

# IRON BALTIC

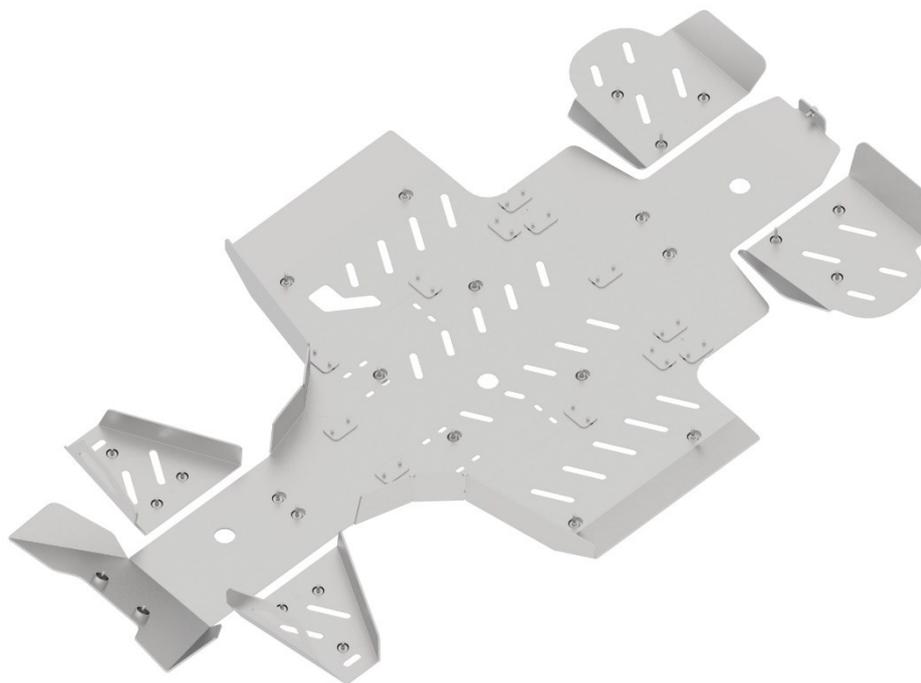
## ALUMINIUM SKID PLATE

# KAWASAKI

## KVF 650 / 750 BruteForce 4x4

Code 02.400

Version 14082024



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

