

IRON BALTIC

DISC HARROW

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USER MANUAL



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Receiver mount system

Code 84.2000

Version 08012024



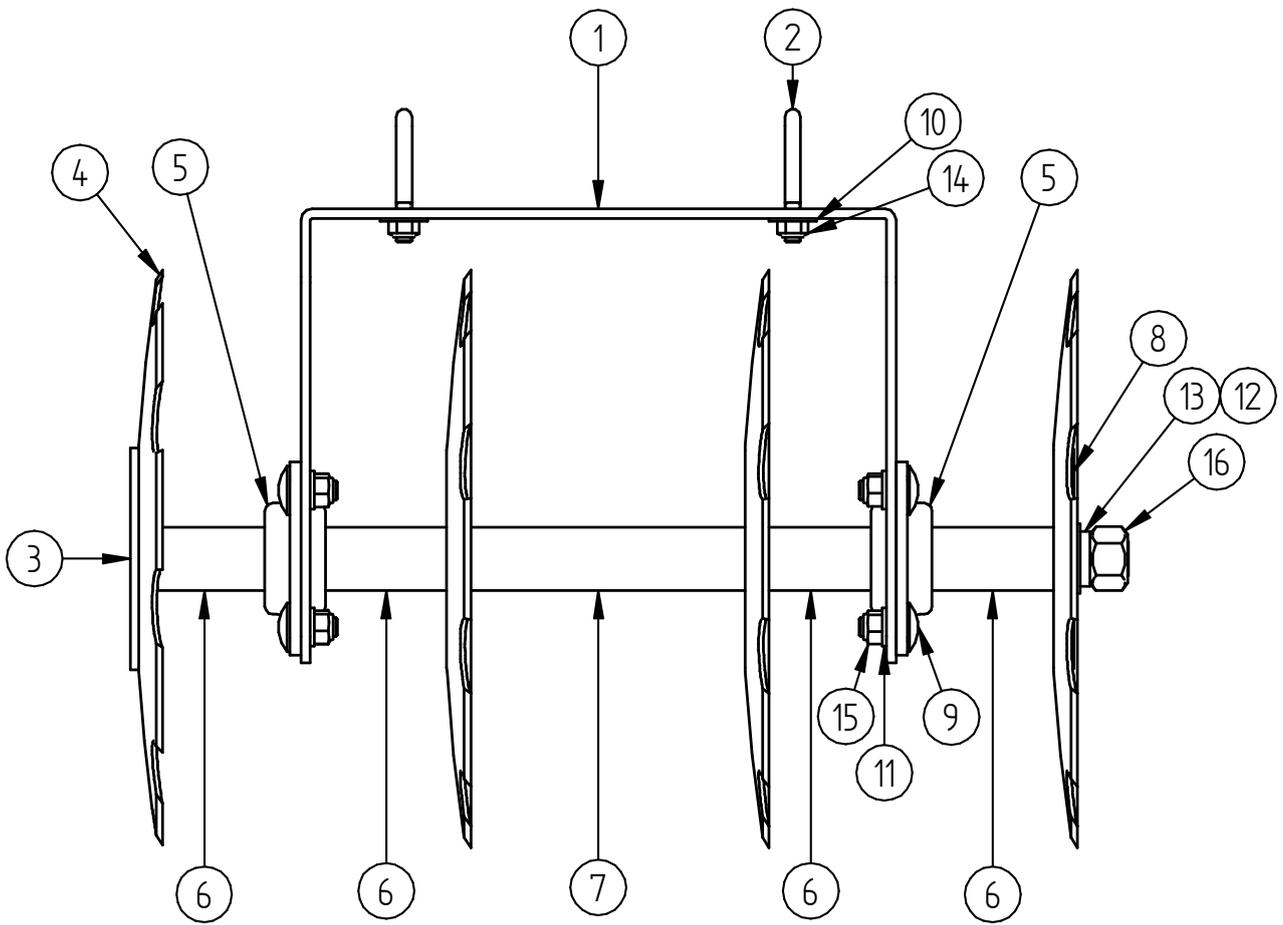
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

