

IRON BALTIC

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USER MANUAL



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LIFT CYLINDER HOLDER

LONCIN X-WOLF 1000

Code 71.12300

Version 30042025



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

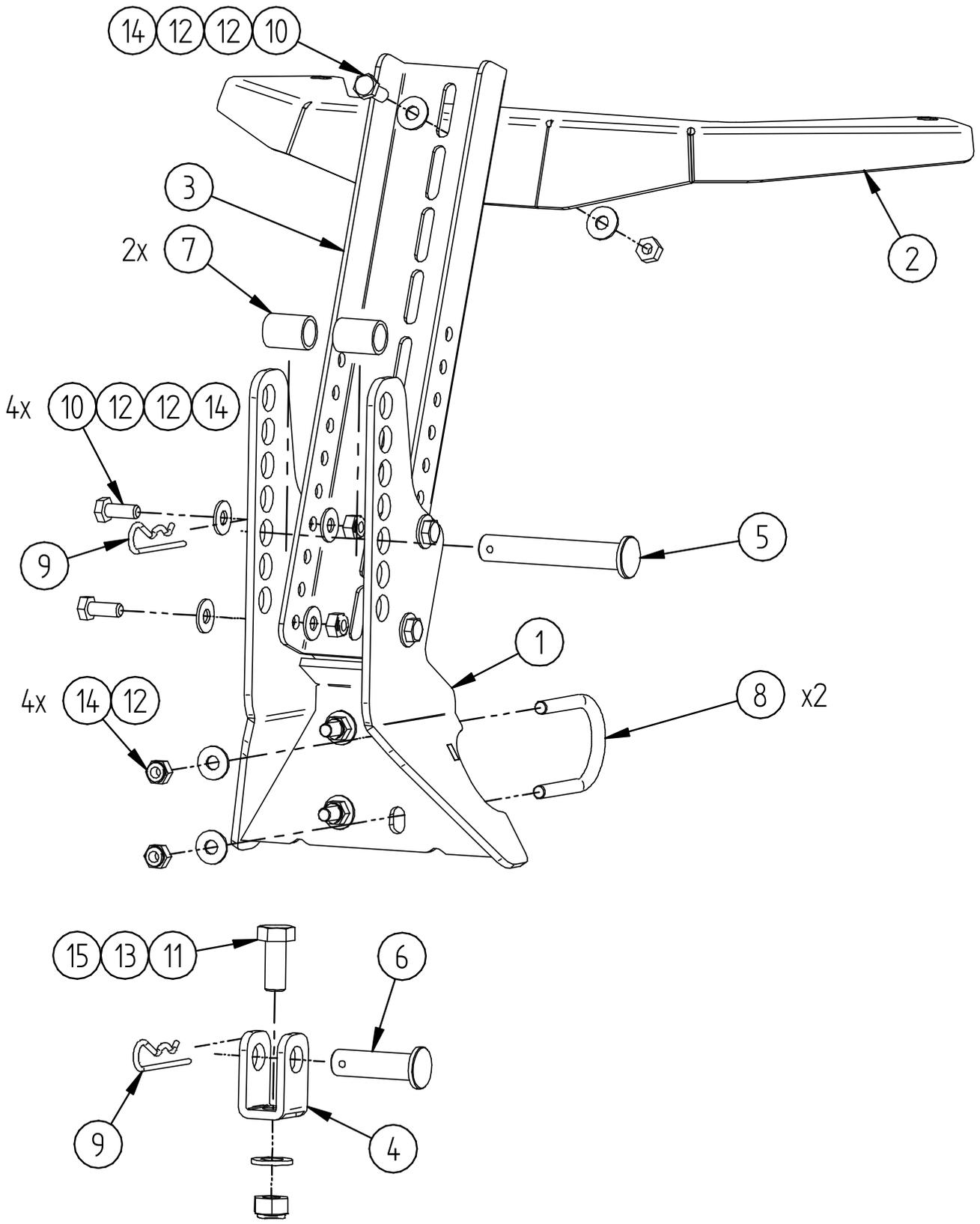
SPECIFICATION

Pos	Description	Code	Amount
1	Cylinder holder	71.12301K	1
2	Mounting bracket	71.12303	1
3	Upper mount for cylinder holder	71.3002	1
4	Cylinder mount for frame	71.3003	1
5	Cylinder upper pin	71.3004	1
6	Cylinder bottom pin	71.3005	1
7	Distance bushing (for hydraulic cylinder)	71.3006	2
8	U-clamp 8x42	OT.05.01.040	2
9	Cotter pin 3 DIN11024	OT.07.01.020	2
10	Bolt M8x20 DIN933	OT.02.02.180	5
11	Bolt M12x30 DIN933	OT.02.02.390	1
12	Washer Ø8/20 SFS3738	OT.04.03.030	14
13	Washer Ø12 DIN125	OT.04.01.050	1
14	Nyloc nut M8 DIN985	OT.03.02.040	9
15	Nyloc nut M12 DIN985	OT.03.02.060	1



TOOLS REQUIRED FOR INSTALLATION:

- Spanner 13mm
- Socket wrench 10mm
- Socket wrench 13mm
- Socket wrench 19mm



Numbers on drawing correspond to Pos numbers on specification table.

