

IRON BALTIC

PLASTIC SKID PLATE

CAN-AM

OUTLANDER 850/1000 MAX (2025+)

Code 02.33400

Version 22052025



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

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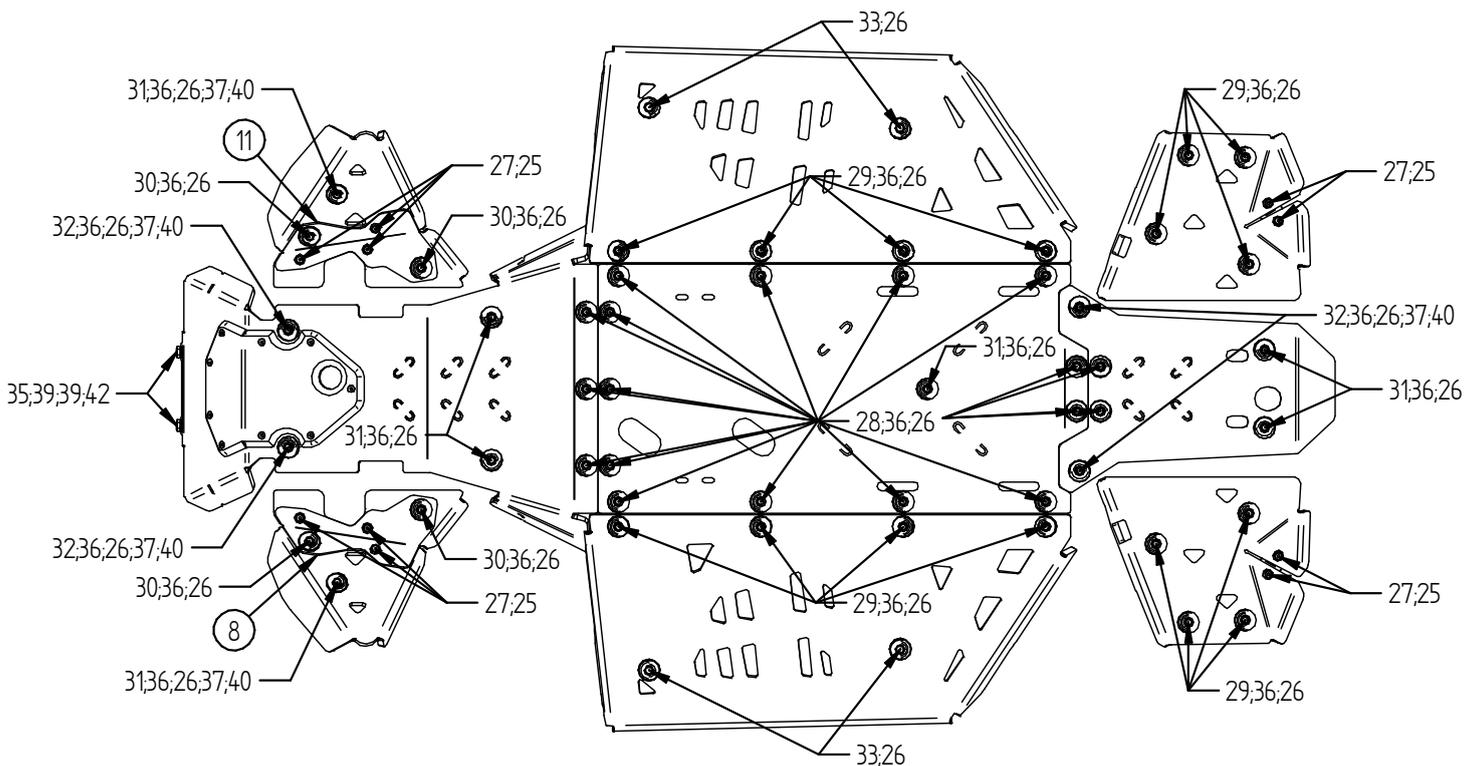
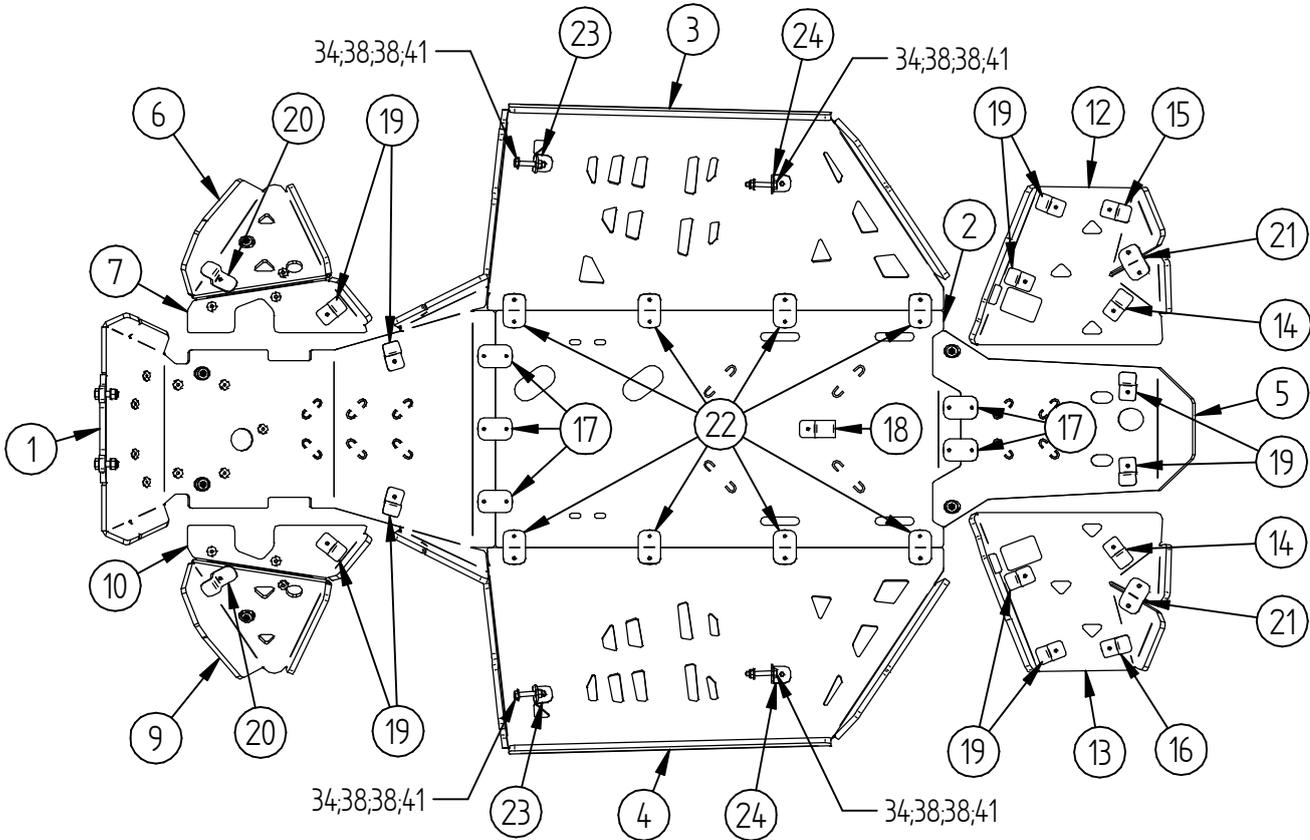
SPECIFICATION

