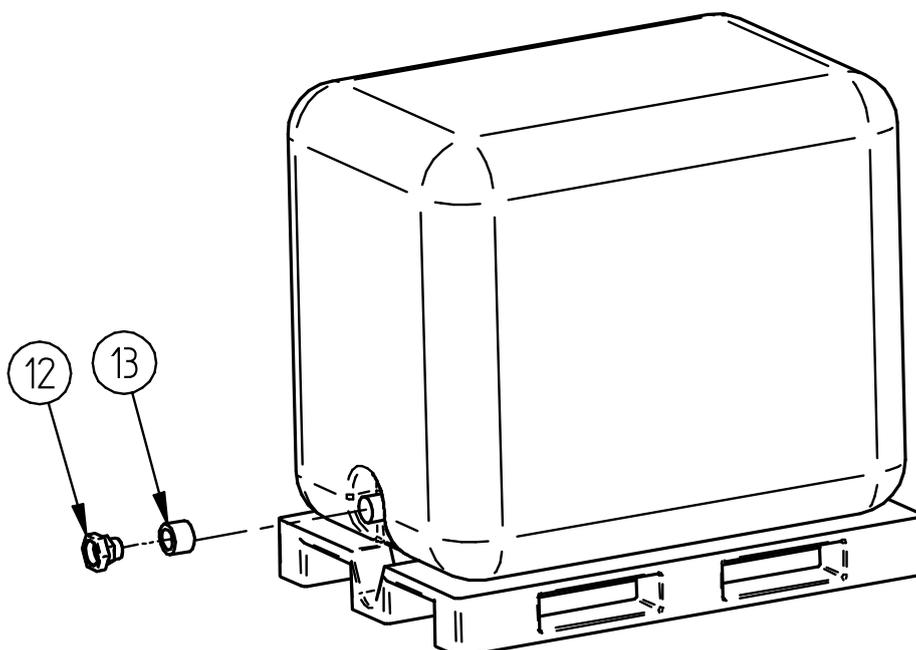
Step 1

Assemble the watering pipe. Wrap the end of the male threads of pipes (Pos.5 and Pos.7) and elbow (Pos.9) with plumber tape to seal the pipe joints.



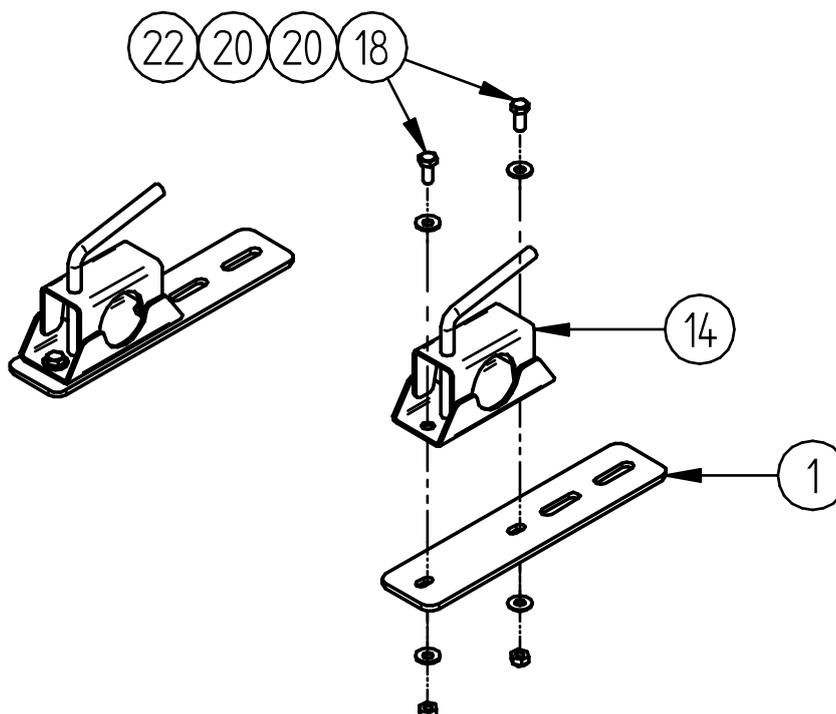
Step 2

Install IBC adapter (Pos.13) and american fitting (Pos.12) to IBC container. Wrap the end of the male threads with plumber tape to seal the joints.