FITTING INSTRUCTIONS

Step 1 Remove front cargo rack plastics.

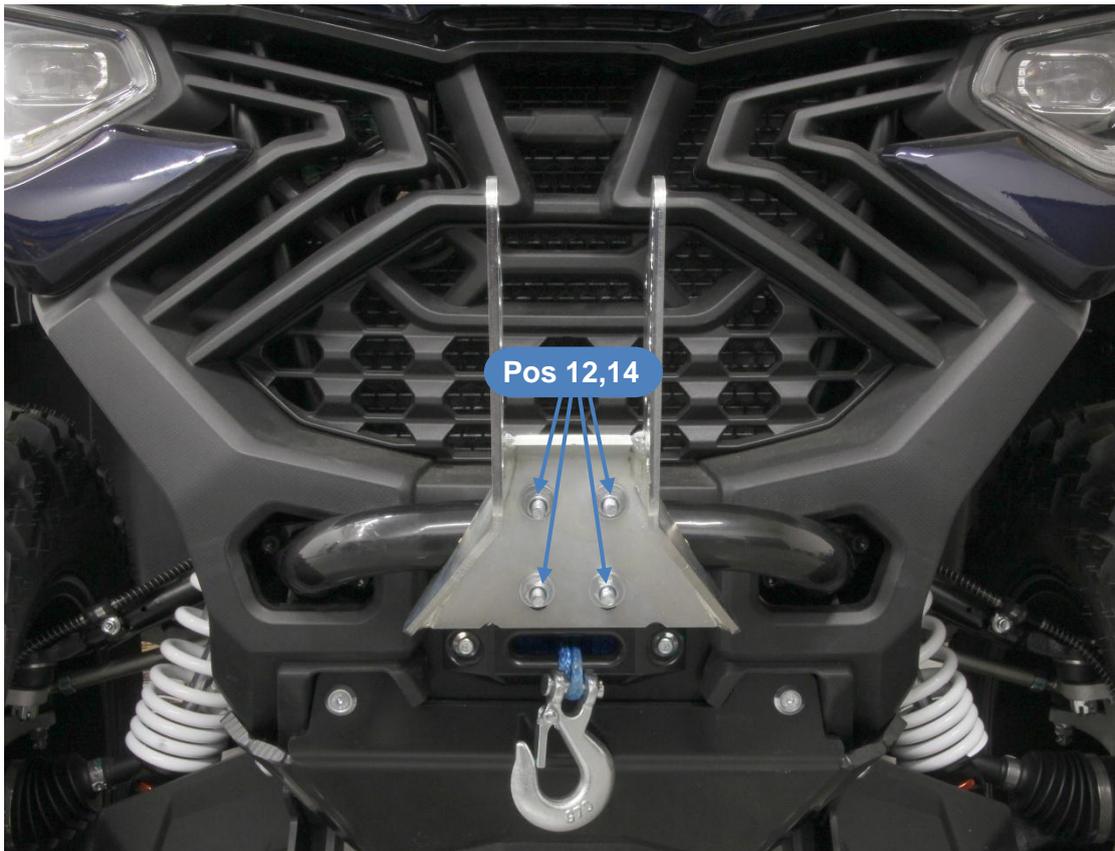
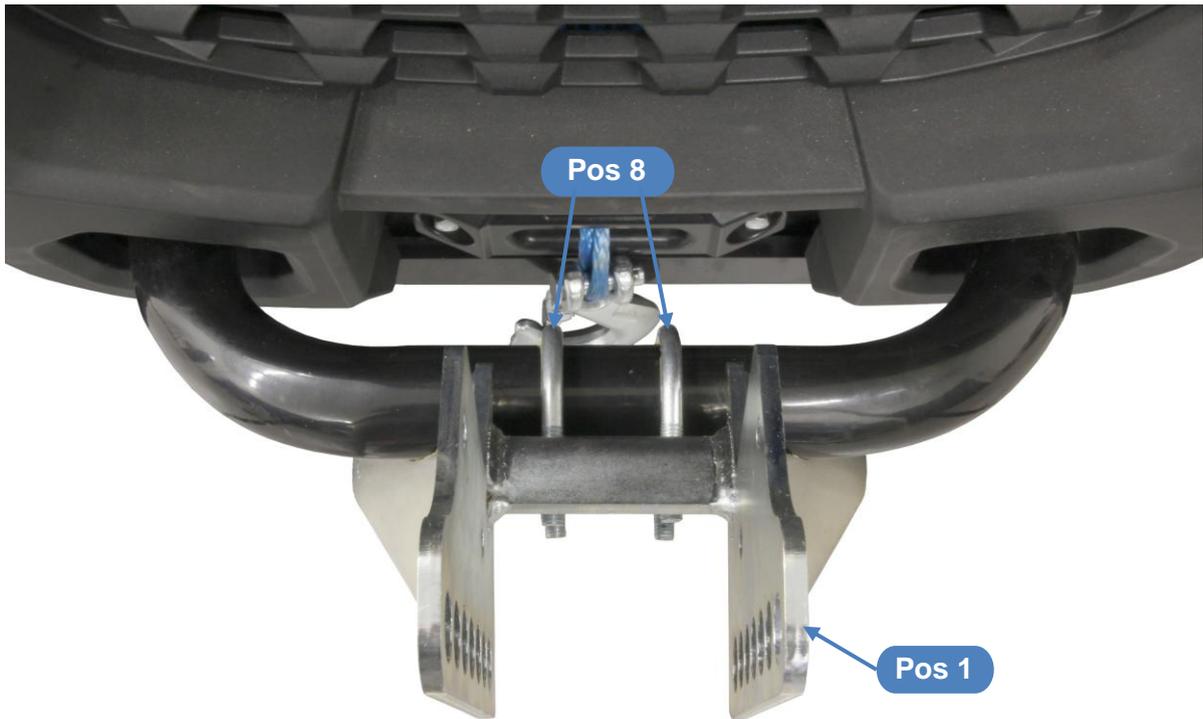


