

IRON BALTIC

DRINKING THROUGH

WATER TRAILER

Code 91.1020

Version 11012024



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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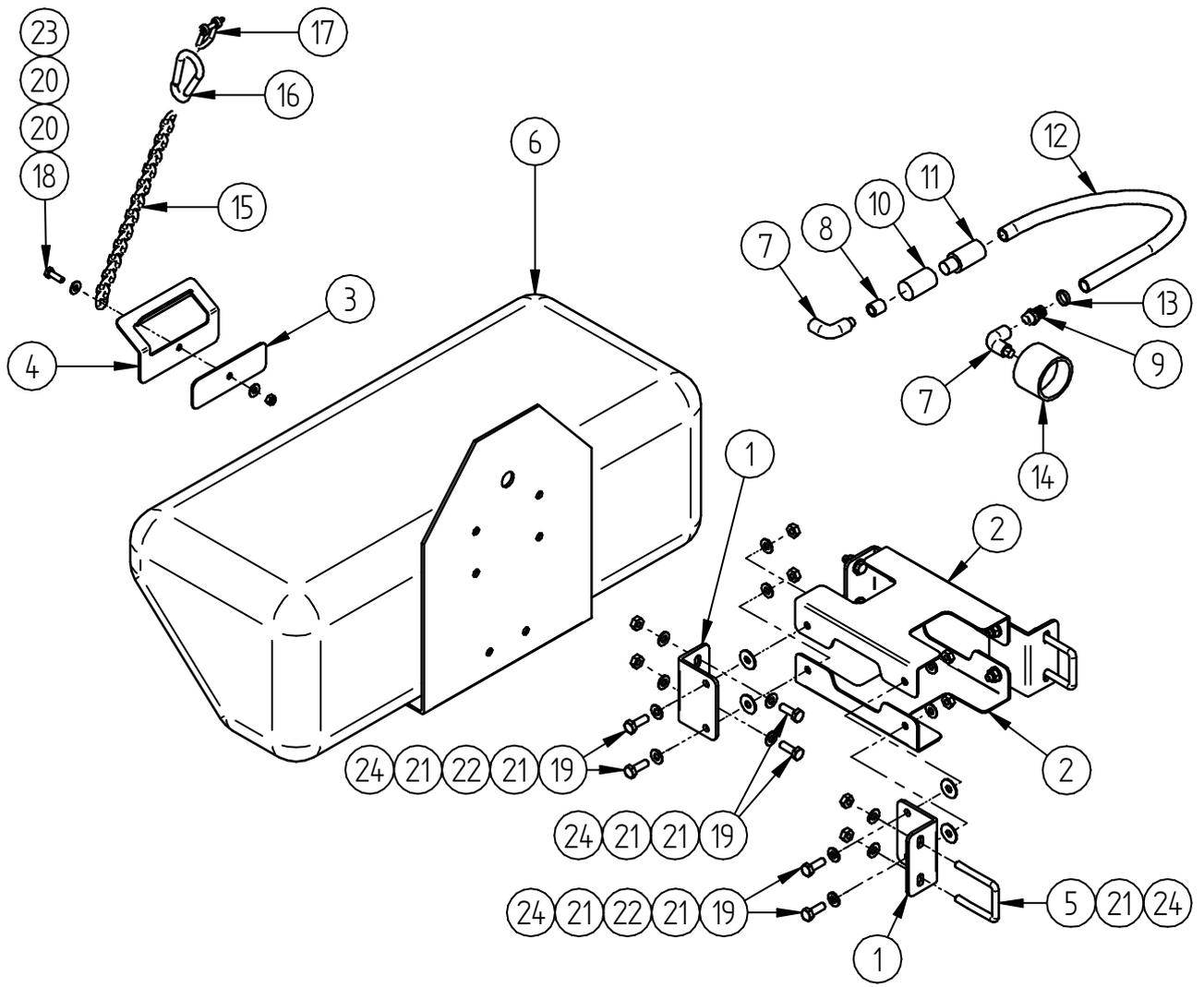
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SPECIFICATION