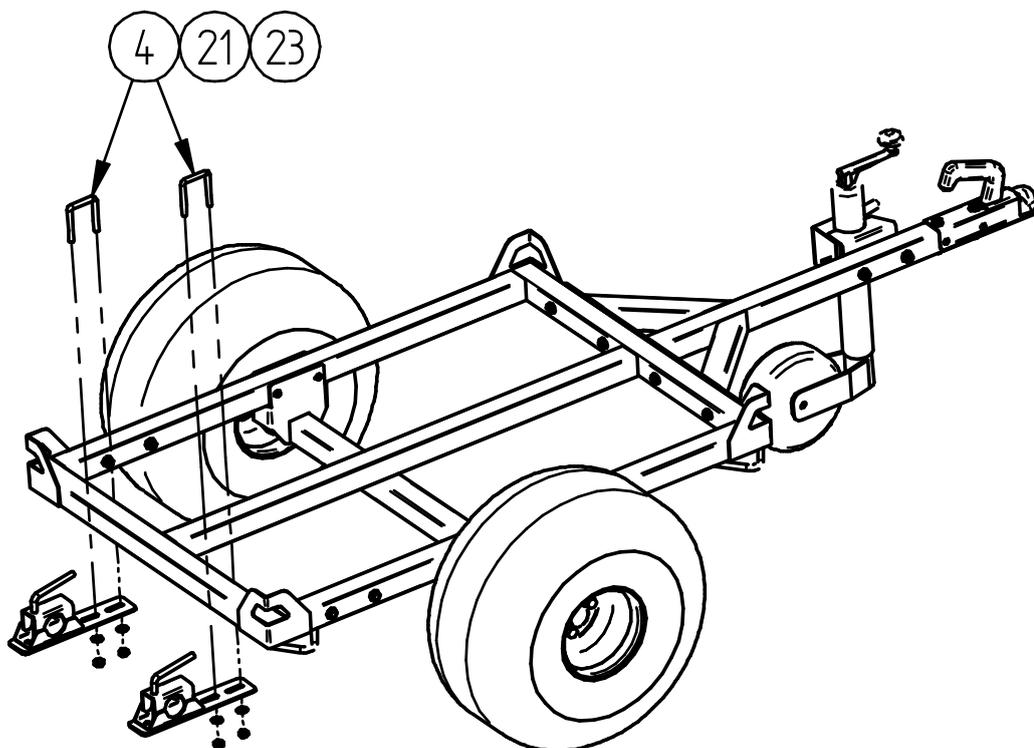
Step 3

Install pipe clamps (Pos.14) to installation plates (Pos.1). For fastening use M8x20 bolts (Pos.18), Ø8 mm washers (Pos.20) and M8 nyloc nuts (Pos.22).



