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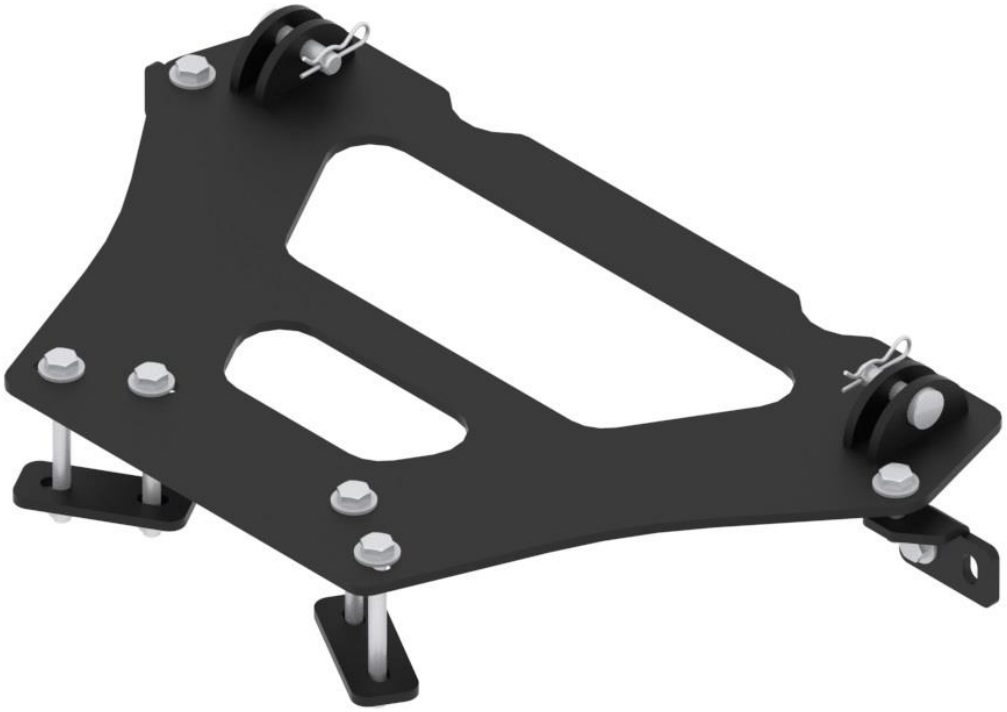
MID-MOUNT ADAPTER