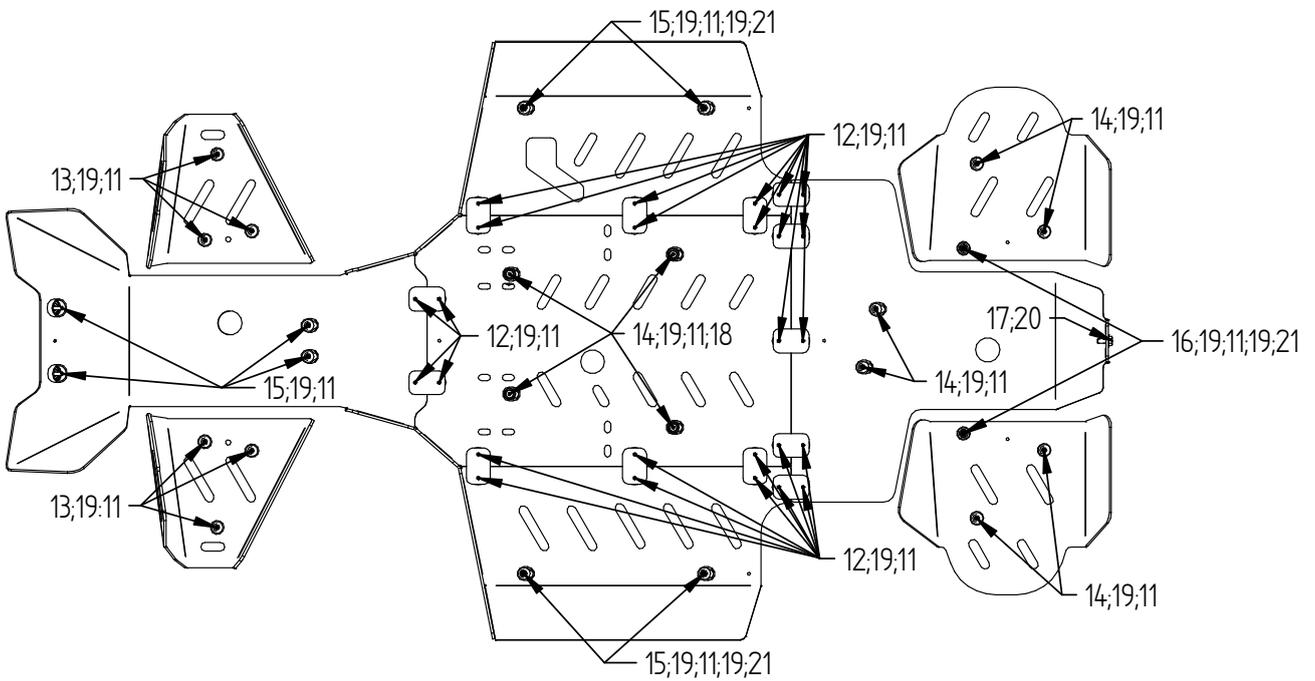
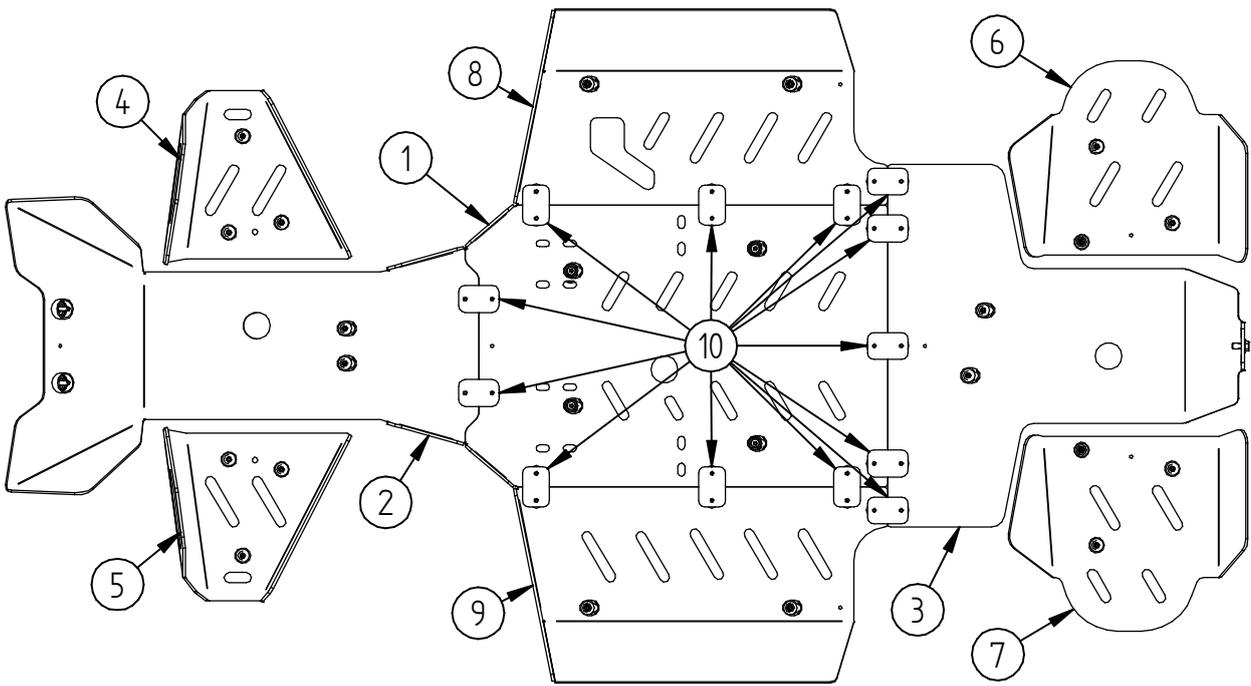
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[code.ironbaltic.com/u/TM66FYW8](https://code.ironbaltic.com/u/TM66FYW8)

