

# IRON BALTIC

## ALUMINIUM SKID PLATE

# LONCIN

# X-WOLF 1000

Code 02.34600

Version 09042025



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic [sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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# SPECIFICATION

| Pos. | Description                           | Code         | Amount |
|------|---------------------------------------|--------------|--------|
| 1    | Front protection 1 with reinforcement | 02.34601K    | 1      |
| 2    | Front protection 2                    | 02.34603K    | 1      |
| 3    | Middle protection                     | 02.34604     | 1      |
| 4    | Right side protection                 | 02.34605K    | 1      |
| 5    | Left side protection                  | 02.34606K    | 1      |
| 6    | Rear protection                       | 02.34607K    | 1      |
| 7    | Front right control arm protection    | 02.34608     | 1      |
| 8    | Front left control arm protection     | 02.34609     | 1      |
| 9    | Rear right control arm protection     | 02.34610     | 1      |
| 10   | Rear left control arm protection      | 02.34611     | 1      |
| 11   | Connecting plate                      | 02.5006      | 8      |
| 12   | Conical washer 6                      | 14.502       | 4      |
| 13   | Dished washer                         | 14.503       | 46     |
| 14   | Bolt M6x12 DIN933                     | OT.02.02.030 | 16     |
| 15   | Bolt M6x16 DIN933                     | OT.02.02.050 | 20     |
| 16   | Bolt M6x20 DIN933                     | OT.02.02.060 | 2      |
| 17   | Bolt M6x25 DIN933                     | OT.02.02.070 | 6      |
| 18   | Bolt M6x30 DIN933                     | OT.02.02.080 | 2      |
| 19   | Bolt M6x20 DIN7991                    | OT.02.04.030 | 2      |
| 20   | Bolt M6x25 DIN7991                    | OT.02.04.040 | 2      |
| 21   | Washer Ø6/15 SFS3738                  | OT.04.03.020 | 46     |

