

# IRON BALTIC

## ALUMINIUM SKID PLATE

# QJMOTOR

# SFA 600/1000

Code 02.34800

Version 25062025



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic [sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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USER MANUAL



[code.ironbaltic.com/u/FhQPEe7Z](https://code.ironbaltic.com/u/FhQPEe7Z)

# SPECIFICATION

Pos.	Description	Code	Amount
1	Middle part	02.34801K	1
2	Front part 2	02.34802K	1
3	Front part 1	02.34803K	1
4	Rear part	02.34805	1
5	Right side protection	02.34806	1
6	Left side protection	02.34807	1
7	Front right A-arm protection	02.34808	1
8	Front left A-arm protection	02.34809	1
9	Rear right A-arm protection	02.34810K	1
10	Rear left A-arm protection	02.34811K	1
11	Distance plate	05.3902	1
12	Mounting bracket	02.4606	2
13	Connecting plate	02.5006	5
14	Connecting plate 10	02.8312	8
15	Dished washer	14.503	54
16	Bolt M6x14 DIN933	OT.02.02.040	28
17	Bolt M6x20 DIN933	OT.02.02.060	11
18	Bolt M6x25 DIN933	OT.02.02.070	2
19	Bolt M6x30 DIN933	OT.02.02.080	2
20	Bolt M6x35 DIN933	OT.02.02.090	3
21	Bolt M6x40 DIN933	OT.02.02.100	2
22	Bolt M6x45 DIN933	OT.02.02.110	4
23	Bolt M6x50 DIN933	OT.02.02.120	1
24	Bolt M6x55 DIN933	OT.02.02.130	3
25	Bolt M8x35 DIN933	OT.02.02.210	2
26	Washer Ø6/15 SFS3738	OT.04.03.020	66
27	Washer Ø6/18 DIN9021	OT.04.02.020	2
28	Washer Ø8/20 SFS3738	OT.04.03.030	2
29	Washer M10 DIN125	OT.04.01.040	2
30	Nyloc nut M6 DIN985	OT.03.02.030	12
31	Nyloc nut M10x1.25 DIN985	OT.03.02.051	2



## TOOLS REQUIRED FOR INSTALLATION:

- Socket wrench 10 mm
- Socket wrench 13 mm
- Socket wrench 17 mm
- Spanner 10 mm
- Spanner 17 mm



