

# IRON BALTIC

## PLASTIC SKID PLATE

# LONCIN

## X-WOLF 1000

Code 02.34700

Version 17042025

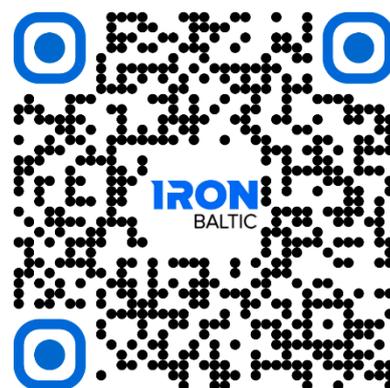


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic [sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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# SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection 1 with reinforcement	02.34701K	1
2	Front protection 2	02.34703K	1
3	Middle protection	02.34704	1
4	Right side protection	02.34705K	1
5	Left side protection	02.34706K	1
6	Rear protection	02.34707K	1
7	Front right control arm protection	02.34708	1
8	Front left control arm protection	02.34709	1
9	Rear right control arm protection	02.34710	1
10	Rear left control arm protection	02.34711	1
11	Connecting plate	02.5006	8
12	Conical washer 6	14.502	4
13	Dished washer	14.503	44
14	Bolt M6x16 DIN933	OT.02.02.050	16
15	Bolt M6x20 DIN933	OT.02.02.060	20
16	Bolt M6x25 DIN933	OT.02.02.070	2
17	Bolt M6x30 DIN933	OT.02.02.080	4
18	Bolt M6x35 DIN933	OT.02.02.090	4
19	Bolt M6x25 DIN7991	OT.02.04.040	2
20	Bolt M6x30 DIN7991	OT.02.04.050	2
21	Washer Ø6/15 SFS3738	OT.04.03.020	44
22	Washer Ø6/18 DIN9021	OT.04.02.020	2



