

# IRON BALTIC

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USER MANUAL



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## REAR WINCH MOUNT + 2" RECEIVER

# TRAPPER

## UTV 550 EFI

Code 05.11700

Version 11102024

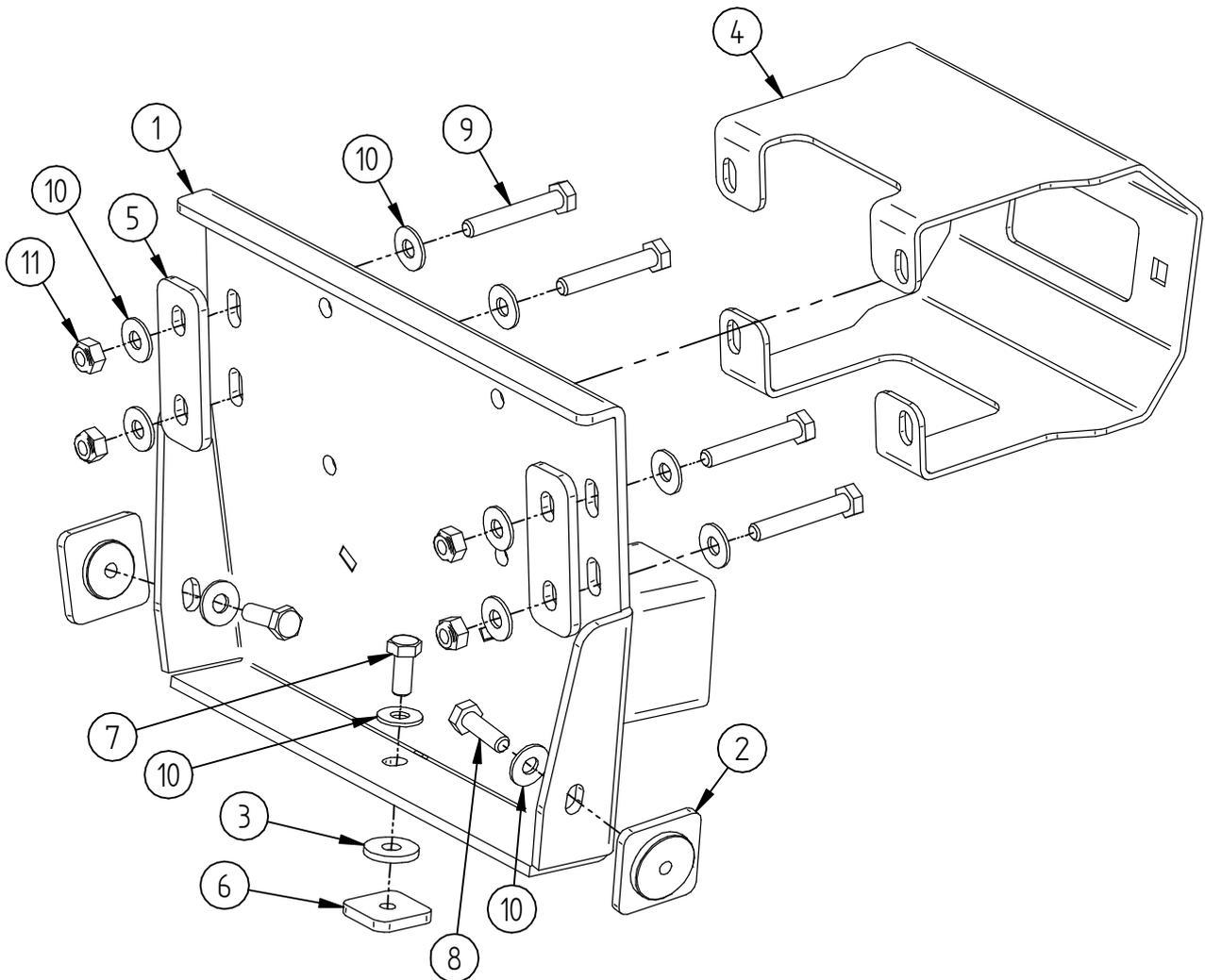


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

Pos.	Description	Code	Amount
1	Winch adapter	05.11701K	1
2	Mounting plate	05.11704K	2
3	Bushing Ø8/25	05.11706	1
4	Fairlead holder	05.1202	1
5	Installation plate	03.4003	2
6	Threaded plate	03.5204	1
7	Bolt M8x20 DIN933	OT.02.02.180	1
8	Bolt M8x25 DIN933	OT.02.02.190	2
9	Bolt M8x50 DIN933	OT.02.02.240	4
10	Washer Ø8/20 SFS3738	OT.04.03.030	11
11	Nyloc nut M8 DIN985	OT.03.02.040	4



Numbers on drawing correspond to Pos numbers on specification table.



