

IRON BALTIC

PLASTIC SKID PLATE

CFMOTO

CFORCE 850/1000 2024+

Code 02.31900

Version 21112025



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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USER MANUAL



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SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection with reinforcement	02.31901K	1
2	Front protection 2	02.31903	1
3	Middle protection	02.31904K	1
4	Rear protection	02.22703	1
5	Left side protection	02.31905K	1
6	Right side protection	02.31906K	1
7	Front left control arm protection	02.31907K	1
8	Front right control arm protection	02.31908K	1
9	Rear left control arm protection	02.20912M	1
10	Rear right control arm protection	02.20913M	1
11	Distance plate 1	02.31809	1
12	Oil filter plate	02.27505K	1
13	Distance plate 2	02.2305	2
14	Connecting plate	02.5006	11
15	Bracket 90°	03.1502	4
16	Dished washer	14.503	50
17	Bolt M6x12 DIN933	OT.02.02.030	4
18	Bolt M6x16 DIN933	OT.02.02.050	24
19	Bolt M6x20 DIN933	OT.02.02.060	6
20	Bolt M6x25 DIN933	OT.02.02.070	6
21	Bolt M6x35 DIN933	OT.02.02.090	6
22	Bolt M6x50 DIN933	OT.02.02.120	2
23	Bolt M6x55 DIN933	OT.02.02.130	2
24	Bolt M6x35 DIN7991	OT.02.04.060	2
25	Bolt M8x16 DIN933	OT.02.02.170	4
26	Bolt M10x1,25x40 DIN912	OT.02.06.057	2
27	Washer Ø6/15 SFS3738	OT.04.03.020	50
28	Washer Ø6/18 DIN9021	OT.04.02.020	6
29	Nyloc nut M6 DIN985	OT.03.02.030	6

TOOLS REQUIRED FOR INSTALLATION:

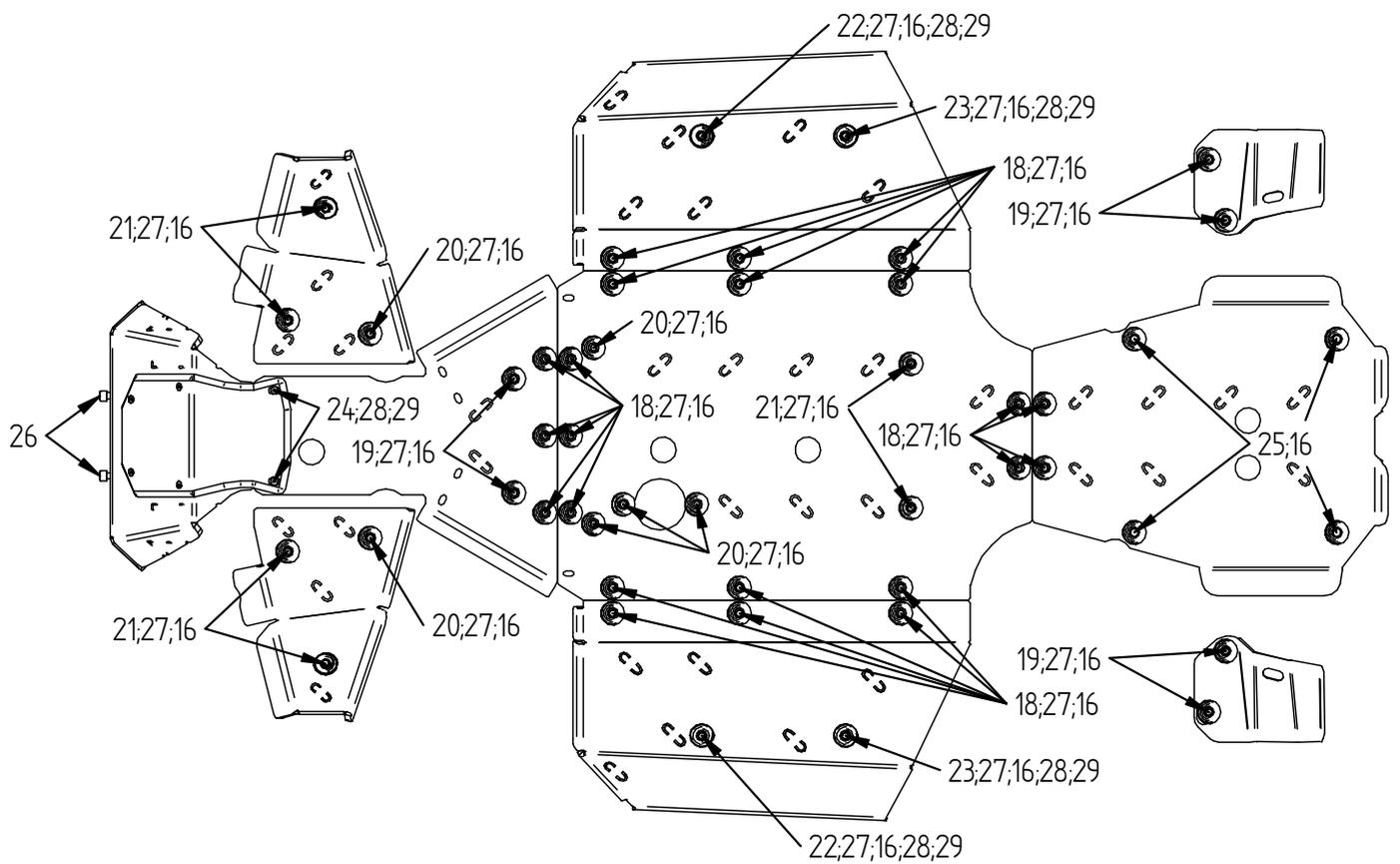
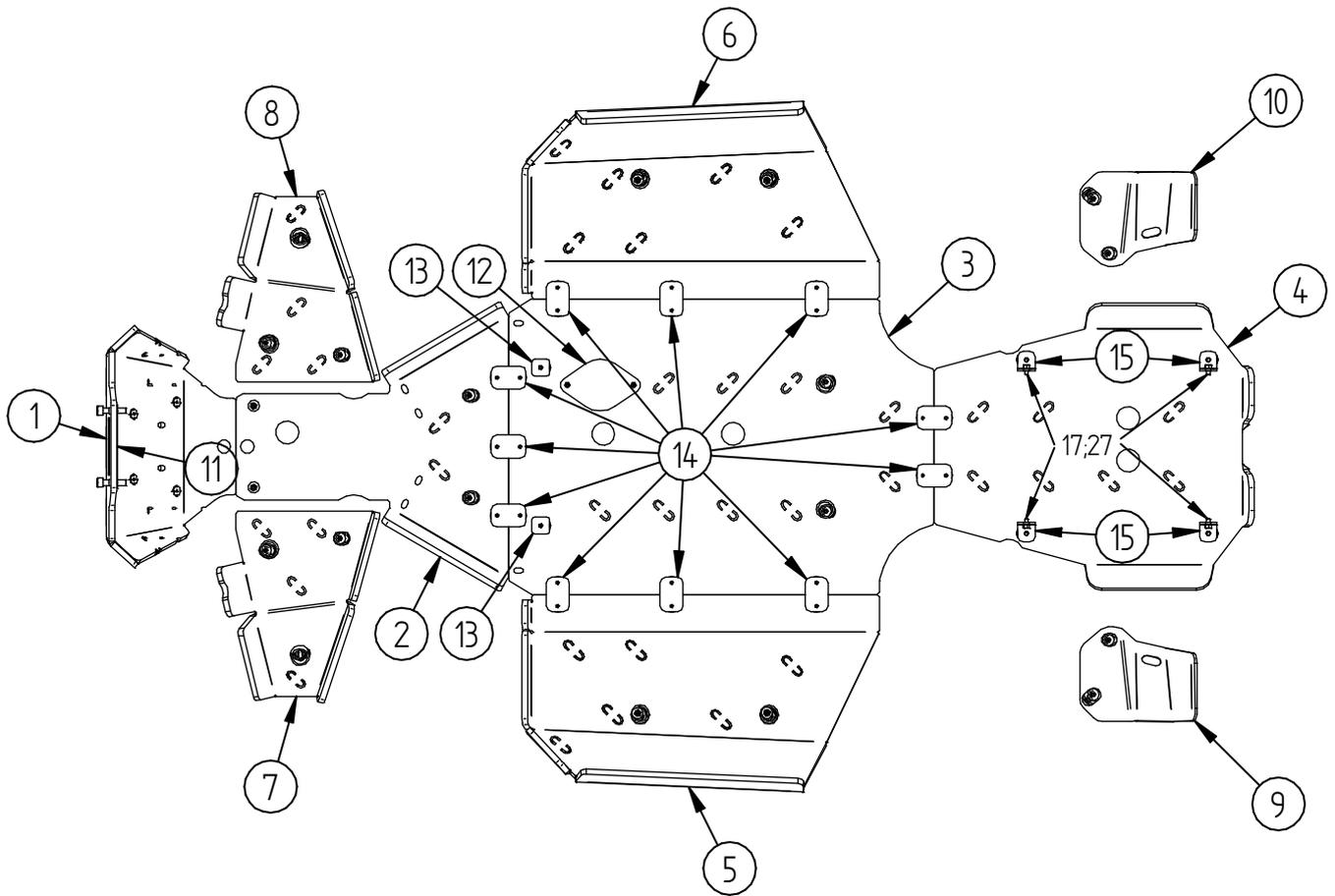


