

IRON BALTIC

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USER MANUAL



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FRONT-MOUNT ADAPTER

TRAPPER

UTV 550 EFI

Code 03.15900

Version 15102024



Keep this manual for future reference!

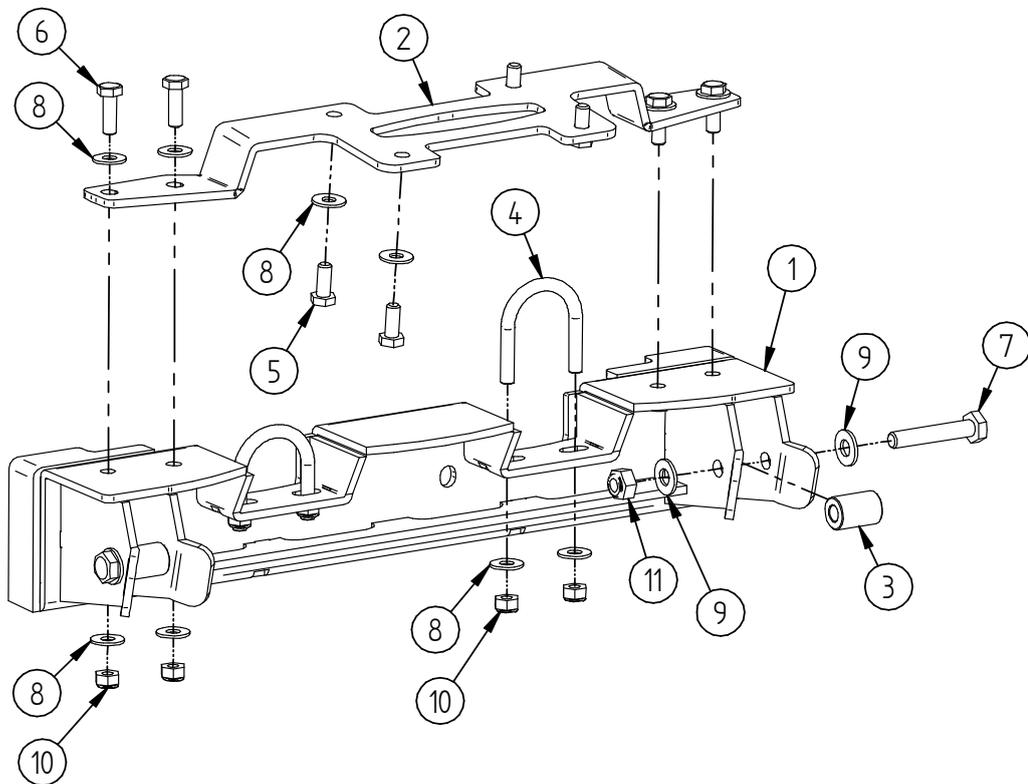
If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

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SPECIFICATION

Pos.	Description	Code	Amount
1	Snow plow adapter	03.15901K	1
2	Installation bracket	03.15907	1
3	Bush 28 mm	03.10605	2
4	U-bolt M8x38	OT.05.01.030	2
5	Bolt M8x20 DIN933	OT.02.02.180	4
6	Bolt M8x25 DIN933	OT.02.02.190	4
7	Bolt M10x55 DIN933	OT.02.02.342	2
8	Washer Ø8/20 SFS3738	OT.04.03.030	16
9	Washer Ø10 DIN125	OT.04.01.040	4
10	Nyloc nut M8 DIN985	OT.03.02.040	8
11	Nyloc nut M10 DIN985	OT.03.02.050	2

- Designing the front-mount adapter, original/factory tires were taken into consideration (front: 26x9.00-14 and rear: 26x11.00-14).



* Numbers on drawing correspond to Pos numbers on specification table.