CFMOTO

CFORCE 850/1000 2024+

Code 03.15400

Version 09052024

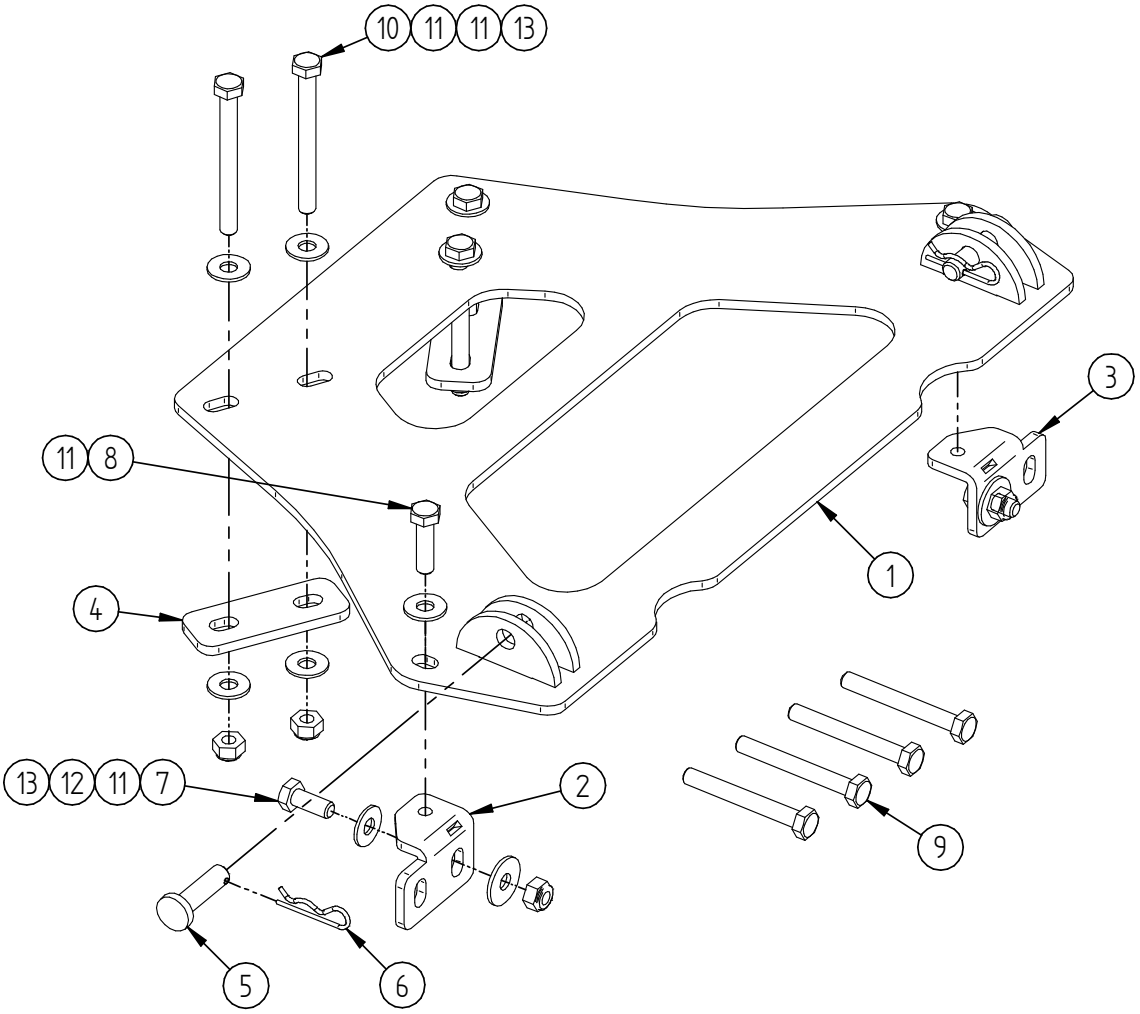


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.15401K	1
2	Installation bracket <R>	03.15402	1
3	Installation bracket <L>	03.15403	1
4	Installation plate	03.4003	2
5	Pin 10x30 DIN1444	14.003	2
6	Cotter pin 2 mm DIN11024	OT.07.01.010	2
7	Bolt M8x20 DIN933	OT.02.02.180	2
8	Bolt M8x30 DIN933	OT.02.02.200	2
9	Bolt M8x65 DIN933	OT.02.02.255	4
10	Bolt M8x80 DIN933	OT.02.02.270	4
11	Washer Ø8/20 SFS3738	OT.04.03.030	12
12	Washer Ø8/24 DIN9021	OT.04.02.040	2
13	Nyloc nut M8 DIN985	OT.03.02.040	6

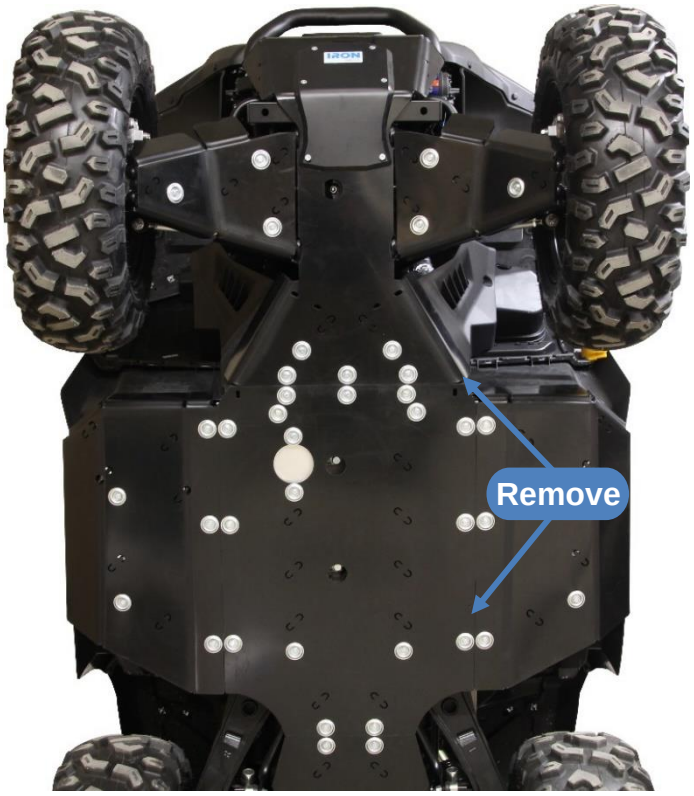


TOOLS REQUIRED FOR INSTALLATION:

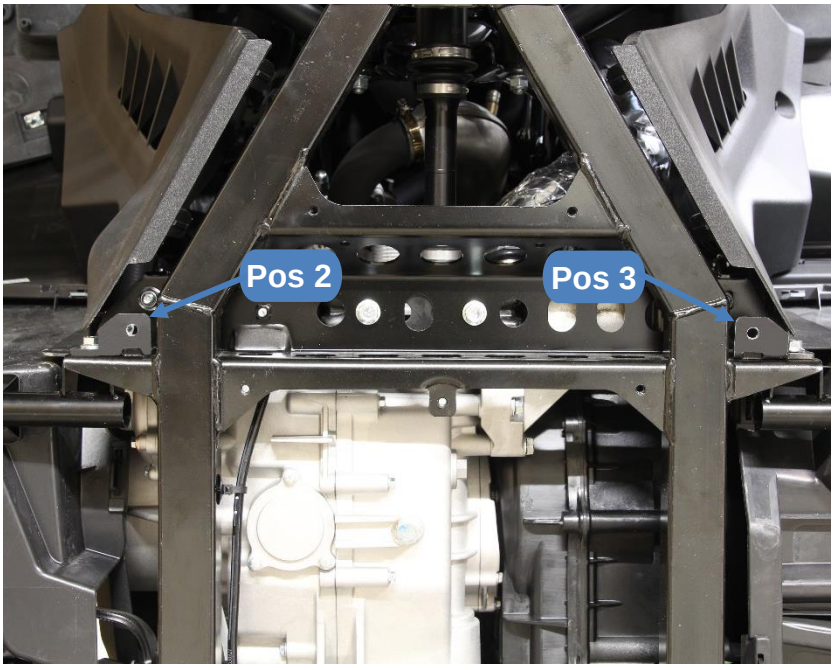
- Spanner 13 mm
- Socket wrench 13 mm

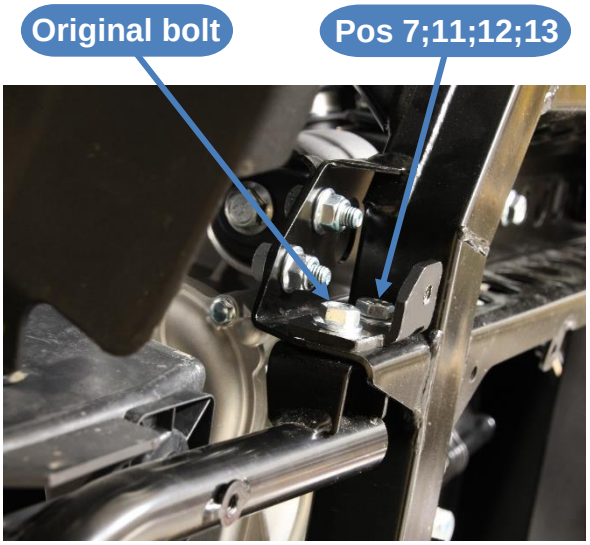
FITTING INSTRUCTIONS

Step 1 Remove original plastic protections or Iron Baltic front and middle protection.



Step 2 Install right and left brackets (Pos.2; Pos.3) to the ATV. For fastening use original bolts, M8x20 bolts (Pos.7), Ø8 mm washers (Pos.11; Pos.12) and M8 nyloc nuts (Pos.13).

