

# IRON BALTIC

## PLASTIC SKID PLATE

### CAN-AM

### OUTLANDER 850/1000 (2025+)

Code 02.33600

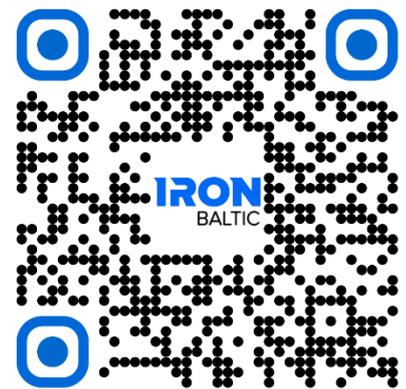
Version 06022025



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic [sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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[code.ironbaltic.com/u/B25ye2Ds](https://code.ironbaltic.com/u/B25ye2Ds)

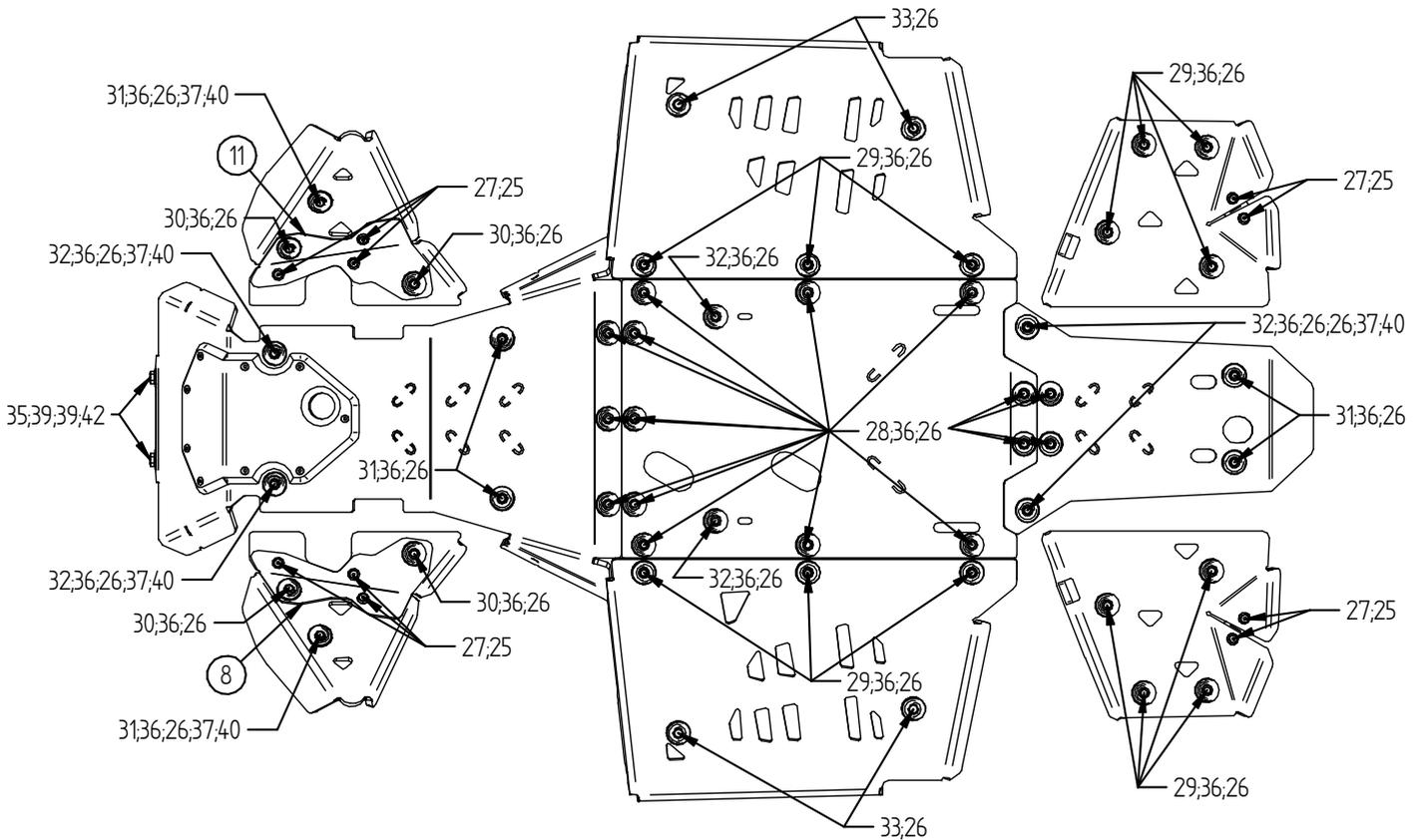
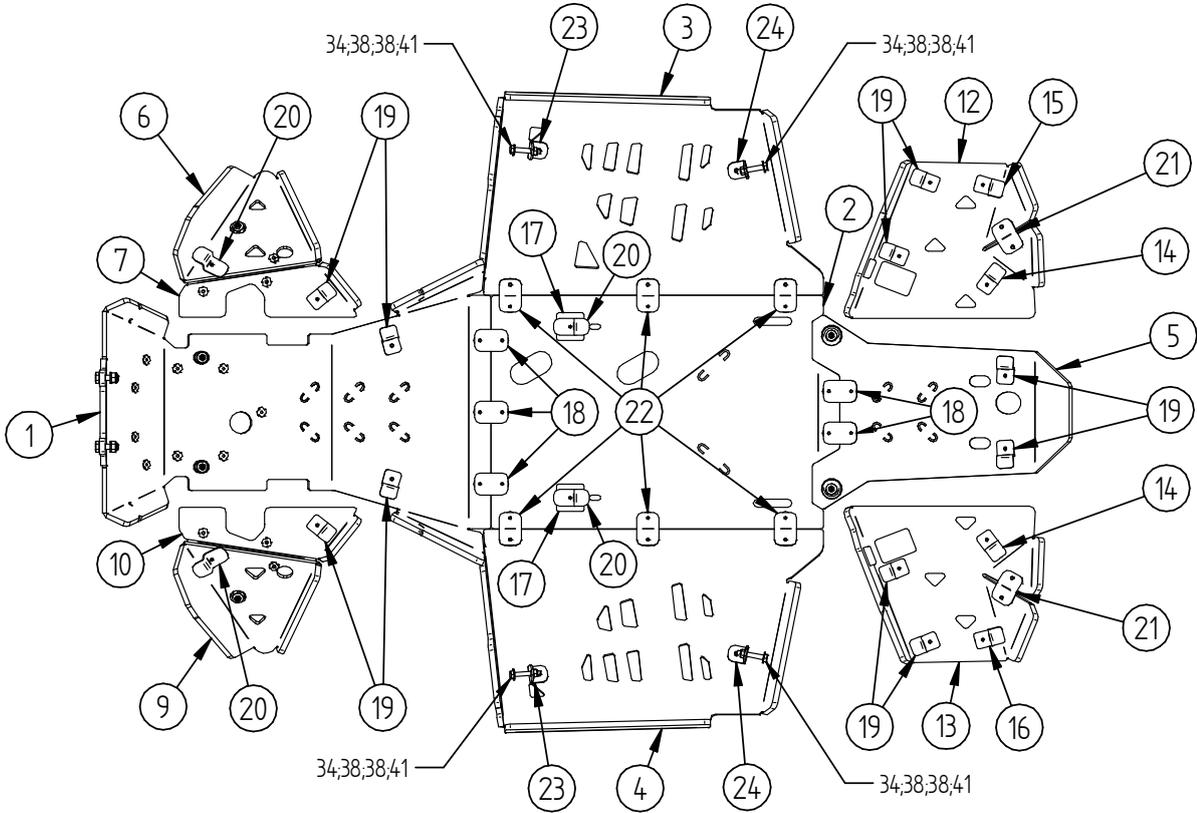
# SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection with reinforcement	02.33401K	1
2	Middle protection	02.33602	1
3	Right side protection	02.33603	1
4	Left side protection	02.33604	1
5	Rear protection	02.33405	1
6	Front right control arm protection part 1	02.33406K	1
7	Front right control arm protection part 2	02.33407K	1
8	Front right control arm protection connecting plate	02.33408	1
9	Front left control arm protection part 1	02.33409K	1
10	Front left control arm protection part 2	02.33410K	1
11	Front left control arm protection connecting plate	02.33411	1
12	Rear right control arm protection	02.33412	1
13	Rear left control arm protection	02.33413	1
14	Rear control arm protection bracket 1	02.33514	2
15	Rear right control arm protection bracket 2	02.33515	1
16	Rear left control arm protection bracket 2	02.33516	1
17	Distance plate	02.33605	2
18	Connecting plate	02.5006	5
19	Bracket 1	02.5710	10
20	Bracket 2	02.8210	4
21	Connecting plate 20°	02.8311	2
22	Connecting plate 10°	02.8312	6
23	Bracket 80°	02.18805	2
24	Bracket 90°	03.1502	2
25	Conical washer 6	14.502	10
26	Dished washer	14.503	52
27	Bolt M6x20 DIN7991	OT.02.04.030	10
28	Bolt M6x14 DIN933	OT.02.02.040	16
29	Bolt M6x16 DIN933	OT.02.02.050	14
30	Bolt M6x20 DIN933	OT.02.02.060	4
31	Bolt M6x25 DIN933	OT.02.02.070	6
32	Bolt M6x30 DIN933	OT.02.02.080	6
33	Bolt M8x16 DIN933	OT.02.02.170	4
34	Bolt M8x50 DIN933	OT.02.02.240	4
35	Bolt M10x35 DIN933	OT.02.02.329	2
36	Washer Ø6/15 SFS3738	OT.04.03.020	46
37	Washer Ø6/18 DIN9021	OT.04.02.020	6
38	Washer Ø8/20 SFS3738	OT.04.03.030	8
39	Washer Ø10 DIN125	OT.04.01.040	4
40	Nyloc nut M6 DIN985	OT.03.02.030	6
41	Nyloc nut M8 DIN985	OT.03.02.040	4
42	Nyloc nut M10 DIN985	OT.03.02.050	2