| Pos. | Description | Code | Amount |
|------|---|--------------|--------|
| 1 | Front protection with reinforcement | 02.33401K | 1 |
| 2 | Middle protection | 02.33402 | 1 |
| 3 | Right side protection | 02.33403 | 1 |
| 4 | Left side protection | 02.33404 | 1 |
| 5 | Rear protection | 02.33405 | 1 |
| 6 | Front right control arm protection part 1 | 02.33406K | 1 |
| 7 | Front right control arm protection part 2 | 02.33407K | 1 |
| 8 | Front right control arm protection connecting plate | 02.33408M | 1 |
| 9 | Front left control arm protection part 1 | 02.33409K | 1 |
| 10 | Front left control arm protection part 2 | 02.33410K | 1 |
| 11 | Front left control arm protection connecting plate | 02.33411M | 1 |
| 12 | Rear right control arm protection | 02.33412 | 1 |
| 13 | Rear left control arm protection | 02.33413 | 1 |
| 14 | Rear control arm protection bracket 1 | 02.33514 | 2 |
| 15 | Rear right control arm protection bracket 2 | 02.33515 | 1 |
| 16 | Rear left control arm protection bracket 2 | 02.33516 | 1 |
| 17 | Connecting plate | 02.5006 | 5 |
| 18 | Bracket 1 | 02.5709 | 1 |
| 19 | Bracket 2 | 02.5710 | 10 |
| 20 | Bracket 3 | 02.8210 | 2 |
| 21 | Connecting plate 20° | 02.8311 | 2 |
| 22 | Connecting plate 10° | 02.8312 | 8 |
| 23 | Bracket 80° | 02.18805 | 2 |
| 24 | Bracket 90° | 03.1502 | 2 |
| 25 | Conical washer 6 | 14.502 | 10 |
| 26 | Dished washer | 14.503 | 53 |
| 27 | Bolt M6x20 DIN7991 | OT.02.04.030 | 10 |
| 28 | Bolt M6x14 DIN933 | OT.02.02.040 | 18 |
| 29 | Bolt M6x16 DIN933 | OT.02.02.050 | 16 |
| 30 | Bolt M6x20 DIN933 | OT.02.02.060 | 4 |
| 31 | Bolt M6x25 DIN933 | OT.02.02.070 | 7 |
| 32 | Bolt M6x30 DIN933 | OT.02.02.080 | 4 |
| 33 | Bolt M8x16 DIN933 | OT.02.02.170 | 4 |
| 34 | Bolt M8x50 DIN933 | OT.02.02.240 | 4 |
| 35 | Bolt M10x35 DIN933 | OT.02.02.329 | 2 |
| 36 | Washer Ø6/15 SFS3738 | OT.04.03.020 | 49 |
| 37 | Washer Ø6/18 DIN9021 | OT.04.02.020 | 6 |
| 38 | Washer Ø8/20 SFS3738 | OT.04.03.030 | 8 |
| 39 | Washer Ø10 DIN125 | OT.04.01.040 | 4 |
| 40 | Nyloc nut M6 DIN985 | OT.03.02.030 | 6 |
| 41 | Nyloc nut M8 DIN985 | OT.03.02.040 | 4 |
| 42 | Nyloc nut M10 DIN985 | OT.03.02.050 | 2 |

TOOLS REQUIRED FOR INSTALLATION:



- Spanner 10mm
- Spanner 13mm
- Socket wrench 10mm
- Socket wrench 13mm
- Socket wrench 17mm
- Allen wrench 4mm
- Allen wrench 8mm
- Drill bit 7mm



FITTING INSTRUCTIONS



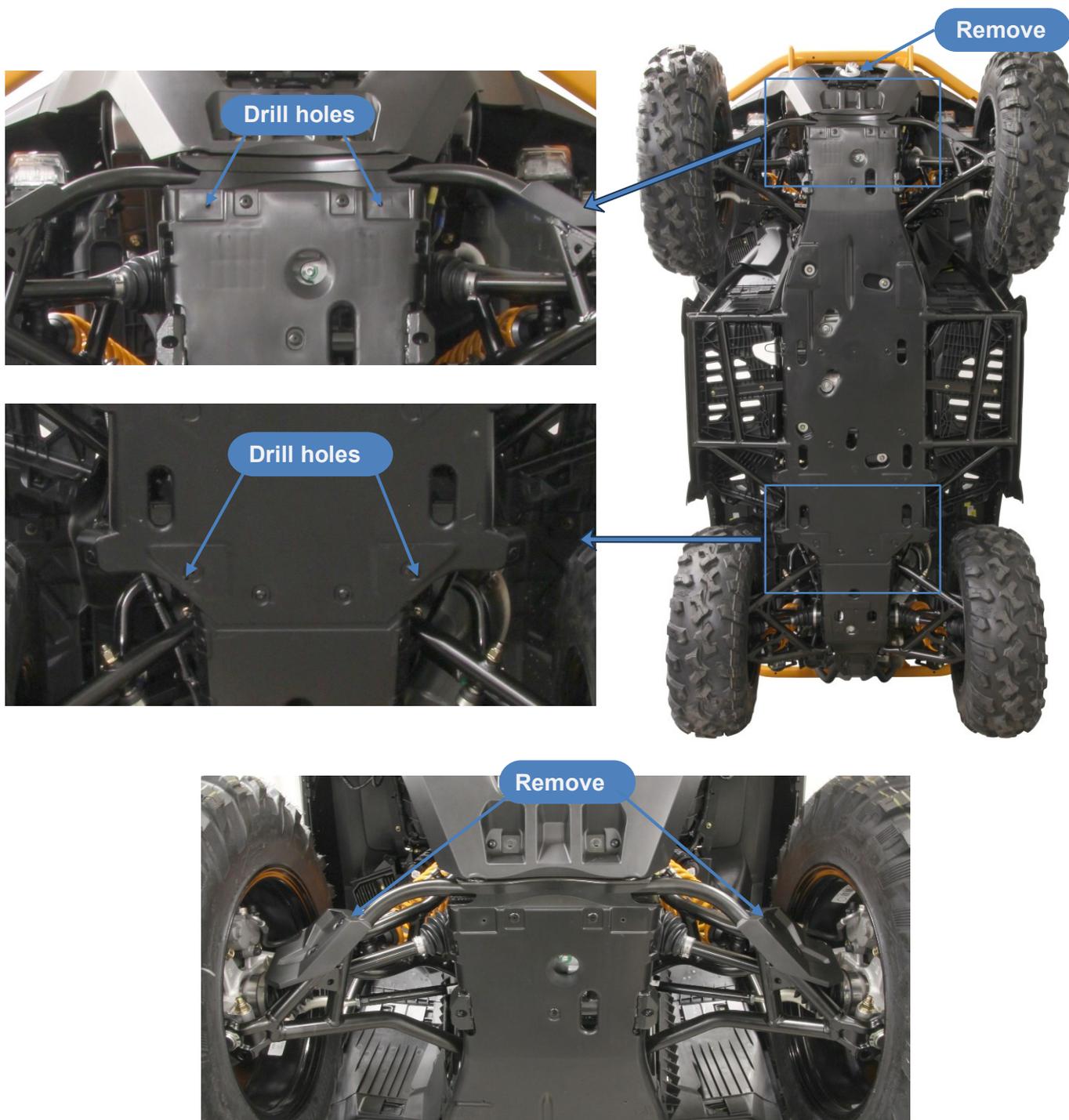
NB!

**We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.**

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!