- Spanner 10mm
- Socket wrench 10mm
- Socket wrench 13mm
- Torx 27
- Allen wrench 4mm
- Allen wrench 8mm



NB!

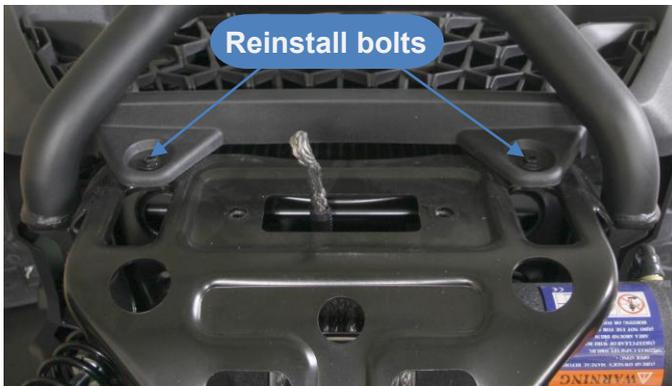
**We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.**



FITTING INSTRUCTIONS

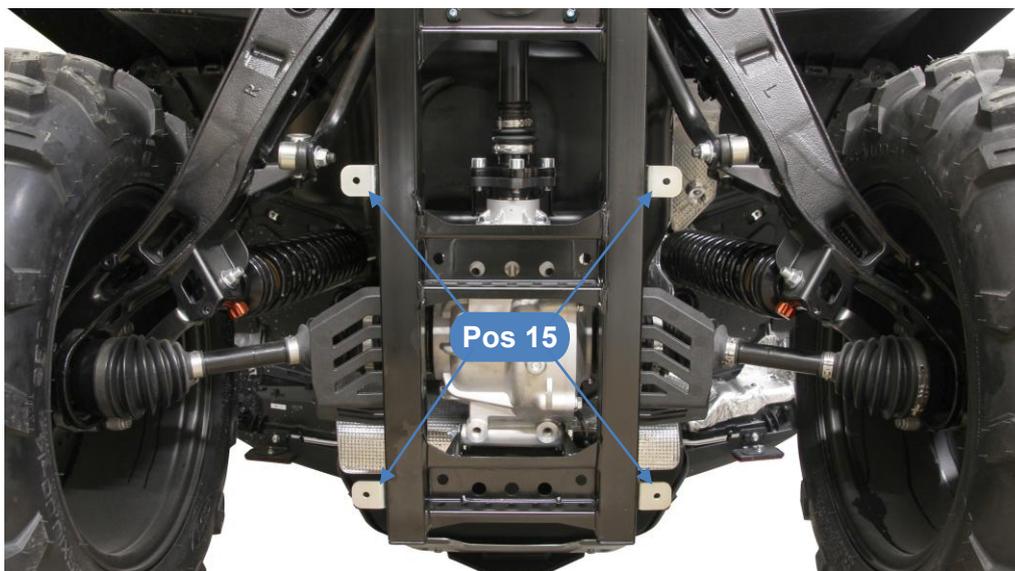
Step 1

Remove standard skid plate and control arm protections. Remove winch fairlead. Remove bolts shown in the picture both sides. Reinstall bolts shown in the picture after removing the original front plastic.