TOOLS REQUIRED FOR INSTALLATION:

- Hex key 5 mm
- Phillips head screwdriver (PH2)
- Spanner 10 mm
- Spanner 13 mm
- Spanner 17 mm
- Socket wrench 10 mm
- Socket wrench 13 mm
- Socket wrench 17 mm

FITTING INSTRUCTIONS



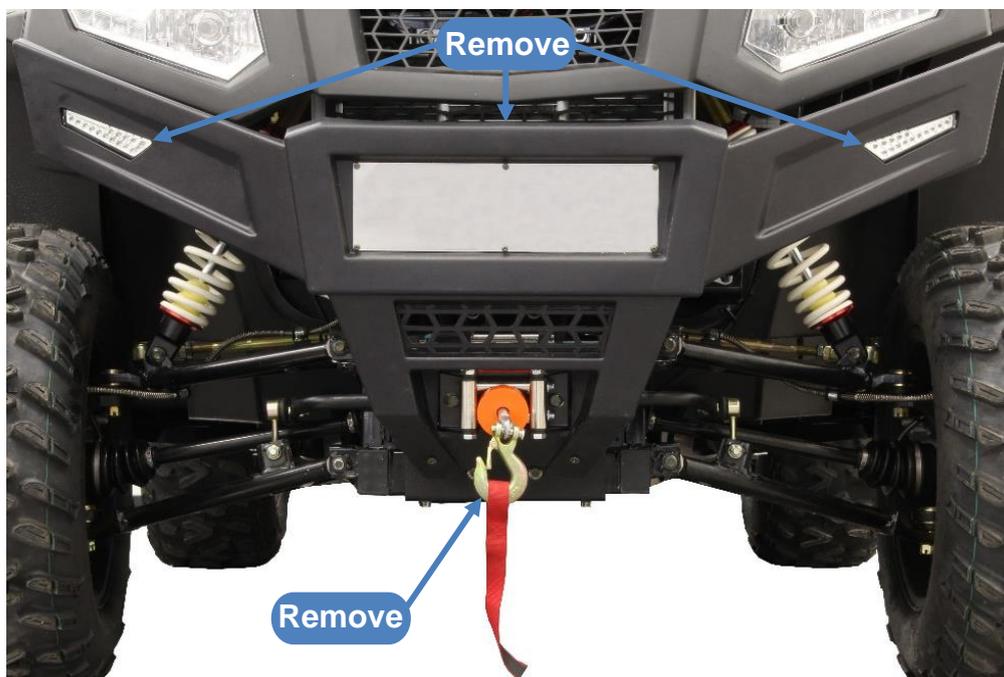
NB!

We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from UTV.

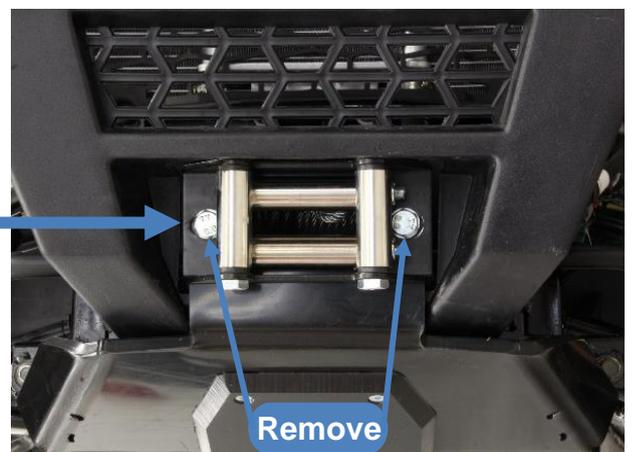
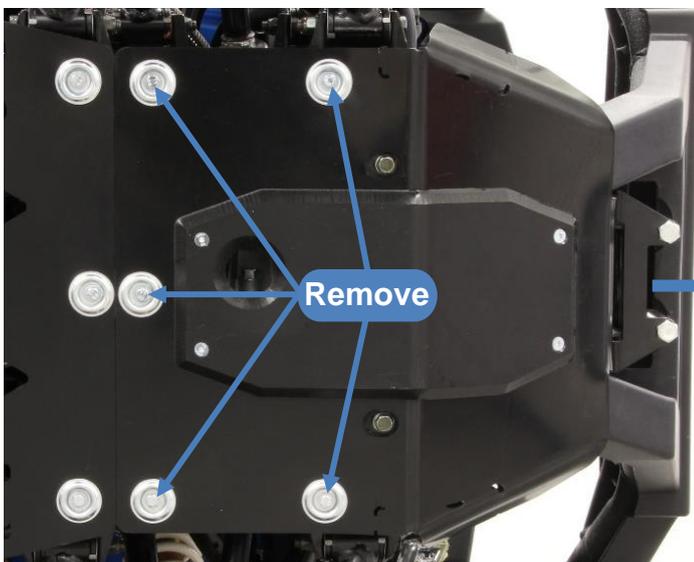
All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!

