

IRON BALTIC

ALUMINIUM SKID PLATE

CFMOTO

CFORCE 850/1000 2024+

Code 02.31800

Version 16042024



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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USER MANUAL



code.ironbaltic.com/u/ervkNZ2J

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection 1	02.31801	1
2	Front protection reinforcement	02.31802	1
3	Front protection 2	02.31803	1
4	Middle protection	02.31804K	1
5	Rear protection	02.22603	1
6	Left side protection	02.31805K	1
7	Right side protection	02.31806K	1
8	Front left control arm protection	02.31807K	1
9	Front right control arm protection	02.31808K	1
10	Rear left control arm protection	02.20912	1
11	Rear right control arm protection	02.20913	1
12	Distance plate 1	02.31809	1
13	Oil filter plate	02.27505K	1
14	Distance plate 2	02.2305	2
15	Connecting plate	02.5006	11
16	Bracket 90°	03.1502	4
17	Conical washer 6	14.502	6
18	Dished washer	14.503	48
19	Bolt M6x12 DIN933	OT.02.02.030	26
20	Bolt M6x16 DIN933	OT.02.02.050	2
21	Bolt M6x20 DIN933	OT.02.02.060	6
22	Bolt M6x25 DIN933	OT.02.02.070	4
23	Bolt M6x30 DIN933	OT.02.02.080	6
24	Bolt M6x45 DIN933	OT.02.02.110	2
25	Bolt M6x50 DIN933	OT.02.02.120	2
26	Bolt M8x12 DIN933	OT.02.02.168	4
27	Bolt M6x20 DIN7991	OT.02.04.030	4
28	Bolt M6x25 DIN7991	OT.02.04.040	2
29	Washer Ø6/15 SFS3738	OT.04.03.020	52
30	Washer Ø6/18 DIN9021	OT.04.02.020	6
31	Nyloc nut M6 DIN985	OT.03.02.030	10

TOOLS REQUIRED FOR INSTALLATION:

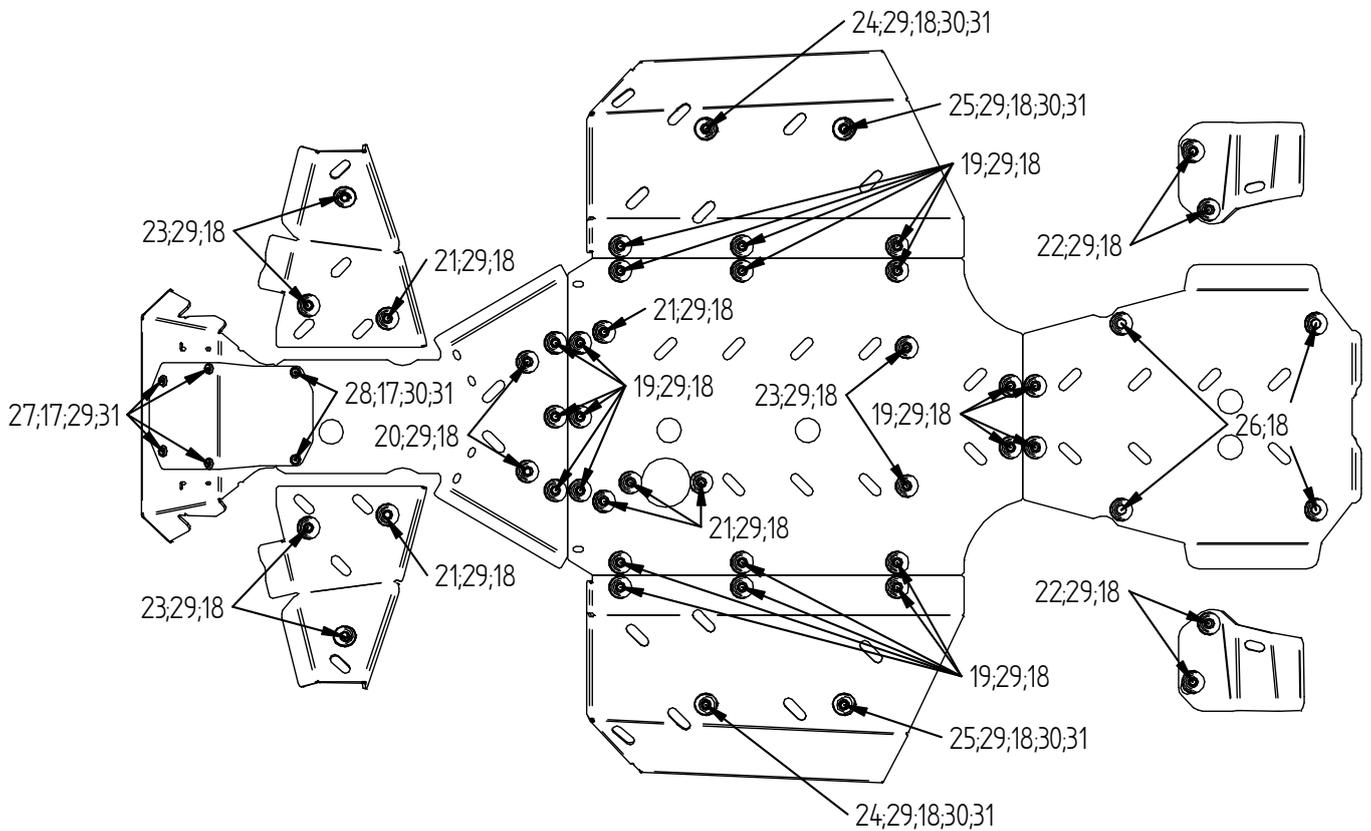
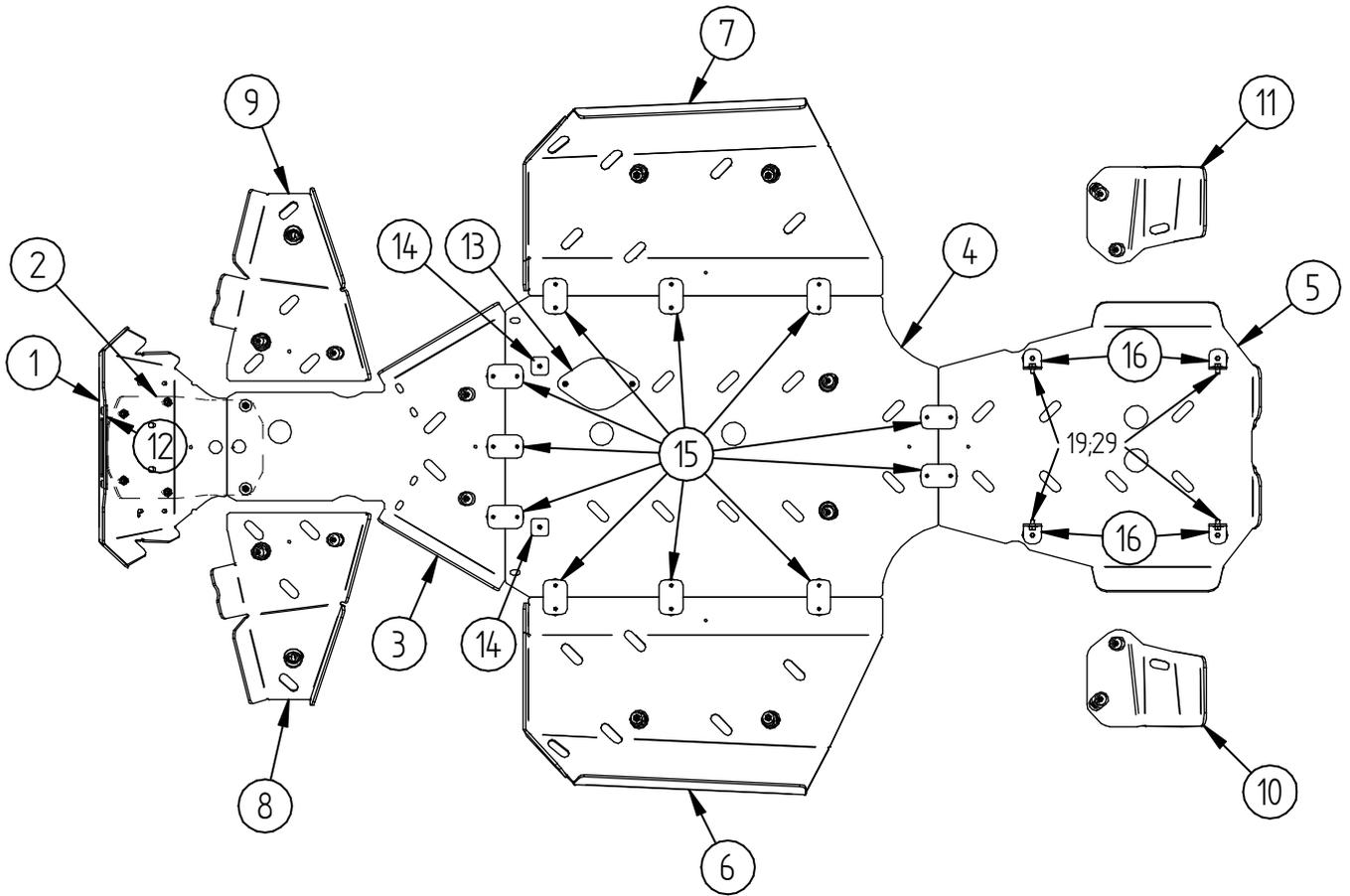


