



ATV TRAILER OFFROAD PRO 1200

Code 86.10000

Version 08012024



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

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EC DECLARATION OF CONFORMITY

Manufactured by: Iron Baltic OÜ
Address: Põldmäe tee 1, Vatsla 76915, Estonia
Product: **Trailer**
Type: **OFFROAD PRO 1200**
Model: **86.10000**

Hereby we confirm that this product is in conformity with the requirements of Directive **2006/42/EC**, applicable to the safety and functionality of machinery, regarding the replaceable equipment and it is in compliance with the standard **EN12100** Safety of machinery – General principles for design – Risk assessment and risk reduction.

In witness whereof CE marking is attached to the product.

Place and date of issue of the declaration: Vatsla 05.04.2021



.....
Tiit Norak
Member of the Board

INTRODUCTION

Thank you for choosing Iron Baltic product. This manual contains specifications for the trailer OFFROAD PRO 1200 and the cargo box tilting mechanism, as well as instructions for product assembly, safe operation and maintenance. Unnecessary use of the trailer can result economic damage and personal injury, so it is very important that the person who using the product read and use this manual in accordance with the requirements. Any misuse of the product will release the manufacturer from liability for any damage or expense incurred.

NOTE: Photos and drawings in this manual may not necessarily depict the actual models of trailer or their accessories. They are merely given as a frame of reference and are based on the latest available information at the time of publication.



This symbol is used throughout the manual and on warning signs in order to warn users of the potential for serious injury. Before using the vehicle and trailer, carefully read the safety instructions and make sure that you have understood them. Follow all instructions and ensure that everyone who uses the equipment follows them!

SAFETY INSTRUCTIONS

Most accidents occur due to negligence or carelessness. Avoid accidents and follow the safety instructions given below. The ATV together with the trailer hitched to it form a long working machine, which is not easy to manoeuvre; therefore, operating in small and narrow areas can be a complicated task.

TRAINING

- Read thoroughly the safety instructions and terms of use.
- Never allow children to operate the vehicle or the trailer. Never allow adult persons to operate the vehicle or the trailer if they have not received the proper training
- Neither the vehicle nor the trailer can be used while drunk or under the influence of drugs that affect perception or reaction.
- Do not allow bystanders, children or animals into the work zone.



PROHIBITED ACTIONS

- Never operate the trailer on overly steep slopes.
- Never operate the trailer without all the protective parts properly installed.
- Do not operate the trailer before you have carefully read the whole operation manual.
- Never drive faster than 20km/h, or what the vehicle manufacturer recommends (the lower speed must be observed).
- Never carry any passenger on the trailer.
- It is forbidden to mount attachments to the trailer that are not approved by the manufacturer

MANDATORY ACTIONS

- Follow all the instructions of the ATV manufacturer.
- Always use proper protective equipment (helmet etc.) when using the vehicle.
- Make sure that bystanders are moved to a safe distance when operating the trailer.
- Make sure that all of the safety stickers are in good condition. Replace damaged stickers as required.
- Reduce the speed of the ATV when working on a hillside or uneven terrain.
- Be careful when braking.
- The load to the ATV hitch ball should not exceed 60kg, or the weight specified by the manufacturer of the vehicle (the lower weight must be observed).
- The safe road-steadiness of the vehicle must always be ensured by using the correct accessories for the task in hand (chains, counterbalances, etc).
- Distribute the load on the trailer as evenly as possible (place heavy pieces to the centre, on the axle).
- Always check that all components are properly installed.
- Check and tighten the bolts after the first working hour and then after every ten working hours.
- When unhooking the trailer, make sure there is no load on the trailer



IF SOMETHING HAPPENS DURING THE WORK THAT COULD DAMAGE THE PRODUCT, AN INSPECTION OF THE DEVICE MUST BE CARRIED OUT TO IDENTIFY POSSIBLE DAMAGE. DAMAGE (CRACKS IN CONSTRUCTION OR WELDS, DEFORMED PARTS) CAN ENDANGER PROPERTY AND HUMAN HEALTH. THE DEVICE MUST NOT BE USED BEFORE THE DAMAGE IS REMOVED.



MAKE SURE THAT THE TRAILER IS IN PERFECT WORKING CONDITION AND THAT THE TOWING COUPLING HEAD IS PROPERLY ATTACHED TO THE ATV HITCH BALL.

SAFETY LABELS

The safety labels shall be present on your trailer. If any of those labels is absent or gets damaged, contact your dealer in order to install new labels in place of the absent ones before operating the machine.

Meaning of safety labels

	Maximum permitted speed 20 km / h!
	Maximum load capacity 1200 kg!
	Never carry any passenger on the trailer!
	It is forbidden to drive slopes over 15°!
	When lowering the box, ensure that the limbs do not fall between the box and the frame!
	Trace the surroundings when tilting the load and make sure it is safe!
	After tilting the load, there may be an obstacle between the cargo box and ground, which may cause cargo box spontaneous lowering.
	Uneven load distribution may cause the load to move. Make sure that limbs do not get stuck between load and trailer!
	Read the manual before use!

PRODUCT DESCRIPTION

The Iron Baltic OFFROAD PRO 1200 is a durable trailer that can be attached to the ATV or UTV and carry up to 1200 kg load.

The trailer is designed for ATVs and UTVs to be used but can be towed with any other vehicle equipped with a 50 mm hitch ball. Trailer does not cause notable damage to the terrain and can be easily maneuver between trees, allowing access to places where large tractors are not accessible. The four-wheeled tandem axle, combined with wide tires, gives the trailer excellent off-road capabilities, allowing you to easily move over stumps and ditches.

Cargo box is designed for transporting various goods and materials. The front and rear panels of the box are removable and in addition, it is possible to add side extensions (86.2500) to the cargo box which allows to transport oversized loads. Cargo box tilting is possible by assembling the trailer with the box tilting mechanism (23.4000).

The box tilting mechanism (23.4000) is designed to tilt the cargo box using a manual or electric winch.

Standard equipment:

- Trailer
- Support leg
- 360° rotating hitch
- Cargo box

Optional extras:

- Box tilting mechanism
- Cargo box extensions
- PVC cover

Product	Trailer „OFFROAD PRO 1200“
Model	86.10000
Dimensions	3400 mm x 1300 mm x 1100 mm
Cargo box dimensions	2100 x 1080 x 560 mm
Max load length	2000 mm
Load capacity	1200 kg
Weight	250 kg
Tires	Off-road 22 x 11 – 8

Table 1: Trailer OFFROAD PRO 1200 technical data

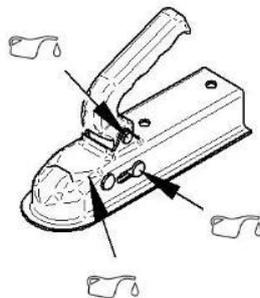
USER GUIDE

- Read the safety instructions before driving!
- Check tow coupling connection to the tow beam before ride.
- Before ride, make sure the trailer stand is up and secured.
- Before ride, check all removable accessories are secured and locked.
- Before ride, check is the towing coupling securely connected with tow ball (check the indicator on tow coupling)
- Before ride, check tire condition and pressure (the recommended tire pressure is 1,5 bar). If needed change the tires. Use only tires specified by the trailer manufacturer.
- Before ride, check tension of the wheel bolts.
- Distribute the load on the trailer as evenly as possible, take into account maximum mass and that the load to the ATV hitch ball should not exceed 60kg, or the weight specified by the manufacturer of the vehicle (lower weight must be observed). Make sure that the load cannot exceed of the trailer's sides.
- The highest speed when transporting a load is 20 km/h, or what the vehicle manufacturer recommends (the lower speed must be observed).
- Make sure that the box clamps are locked before loading the load
- To tilt the load from the cargo box, apply the ATV parking brake, open the box clamp and lift the box.

