

IRON BALTIC

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USER MANUAL



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BELT SET

WOODCHIPPER G3

Code 76.7003

Version 05042024



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

| Pos. | Description | Code | Amount |
|------|-------------|-----------|--------|
| 1 | Belt | 76.7003ML | 2 |

BELTS REPLACEMENT



Before performing any maintenance procedure or inspection, stop the engine, wait at least five minutes to allow all parts to cool. Disconnect the spark plug wire, keeping it away from the spark plug.

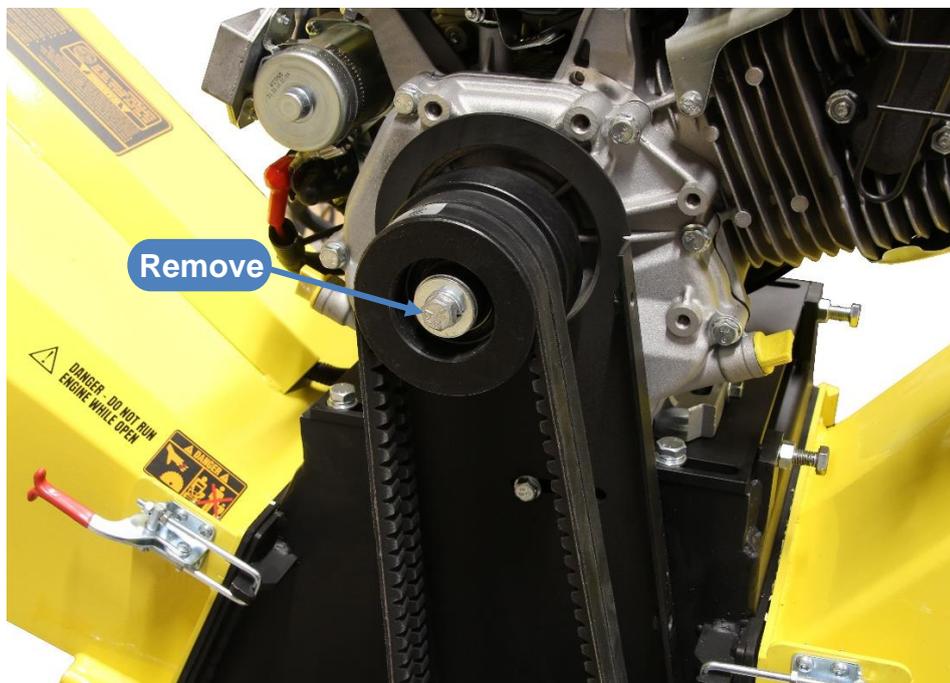
Step 1

Remove the drive belt guard bolts.



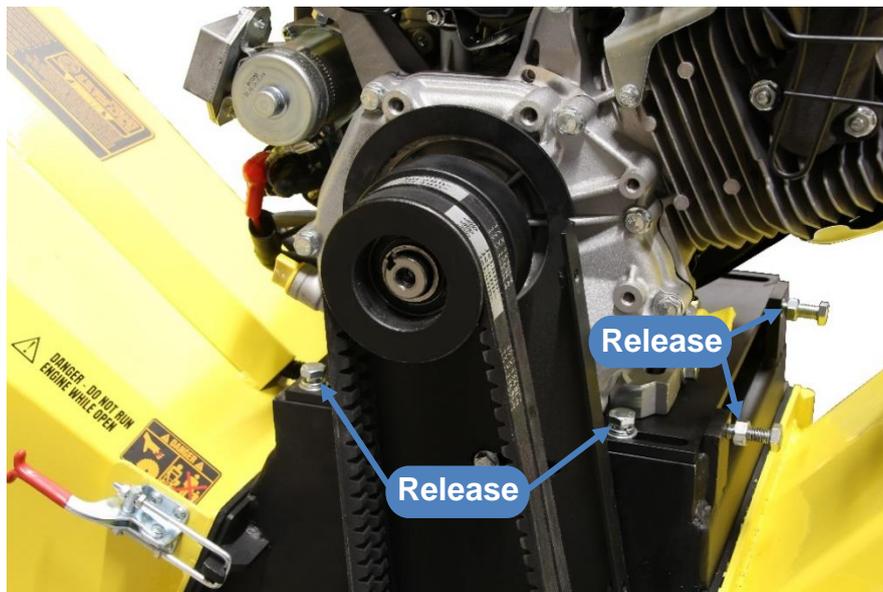
Step 2

Remove the clutch bolt together with washers and centering bush.