- Spanner 10mm
- Socket wrench 10mm
- Socket wrench 13mm
- Torx 27
- Allen wrench 4mm
- Allen wrench 8mm



NB!

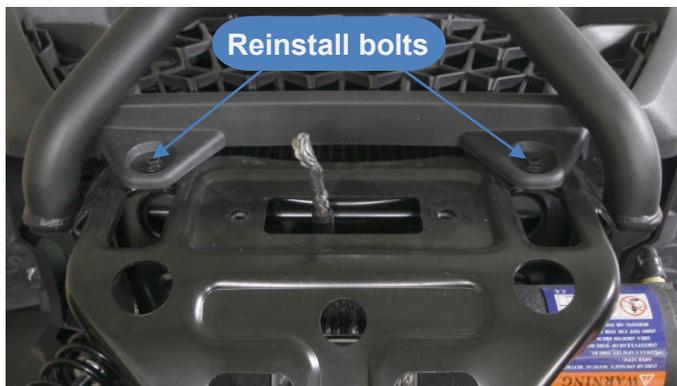
**We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.**



FITTING INSTRUCTIONS

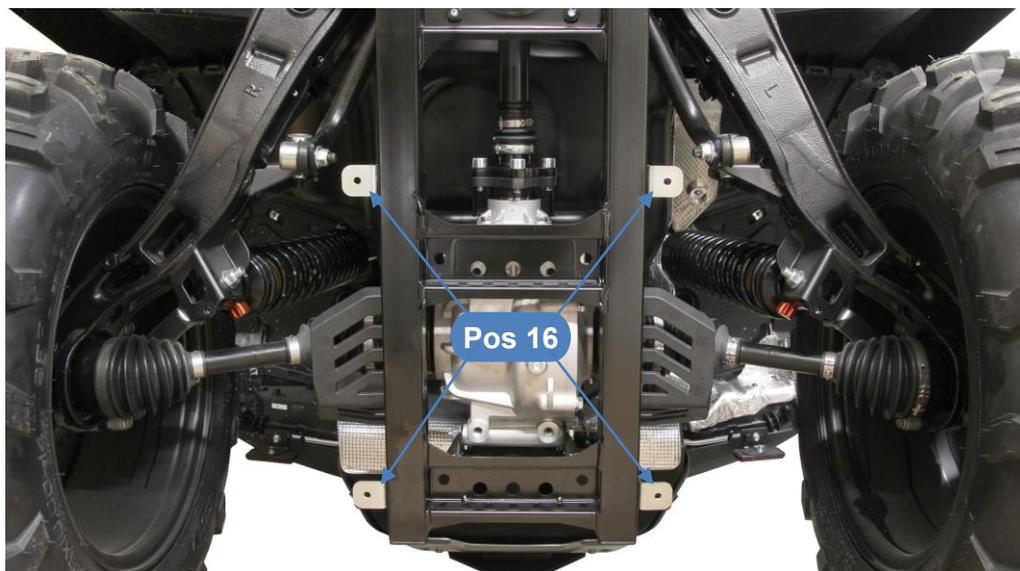
Step 1

Remove standard skid plate and control arm protections. Remove winch fairlead. Remove bolts shown in the picture both sides. Reinstall bolts shown in the picture after removing the original front plastic.



Step 2

Install brackets 03.1502 (Pos. 16).



Step 3

Install rear protection 02.22603 (Pos. 5).