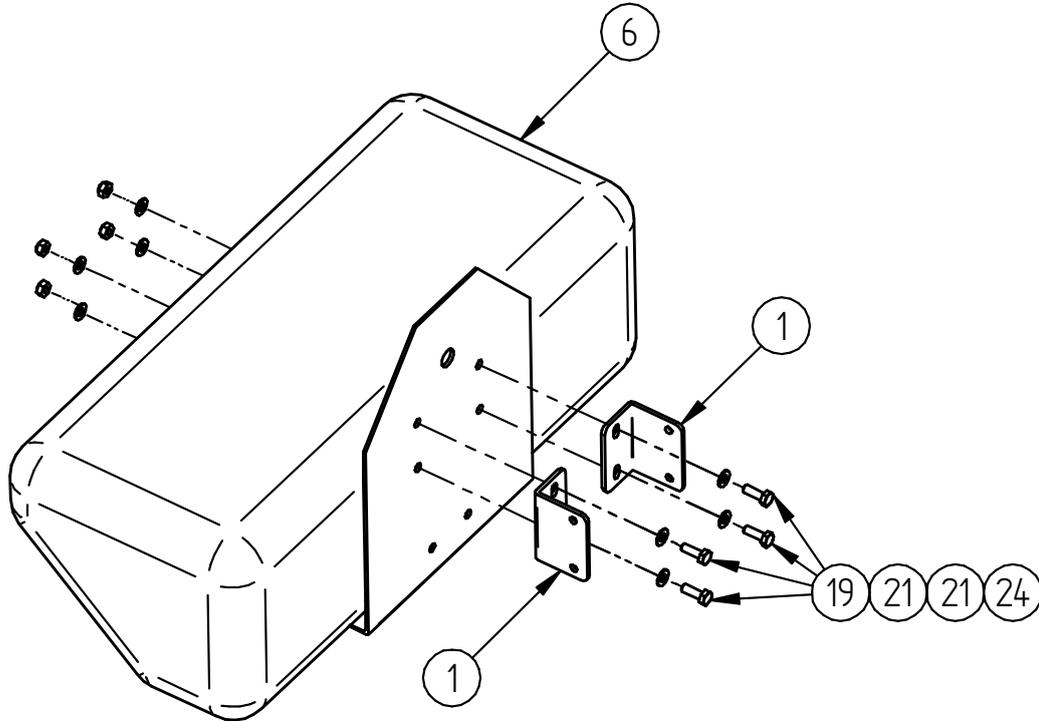
Pos.	Description	Code	Amount
1	Installation bracket 1	91.1021	4
2	Installation bracket 2	91.1022	2
3	Handle plate	91.1023	1
4	Handle	91.1024	1
5	U-bolt 50 mm	84.2010	2
6	Drinking through BigLac 55T	OT.42.01.010	1
7	Tube angle 1/2" 90° (male+female)	OT.42.01.020	2
8	Tube adapter (3/4" male to 1/2" female)	OT.42.01.030	1
9	Hose adaptor (1/2" to 14 mm)	OT.42.01.040	1
10	Quick connect hose adaptor 1 (male)	OT.42.01.050	1
11	Quick connect hose adaptor 2 (female)	OT.42.01.060	1
12	Hose 12x18; L=600mm	OT.42.01.070	1
13	Hose clamp 18-25 mm	OT.42.01.080	1
14	IBC adapter (S60x6 to 1/2" female)	OT.42.01.090	1
15	Chain 5,8x50x22; L=750 mm	OT.27.00.050	1
16	Carabiner hook 10x100	OT.14.01.020	1
17	Shackle M10 DIN82101	OT.09.01.012	1
18	Bolt M8x30 DIN933	OT.02.02.200	1
19	Bolt M10x30 DIN933	OT.02.02.320	12
20	Washer Ø8/20 SFS3738	OT.04.03.030	2
21	Washer M10 DIN125	OT.04.01.040	28
22	Washer M10 DIN9021	OT.04.02.050	8
23	Nyloc nut M8 DIN985	OT.03.02.040	1
24	Nyloc nut M10 DIN985	OT.03.02.050	16
25	Plumber tape	OT.42.01.100	1