## TOOLS REQUIRED FOR INSTALLATION:



- Socket wrench 10mm
- Allen wrench 4mm
- Allen wrench 5mm



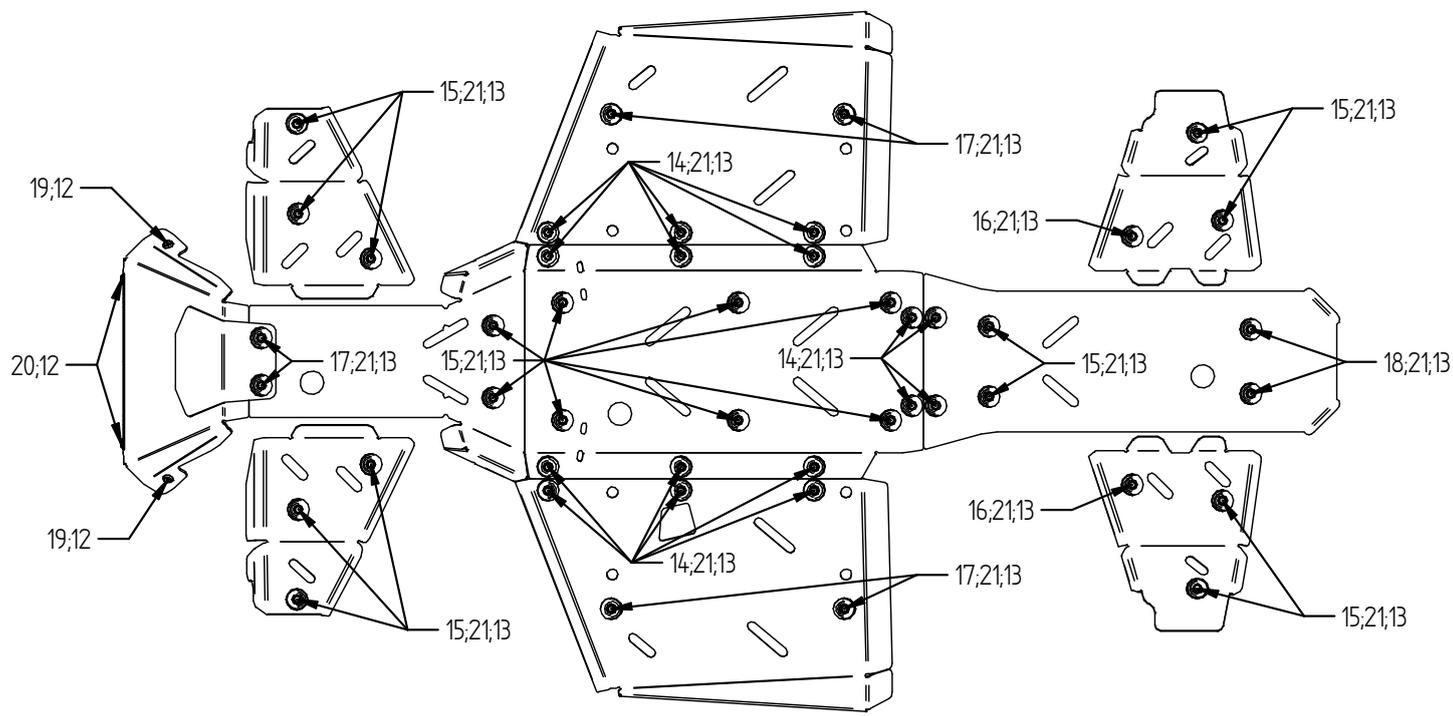
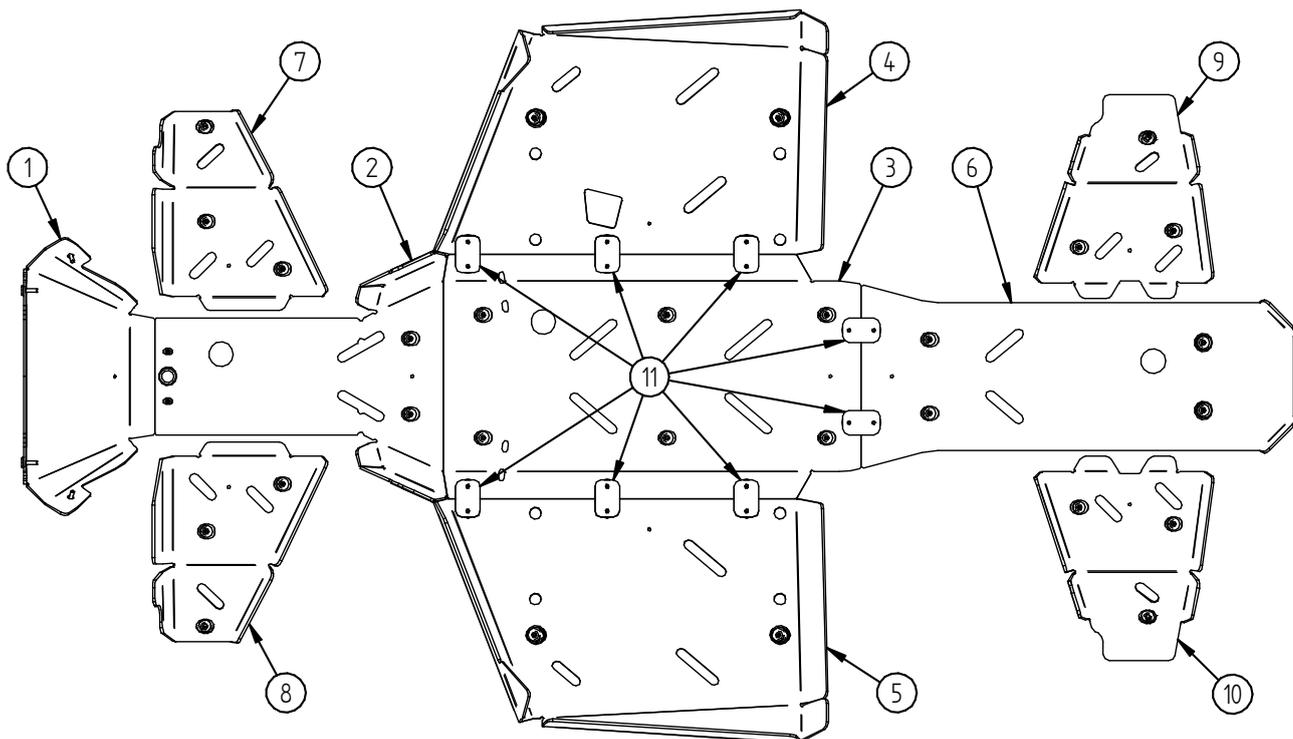
### NB!