## NB!

**We recommend using thread lock fluid on the bolts!  
Bolts tend to loosen with vibration from ATV.**

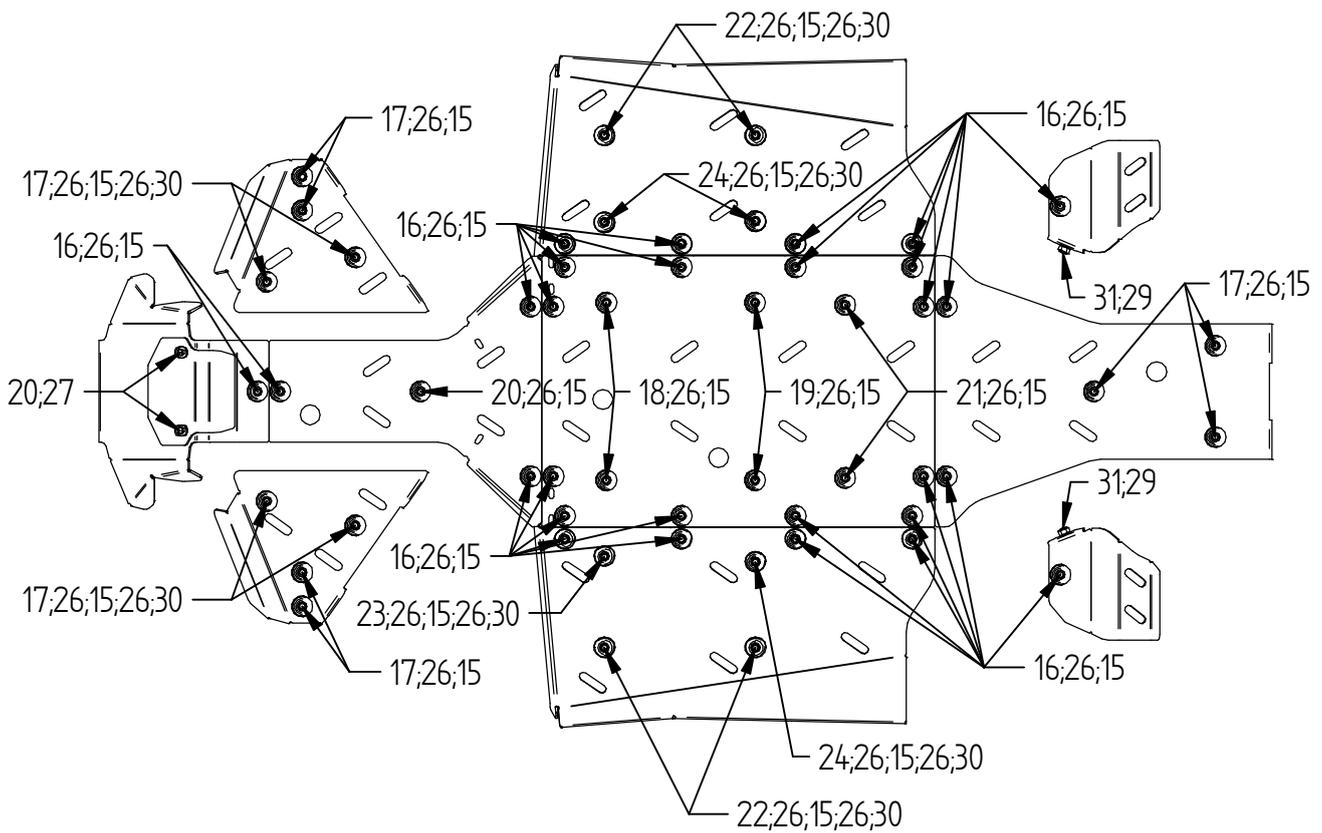
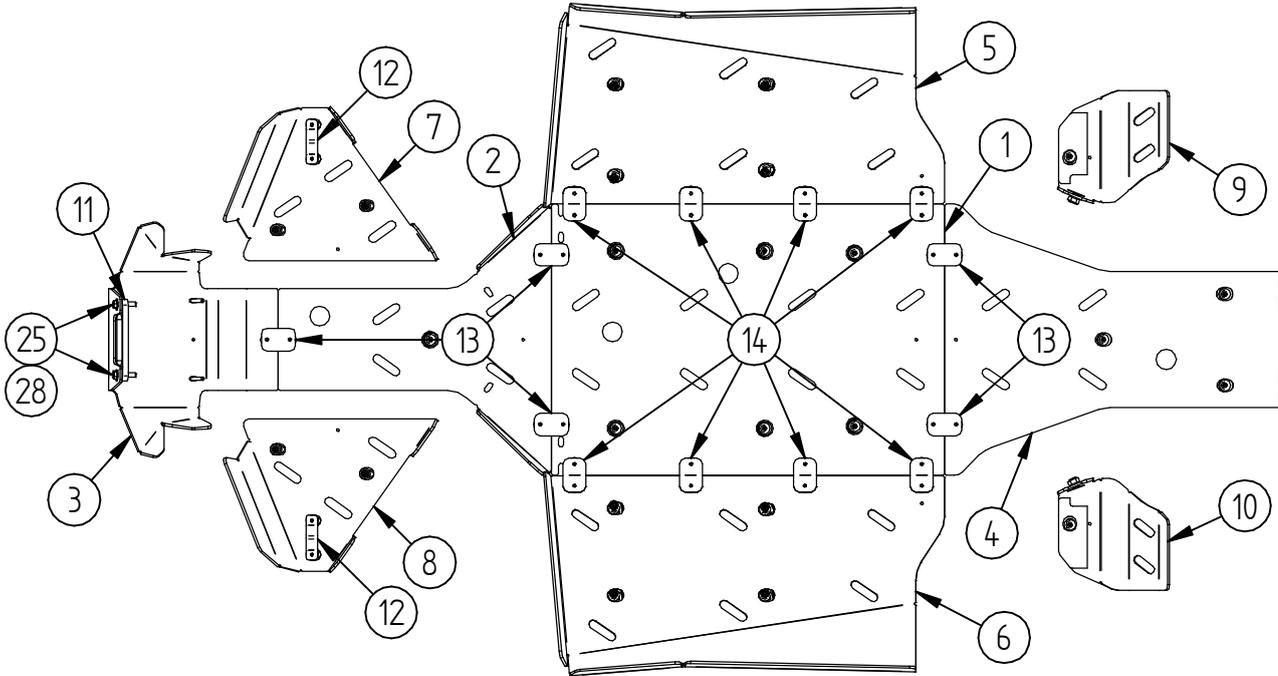


**NB!**

Designing the skid plate, original/factory tires were taken into consideration!

QJMOTOR SFA 600 front: 25x8.00-12 and rear: 25x10.00-12.