## TOOLS REQUIRED FOR INSTALLATION:

- Socket wrench 10mm
- Allen wrench 4mm
- Allen wrench 5mm



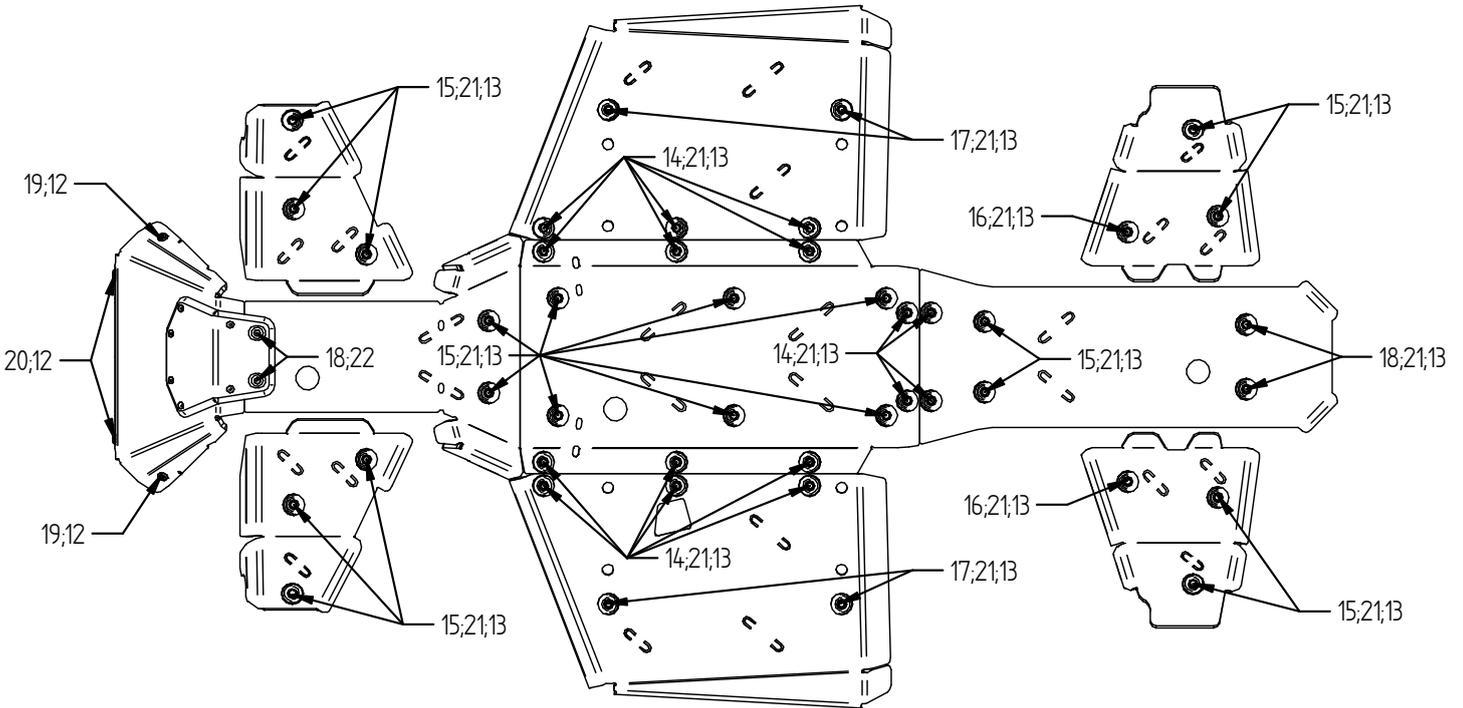
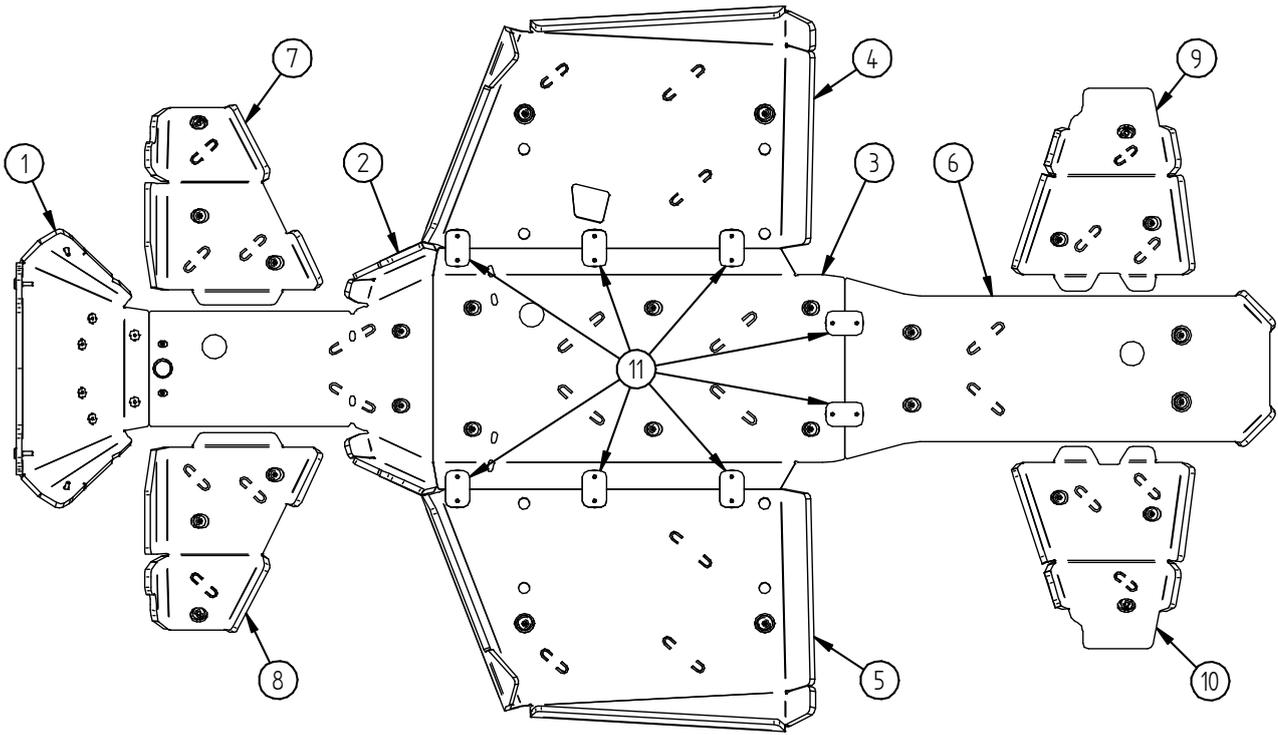
### NB!