Step 4

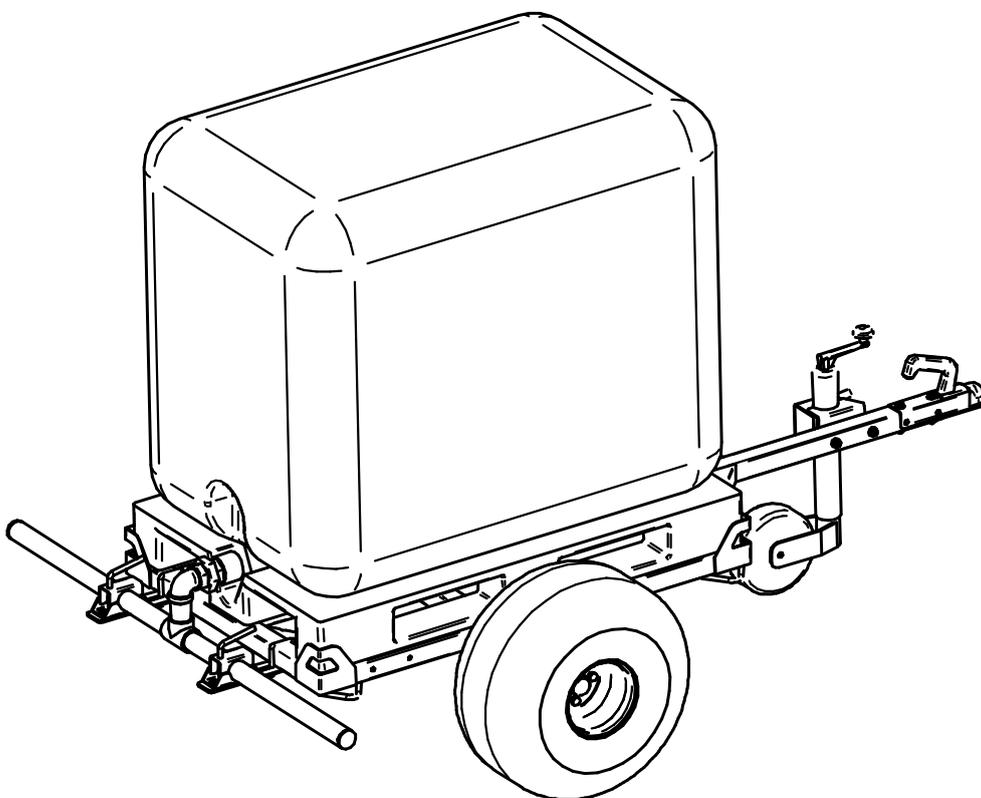
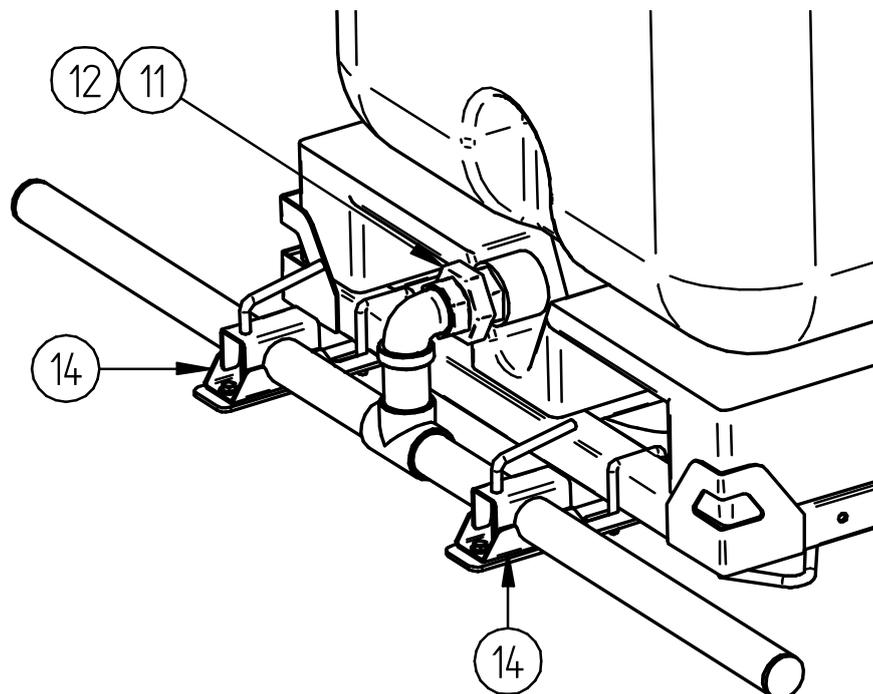
Install pipe installation plates to trailer frame. For fastening use U-bolts (Pos.4), Ø10 mm washers (Pos.21) and M10 nyloc nuts (Pos.23).
NB! Do not tighten the bolts completely!



Step 5

Install watering pipe. Fasten with pipe clamps (Pos.14) and connect american fittings (Pos.11 and Pos.12).

NB! Tighten the u-bolts described in previous step.