Step 2

Install brackets 03.1502 (Pos. 15).



Step 3

Install rear protection 02.22703 (Pos. 4).



Step 4

Install plates 02.5006 (Pos. 14) to the rear protection.



Step 5

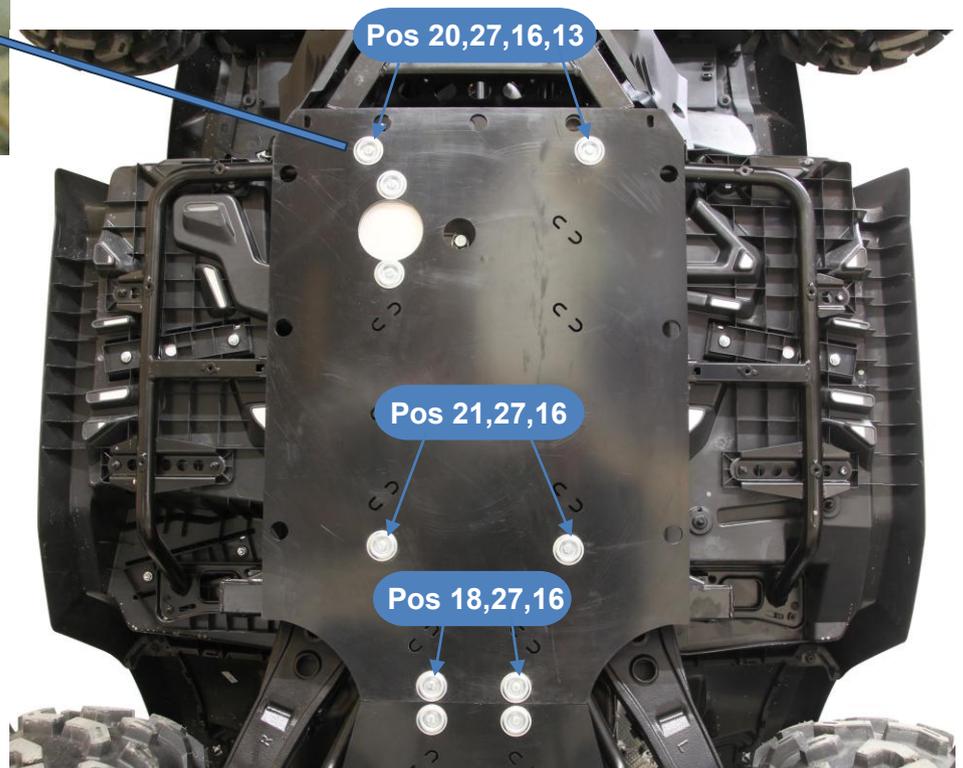
Install oil filter plate 02.27505K (Pos. 12) to the middle protection.