FITTING INSTRUCTIONS

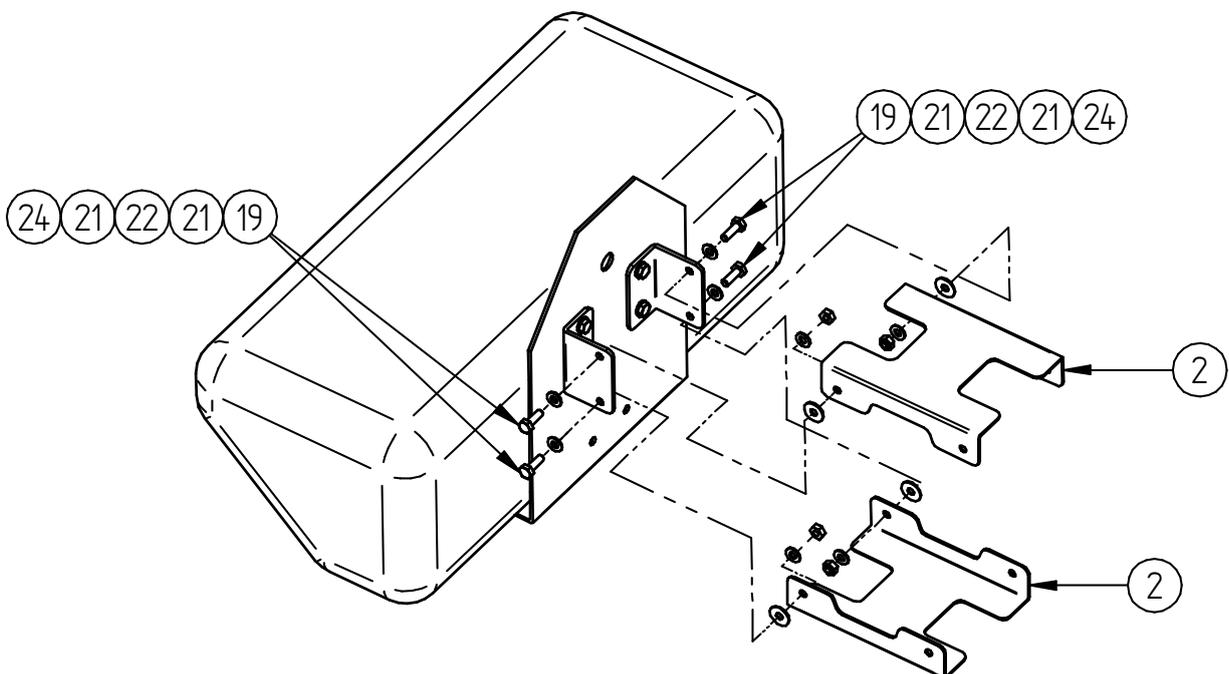
Step 1

Install installation bracket 1 (Pos.1) to the drinking through (Pos.6). For fastening use M10x30 bolts (Pos.19), Ø10 mm washers (Pos.21) and M10 nyloc nuts (Pos.24).