**We recommend using thread lock fluid on the bolts!  
Bolts tend to loosen with vibration from ATV.**



### NB!

**Designing the skid plate, original/factory tires were taken into consideration! Front: 27x9.00-14 and rear: 27x11.00-14.**



*Numbers on drawing correspond to Pos numbers on specification table*

# FITTING INSTRUCTIONS

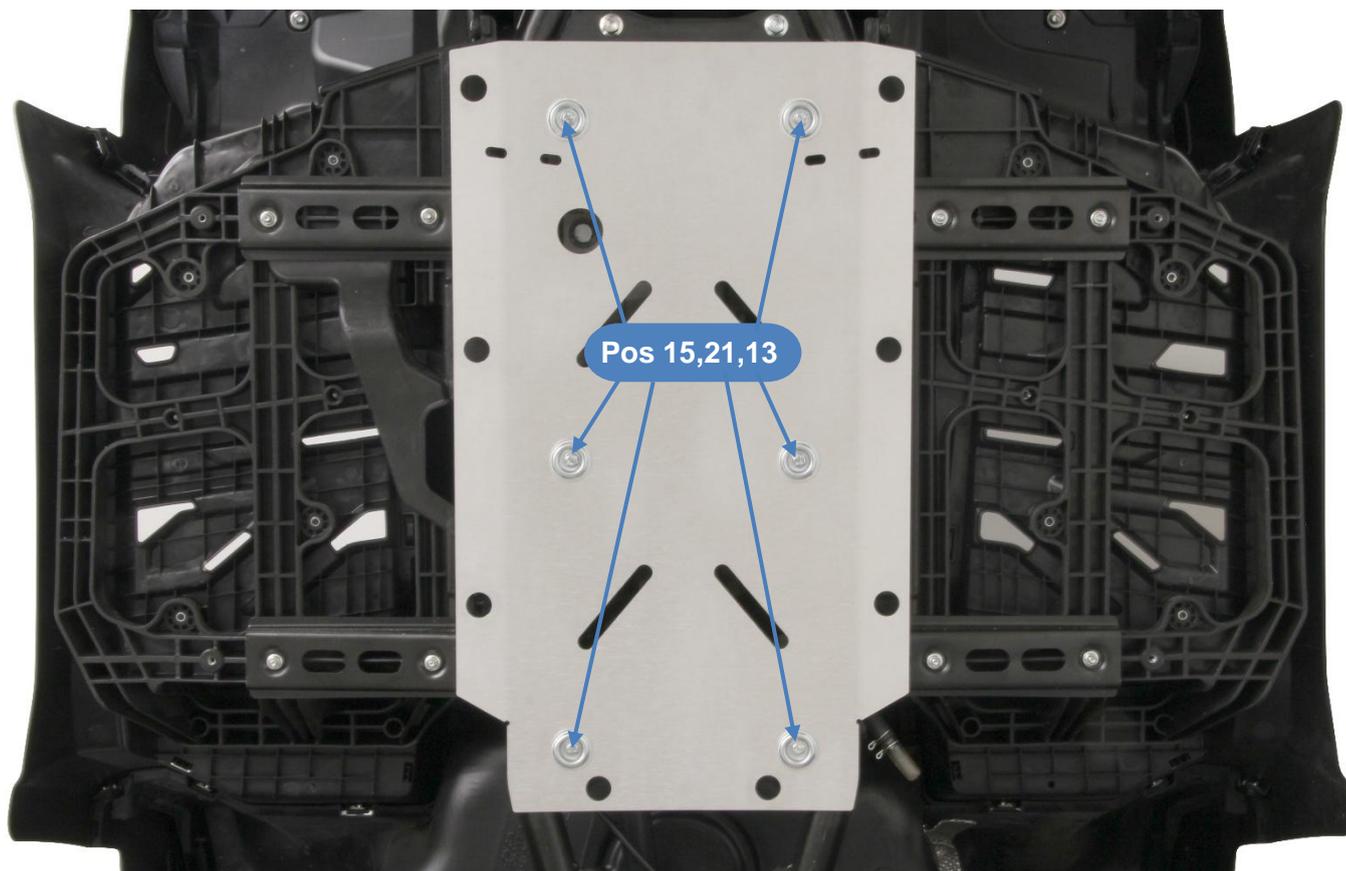
## Step 1

Remove original plastic skid plate. Remove bolts shown in the picture.