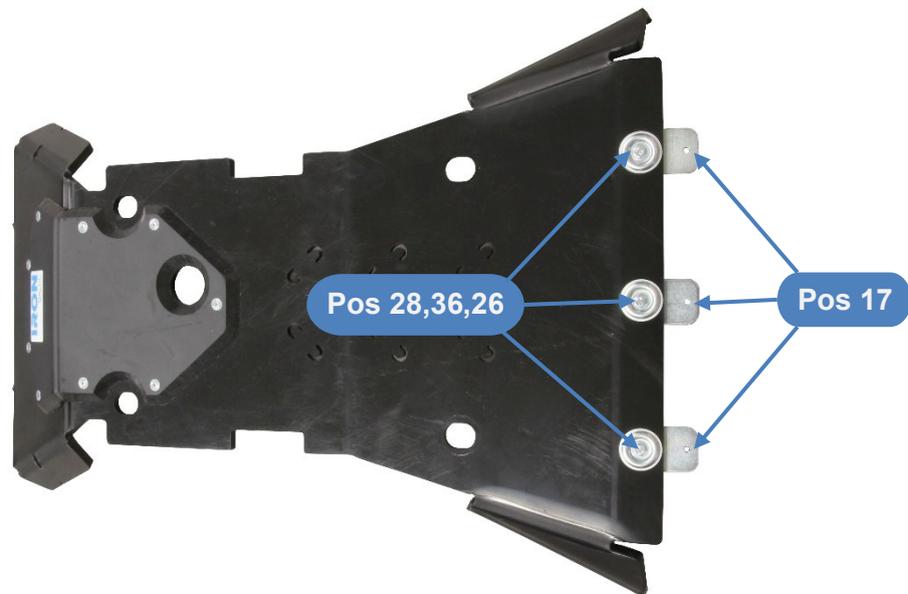
Step 1

Remove winch fairlead. Drill holes (7mm) to the original plastic skid plate. The drilling points are marked with small dimples. Remove the original front arm plastic protections (drill out the rivets).

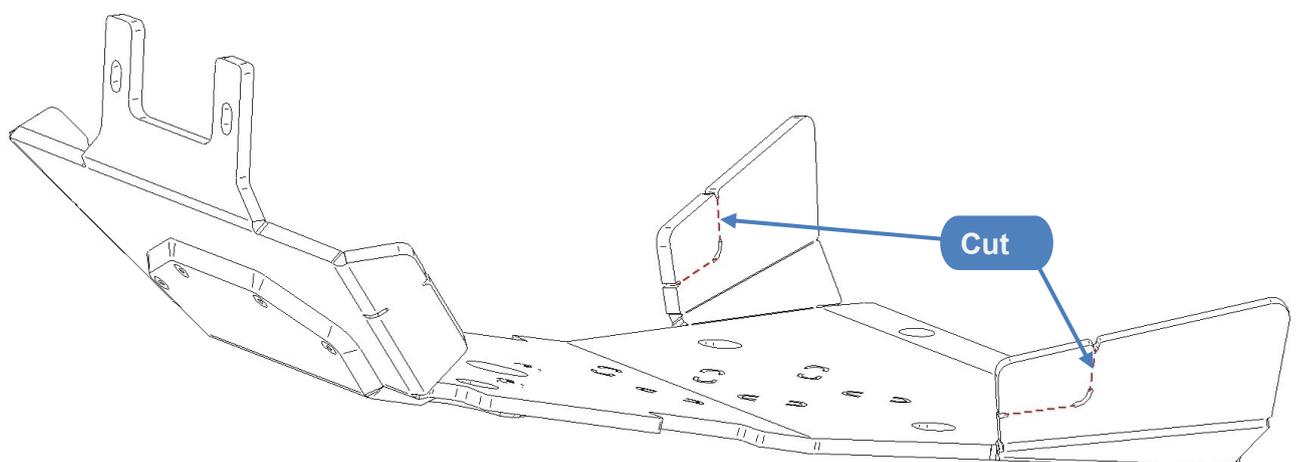
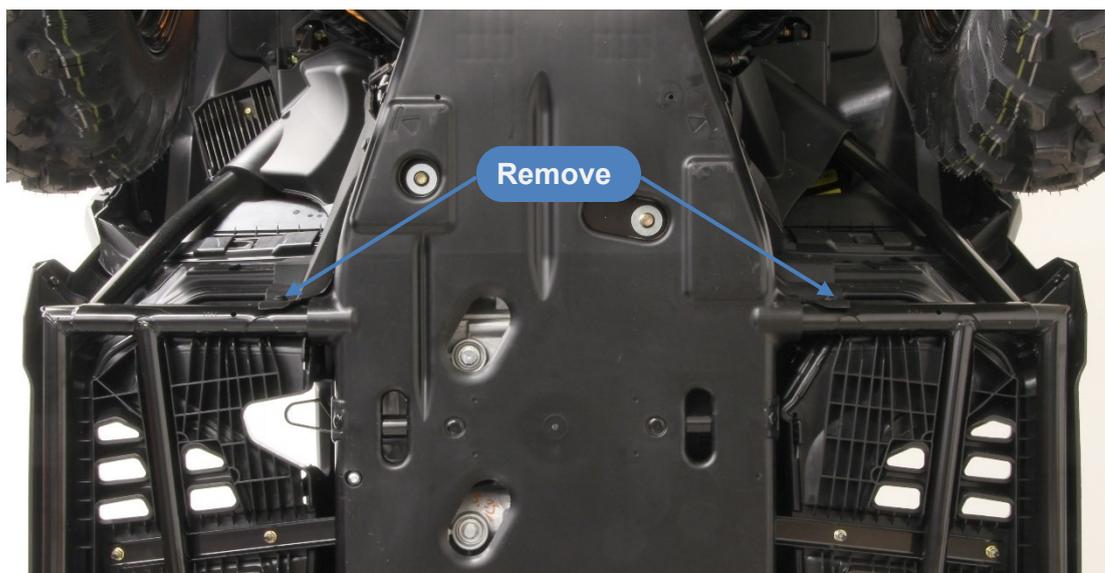


Step 2

Install 02.5006 plates (Pos. 17) to the front protection 02.33401K (Pos. 1)

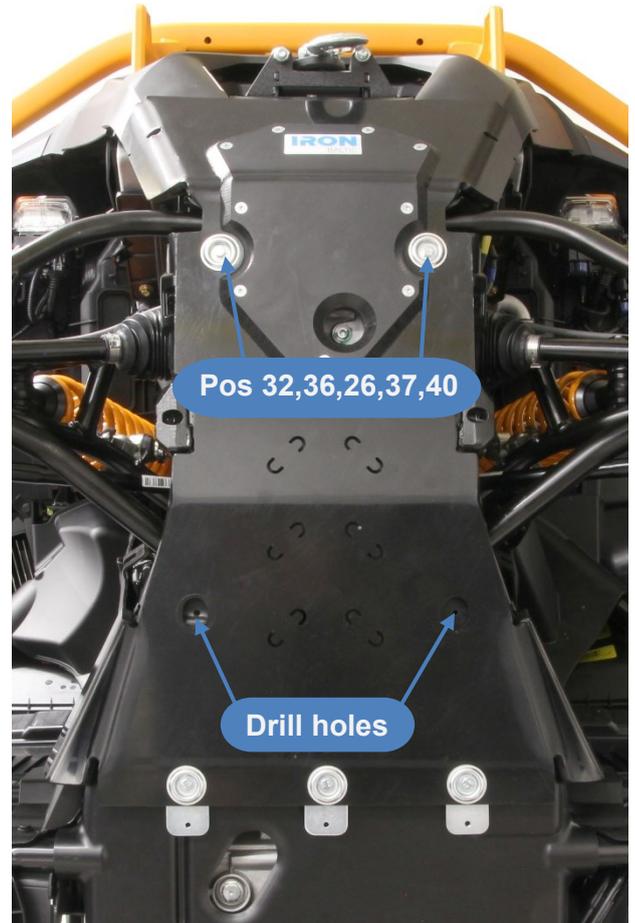


OPTIONAL! If you want the front side panels to be easier to remove for maintenance, remove the fixing dowels shown in the picture and make cutouts to the front protection, so that the remaining fixing dowels are easier to access without the need to remove skid plate.