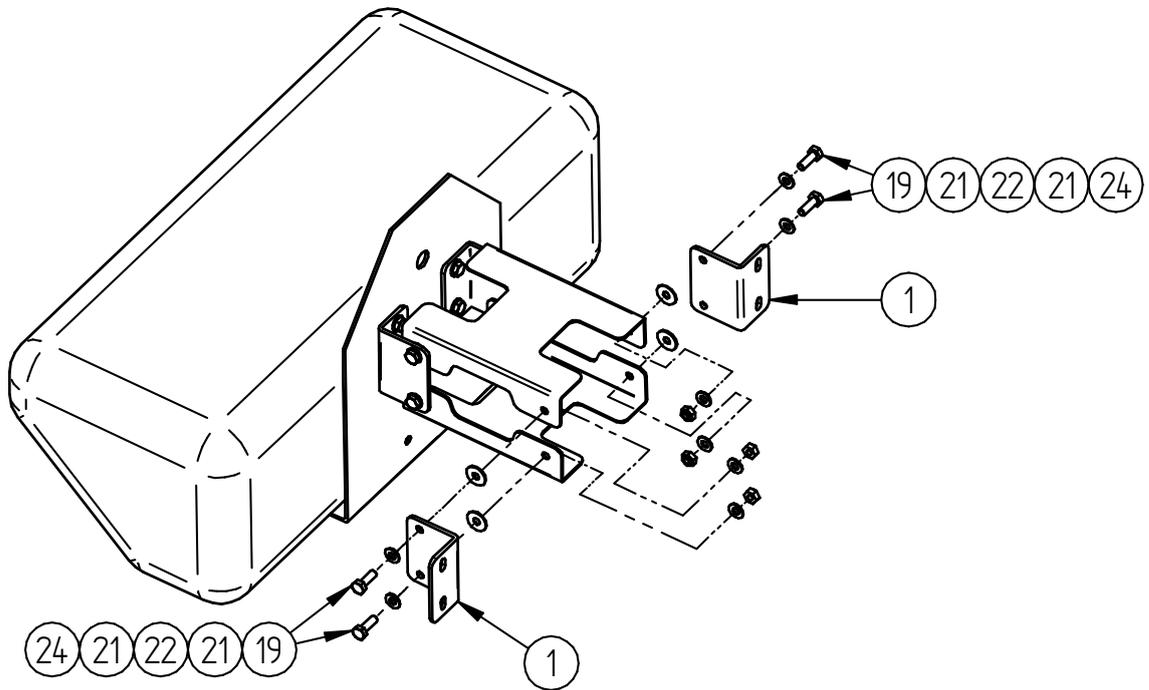
Step 2

Install installation brackets 2 (Pos.2). For fastening use M10x30 bolts (Pos.19), Ø10 mm washers (Pos.21 and Pos.22) and M10 nyloc nuts (Pos.24). Between installation bracket 1 and bracket 2 install large Ø10 mm washer (Pos.22).



