

# IRON BALTIC

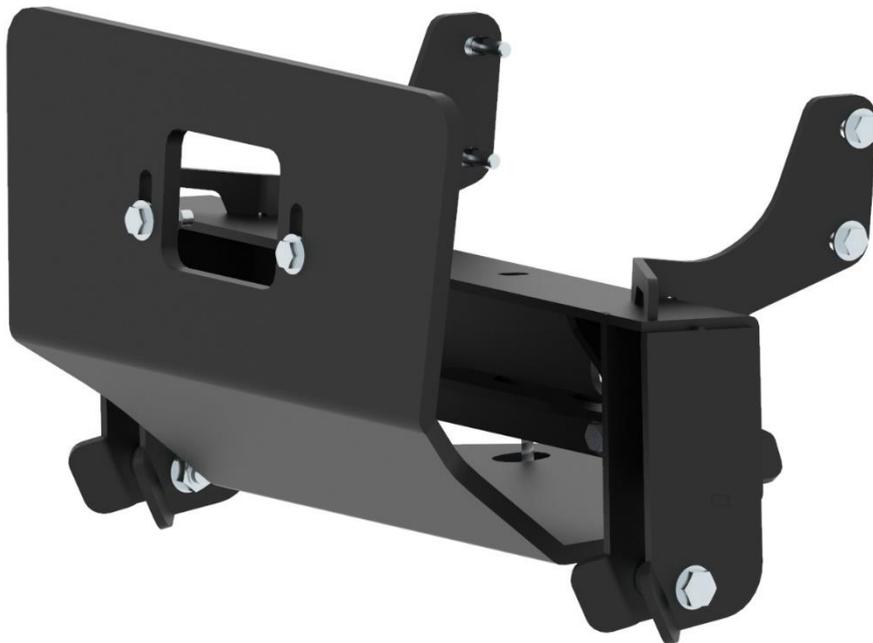
## FRONT MOUNT ADAPTER

# ZFORCE

## 1000 Sport

Code 03.11800

Version 12112023