Step 6

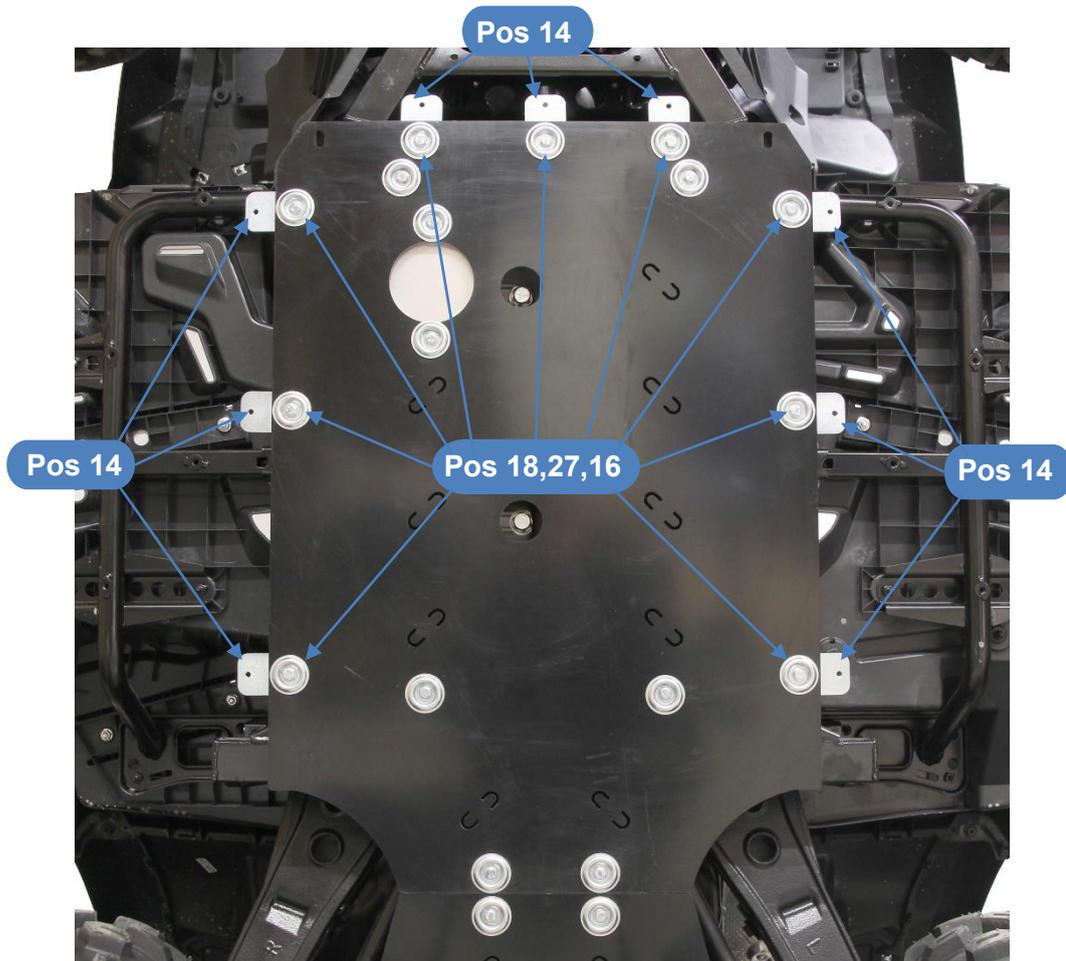
Install middle protection 02.31904K (Pos. 3).

NB! Pos. 13 goes between ATV frame and skid plate!