## TOOLS REQUIRED FOR INSTALLATION:



- Spanner 10mm
- Spanner 13mm
- Socket wrench 10mm
- Socket wrench 13mm
- Socket wrench 17mm
- Allen wrench 4mm
- Allen wrench 8mm
- Drill bit 7mm



# FITTING INSTRUCTIONS



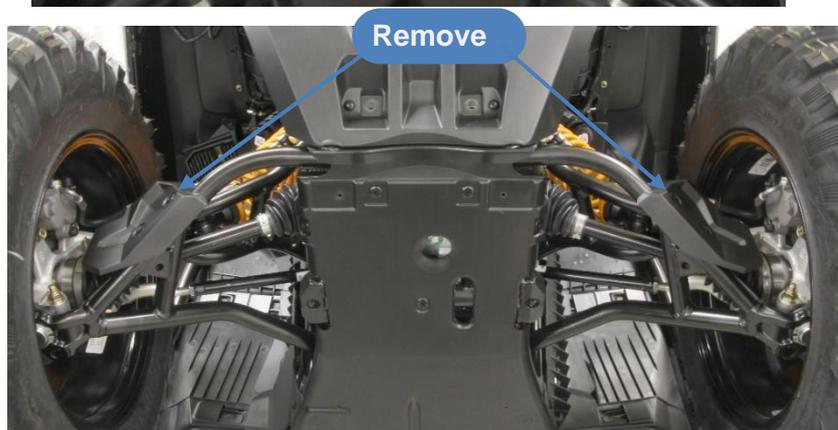
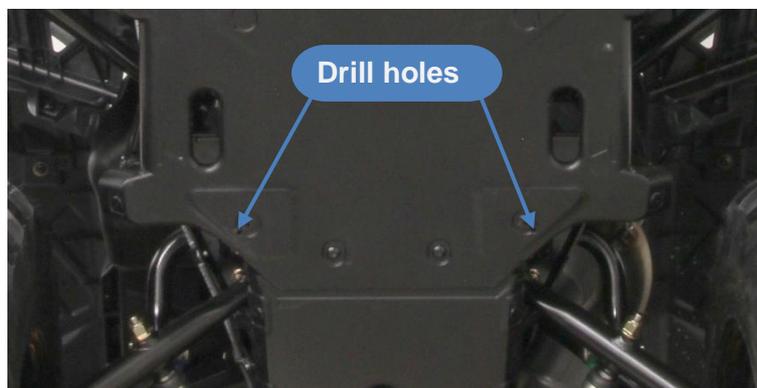
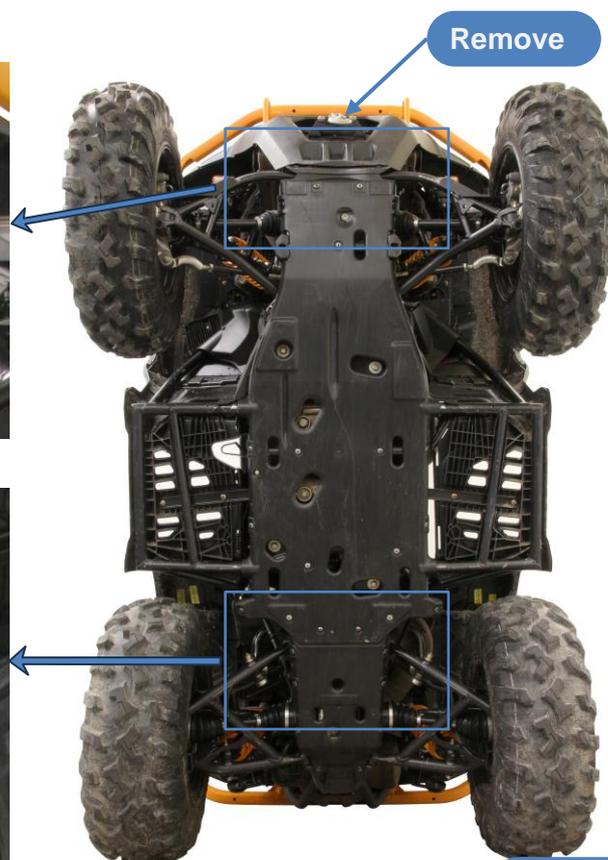
## NB!

We recommend using thread lock fluid on the bolts!  
Bolts tend to loosen with vibration from ATV.

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!

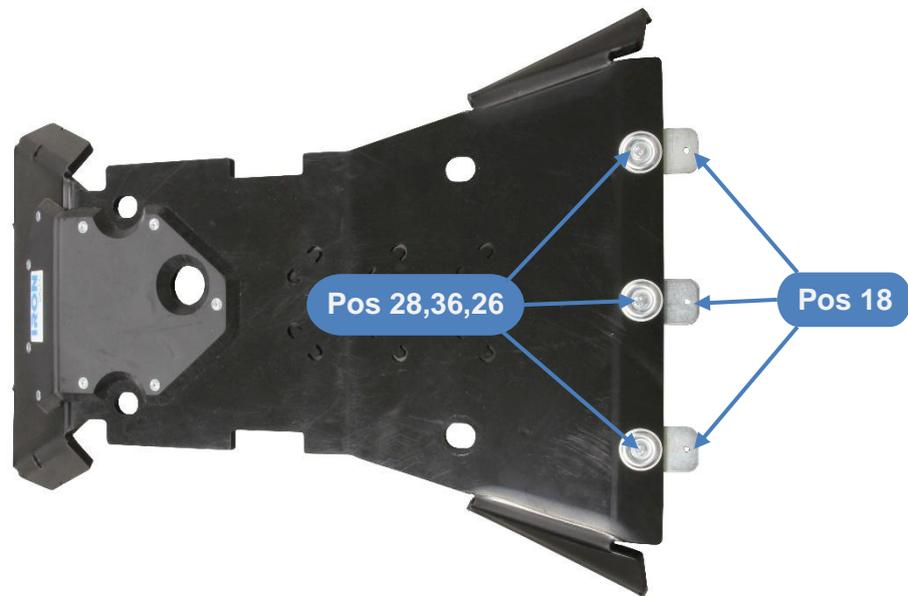
## Step 1

Remove winch fairlead. Drill holes (7mm) to the original plastic skid plate. The drilling points are marked with small dimples. Remove the original front arm plastic protections (drill out the rivets). Remove seat and left side plastic.