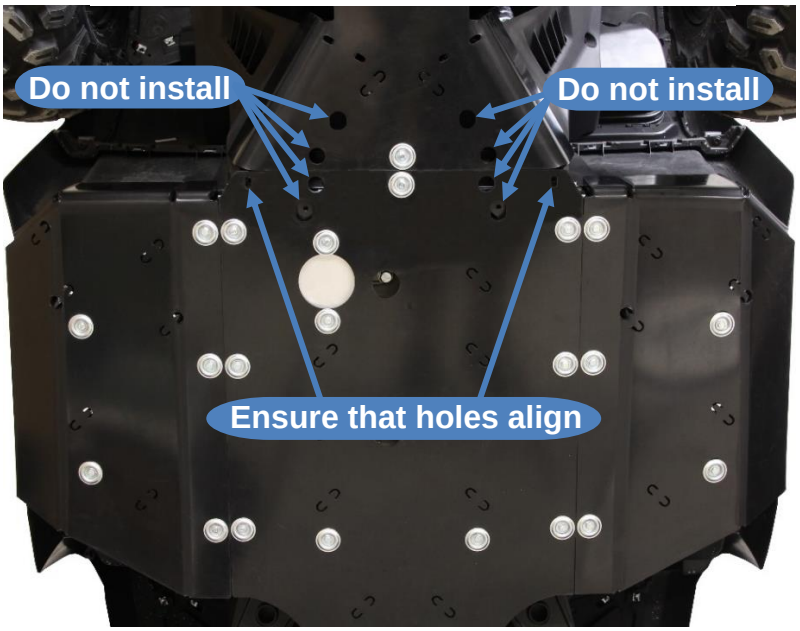




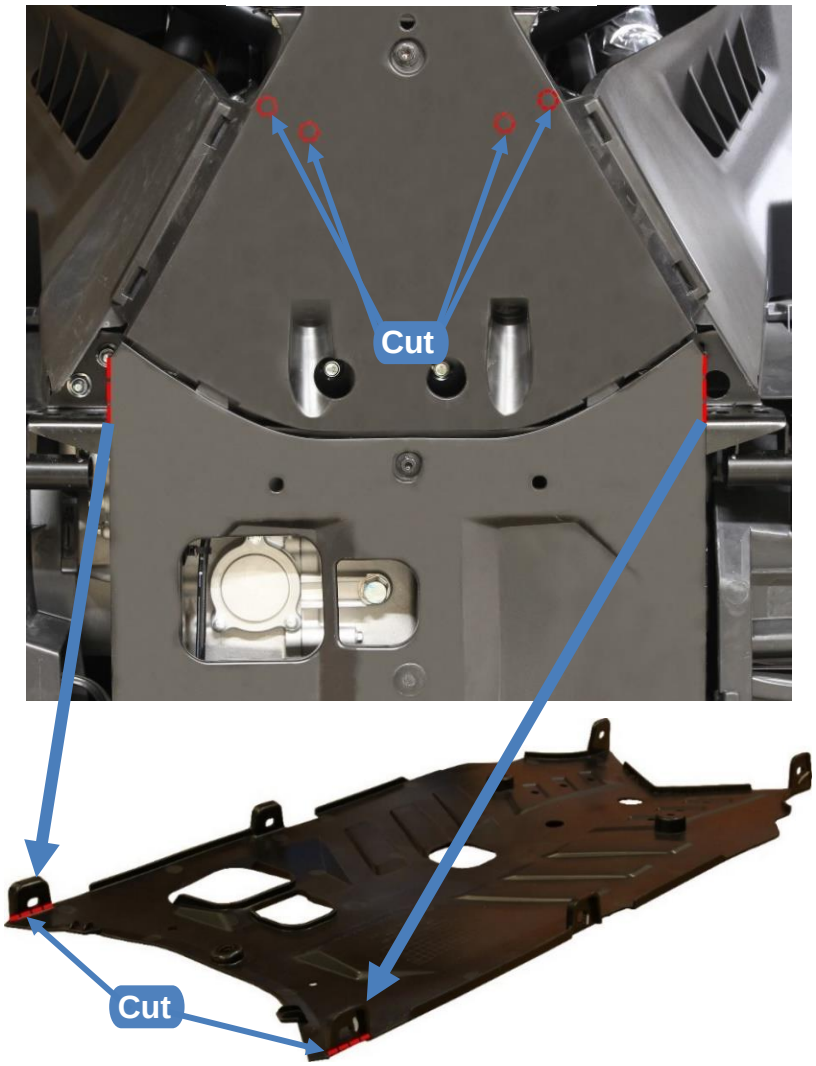
Step 3

If you are using adapter with the Iron Baltic skid plate, then reinstall the front and middle protection. Do not install the brackets shown in the picture.
When installing the middle protection, ensure that the threaded holes in the bracket align with the holes in the middle protection.
If you are using adapter with the original skid plate, cut the plastic protectors as shown in the pictures and then reinstall them to the ATV.