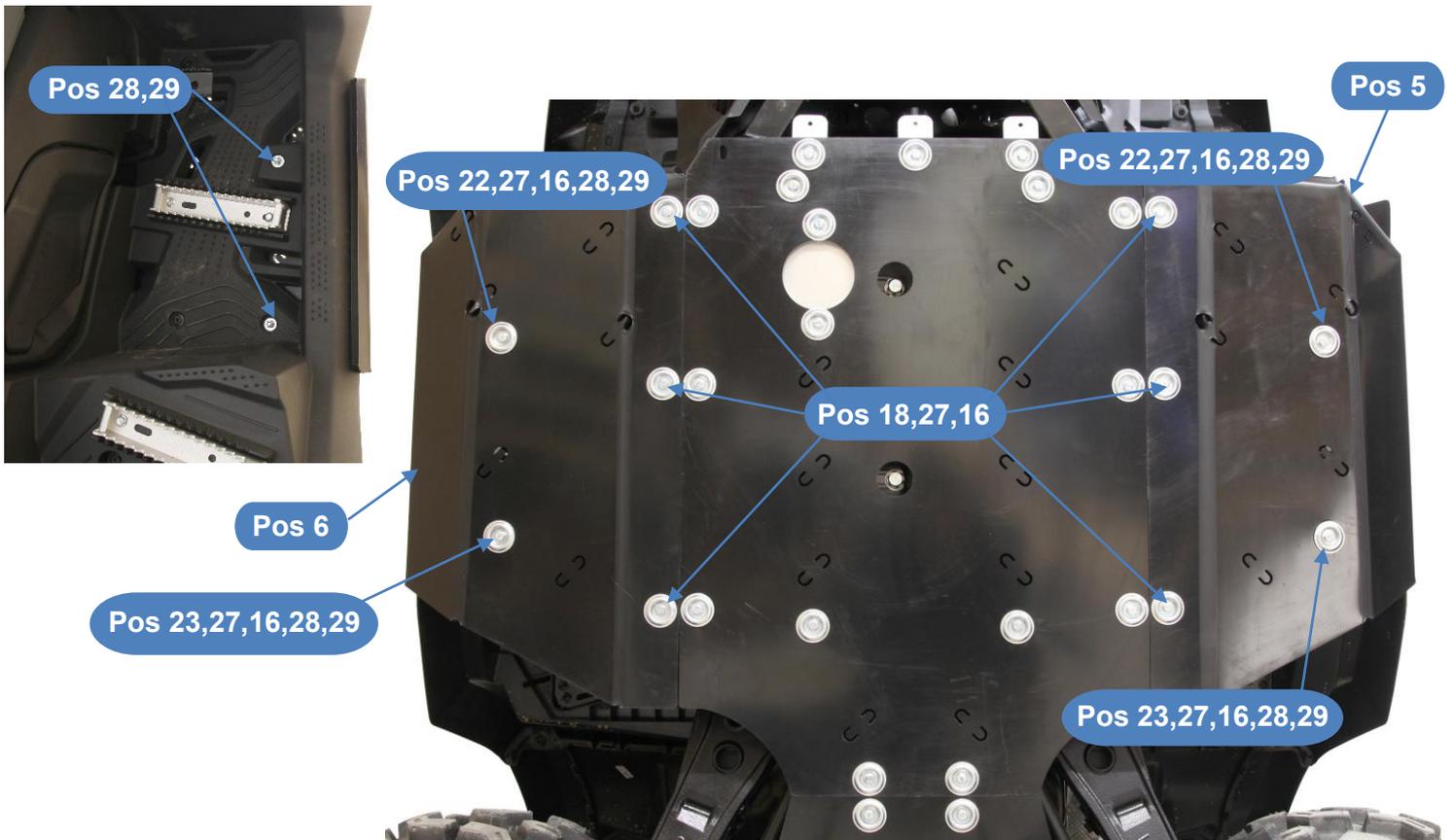
Step 7

Install plates 02.5006 (Pos. 14) to the middle protection.