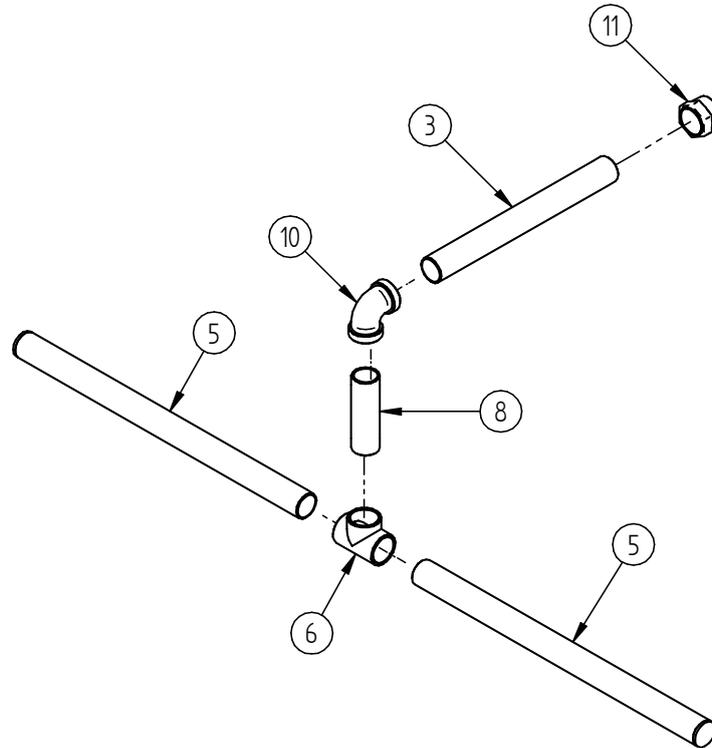


FITTING INSTRUCTIONS

FLATBED TRAILER

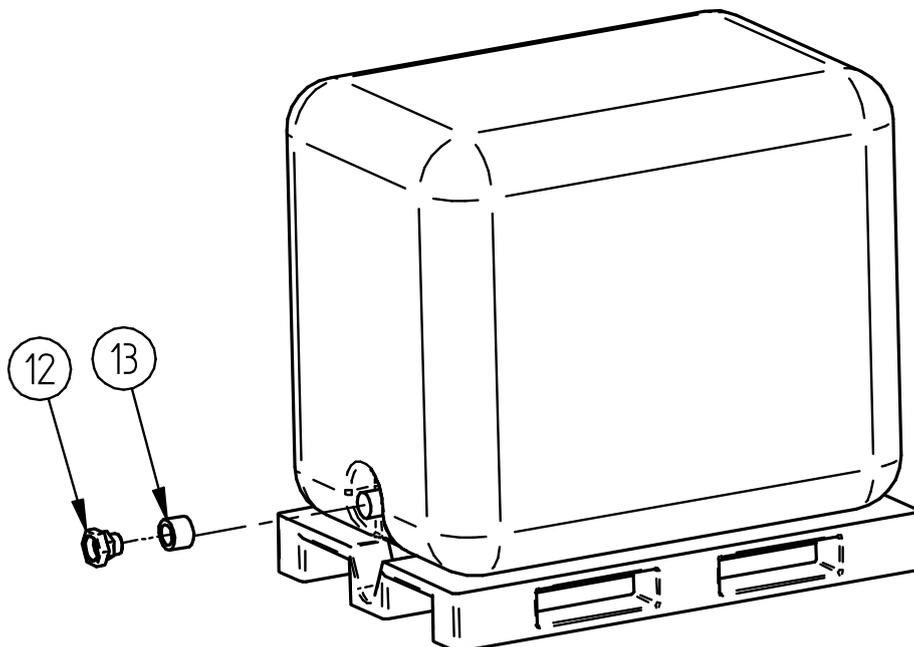
Step 1

Assemble the watering pipe. Wrap the end of the male threads of watering pipes (Pos.5) and pipe extension (Pos.3) with plumber tape to seal the pipe joints.