## TOOLS REQUIRED FOR INSTALLATION:

- Hex key 5 mm
- Spanner 10 mm
- Spanner 13 mm
- Socket wrench 13 mm

# FITTING INSTRUCTIONS



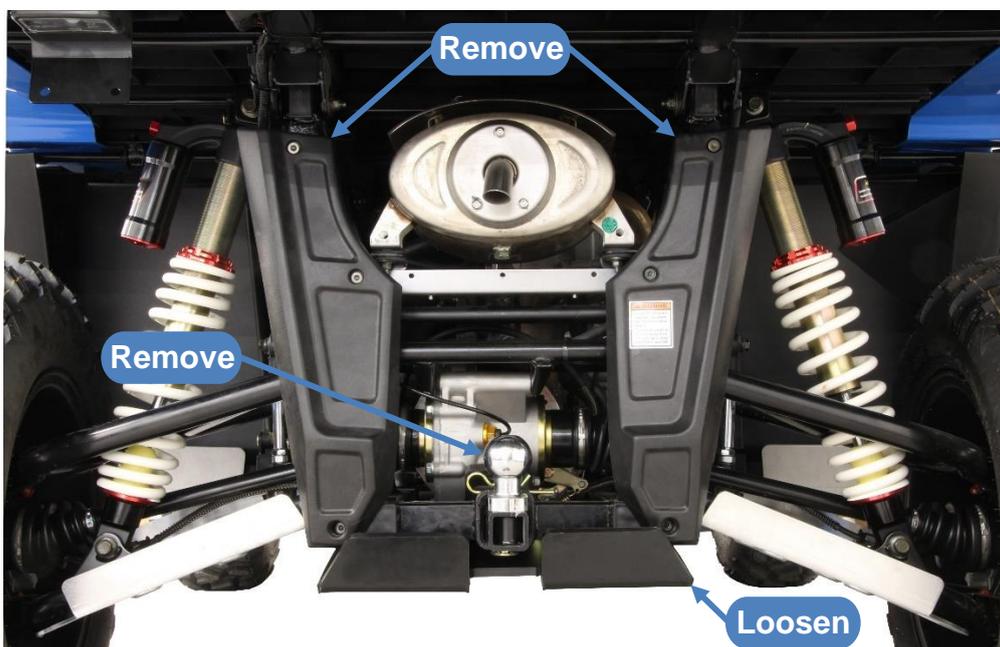
## NB!

We recommend using thread lock fluid on the bolts!  
Bolts tend to loosen with vibration from UTV.

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!

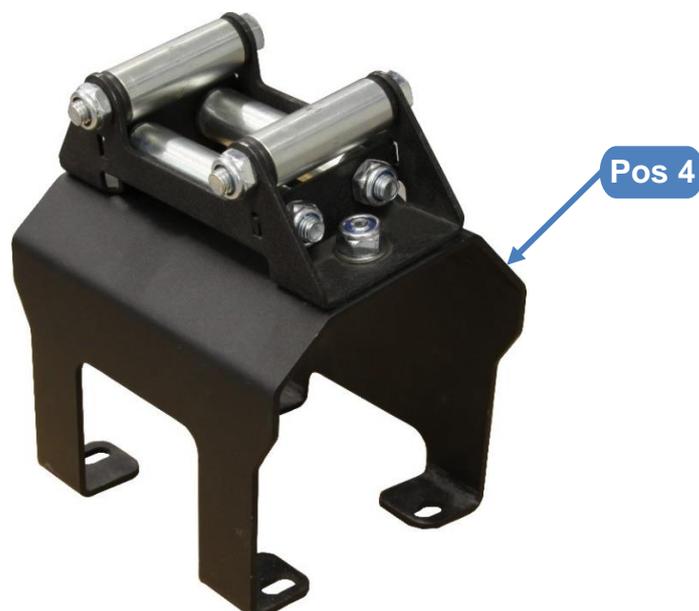
## Step 1

Remove the original plastic covers and hitch (if installed). If using an Iron Baltic skid plate, loosen the skid plate rear part to remove the original plastic covers.