**We recommend using thread lock fluid on the bolts!  
Bolts tend to loosen with vibration from ATV.**



### NB!

**Designing the skid plate, original/factory tires were taken into consideration! Front: 27x9.00-14 and rear: 27x11.00-14.**



*Numbers on drawing correspond to Pos numbers on specification table*

# FITTING INSTRUCTIONS

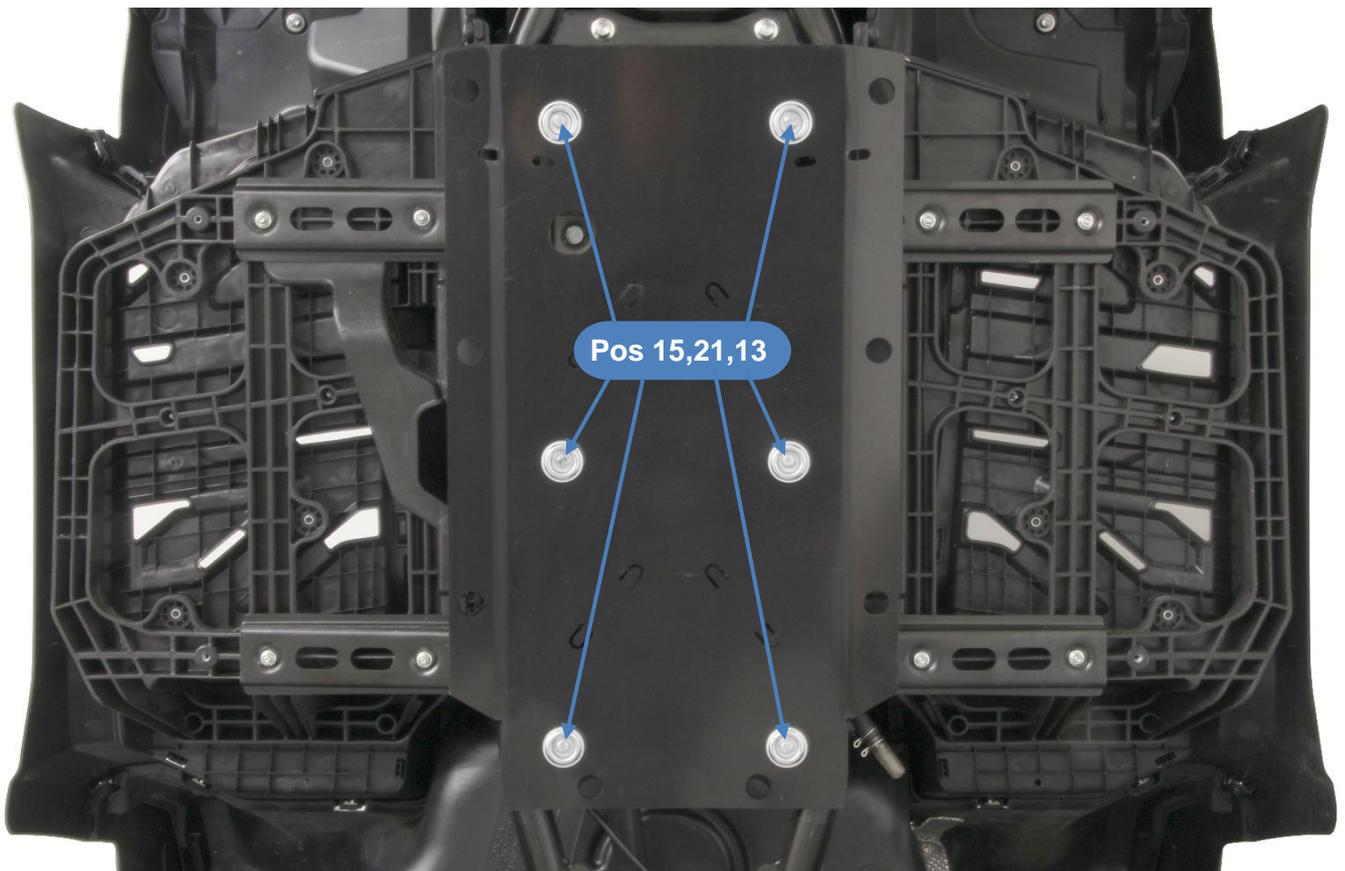
## Step 1

Remove original plastic skid plate. Remove bolts shown in the picture.



