

IRON BALTIC

SNOW PLOW MOUNTING KIT

POLARIS

Sportsman ACE 325 / 570

Code 03.7100

Version 08112023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

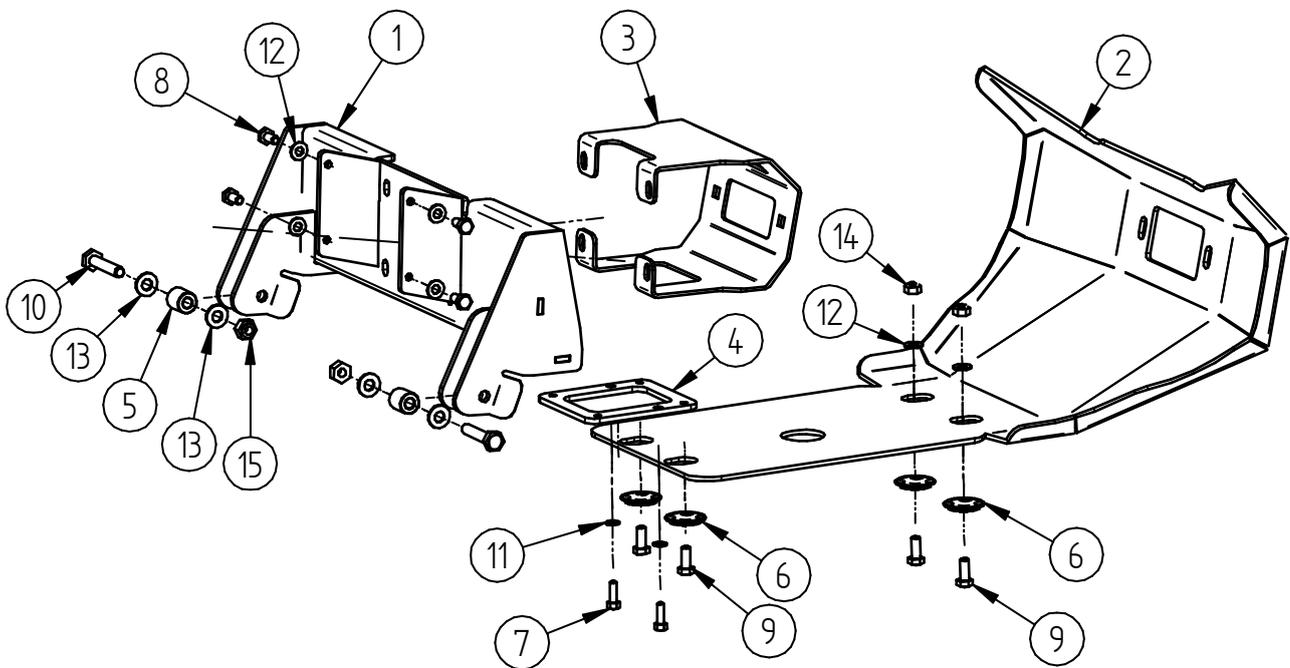
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SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.7101K	1
2	Front bumper	05.6502	1
3	Fairlead holder	05.1202	1
4	Installation bracket	02.14508	1
5	Bush	03.5906	2
6	Dished washer	14.503	4
7	Bolt M6x20 DIN 933	OT.02.02.060	2
8	Bolt M8x16 DIN 933	OT.02.02.170	4
9	Bolt M8x20 DIN 933	OT.02.02.180	4
10	Bolt M10x50 DIN 933	OT.02.02.340	2
11	Washer 6/15 SFS3738	OT.04.03.020	2
12	Washer 8/20 SFS3738	OT.04.03.030	6
13	Washer 10/20 DIN125	OT.04.01.040	4
14	Nut M8 Nyloc DIN 985	OT.03.02.040	2
15	Nut M10 Nyloc DIN 985	OT.03.02.050	2