## Step 2

Install fairlead to fairlead holder (Pos.4). Use bolts and nuts supplied with the winch.



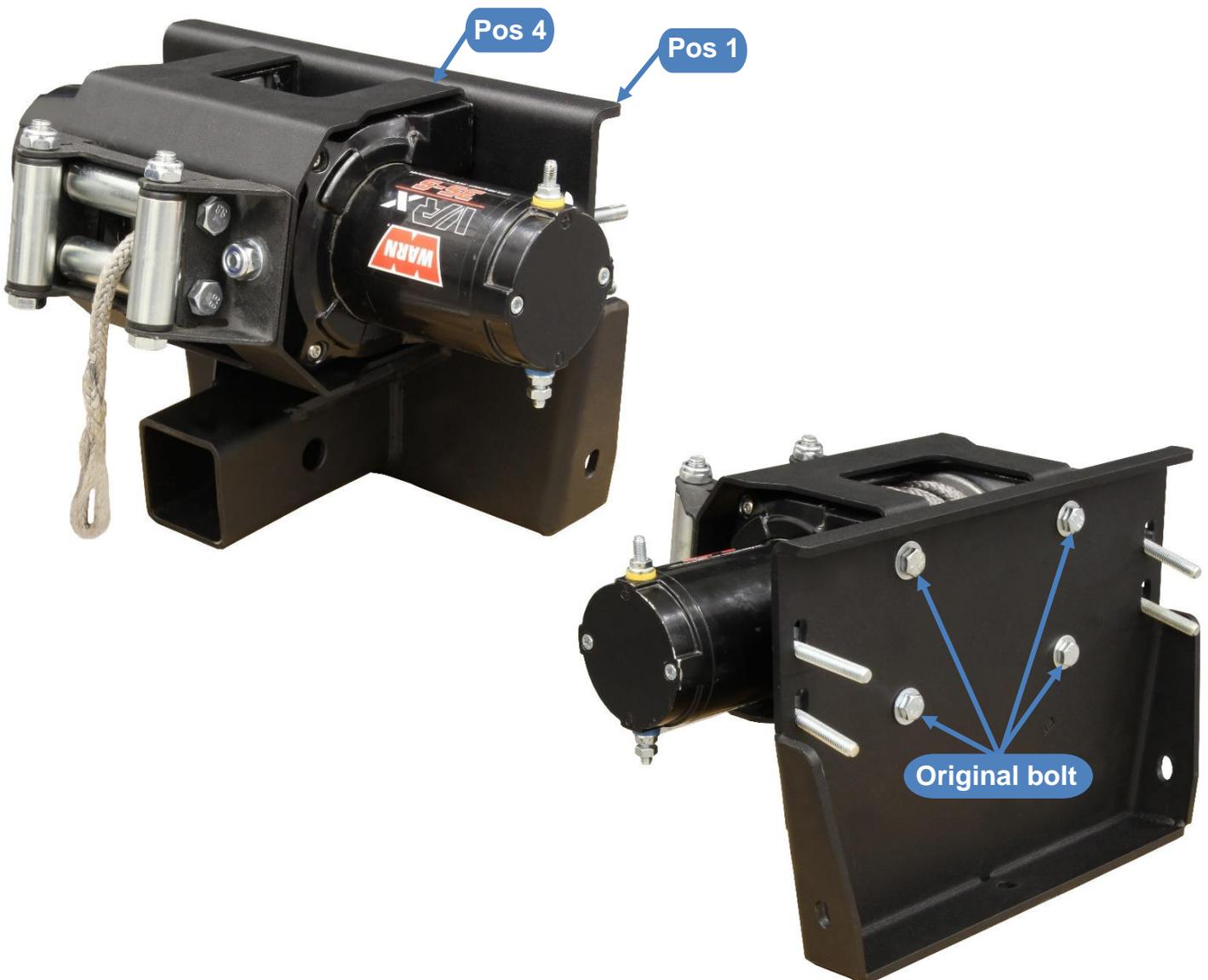
### Step 3

Insert M8x50 bolts (Pos.9) and Ø8 mm washers (Pos.10) into adapter holes.



