

IRON BALTIC

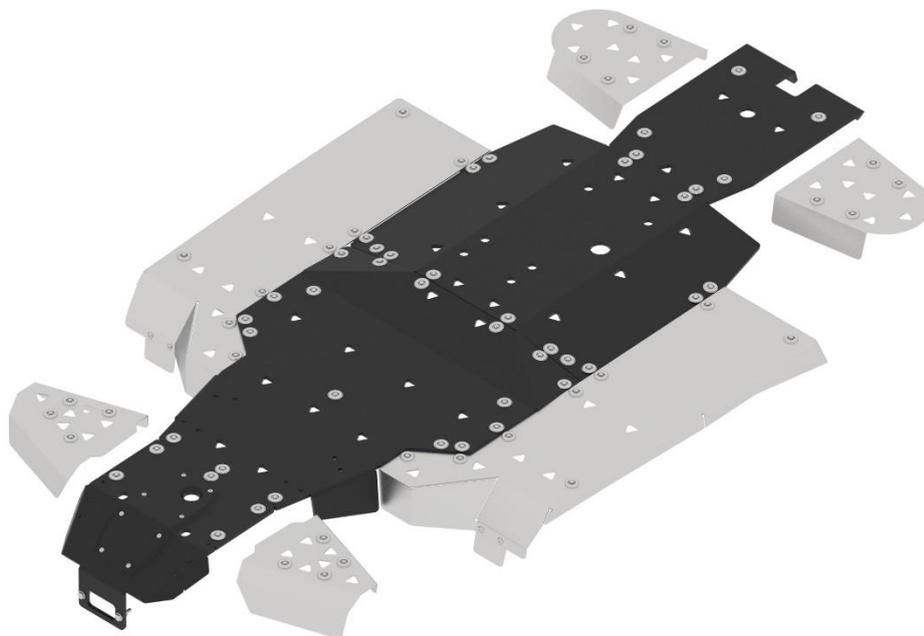
SKID PLATE

TRAPPER

UTV 550 EFI

Code 02.32900

Version 15102024



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

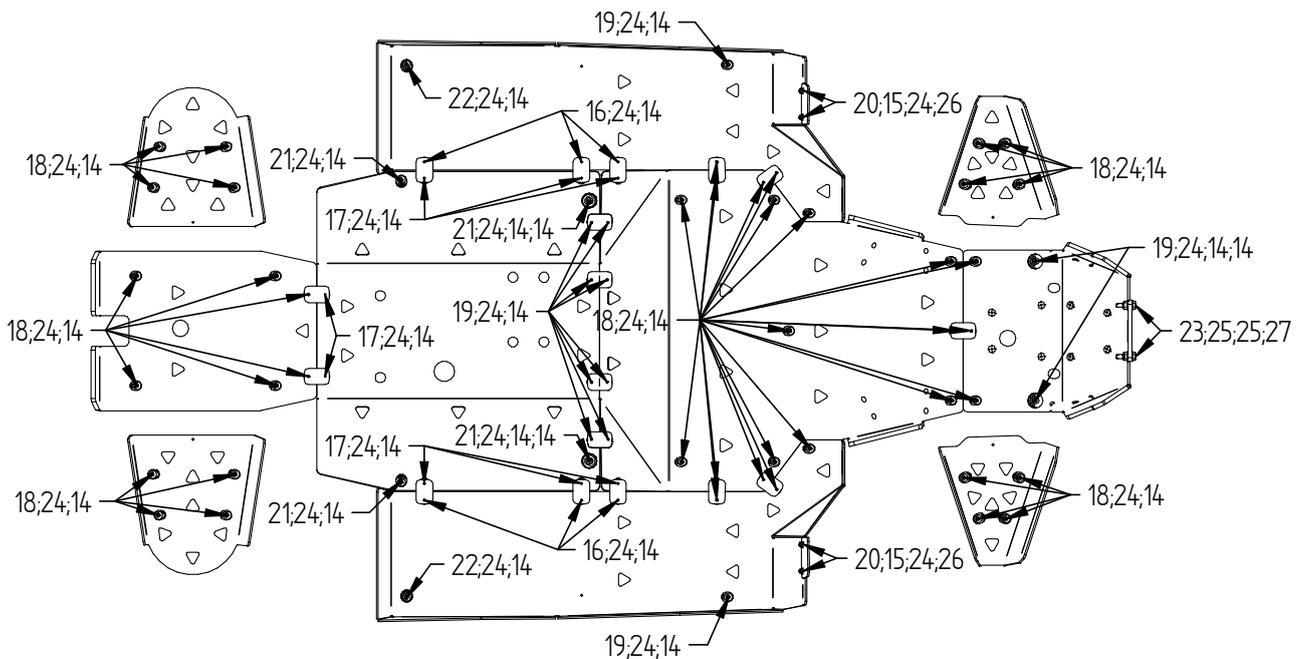
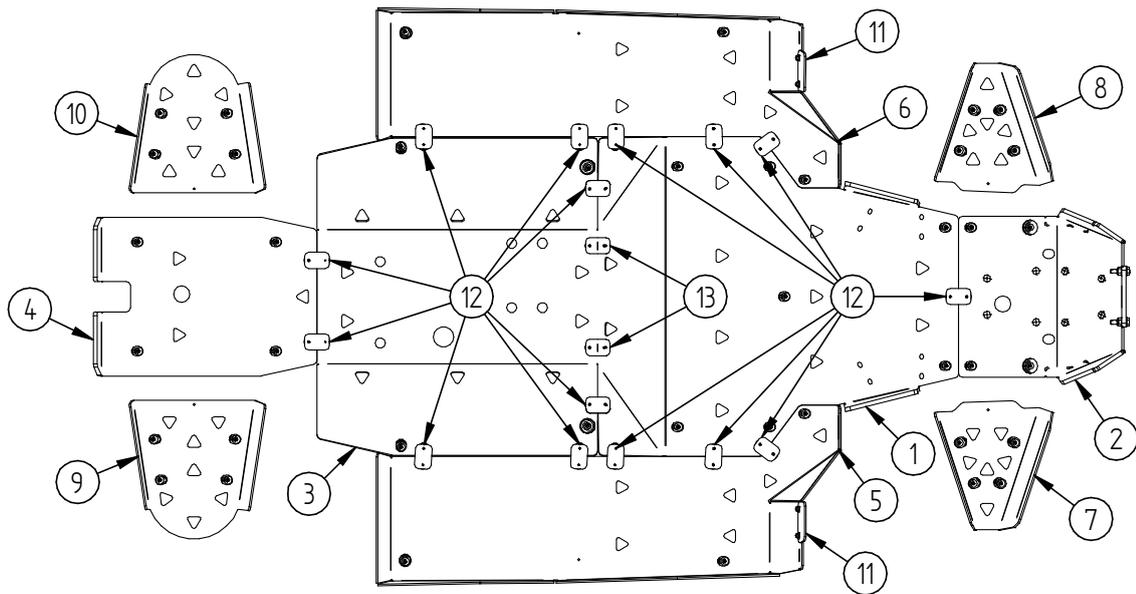
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SPECIFICATION