FITTING INSTRUCTIONS

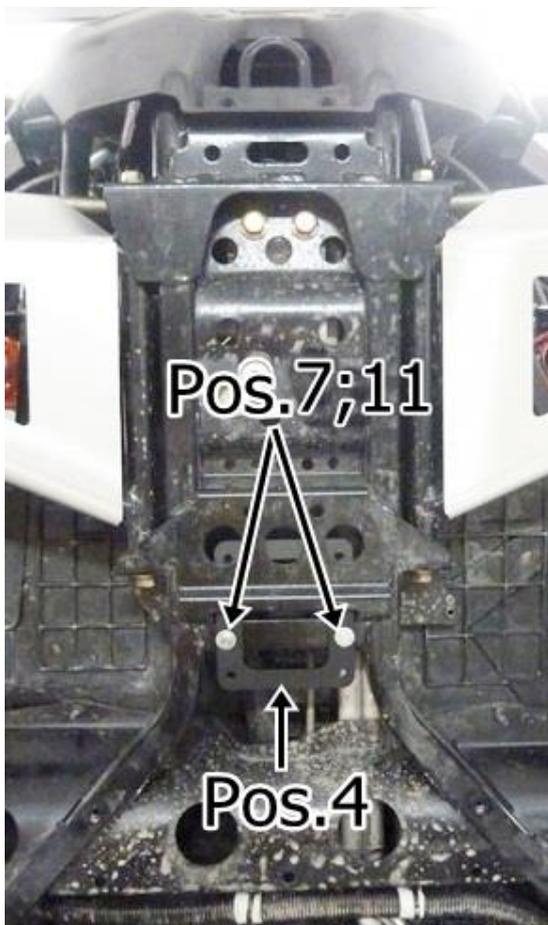
Step 1

Remove original lower plastic protection. After removal reinstall upper bolts.



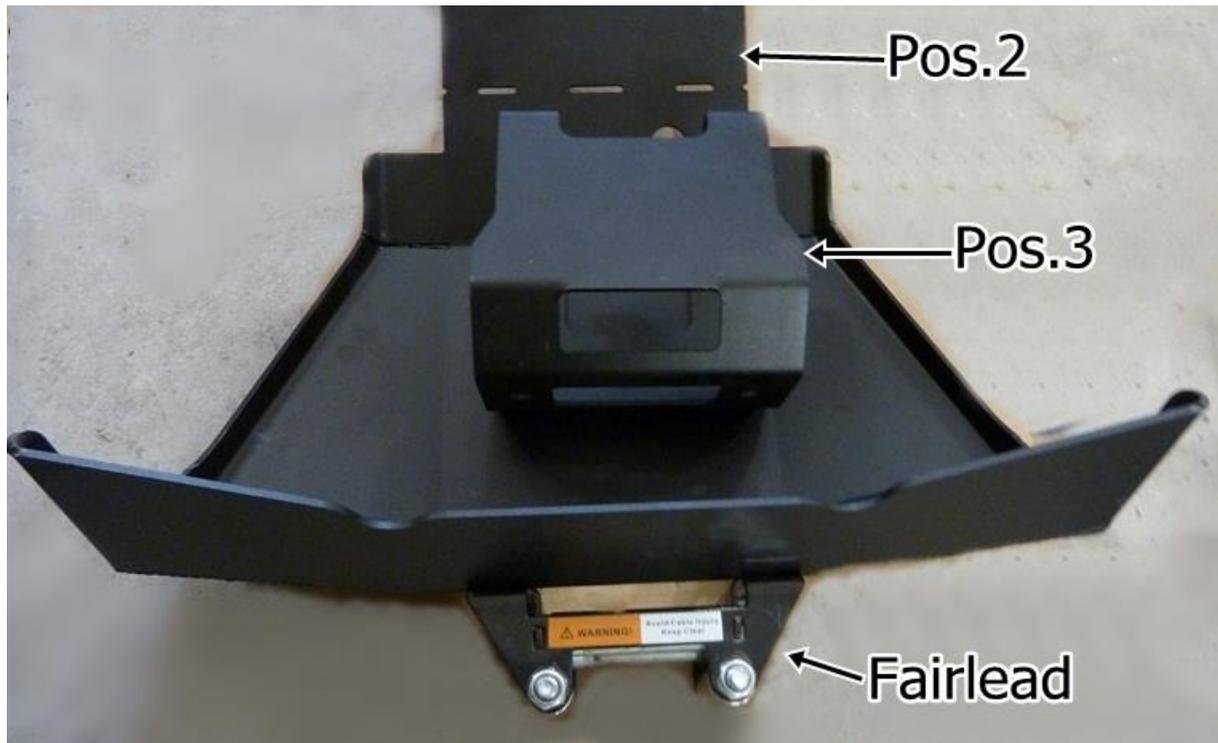
Step 2

Install bracket 02.14508, bracket will fit through small cap, behind the frame. If you install front winch adapter with original plastic skid plate then install the bracket under the plastic.



Step 3

Install winch fairlead and fairlead holder to the front bumper. Use bolts/nuts supplied with the winch. Don't tighten them completely!



