

IRON BALTIC

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USER MANUAL



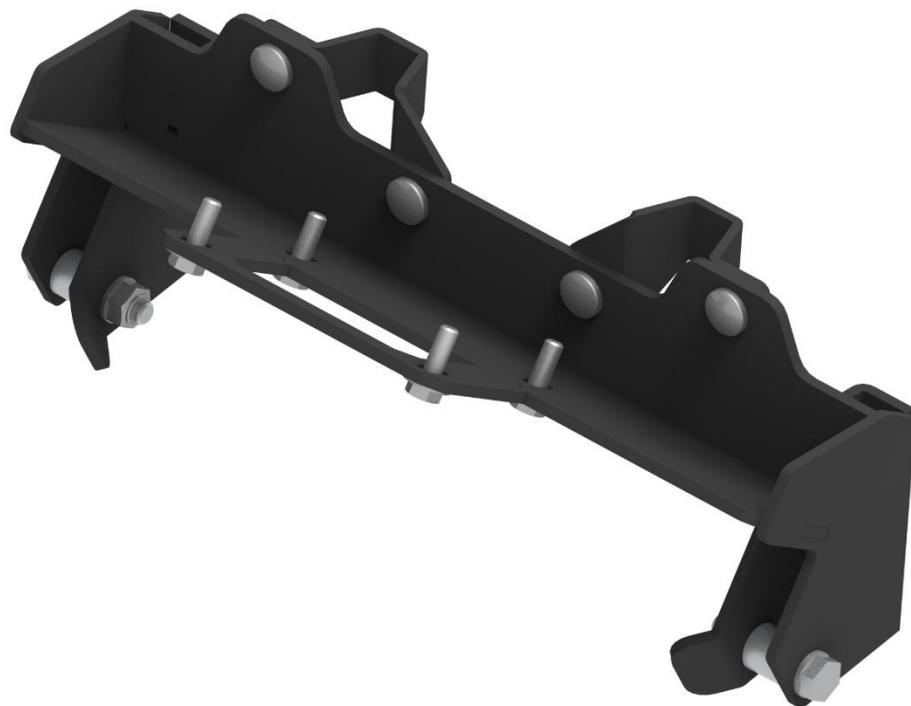
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FRONT MOUNT ADAPTER

LONCIN X-WOLF 1000

Code 03.16900

Version 15042025



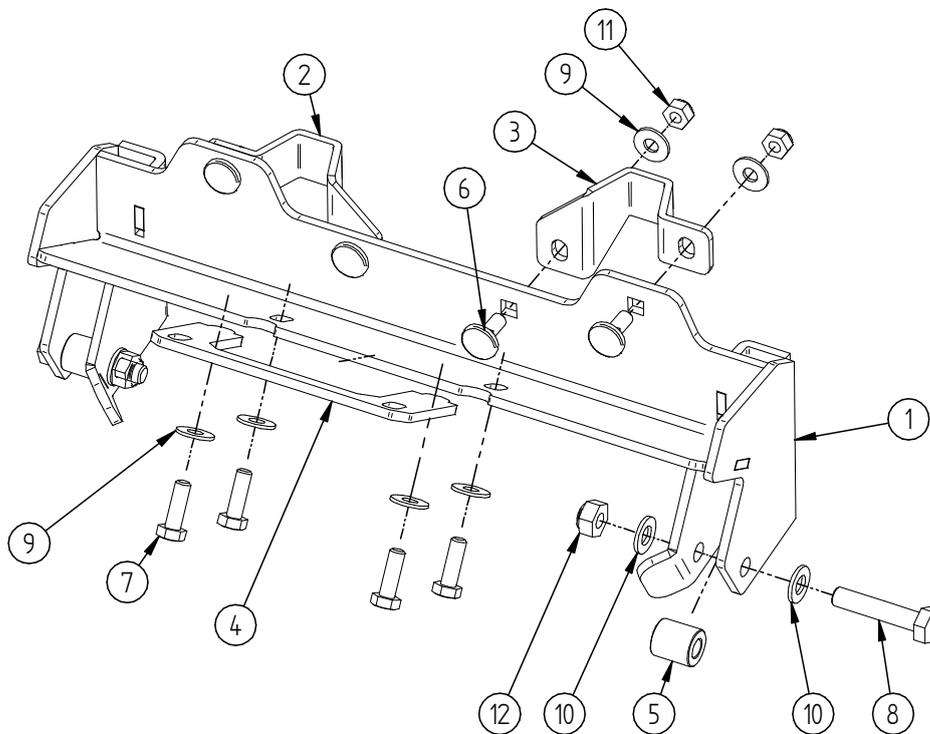
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