Pos.	Description	Code	Amount
1	Middle part 1	02.32901	1
2	Middle part 2	02.32903	1
3	Front part	02.32902K	1
4	Rear part	02.32904	1
5	Right side protection	02.32905K	1
6	Left side protection	02.32906K	1
7	Right front A-arm protection	02.32907	1
8	Left front A-arm protection	02.32908	1
9	Right rear A-arm protection	02.32909	1
10	Left rear A-arm protection	02.32910	1
11	Cover plate	02.32912	2
12	Connecting plate	02.5006	15
13	Connecting plate (10° bended)	02.8312	2
14	Dished washer	14.503	79
15	Conical washer 6	14.502	4
16	Bolt M6x12 DIN933	OT.02.02.030	6
17	Bolt M6x14 DIN933	OT.02.02.040	8
18	Bolt M6x16 DIN933	OT.02.02.050	43
19	Bolt M6x20 DIN933	OT.02.02.060	12
20	Bolt M6x20 DIN7991	OT.02.04.030	4
21	Bolt M6x25 DIN933	OT.02.02.070	4
22	Bolt M6x50 DIN933	OT.02.02.120	2
23	Bolt M10x40 DIN 933	OT.02.02.330	2
24	Washer Ø6/15 SFS3738	OT.04.03.020	79
25	Washer Ø10 DIN125	OT.04.01.040	4
26	Nyloc nut M6 DIN985	OT.03.02.030	4
27	Nyloc nut M10 DIN985	OT.03.02.050	2



NB!

**We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.**



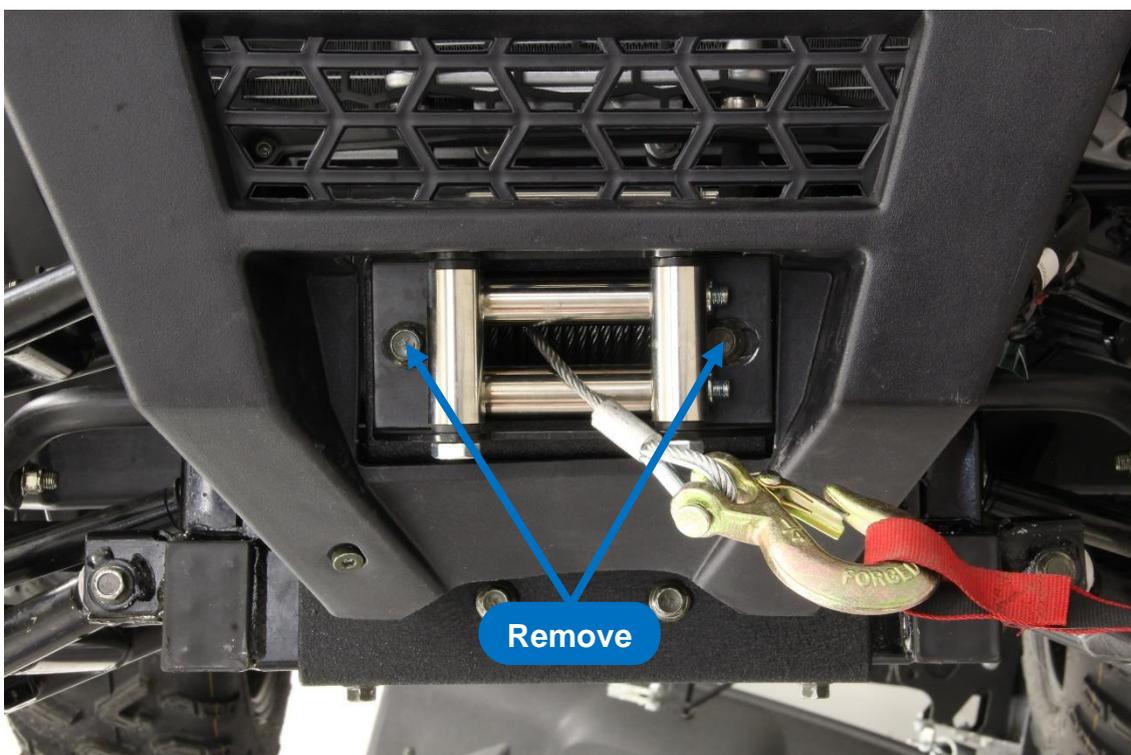
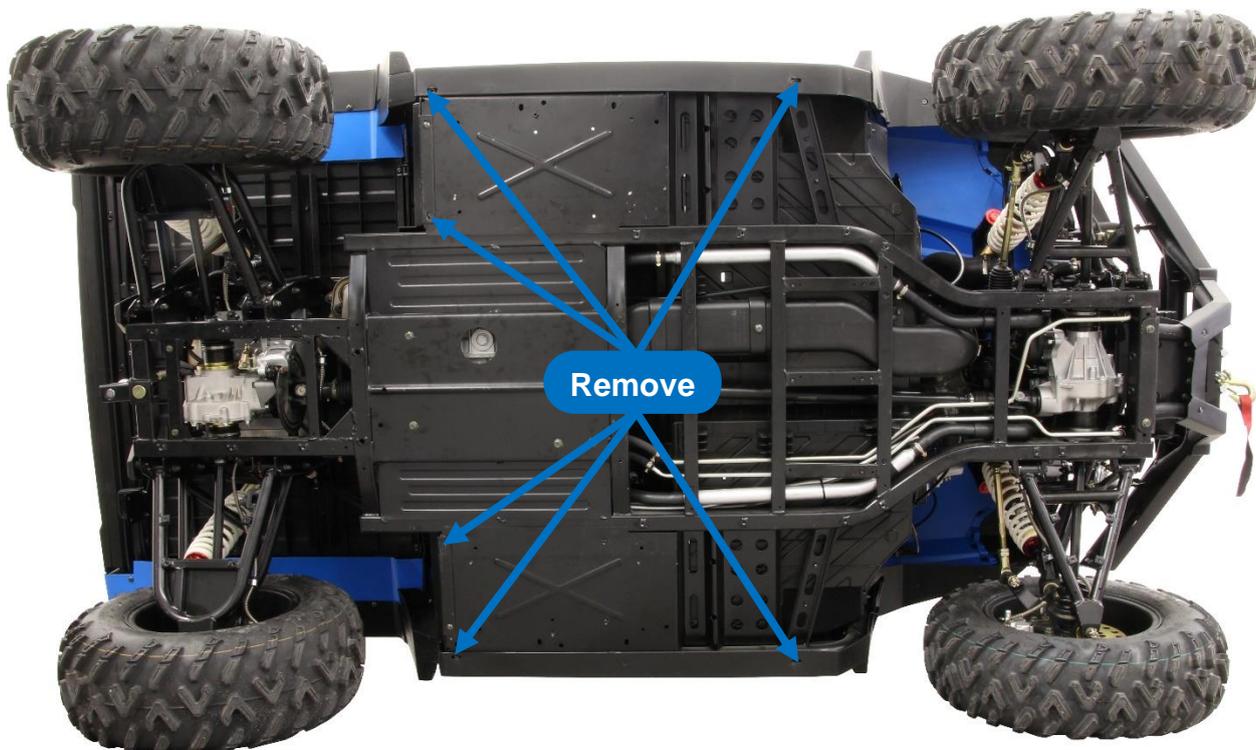
TOOLS REQUIRED FOR INSTALLATION:

- Socket wrench 10 mm
- Socket wrench 17 mm
- Spanner 17 mm
- Allen key 4 mm

FITTING INSTRUCTIONS

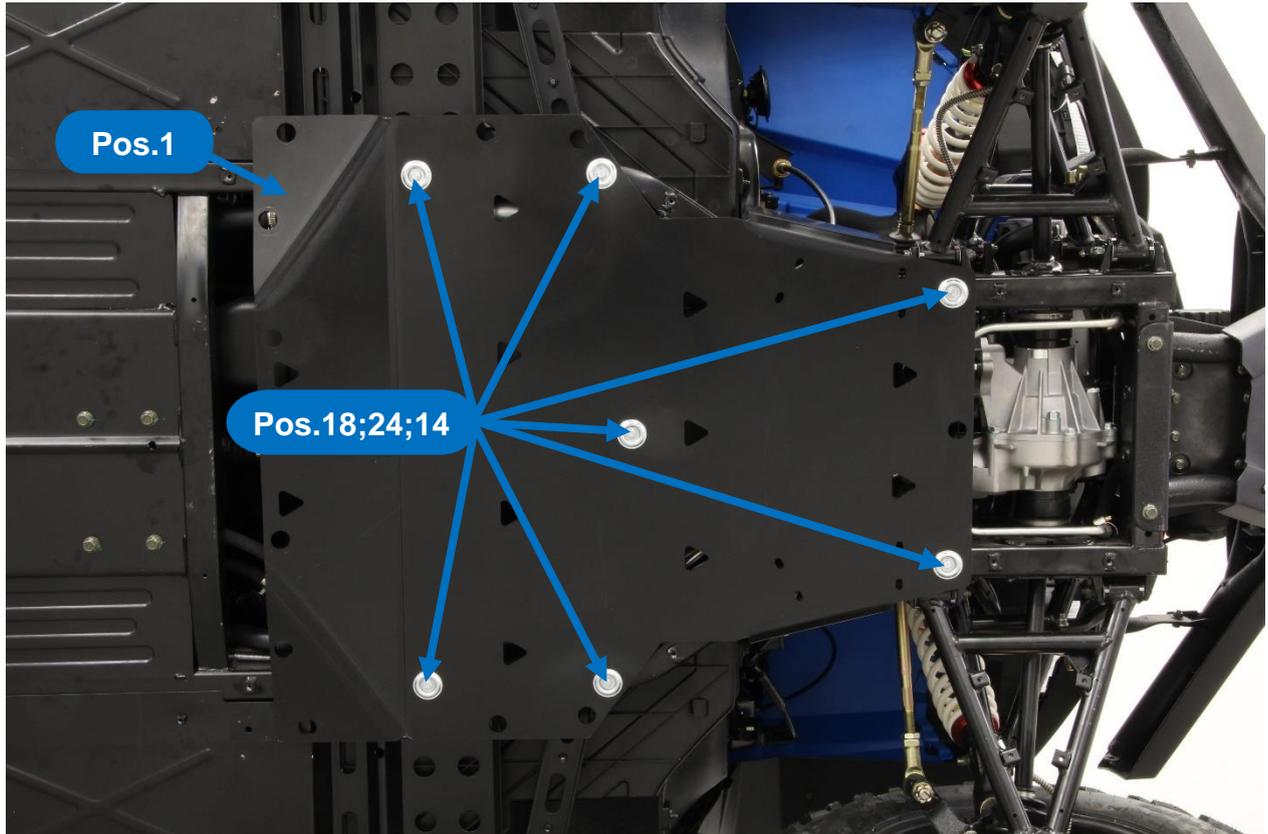
Step 1

Remove all original skid plate parts. Also remove bolts from the side plastic protection and winch fairlead as shown in the pictures.



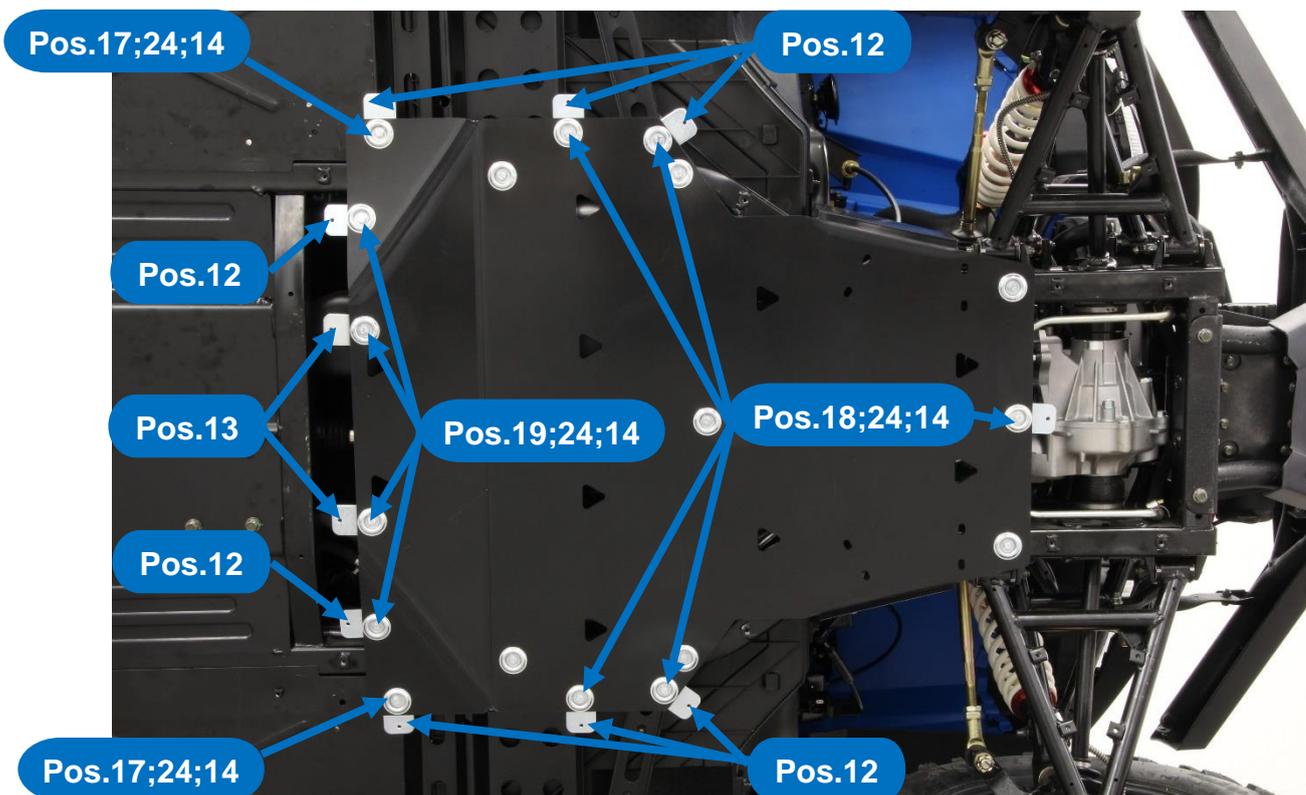
Step 2

Install first middle part (Pos.1). For fastening use M6x16 bolts (Pos.18), Ø6/15 washers (Pos.24) and dished washers (Pos.14).



