

IRON BALTIC

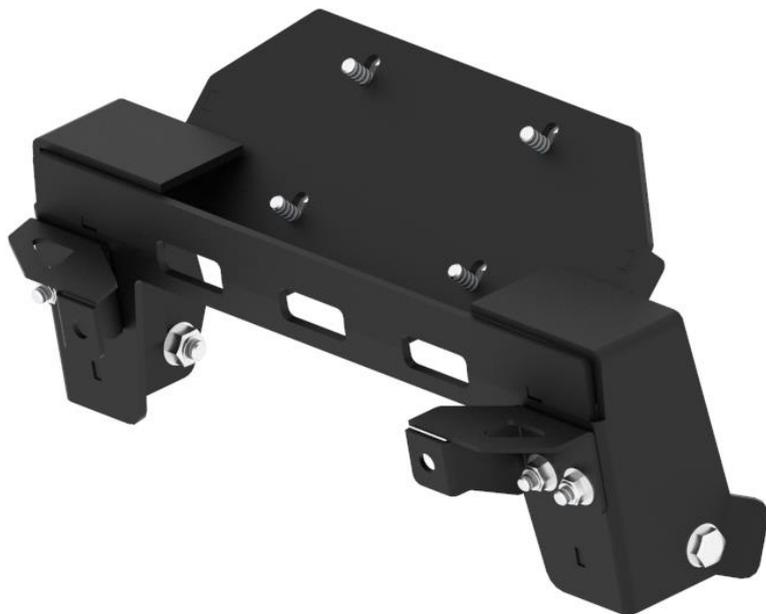
FRONT MOUNT ADAPTER

CFMOTO

CForce 625

Code 03.11400

Version 12112023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

Iron Baltic Ltd | +372 653 3711 | sales@ironbaltic.com | www.ironbaltic.com

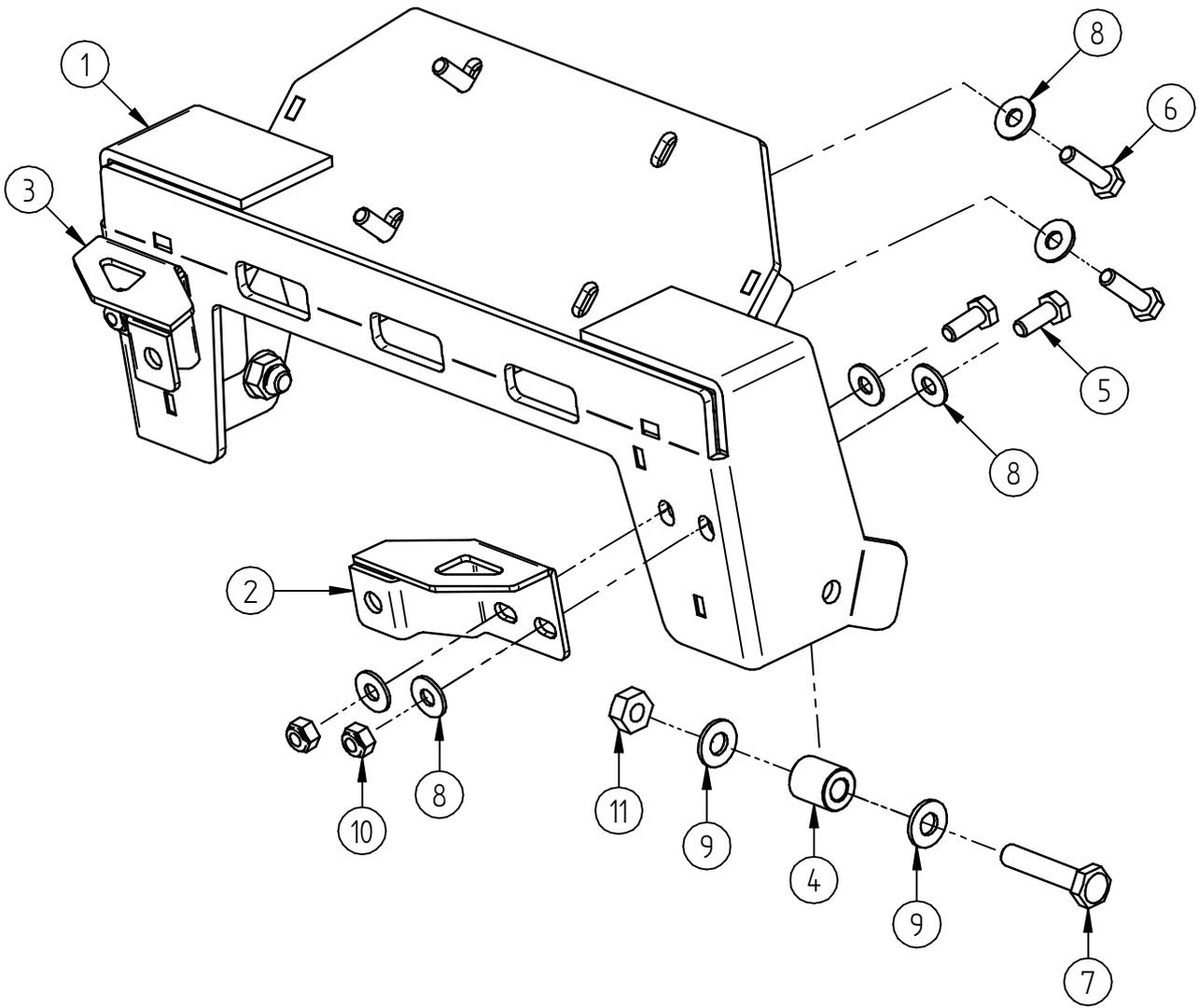
DOWNLOAD MULTILINGUAL
USER MANUAL



code.ironbaltic.com/u/OhdhN2UF

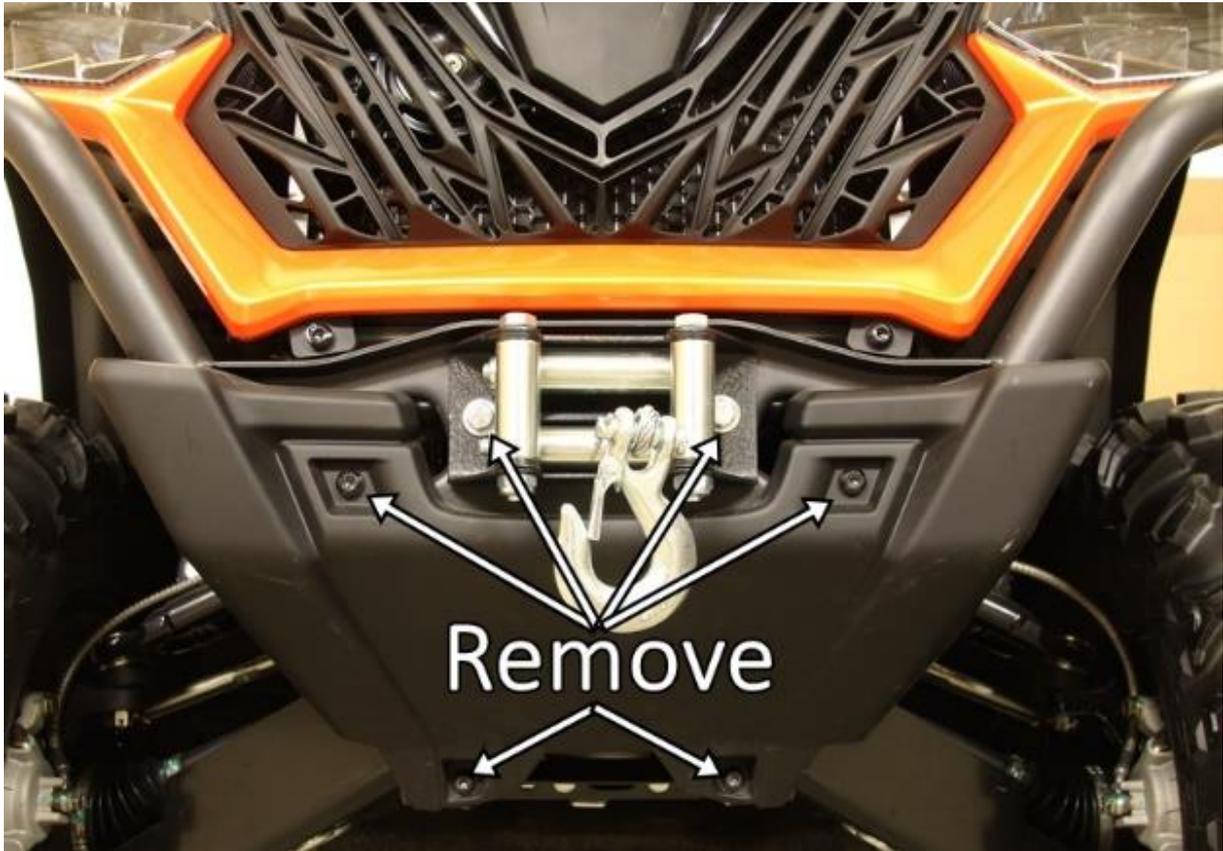
SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.11401K	1
2	Right mounting diagonal	03.11406	1
3	Left mounting diagonal	03.11407	1
4	Bush	03.5906	2
5	Bolt M8x20 DIN933	OT.02.02.180	4
6	Bolt M8x30 DIN933	OT.02.02.200	4
7	Bolt M10x50 DIN933	OT.02.02.340	2
8	Washer Ø8/20 SFS3738	OT.04.03.030	12
9	Washer Ø10 DIN125	OT.04.01.040	4
10	Nyloc nut M8 DIN985	OT.03.02.040	4
11	Nyloc nut M10 DIN985	OT.03.02.050	2