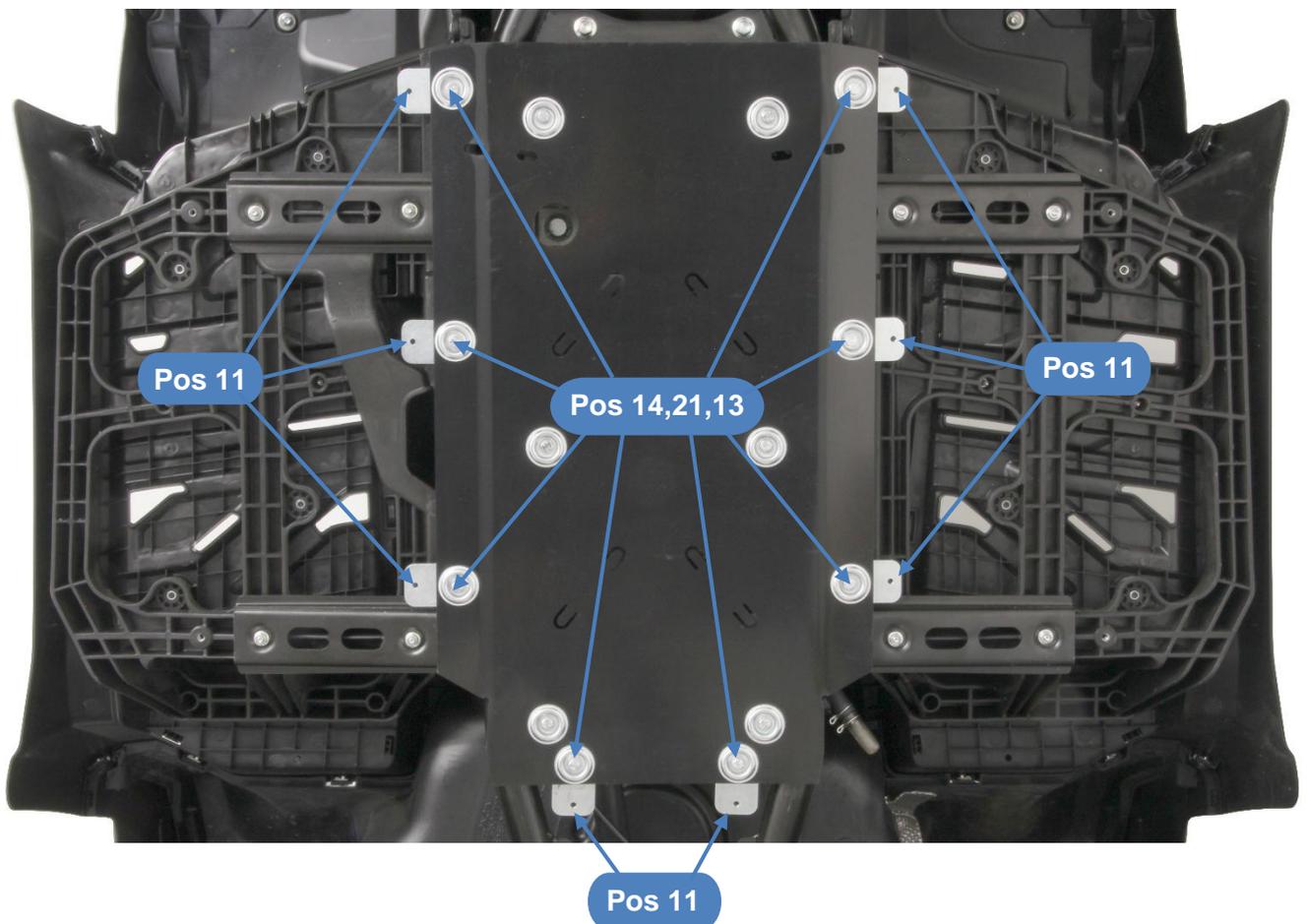
## Step 2

Install middle protection 02.34704 (Pos. 3).