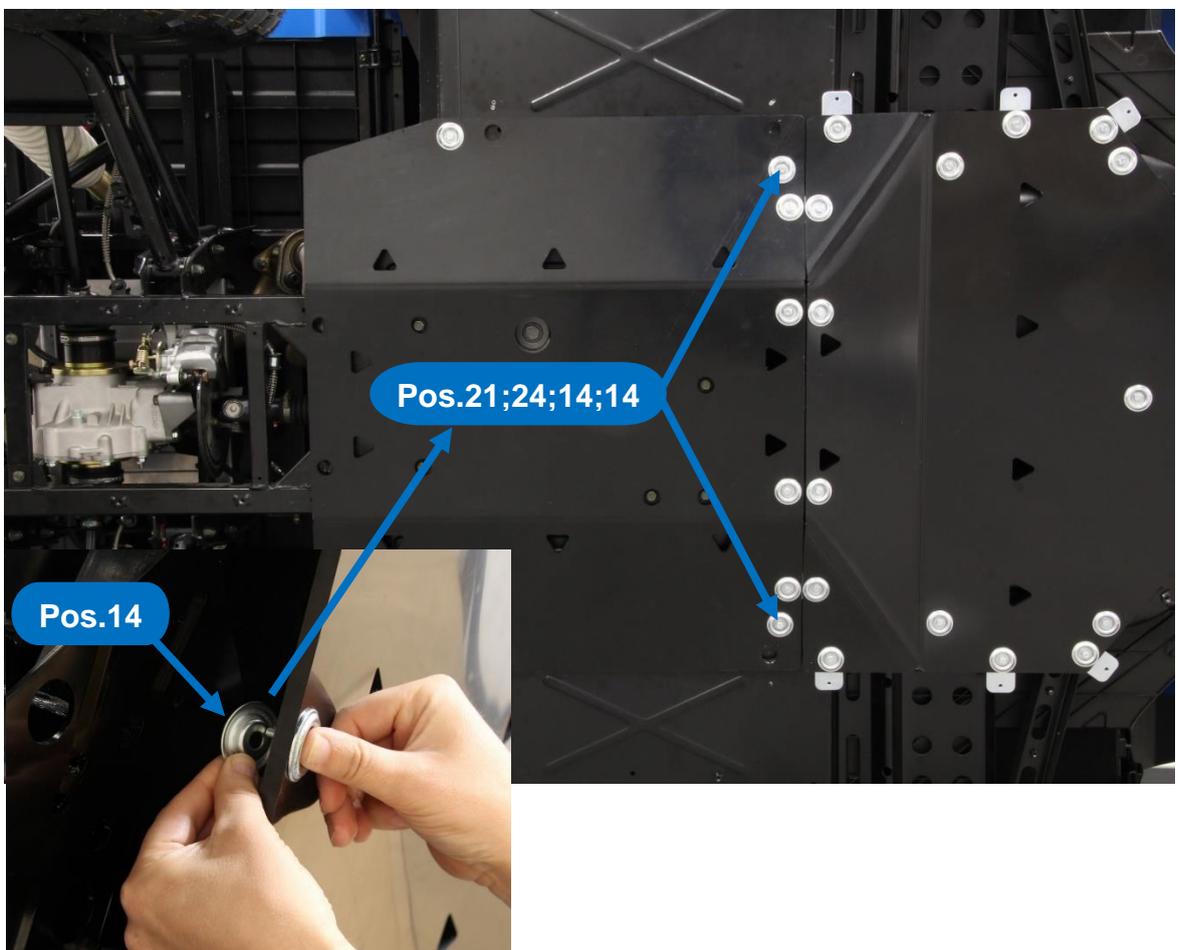
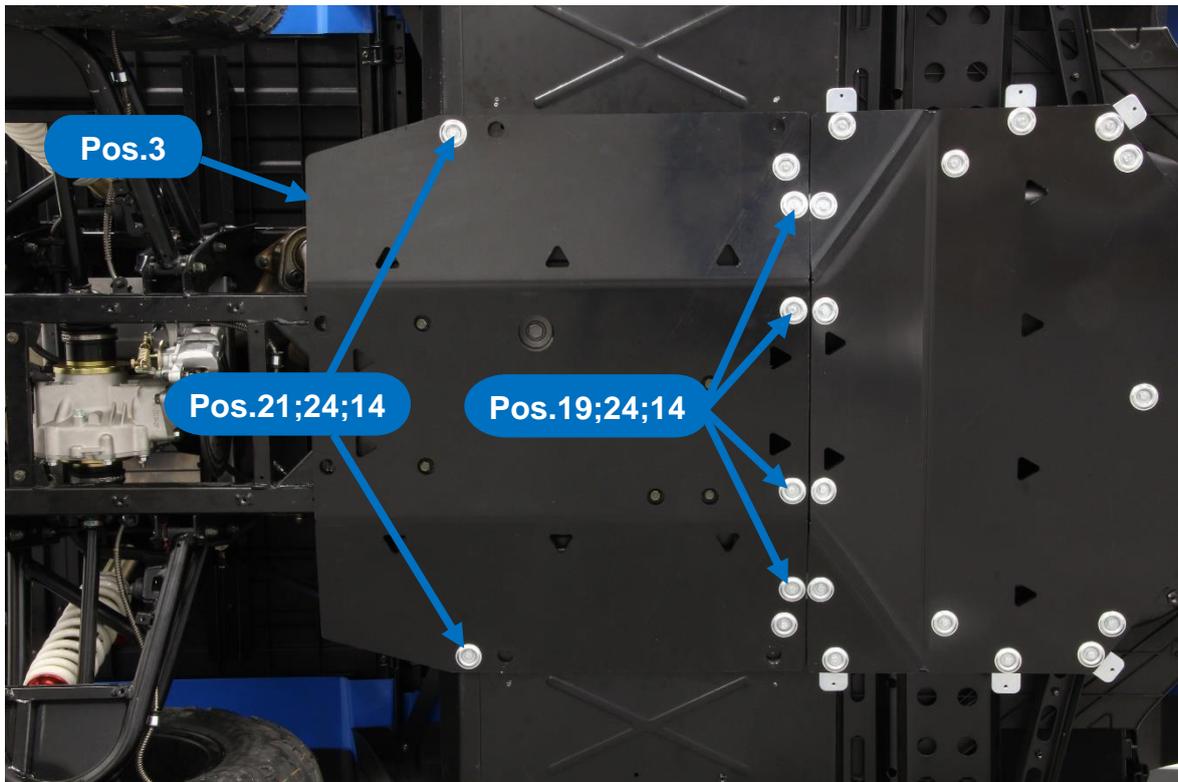
Step 3

Install connecting plates (Pos.12) and bended connecting plates (Pos.13) to middle part (Pos.1). For fastening use M6x14 bolts (Pos.17), M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), Ø6/15 washers (Pos.24) and dished washers (Pos.14).