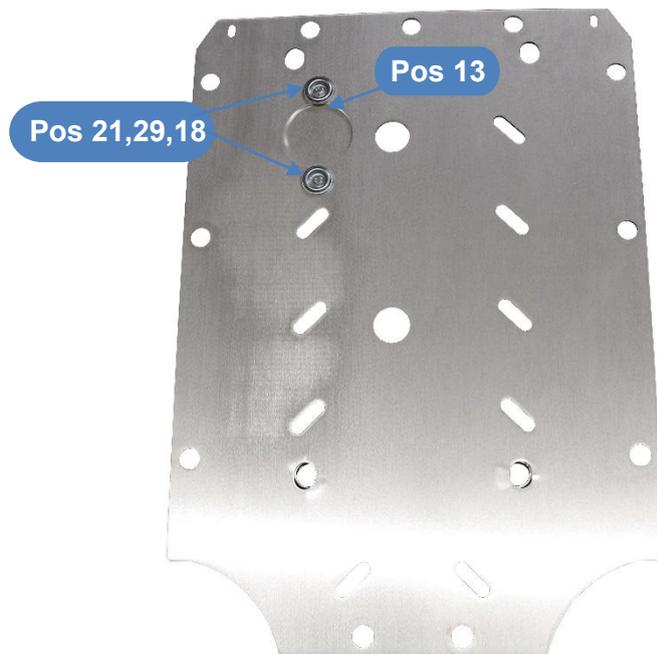
Step 4

Install plates 02.5006 (Pos. 15) to the rear protection.



Step 5

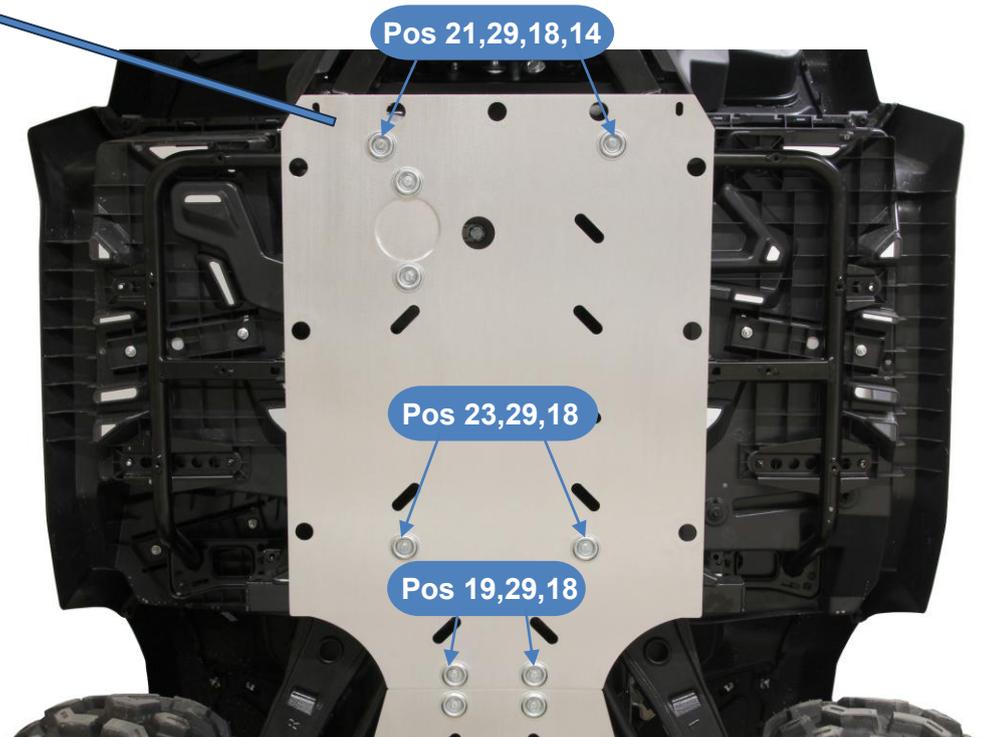
Install oil filter plate 02.27505K (Pos. 13) to the middle protection.