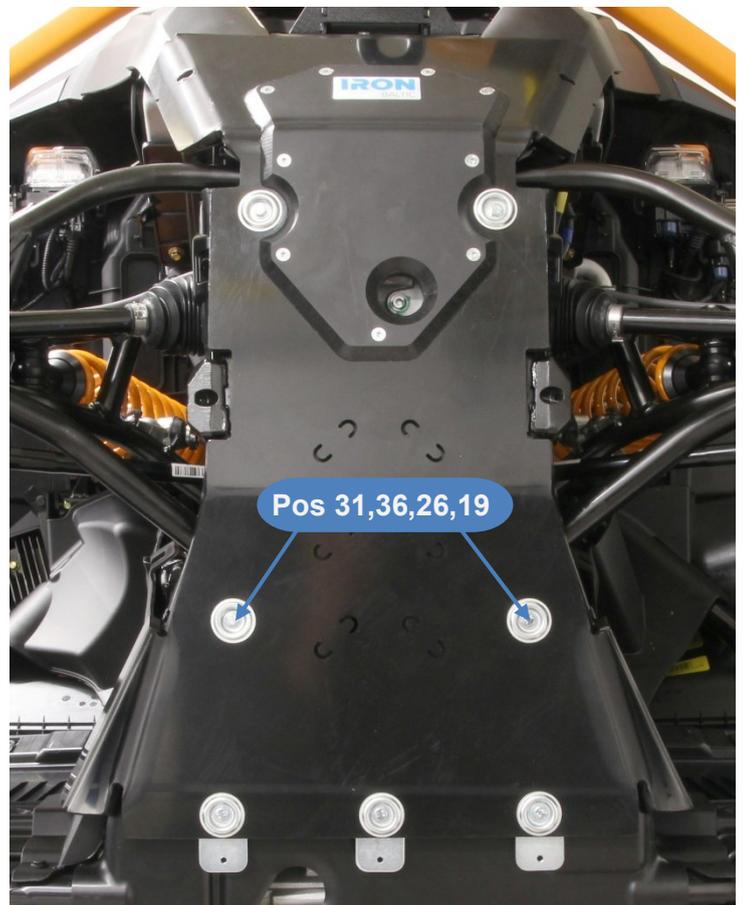
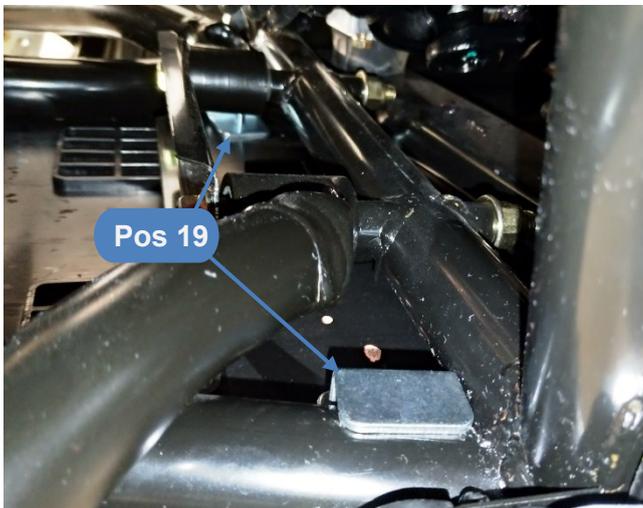
Step 3

Install front protection 02.33401K (Pos. 1) and drill 7mm holes in the original plastic (in the center of the skid plate lower mounting points).



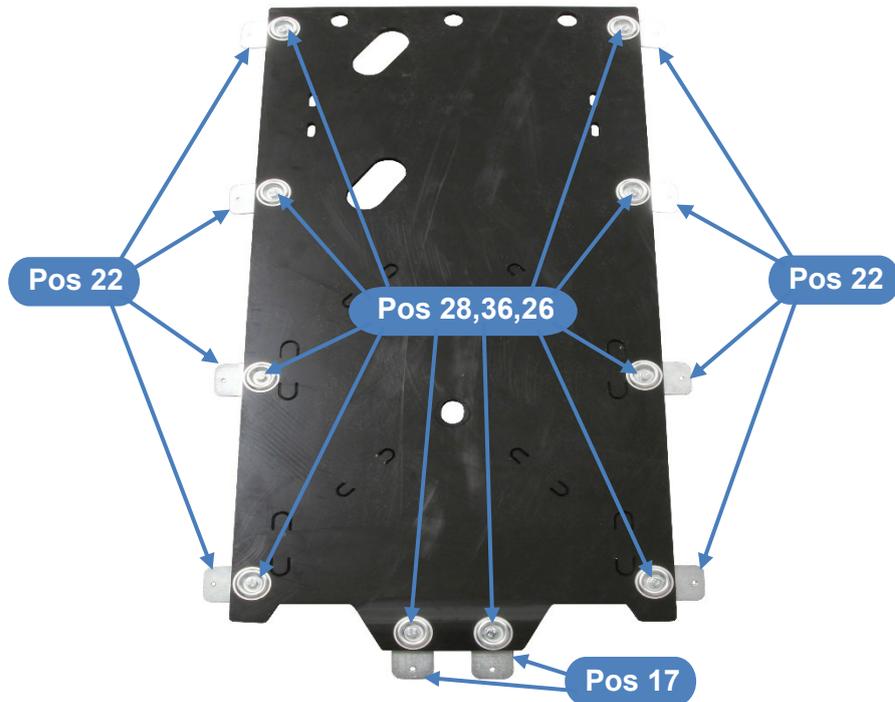
Step 4

Install brackets 02.5710 (Pos. 19).



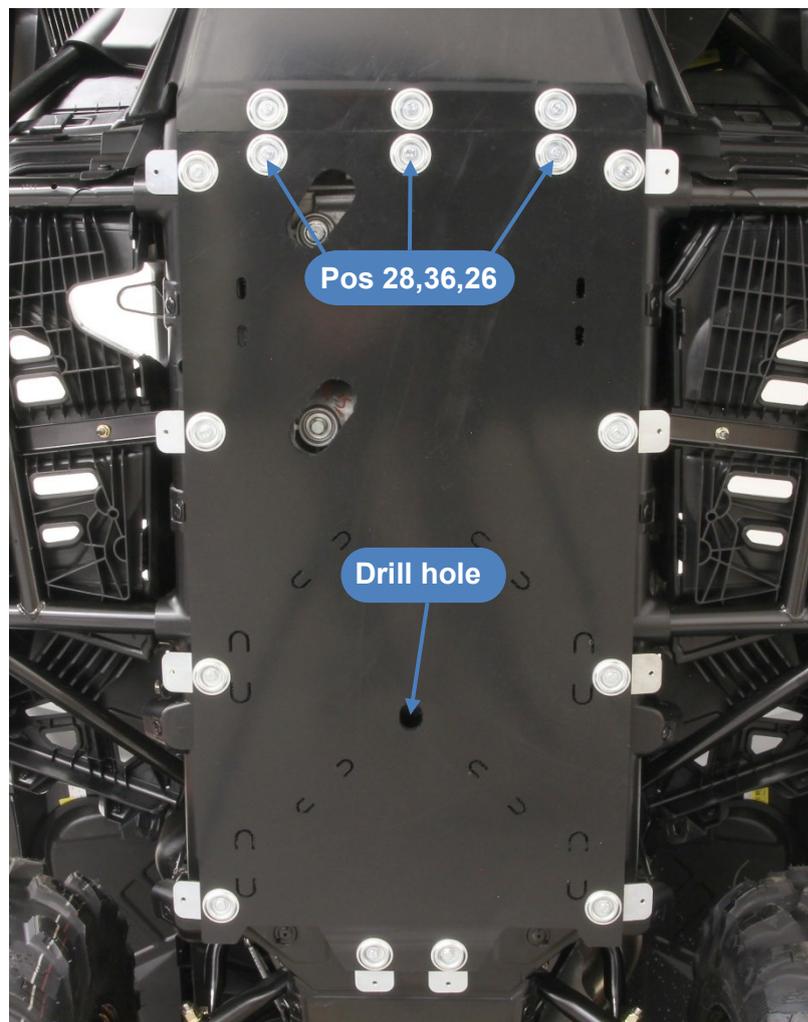
Step 5

Install 02.8312 plates (Pos. 22) and 02.5006 plates (Pos. 17) to the middle protection 02.33402 (Pos. 2).