Iron Baltic skid plate



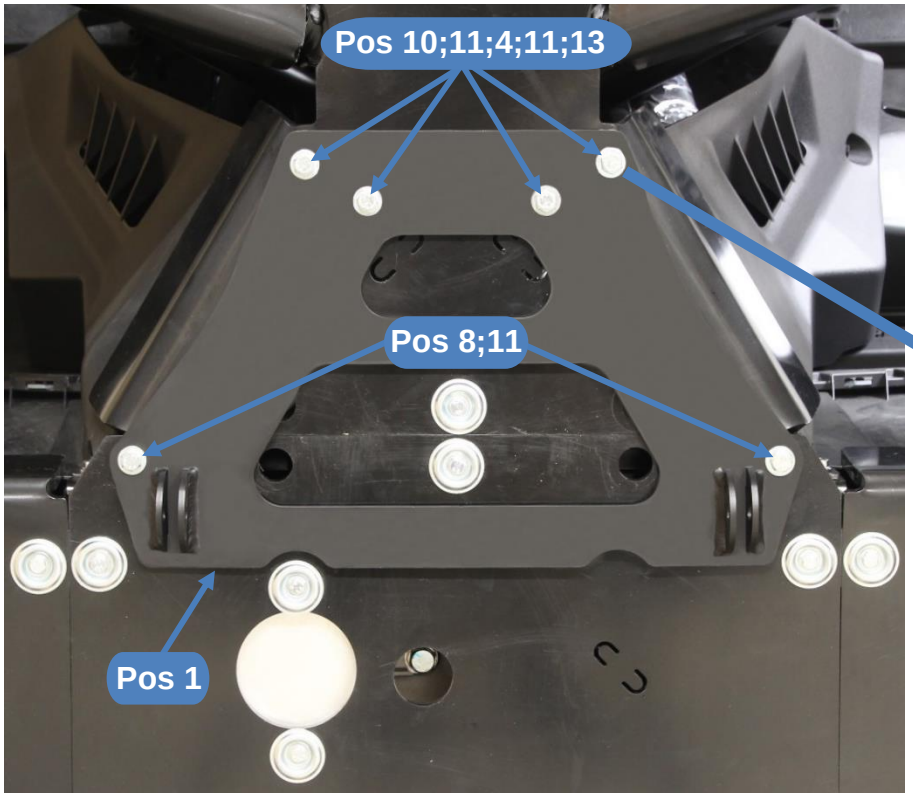
Original skid plate

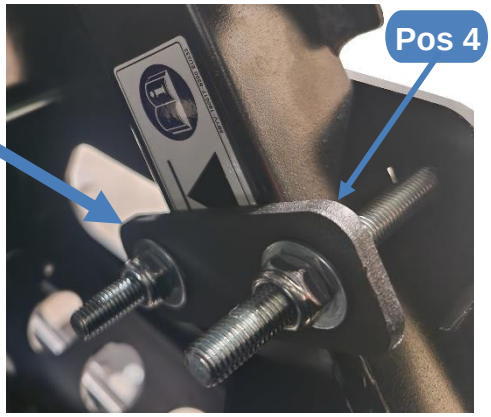


Step 4

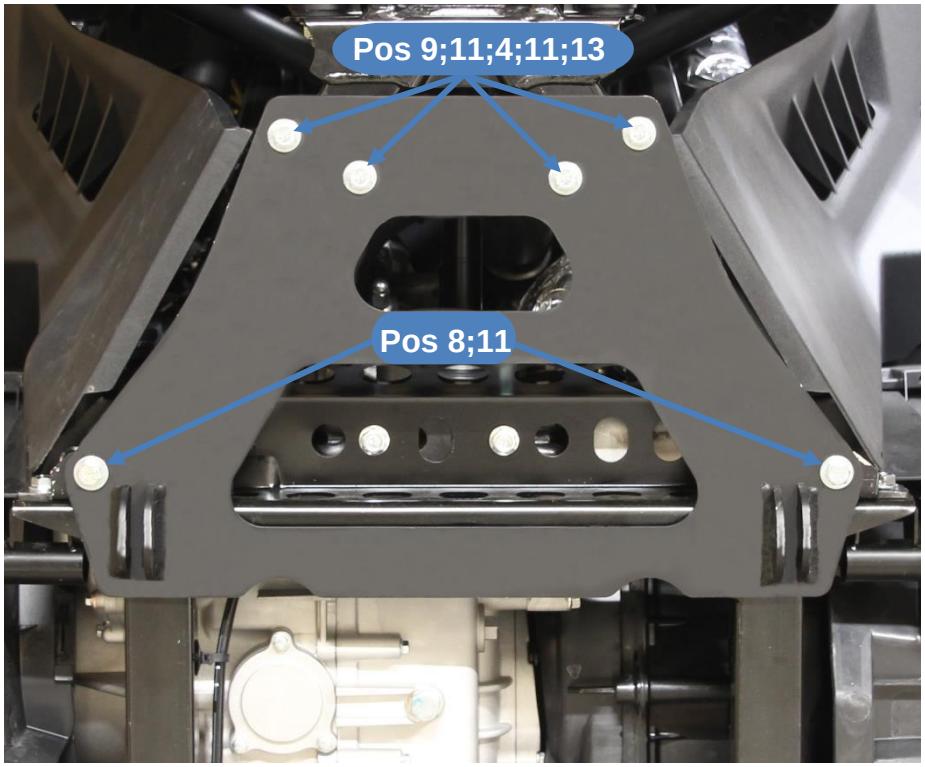
Install adapter (Pos.1) to the ATV. For fastening use M8x30 bolts (Pos.8), M8x65 bolts (Pos.9), Ø8 mm washers (Pos.11), M8 nyloc nuts (Pos.13) and installation plates (Pos.4).
If you are using adapter with the Iron Baltic aluminium or plastic skid plate, then use M8x80 bolts (Pos.10) for the installation plates (Pos.4).