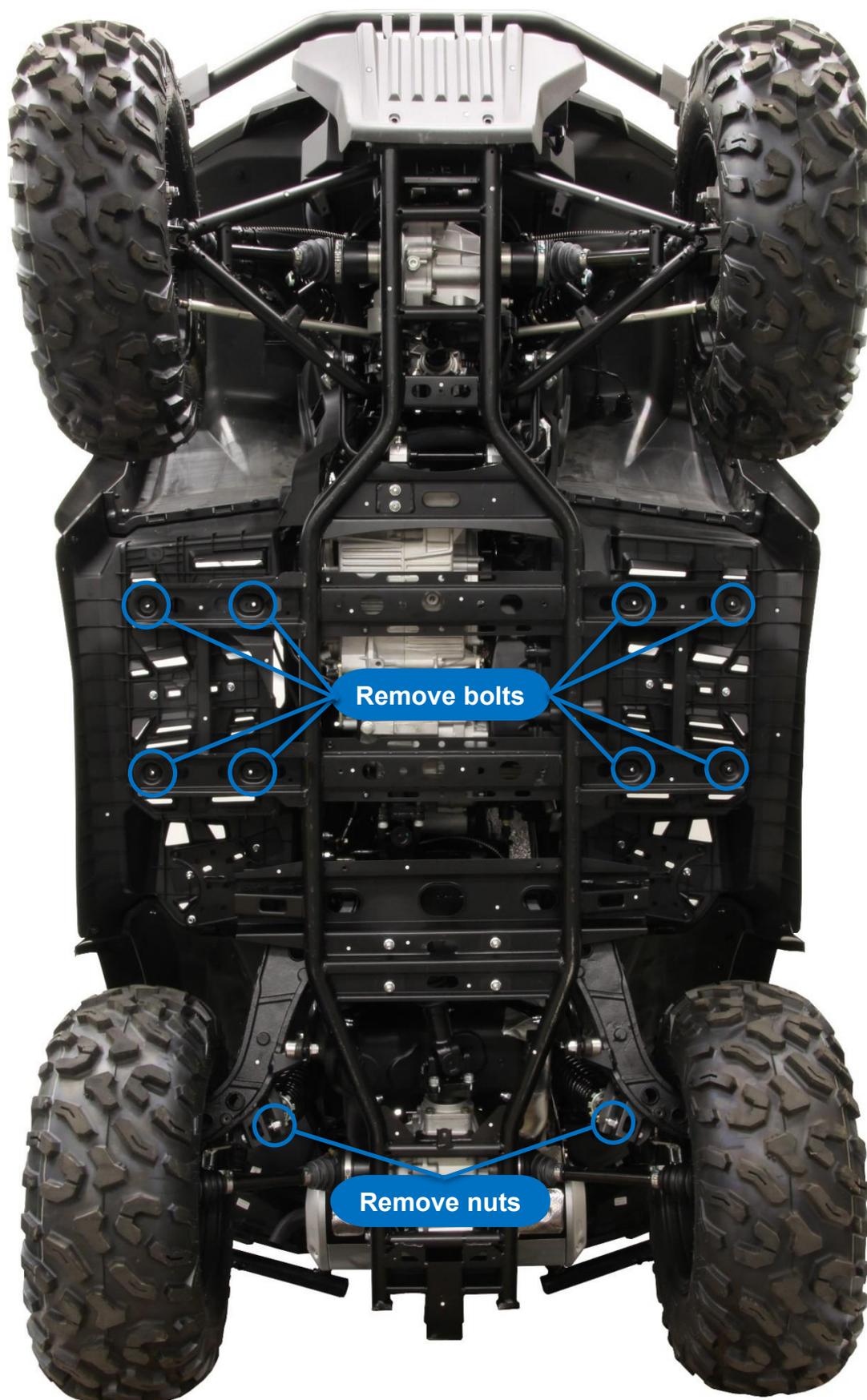
QJMOTOR SFA 1000 front: 27x9.00-14 and rear: 27x11.00-14.



# FITTING INSTRUCTIONS

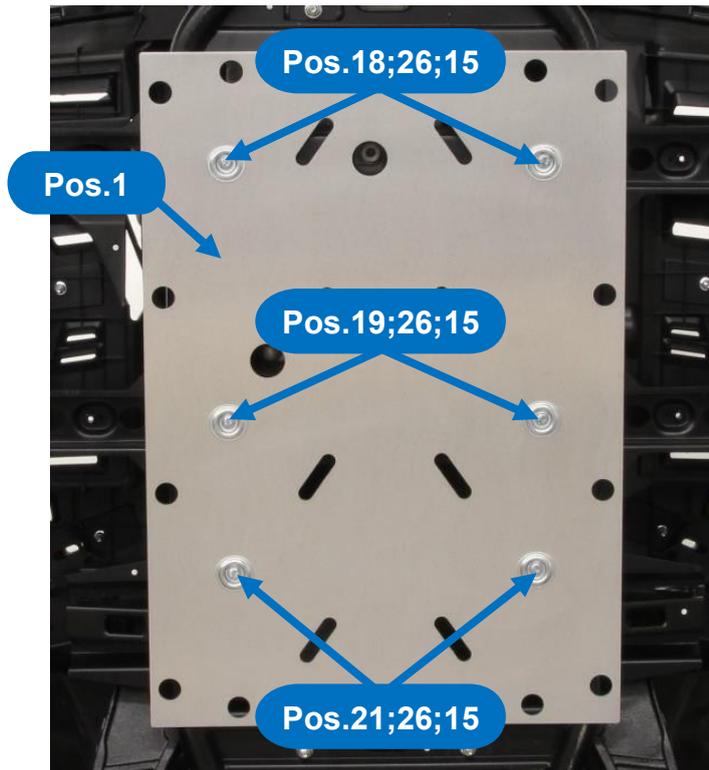
## Step 1

Remove original plastic skid plate and winch roller.  
Remove bolts and nuts shown in the picture.