Step 1

Remove the original front plastic cover, lights and winch hook for easier access.
If using an Iron Baltic skid plate, also remove the front part of the skid plate.
Leave the fairlead as is if you're not using the Iron Baltic skid plate.

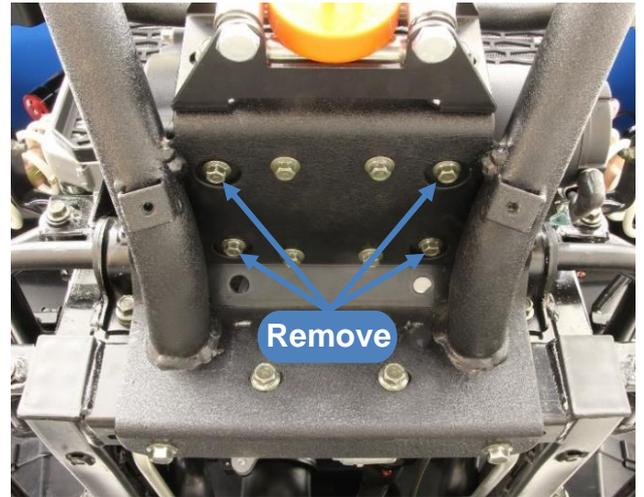
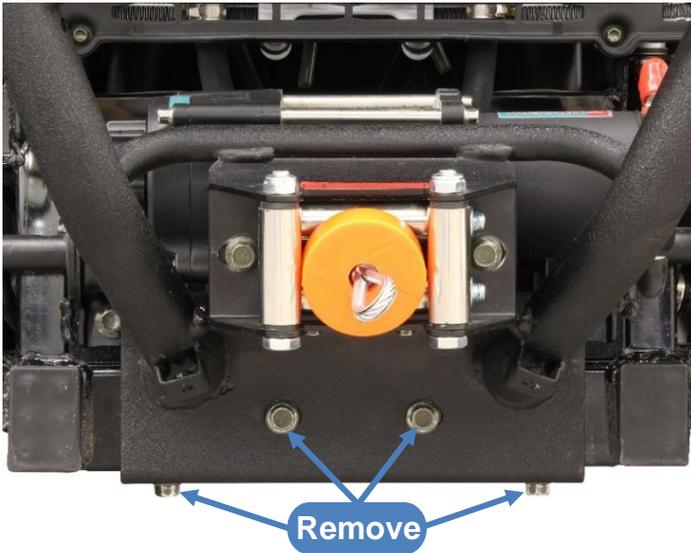