# SPECIFICATION

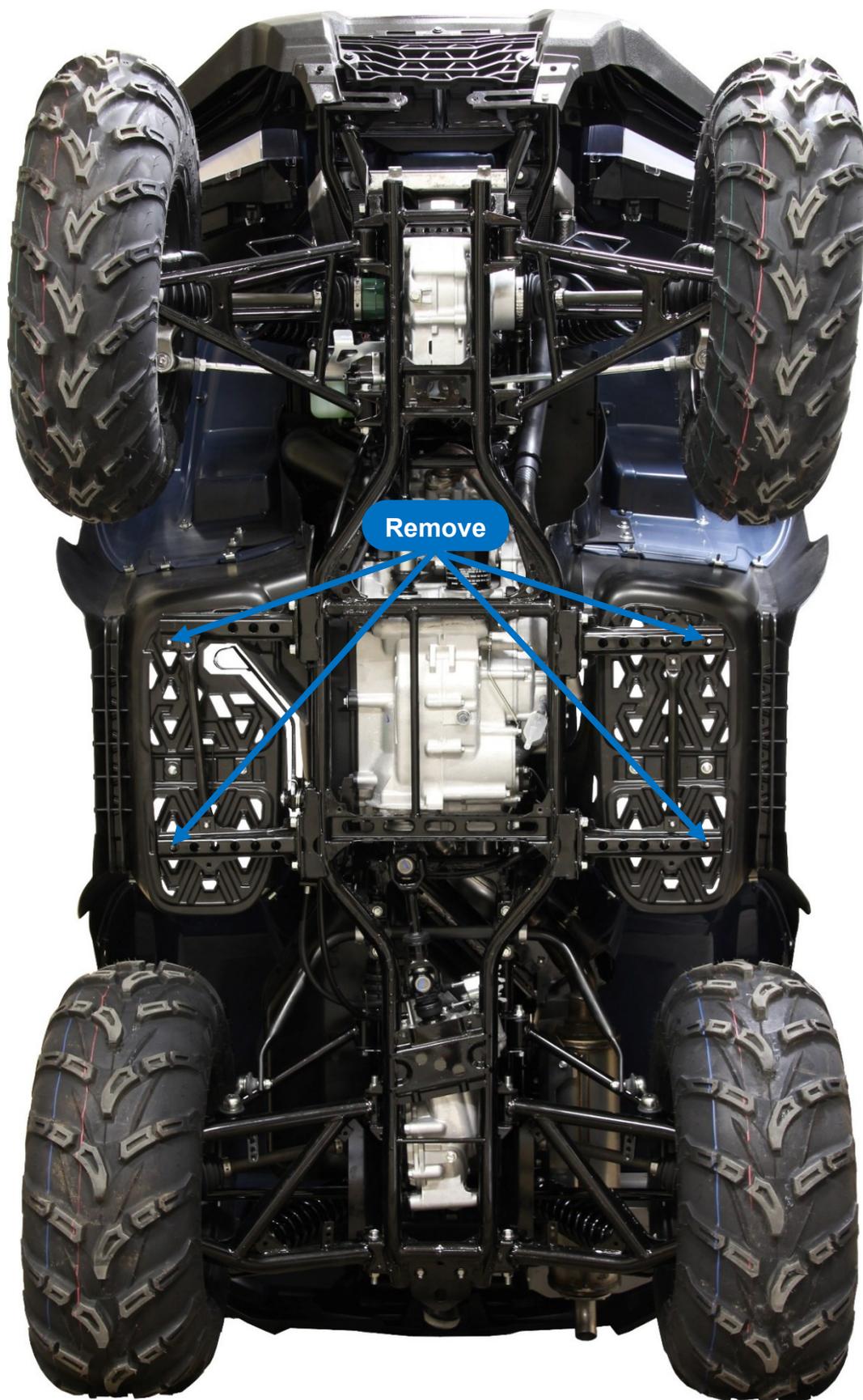
Pos.	Description	Code	Amount
1	Middle part	02.401	1
2	Front part	02.402K	1
3	Rear part	02.405	1
4	Right front A-arm protection	02.403P	1
5	Left front A-arm protection	02.403V	1
6	Right rear A-arm protection	02.404P	1
7	Left rear A-arm protection	02.404V	1
8	Right side protection	02.406	1
9	Left side protection	02.407	1
10	Connection plate	02.5006	13
11	Dished washer	14.503	52
12	Bolt M6x14 DIN933	OT.02.02.040	26
13	Bolt M6x20 DIN933	OT.02.02.060	6
14	Bolt M6x25 DIN933	OT.02.02.070	10
15	Bolt M6x30 DIN933	OT.02.02.080	8
16	Bolt M6x40 DIN933	OT.02.02.100	2
17	Bolt M8x20 DIN 933	OT.02.02.180	1
18	Conical washer Ø6	14.502	4
19	Washer Ø6/15 SFS3738	OT.04.03.020	54
20	Washer Ø8/20 SFS3738	OT.04.03.030	1
21	Nut M6 Nyloc DIN985	OT.03.02.030	6



# FITTING INSTRUCTIONS

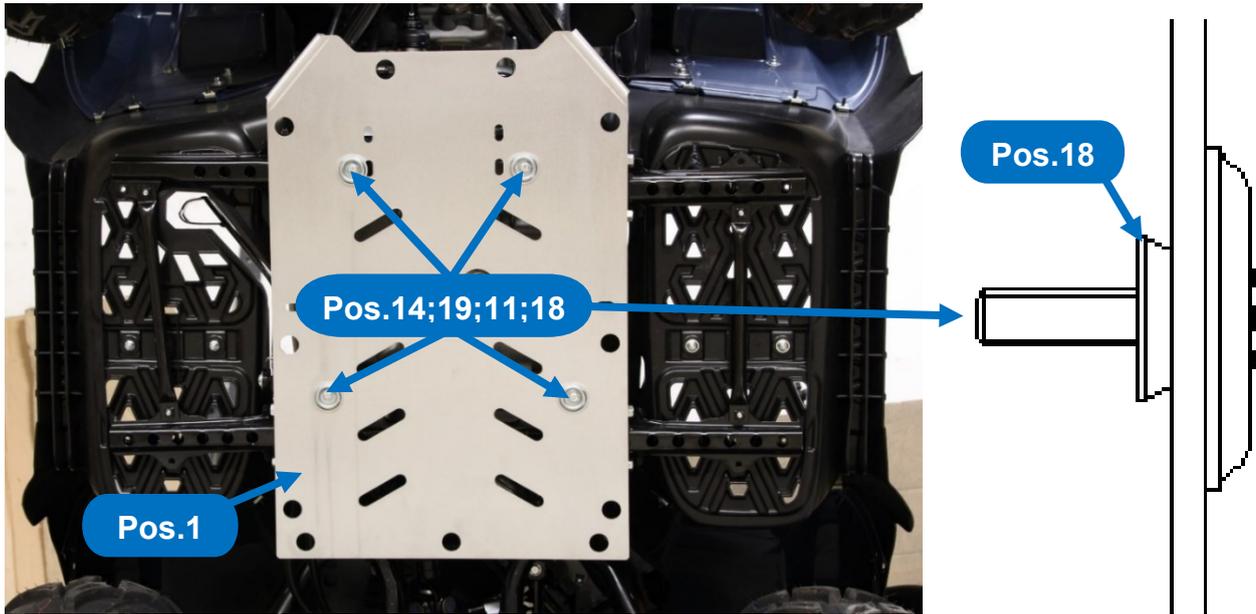
## Step 1

Remove all original skid plate parts. Also remove bolts from ATV frame as shown in the picture.