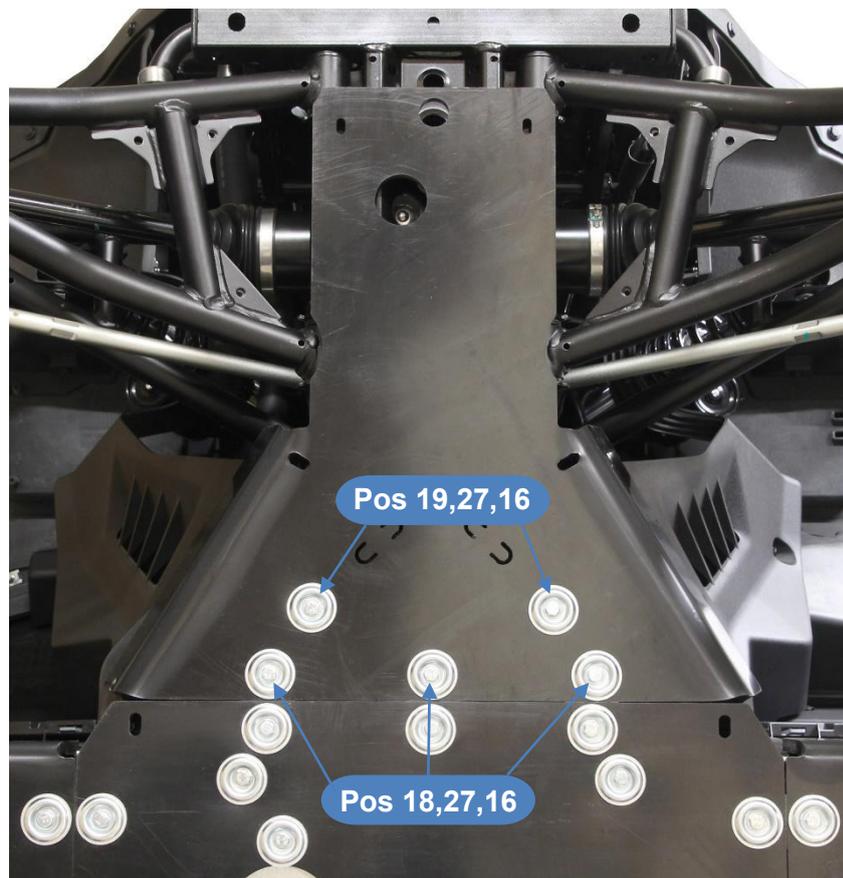
Step 8

Install side protections 02.31905K (Pos. 5) and 02.31906K (Pos. 6).



Step 9

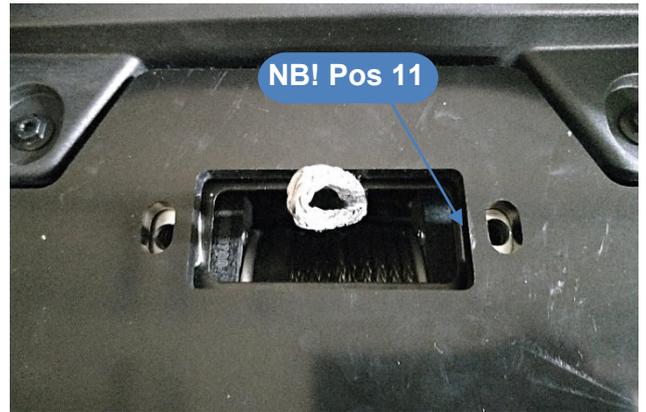
Install front protection 2 (Pos. 2) 02.31903.



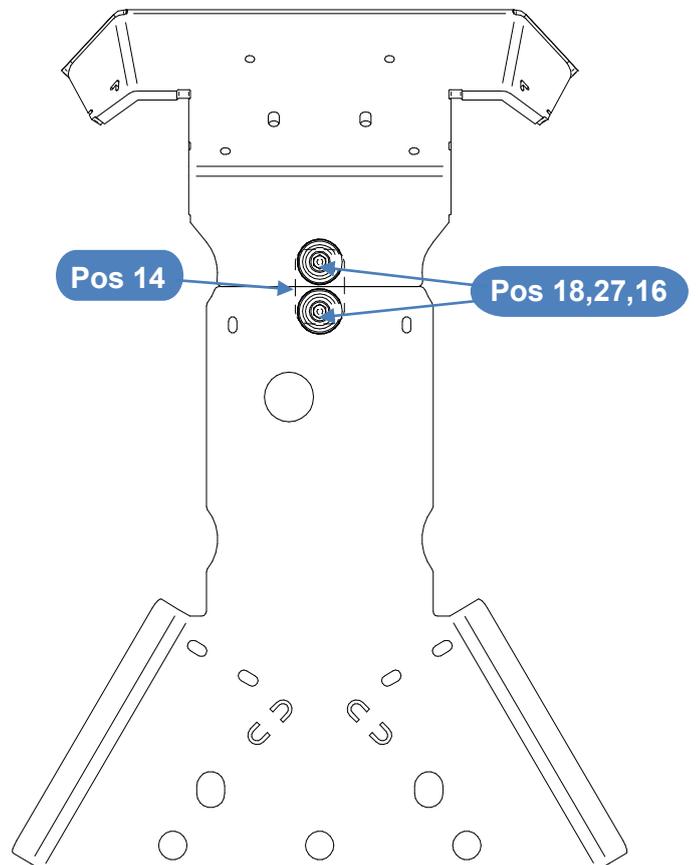
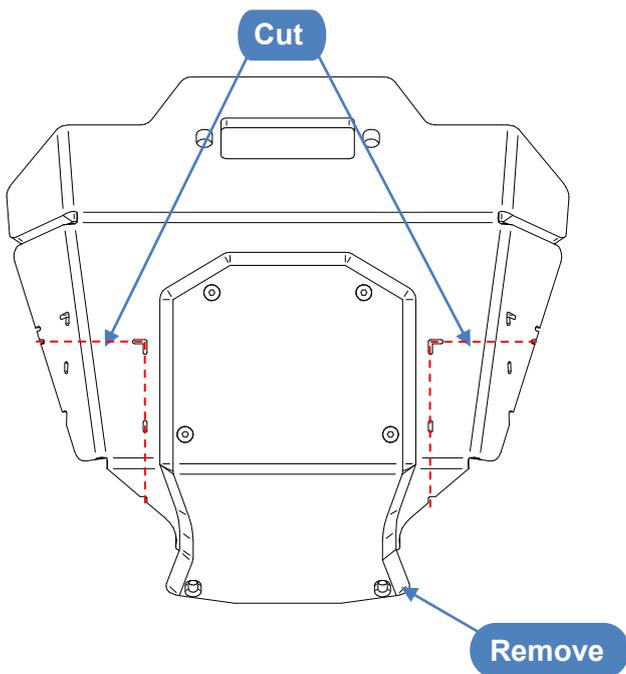
Step 10