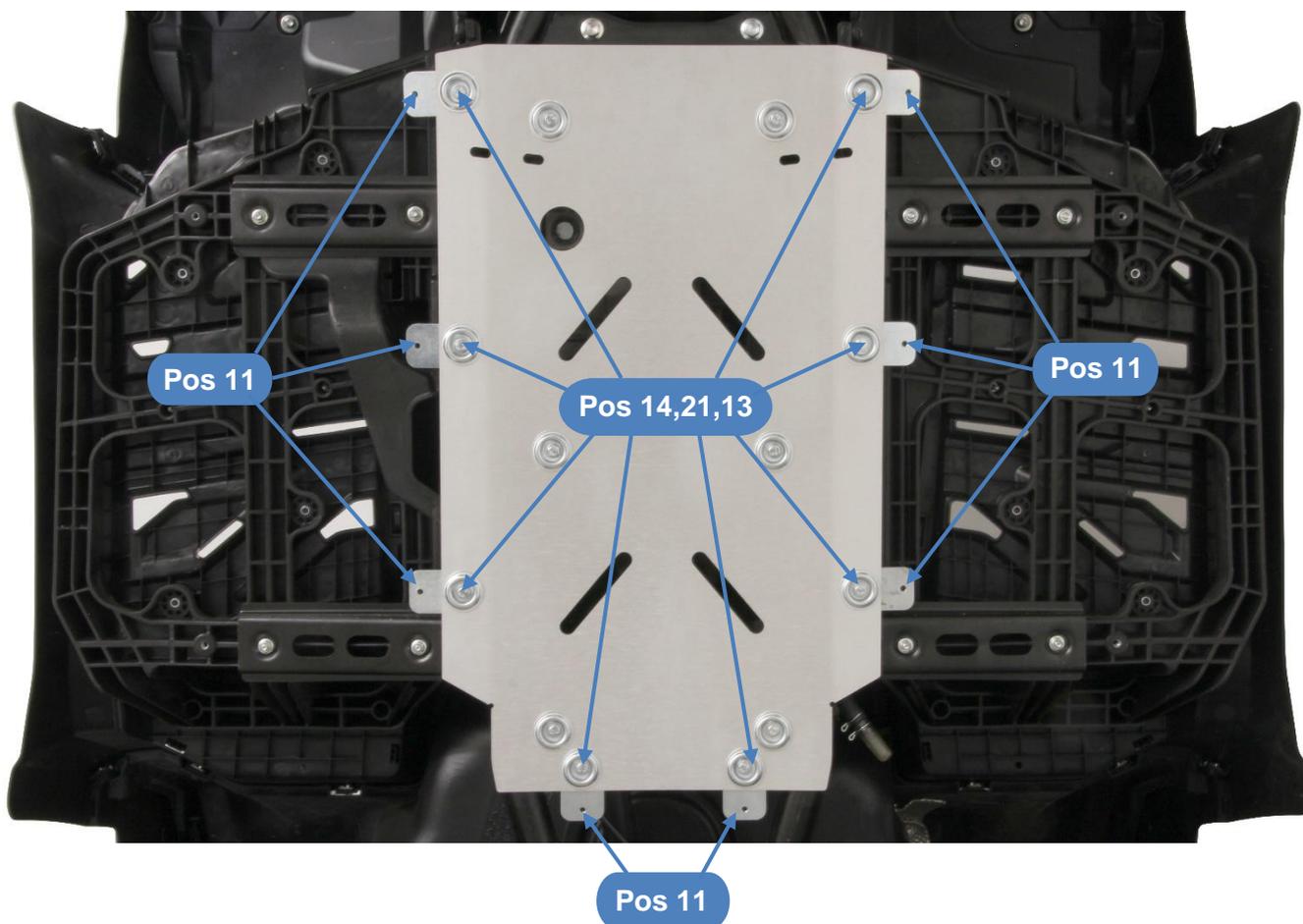
## Step 2

Install middle protection 02.34604 (Pos. 3).