Iron Baltic skid plate



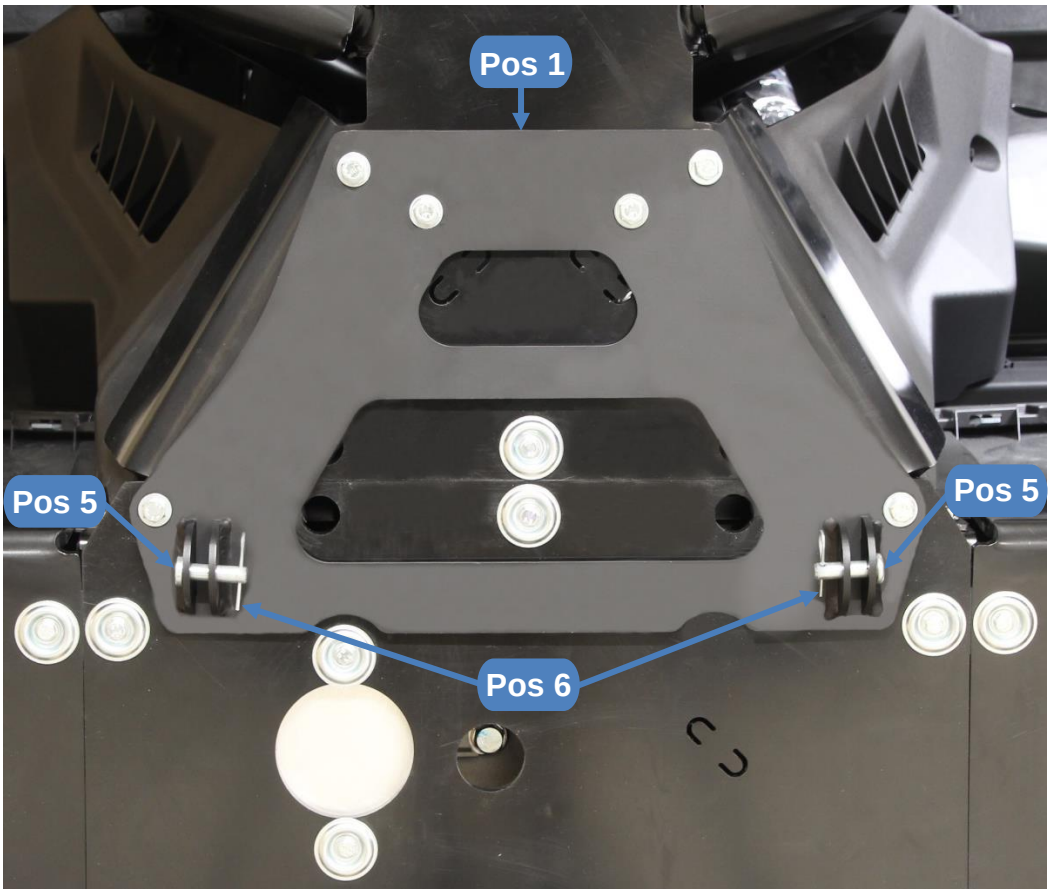


Original skid plate



Step 5

Install 10x40 pins (Pos.5) to the adapter (Pos.1). Use cotter pins (Pos.6) to secure pins (Pos.5) in place.



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