Iron Baltic Ltd | +372 653 3711 | sales@ironbaltic.com | www.ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.16901K	1
2	Bracket right	03.16905	1
3	Bracket left	03.16906	1
4	Distance plate	03.14611	1
5	Bushing	03.5906	2
6	Bolt M8x20 DIN603	OT.02.05.050	4
7	Bolt M8x25 DIN933	OT.02.02.190	4
8	Bolt M10x50 DIN931	OT.02.01.042	2
9	Washer Ø8/20 SFS3738	OT.04.03.030	8
10	Washer Ø10 DIN125	OT.04.01.040	4
11	Nyloc nut M8 DIN985	OT.03.02.040	4
12	Nyloc nut M10 DIN985	OT.03.02.050	2



Numbers on drawing correspond to Pos numbers on specification table



TOOLS REQUIRED FOR INSTALLATION

- Spanner 10mm
- Spanner 13mm
- Spanner 17mm
- Socket wrench 10mm
- Socket wrench 13mm
- Socket wrench 17mm
- Allen wrench 5mm



NB!

Designing the adapter, original/factory tires were taken into consideration! Front: 27x9.00-14 and rear: 27x11.00-14.

FITTING INSTRUCTIONS

Step 1

Remove ATV front plastic. When using the Iron Baltic skid plate, then remove the skid plate front part.

Original front plastic:



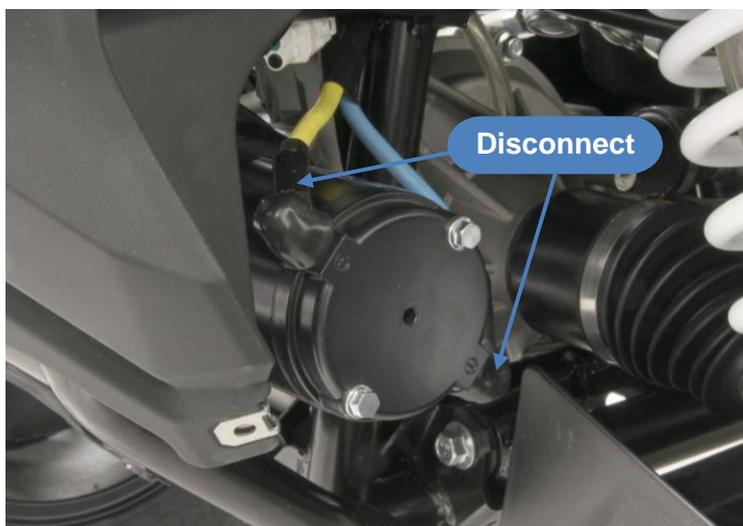
Iron Baltic skid plate front part:



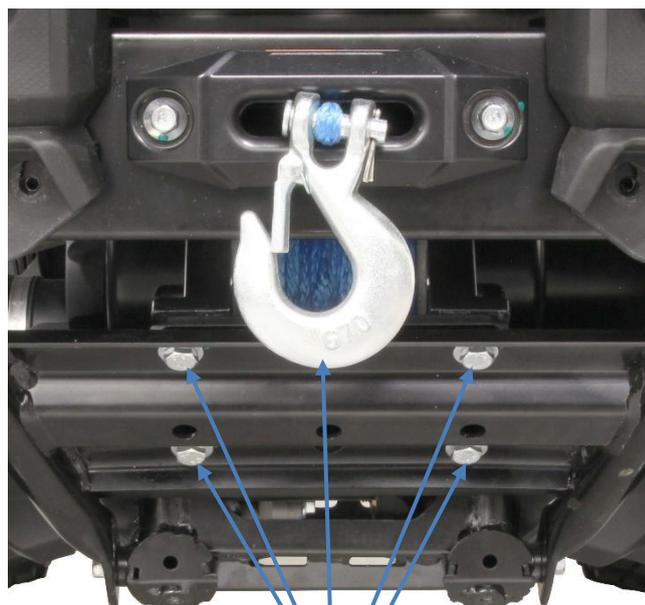
Remove

Step 2

Remove winch. To do this, disconnect the power wires and remove the bolts shown in the picture. Remove the winch hook.