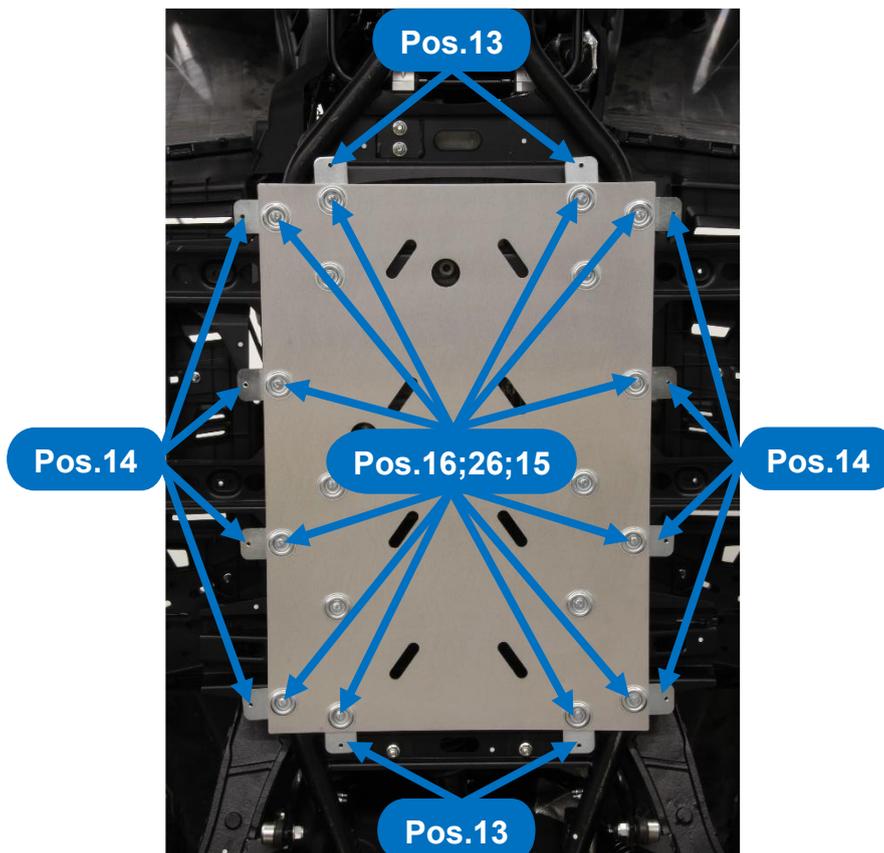
## Step 2

Install middle part (Pos.1). For fastening use M6x25 bolts (Pos.18), M6x30 bolts (Pos.19), M6x40 bolts (Pos.21) Ø6/15 washers (Pos.26) and dished washers (Pos.15).



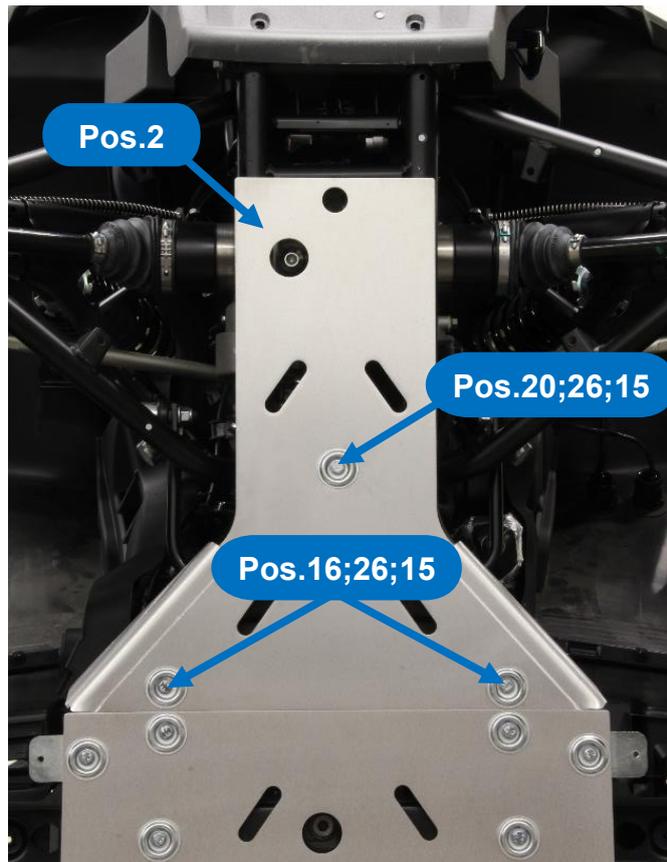
## Step 3

Install connecting plates (Pos.13 and Pos.14) to middle part (Pos.1). For fastening use M6x14 bolts (Pos.16), Ø6/15 washers (Pos.26) and dished washers (Pos.15).



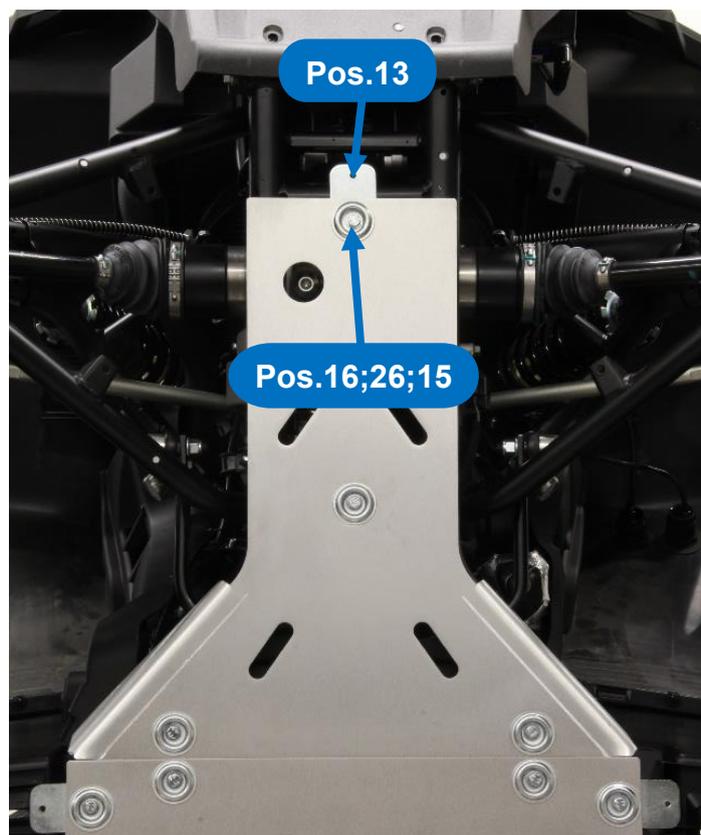
## Step 4

Install front part 2 (Pos.2). For fastening use M6x14 bolts (Pos.16), M6x35 bolt (Pos.20), Ø6/15 washers (Pos.26) and dished washers (Pos.15).