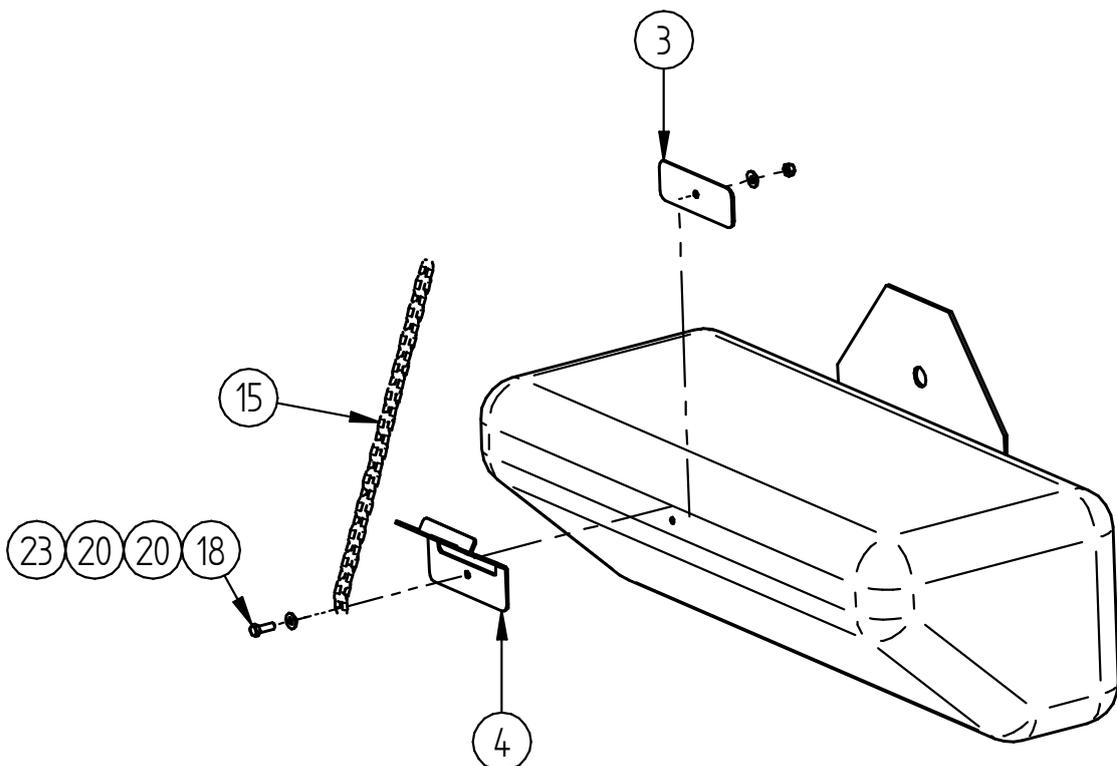
Step 3

Install installation brackets 1 (Pos.1). For fastening use M10x30 bolts (Pos.19), Ø10 mm washers (Pos.21 and Pos.22) and M10 nyloc nuts (Pos.24). Between installation bracket 1 and bracket 2 install large Ø10 mm washer (Pos.22).



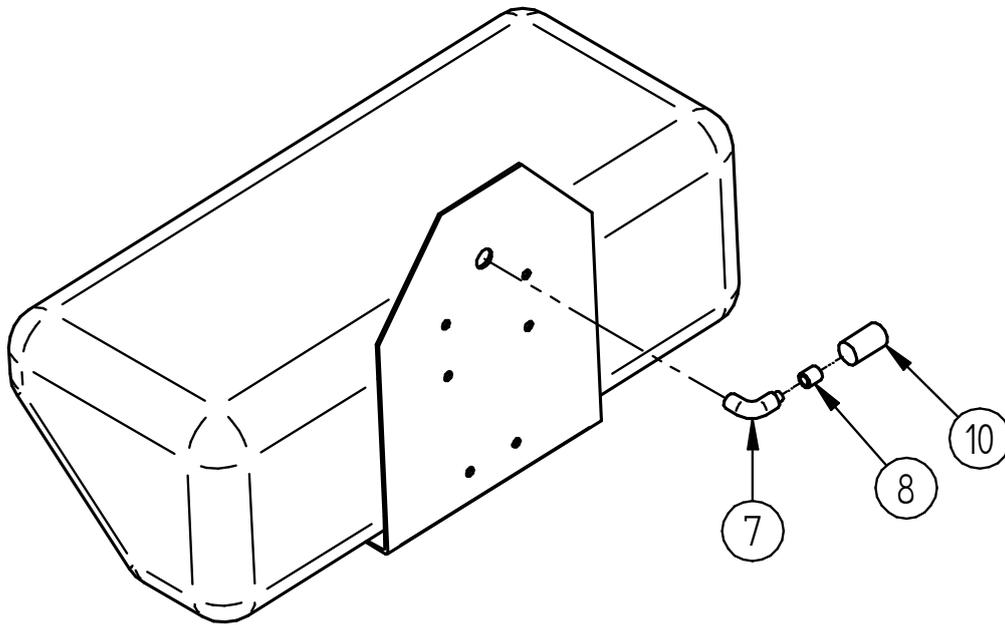
Step 4

Install handle (Pos.4), handle plate (Pos.3) and chain (Pos.15). Install handle plate (Pos.3) inside the drinking through. For fastening use M8x30 bolt (Pos.18), Ø8 mm washers (Pos.20) and M8 nyloc nut (Pos.23).