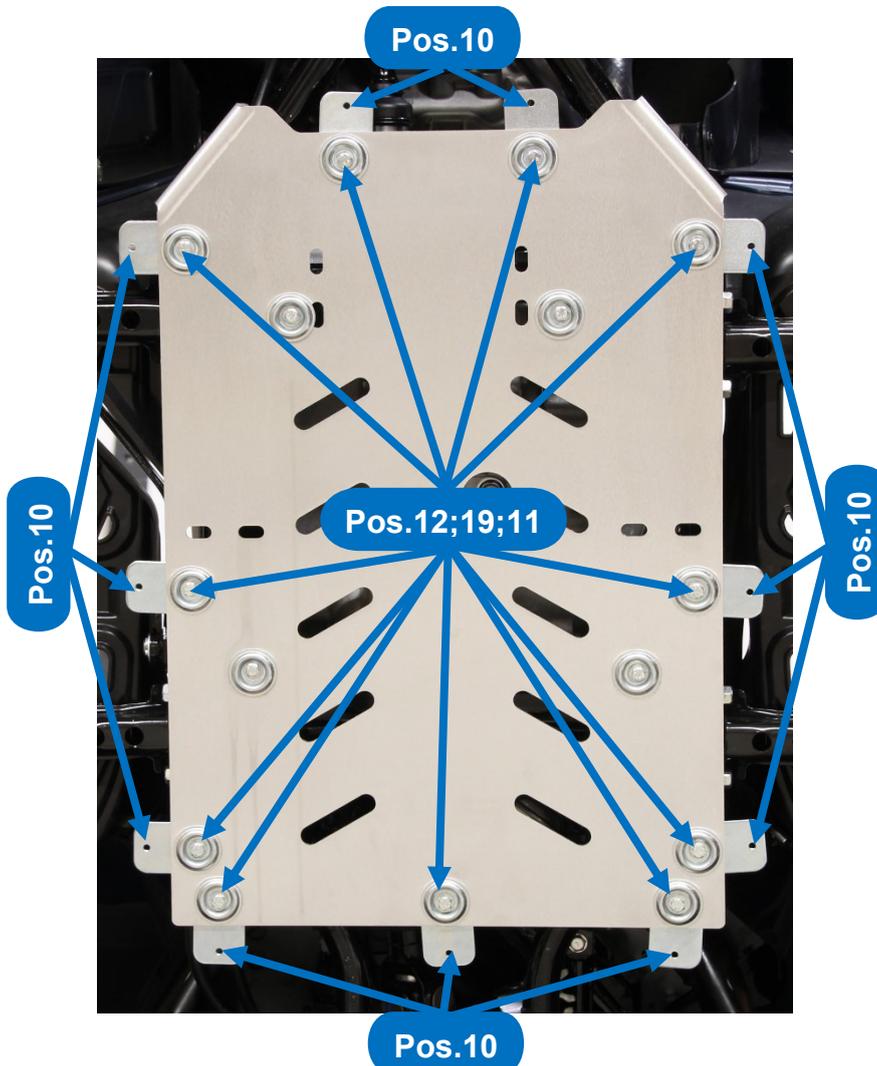
## Step 2

Install middle part (Pos.1). For fastening use M6x25 bolts (Pos.14), Ø6/15 washers (Pos.19), dished washers (Pos.11) and conical washers (Pos.18). Conical washer (Pos.18) goes between ATV frame and dished washer (Pos.11).