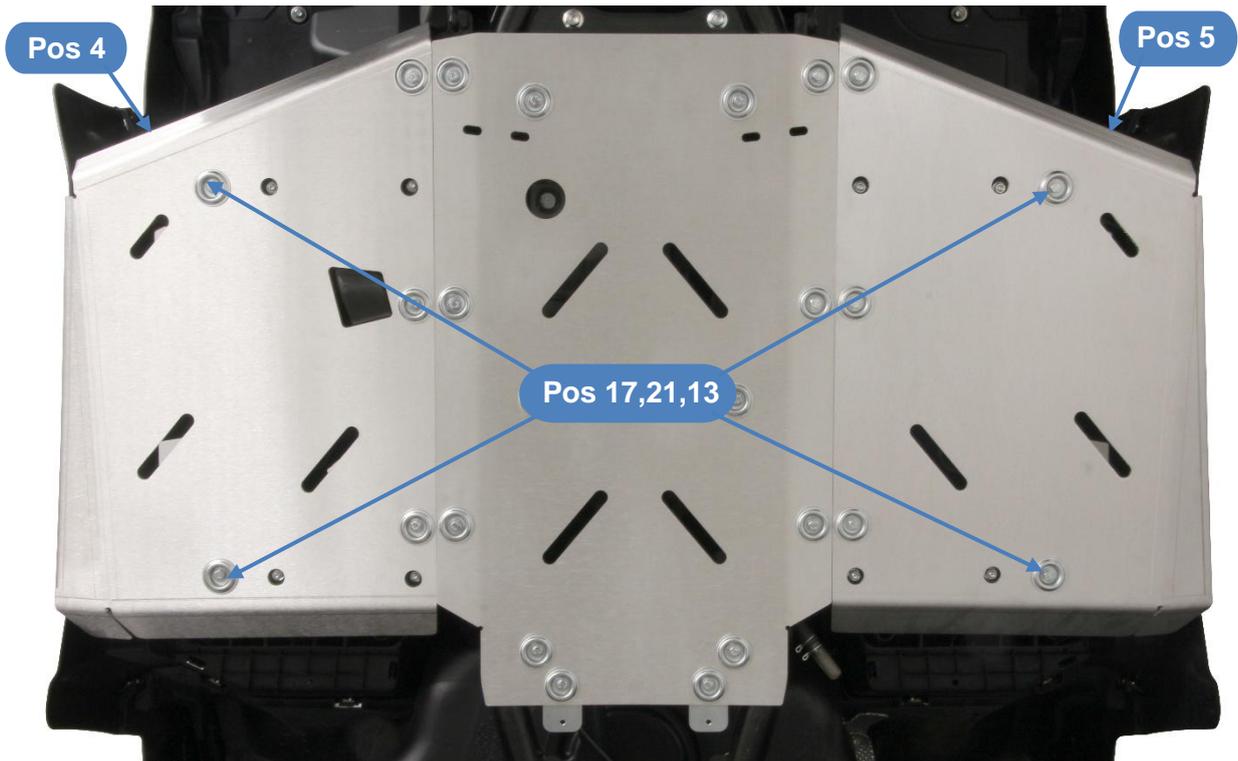
## Step 3

Install 02.5006 plates (Pos. 11) to the middle protection 02.34604 (Pos. 3).