## Step 5

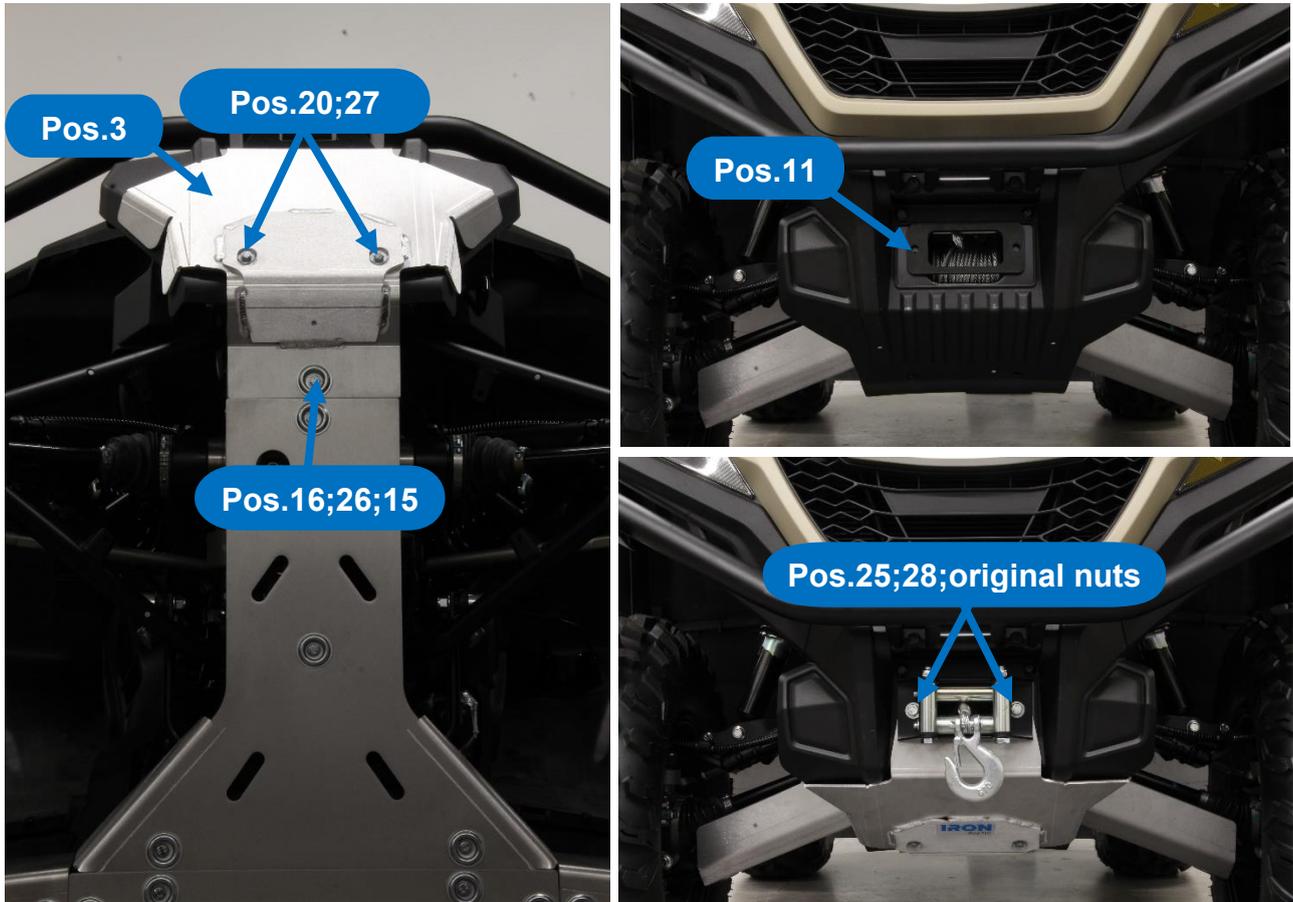
Install connecting plate (Pos.13) to front part 2 (Pos.2). For fastening use M6x14 bolt (Pos.16), Ø6/15 washer (Pos.26) and dished washer (Pos.15).



## Step 6

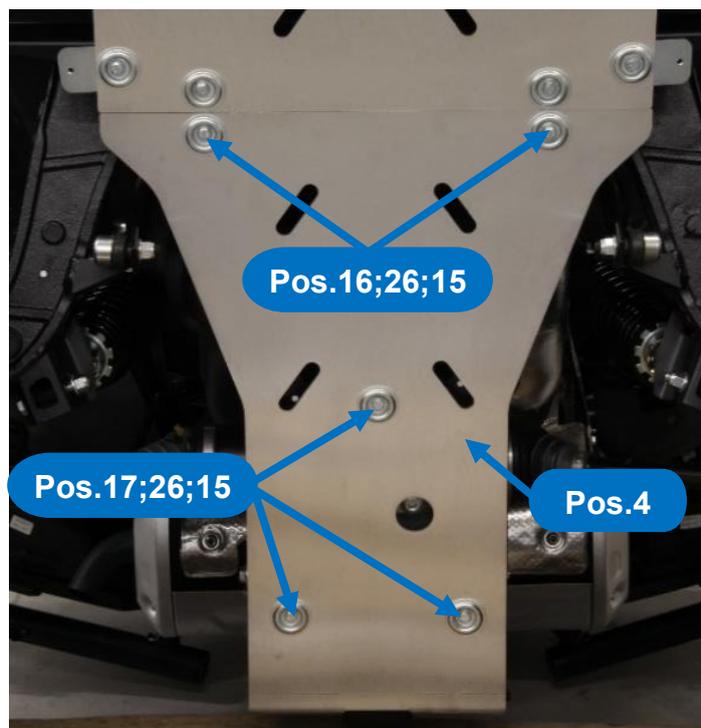
Install front part 1 (Pos.3). For fastening use M6x14 bolt (Pos.16), M6x35 bolts (Pos.20), M8x35 bolts (Pos.25), Ø6/15 washer (Pos.26), Ø6/18 washers (Pos.27), Ø8/20 washers (Pos.28), original nuts, dished washer (Pos.15) and distance plate (Pos.11).