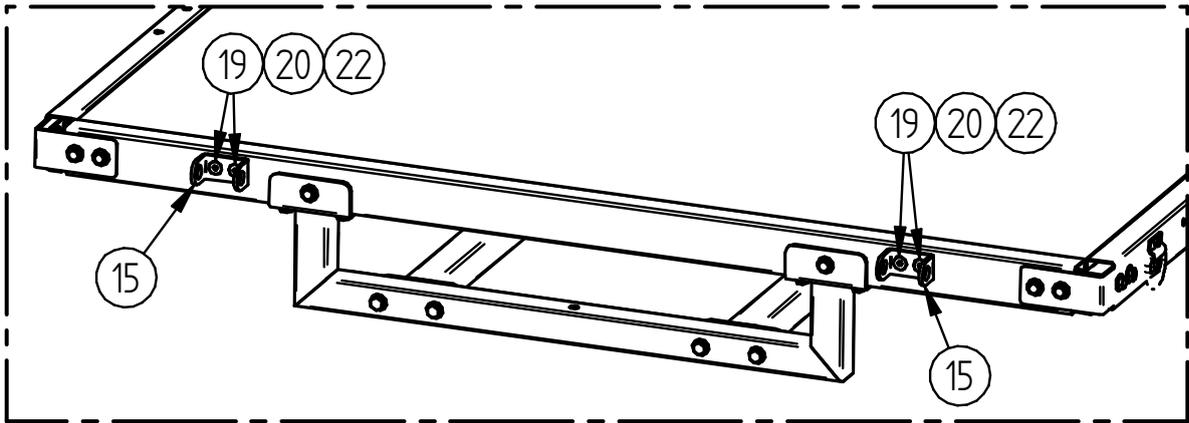
Step 2

Install IBC adapter (Pos.13) and american fitting (Pos.12) to IBC container. Wrap the end of the male threads with plumber tape to seal the joints.



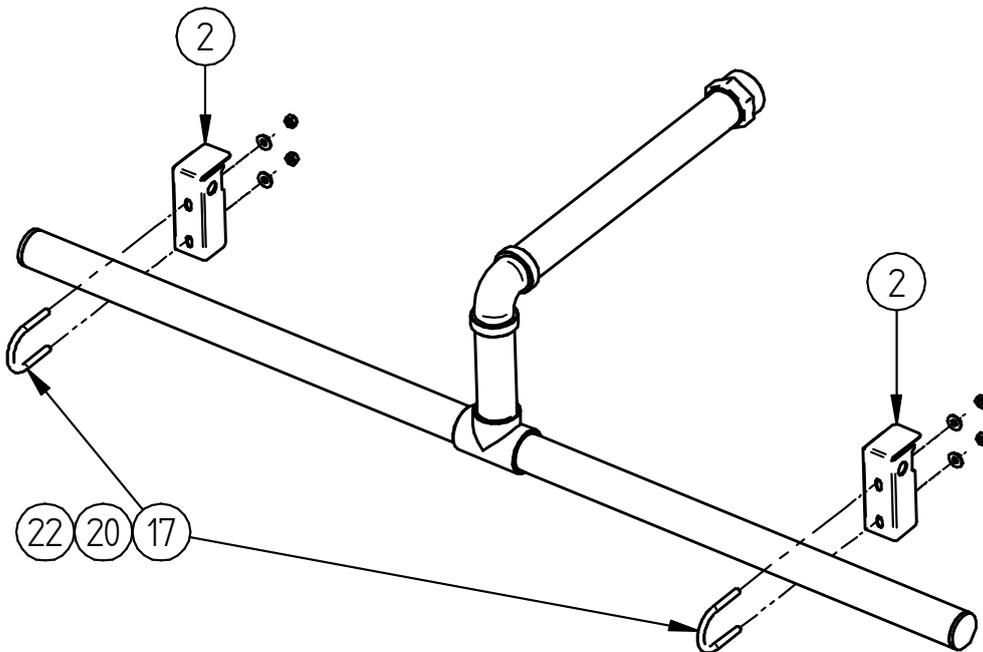
Step 3

Install hinge brackets (Pos.15) to the flatbed. For fastening use M8x20 bolts (Pos.19), Ø8 mm washers (Pos.20) and M8 nyloc nuts (Pos.22).