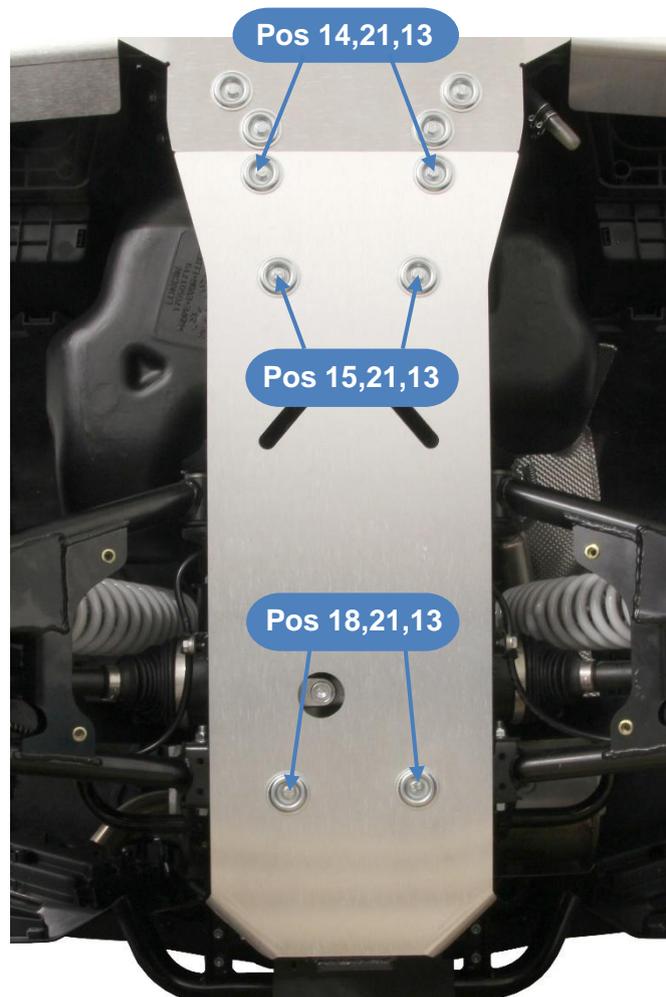
## Step 4

Install right side protection 02.34605K (Pos. 4) and left side protection 02.34606K (Pos. 5).



## Step 5

Install rear protection 02.34607K (Pos. 6).