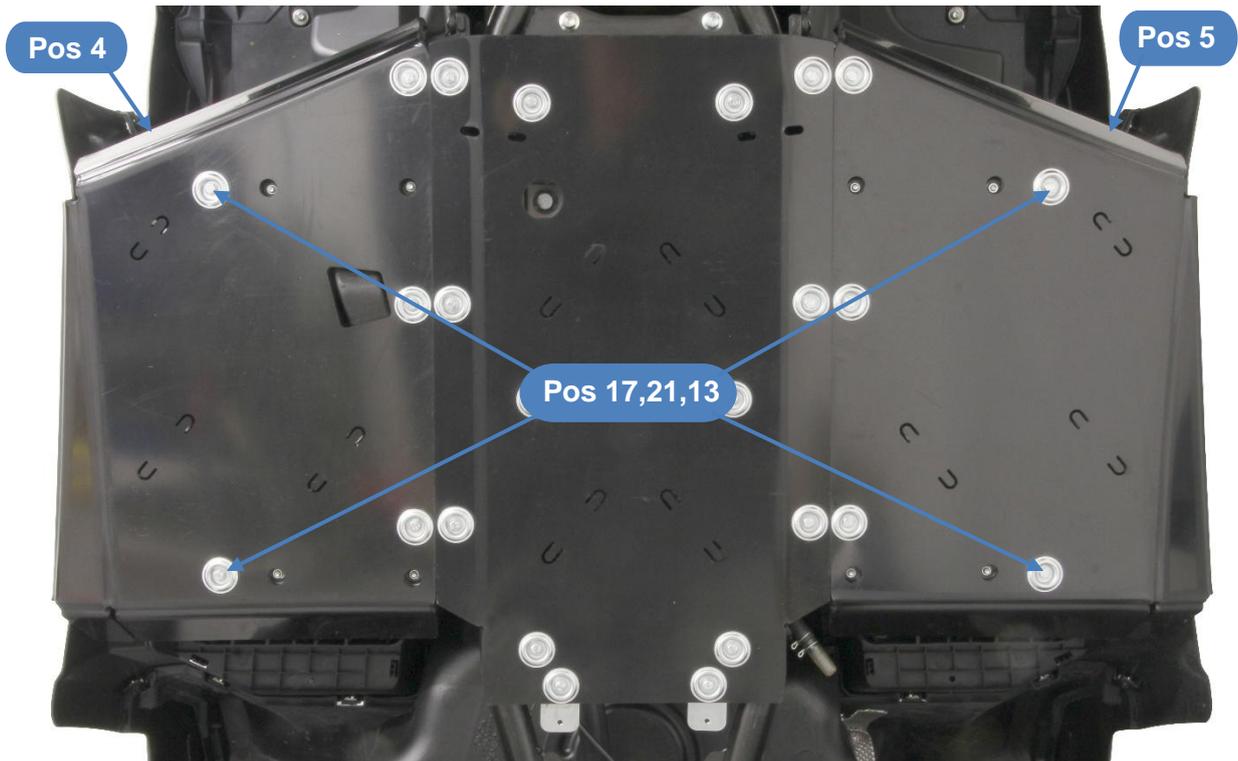
## Step 3

Install 02.5006 plates (Pos. 11) to the middle protection 02.34704 (Pos. 3).