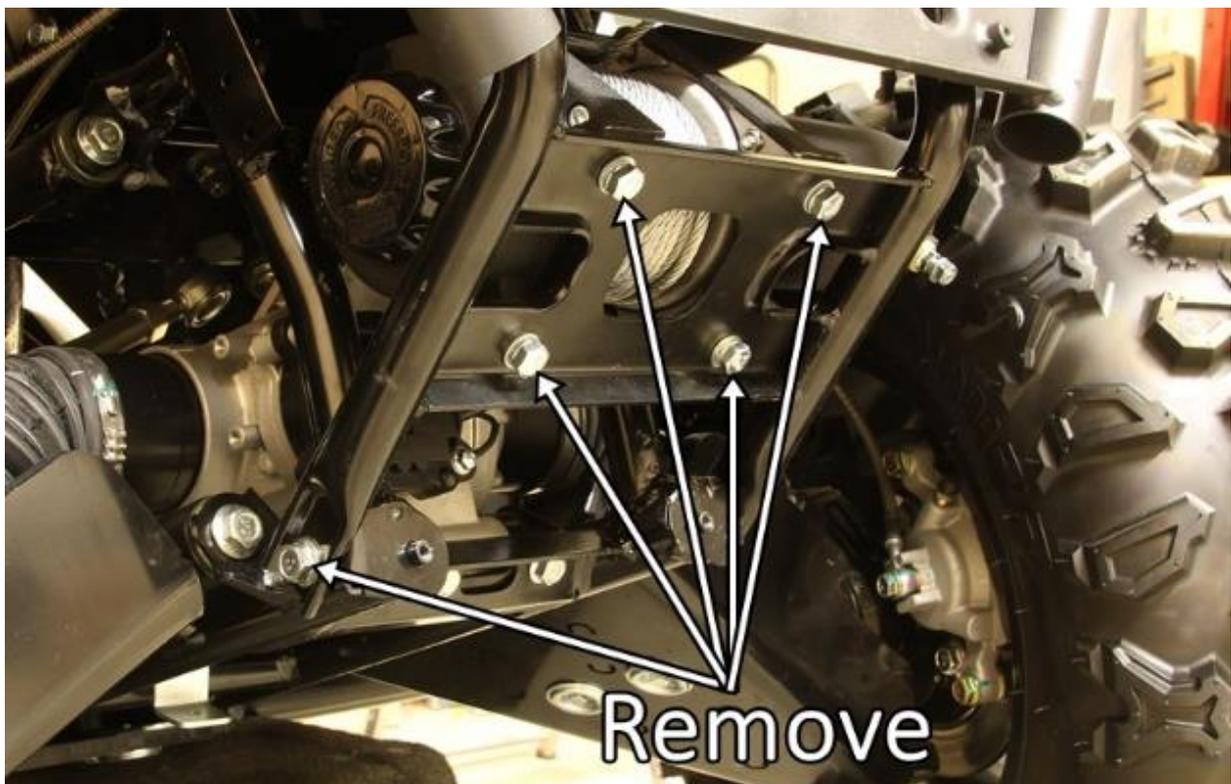


FITTING INSTRUCTIONS

Step 1 Remove protective plastic in front of the ATV and winch fairlead.