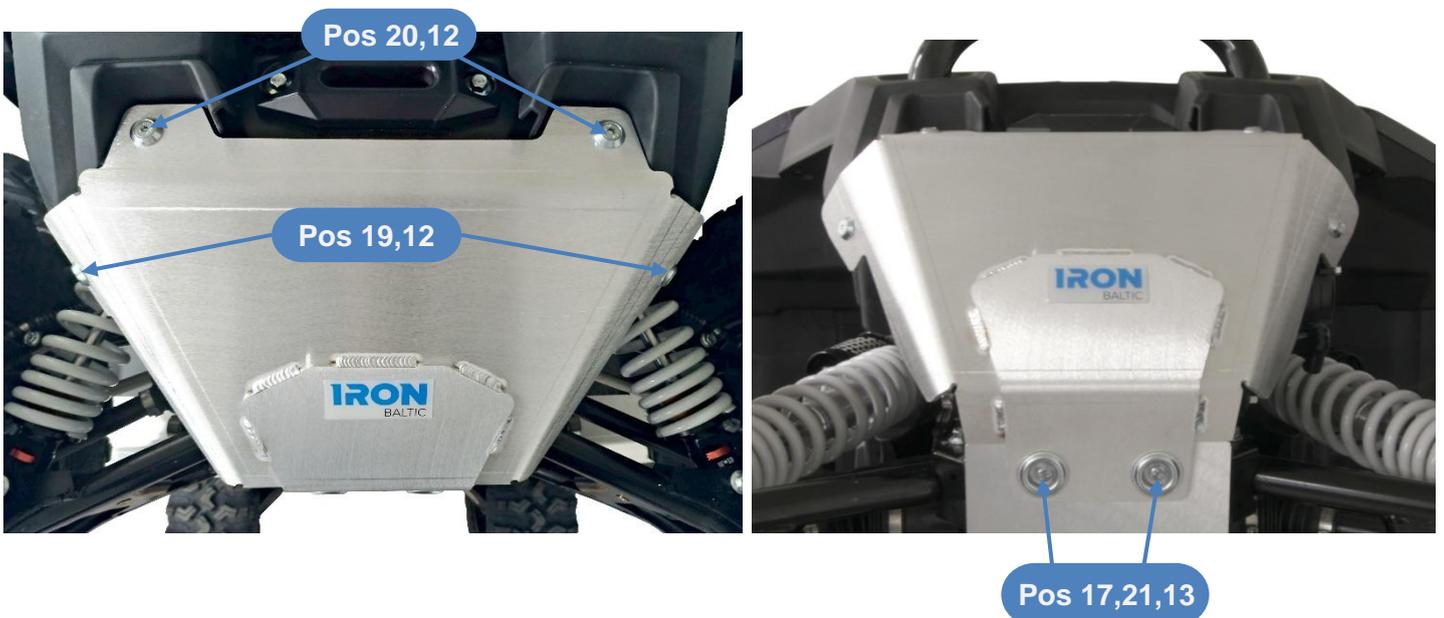
## Step 6

Install front protection 2 02.34603K (Pos. 2).