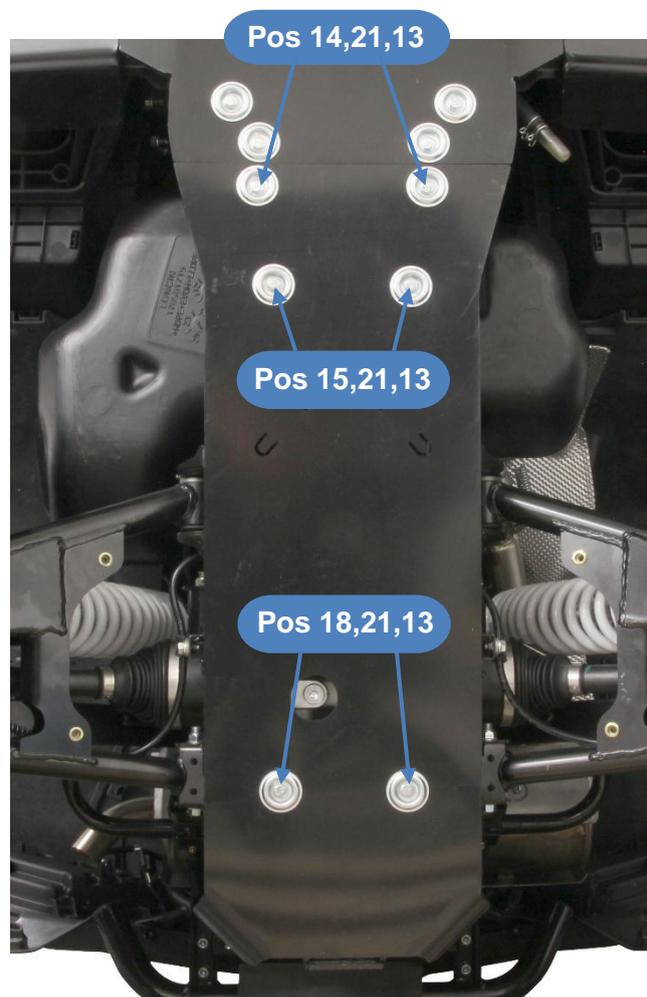
## Step 4

Install right side protection 02.34705K (Pos. 4) and left side protection 02.34706K (Pos. 5).



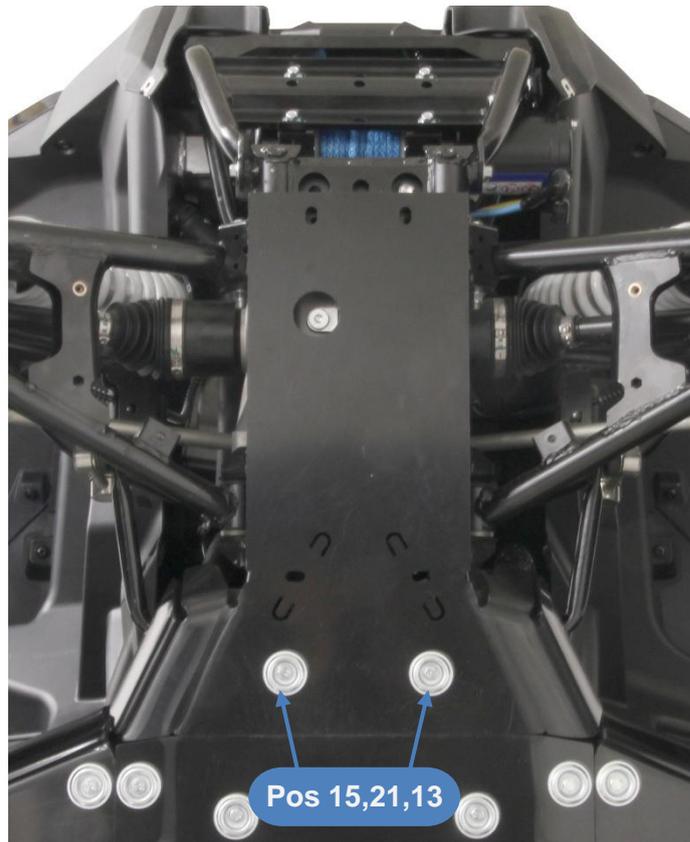
## Step 5

Install rear protection 02.34707K (Pos. 6).