MAINTENANCE

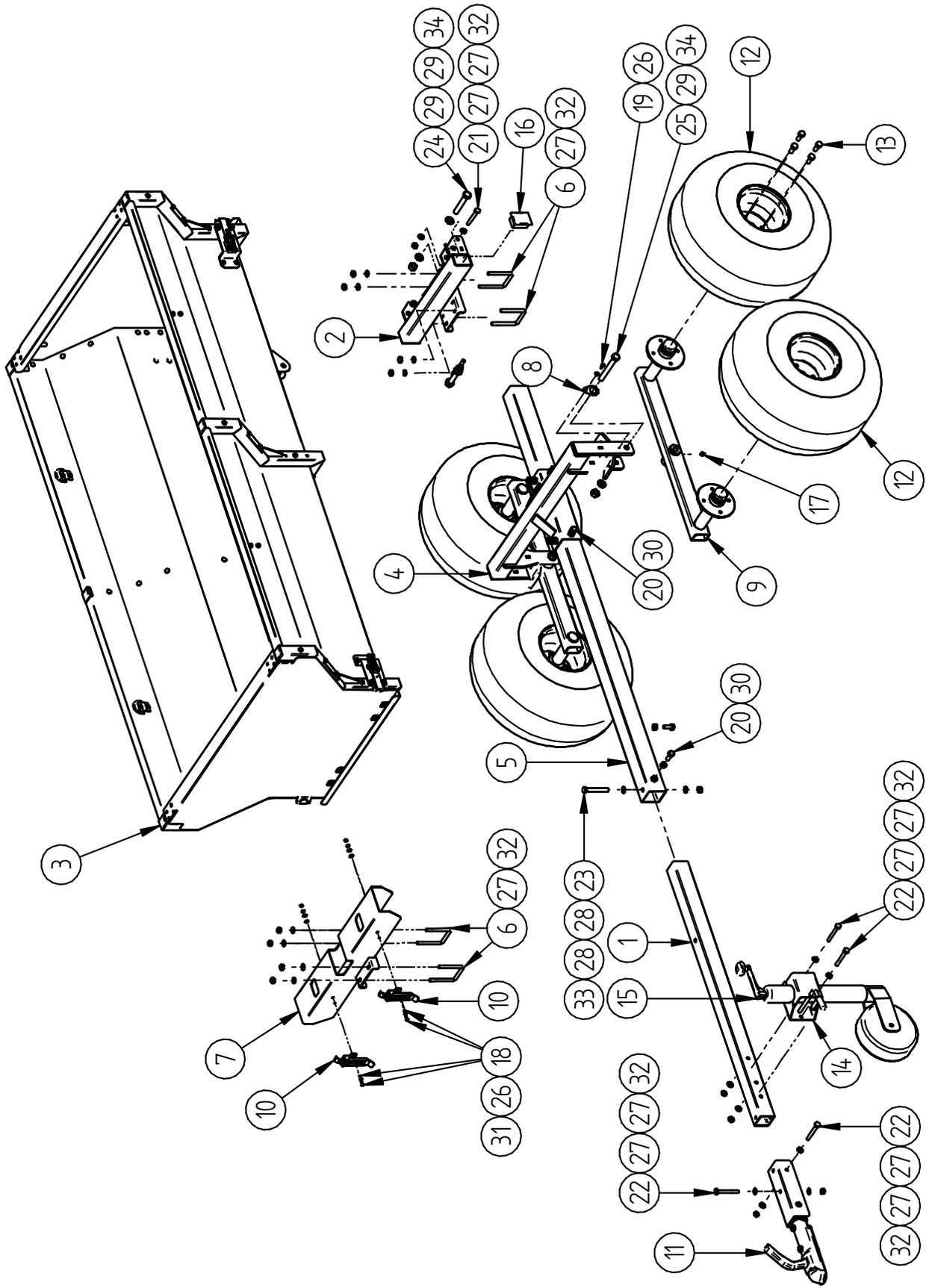
Maintenance activity:	Before and after work	Weekly	Monthly	Seasonally
Clean the trailer	•	•	•	•
Tire pressure, wheel bolts, tow coupling connection check	•	•	•	•
Visual inspection of parts fastening	•	•	•	•
Checking the condition of all connecting parts		•	•	•
Inspection of safety labels		•	•	•
Lubricate the tow coupling and swing arms			•	•
Checking the wear rate of metal parts			•	•

- Always wash the trailer after use. To remove most of the dirt, use running water. Usual car shampoo can be used for washing the trailer.
- Only change trailer tire on flat and hard surface, by placing jack stand under the vertical axle beam corner.
- If the tow coupling moves difficultly, add oil to places showed on the diagram or contact manufacturer or licenced reseller.