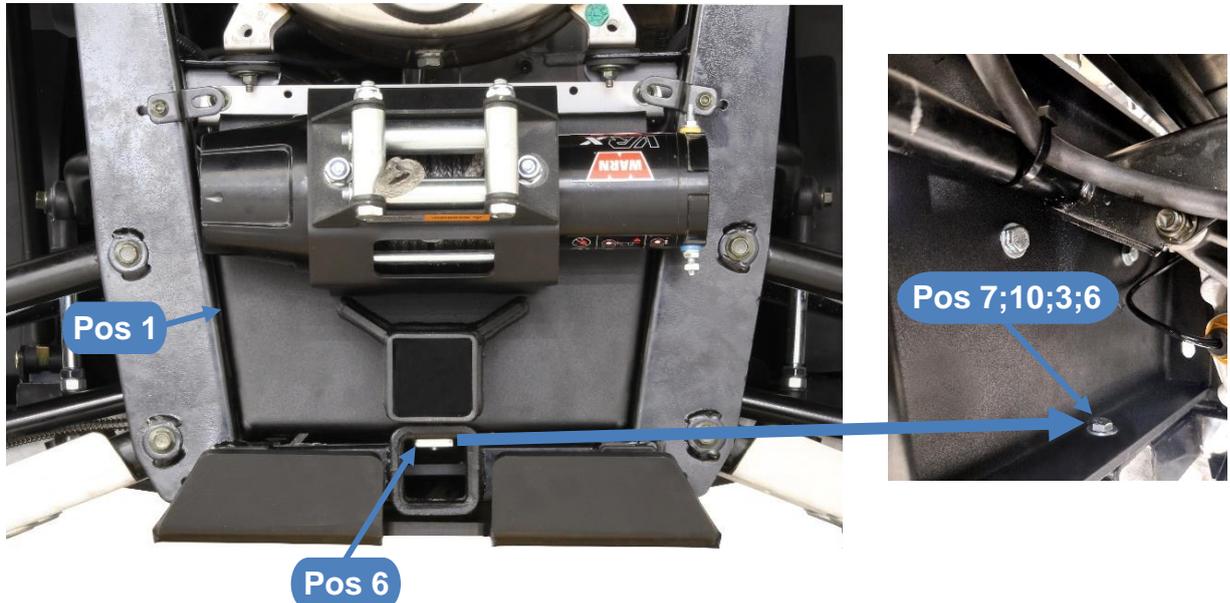
### Step 4

Install fairlead holder (Pos.4) with winch to adapter (Pos.1). Use bolts supplied with winch.