Step 6

Install middle protection 02.33402 (Pos. 2) and drill 7mm hole in the original plastic (in the center of the skid plate lower mounting point).



Step 7

Install bracket 02.5709 (Pos. 18).



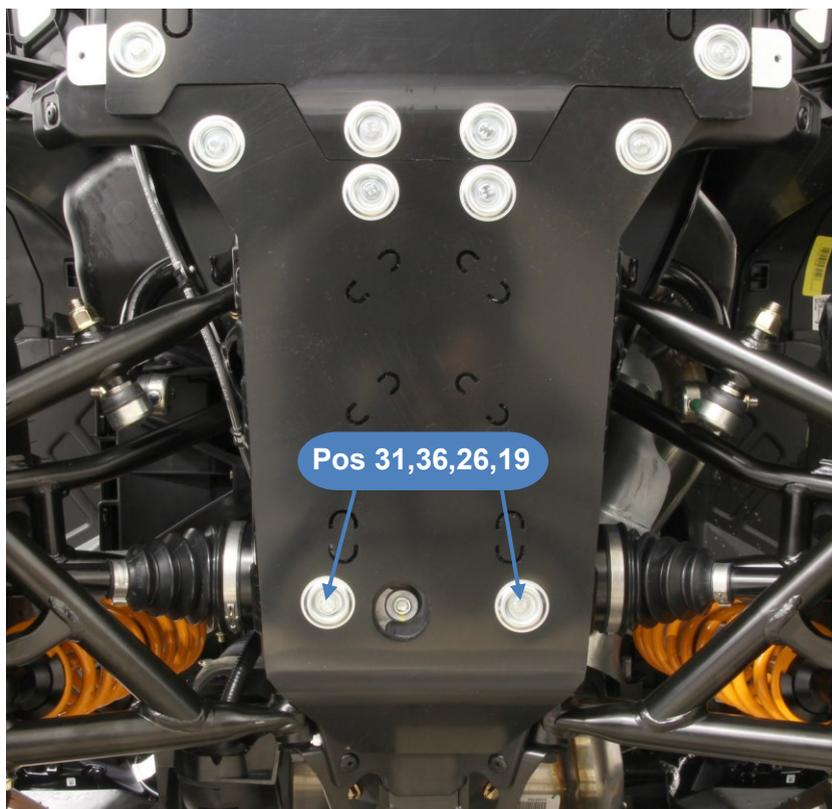
Step 8

Install rear protection 02.33405 (Pos. 5) and drill 7mm holes in the original plastic (in the center of the skid plate lower mounting points).