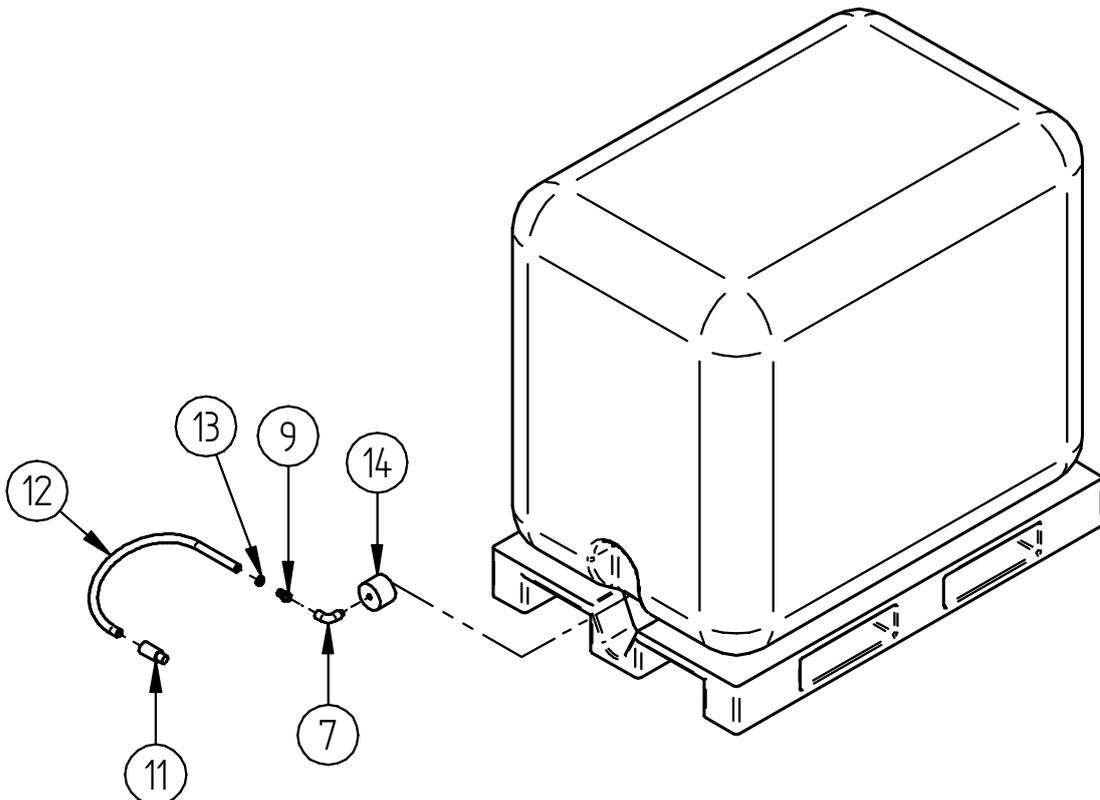
Step 5

Remove original nut, washer and rubber seal from the drinking through water inlet pipe. Install tube angle (Pos.7), tube adapter (Pos.8) and male quick connect hose adaptor 1 (Pos.10). Wrap all the male threads with plumber tape to seal the joints.