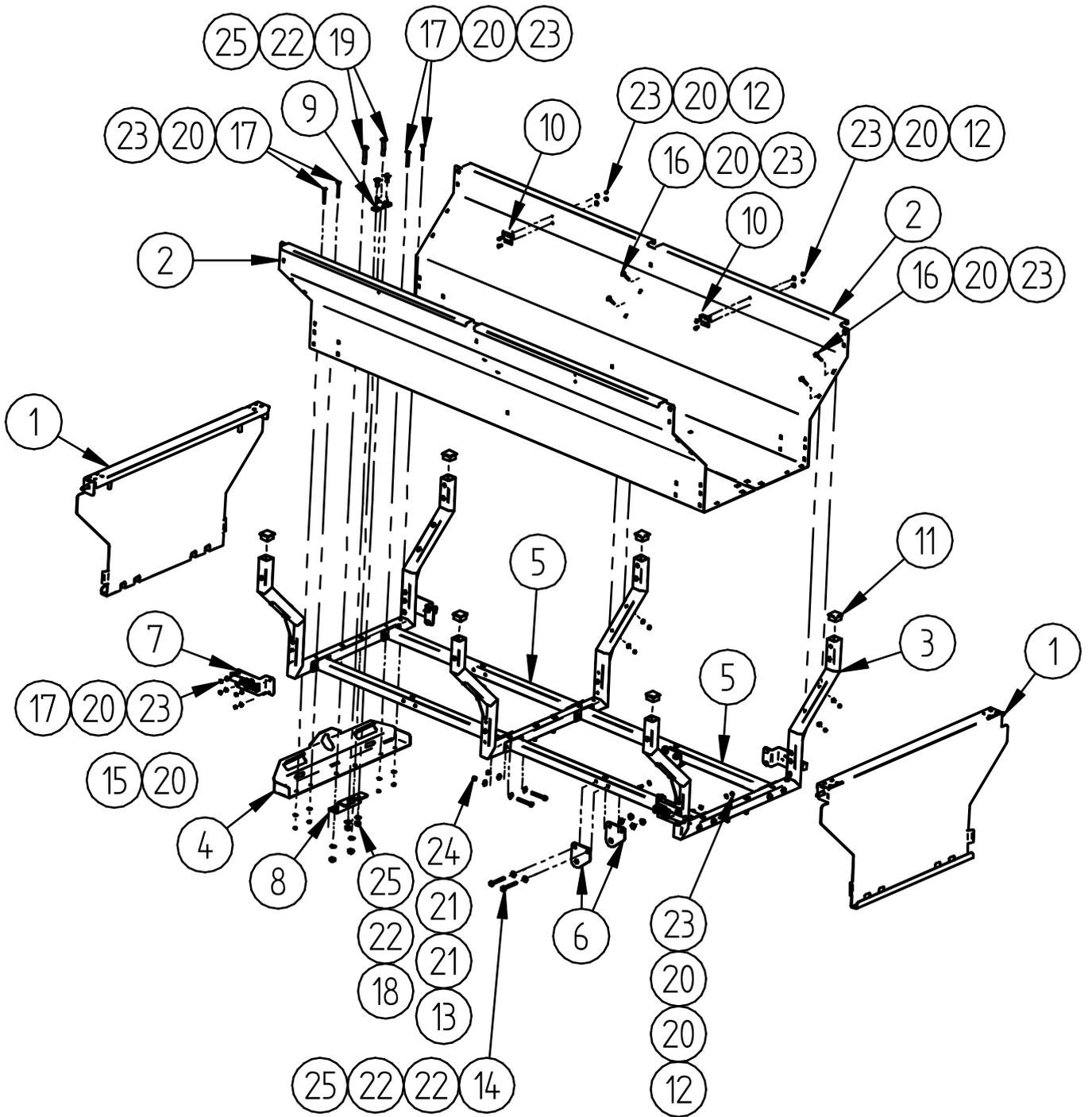
TRAILER SPECIFICATION

Pos.	Description	Code	Amount
1	Drawbar	86.10011	1
2	Rear carrier	86.10002K	1
3	Cargo box	86.10050	1
4	Axle	86.1001K	1
5	Frame tube	86.1003K	1
6	U-bolt 70x70	86.1015	4
7	Front carrier	86.2015K	1
8	Bolt fixing plate	23.1005	2
9	Swing arm	23.1040	2
10	Clamp	23.2070	2
11	Tow coupling	23.1120	1
12	Wheel 22x11x8 A-032	OT.10.03.120	4
13	Wheel bolt M12x1,5x25	OT.02.09.010	16
14	Support wheel bracket	OT.10.02.058	1
15	Support wheel	OT.10.02.057	1
16	Tube cap 70x50	OT.10.07.075	2
17	Grease nipple M6	OT.17.00.005	2
18	Bolt M6x16 DIN7991	OT.02.04.020	4
19	Bolt M6x16 DIN933	OT.02.02.050	2
20	Bolt M12x30 DIN933	OT.02.02.390	6
21	Bolt M10x80 DIN931	OT.02.01.048	2
22	Bolt M10x85 DIN931	OT.02.01.049	4
23	Bolt M12x90 DIN931	OT.02.01.120	1
24	Bolt M16x100 DIN931	OT.02.01.150	2
25	Bolt M16x130 DIN931	OT.02.01.160	2
26	Washer Ø6/15 SFS3738	OT.04.03.020	6
27	Washer Ø 10 DIN125	OT.04.01.040	20
28	Washer Ø 12 DIN125	OT.04.01.050	2
29	Washer Ø 16 DIN125	OT.04.01.060	6
30	Nut M12 DIN934	OT.03.01.050	6
31	Nyloc nut M6 DIN985	OT.03.02.030	4
32	Nyloc nut M10 DIN985	OT.03.02.050	14
33	Nyloc nut M12 DIN985	OT.03.02.060	1
34	Nyloc nut M16 DIN985	OT.03.02.070	4



CARGO BOX SPECIFICATION

Pos.	Description	Code	Amount
1	Hatch with clamps	86.2021K	2
2	Side panel	86.2022	2
3	Frame	86.2023K	3
4	Lifting adapter	86.2025K	1
5	Bottom frame tube	86.2008K	4
6	Tilting plate	86.2010	4
7	Hatch lock	86.2011K	4
8	Lifting point bracket	86.2027	1
9	Lifting point 3/8	OT.56.00.010	1
10	Lashing ring Ø7 mm	OT.56.00.020	4
11	Tube cap 40x40	OT.10.07.010	6
12	Bolt M6x14 DIN933	OT.02.02.040	16
13	Bolt M8x65 DIN933	OT.02.02.255	12
14	Bolt M10x70 DIN933	OT.02.02.350	4
15	Carriage bolt M6x16 DIN603	OT.02.05.010	8
16	Carriage bolt M6x50 DIN603	OT.02.05.030	34
17	Carriage bolt M6x60 DIN603	OT.02.05.028	12
18	Carriage bolt M10x25 DIN603	OT.02.05.105	2
19	Carriage bolt M10x65 DIN603	OT.02.05.125	6
20	Washer Ø6/15 SFS3738	OT.04.03.020	78
21	Washer Ø8/20 SFS3738	OT.04.03.030	24
22	Washer M10 DIN125	OT.04.01.040	16
23	Nyloc nut M6 DIN985	OT.03.02.030	70
24	Nyloc nut M8 DIN985	OT.03.02.040	12
25	Nyloc nut M10 DIN985	OT.03.02.050	12

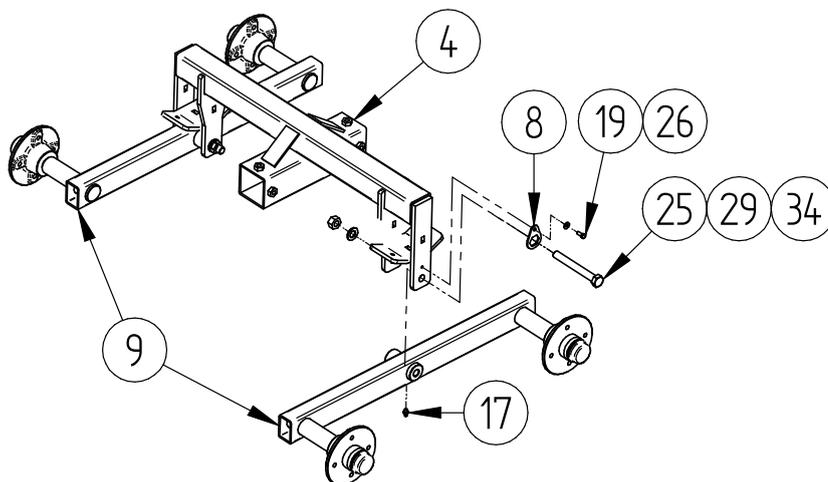


TRAILER ASSEMBLING GUIDE

NB! The item numbers of the details correspond to the parts table in the "TRAILER SPECIFICATION" chapter

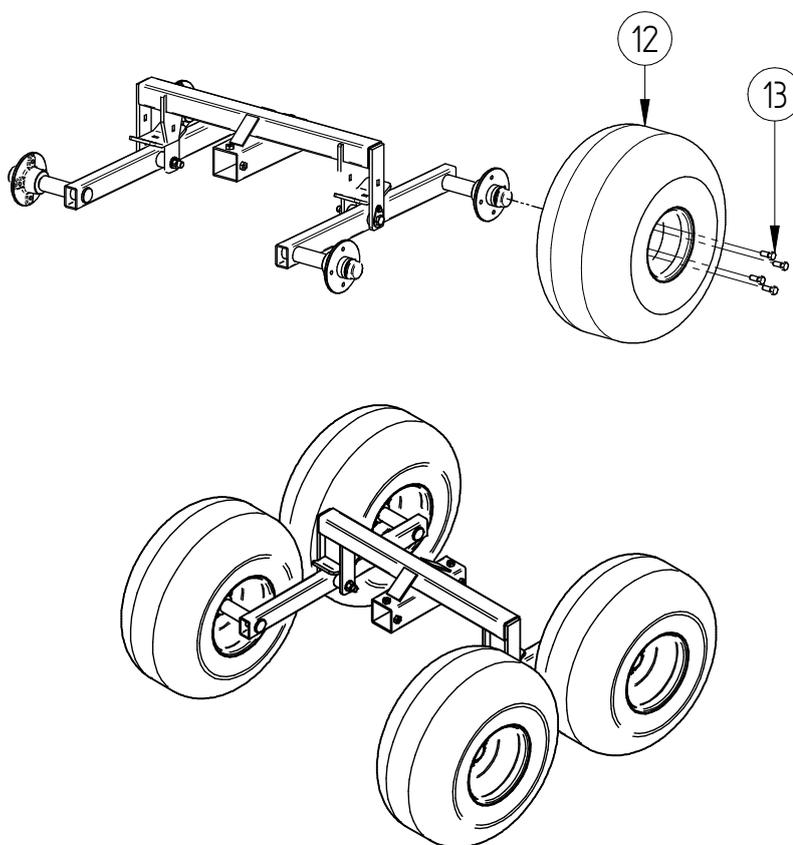
Step 1

Install swing arms (Pos.9) to axle beam (Pos.4). Make sure that the grease nipple (Pos.17) of the swing arm is facing downwards. For fastening use M16x130 bolt (Pos.25), Ø16 mm washer (Pos.29) and M16 nyloc nut (Pos.34). Before tightening the swing-arm mounting bolt, fix its position with bolt fixing plate (Pos.8) by attaching it to the axle with M6x16 bolt (Pos.19) and Ø6 mm washer (Pos.26).