Step 6

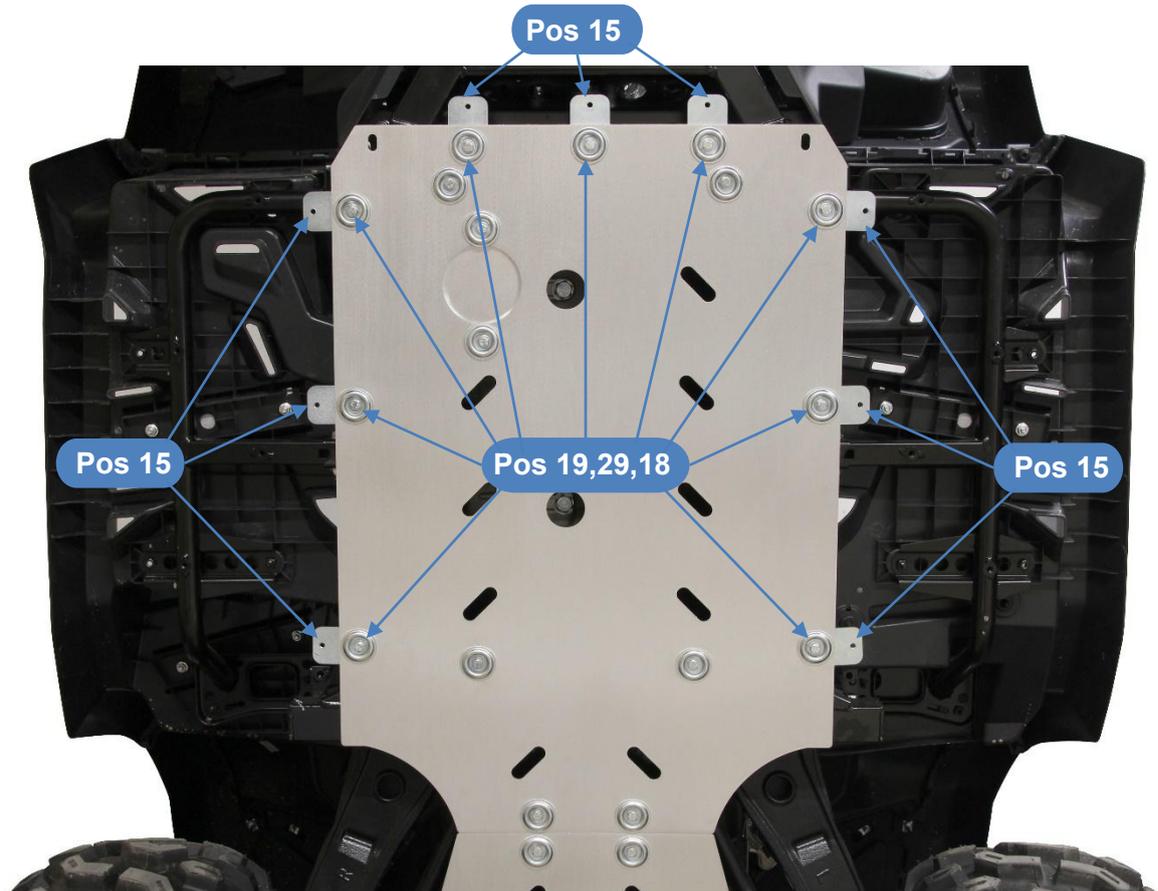
Install middle protection 02.31804K (Pos. 4).

NB! Pos. 14 goes between ATV frame and skid plate!