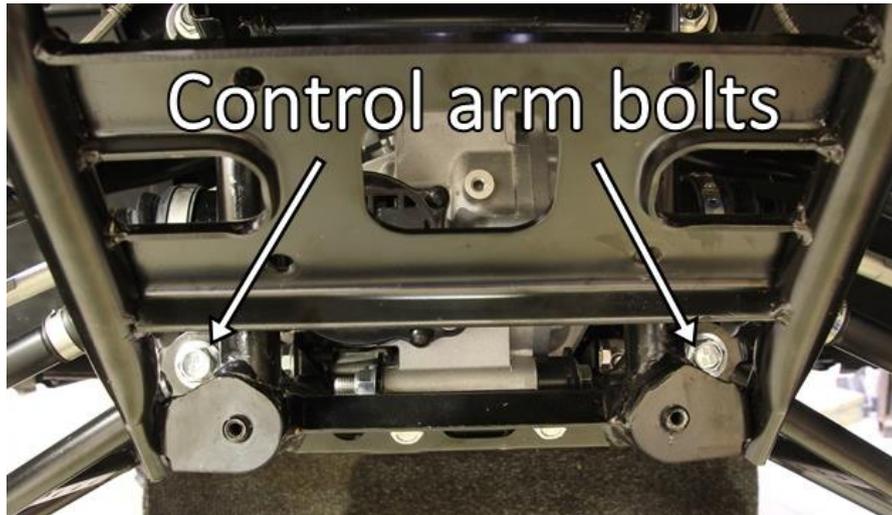


Step 2 Remove winch and front bumper bolts.



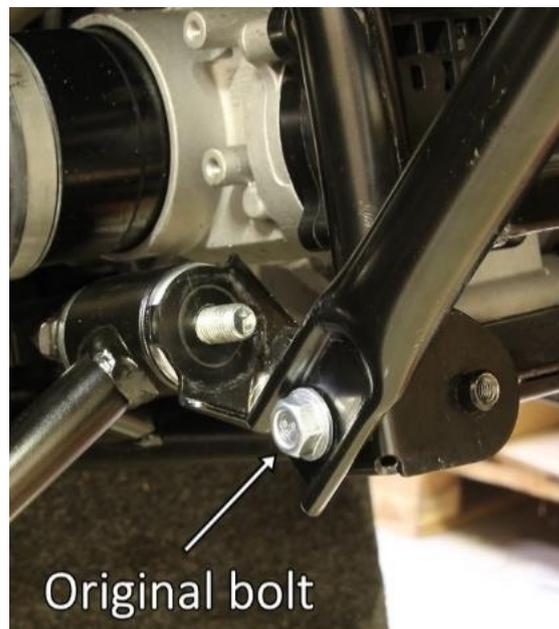
Step 3

Remove front control arm front bolts, flip these over and reinstall. Move the front bumper if necessary.



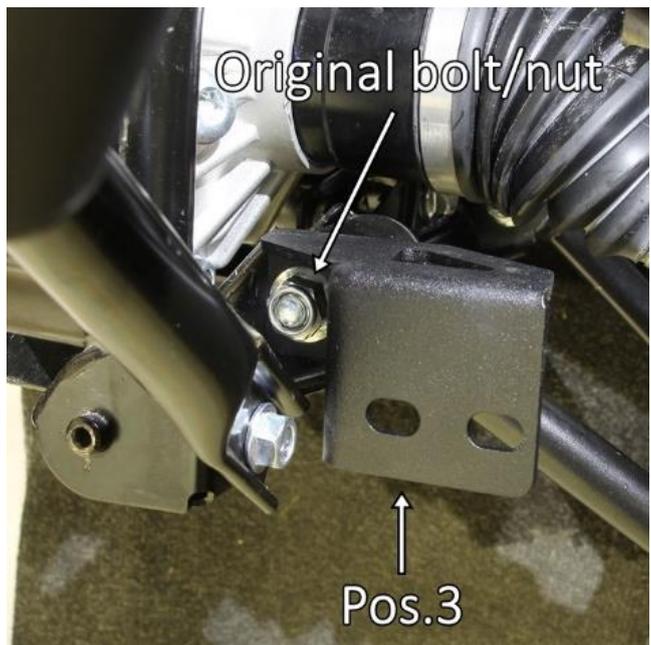
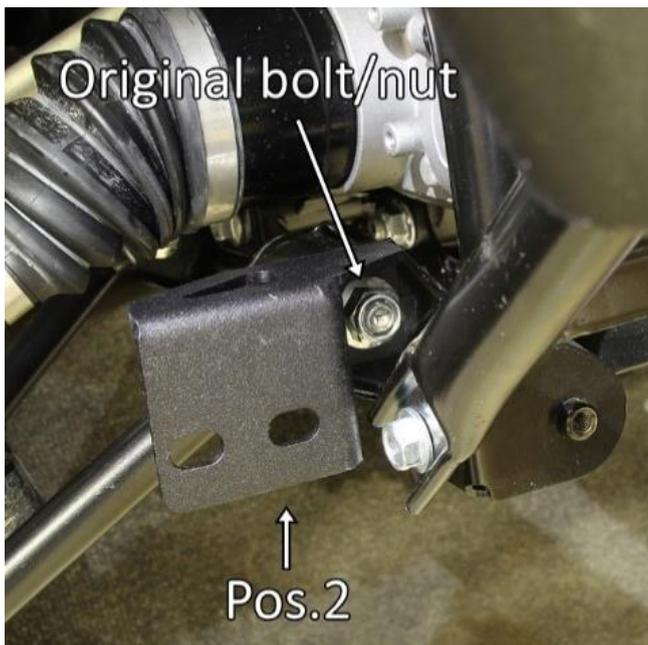
Step 4

Reinstall front bumper. For fastening use original bolts (see step 2).