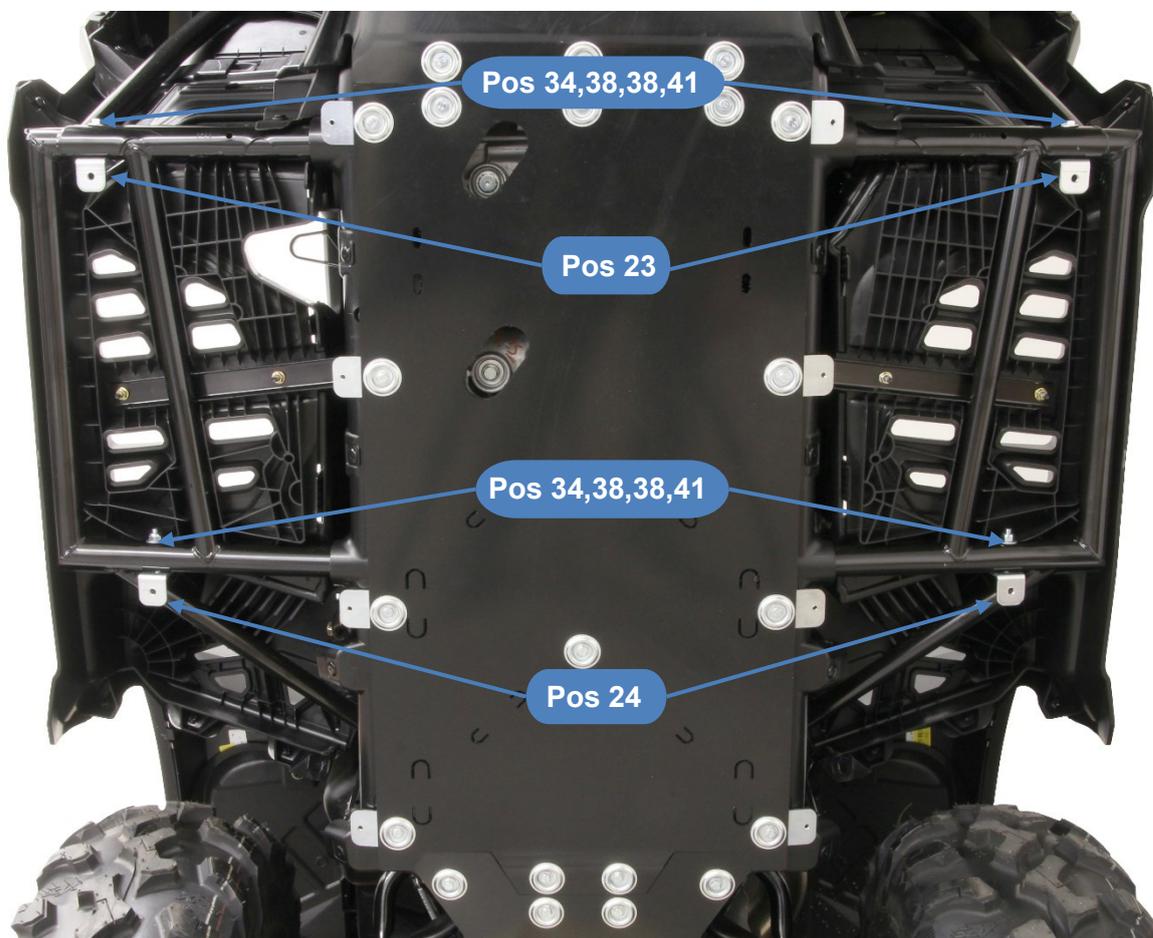
Step 9

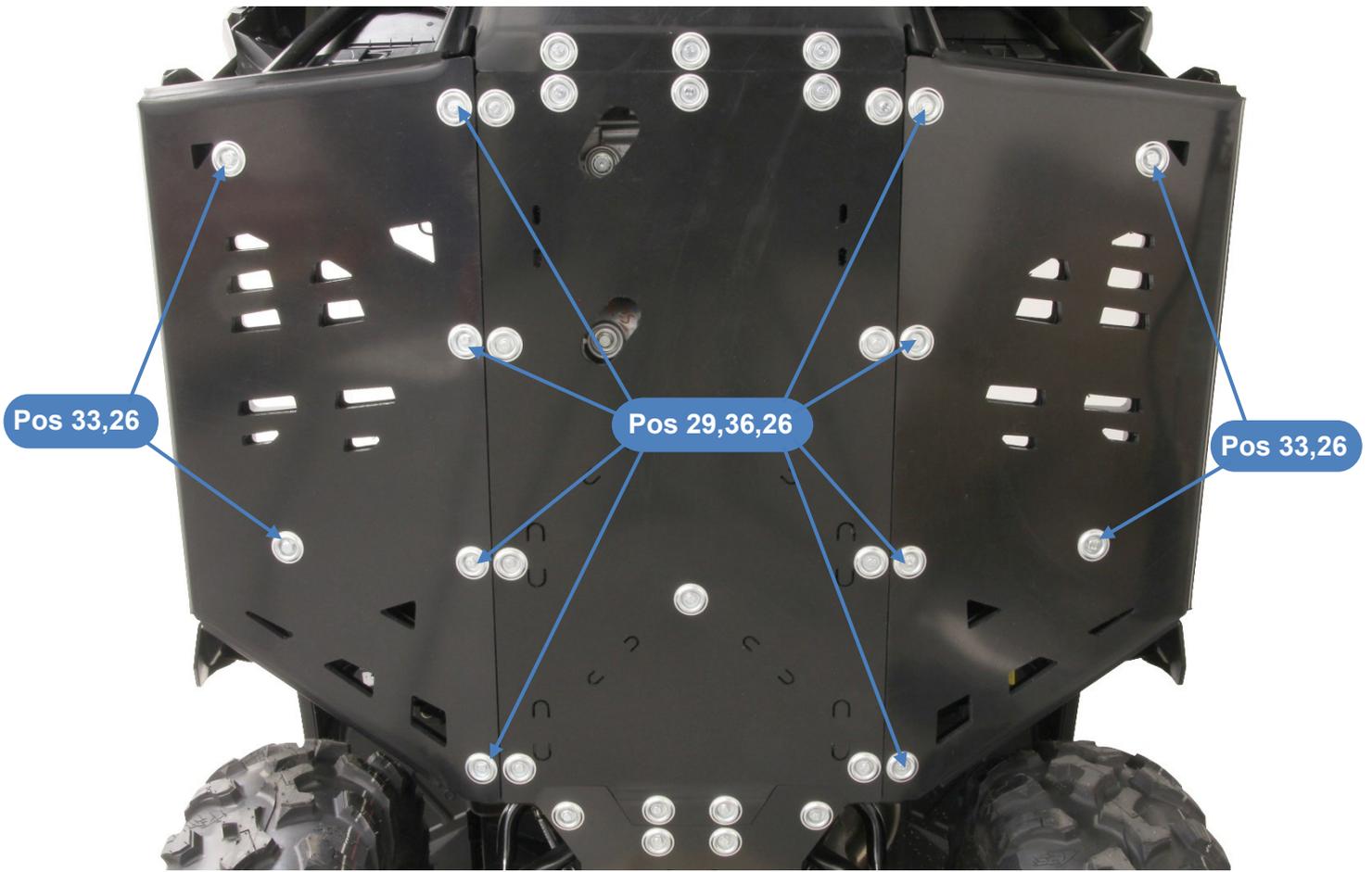
Install brackets 02.5710 (Pos. 19).



Step 10

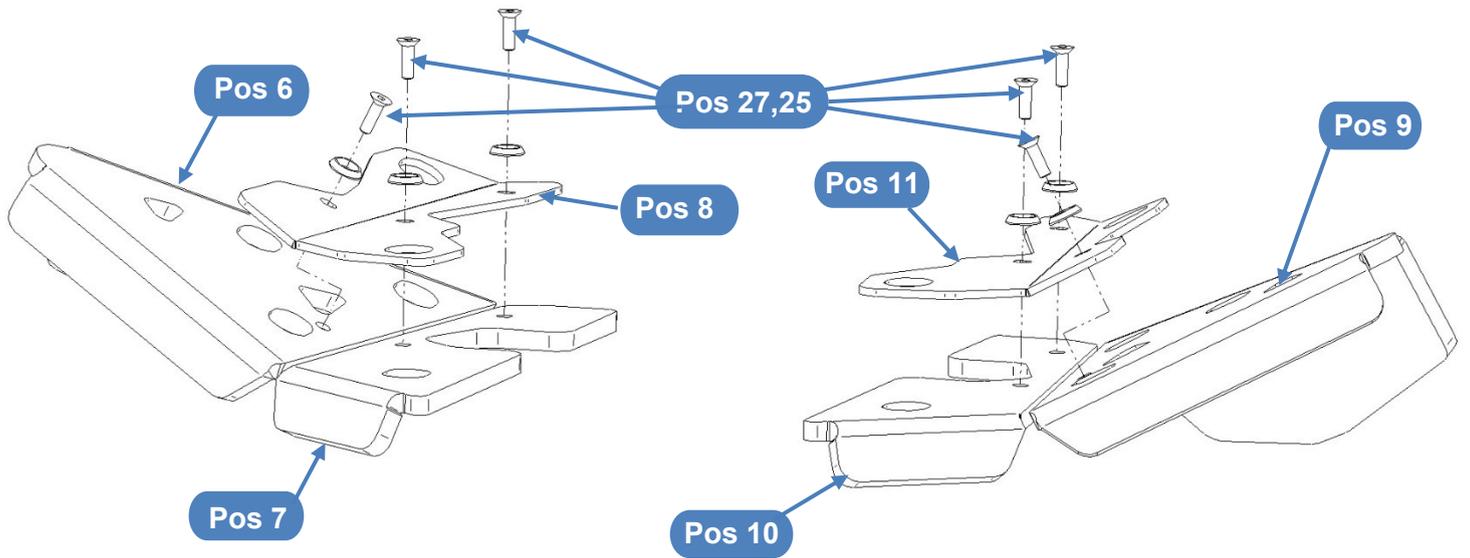
Install brackets 02.18805 (Pos. 23) and 03.1502 (Pos. 24). Then install right side protection 02.33403 (Pos. 3) and left side protection 02.33404 (Pos. 4).