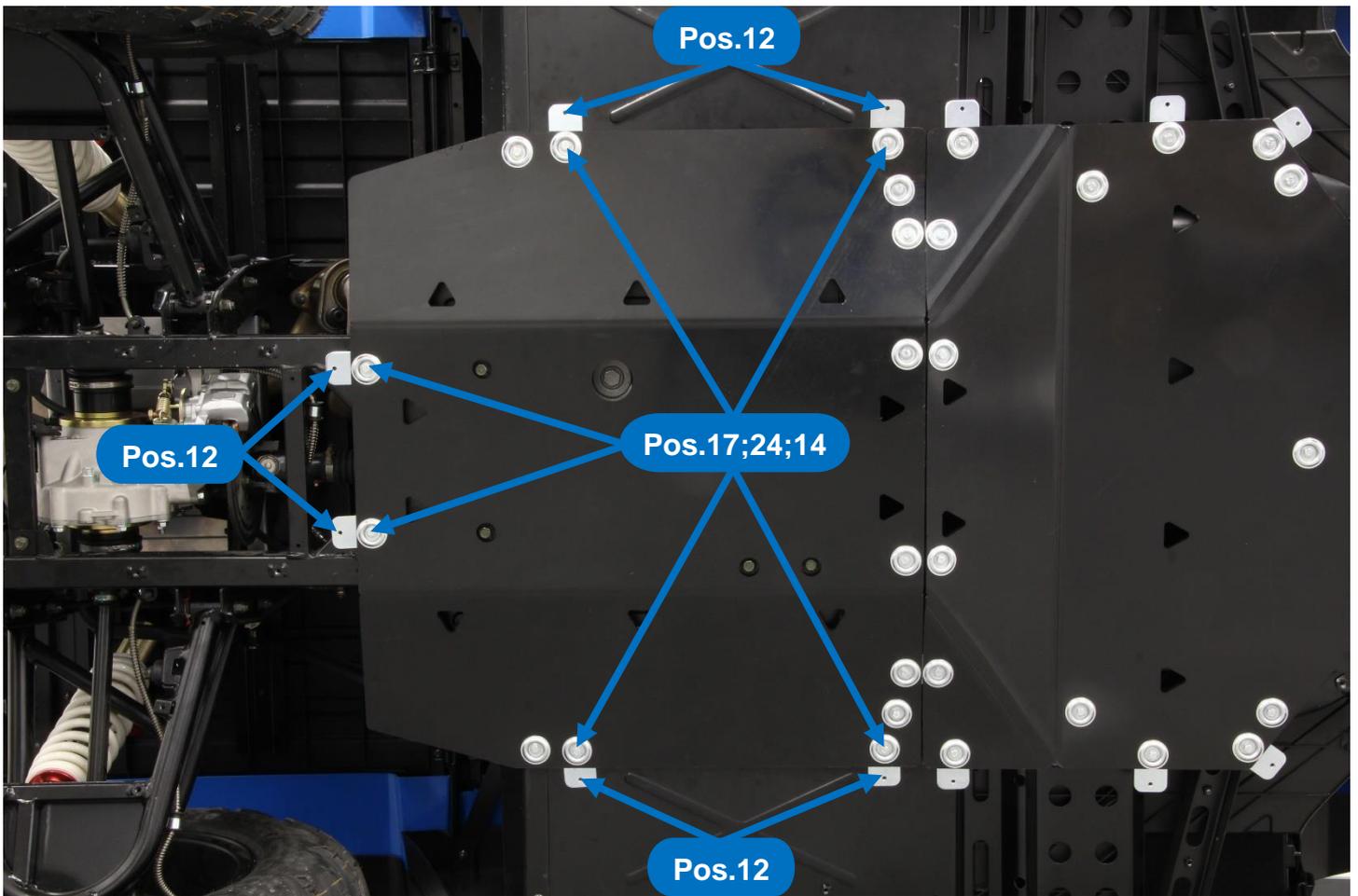
Step 4

Install second middle part (Pos.3). For installation use M6x20 bolts (Pos.19), M6x25 bolts (Pos.21), Ø6/15 washers (Pos.24) and dished washers (Pos.14). For Pos.21 bolts install one Pos.14 washer between the skid plate and UTV frame.



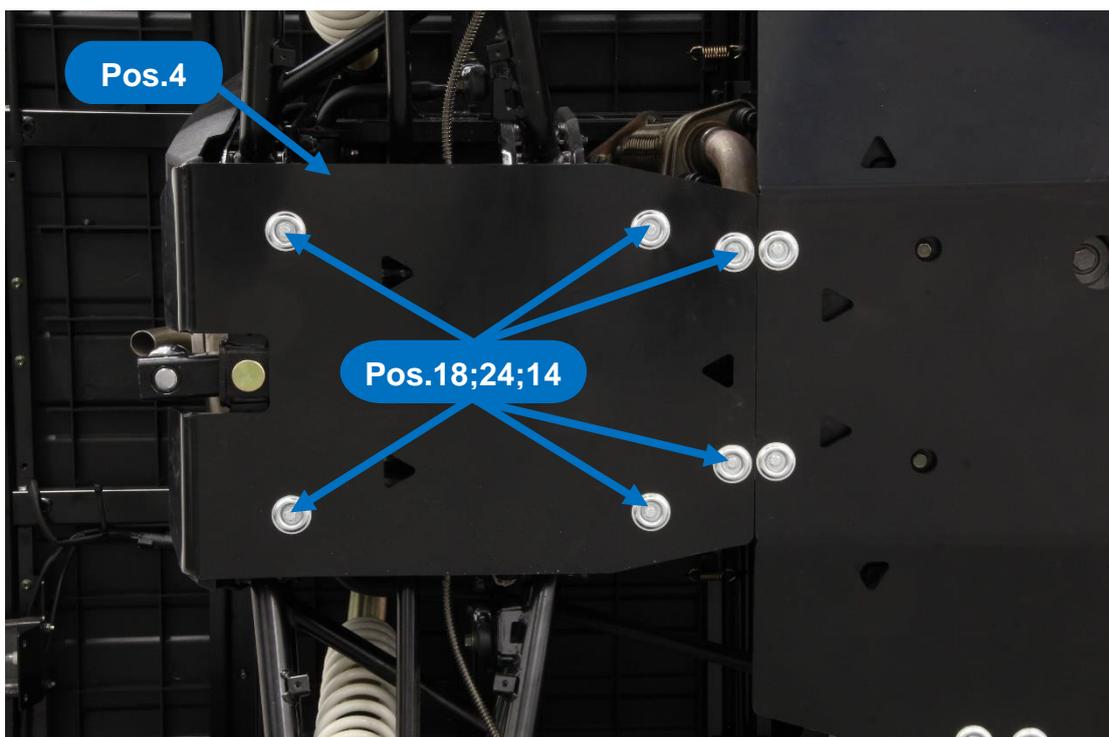
Step 5

Install connecting plates (Pos.12) to middle part (Pos.3). For fastening use M6x14 bolts (Pos.17), Ø6/15 washers (Pos.24) and dished washers (Pos.14).