Install front protection with reinforcement 02.31901K (Pos. 1) and winch fairlead. NB! Pos. 11 goes between ATV frame and skid plate! Skid plate can be installed with original CFMoto front mount snow plow adapter. To do this, remove front reinforcement and make cut-outs to the front part. Use connecting plate (Pos. 14) to connect the front parts.





Installation with original CFMoto front mount adapter:



Step 11 Install front control arm protections 02.31907K (Pos. 7) and 02.31908K (Pos. 8).

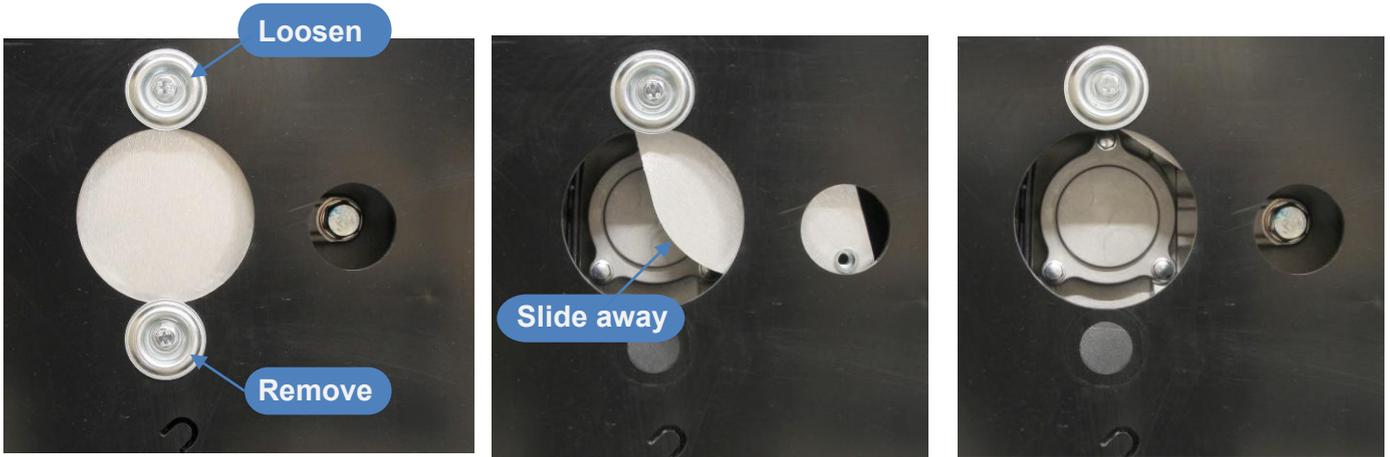


Step 12 Install rear control arm protections 02.20912M (Pos. 9) and 02.20913M (Pos. 10).



Step 13

To remove the oil filter cover plate, remove the bolt indicated with arrow and loosen the other bolt. Slide the plate away.



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