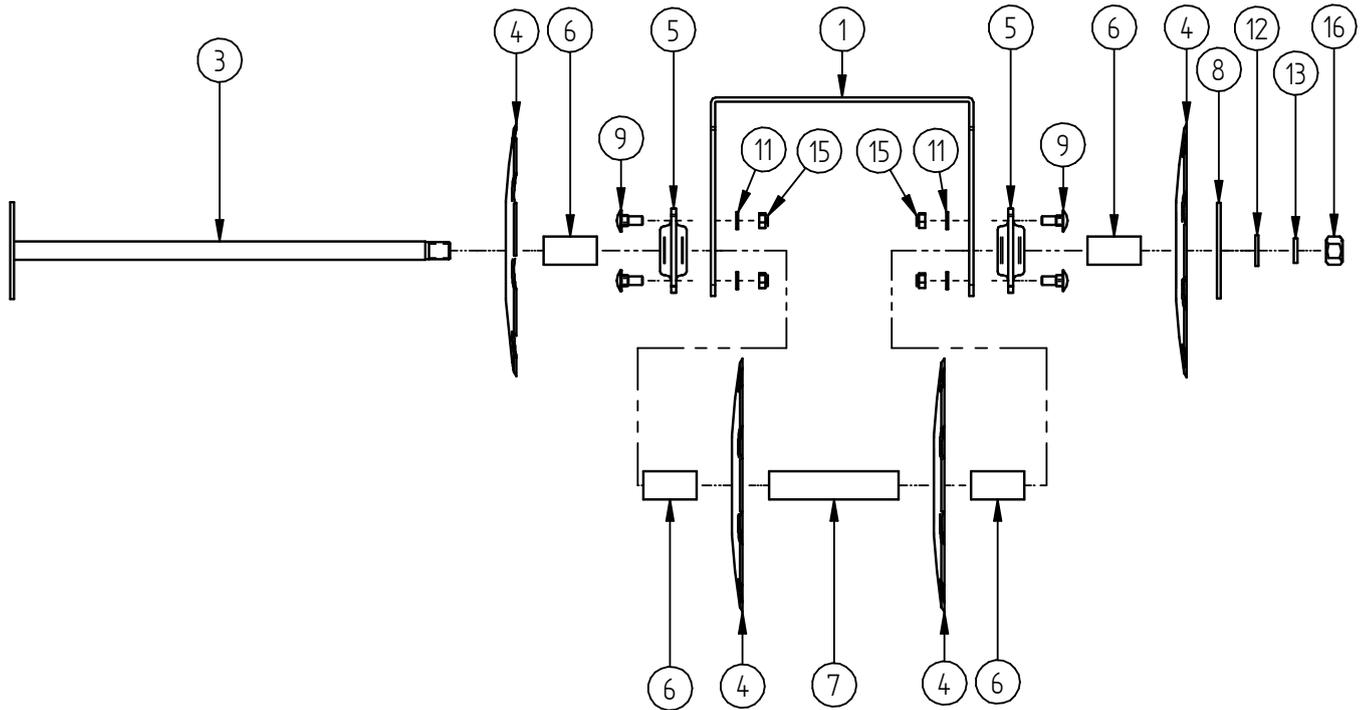
Pos.	Description	Code	Amount
1	Disc holder	84.2001	2
2	U-bolt 50 mm	84.2010	4
3	Work shaft	OT.52.02.010-A	2
4	Disc	OT.52.02.010-B	8
5	Bearing	OT.52.02.010-C	4
6	Distance bush 75 mm	OT.52.02.010-D	8
7	Distance bush 184 mm	OT.52.02.010-E	2
8	Work shaft plate	OT.52.02.010-F	2
9	Carriage bolt M12x30 DIN603	OT.02.05.140	16
10	Washer Ø10 DIN9021	OT.04.02.050	8
11	Washer Ø12 DIN125	OT.04.01.050	16
12	Washer Ø24 DIN125	OT.04.01.080	2
13	Spring washer Ø24	OT.04.04.100	2
14	Nyloc nut M10 DIN985	OT.03.02.050	8
15	Nyloc nut M12 DIN985	OT.03.02.060	16
16	Nut M24	OT.03.01.100	2



FITTING INSTRUCTIONS

Step 1

Assemble the work shaft as shown below. For fastening the work shaft use $\varnothing 24$ mm washers (Pos.12 and Pos.13) and M24 nut (Pos.16). For fastening bearings use M12x30 carriage bolts (Pos.9), $\varnothing 12$ mm washers (Pos.11) and M12 nyloc nuts (Pos.15). When assembling, we recommend placing the assembly vertically (resting on the work shaft) to simplify the placement of the last disc and work shaft end plate. If needed, push down on the last disc to help seat the disc on the square shaft.