Iron Baltic skid plate



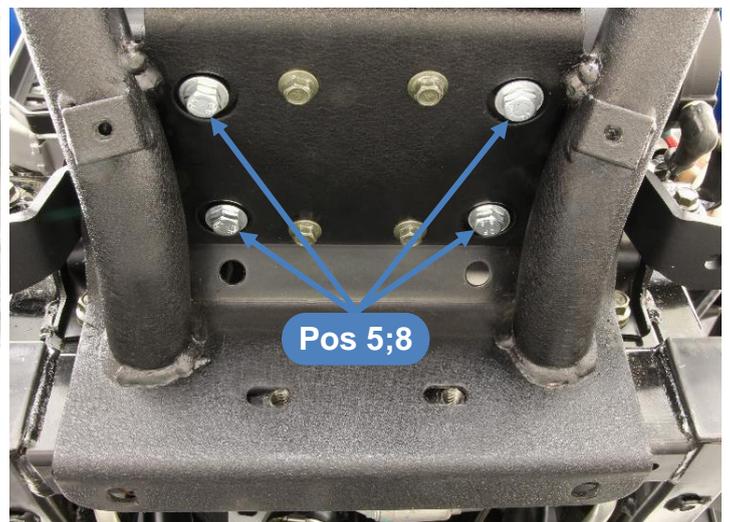
Step 2

Remove the original bumper bolts and bolts that hold the winch in place.



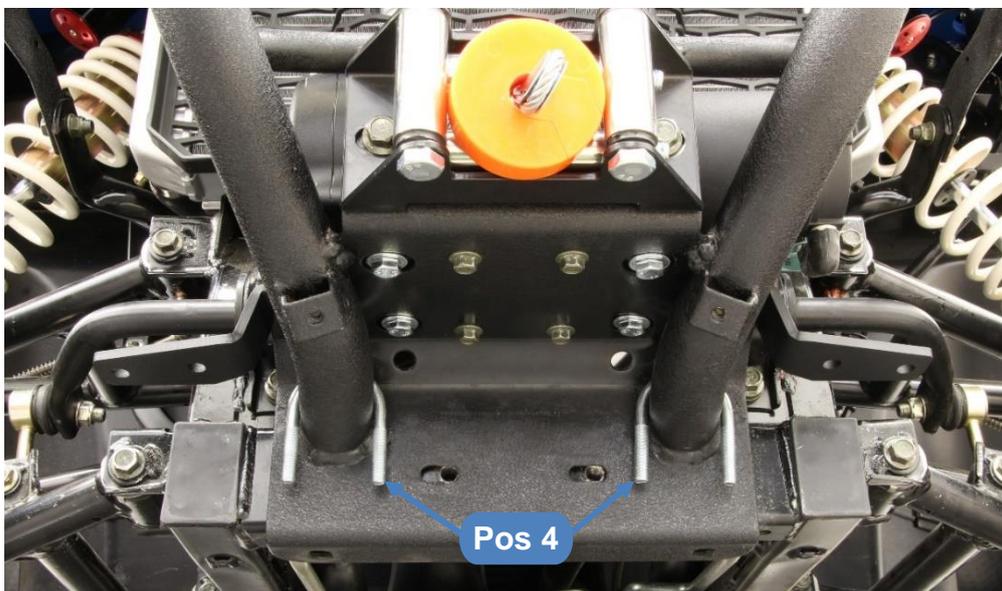
Step 3

Lift the winch and position the installation bracket (Pos.2) between the original mounting plate and the winch. For fastening use M8x20 bolts (Pos.5) and Ø8 mm washers (Pos.8). **Do not tighten bolts completely!**