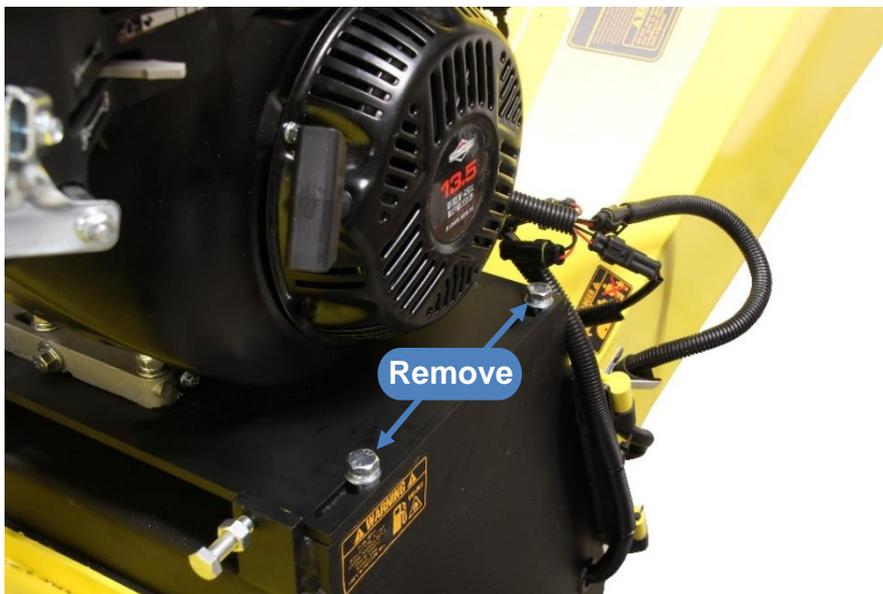
Step 3

Release belt side engine bolts and belt tensioning bolts (do not remove).



Step 4

Remove the two remaining engine bolts on the other side of the engine. Removing these bolts will simplify clutch removal and installation.



Step 5

Place a flat-head screwdriver between the engine mounting plate and the baseplate to lift the engine.



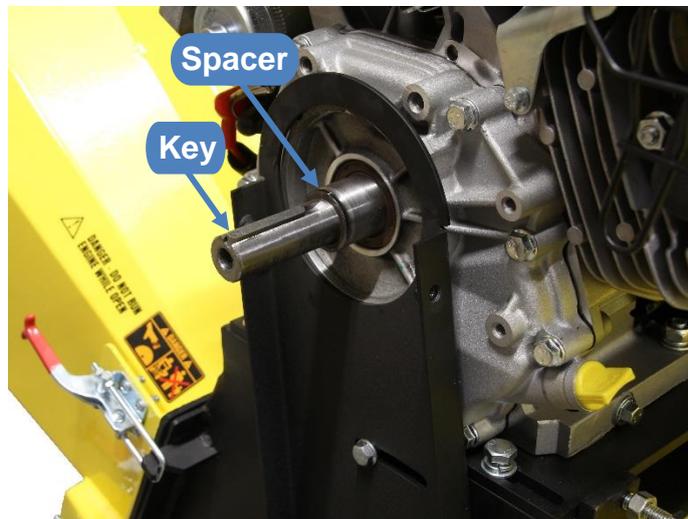
Step 6

Remove the clutch together with drive belts. Use puller if needed.



Step 7

Re-install the spacer and key on the engine shaft.