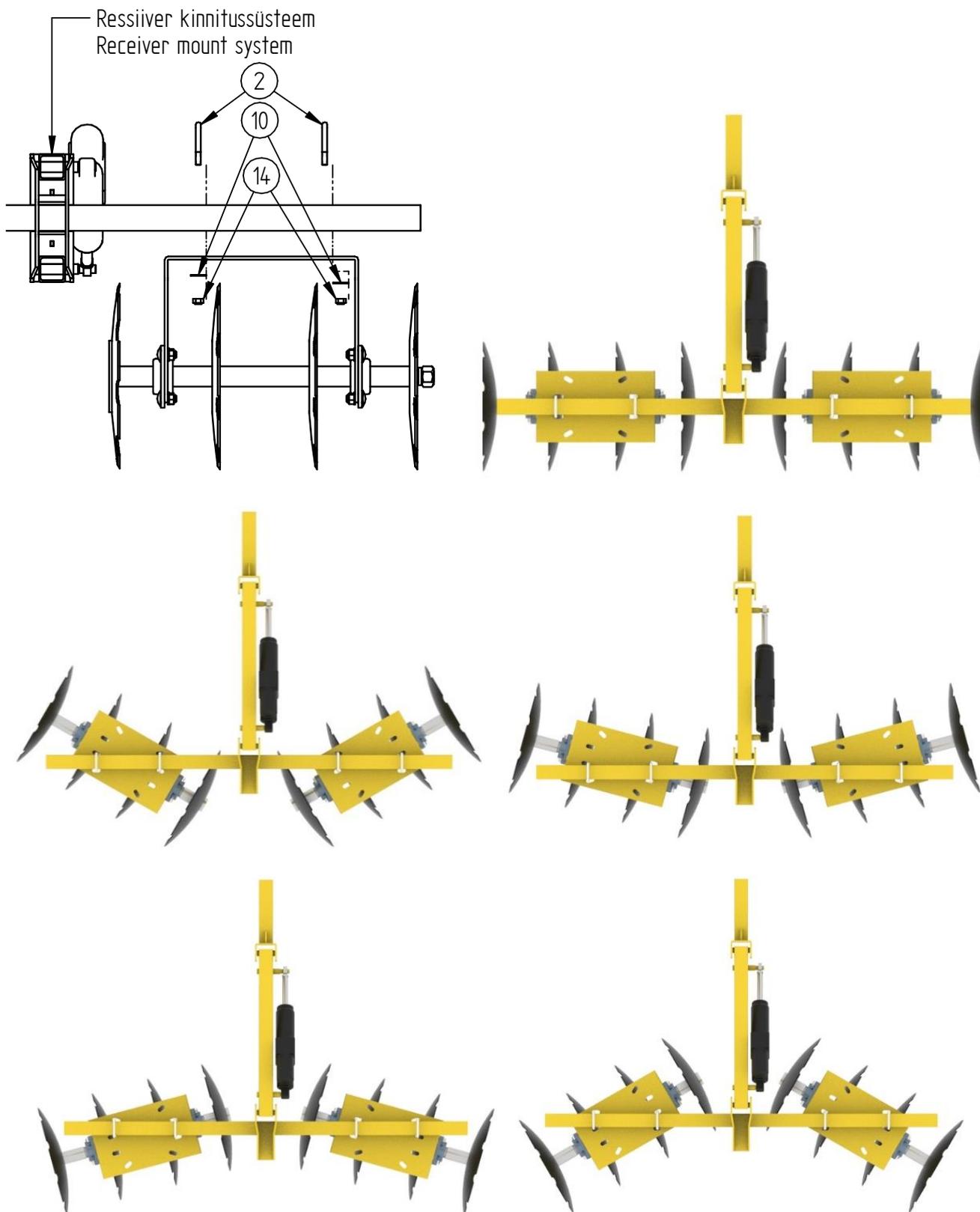
Step 2

Repeat steps 1 to assemble the other side harrow set.



Step 3

Install the disc harrow sets to the receiver mount system. For fastening use U-bolts (Pos.2), Ø10 washers (Pos.10) and M10 nyloc nuts (Pos.14). For easier installation, attach the U-bolts gently to the harrow sets and slide on to the tool holder. Install the harrow sets to a suitable position and angle according to the work to be done.



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