Step 6

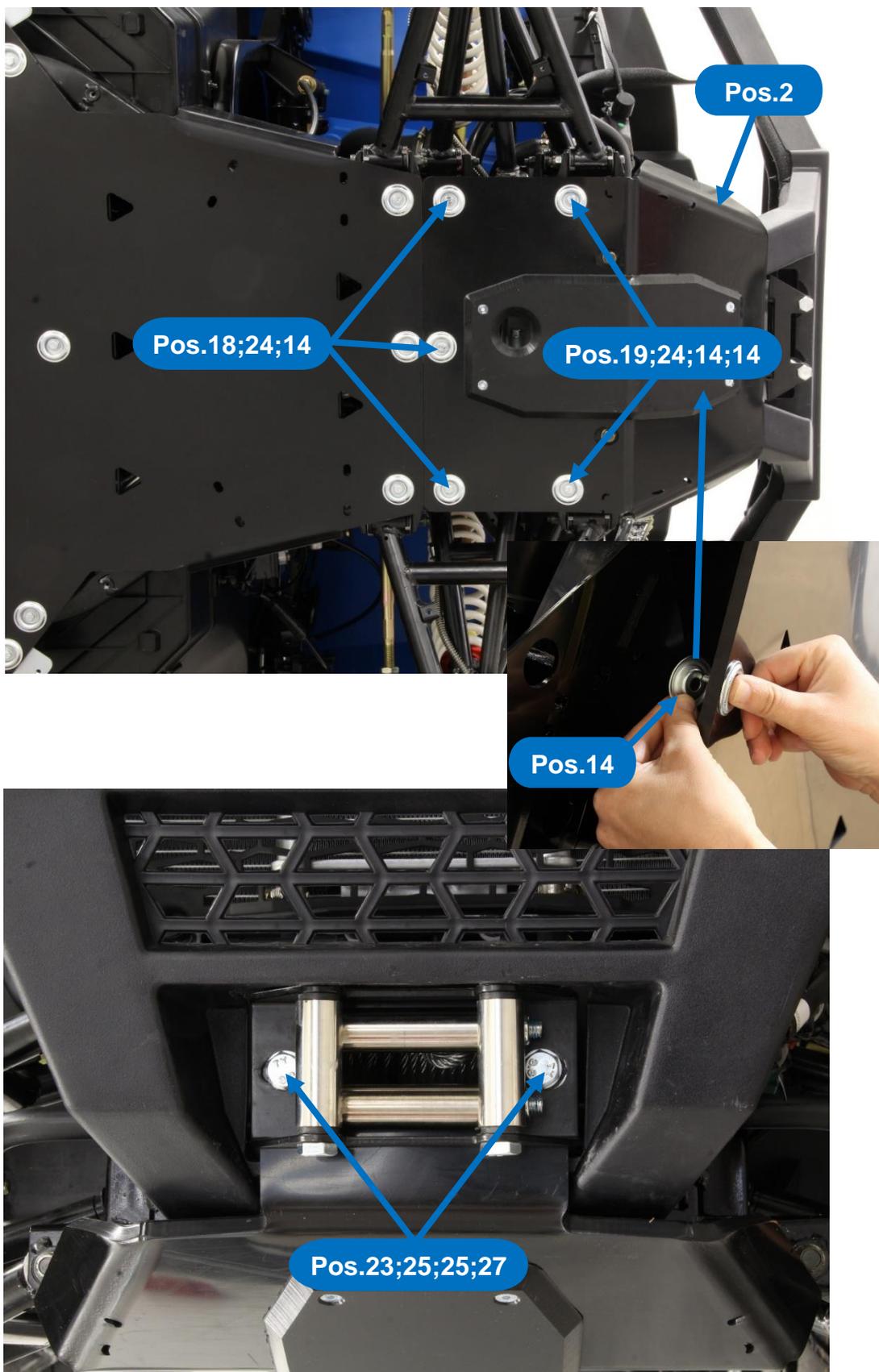
Install rear part (Pos.4). For fastening use M6x16 bolts (Pos.18), Ø6/15 washers (Pos.24) and dished washers (Pos.14).



Step 7

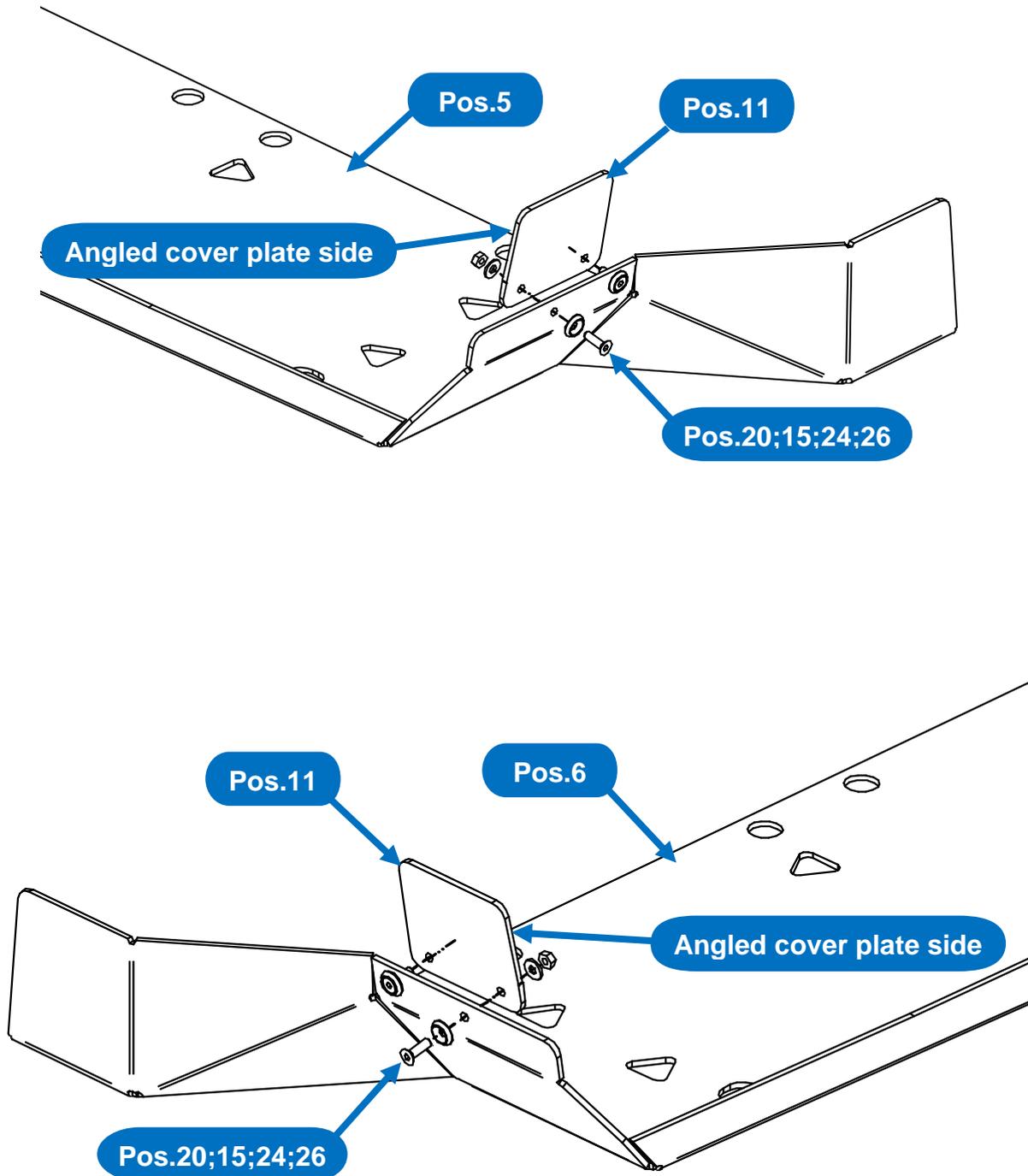
Install front part (Pos.2) and winch fairlead. For fastening use M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), M10x40 bolts (Pos.23), Ø6/15 washers (Pos.24), Ø10 mm washers (Pos.25), dished washers (Pos.14) and M10 nylock nuts (Pos.27).