**Easier access to fairlead nuts is from the right side of the ATV.**



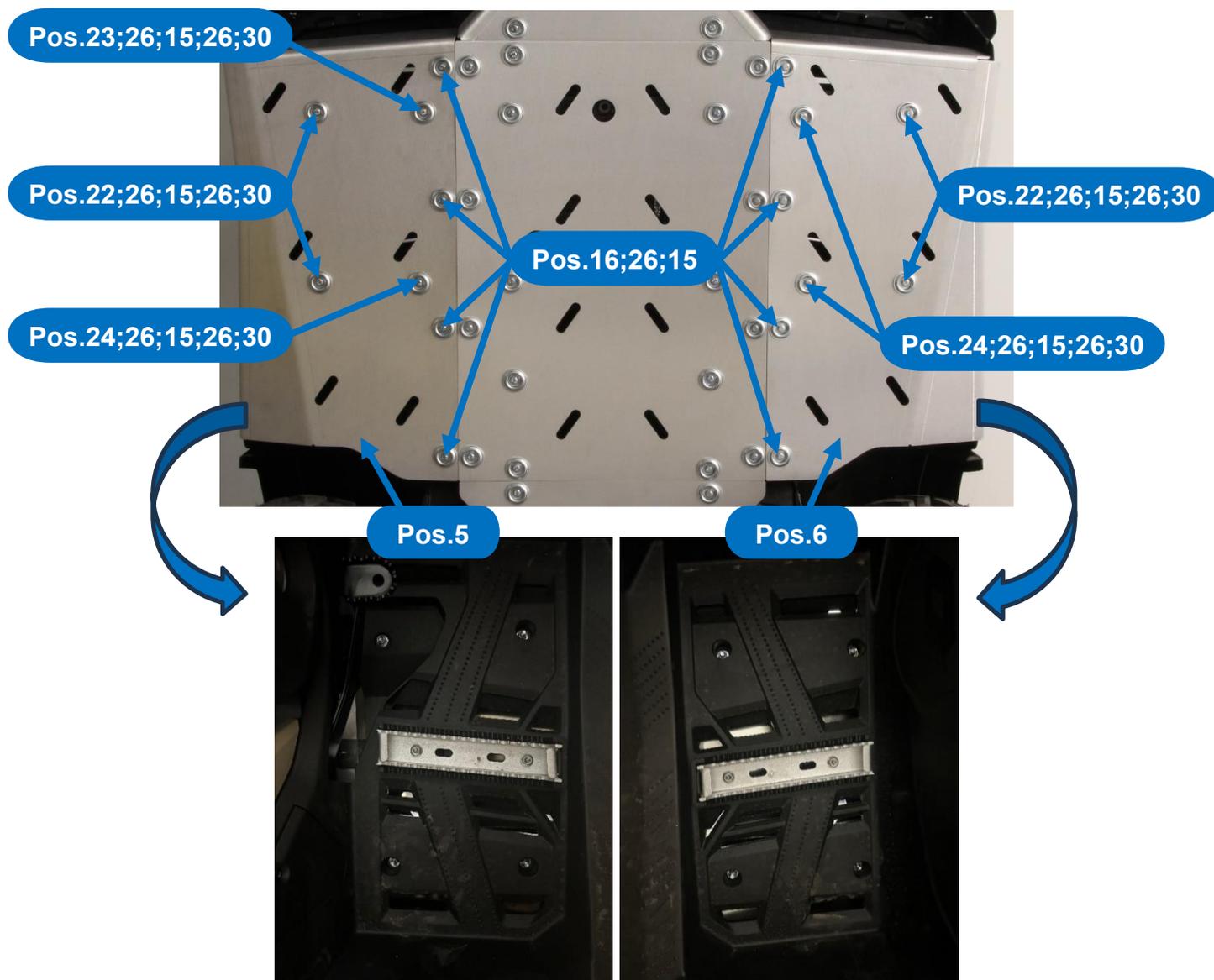
## Step 7

Install rear part (Pos.4). For fastening use M6x14 bolts (Pos.16), M6x20 bolts (Pos.17), Ø6/15 washers (Pos.26) and dished washers (Pos.15).