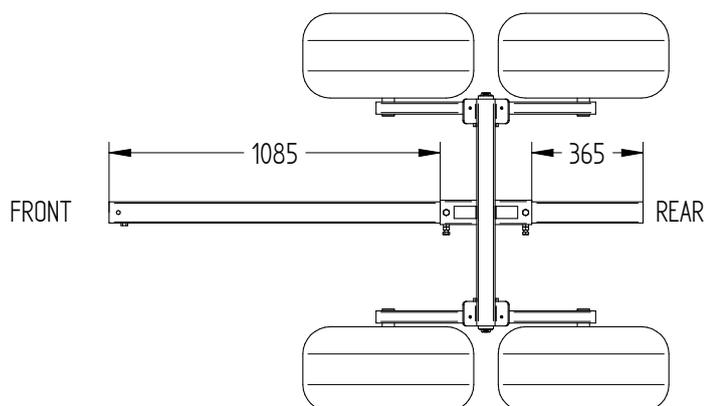
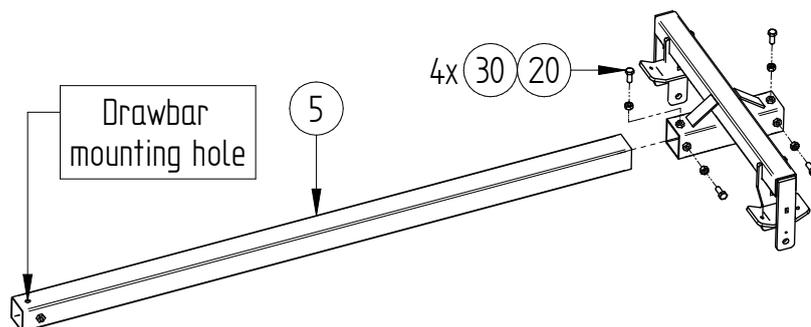
Step 2

Install wheels (Pos.12). Watch tire direction and that the tire valve is facing outside



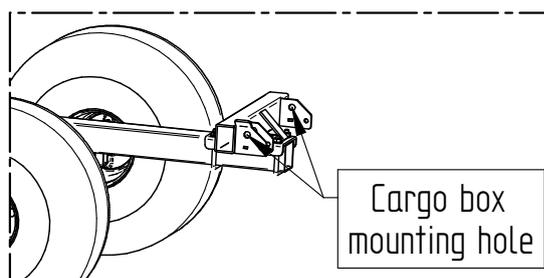
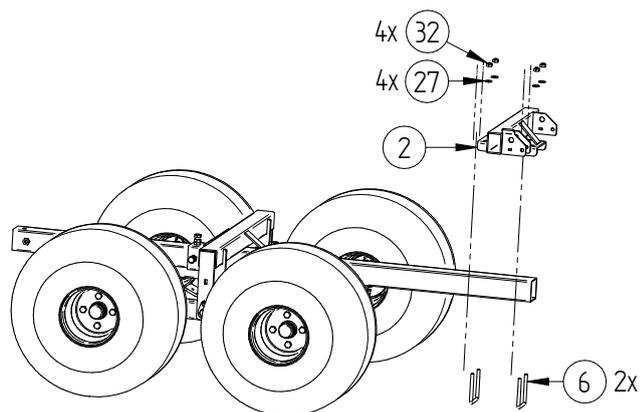
Step 3

Install frame tube (Pos.5) to axle beam. Make sure that the drawbar mounting hole in the frame tube is vertical to ground and is on the front side of trailer! Place the axle beam in 1085 mm from the front edge of the frame tube. Secure frame tube position with M12x30 bolts (Pos.20) and lock the bolts with M12 nuts (Pos.30).



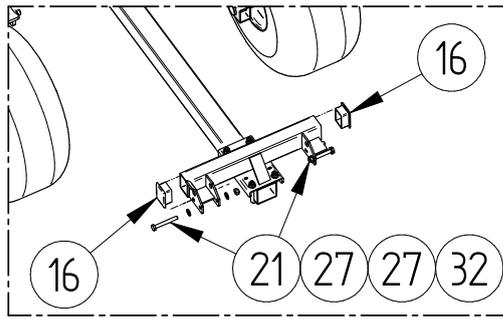
Step 4

Install rear carrier (Pos.2) to frame tube so that the edge of the carrier is equal to edge of the frame tube. Make sure that cargo box mounting holes are on the rear side of the trailer. For fastening use 70x70 U-bolts (Pos.6), Ø10 mm washers (Pos.27) and M10 nyloc nuts (Pos.32).



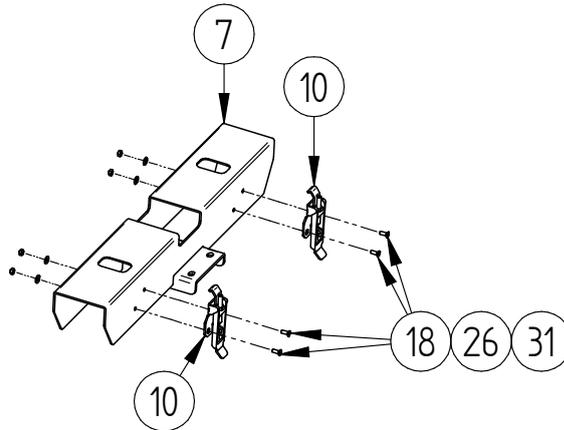
Step 5

Install tube caps (Pos.16) and M10x80 bolts (Pos.21), Ø10 mm washers (Pos.27) and M10 nyloc nuts (Pos.32) to the rear carrier to limit the tilt angle of the cargo box.



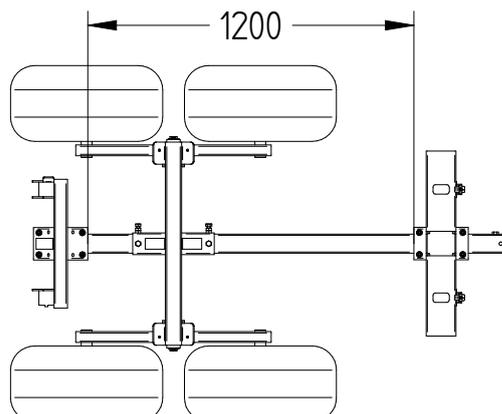
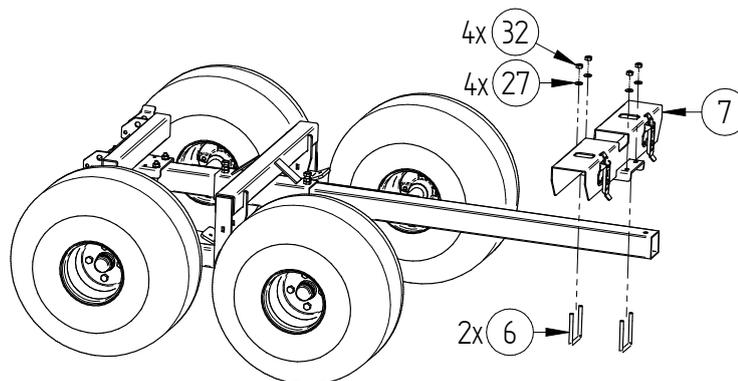
Step 6

Install clamps (Pos.10) to the front carrier (Pos.6). For fastening use M6x12 bolts (Pos.18), Ø6 mm washers (Pos.26) and M6 nyloc nuts (Pos.31).