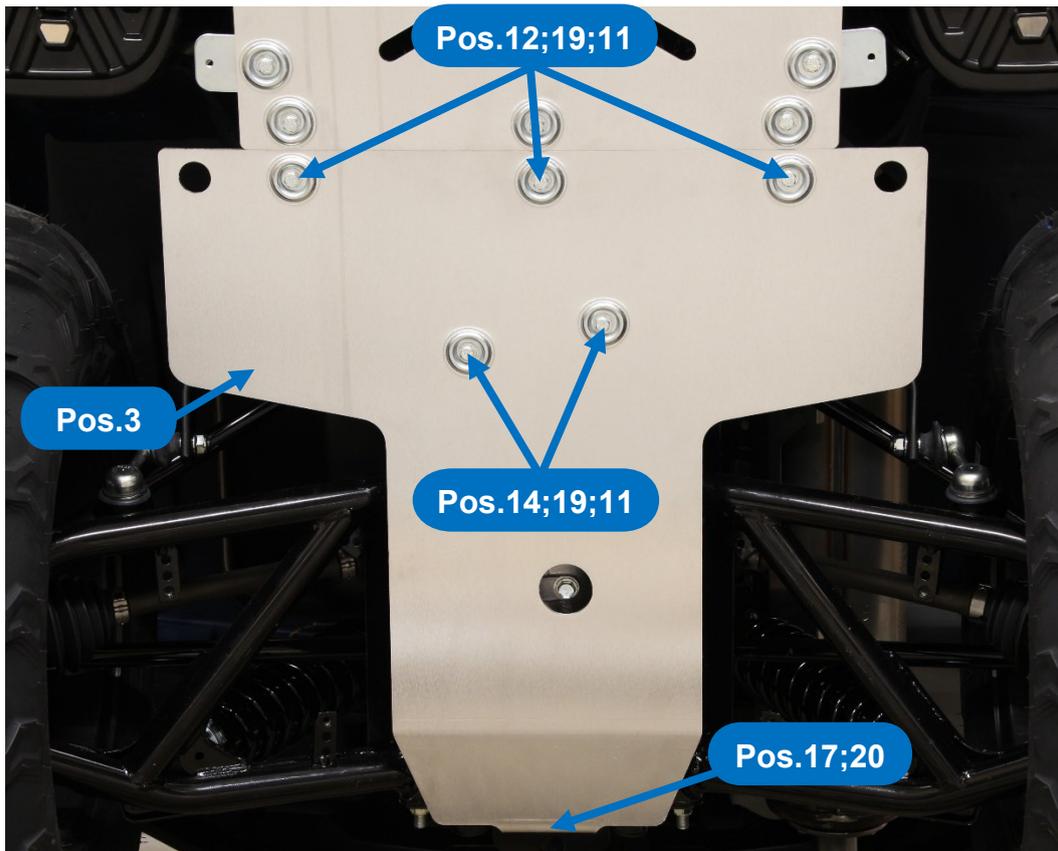
## Step 3

Install connection plates (Pos.10) to middle part. For fastening use M6x14 bolts (Pos.12), Ø6/15 washers (Pos.19) and dished washers (Pos.11).



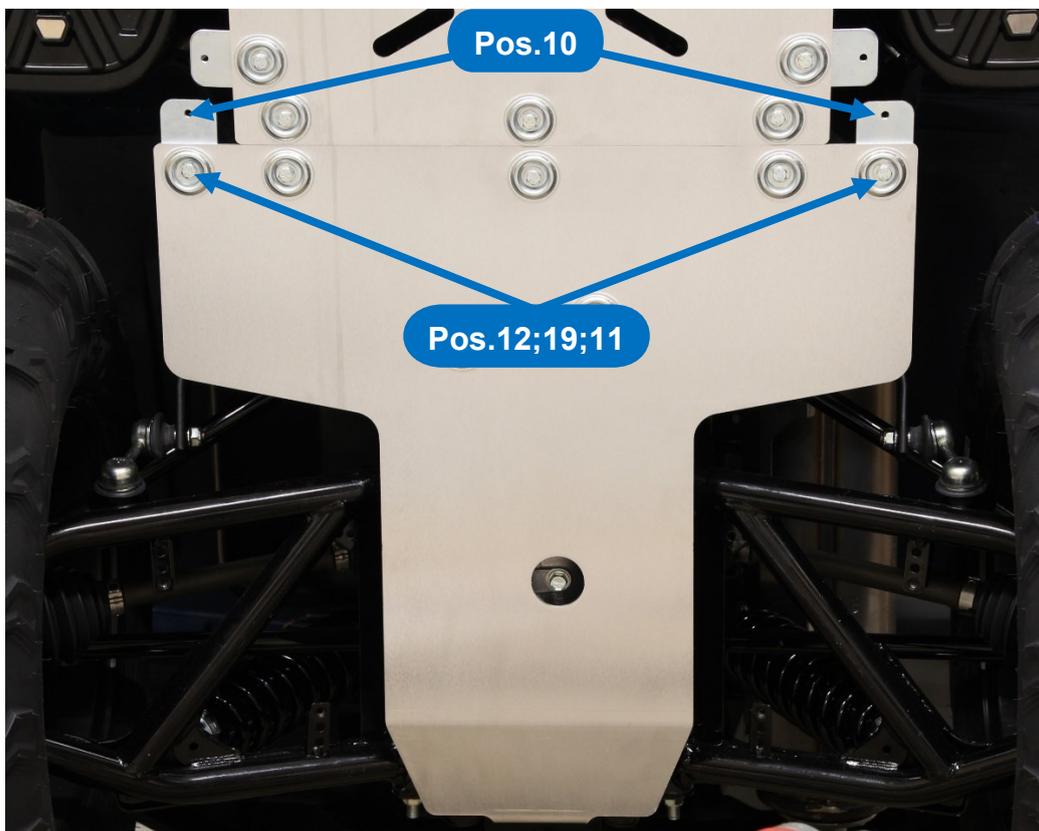
## Step 4

Install rear part (Pos.3). For fastening use M6x14 bolts (Pos.12), M6x25 bolts (Pos.14), M8x20 bolt (Pos.17), Ø6/15 washers (Pos.19), Ø8/20 washer (Pos.20) and dished washers (Pos.11).