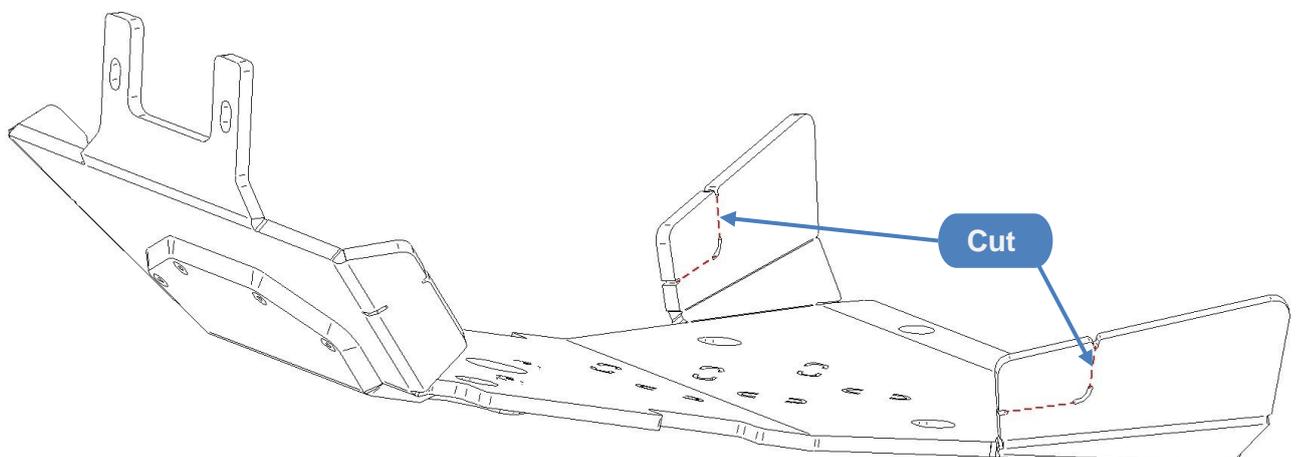
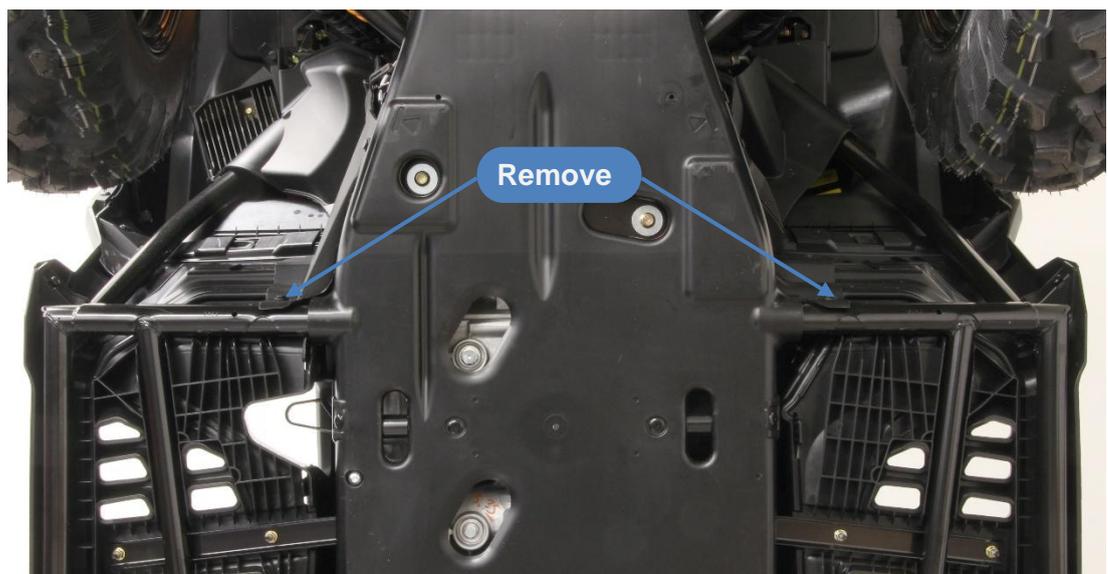


## Step 2

Install 02.5006 plates (Pos. 18) to the front protection 02.33401K (Pos. 1).

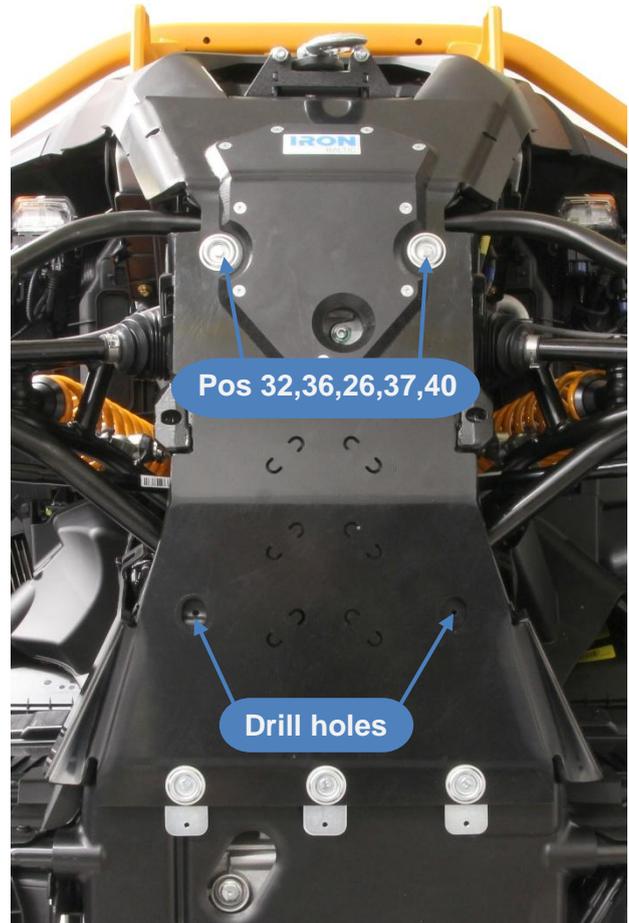


**OPTIONAL!** If you want the front side panels to be easier to remove for maintenance, remove the fixing dowels shown in the picture and make cutouts to the front protection, so that the remaining fixing dowels are easier to access without the need to remove skid plate.