DOWNLOAD MULTILINGUAL  
USER MANUAL



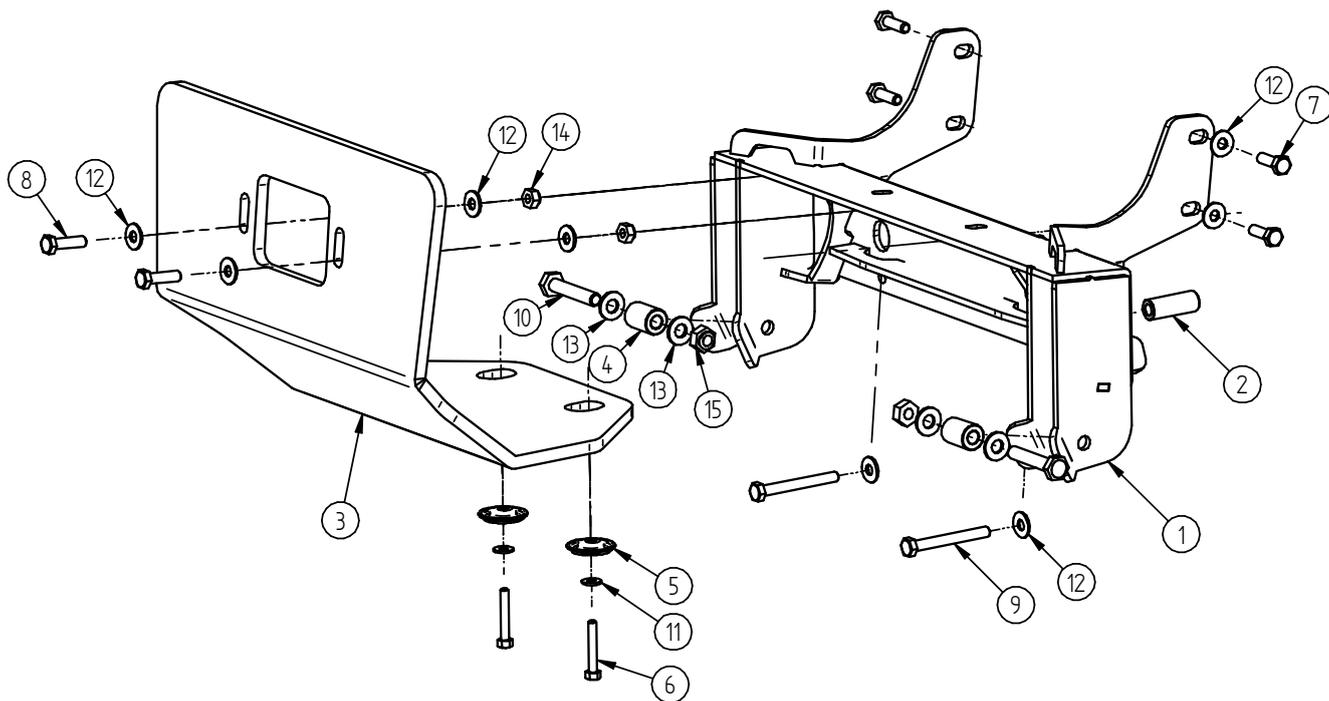
[code.ironbaltic.com/u/sfp6aOAc](https://code.ironbaltic.com/u/sfp6aOAc)