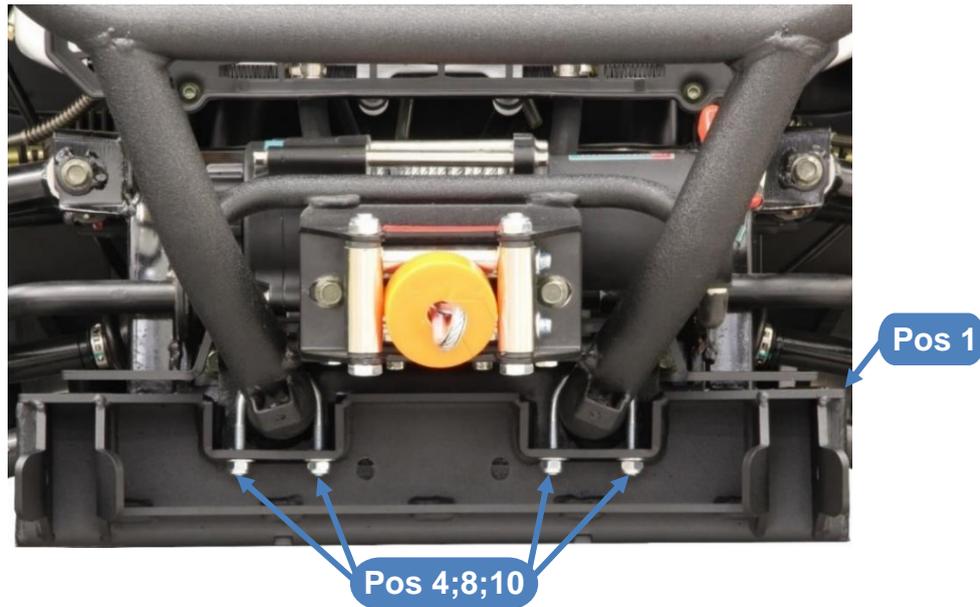
Step 4

Place M8x38 U-bolts (Pos.4) onto the bumper.



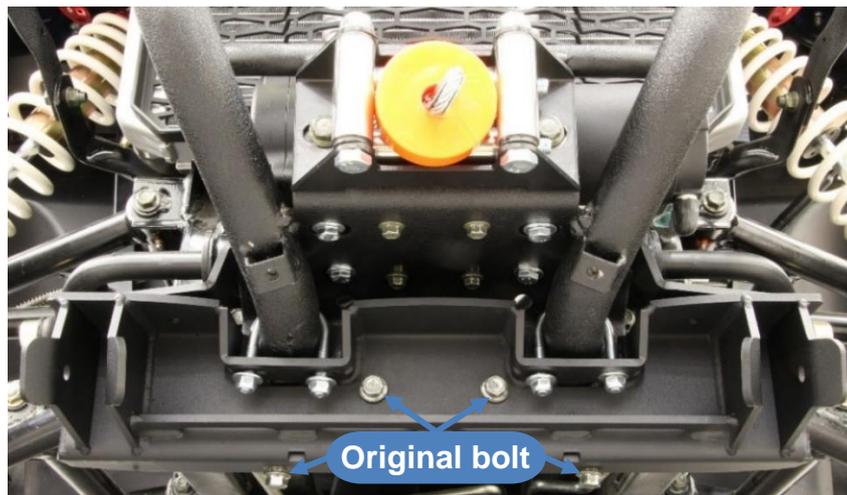
Step 5

Install the snow plow adapter (Pos.1) to the bumper. For fastening use M8x38 U-bolts (Pos.4), Ø8 mm washers (Pos.8) and M8 nyloc nuts (Pos.10). **Do not tighten bolts completely!**