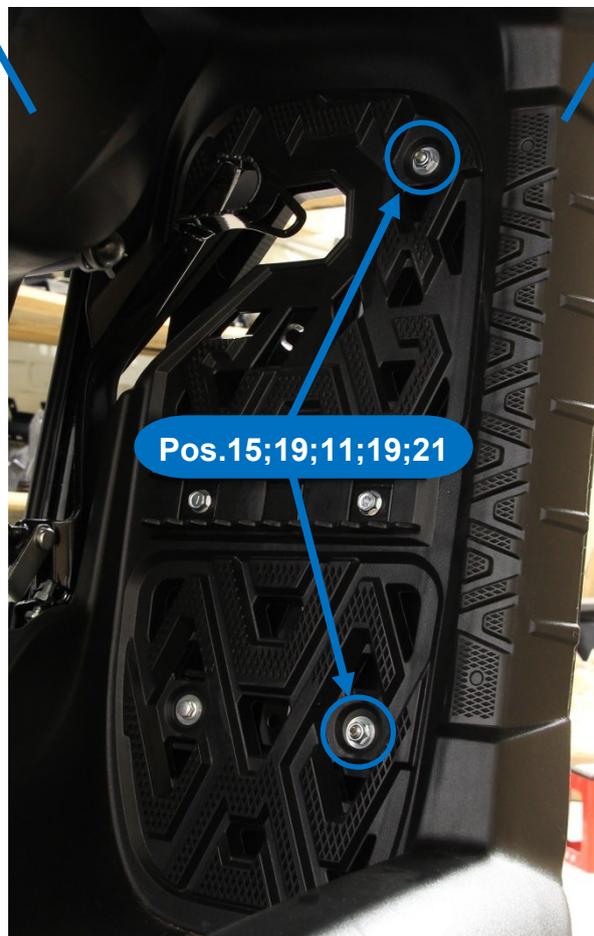
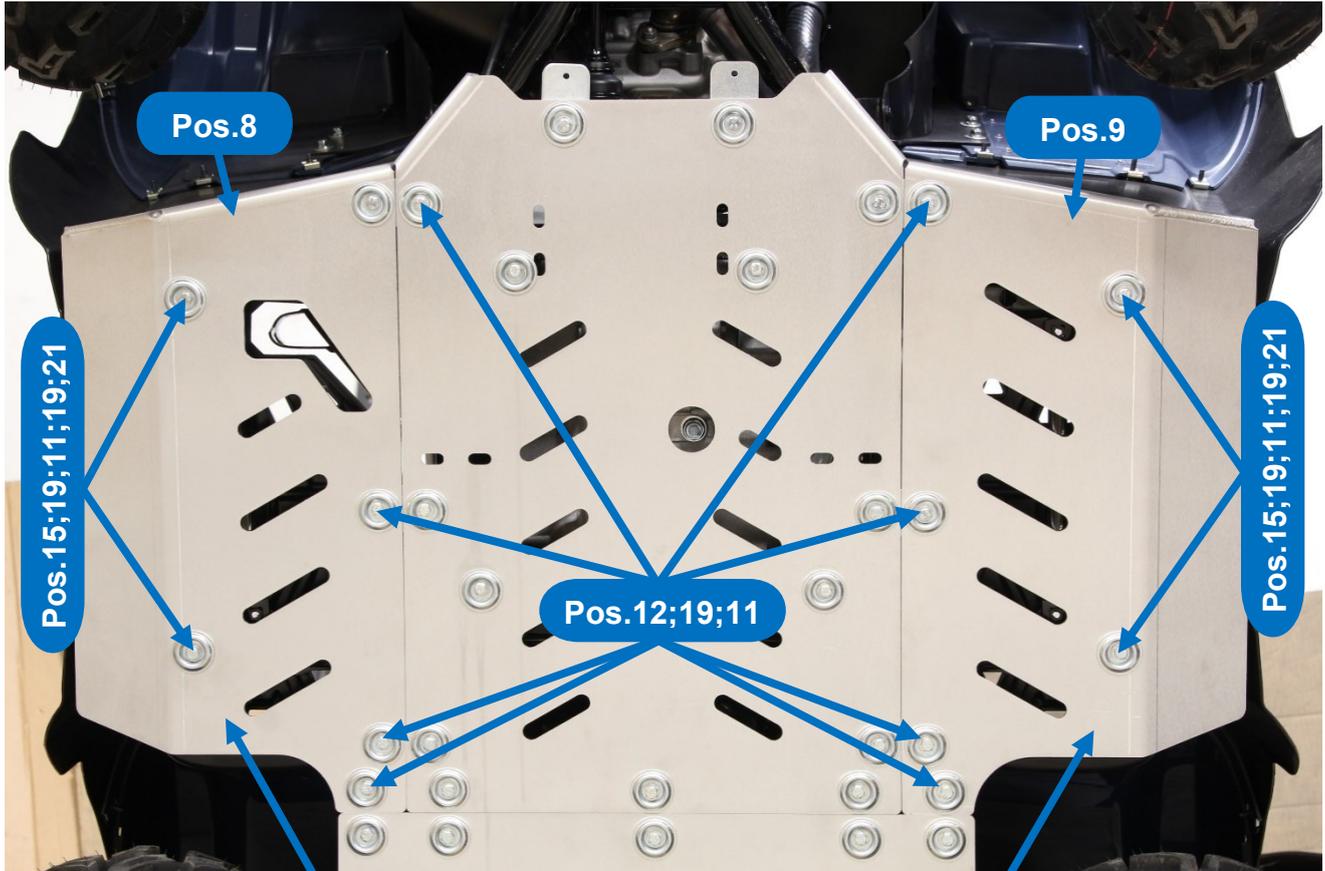
## Step 5

