



PLUG AERATOR

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USER MANUAL

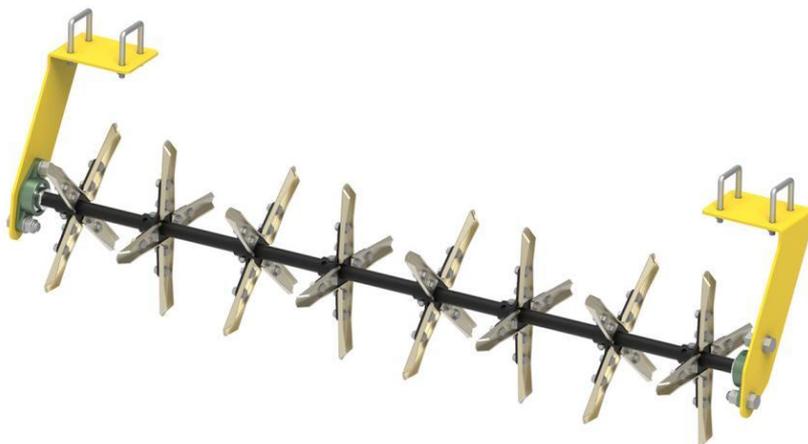


code.ironbaltic.com/u/ndUm3SuR

Receiver mount system

Code 84.19000

Version 08012024



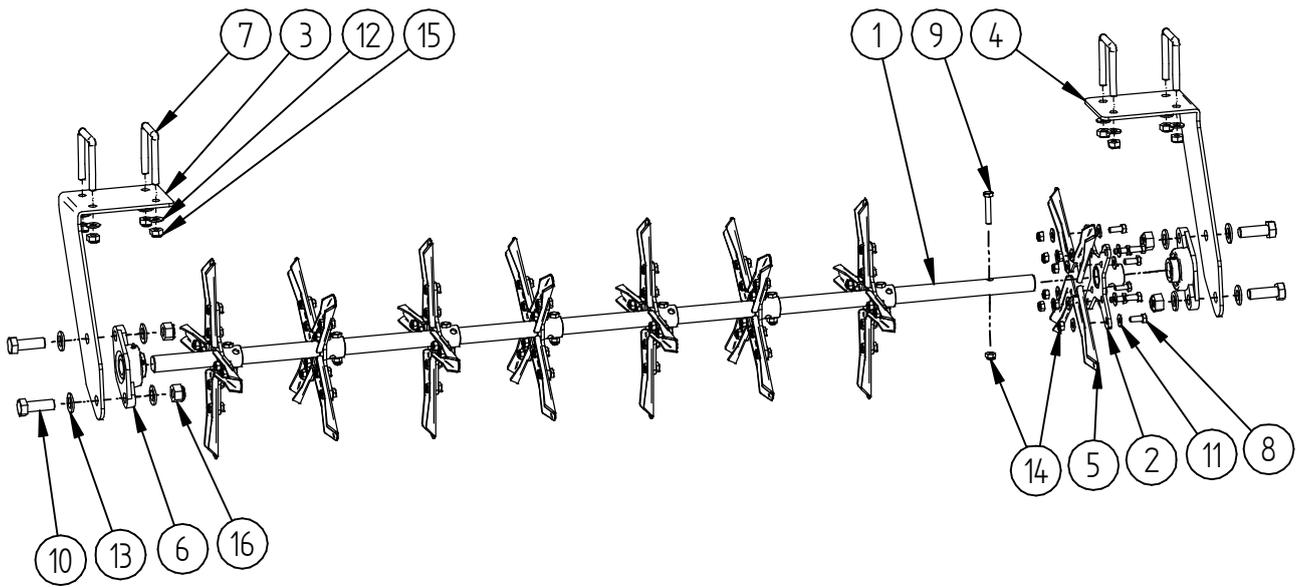
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