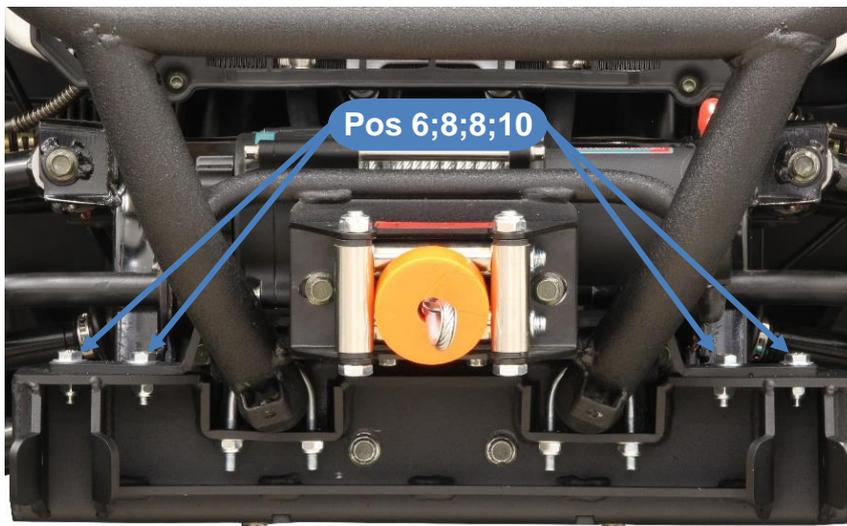
Step 6

Secure the adapter with original bolts. **Do not tighten bolts completely!**



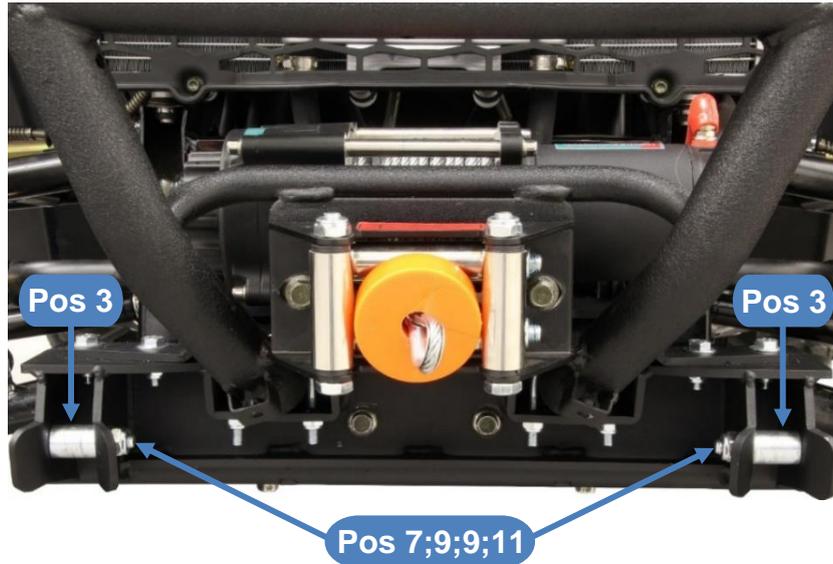
Step 7

Mount the bracket to the snow plow adapter. For fastening use M8x25 bolts (Pos.6), Ø8 mm washers (Pos.8) and M8 nyloc nuts (Pos.10). **Tighten all bolts described in previous steps!**



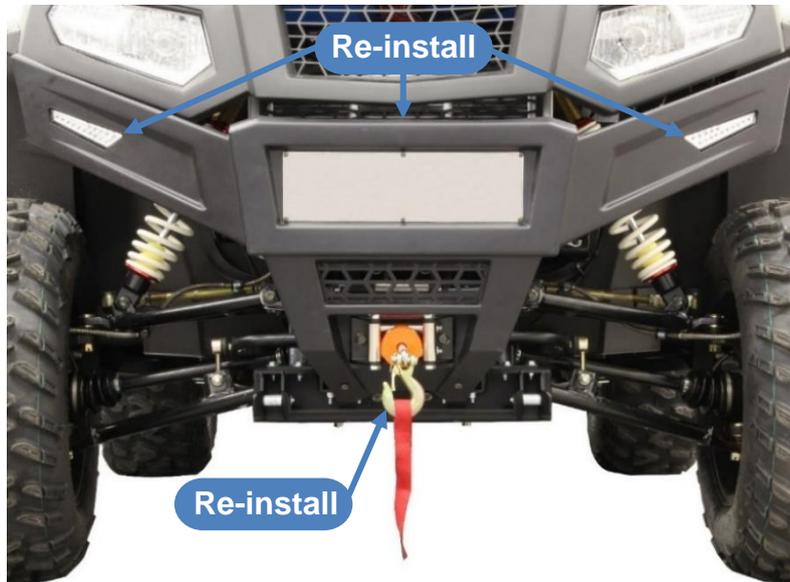
Step 8

Install bushes (Pos.3) to the snow plow adapter. For fastening use M10x55 bolts (Pos.7), Ø10 mm washers (Pos.9) and M10 nyloc nuts (Pos.11).



