

IRON BALTIC

FLATBED SIDE PANELS

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USER MANUAL



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IB-1200

Code 86.5100

Version 09012024



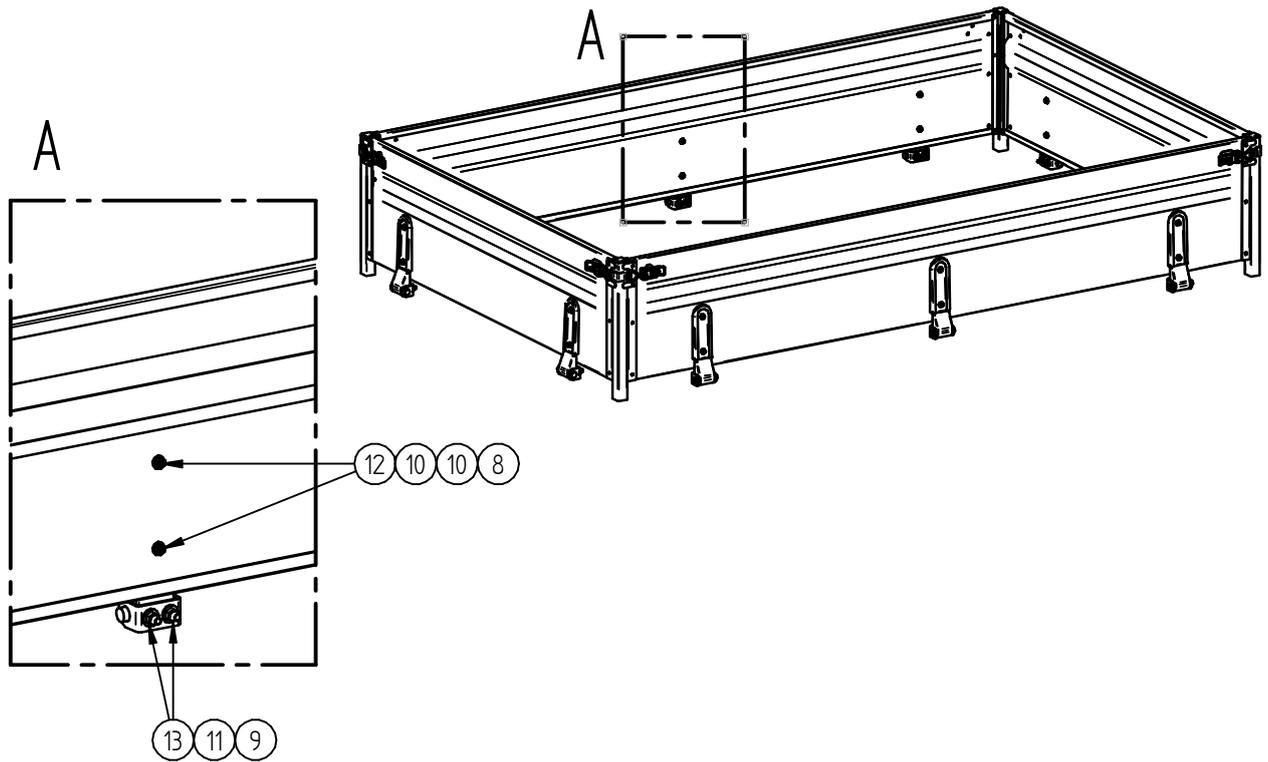
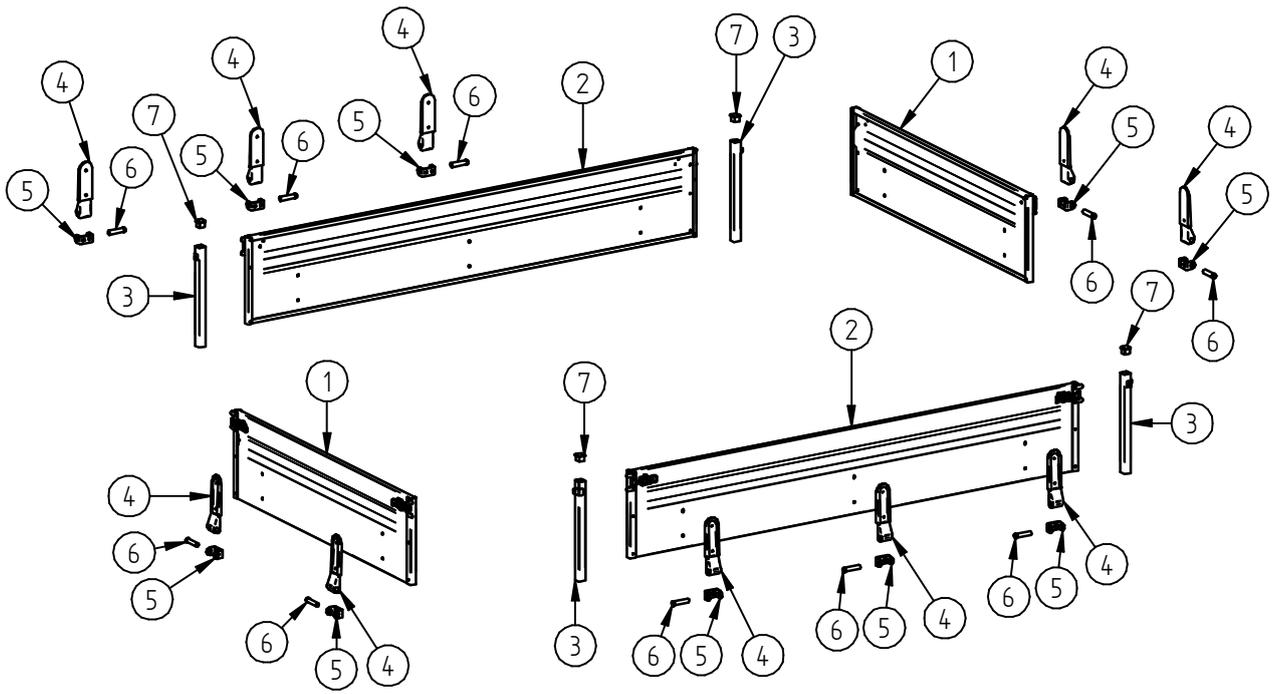
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