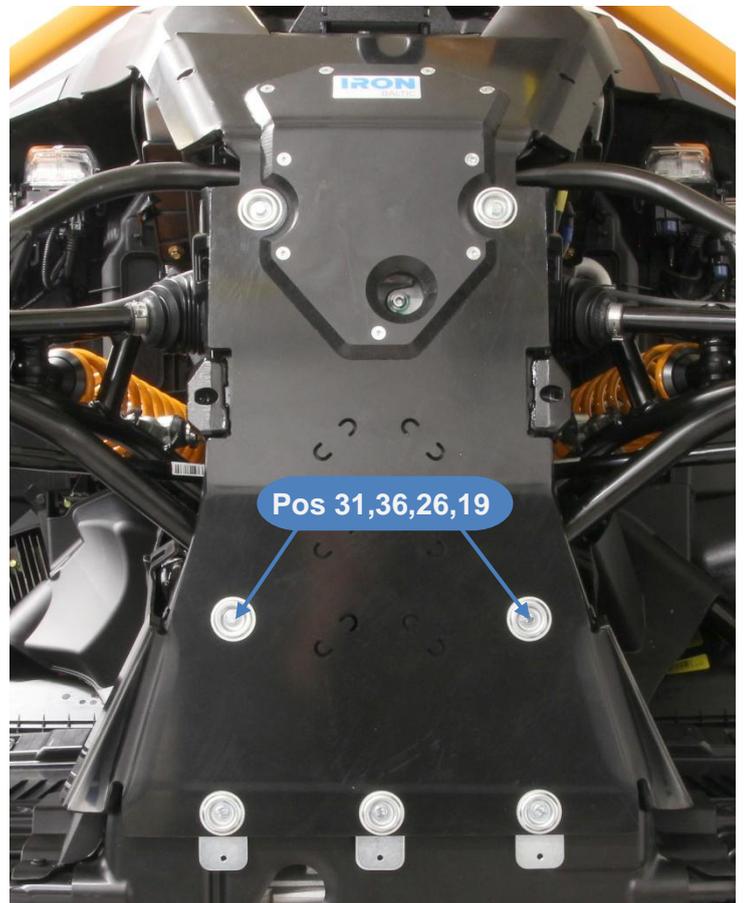
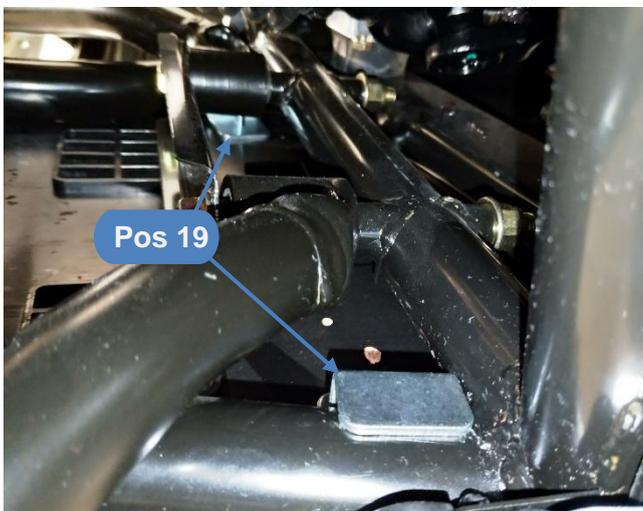
### Step 3

Install front protection 02.33401K (Pos. 1) and drill 7mm holes in the original plastic (in the center of the skid plate lower mounting points).



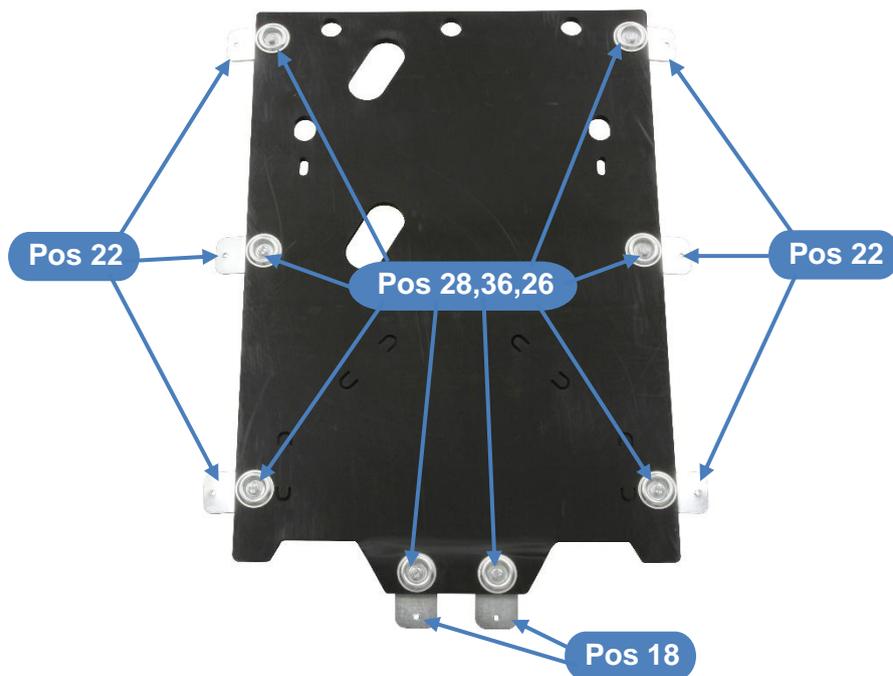
### Step 4

Install brackets 02.5710 (Pos. 19).



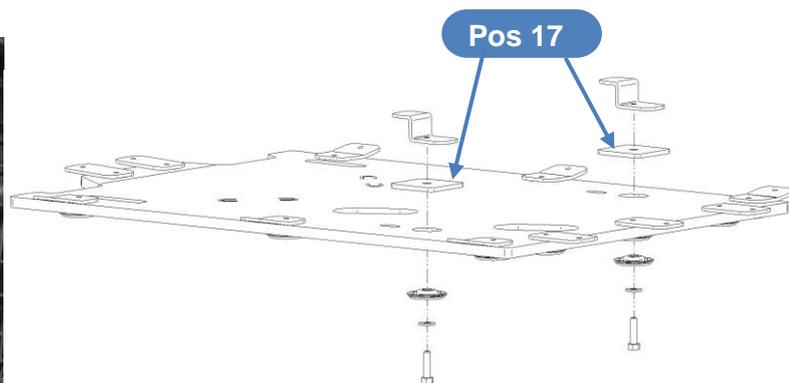
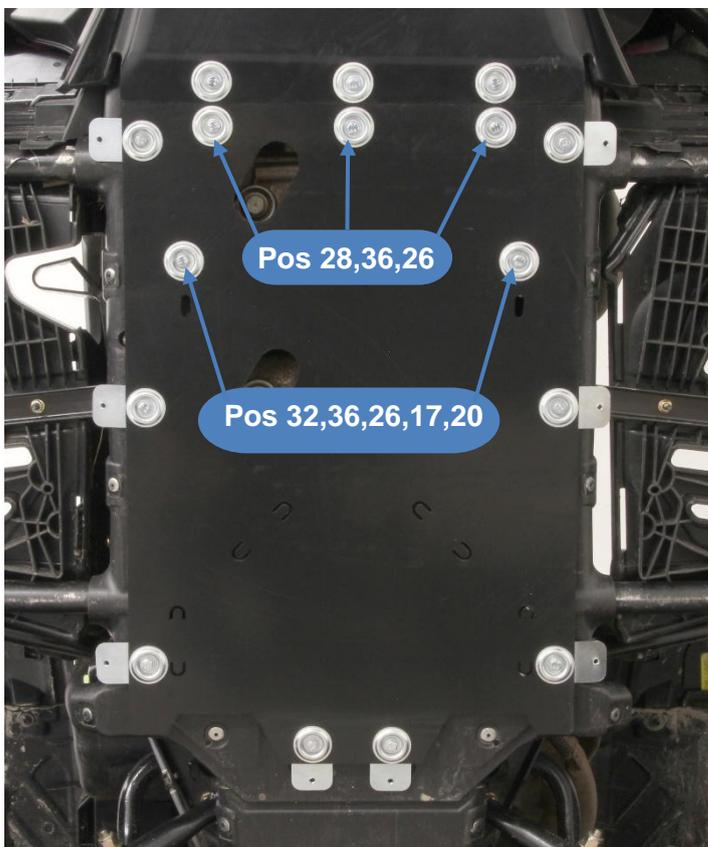
## Step 5

Install 02.8312 plates (Pos. 22) and 02.5006 plates (Pos. 18) to the middle protection 02.33602 (Pos. 2).