**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

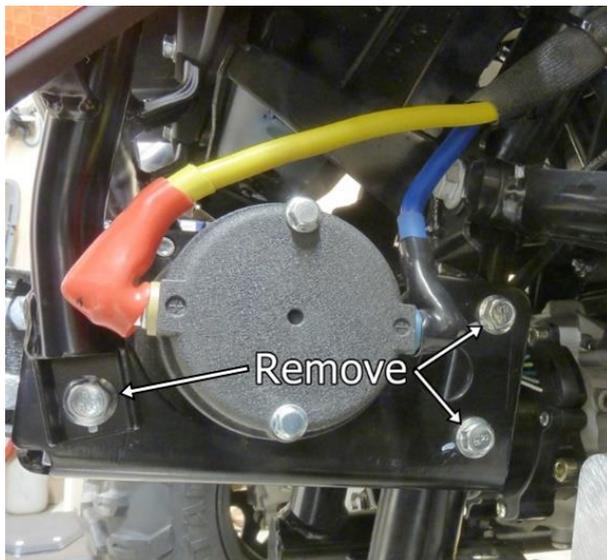
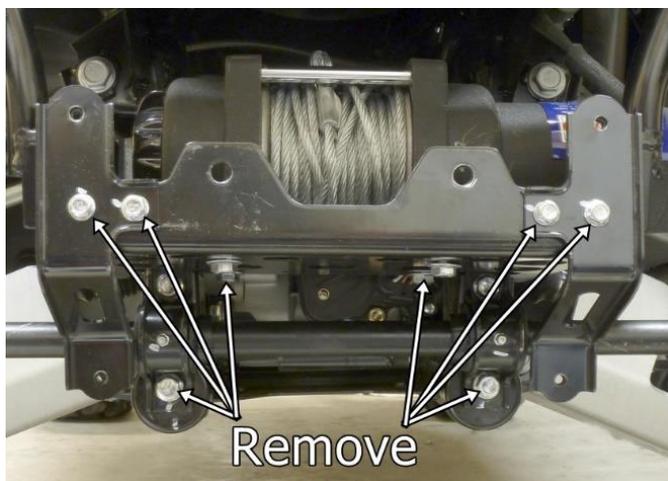
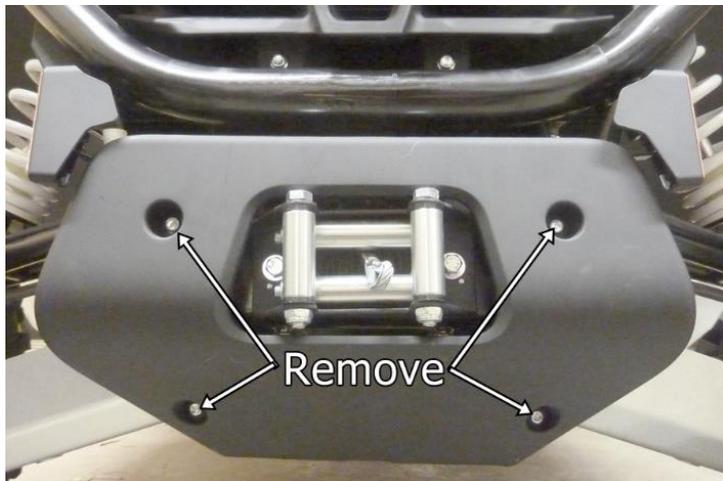
Pos.	Description	Code	Amount
1	Adapter	03.11801K	1
2	Distance bush 42mm	03.11809	2
3	Front protector	03.11810	1
4	Bush 28mm	03.10605	2
5	Dished washer	14.503	2
6	Bolt M6x40 DIN933	OT.02.02.100	2
7	Bolt M8x25 DIN933	OT.02.02.190	4
8	Bolt M8x30 DIN933	OT.02.02.200	2
9	Bolt M8x70 DIN933	OT.02.02.260	2
10	Bolt M10x55 DIN933	OT.02.02.342	2
11	Washer ø6/15 SFS3738	OT.04.03.020	2
12	Washer ø8/20 SFS3738	OT.04.03.030	10
13	Washer M10 DIN125	OT.04.01.040	4
14	Nyloc nut M8 DIN985	OT.03.02.040	2
15	Nyloc nut M10 DIN985	OT.03.02.050	2