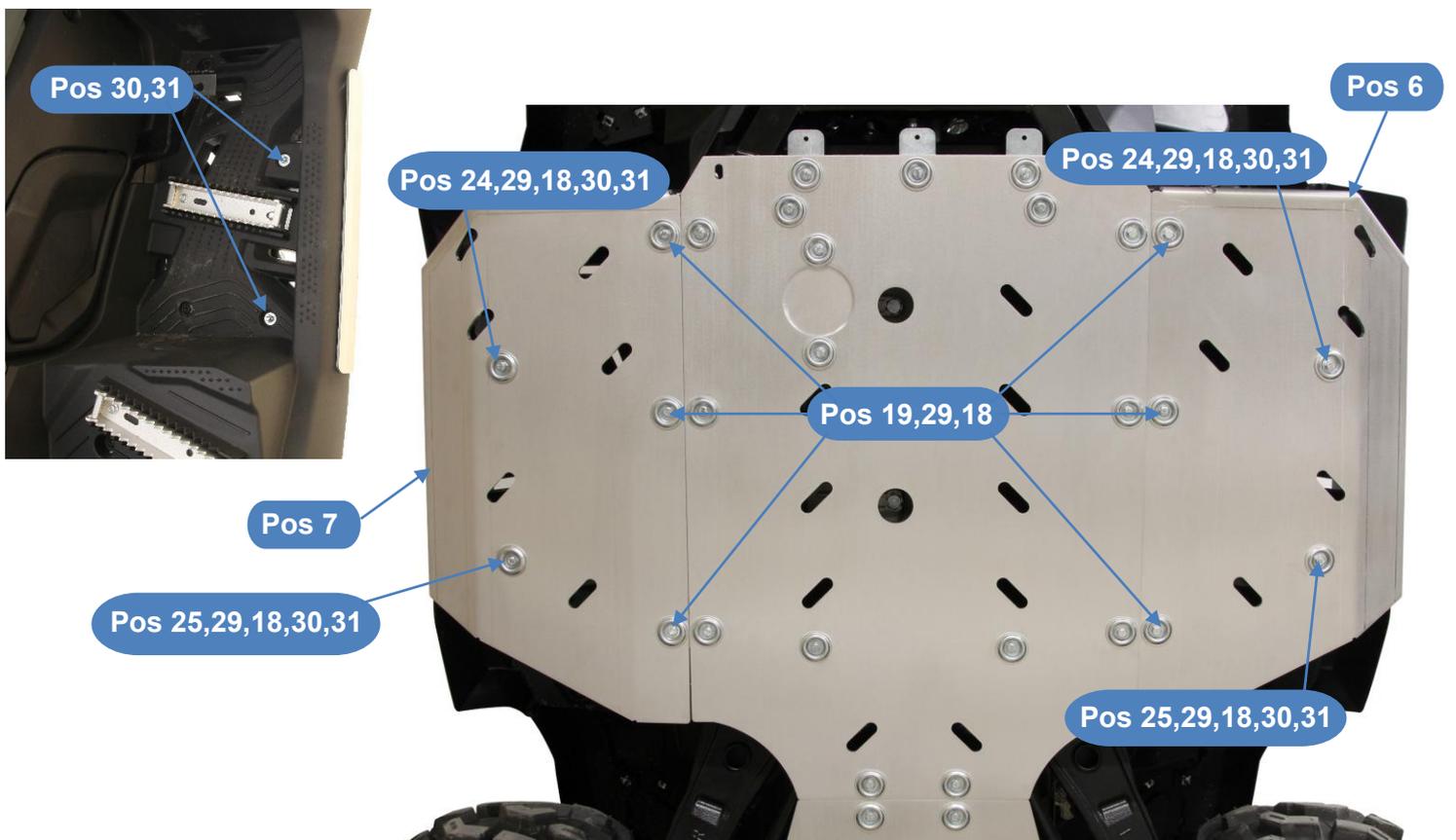
Step 7

Install plates 02.5006 (Pos. 15) to the middle protection.



Step 8

Install side protections 02.31805K (Pos. 6) and 02.31806K (Pos. 7).



Step 9

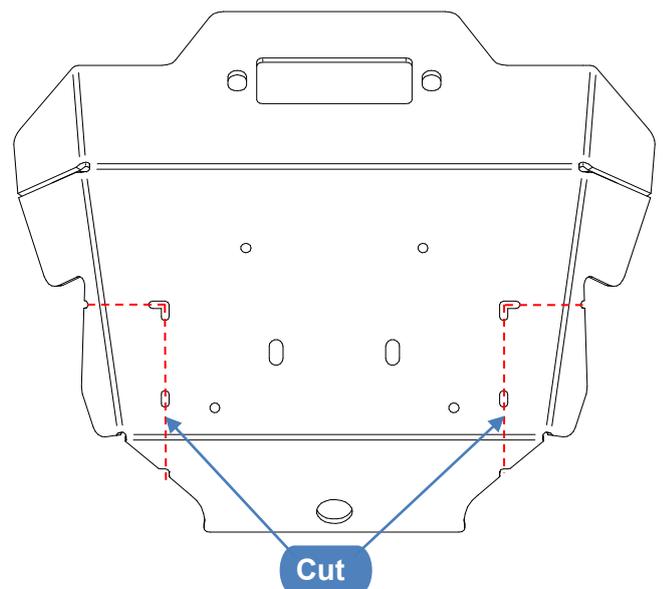
Install front protection 2 (Pos. 3) 02.31803.



Step 10

Install reinforcement 02.31802 (Pos. 2) to front protection 02.31801 (Pos. 1). Skid plate can be installed with original CFMoto front mount snow plow adapter. To do this, make cut-outs to the front part.