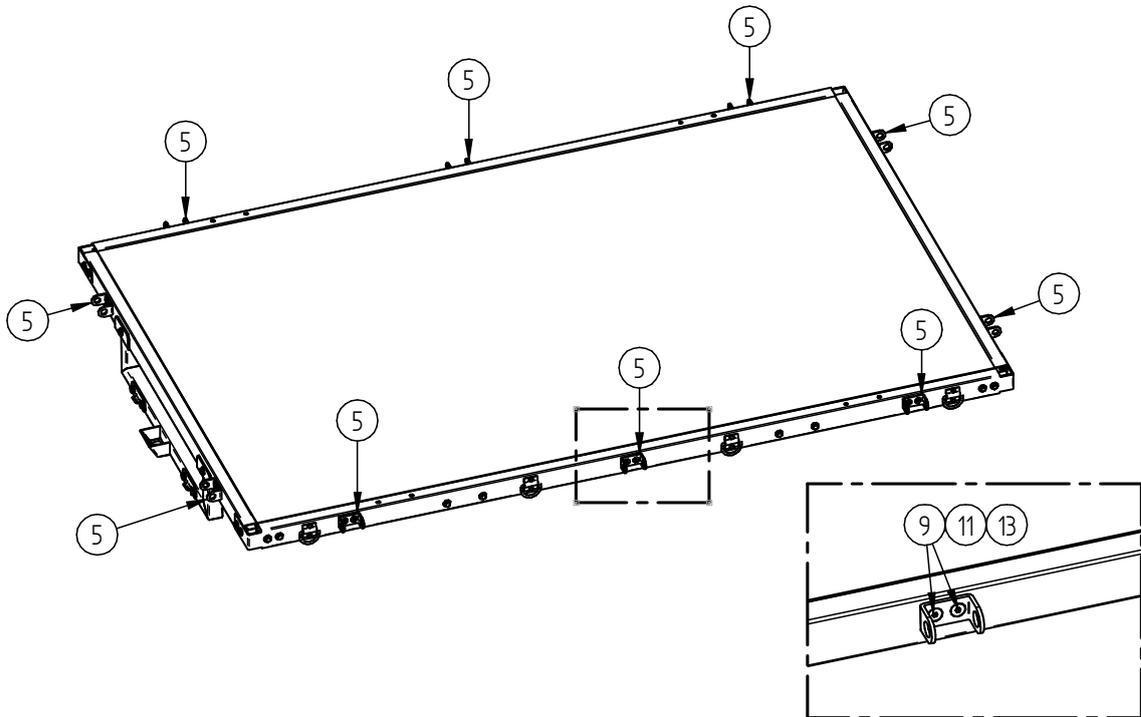
Pos.	Description	Code	Amount
1	End panel	86.5101K	2
2	Side panel	86.5102K	2
3	Corner post	86.5103K	4
4	Hinge	OT.10.10.010	10
5	Hinge bracket	OT.10.10.011A	10
6	Hinge pin	OT.10.10.011B	10
7	Tube cap 30x30	OT.25.00.009	4
8	Bolt M6x16 DIN933	OT.02.02.050	20
9	Bolt M8x20 DIN7991	OT.02.04.150	20
10	Washer Ø6/15 SFS3738	OT.04.03.020	40
11	Washer Ø8/20 SFS3738	OT.04.03.030	20
12	Nyloc nut M6 DIN985	OT.03.02.030	20
13	Nyloc nut M8 DIN985	OT.03.02.040	20