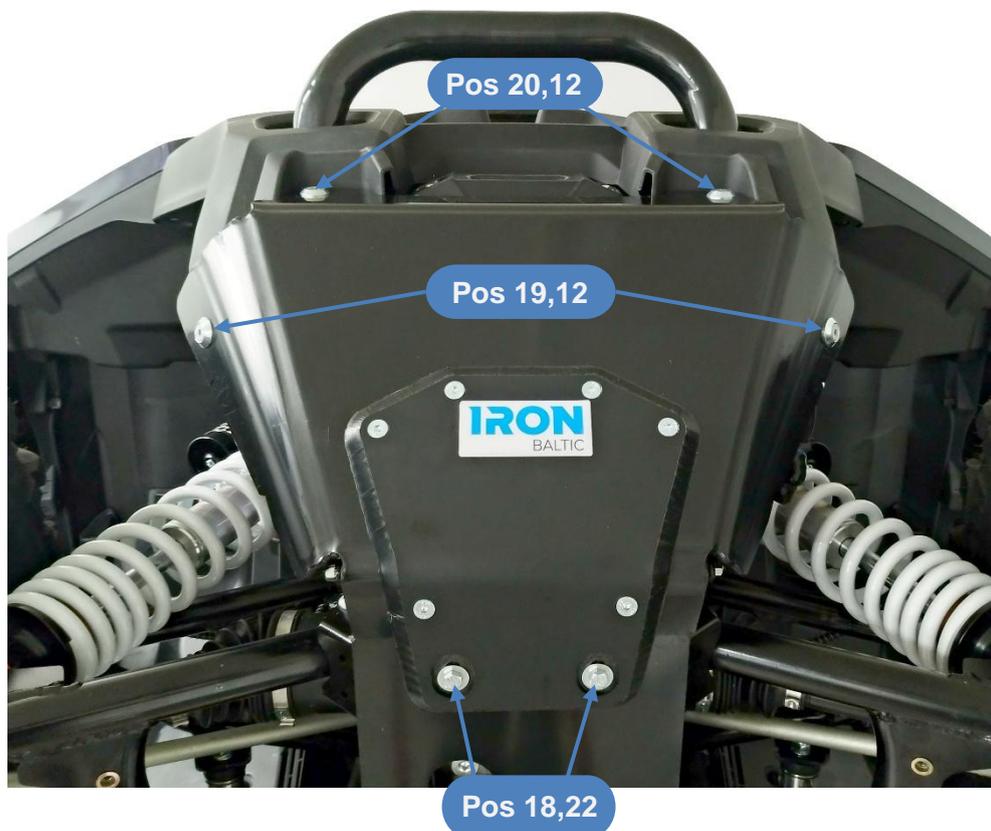
## Step 6

Install front protection 2 02.34703K (Pos. 2).