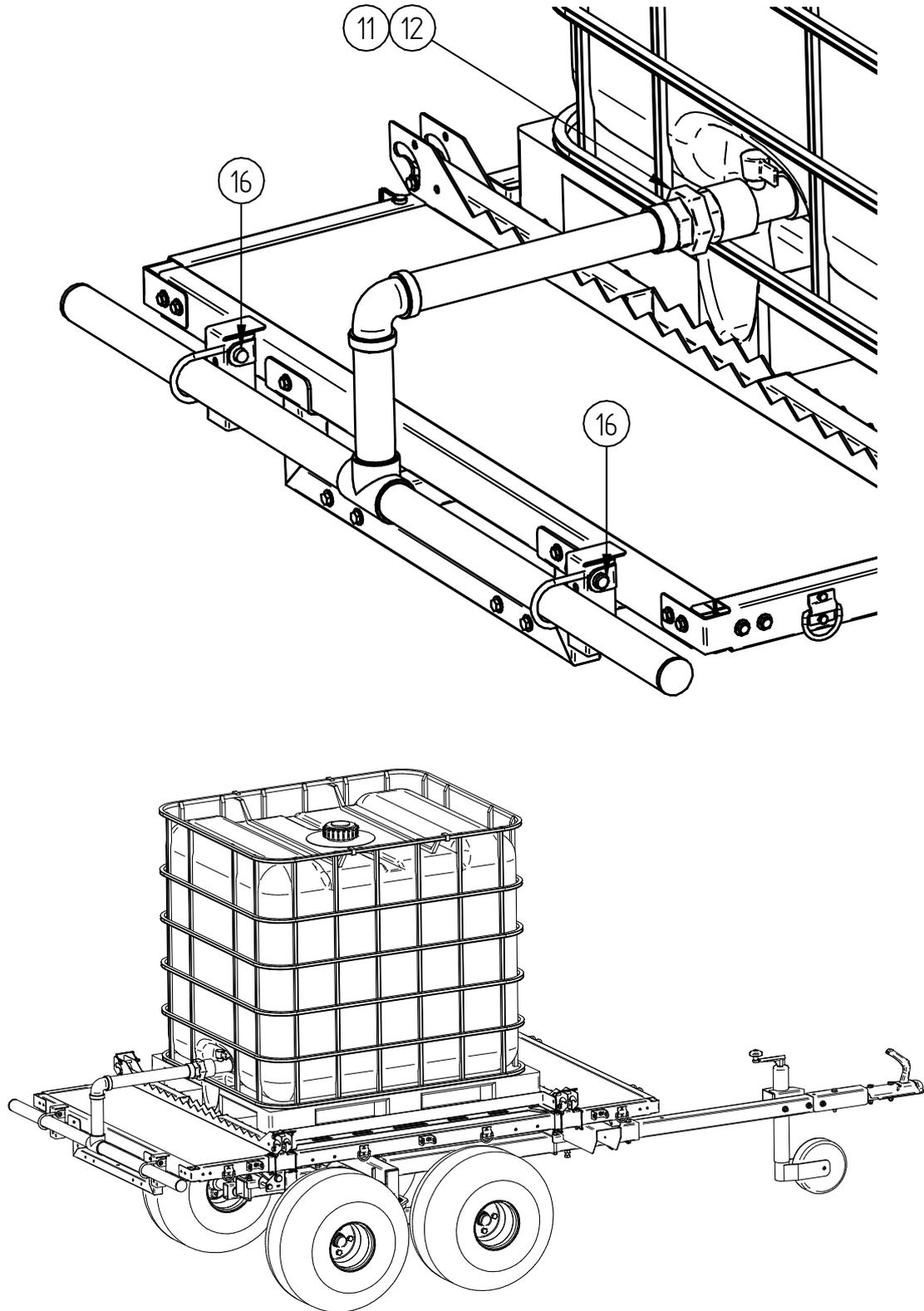
Step 4

Install installation bracket (Pos.2) to watering pipe. For fastening use u-clamps (Pos.17), Ø8 mm washers (Pos.20) and M8 nyloc nuts (Pos.22).



Step 5

Install watering pipe to trailer. Fasten the brackets with hinge pins (Pos.16) and connect american fittings (Pos.11 and Pos.12). NB! Tighten the u-bolts described in previous step.



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