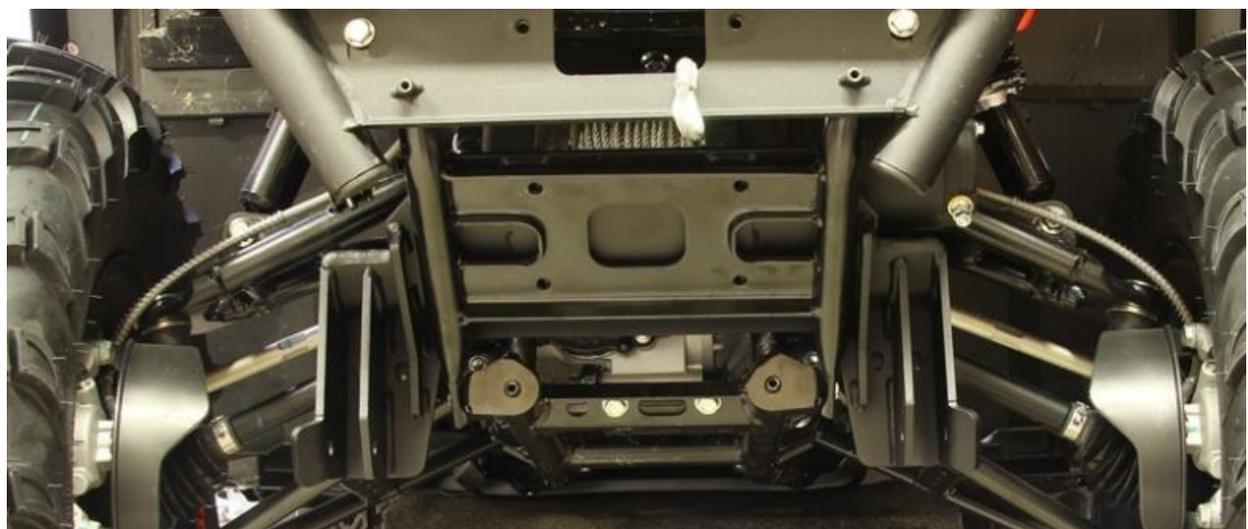
Step 5

Install right and left mounting diagonals (Pos.2 and Pos.3).
For fastening use A-arm original bolts and nuts (see step 3).
Don't tighten the bolts!



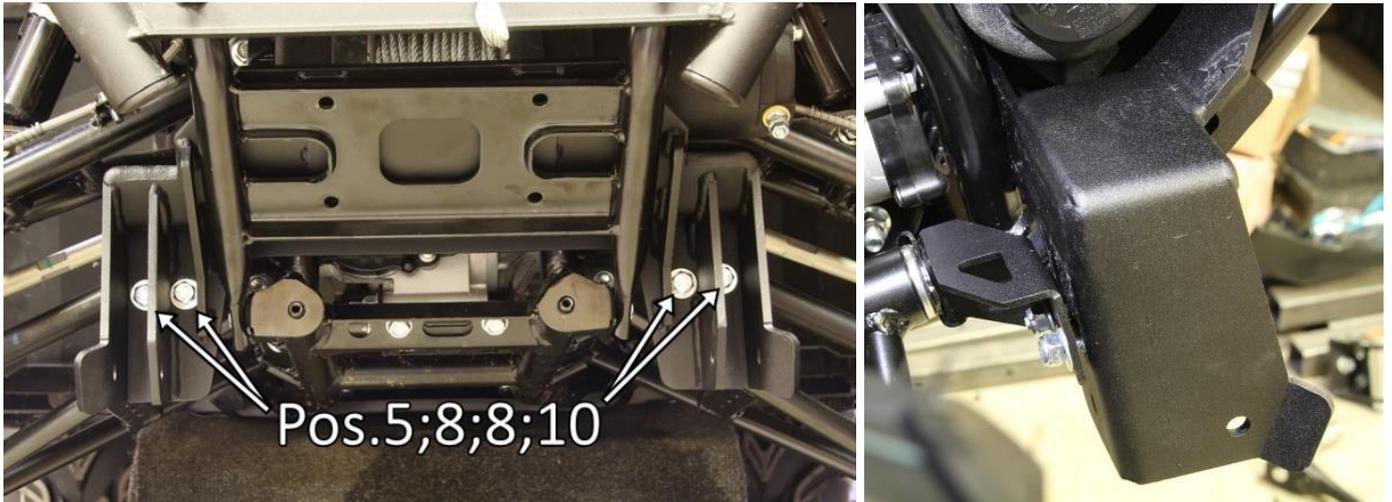
Step 6

Place the adapter (Pos.1) and winch behind the front bumper.



