

IRON BALTIC

FRONT WINCH MOUNTING KIT

POLARIS

Sportsman ACE 325

Code 05.6500

Version 24112023



DOWNLOAD MULTILINGUAL
USER MANUAL



code.ironbaltic.com/u/4XSb9l5B

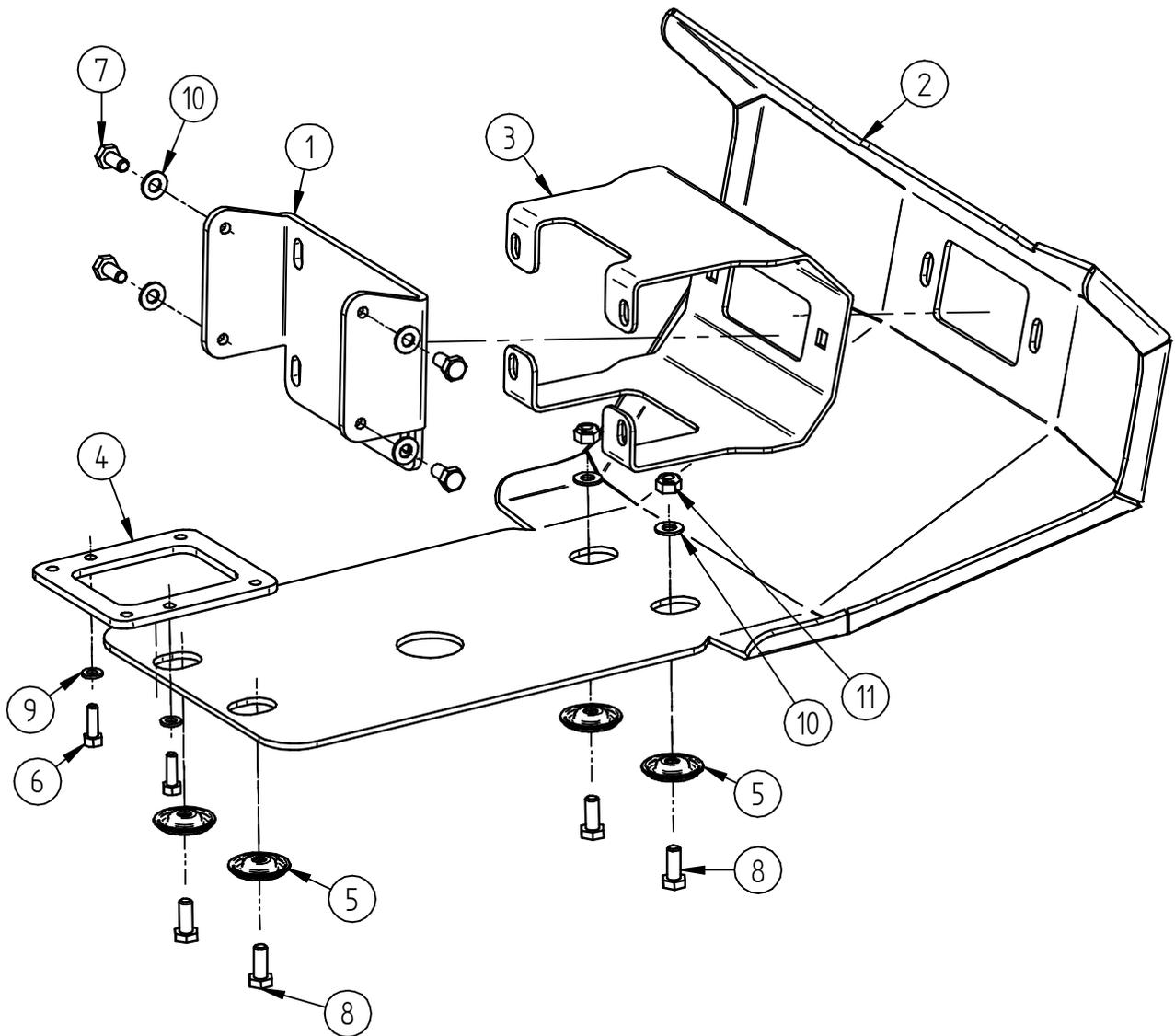
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