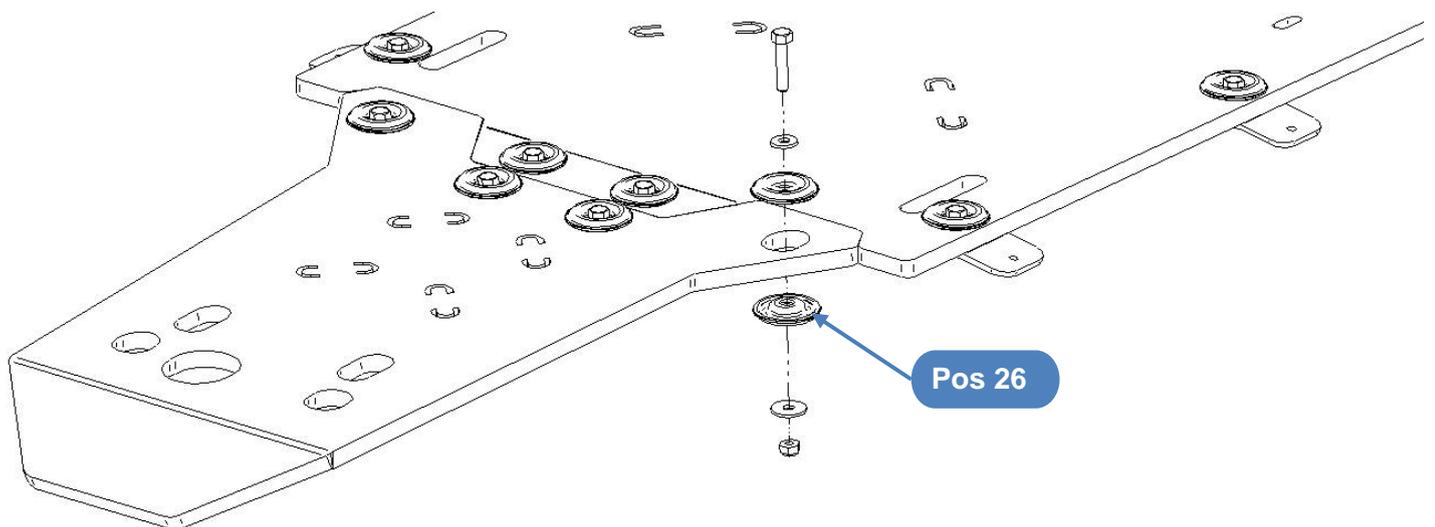
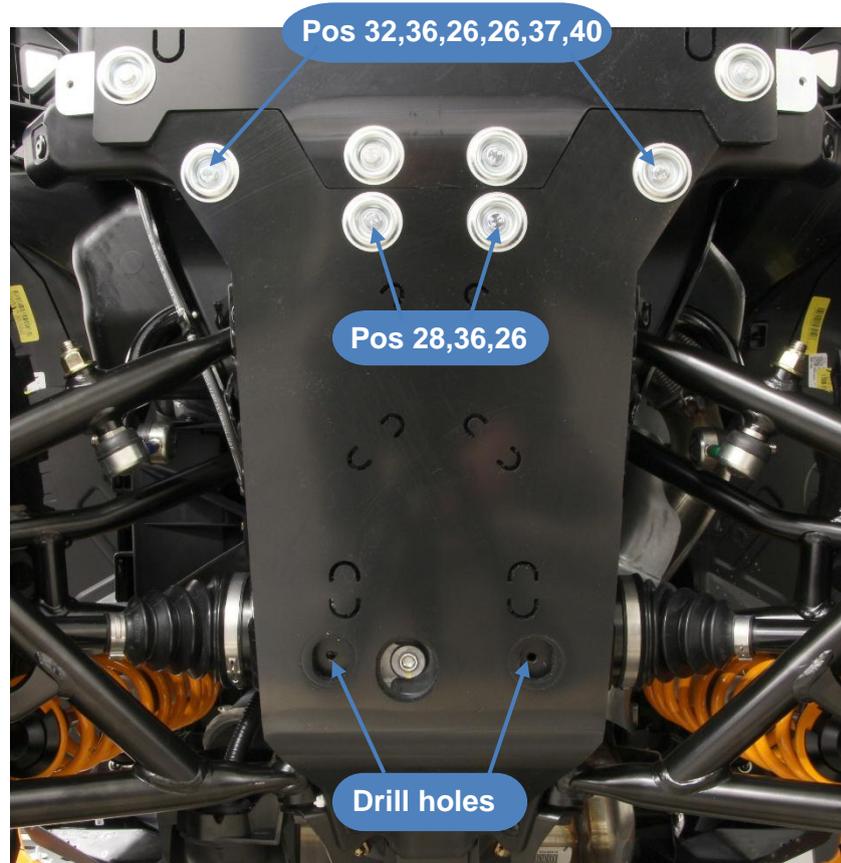
## Step 6

Install middle protection 02.33602 (Pos. 2). **NB! Install 02.33605 distance plates (Pos. 17) between the original plastic and middle protection as shown in the picture.**



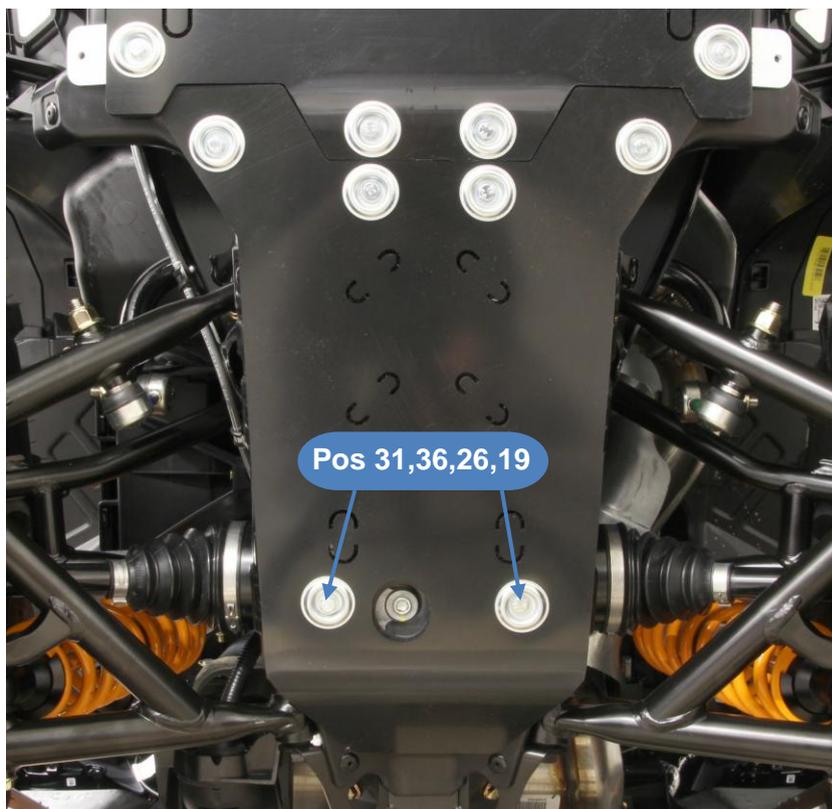
## Step 7

Install rear protection 02.33405 (Pos. 5) and drill 7mm holes in the original plastic (in the center of the skid plate lower mounting points). **NB! Install dished washers (Pos. 26) between the original plastic and rear protection as shown in the picture.**