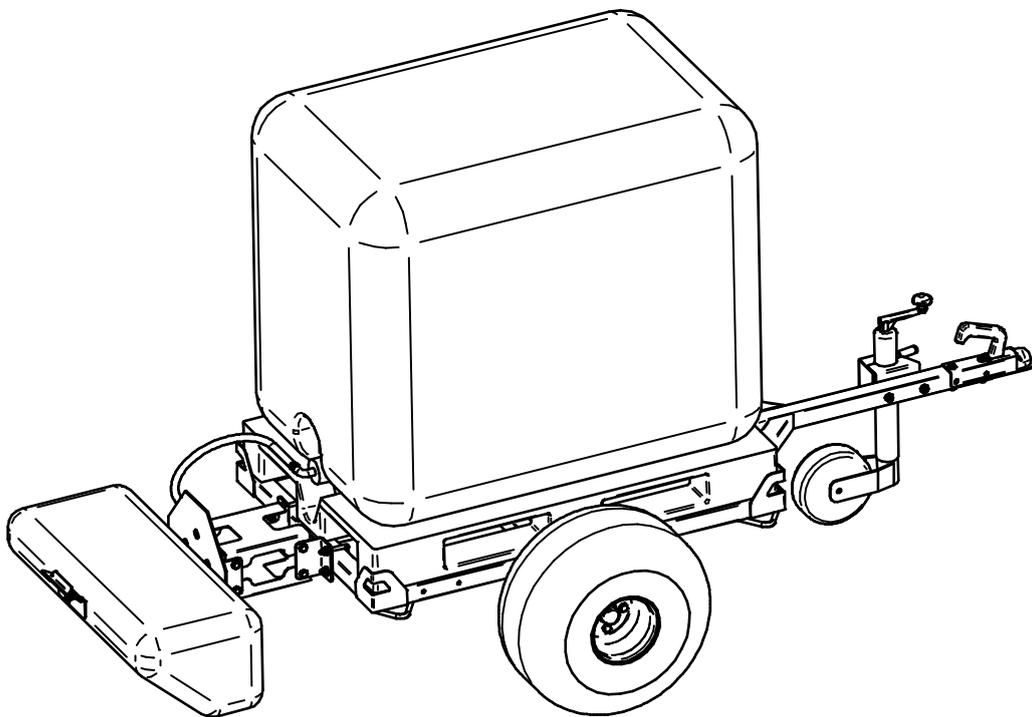
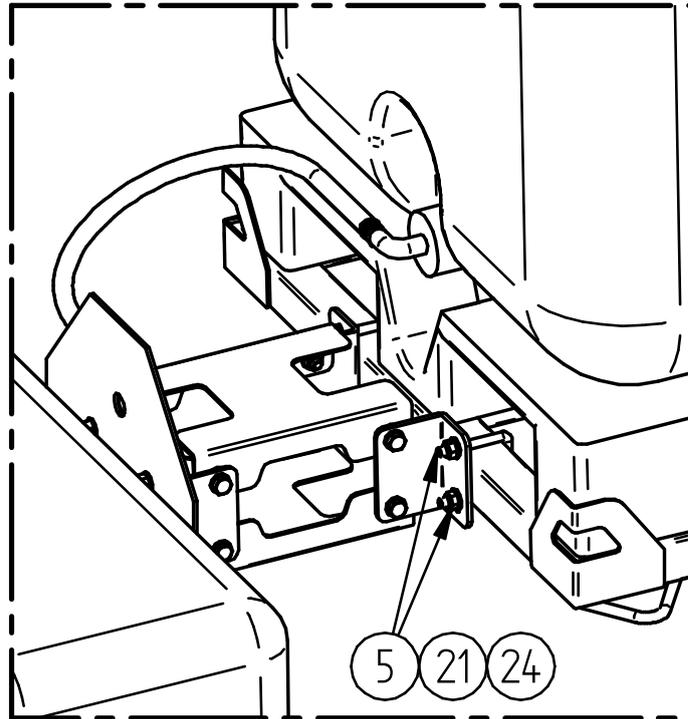
Step 6

Install adapter (Pos.14), tube angle (Pos.7), hose adaptor (Pos.9), hose (Pos.12) and quick connect hose adaptor 2 (Pos.11). Wrap all the male threads with plumber tape to seal the joints. Fasten the hose to hose adaptor with clamp (Pos.13).



Step 7

Install drinking through to trailer. For fastening use U-bolts (Pos.5), Ø10 mm washers (Pos.21) and M10 nyloc nuts (Pos.24). Connect quick connect hose adaptors.



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