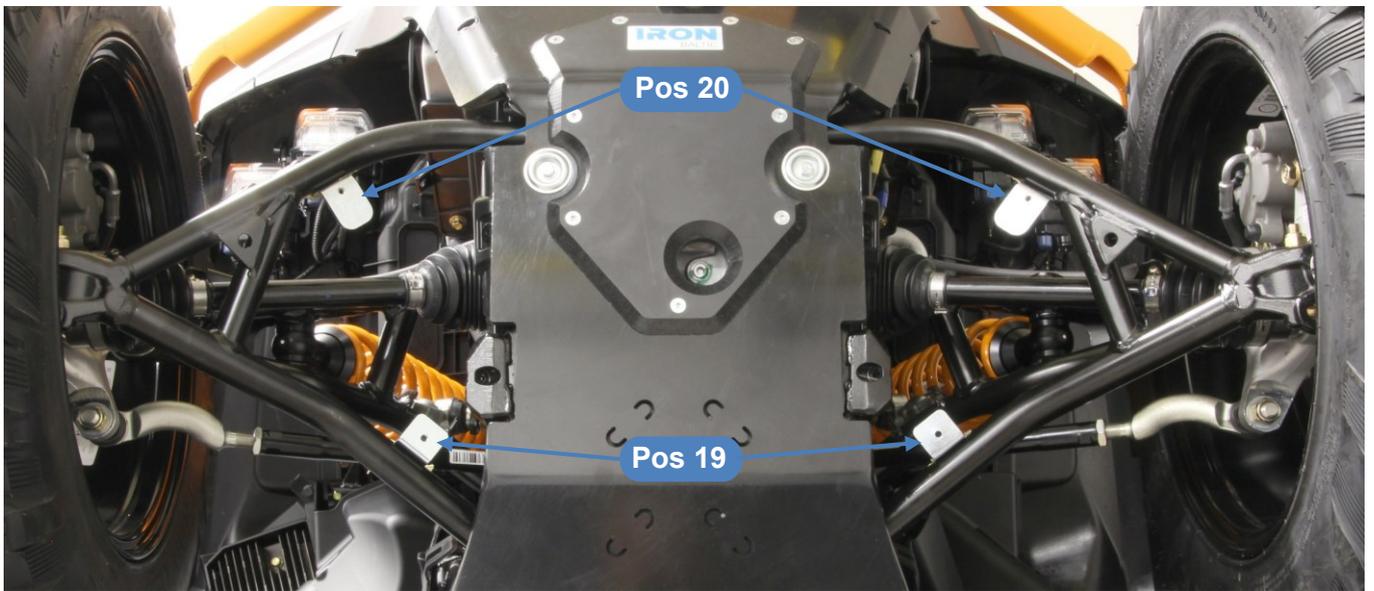
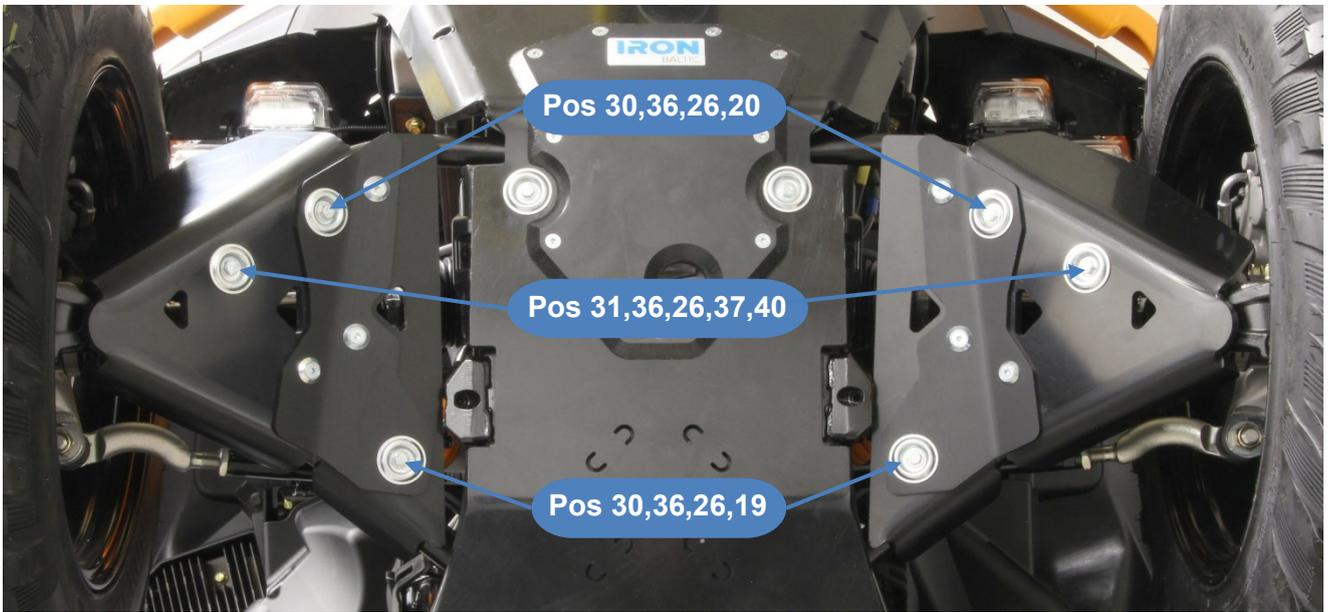




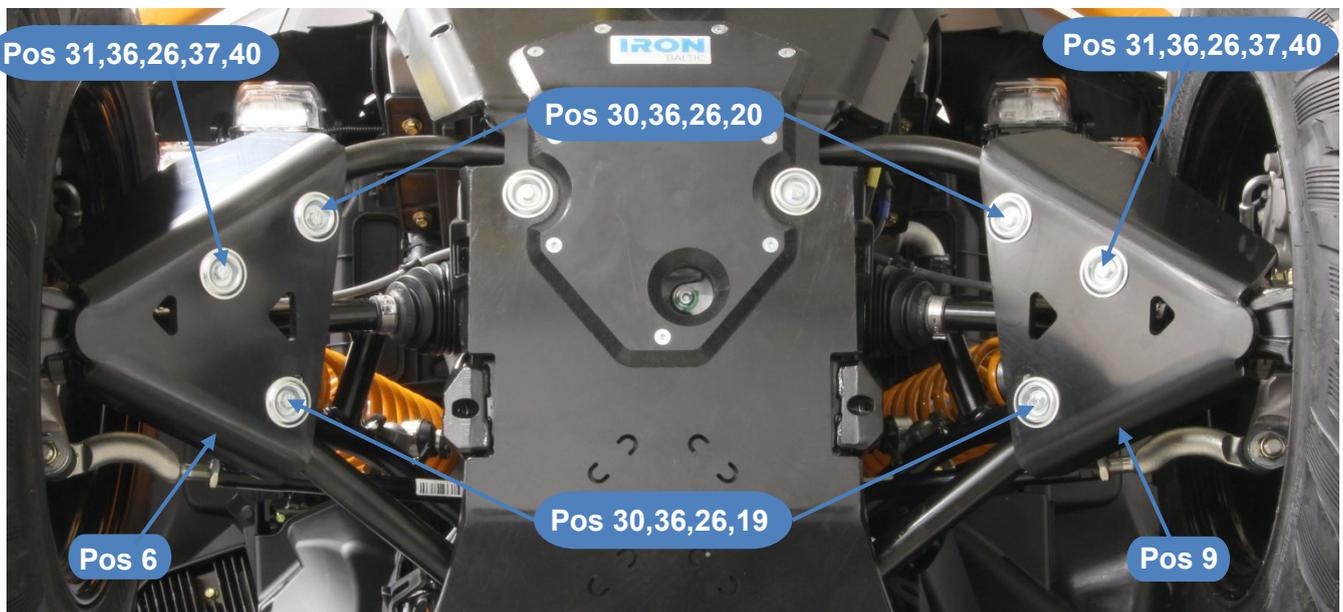
Step 11

Assemble the front control arm protections and then install them to the front control arms.