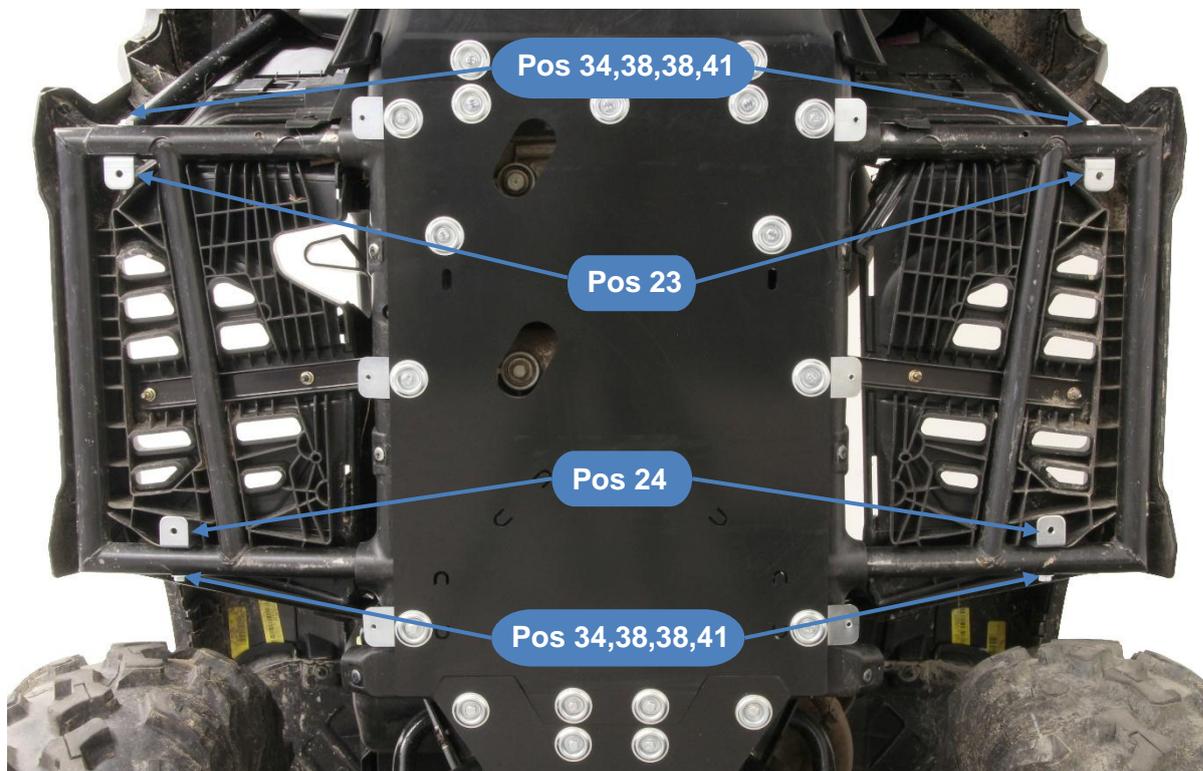
## Step 8

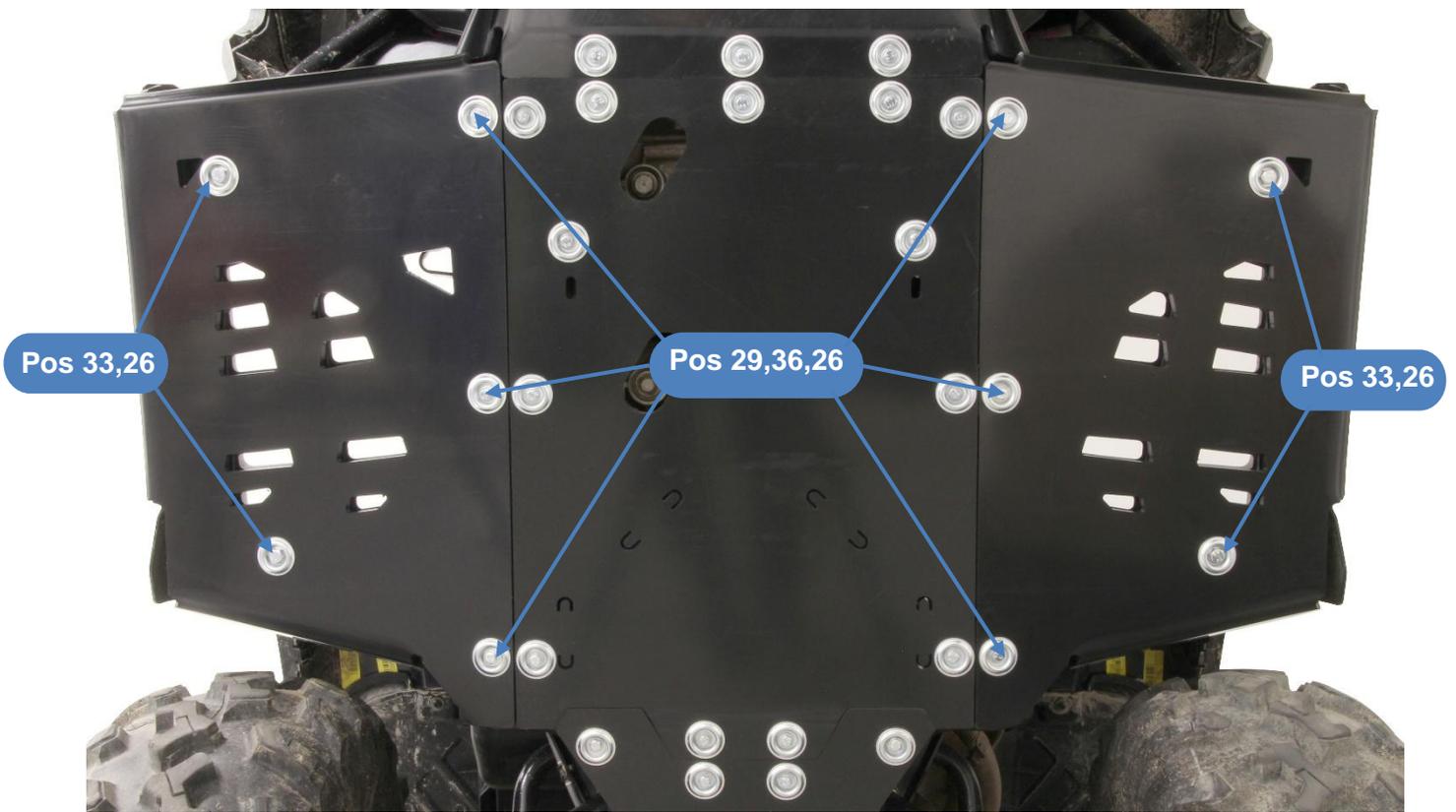
Install brackets 02.5710 (Pos. 19).



## Step 9

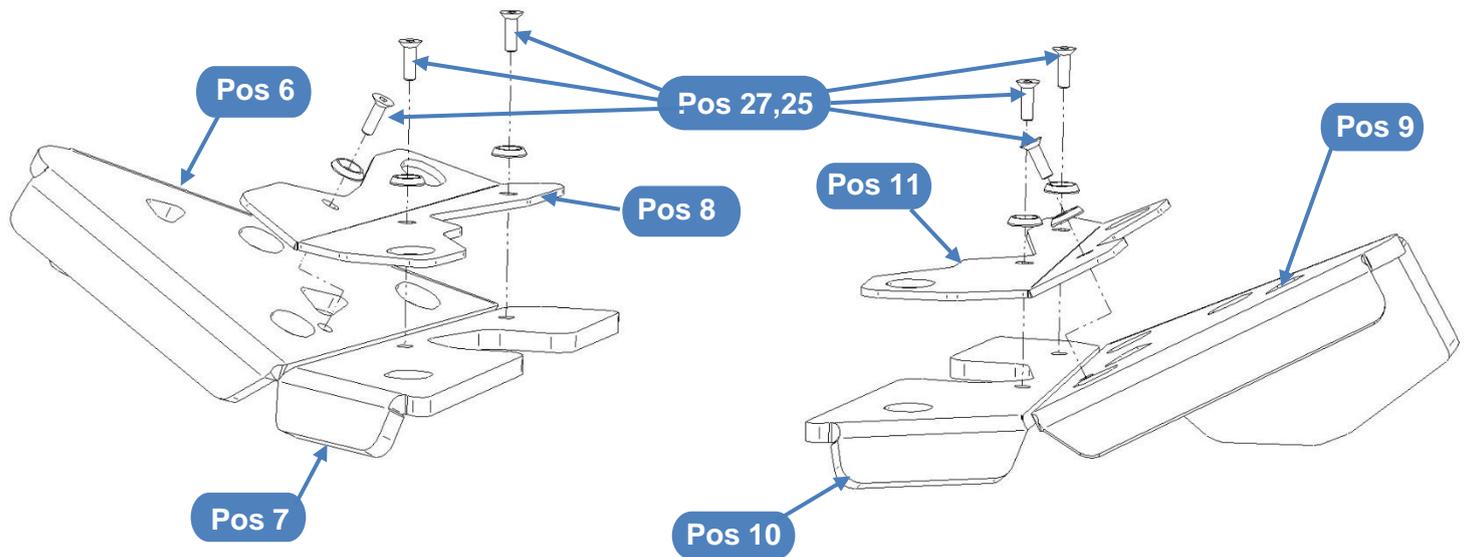
Install brackets 02.18805 (Pos. 23) and 03.1502 (Pos. 24). Then install right side protection 02.33603 (Pos. 3) and left side protection 02.33604 (Pos. 4).