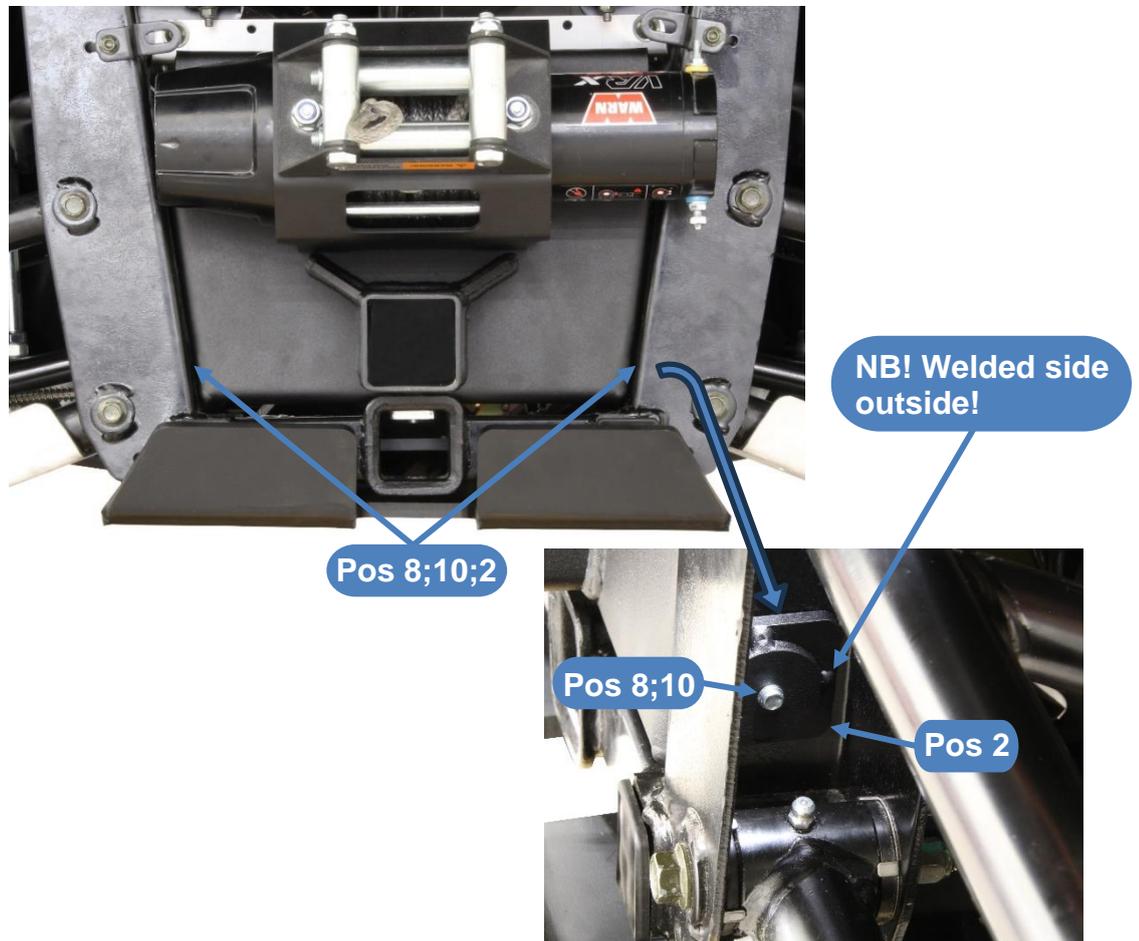
## Step 5

Attach the winch adapter (Pos.1) with the winch to the UTV frame. Secure the bottom mount of the adapter, keeping the bolt slightly loose for adjustment. For fastening use M8x20 bolt (Pos.7), Ø8 mm washer (Pos.10), Ø8 mm bushing (Pos.3) and threaded plate (Pos.6). **NB! Ensure the bushing (Pos.3) is properly positioned into the UTV hitch hole between the threaded plate (Pos.6) and the winch adapter (Pos.1).**