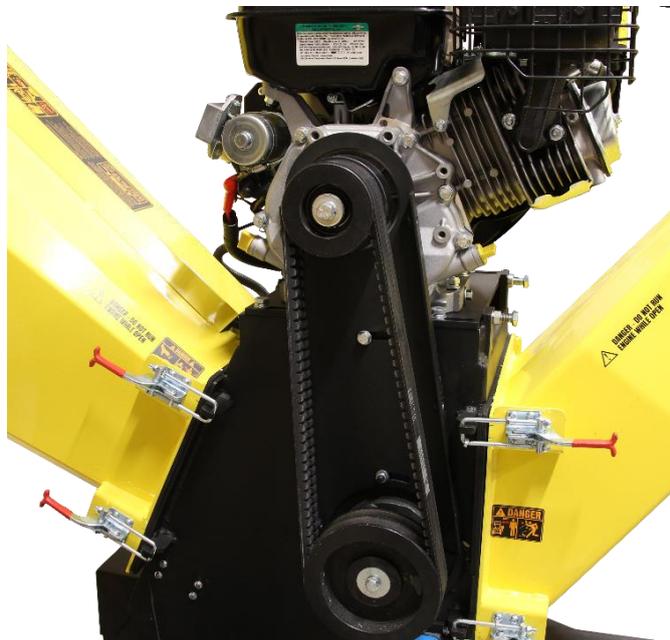


Step 8

Install new belts. Secure the clutch with bolt, washers and centering bush. We recommend lifting the engine mounting plate (see step 5) and push the clutch together with belts to the engine shaft. Re-install engine bolts.

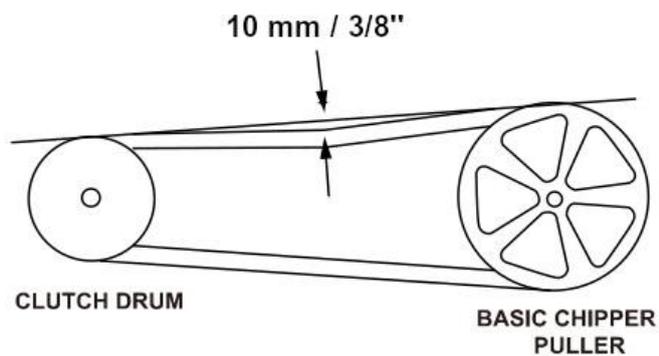
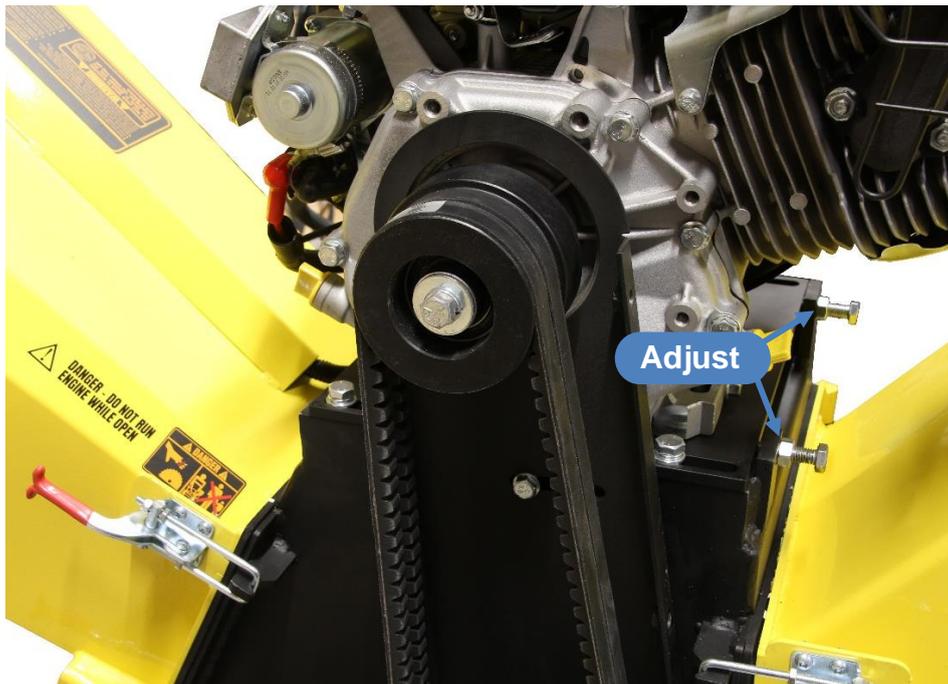
NB! We recommend doing this step with two people!

NB! Use thread lock glue on the bolt!



Step 9

Check the belt tension. Adjust the belt tensioner bolts to achieve the correct tension. The correct tension is achieved when it is possible to compress the belts by hand approximately 10 mm (3/8"). Once the correct tension is reached, secure the tensioning bolt with the nut.



Step 10

Tighten engine bolts (4 pcs.).

Step 11

Re-install belt guard.

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