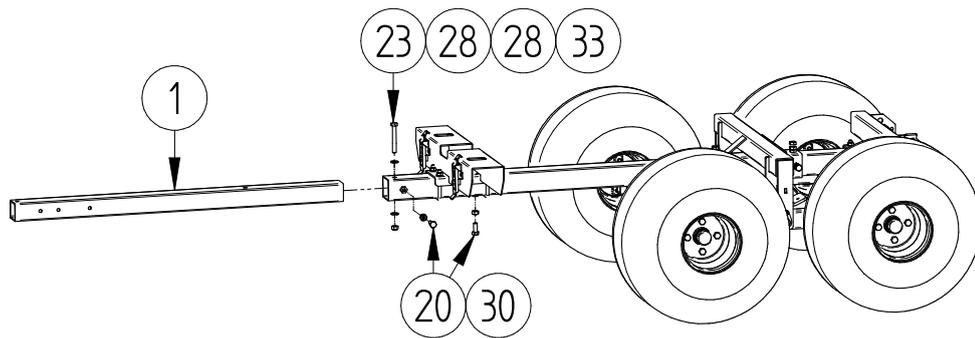
Step 7

Install cargo box front carrier (Pos.7) to the trailer frame tube. The correct front carrier position is 1200 mm from the front edge of the rear carrier. For fastening use 70x70 U-bolts (Pos.6), Ø10 mm washers (Pos.27) and M10 nyloc nuts (Pos.32).



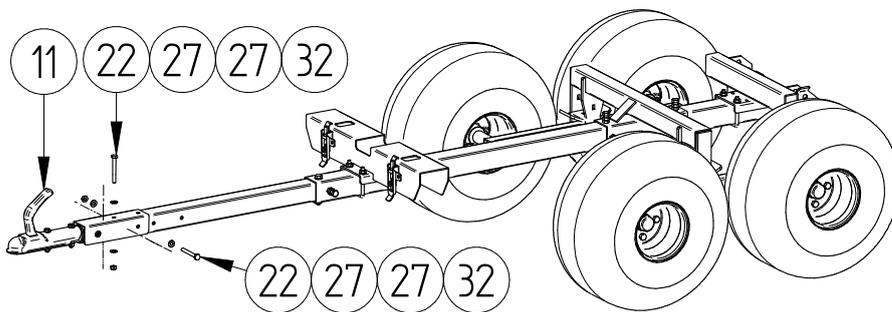
Step 8

Install drawbar (Pos.1). For fastening use M12x90 bolt (Pos.23), Ø12 mm washers (Pos.28) and M12 nyloc nut (Pos.33). Then tighten the M12x30 bolts (Pos.20) and lock the bolt with the M12 nuts (Pos.30).



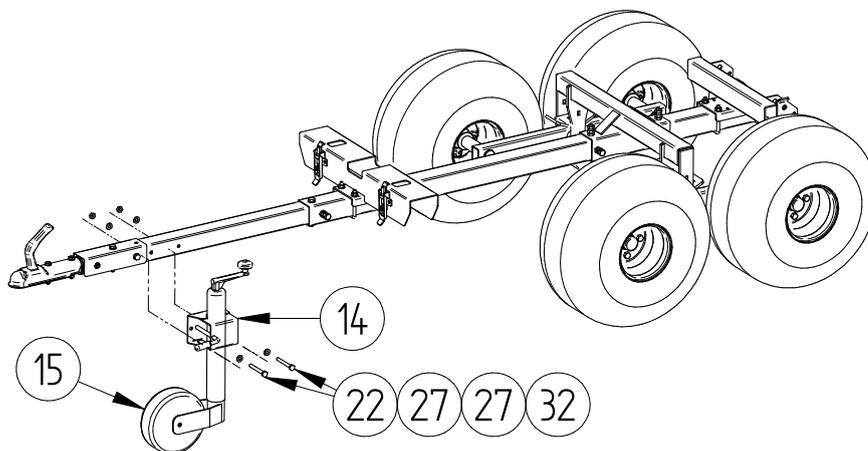
Step 9

Install tow coupling (Pos.11) For fastening use M10x85 bolts (Pos.22), Ø10 mm washers (Pos.27) and M10 nyloc nuts (Pos.32).



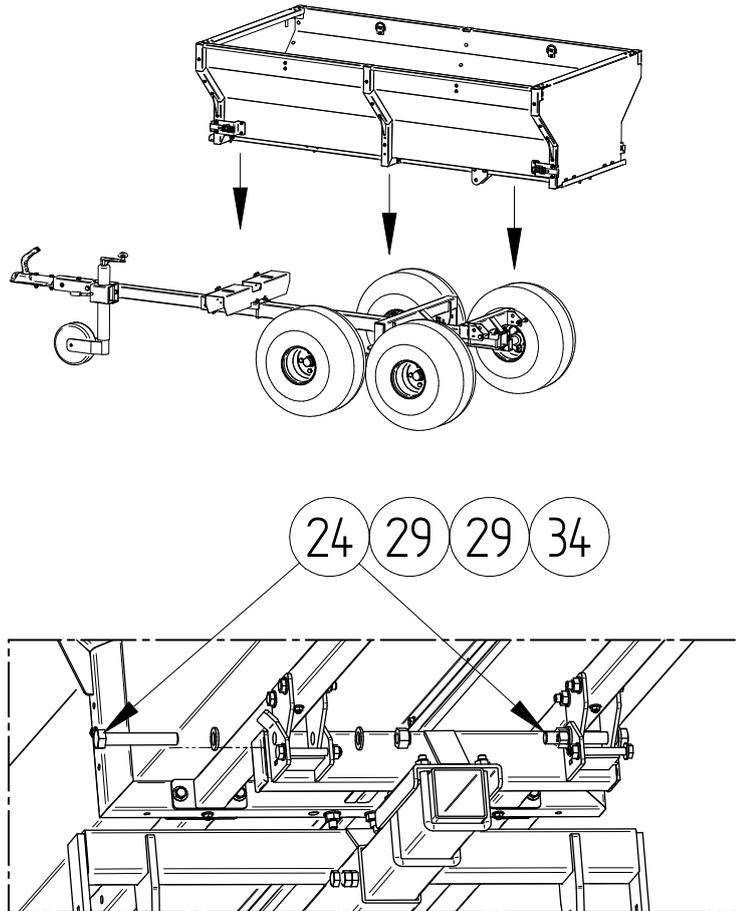
Step 10

Install support wheel bracket (Pos.14) and support wheel (Pos.15). For fastening use M10x85 bolts (Pos.22), Ø10 mm washers (Pos.27) and M10 nyloc nuts (Pos.32).



Step 11

Install the cargo box (Pos.7) (see cargo box assembling guide). For fastening the box to the rear carrier use M16x100 bolts (Pos.24), Ø16 mm washers (Pos.29) and M16 nyloc nuts (Pos.34).