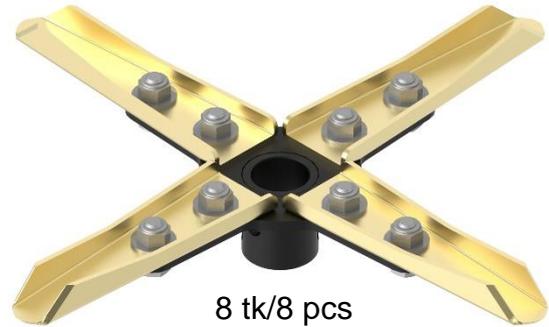
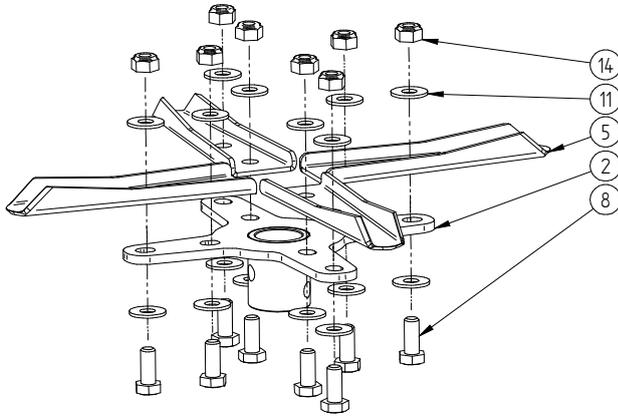
Pos.	Description	Code	Amount
1	Shaft	84.19001	1
2	Mounting plate for blades	84.19002K	8
3	Right side plate	84.15005	1
4	Left side plate	84.15006	1
5	Knife	OT.52.04.020	32
6	Bearing UCFL205	OT.34.00.002	2
7	U-bolt 50 mm	84.2010	4
8	Bolt M8x20 DIN933	OT.02.02.180	64
9	Bolt M8x45 DIN933	OT.02.02.230	8
10	Bolt M16x45 DIN933	OT.02.02.642	4
11	Washer M8/20 SFS 3738	OT.04.03.030	128
12	Washer M10 DIN125	OT.04.01.040	8
13	Washer M16 DIN125	OT.04.01.060	8
14	Nyloc nut M8 DIN985	OT.03.02.040	72
15	Nyloc nut M10 DIN985	OT.03.02.050	8
16	Nyloc nut M16 DIN985	OT.03.02.070	4



FITTING INSTRUCTIONS

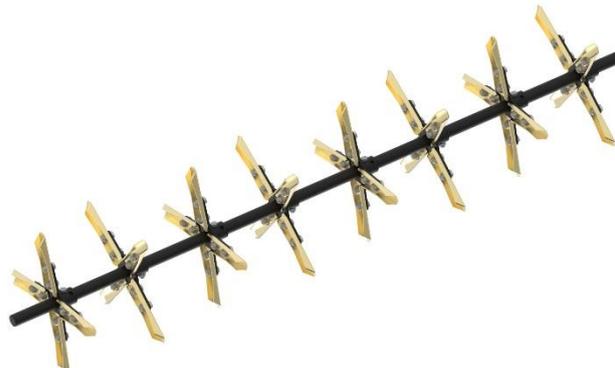
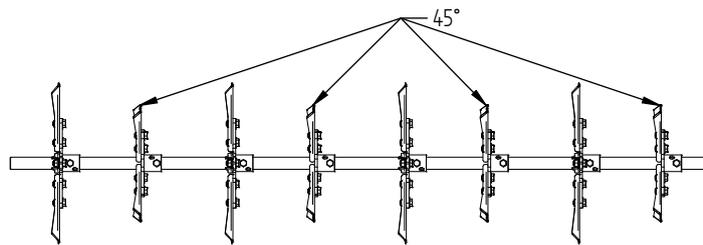
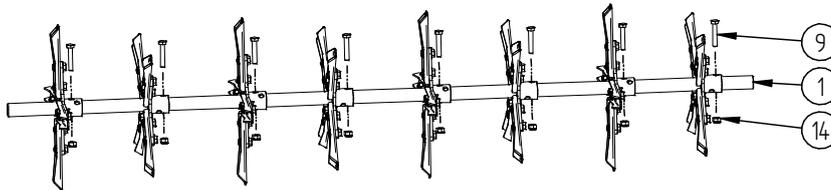
Step 1