FITTING INSTRUCTIONS

Step 1

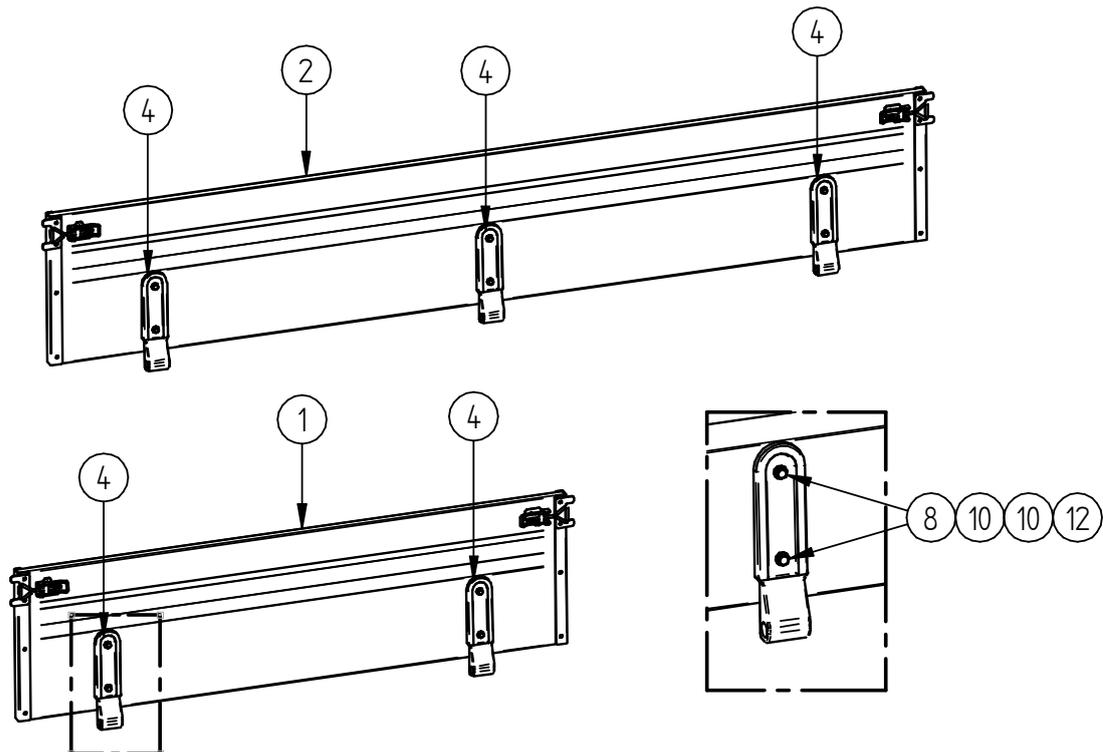
Install hinge brackets (Pos.5) to the flatbed. For fastening use M8x20 bolts (Pos.9), Ø8 mm washers (Pos.11) and M8 nyloc nuts (Pos.13).