Install connection plates (Pos.10) to rear part. For fastening use M6x14 bolts (Pos.12), Ø6/15 washers (Pos.19) and dished washers (Pos.11).



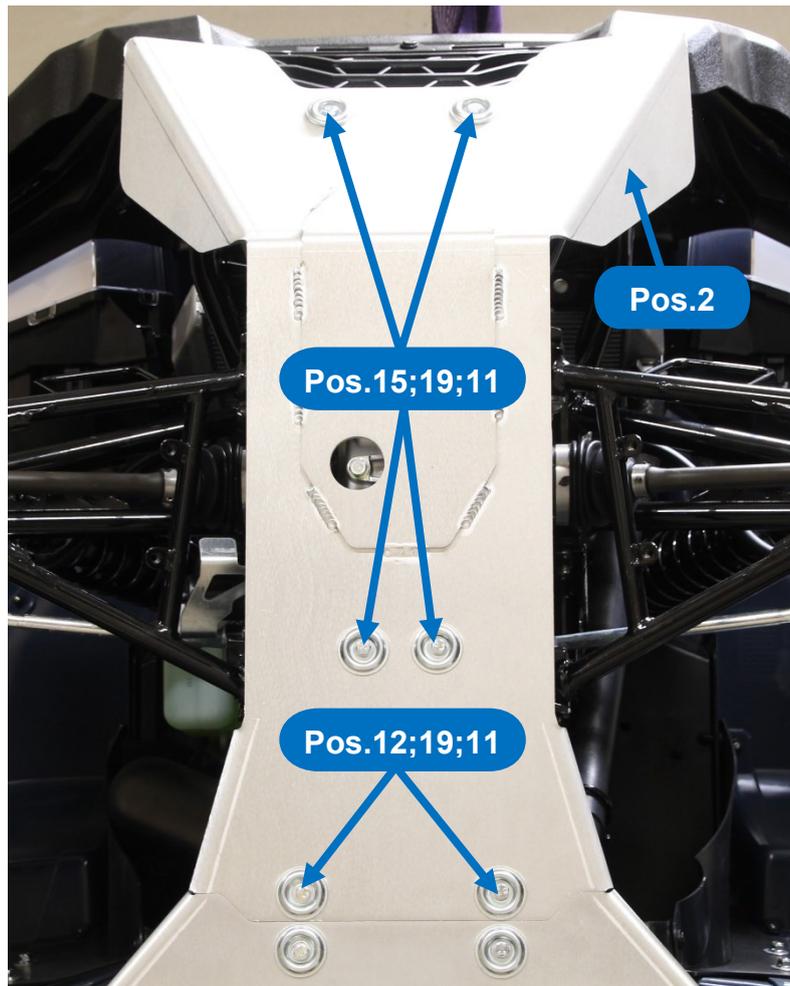
## Step 6

Install right side protection (Pos.8) and left side protection (Pos.9). For fastening use M6x14 bolts (Pos.12), M6x30 bolts (Pos.15), Ø6/15 washers (Pos.19), dished washers (Pos.11) and M6 nyloc nuts (Pos.21).