Install knives (Pos.5) to the mounting plate (Pos.2). For fastening use M8x20 bolts (Pos.8), Ø8 washers (Pos.11) and M8 nyloc nuts (Pos.14).



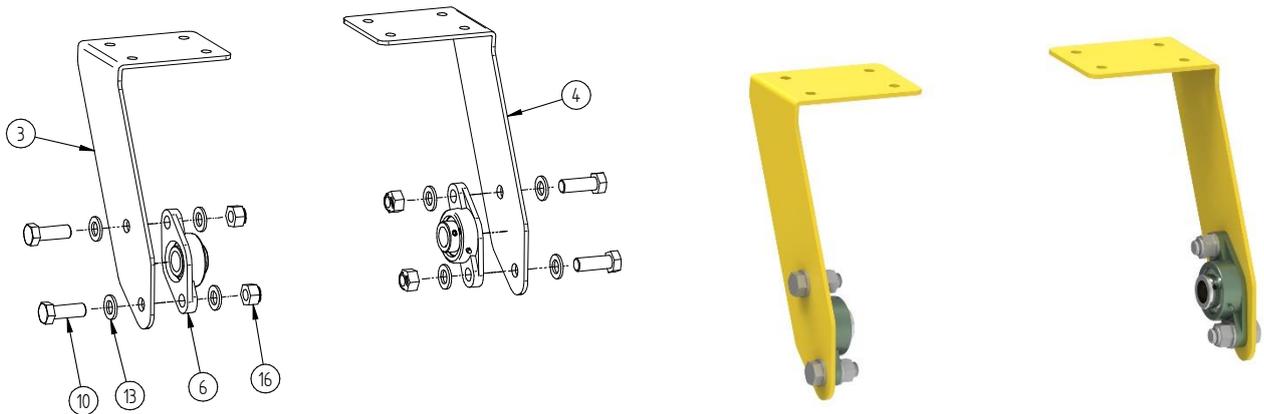
Step 2

Install mounting plates with knives to the shaft (Pos.1). For fastening use M8x45 bolts (Pos.9), and M8 nyloc nuts (Pos.14). For the mounting plates indicated by the arrow, use outer holes of the bushings for fastening to install the knives at a 45-degree angle.