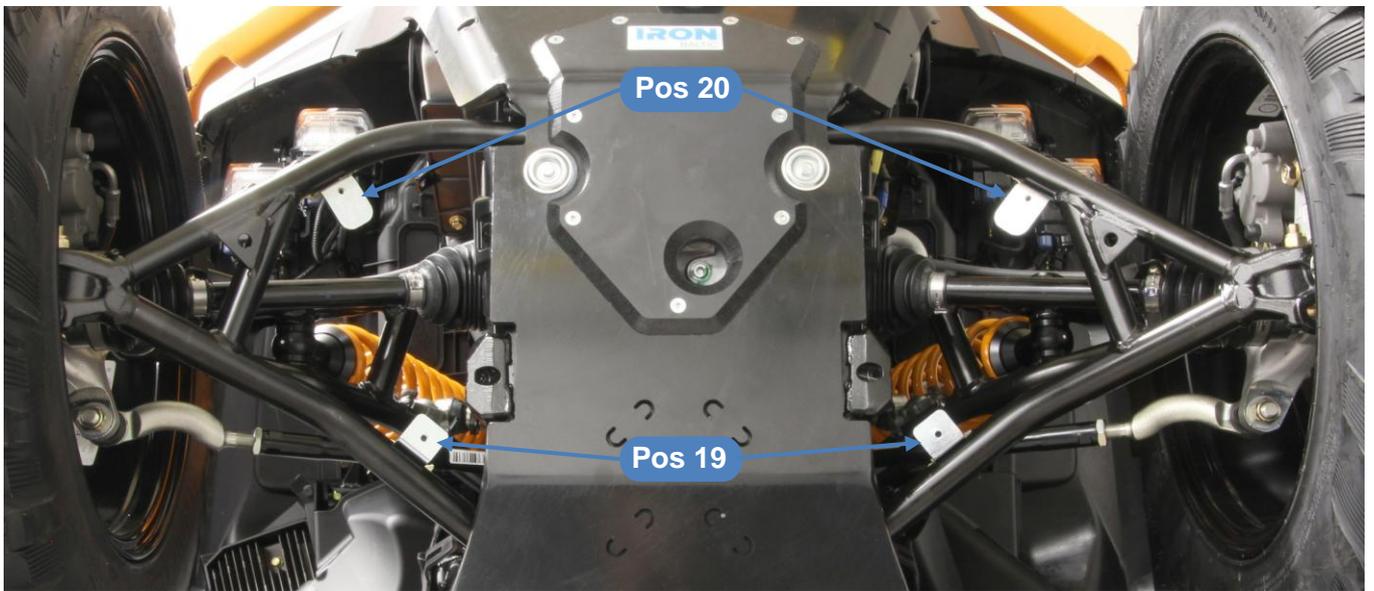
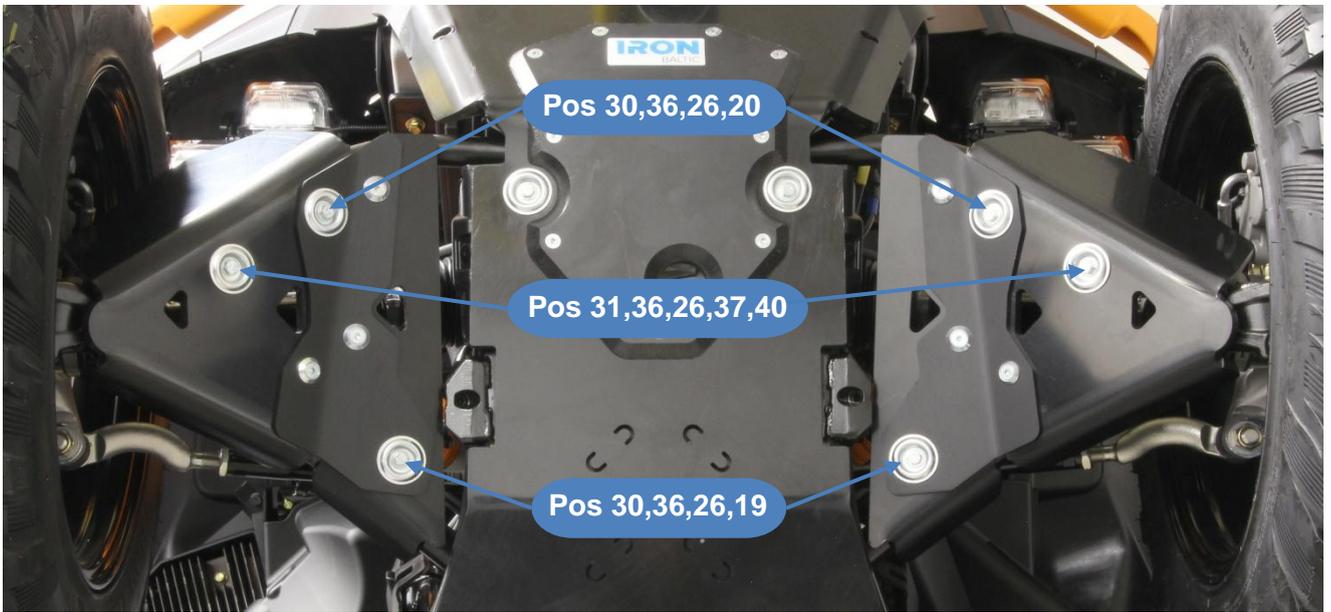




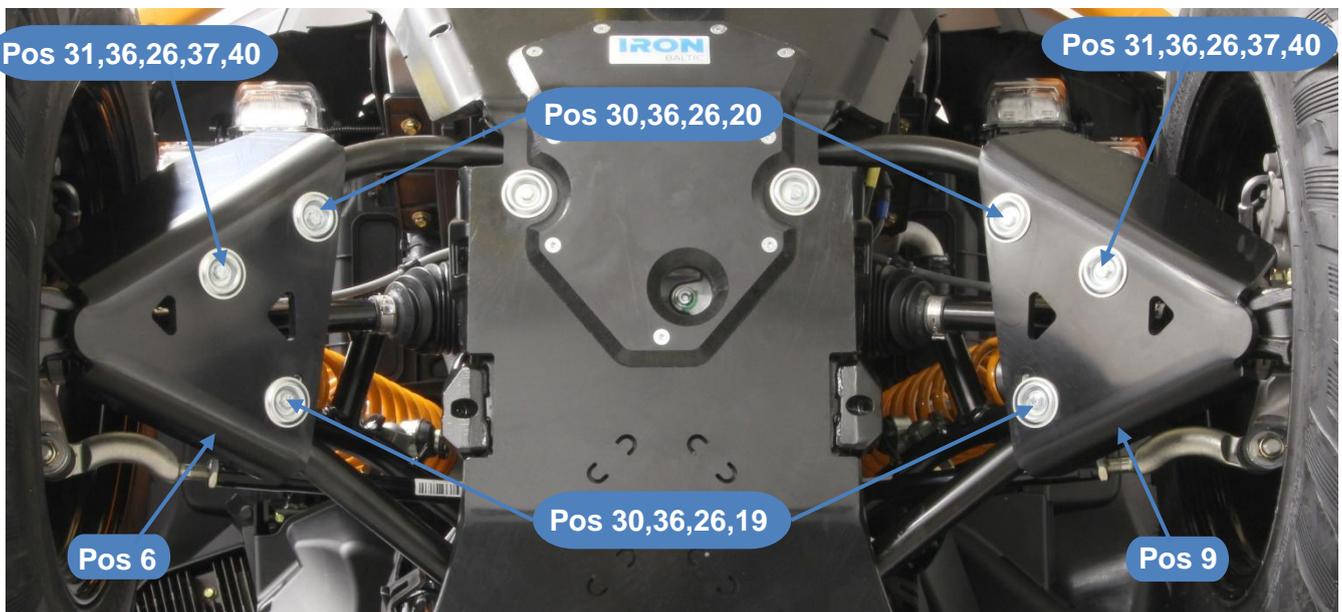
**Step 10**

Assemble the front control arm protections and then install them to the front control arms.