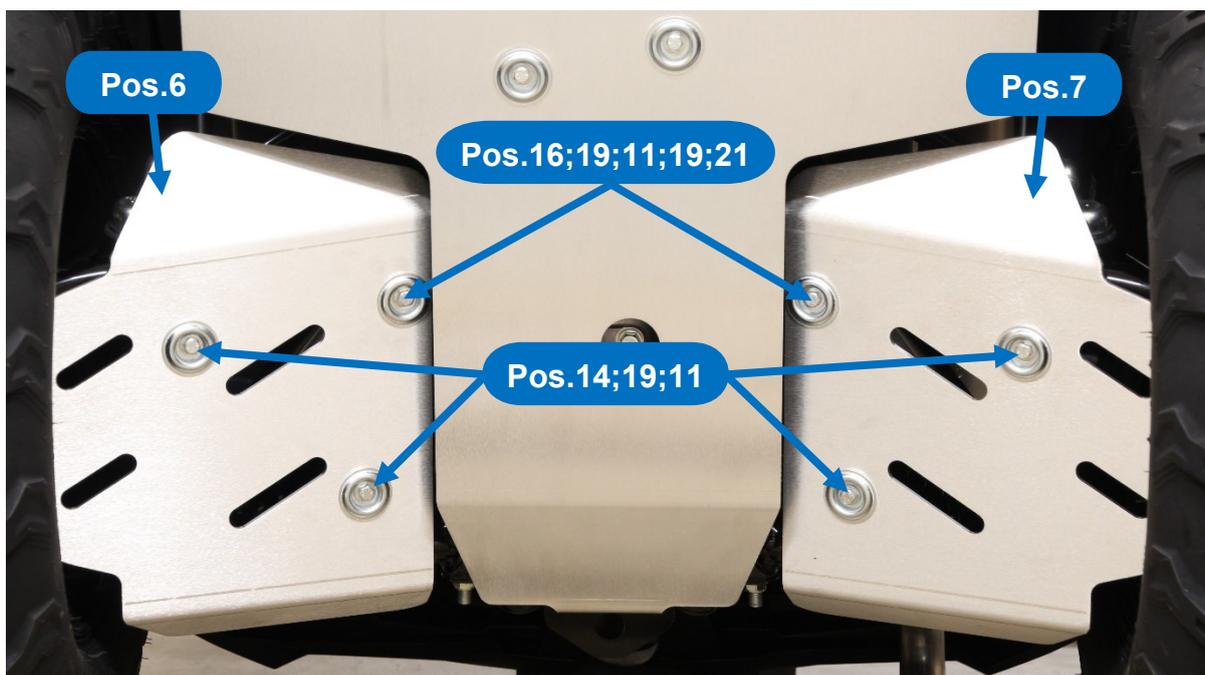
## Step 7

Install front part (Pos.2). For fastening use M6x14 bolts (Pos.12), M6x30 bolts (Pos.15), Ø6/15 washers (Pos.19) and dished washers (Pos.11).



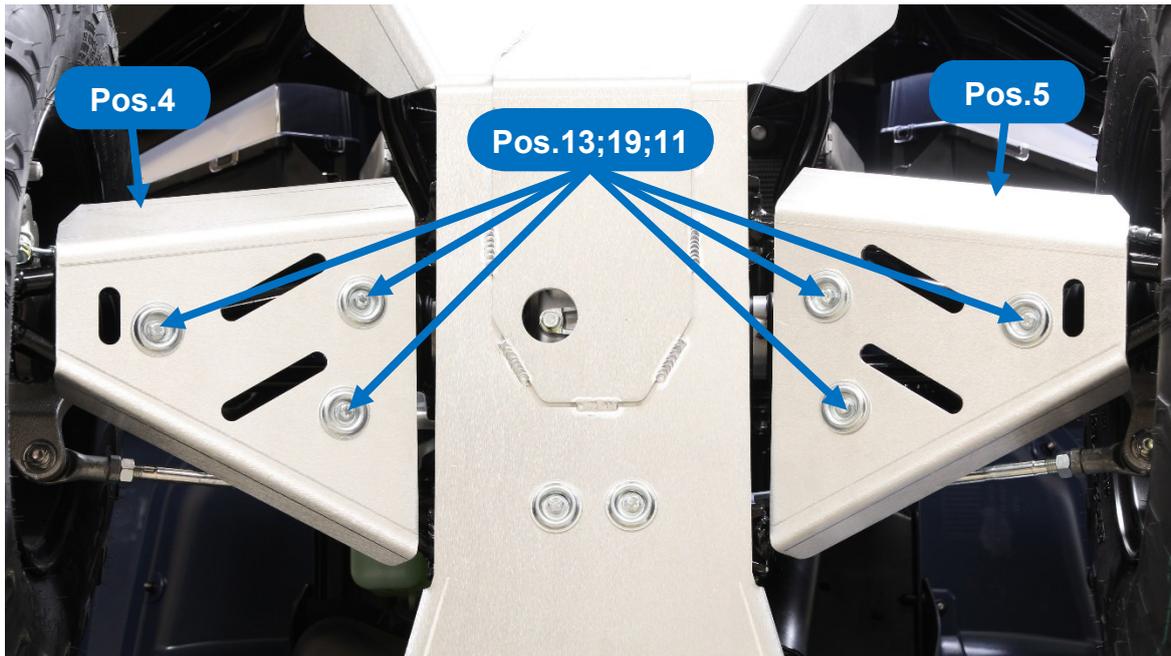
## Step 8

Install rear right A-arm protection (Pos.6) and rear left A-arm protection (Pos.7). For fastening use M6x25 bolts (Pos.14), M6x40 bolts (Pos.16), Ø6/15 washers (Pos.19), dished washers (Pos.11) and M6 nyloc nuts (Pos.21).



## Step 9

Install front right A-arm protection (Pos.4) and front left A-arm protection (Pos.5).  
For fastening use M6x20 bolts (Pos.13), Ø6/15 washers (Pos.19)  
and dished washers (Pos.11).





02.400 Aluminium skid plate Kawasaki KVF 650 / 750 BruteForce 4x4



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