If installing skid plate with original CFMoto front mount snow plow adapter:



Step 11

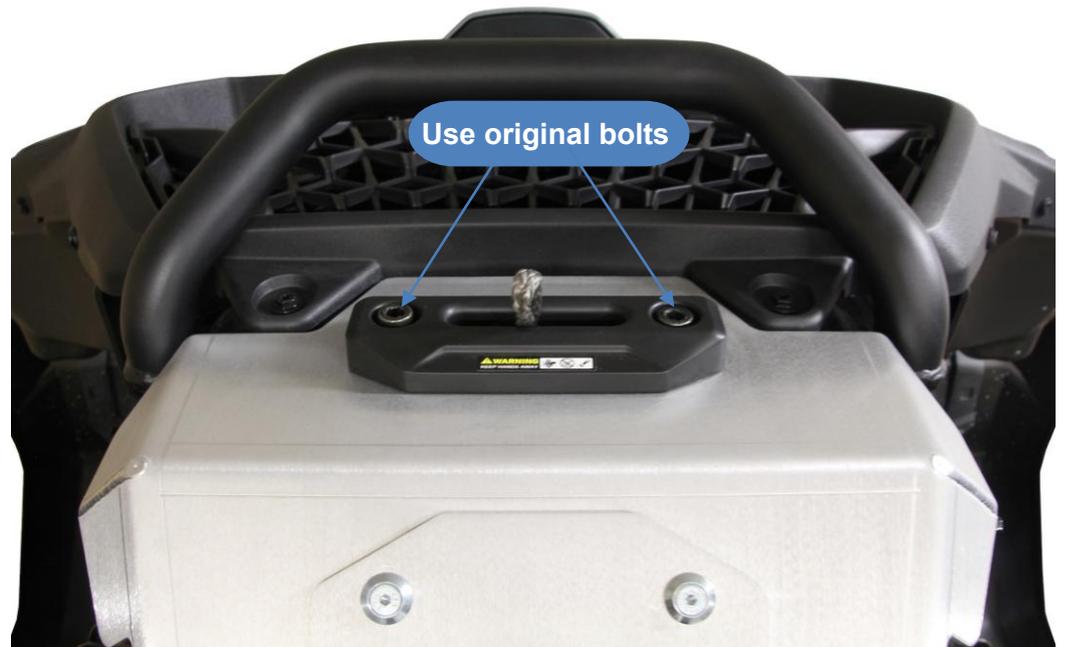
Install front protection with reinforcement and winch fairlead.
NB! Pos. 12 goes between ATV frame and skid plate!