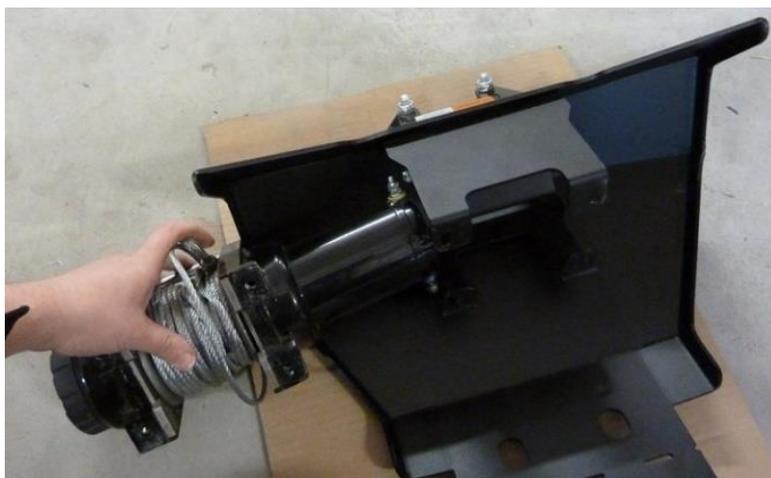
Step 4

Install bushes to the snow plow adapter plate.



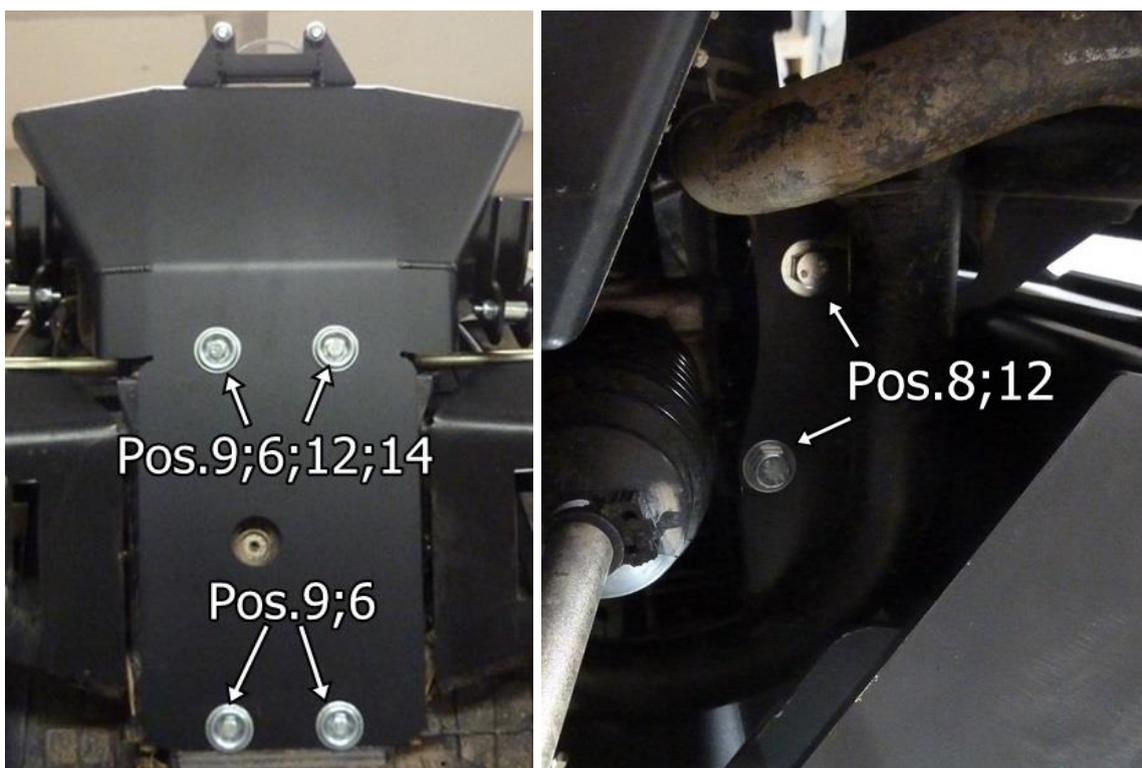
Step 5

Install winch and winch adapterplate 03.7101K. Use bolts supplied with winch.



Step 6

Install assembled front bumper to the ATV. First tighten the front protection bolts then the adapter and fairleader bolts!



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