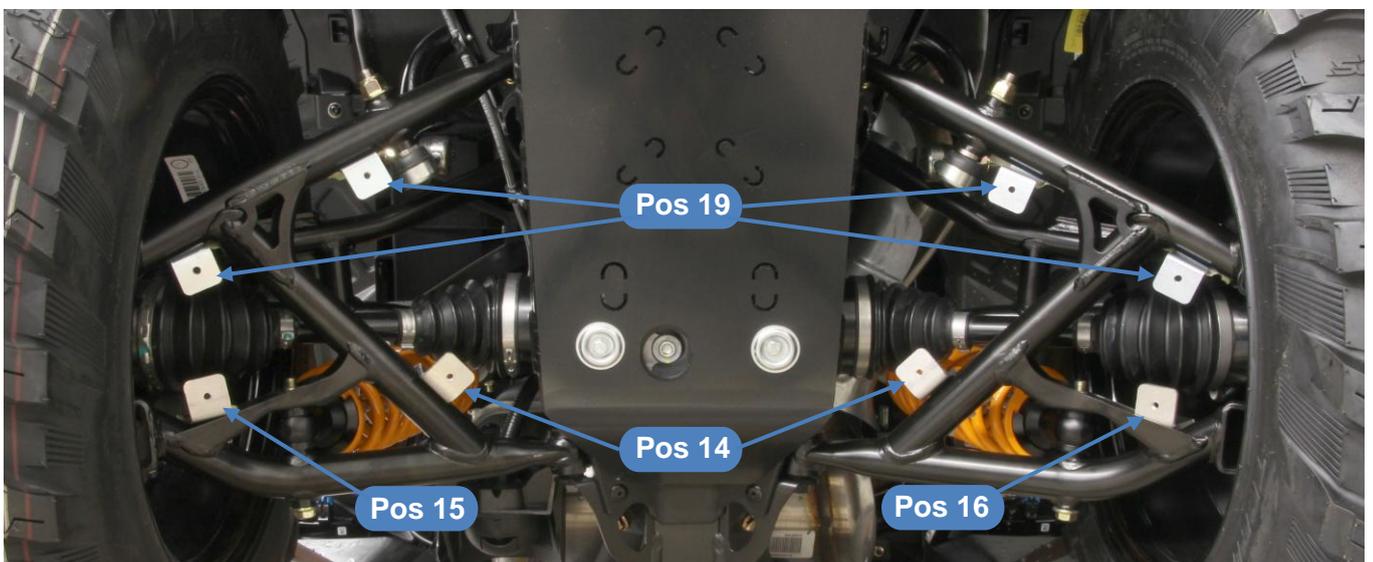
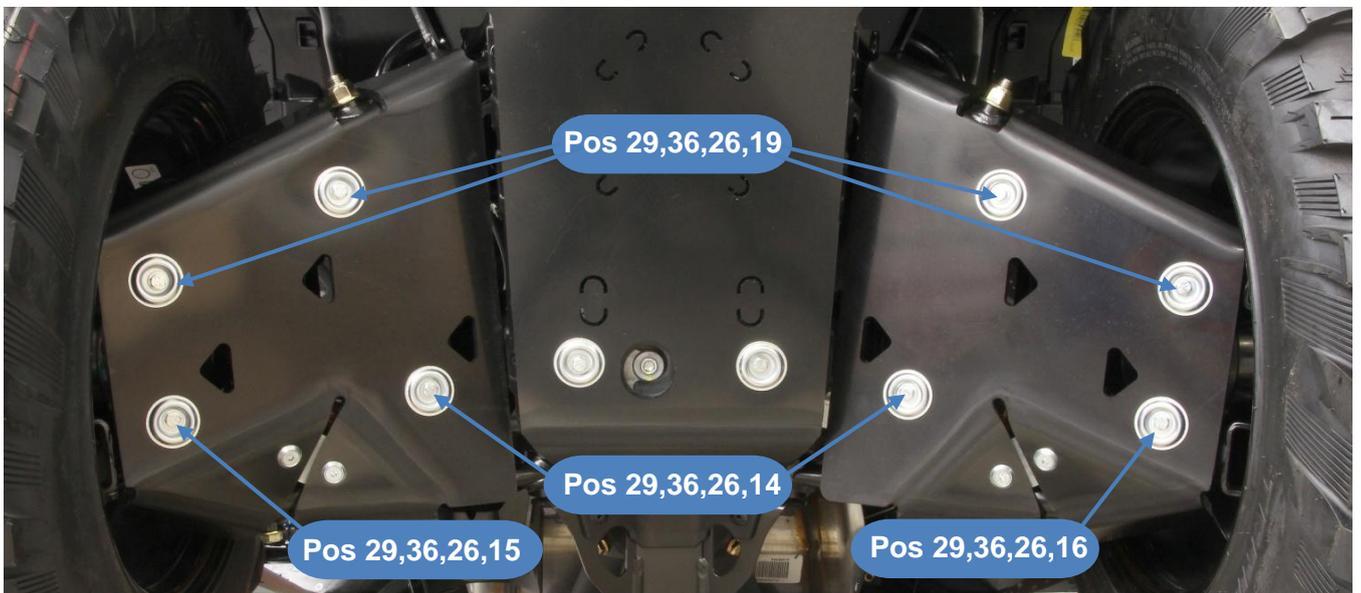
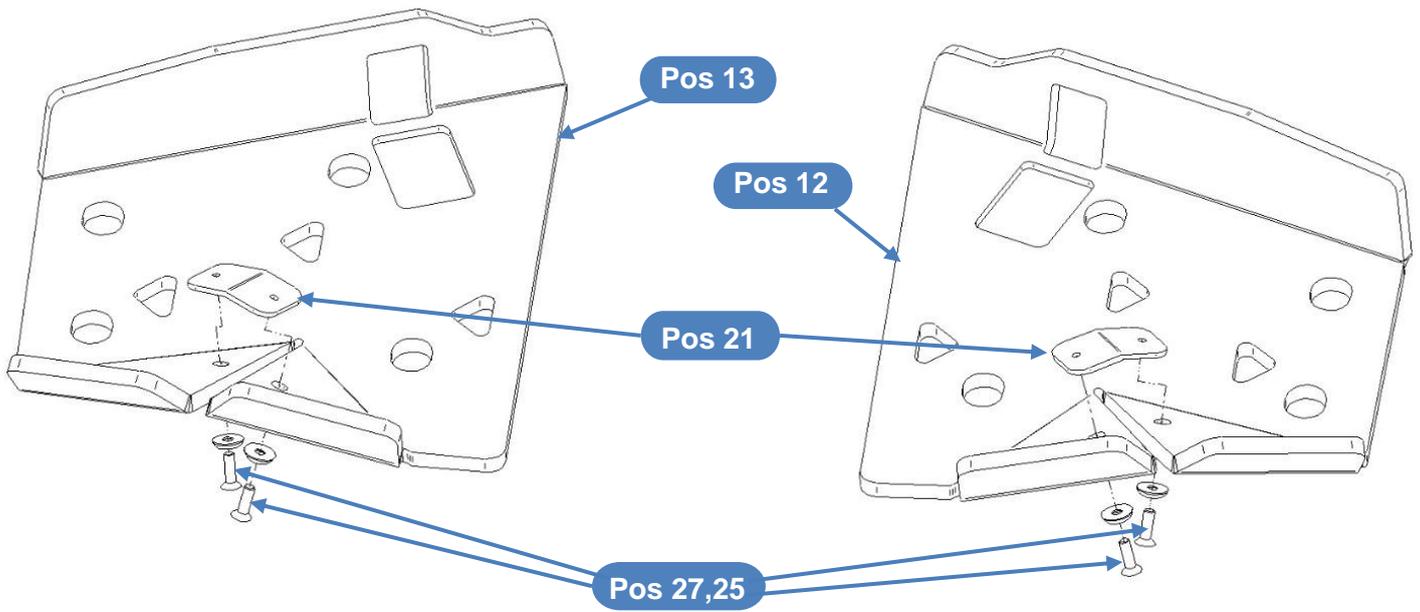


**OPTIONAL!** If you want to use skid plate with the original Can-Am snow plow adapter, install only parts 02.33406K and 02.33409K (Pos. 6 and Pos. 9).



## Step 11

Install plates 02.8311 (Pos. 21) to the rear control arm protections (Pos. 12 and Pos. 13) and then install them to the rear control arms.









# IRON BALTIC

IRON BALTIC OÜ  
Joa tee 17  
Vääna 76903  
Estonia / Europe

+372 6 533 711  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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