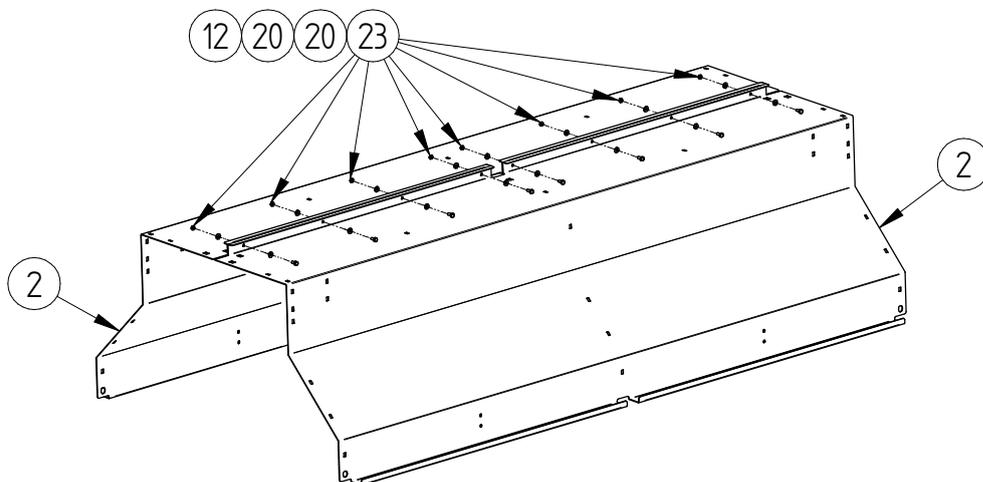


CARGO BOX ASSEMBLING GUIDE

NB! The item numbers of the details correspond to the parts table in the "CARGO BOX SPECIFICATION" chapter

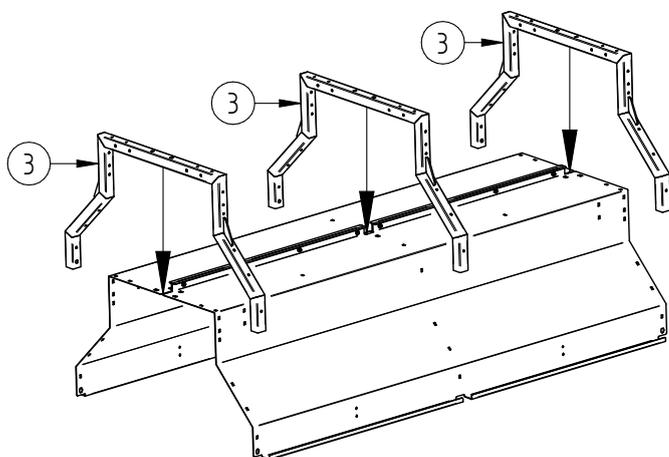
Step 1

Assemble the sides of the box (Pos.2). For fastening use M6x14 bolts (Pos.12), Ø6 mm washers (Pos.20) and M6 nyloc nuts (Pos.23). NB! Do not tighten the bolts!

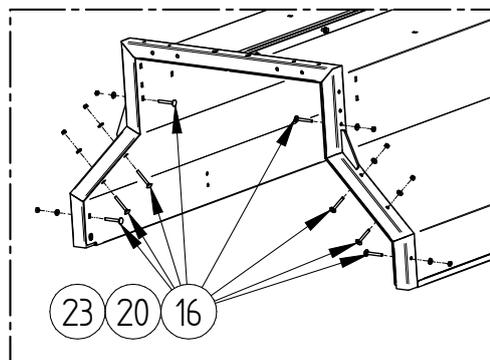


Step 2

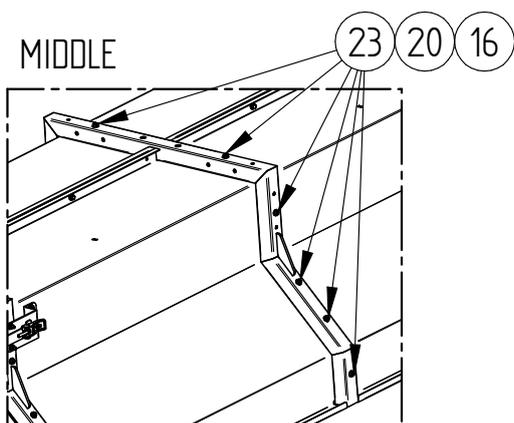
Install frames (Pos.3) and attach these to the sides of the box at the locations shown in the figure below. Use M6x50 carriage bolts (Pos.16), Ø6 mm washers (Pos.20) and M6 nyloc nuts (Pos.23) for fastening. NB! Do not tighten the bolts completely!