Disconnect



Remove

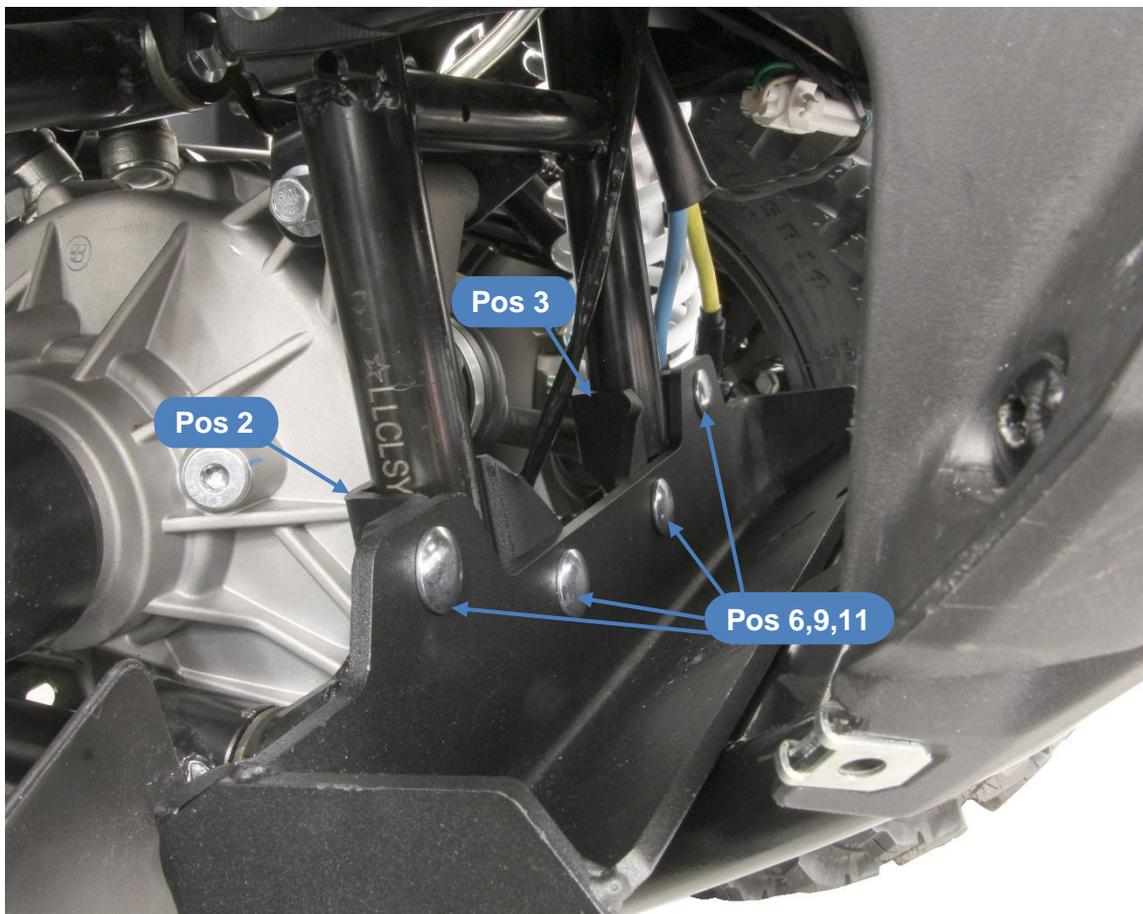
Step 3

Install the adapter (Pos. 1).



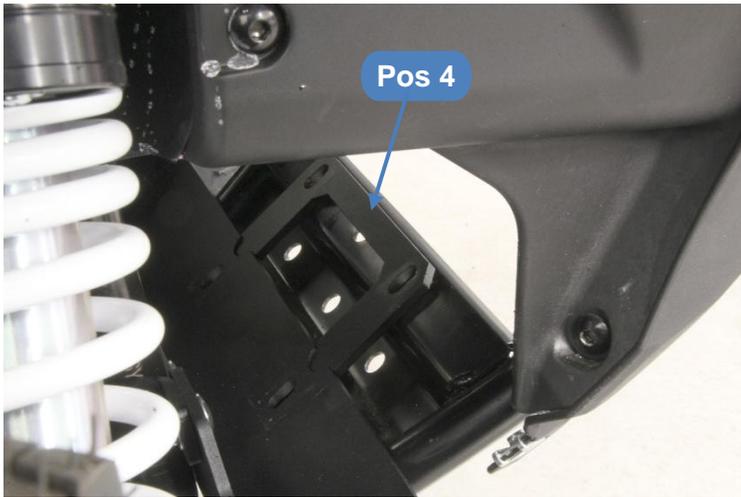
Step 4

Install brackets (Pos. 2, 3). For fastening use M8x20 bolts (Pos. 6), Ø8 mm washers (Pos. 9) and M8 nyloc nuts (Pos. 11). **Do not tighten the bolts!**



Step 5

Install winch into the adapter. Install distance plate under the winch (Pos. 4).



