

# IRON BALTIC

## PLASTIC PLOW BLADE 1520mm

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USER MANUAL



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Code 20.7700

Version 09022024

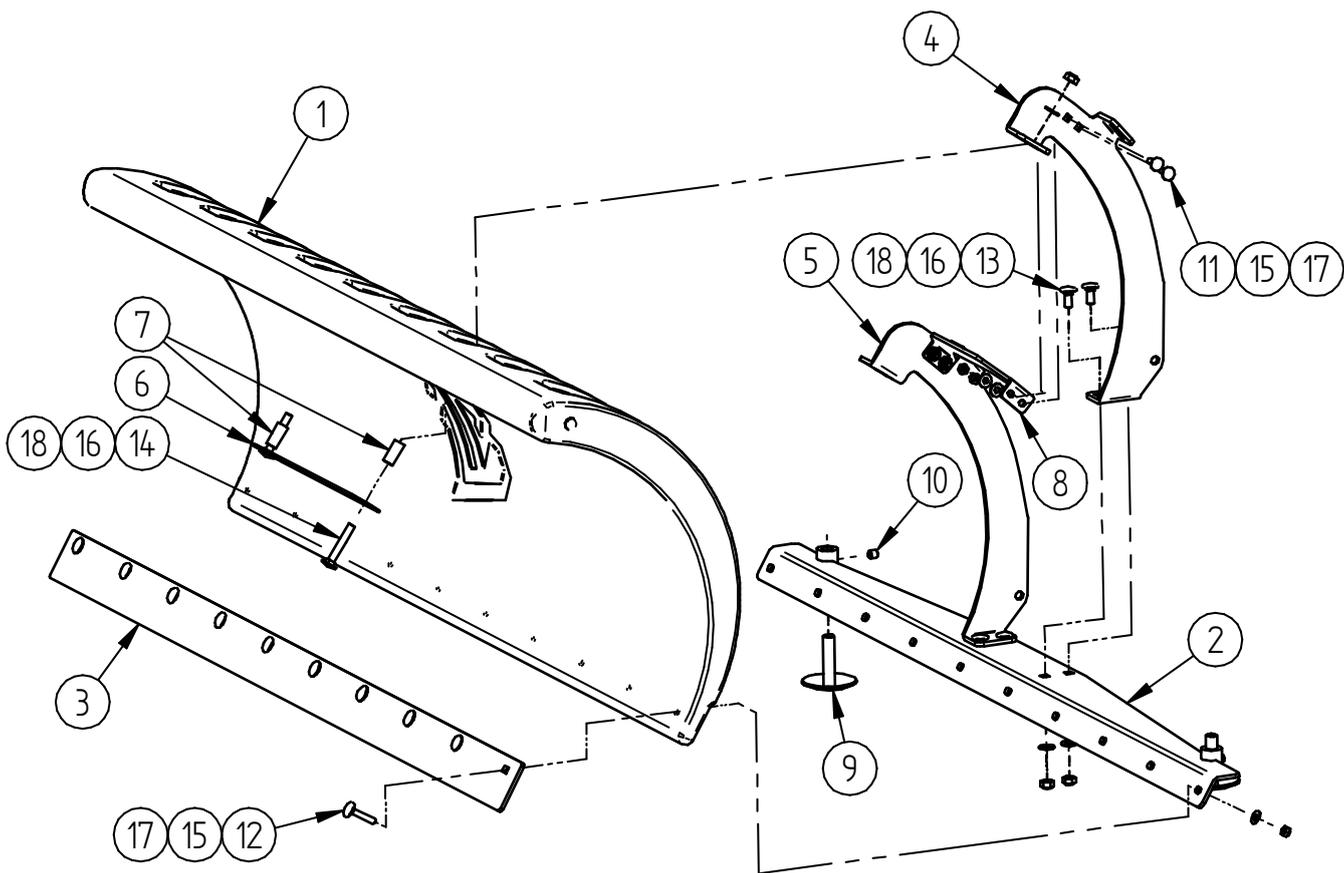


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

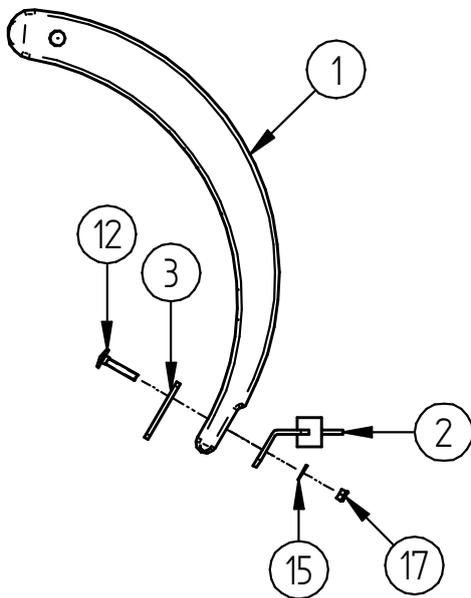
Pos.	Description	Code	Amount
1	Plastic plow	20.7710S	1
2	Bottom plow mount	20.7701K	1
3	Blade	20.7702	1
4	Left plow mount	20.7703	1
5	Right plow mount	20.7704	1
6	Plate	20.7705	1
7	Bush	20.7706	2
8	Upper mounting plate	20.7707	1
9	Height adjuster	20.700	2
10	Set screw M12x12 DIN916	OT.01.03.010	2
11	Carriage bolt M8x25 DIN603	OT.02.05.072	4
12	Carriage bolt M8x45 DIN603	OT.02.05.072	10
13	Carriage bolt M10x25 DIN603	OT.02.05.105	4
14	Carriage bolt M10x65 DIN603	OT.02.05.125	2
15	Washer Ø8/20 SFS3738	OT.04.03.030	14
16	Washer Ø10 DIN125	OT.04.01.040	6
17	Nyloc nut M8 DIN985	OT.03.02.040	14
18	Nyloc nut M10 DIN985	OT.03.02.050	6