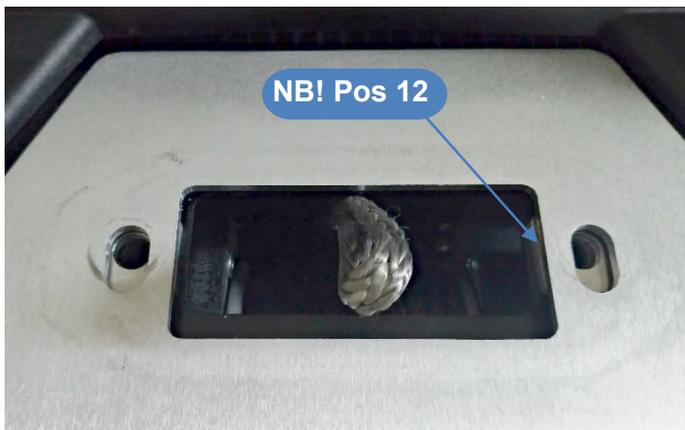
Pos 30,31



Pos 28,17,30,31



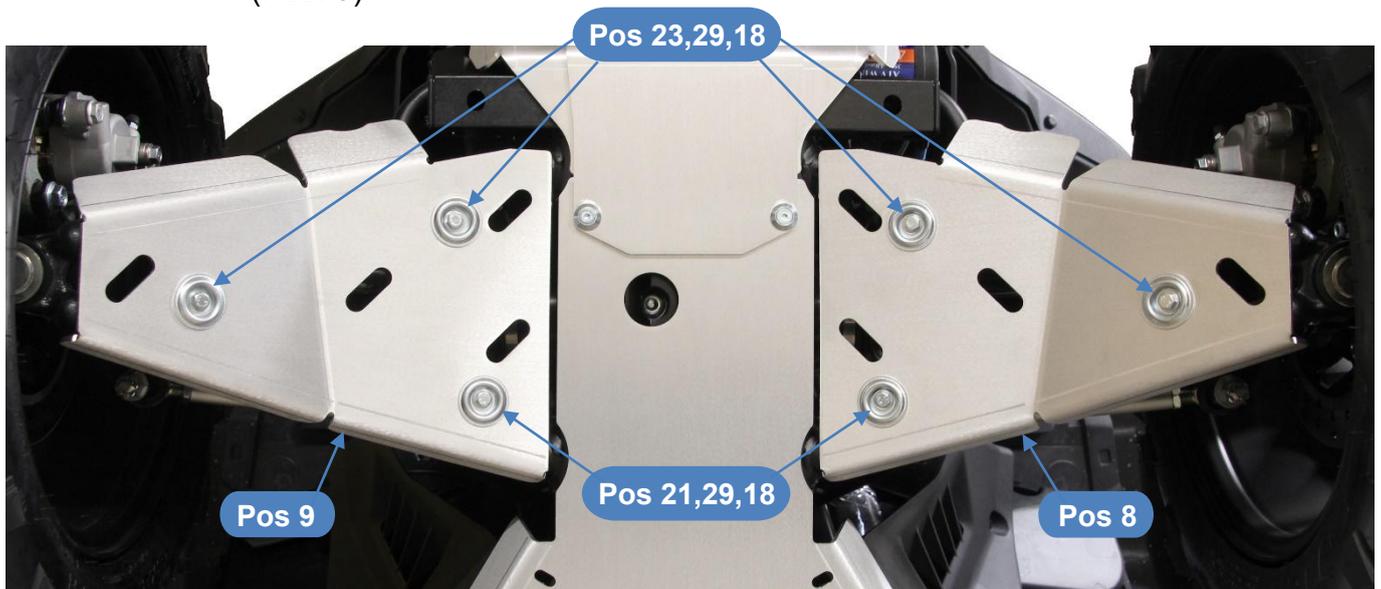
Use original bolts



NB! Pos 12

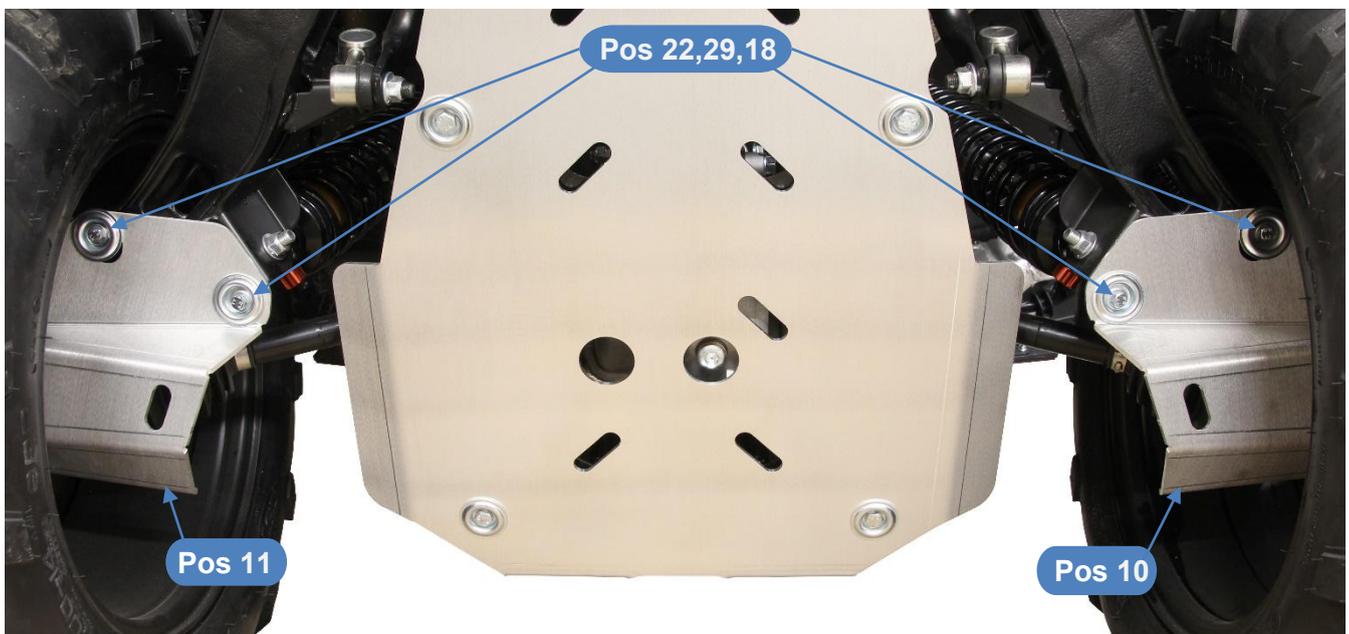
Step 12

Install front control arm protections 02.31807K (Pos. 8) and 02.31808K (Pos. 9).



Step 13

Install rear control arm protections 02.20912 (Pos. 10) and 02.20913 (Pos. 11).



Step 14

To remove the oil filter cover plate, remove the bolt indicated with arrow and loosen the other bolt. Slide the plate away.



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