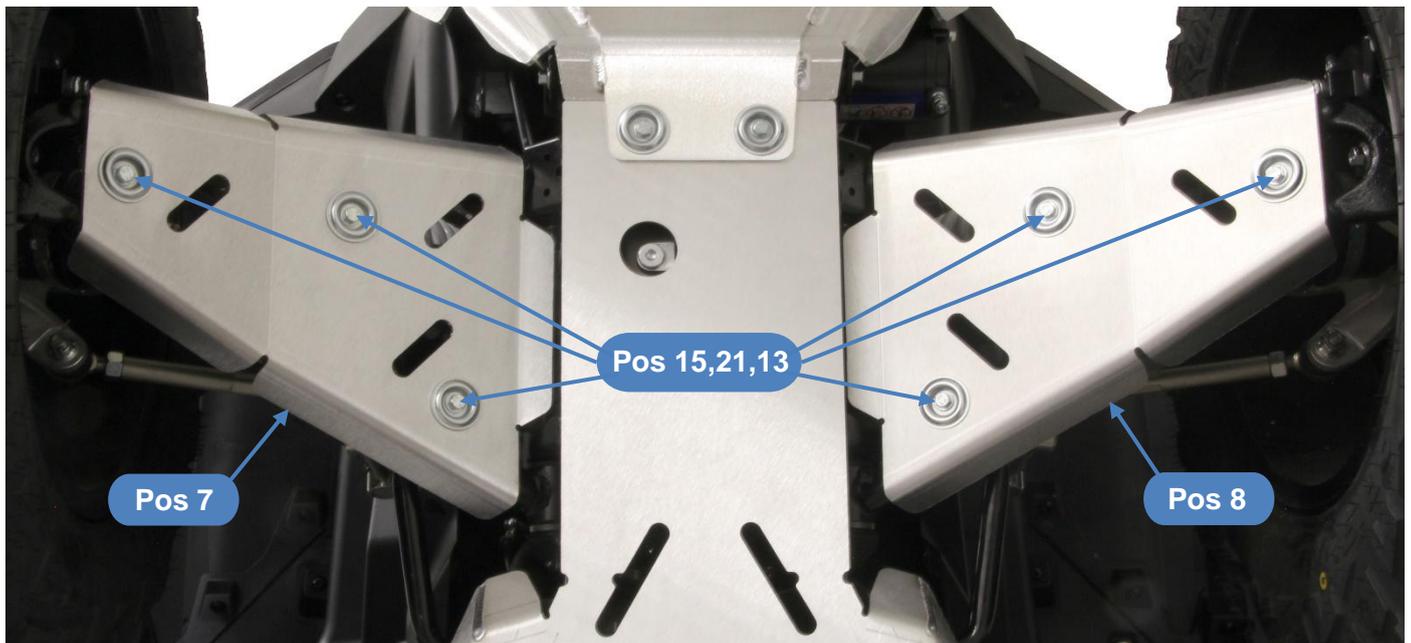
## Step 7

Install front protection 1 with reinforcement 02.34601K (Pos. 1). **First tighten the countersunk head bolts (Pos. 19,20) and then M6x25 bolts (Pos. 17)!**



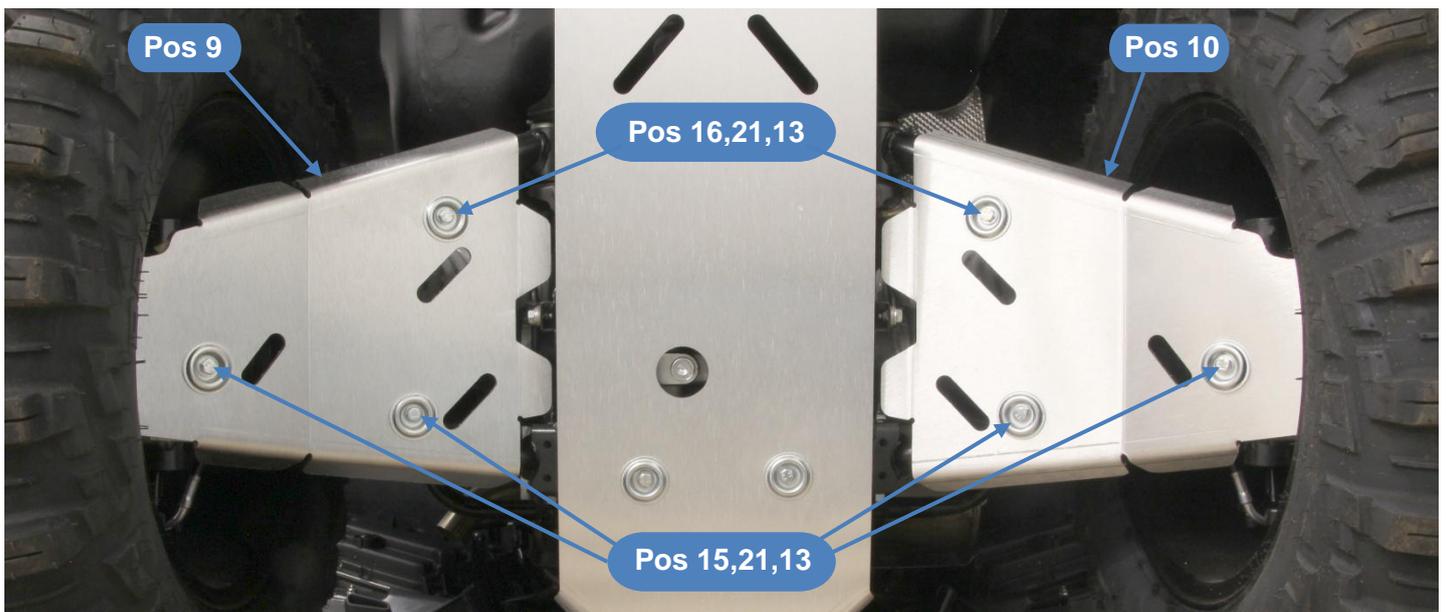
## Step 8

Install front control arm protections 02.34608 (Pos. 7) and 02.34609 (Pos. 8).



## Step 9

Install rear control arm protections 02.34610 (Pos. 9) and 02.34611 (Pos. 10).  
**First tighten the M6x16 bolts (Pos. 15) and then M6x20 bolts (Pos. 16)!**









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