For Pos.19 bolts install one Pos.14 washer between the skid plate and UTV frame.



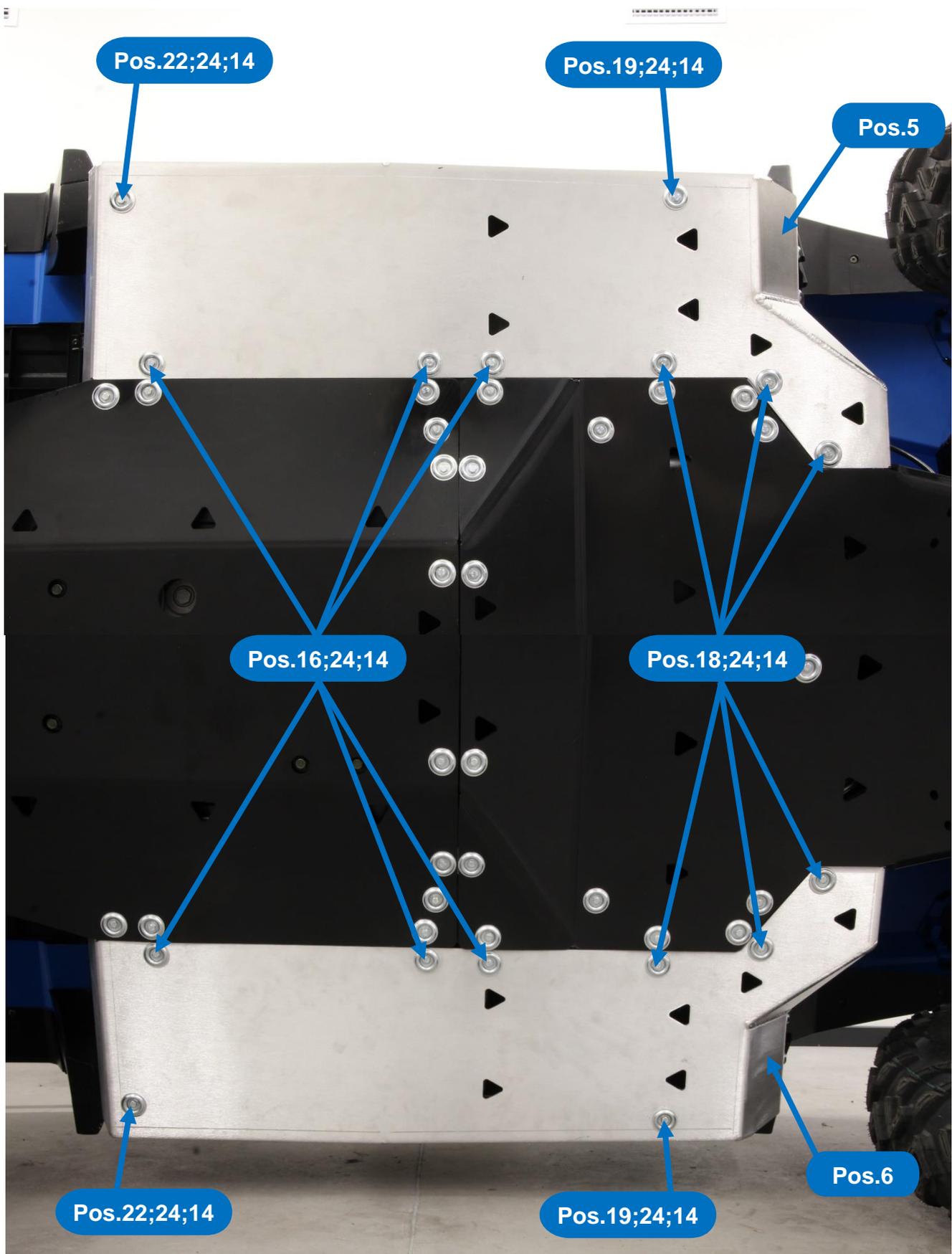
Step 8

Assemble right side protection (Pos.5) and left side protection (Pos.6).
For assembling use cover plate (Pos.11), M6x20 bolts DIN7991 (Pos.20), conical washers (Pos.15), Ø6/15 washers (Pos.24) and M6 nyloc nuts (Pos.26).
NB! Cover plate must be installed as shown in the picture.