Step 2 Install mounting bracket (Pos. 2) under the rack. For fastening use original bolts. Then reinstall the plastics.



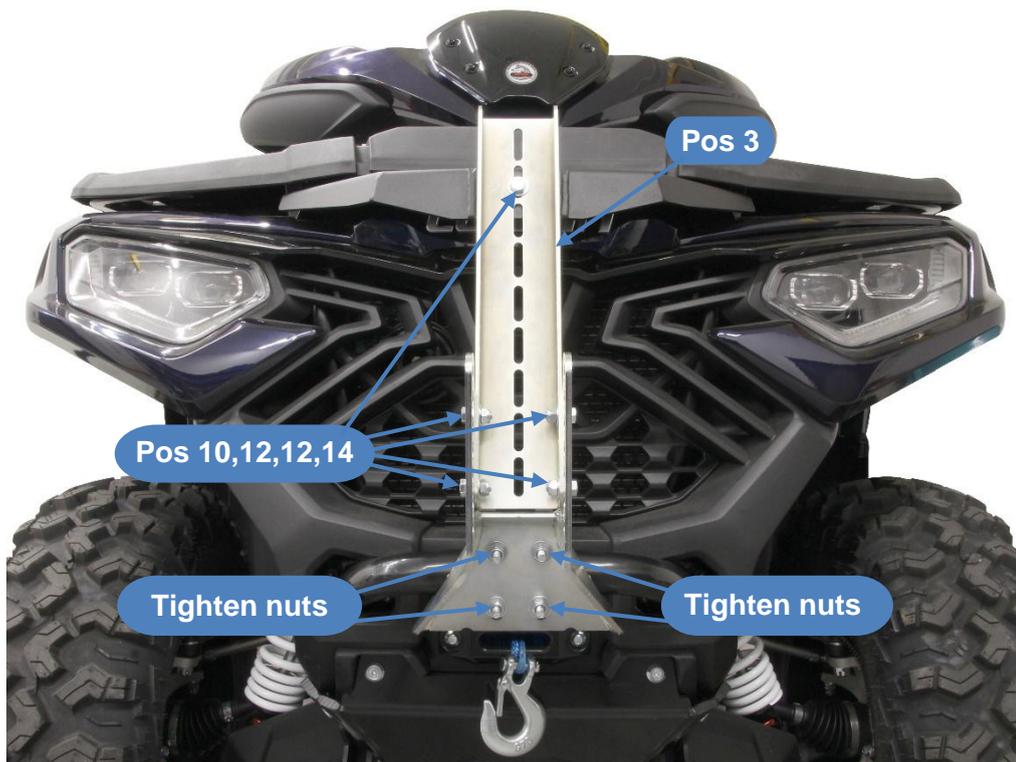
Step 3

Install cylinder holder (Pos. 1). For fastening use 8x42 U-clamps (Pos. 8), Ø8 washers (Pos. 12) and M8 nyloc nuts (Pos. 14). **Do not tighten the nuts!**