Step 9

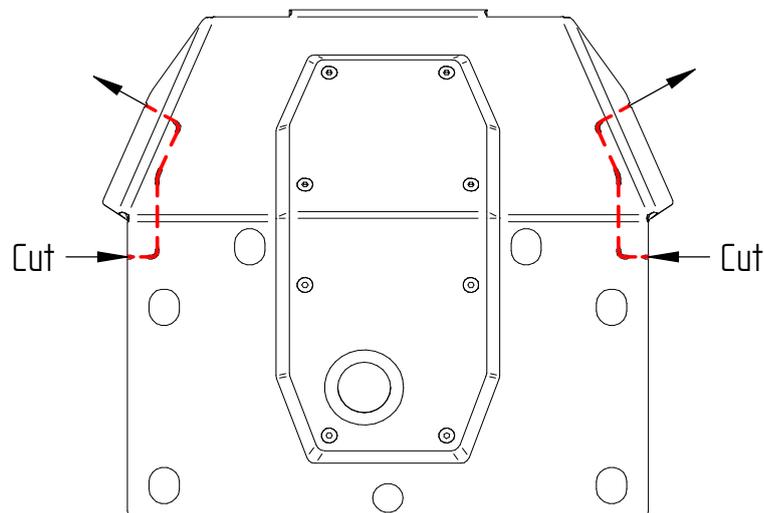
Re-install the original front plastic cover, lights and winch hook.



Step 10

This step is only needed when installing adapter with the Iron Baltic skid plate!

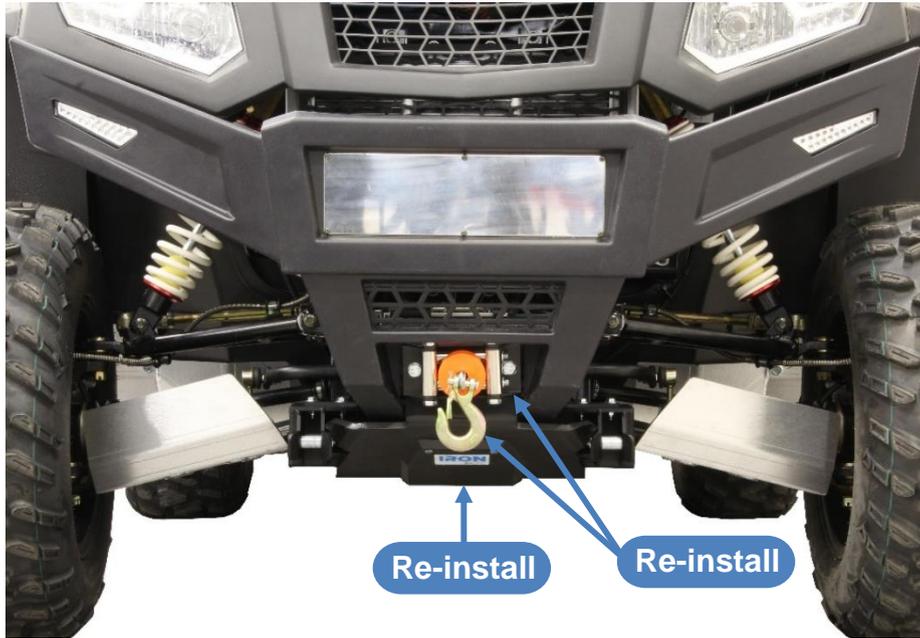
Make cut-outs to the front part of the skid plate as shown.



Step 11

This step is only needed when installing adapter with the Iron Baltic skid plate!

Re-install the front part of the Iron Baltic skid plate, winch fairlead and winch hook.



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