Step 2

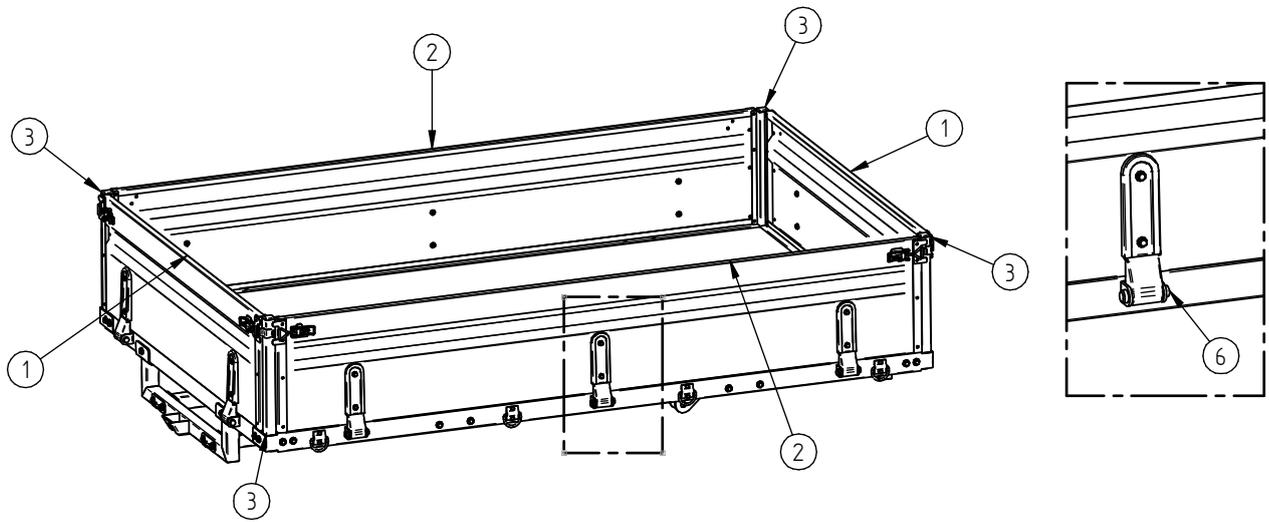
Install hinges (Pos.4) to end panels (Pos.1) and side panels (Pos.2). For fastening use M6x16 bolts (Pos.8), Ø6 mm washers (Pos.10) and M6 nyloc nuts (Pos.12).

NB! Do not tighten the bolts completely!



Step 3

Install end panels (Pos.1), side panels (Pos.2) and corner posts (Pos.3) to flatbed. Insert corner posts in to the holes in flatbed corners and fasten the side panels with pin (Pos.6). Adjust hinges and latches if necessary. Tighten the hinge bolts described in the previous step.



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