# FITTING INSTRUCTIONS

## Step 1

Remove front plastic and brackets. Also remove winch fairlead and winch bolts (you don't have to remove the winch) and front bumper side bolts. Remove sway bar lower bolts.



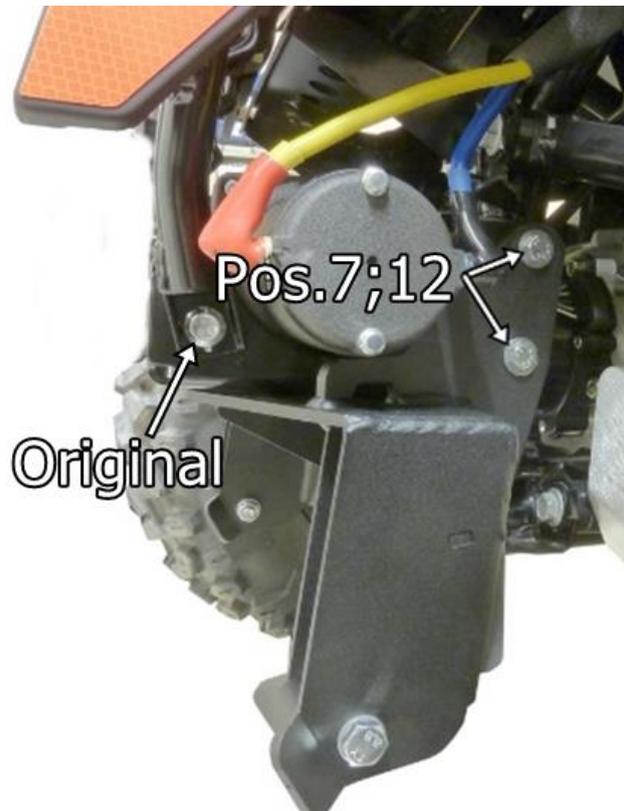
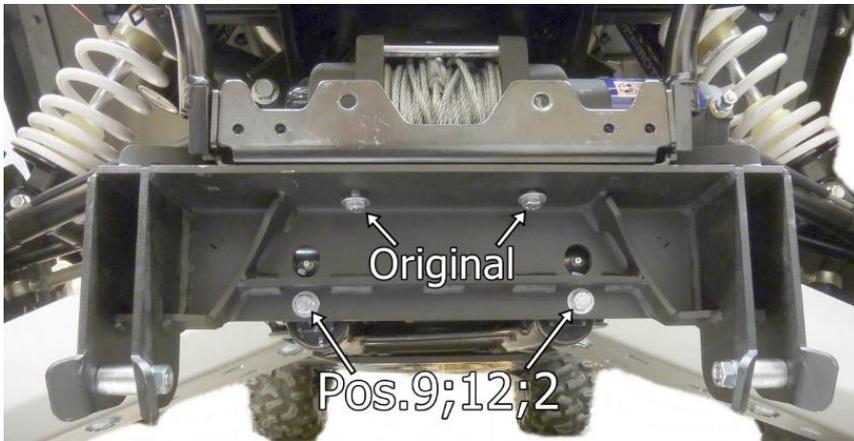
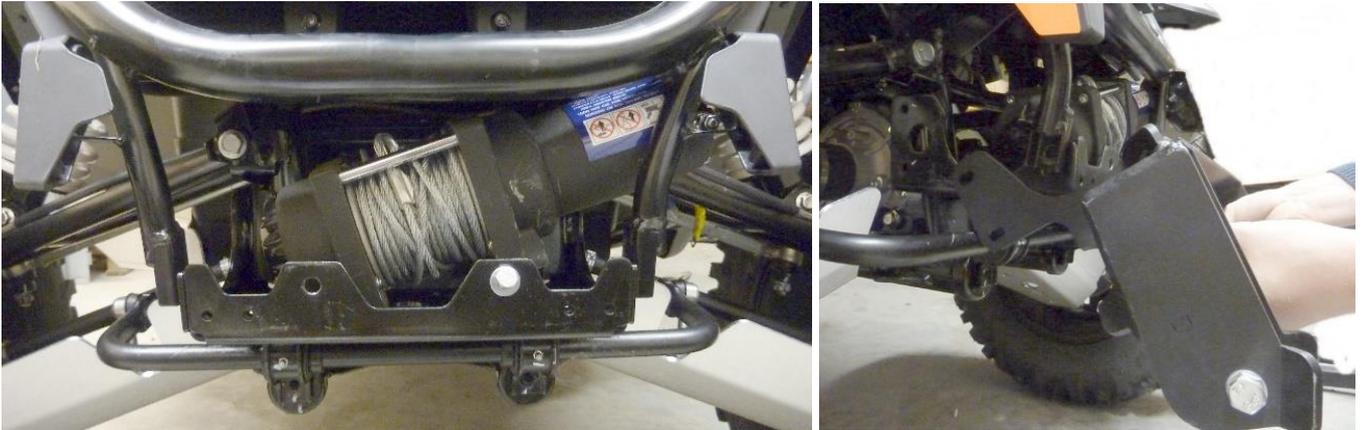
## Step 2

Install bushes 03.10605.