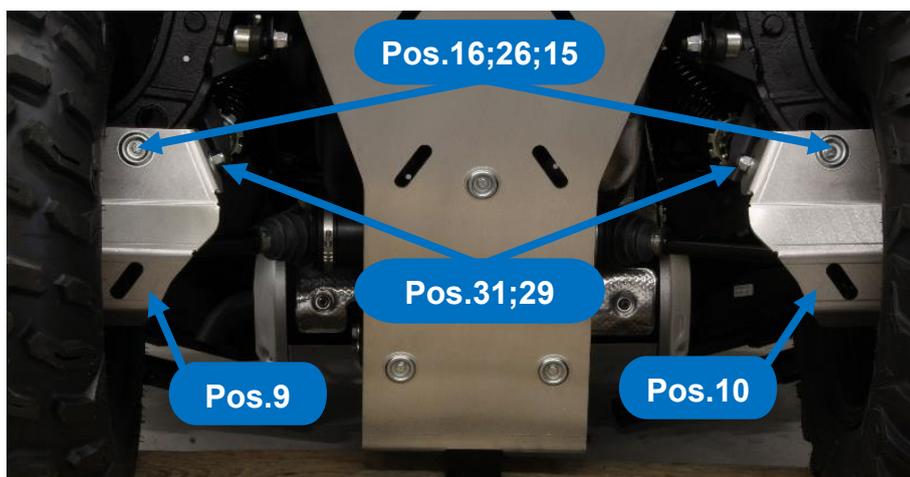
## Step 8

Install right side (Pos.5) and left side protectoin (Pos.6). For fastening use M6x14 bolts (Pos.16), M6x45 bolts (Pos.22), M6x50 bolts (Pos.23), M6x55 bolts (Pos.24), Ø6/15 washers (Pos.26), dished washers (Pos.15) and M6 nyloc nuts (Pos.30).



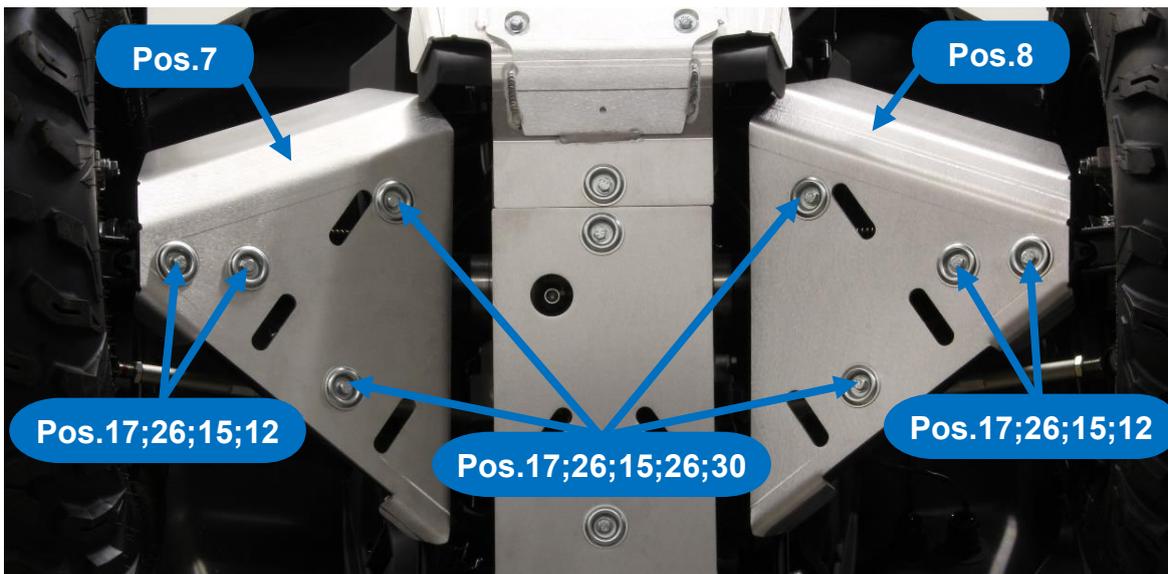
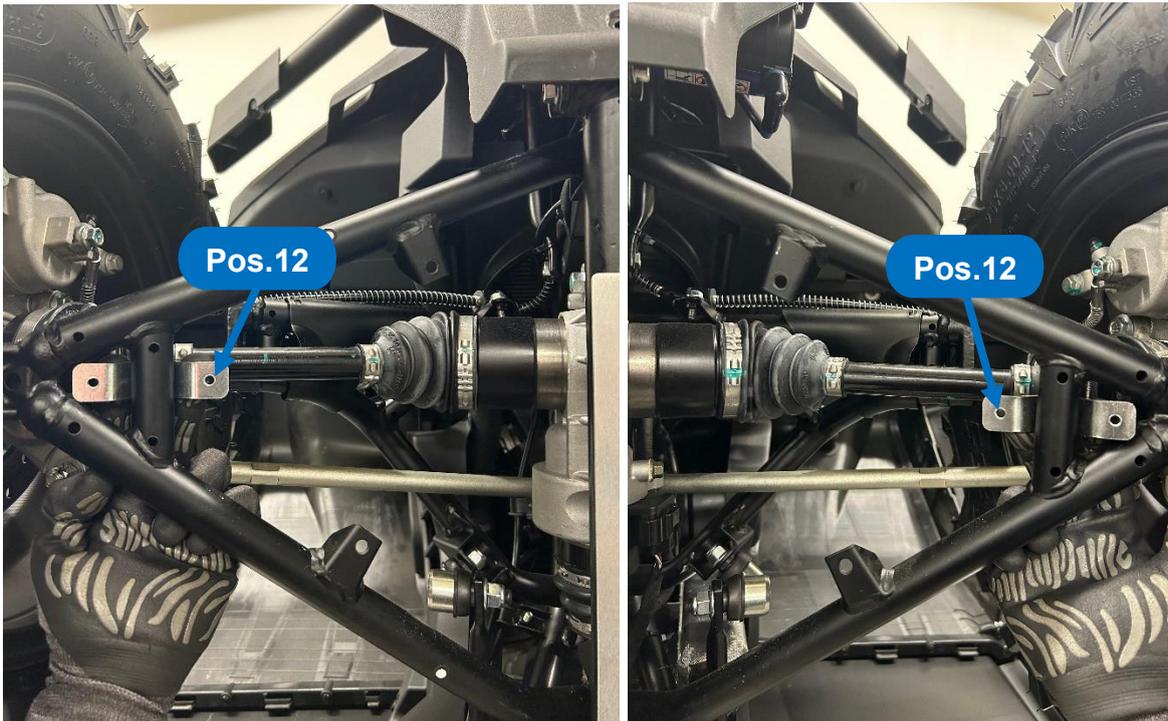
## Step 9