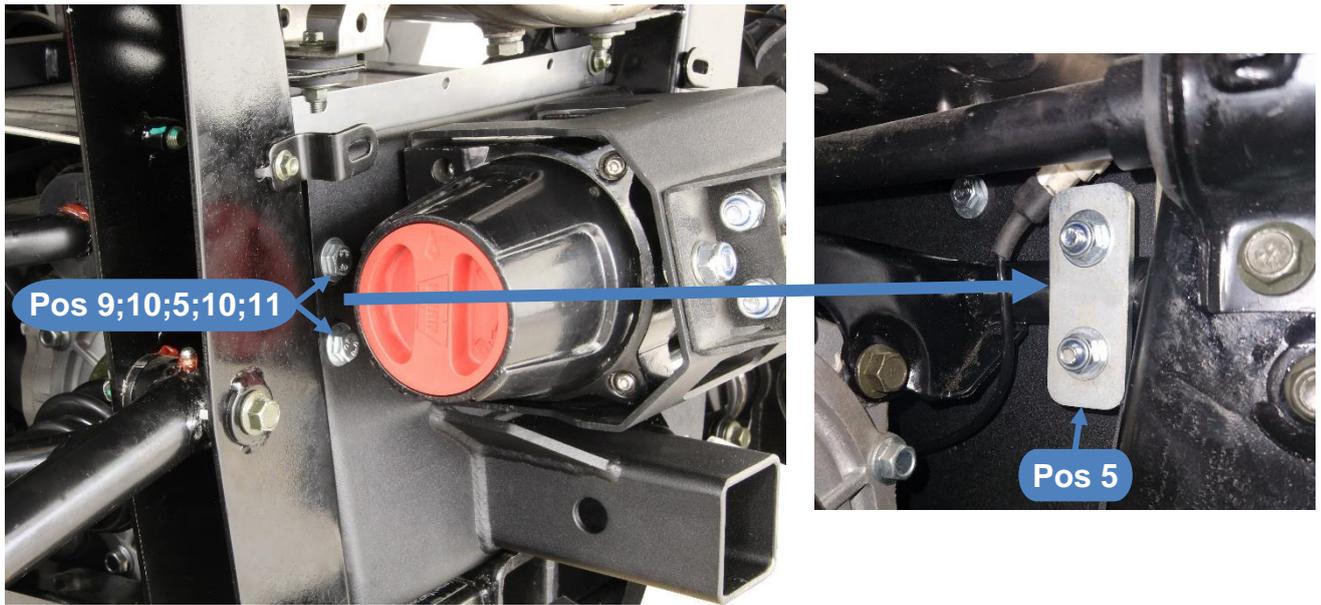
## Step 6

Install the side mounting plates (Pos.2) of the winch adapter. NB! The side where the bushing is larger in diameter (welded side) faces outward! For fastening use M8x25 bolts (Pos.8), Ø8 mm washers (Pos.10) and mounting plates (Pos.2). **Do not tighten bolts completely!**



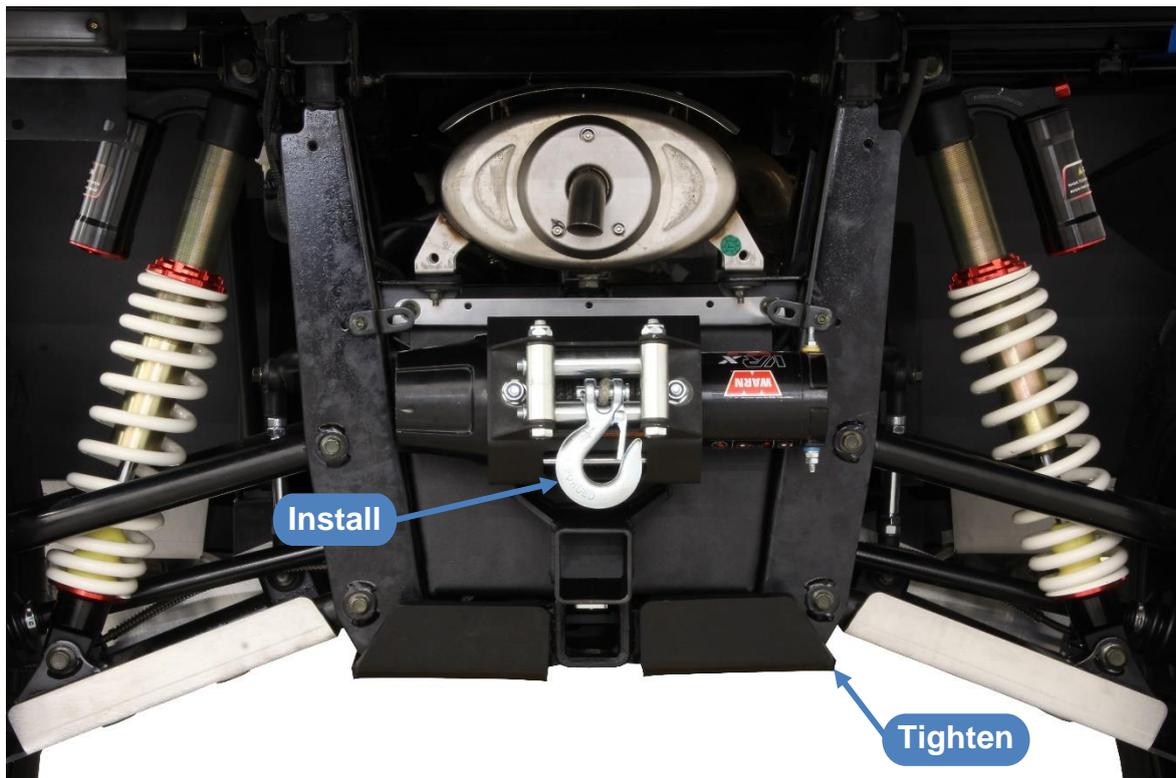
## Step 7

Attach the top mounts of the winch adapter. For fastening use M8x50 bolts (Pos.9), Ø8 mm washers (Pos.10), M8 nyloc nuts (Pos.11) and installation plates (Pos.5). **Tighten all bolts described in previous steps.**



## Step 8

Install the winch hook to the rope/cable. If using an Iron Baltic skid plate, tighten the rear part of the skid plate.





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