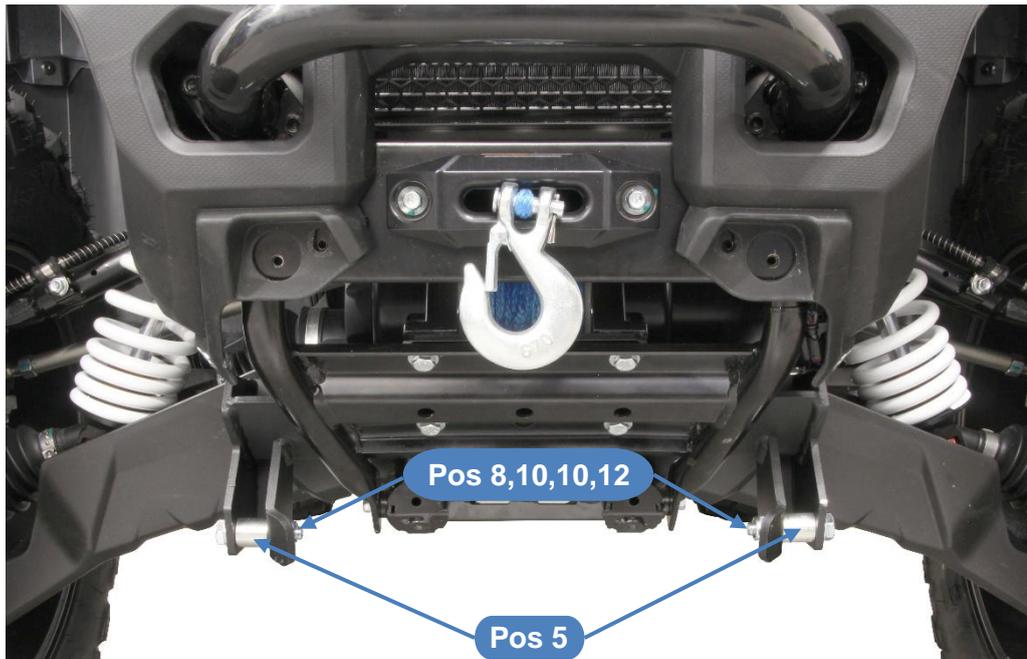
Step 6

Reconnect the winch power wires and use M8x25 bolts (Pos. 7) with Ø8 mm washers (Pos. 9) to fasten the winch. **Also tighten the bolts installed in step 4!**



Step 7

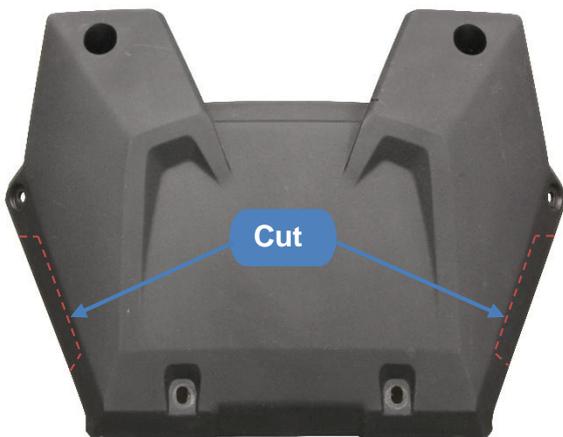
Install bushings (Pos. 5) to the adapter. For fastening use M10x50 bolts (Pos. 8), Ø10 mm washers (Pos. 10) and M10 nyloc nuts (Pos. 12).



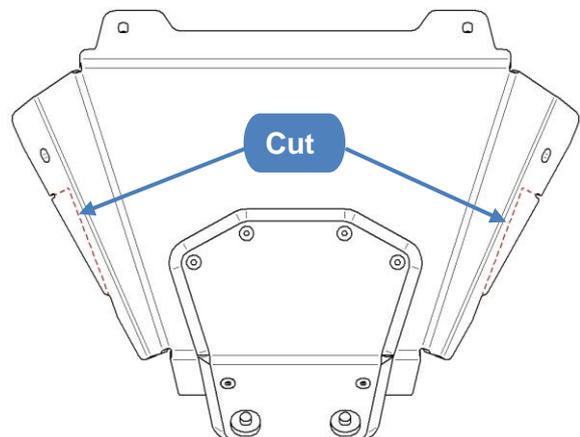
Step 8

Reinstall front plastic / skid plate front part. Before reinstalling, make cutouts in the front plastic (original front plastic or Iron Baltic plastic skid plate front part). **There is no need to make cutouts in the Iron Baltic aluminium skid plate front part.**

Original front plastic:



Iron Baltic plastic skid plate front part:



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