# FITTING INSTRUCTIONS

## Step 1

Install bottom mount (Pos.2) and blade (Pos.3) to the plastic plow (Pos.1). For fastening use M8x45 bolts (Pos.12), Ø8 mm washers (Pos.15) and M8 Nyloc nuts (Pos.17). **NB! Do not tighten the bolts/nuts!**



## Step 2

Install left plow mount (Pos.4) and right plow mount (Pos.5).

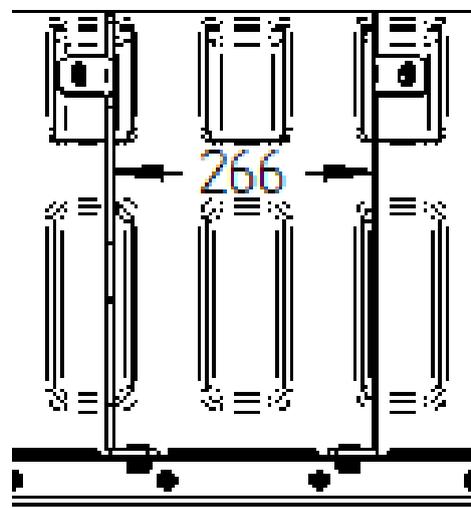
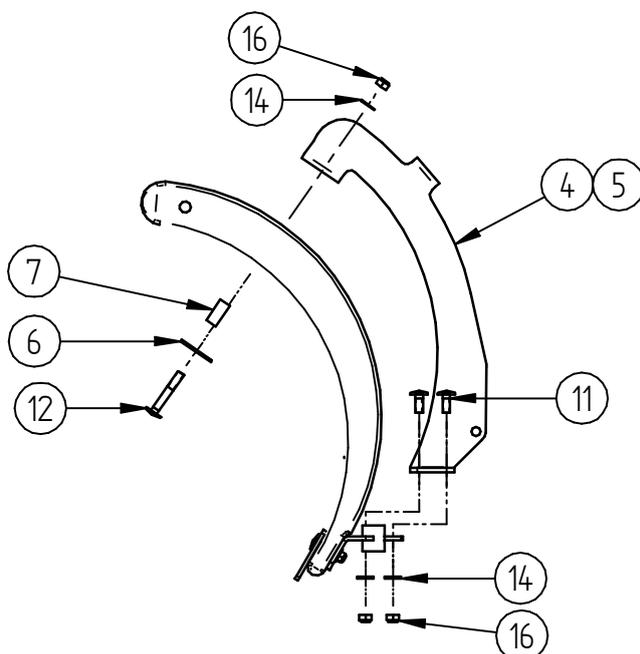
**NB! Distance between left and right plow mount must be 266mm!**

Use M10x65 bolts (Pos.14), Ø10 mm washers (Pos.16) and M10 nyloc nuts (Pos.18) to fasten the mounts to the plastic plow. Install the plate (Pos.6) to the front of the plow and the bushings (Pos.7) inside of the plow.

Use M10x25 bolts (Pos.13), Ø10 mm washers (Pos.16) and M10 nyloc nuts (Pos.18) to fasten left and right mounts to the bottom mount.

Between left and right mount install upper mounting plate (Pos.8). For fastening use M8x25 bolts (Pos.11), Ø8 mm washers (Pos.15) and M8 nyloc nuts (Pos.17).

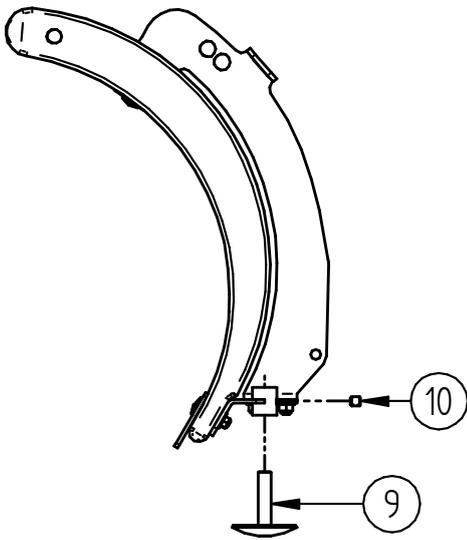
**NB! Tighten also the bolts / nuts shown in the previous step!**





**Step 3**

Install height adjusters (Pos.9). For fastening use M12 set screws (Pos.10).







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