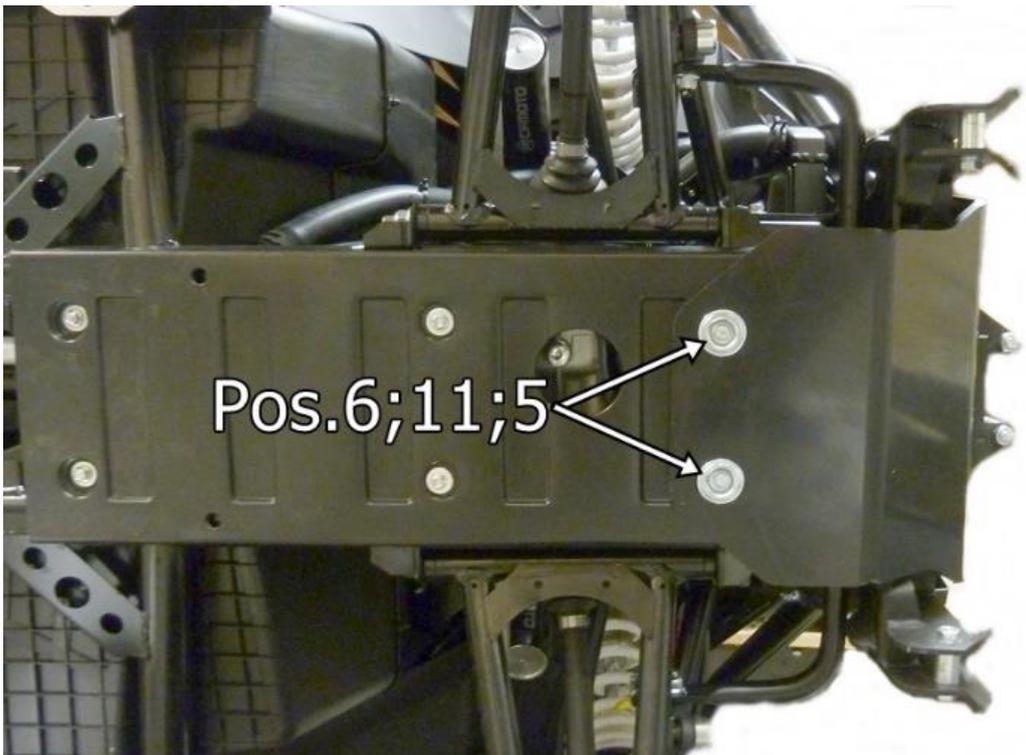
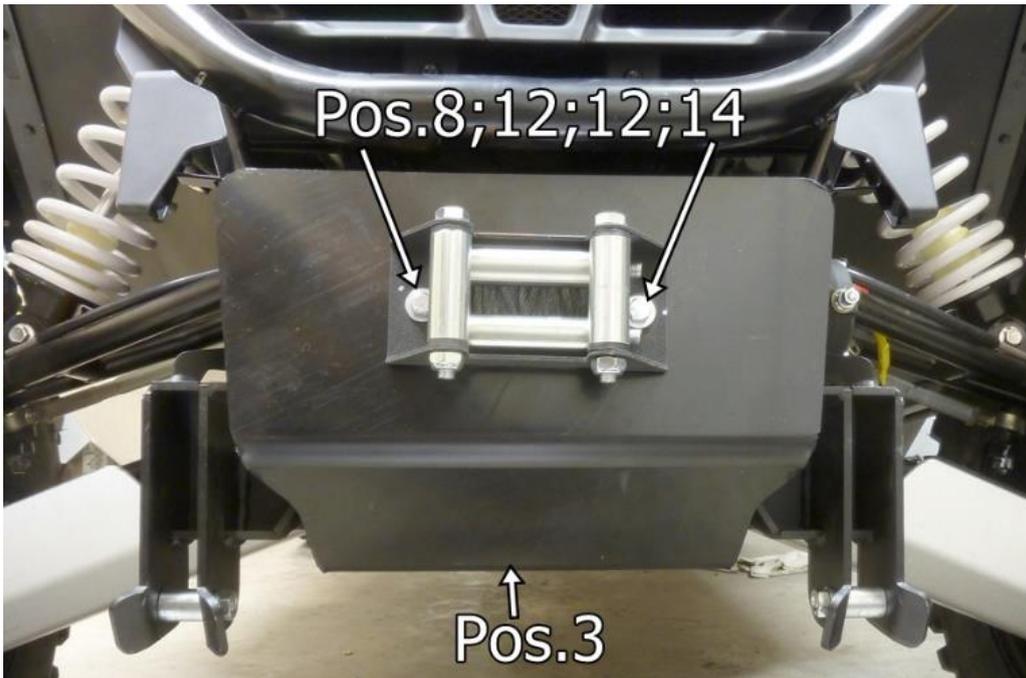
### Step 3

Install adapter to UTV. Place the winch at an angle, so that adapter would clear the sides. Distance bushes Pos.2 goes between adapter and sway bar attachment brackets. Place all the bolts and winch in place and after that tighten bolts.



## Step 4

If you are using adapter with IronBaltic skid plate, then install skid plate front protection according to skid plate manual. Using adapter with original plastics, install new front protection supplied with this kit.





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