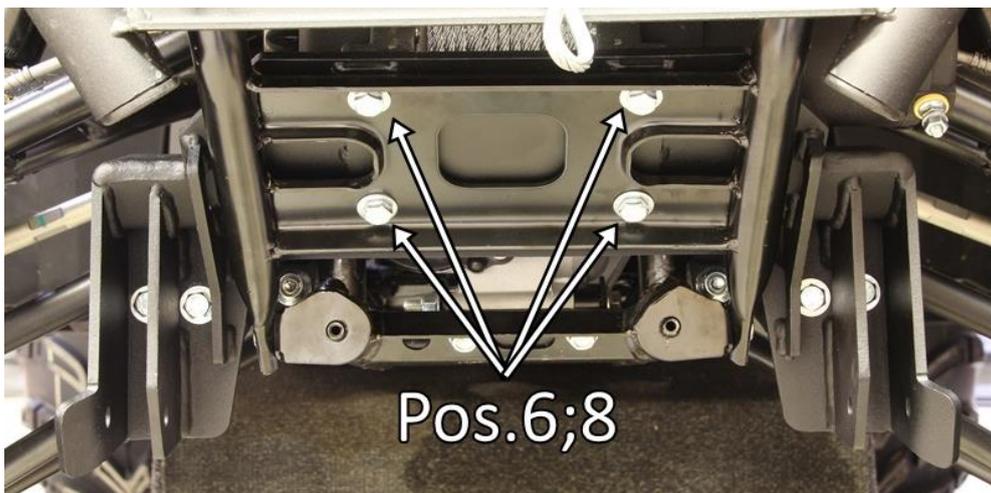
Step 7

Install adapter to mounting diagonals. For fastening use M8x20 bolts (Pos.5), Ø8 mm washers (Pos.8) and M8 nyloc nuts (Pos.10). Don't tighten the bolts!



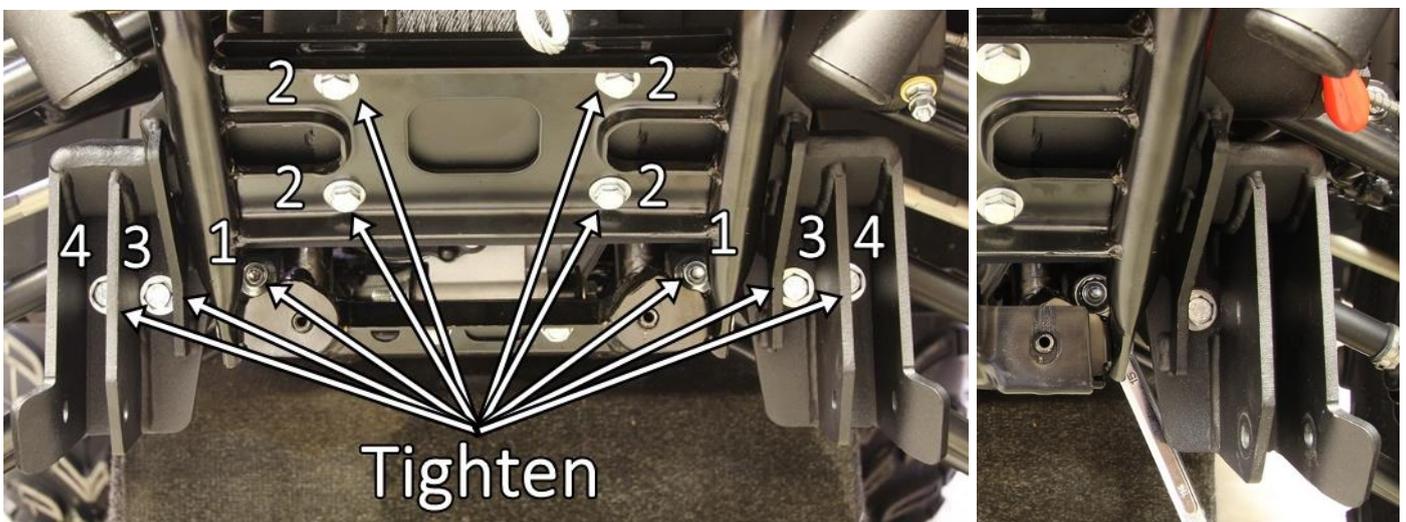
Step 8

Install adapter and winch to front bumper. For fastening use M8x30 bolts (Pos.6) and Ø8 mm washers (Pos.8). Don't tighten the bolts!