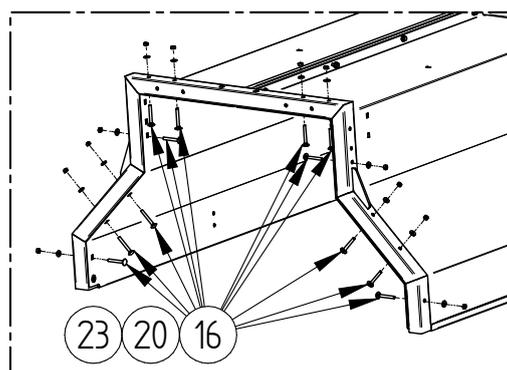
FRONT



MIDDLE

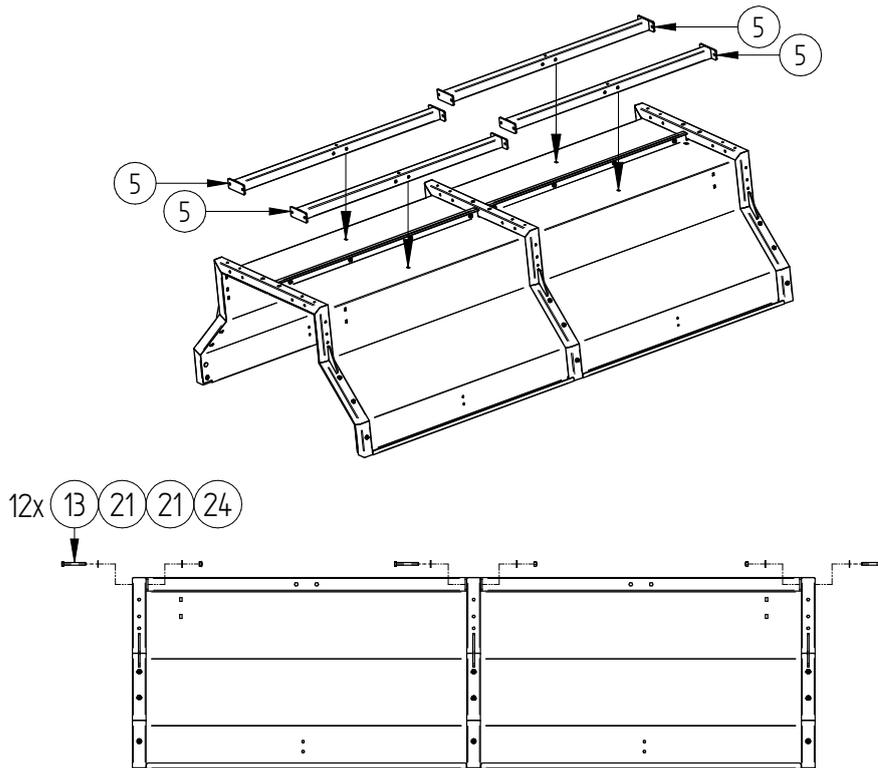


REAR



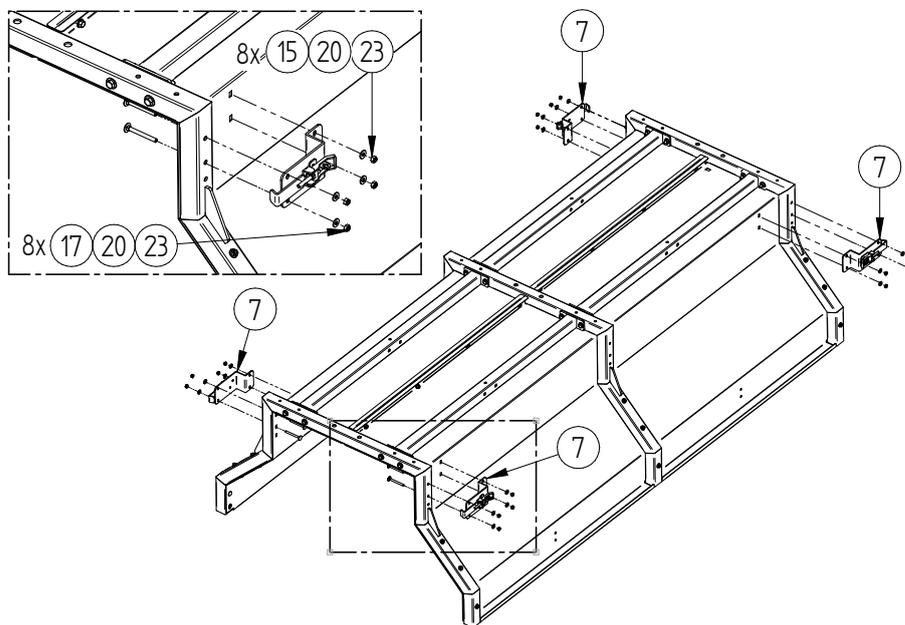
Step 3

Install cargo box bottom frame tube (Pos.5). For fastening use M8x65 bolts (Pos.13), Ø8 mm washers (Pos.21) and M8 nyloc nuts (Pos.24).



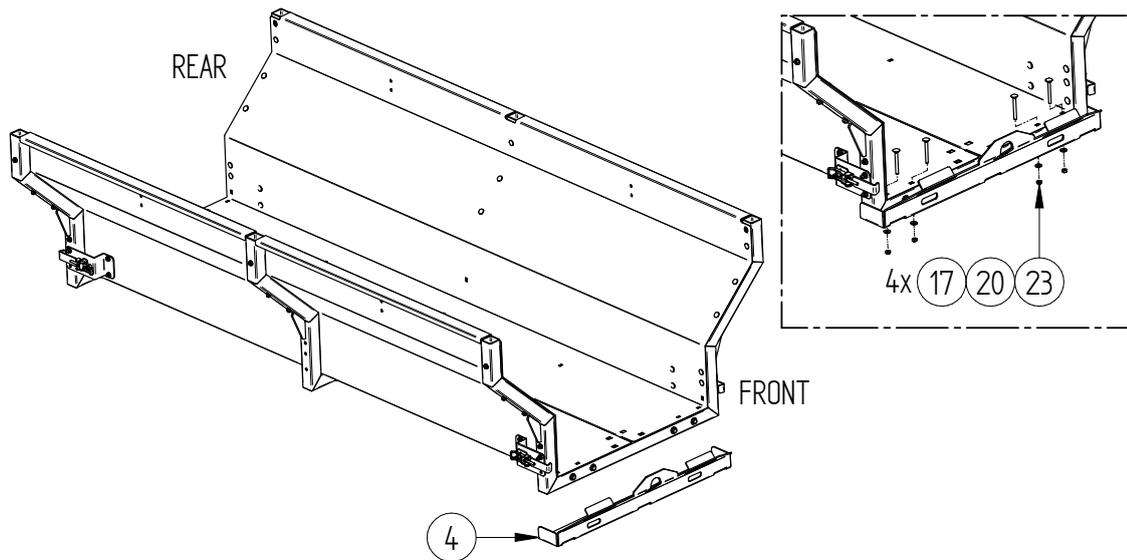
Step 4

Install hatch locks (Pos.7). For fastening use M6x16 carriage bolts (Pos.15), M6x60 carriage bolts (Pos.17), Ø6 mm washers (Pos.20) and M6 nyloc nuts (Pos.23).



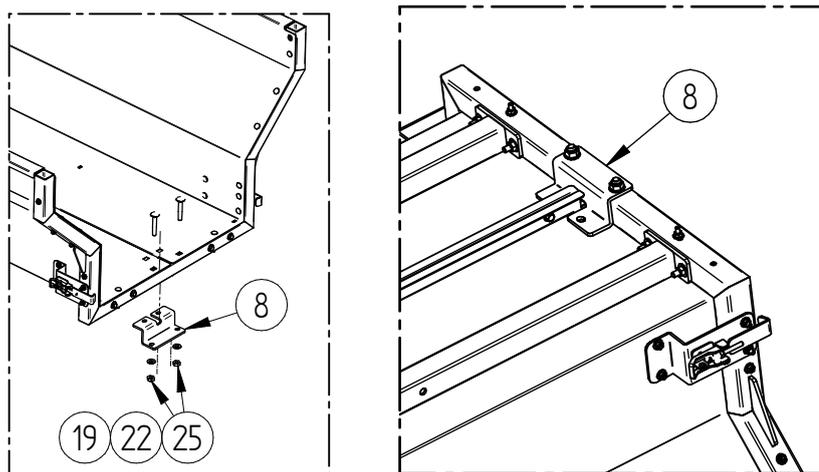
Step 5

Install lifting adapter (Pos.4) on the front of the cargo box. For fastening use M6x60 carriage bolts (Pos.17), Ø6mm washers (Pos.20) and M6 nyloc nuts (Pos.23).



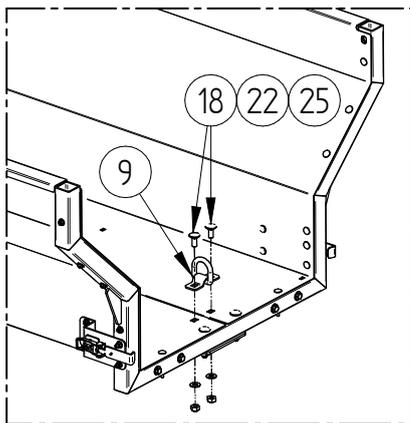
Step 6

Install lifting point bracket (Pos.8) to lifting adapter. For fastening use M10x65 carriage bolts (Pos.19), Ø10 mm washers (Pos.22) and M10 nyloc nuts (Pos.25).



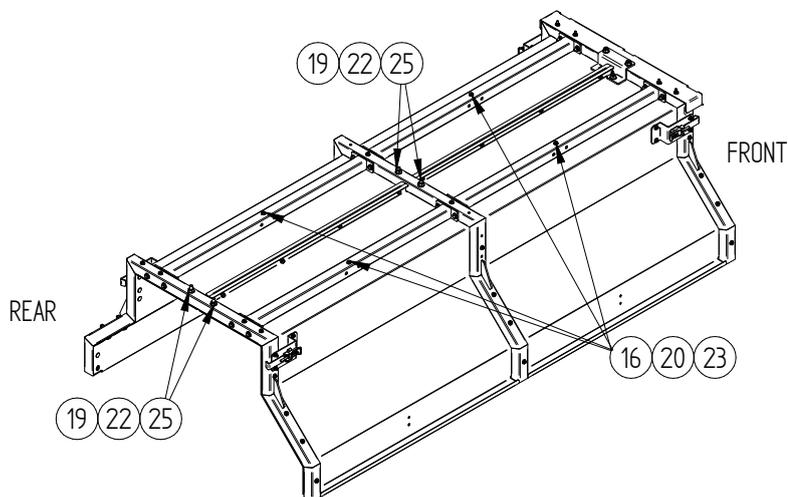
Step 7

Install lifting point (Pos.9). For fastening use M10x25 carriage bolts (Pos.18), Ø10 mm washers (Pos.22) and M10 nyloc nuts (Pos.25).