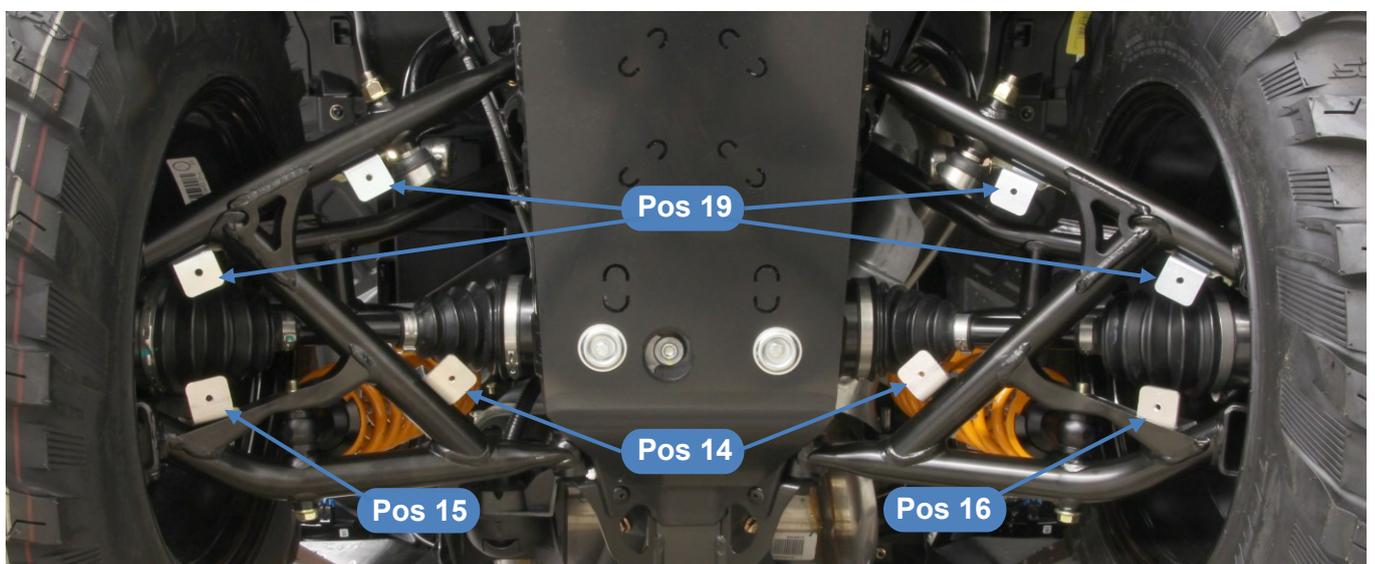
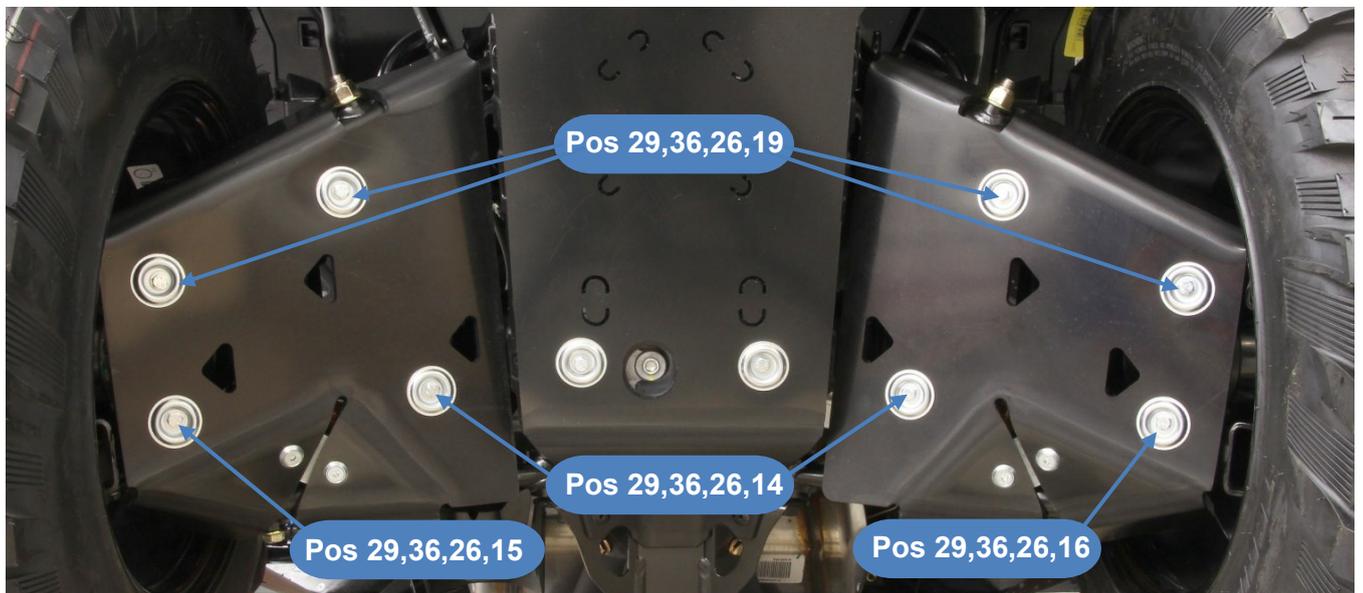
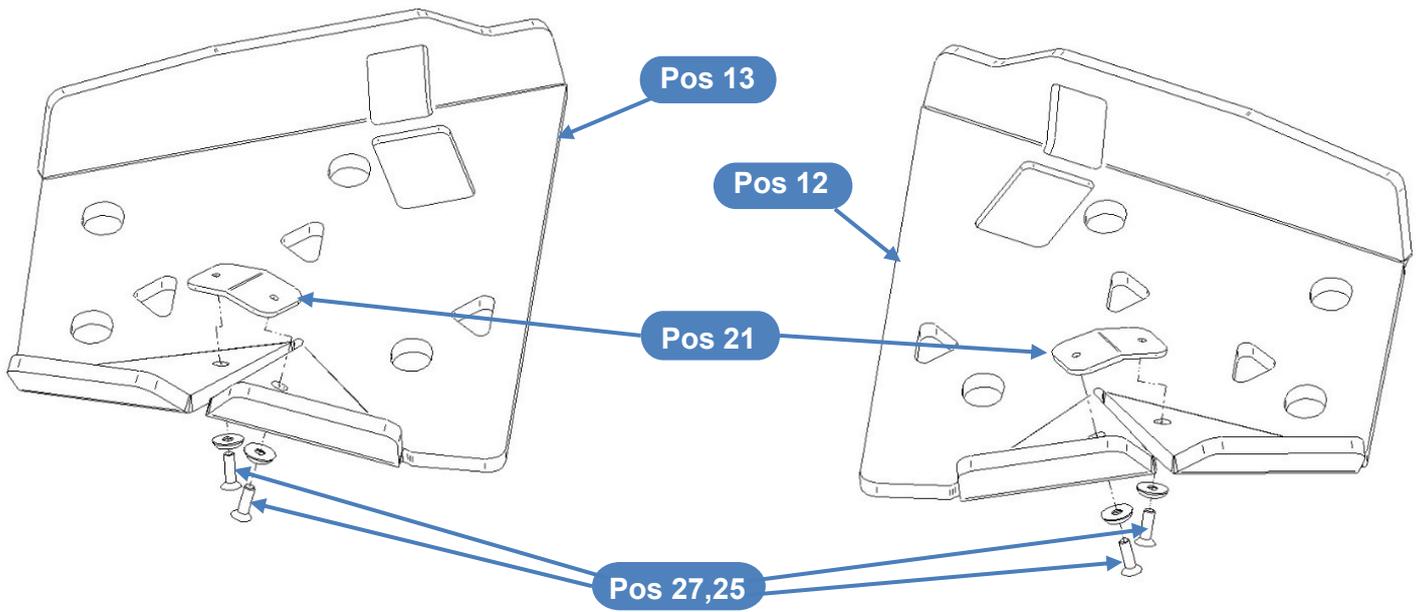


OPTIONAL! If you want to use skid plate with the original Can-Am snow plow adapter, install only parts 02.33406K and 02.33409K (Pos. 6 and Pos. 9).



Step 12

Install plates 02.8311 (Pos. 21) to the rear control arm protections (Pos. 12 and Pos. 13) and then install them to the rear control arms.



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

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www.facebook.com/ironbaltic
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