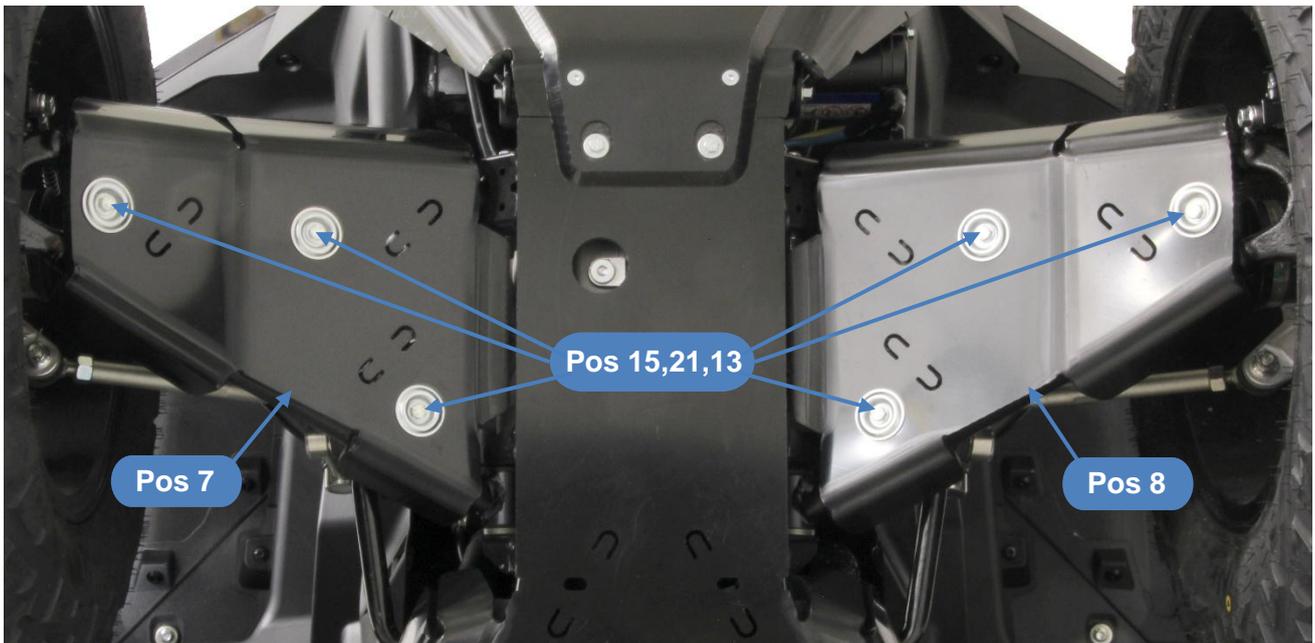
## Step 7

Install front protection 1 with reinforcement 02.34701K (Pos. 1). **First tighten the countersunk head bolts (Pos. 19,20) and then M6x35 bolts (Pos. 18)!**



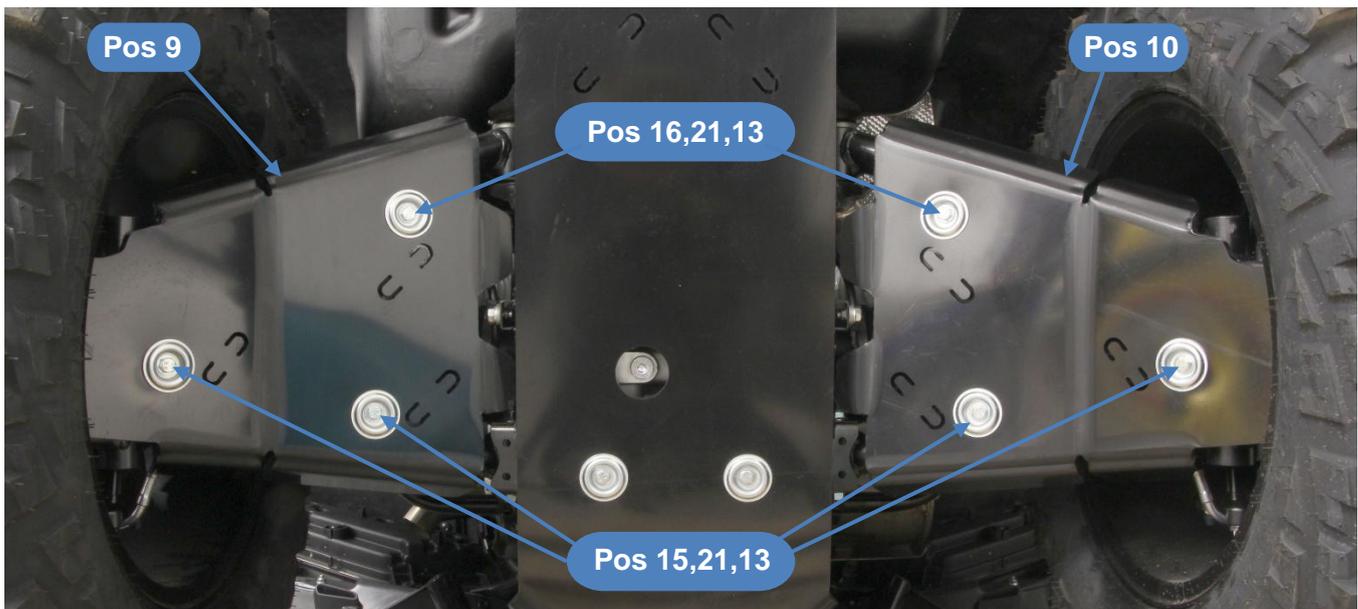
## Step 8

Install front control arm protections 02.34708 (Pos. 7) and 02.34709 (Pos. 8).



## Step 9

Install rear control arm protections 02.34710 (Pos. 9) and 02.34711 (Pos. 10).  
**First tighten the M6x20 bolts (Pos. 15) and then M6x25 bolts (Pos. 16)!**









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