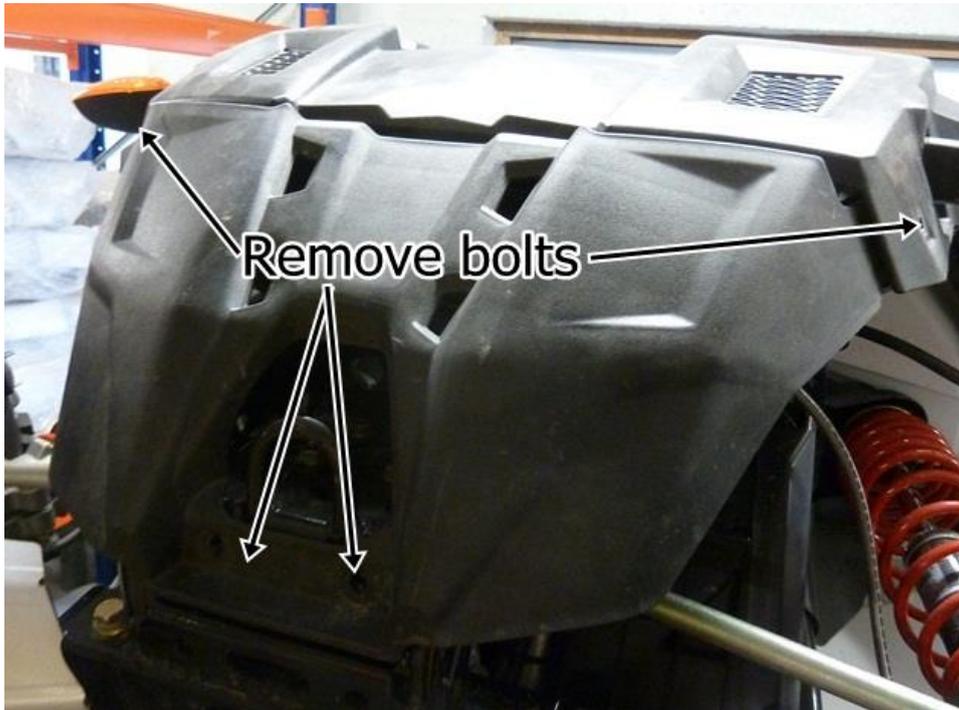
Pos.	Description	Code	Amount
1	Adapter	05.6501	1
2	Front bumper	05.6502	1
3	Fairlead holder	05.1202	1
4	Installation bracket	02.14508	1
5	Dished washer	14.503	4
6	Bolt M6x20 DIN 933	OT.02.02.060	2
7	Bolt M8x16 DIN 933	OT.02.02.170	4
8	Bolt M8x20 DIN 933	OT.02.02.180	4
9	Washer 6/15 SFS 3738	OT.04.03.020	2
10	Washer 8/20 SFS 3738	OT.04.03.030	6
11	Nut M8 Nyloc DIN 985	OT.03.02.040	2



FITTING INSTRUCTIONS

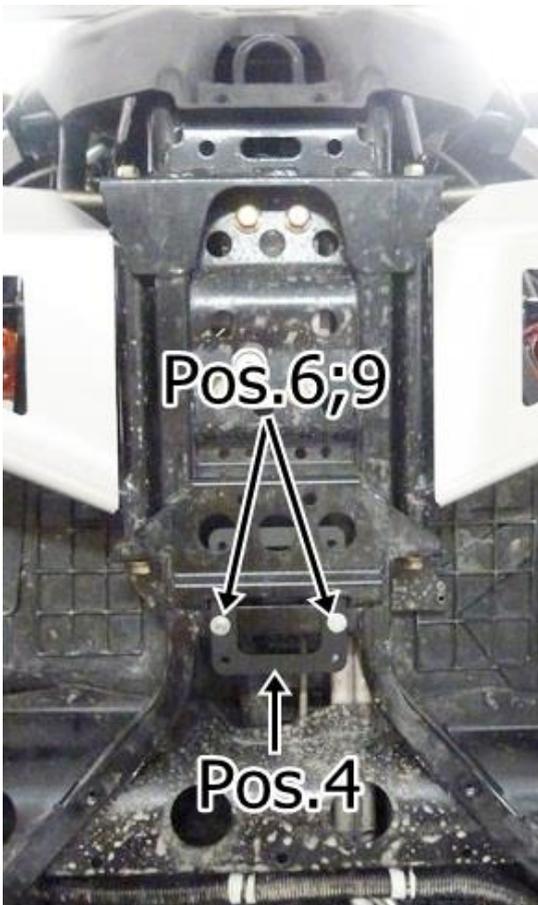
Step 1

Remove original lower plastic protection. After removal reinstall upper bolts.