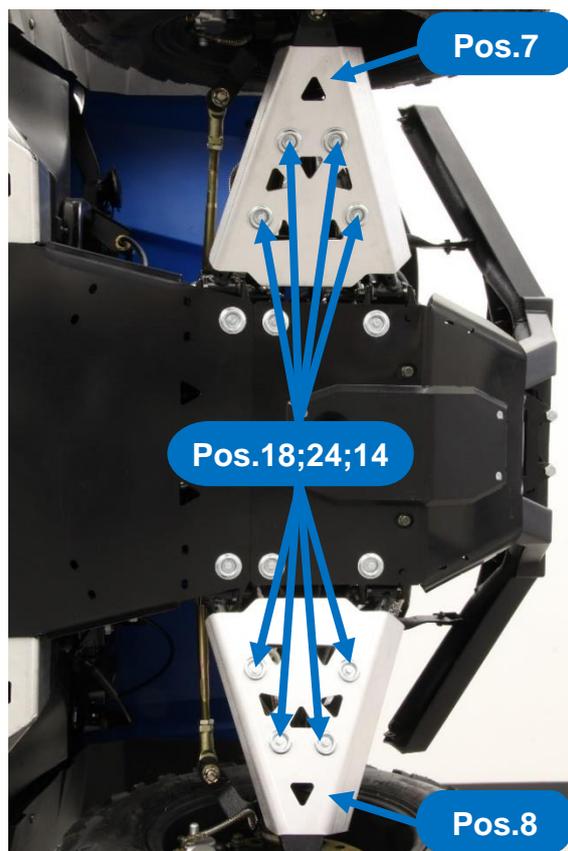
Step 9

Install right side protection (Pos.5) and left side protection (Pos.6). For fastening use M6x12 bolts (Pos.16), M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), M6x50 bolts (Pos.22), Ø6/15 washers (Pos.24) and dished washers (Pos.14).



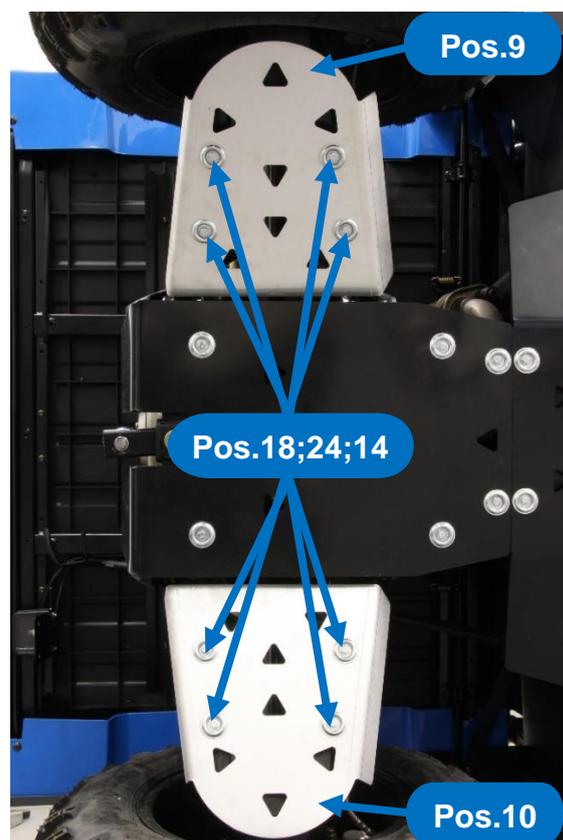
Step 10

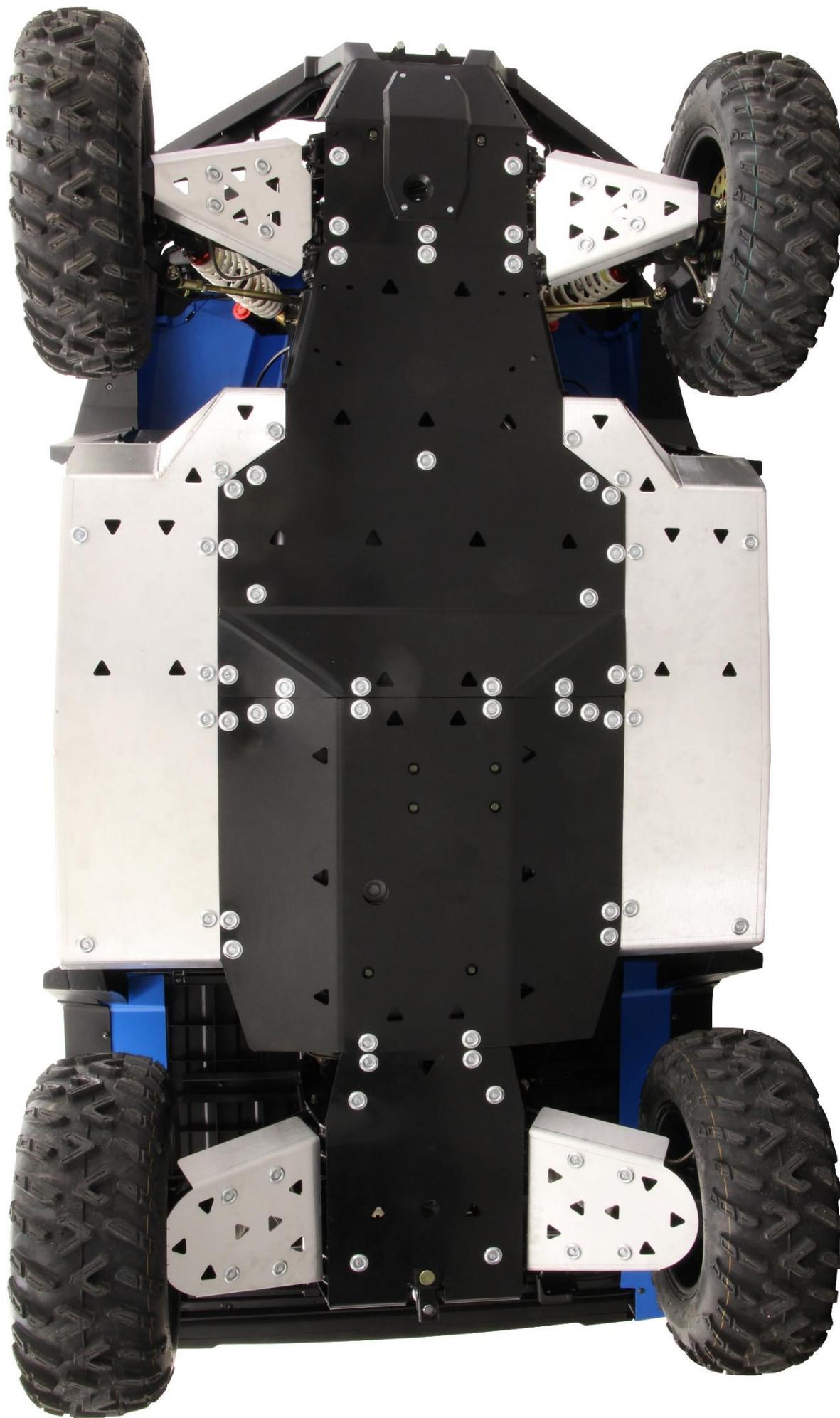
Install front right (Pos.7) and front left A-arm protection (Pos.8). For fastening use M6x16 bolts (Pos.18), Ø6/15 washers (Pos.24) and dished washers (Pos.14).



Step 11

Install rear right (Pos.7) and rear left A-arm protection (Pos.8). For fastening use M6x16 bolts (Pos.18), Ø6/15 washers (Pos.24) and dished washers (Pos.14).





02.32900 Skid plate Trapper UTV 550 EFI

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