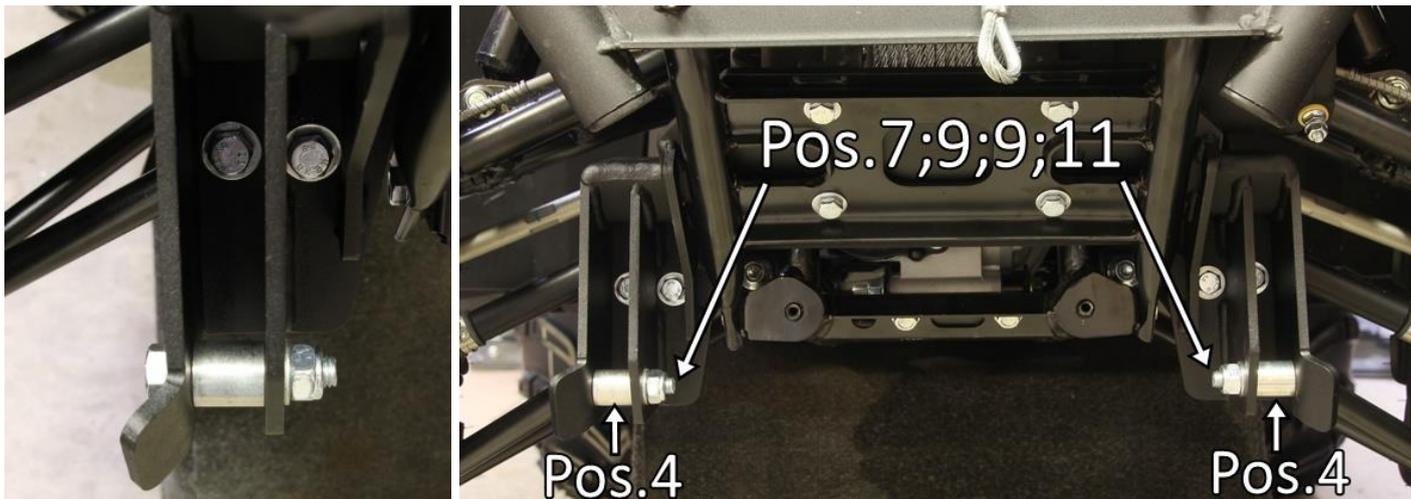
Step 9

Tighten all bolts and nuts described in previous steps as shown on the picture below! Use 15 mm ring spanner to tighten the control arm bolt.