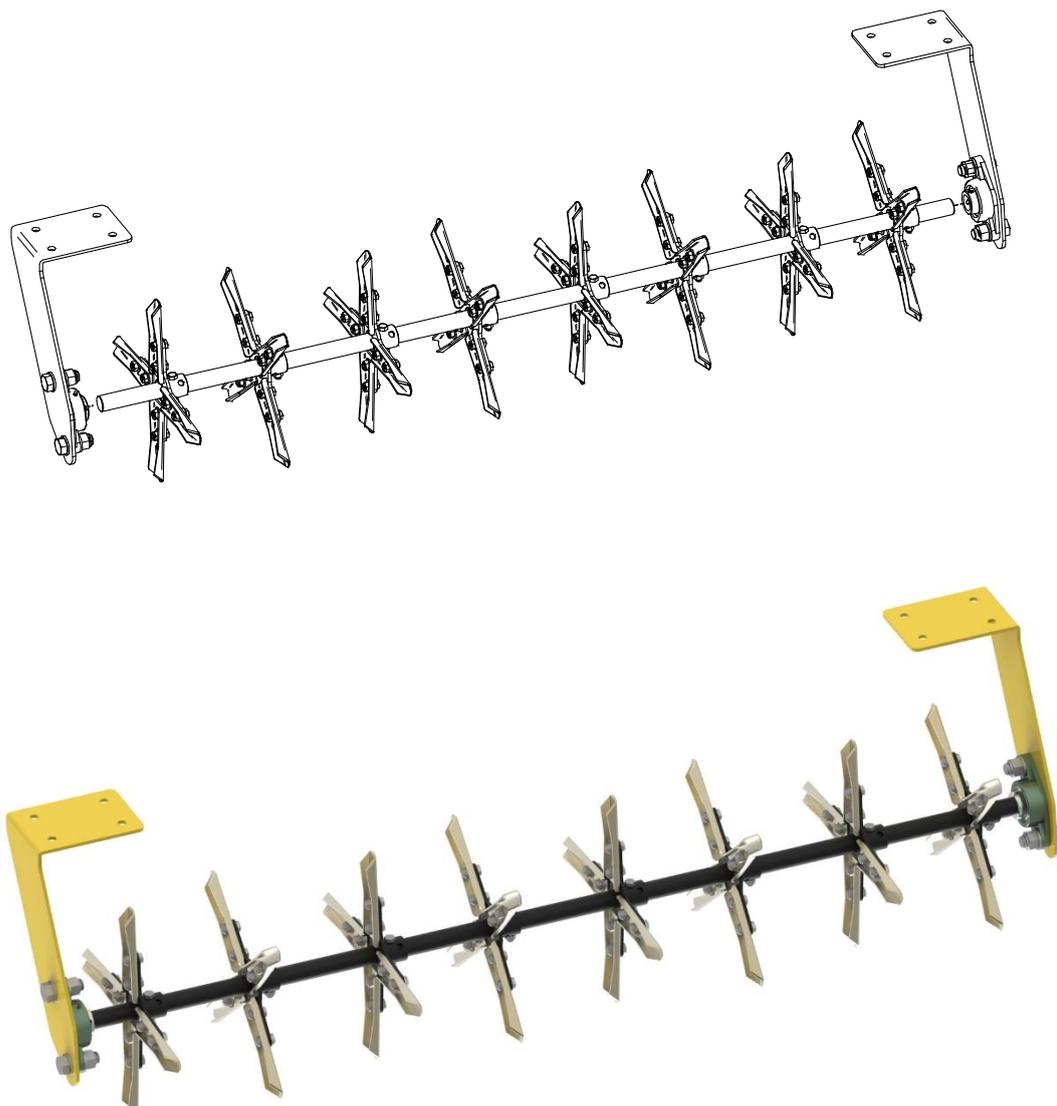
Step 3

Install bearings (Pos.6) to the side plates (Pos.3, Pos.4). For fastening use M16x45 bolts (Pos.10), Ø16 washers (Pos.13) and M16 nyloc nuts (Pos.16).