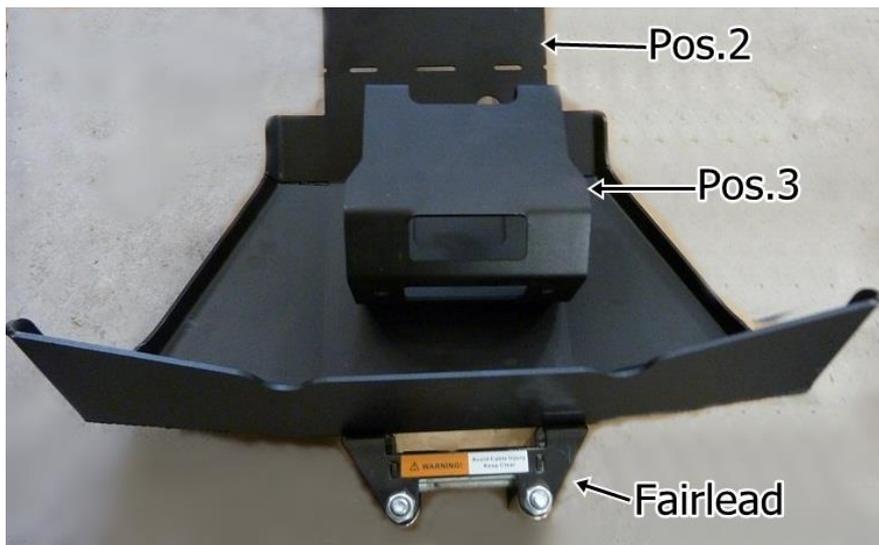
Step 2

Install bracket 02.14508, bracket will fit through small cap, behind the frame. If you install front winch adapter with original plastic skid plate then install the bracket under the plastic.



Step 3

Install winch fairlead and fairlead holder to the front bumper. Use bolts/nuts supplied with the winch.



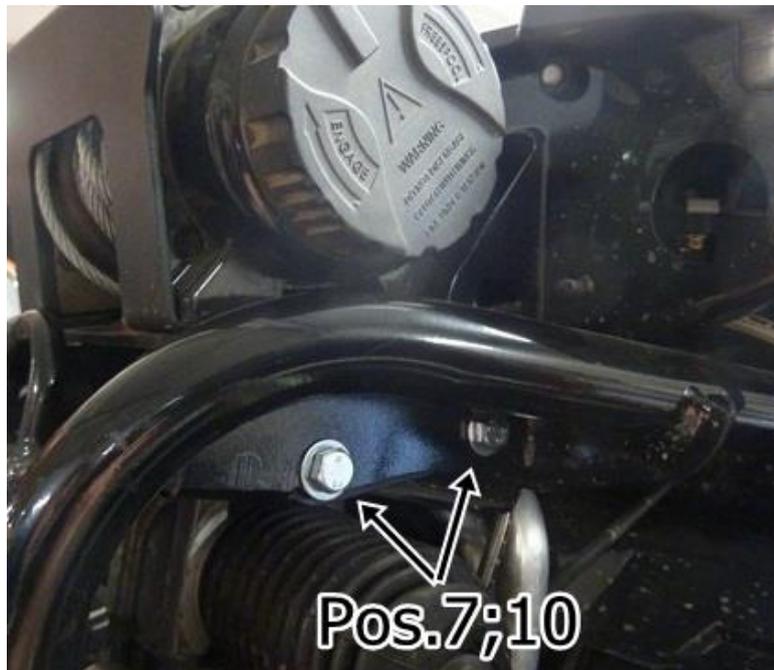
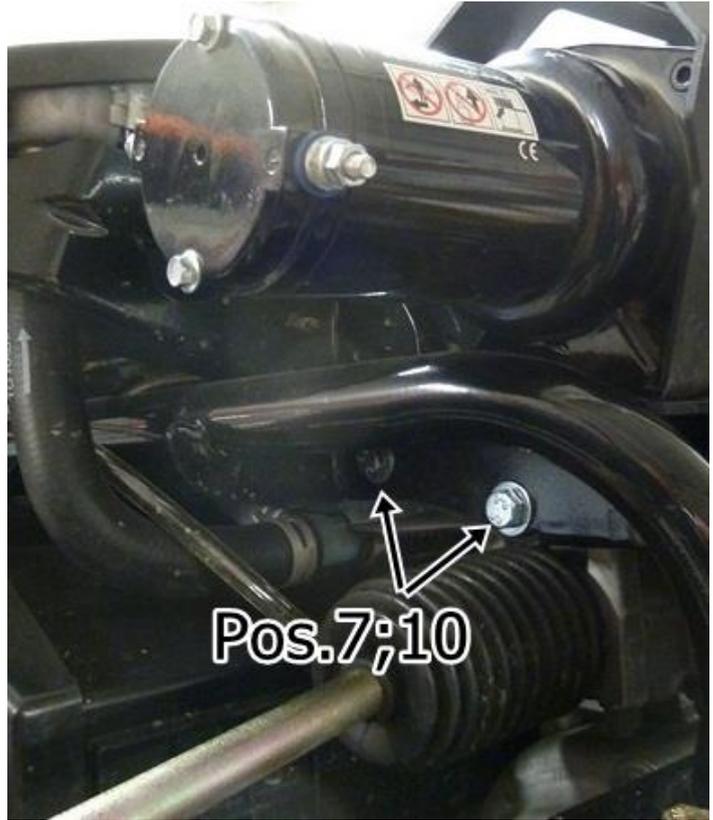
Step 4

Install winch and winch adapterplate 05.6501. Use bolts supplied with winch. NB! Make sure that the winch motor negative terminal is facing downwards. If necessary, check your winch manual, how to adjust the position of the motor terminals.



Step 5

Install assembled front bumper to the ATV.



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