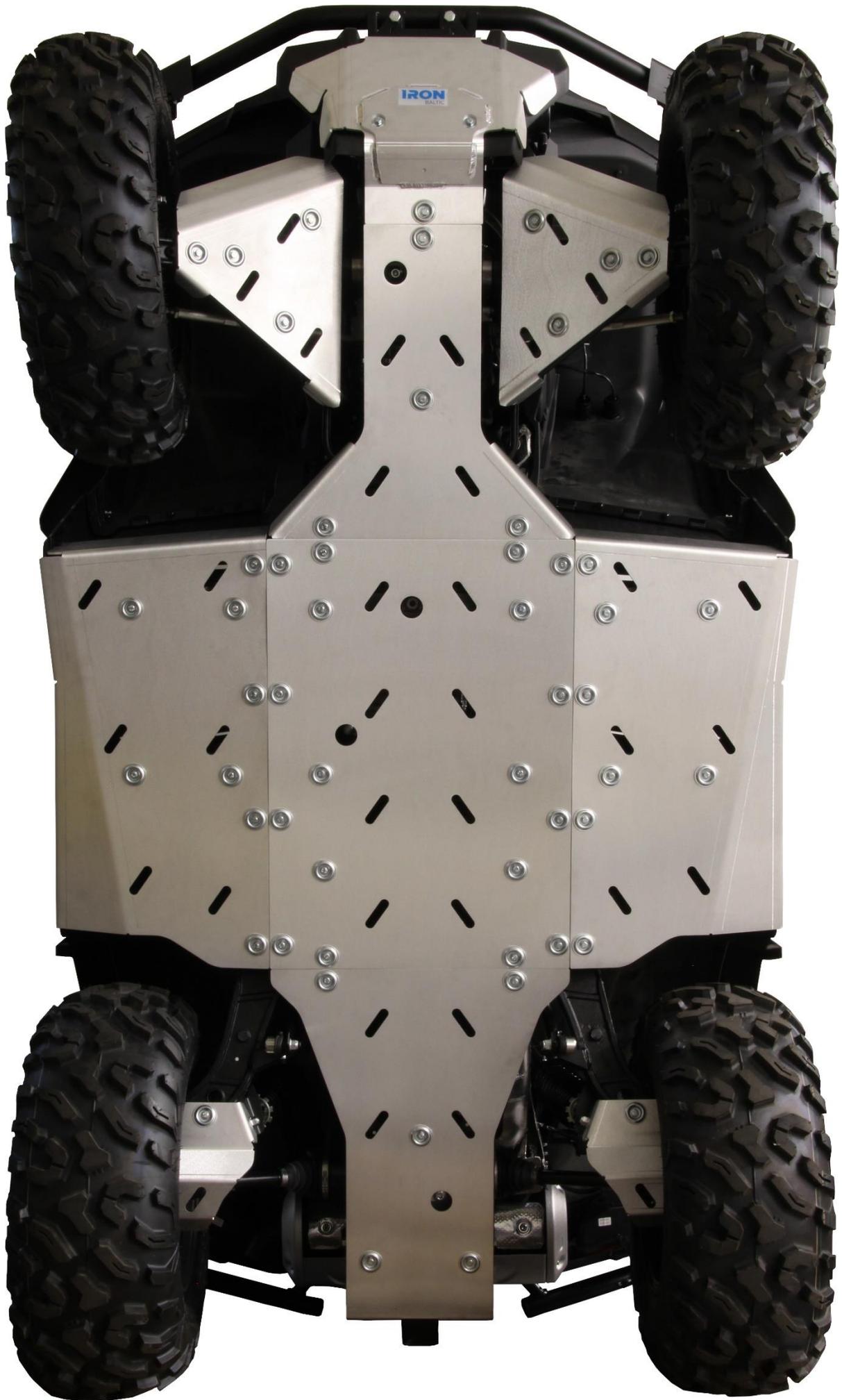
Install rear right (Pos.9) and rear left A-arm protection (Pos.8). For fastening use M6x14 bolts (Pos.16), Ø6/15 washers (Pos.26), M10 washers (Pos.29), M10 nyloc nuts (Pos.31) and dished washers (Pos.15).



## Step 10

Install front right (Pos.7) and front left A-arm protection (Pos.8). For fastening use M6x20 bolts (Pos.17), Ø6/15 washers (Pos.26), dished washers (Pos.15), M6 nyloc nuts (Pos.30) and mounting brackets (Pos.12).





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