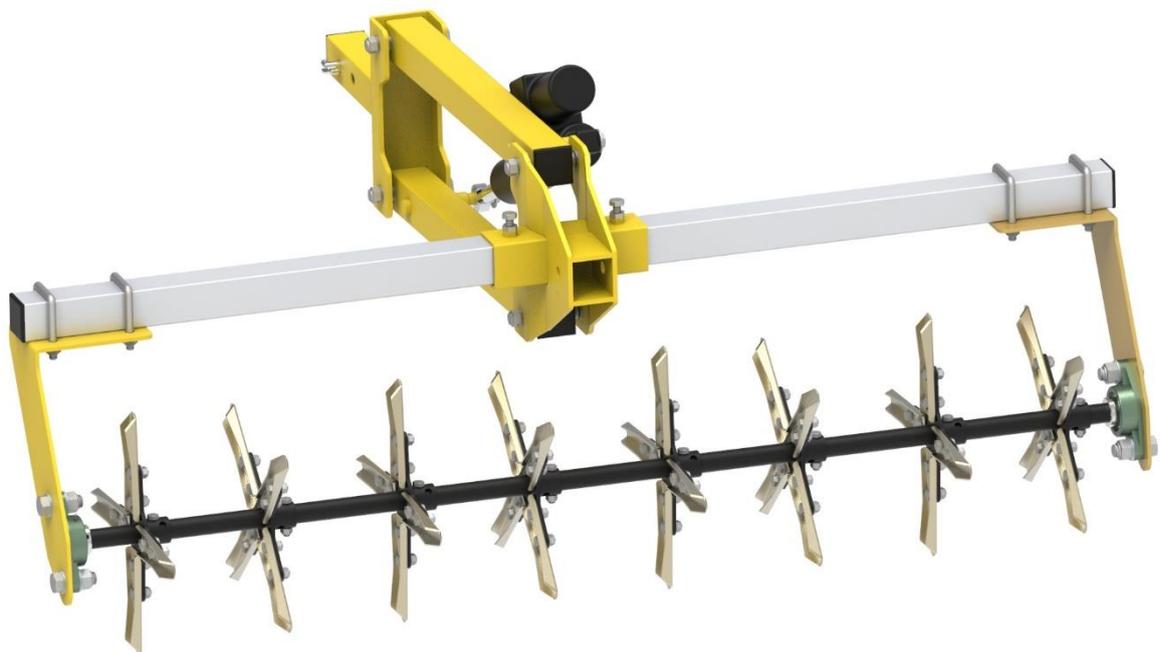
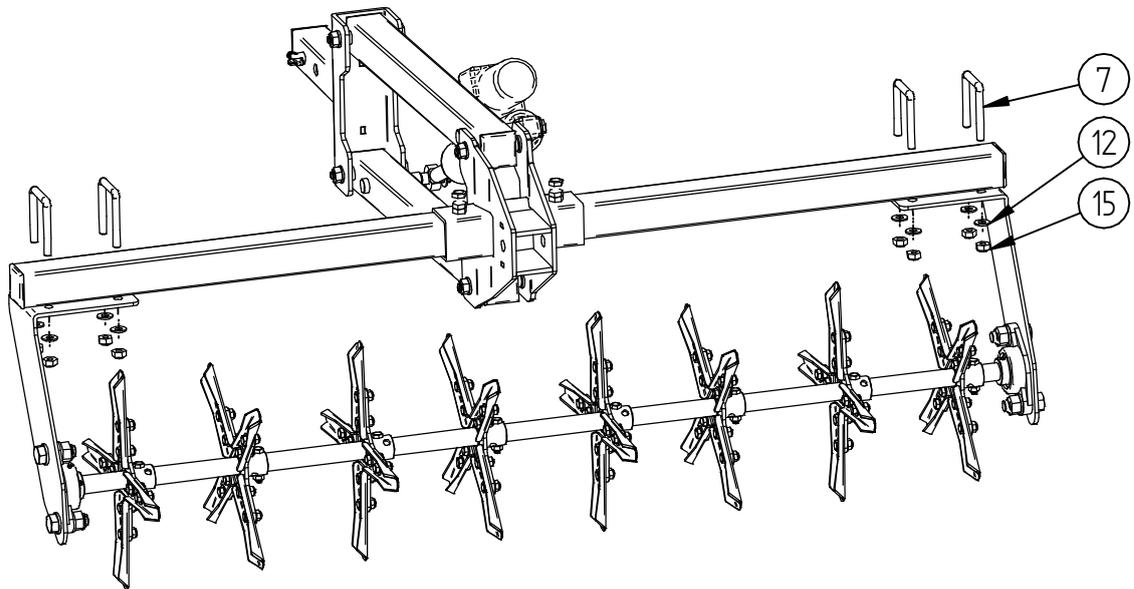
Step 4

Install side plates with bearings to the shaft.
Use bearing set screws to hold bearing on shaft.



Step 5

Install plug aerator to the receiver mount system. For fastening use U-bolts (Pos.7), Ø10 washers (Pos.12) and M10 nyloc nuts (Pos.15).



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