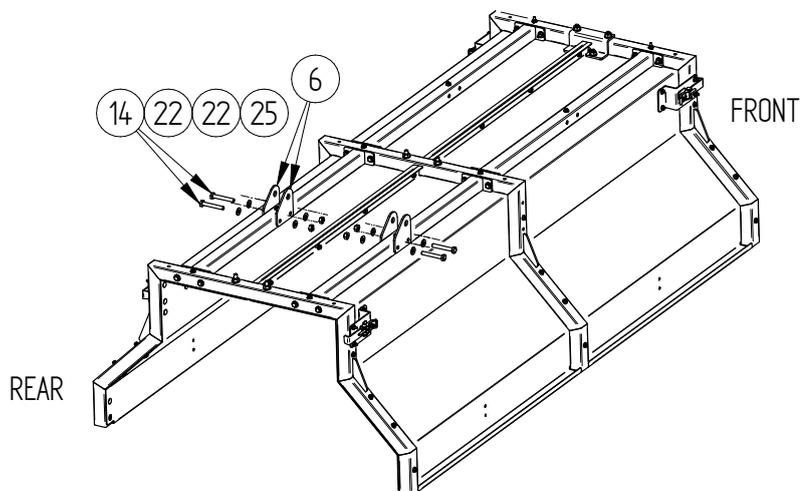
Step 8

Install missing box frame bolts/nuts. Use M6x50 carriage bolts (Pos.16), Ø6 mm washers (Pos.20), M6 nyloc nuts (Pos.23) and M10x65 carriage bolts (Pos.19), Ø10 mm washers (Pos.22) and M10 nyloc nuts (Pos.25). Tighten all bolts/nuts described in previous steps.



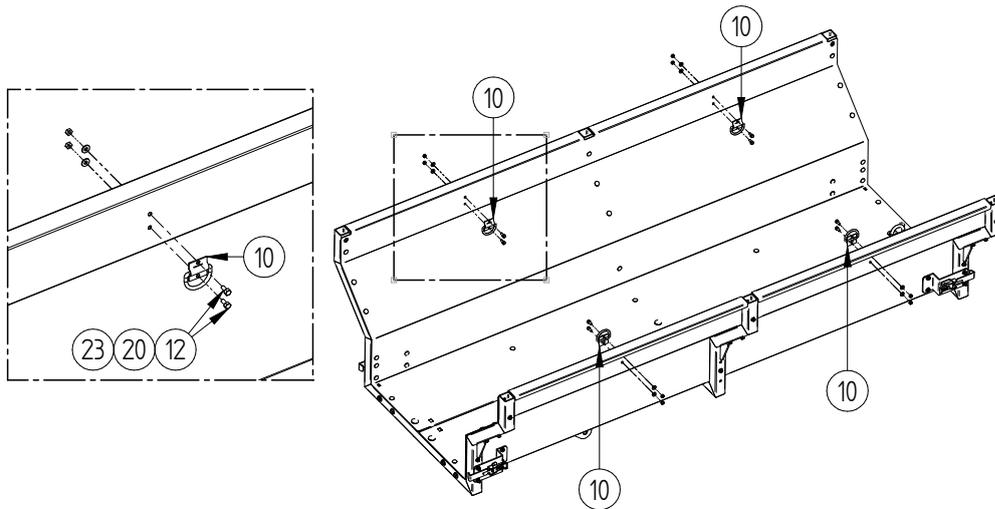
Step 9

Install cargo box tilting plates (Pos.6) on the rear bottom frame tubes. For fastening use M10x70 bolts (Pos.14), Ø10 mm washers (Pos.22) and M10 nyloc nuts (Pos.25).



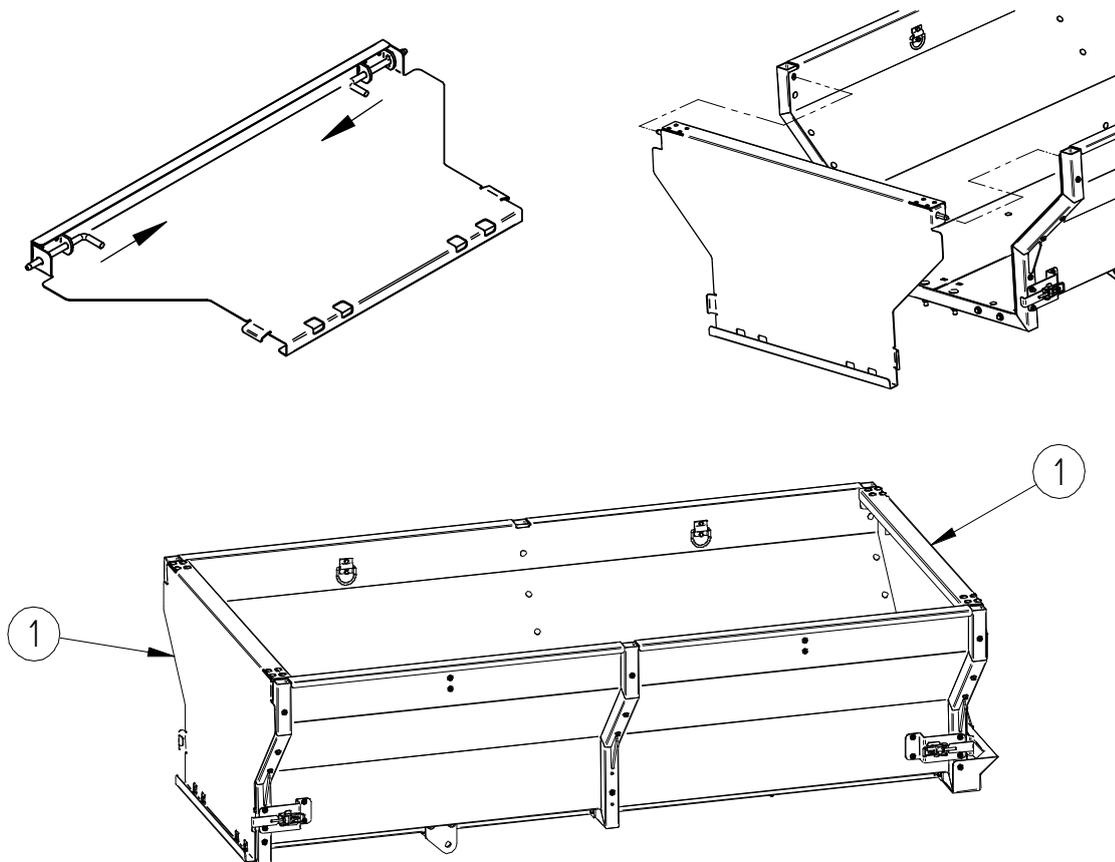
Step 10

Install lifting points (Pos.10). For fastening use M6x14 bolts (Pos.12), Ø6 mm washers (Pos.20) and M6 nyloc nuts (Pos.23).



Step 11

Install the hatches to the cargo box (Pos.1). To install, pull the latches towards the center of the hatch. Place the hatch to the box so that the latches align with the holes in the top of the cargo box. Release the latches and check that they are fully locked in the holes in the box. Lock the lower part of the hatch with the hatch locks on the box.



IRON BALTIC

IRON BALTIC OÜ
Põldmäe tee 1
Vatsla 76915
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
www.facebook.com/ironbaltic
www.youtube.com/user/ironbalticLtd