Step 4

Install upper mount for cylinder holder (Pos. 3). For fastening use M8x20 bolts (Pos. 10), Ø8 washers (Pos. 12) and M8 nyloc nuts (Pos. 14). **Also tighten the U-clamps installed in step 3!**



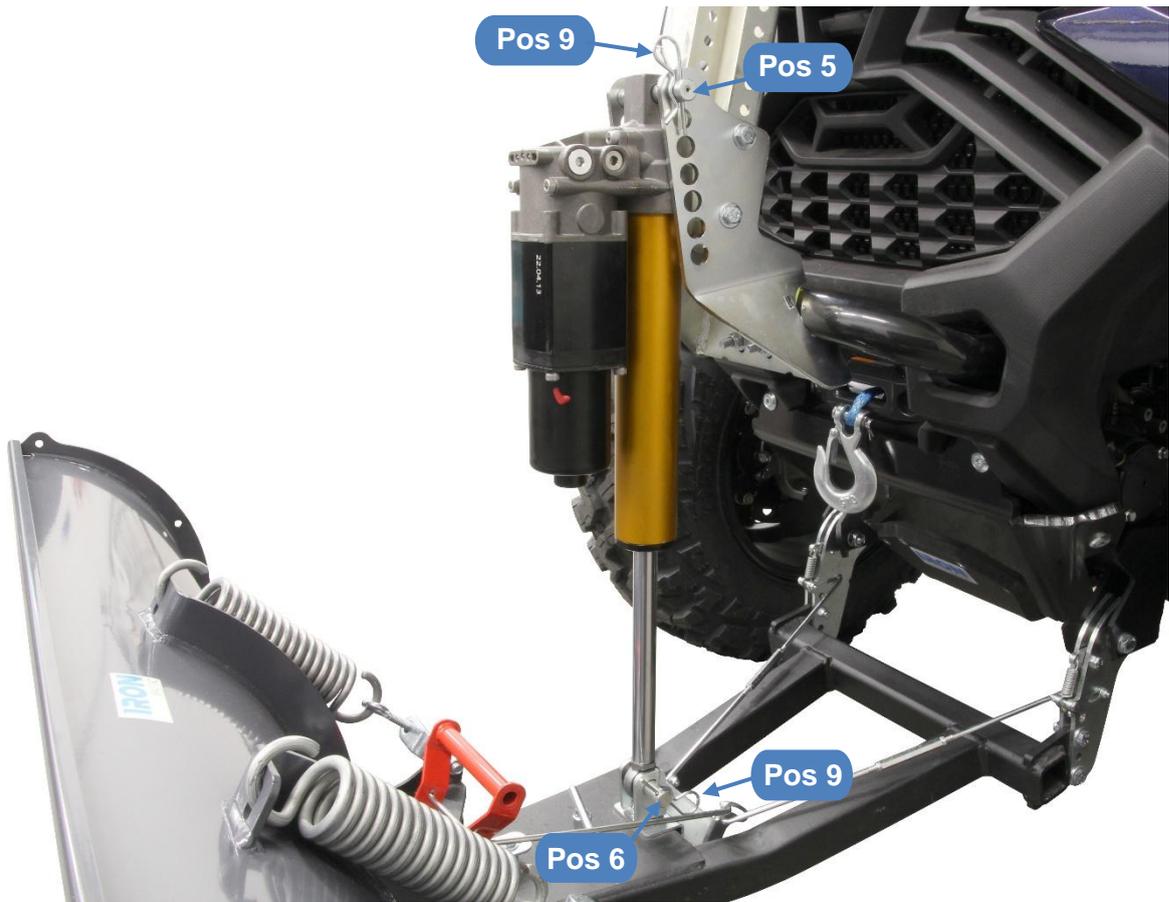
Step 5

Install cylinder mount (Pos. 4) to plow frame. For fastening use M12x30 bolt (Pos. 11), Ø12 washer (Pos. 13) and M12 nyloc nut (Pos. 15).



Step 6

Install cylinder. For fastening use cylinder upper pin (Pos. 5), lower pin (Pos. 6) and cotter pins (Pos. 9). If installing hydraulic cylinder, add bushings (Pos. 7) between the cylinder and cylinder holder.



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