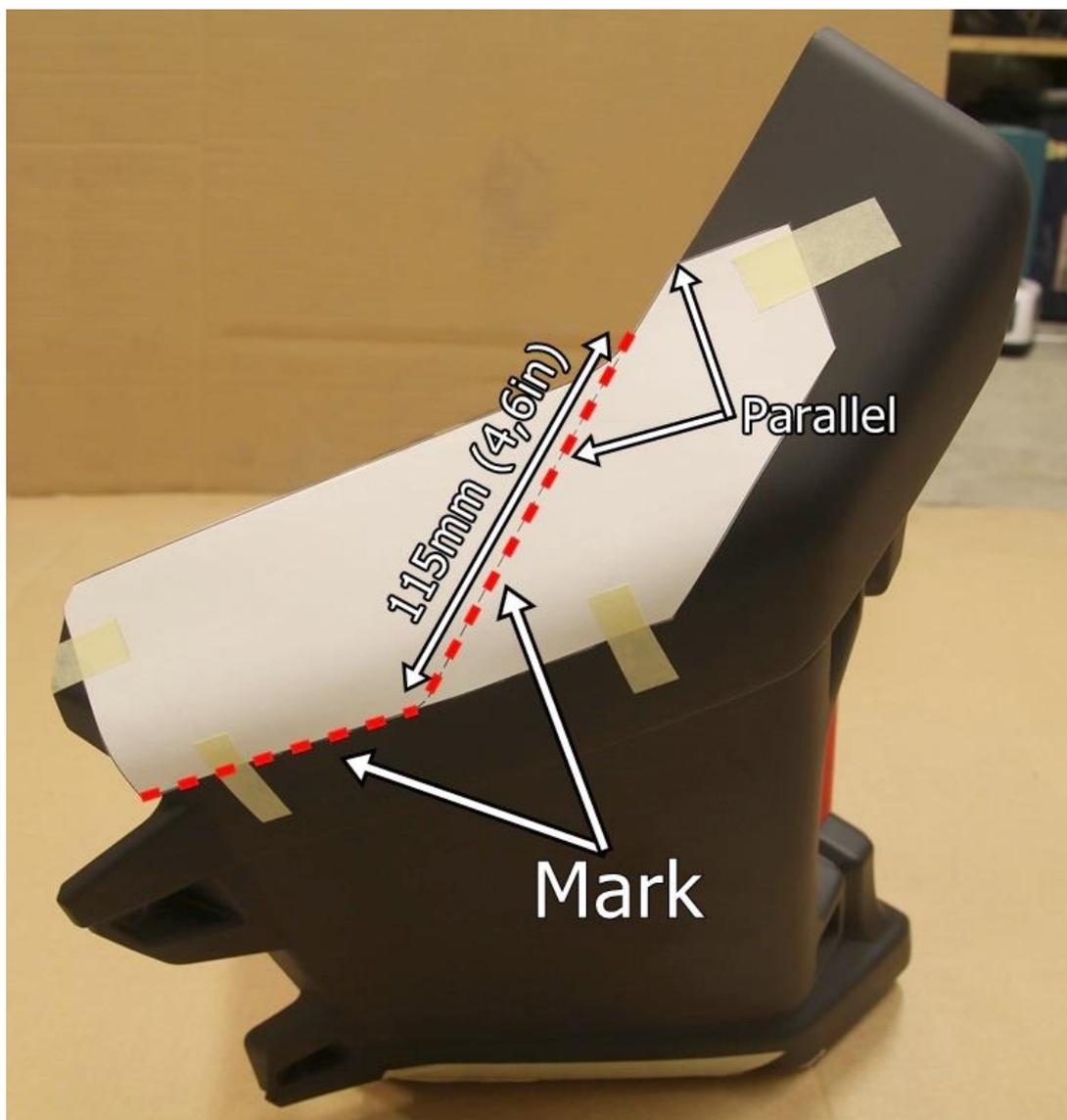
Step 10

Install bushes (Pos.4). For fastening use M10x50 bolts (Pos.7), Ø10 mm washers (Pos.9) and M10 nyloc nuts (Pos.11).



Step 11

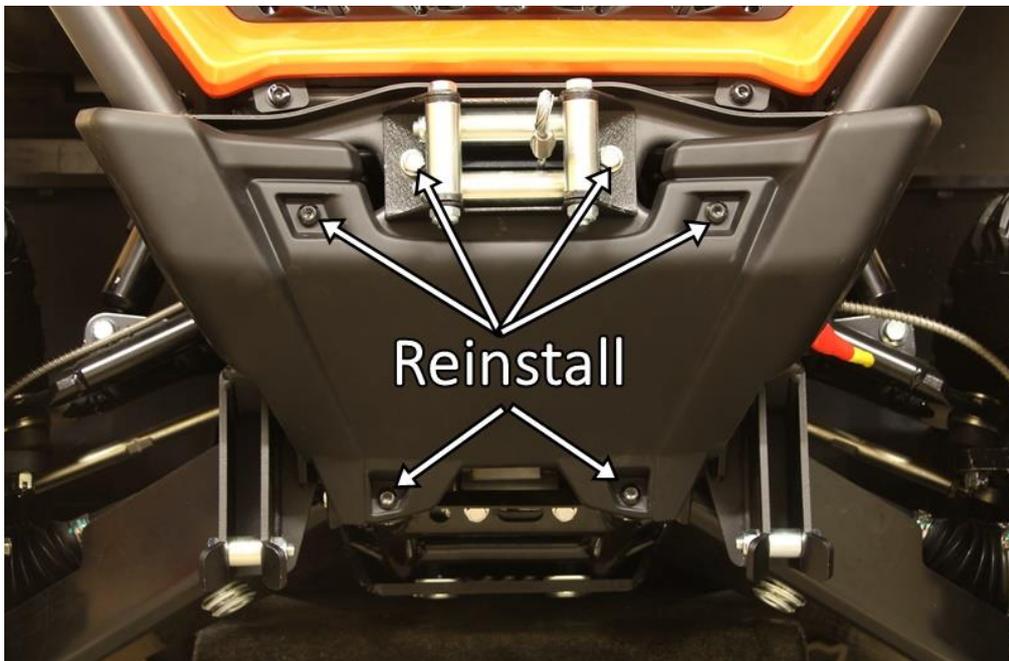
When installing with **original** front protection plastic, make cut-outs to the plastic. Mark and cut out as shown below (both sides). You can download cutout template from: <http://code.ironbaltic.com/u/OhdhN2UF> When installing with IronBaltic skid plate, then no cutting is needed.





Step 12

Reinstall front plastic and winch fairlead.
NB! With IronBaltic skid plate, original front plastic is not reinstalled!



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