

IRON BALTIC

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USER MANUAL



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SKID PLATE

CFORCE

ZForce 950 Sport XL (2023-...)

Code 02.31300

Version 03112023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

Iron Baltic Ltd | +372 653 3711 | sales@ironbaltic.com | www.ironbaltic.com

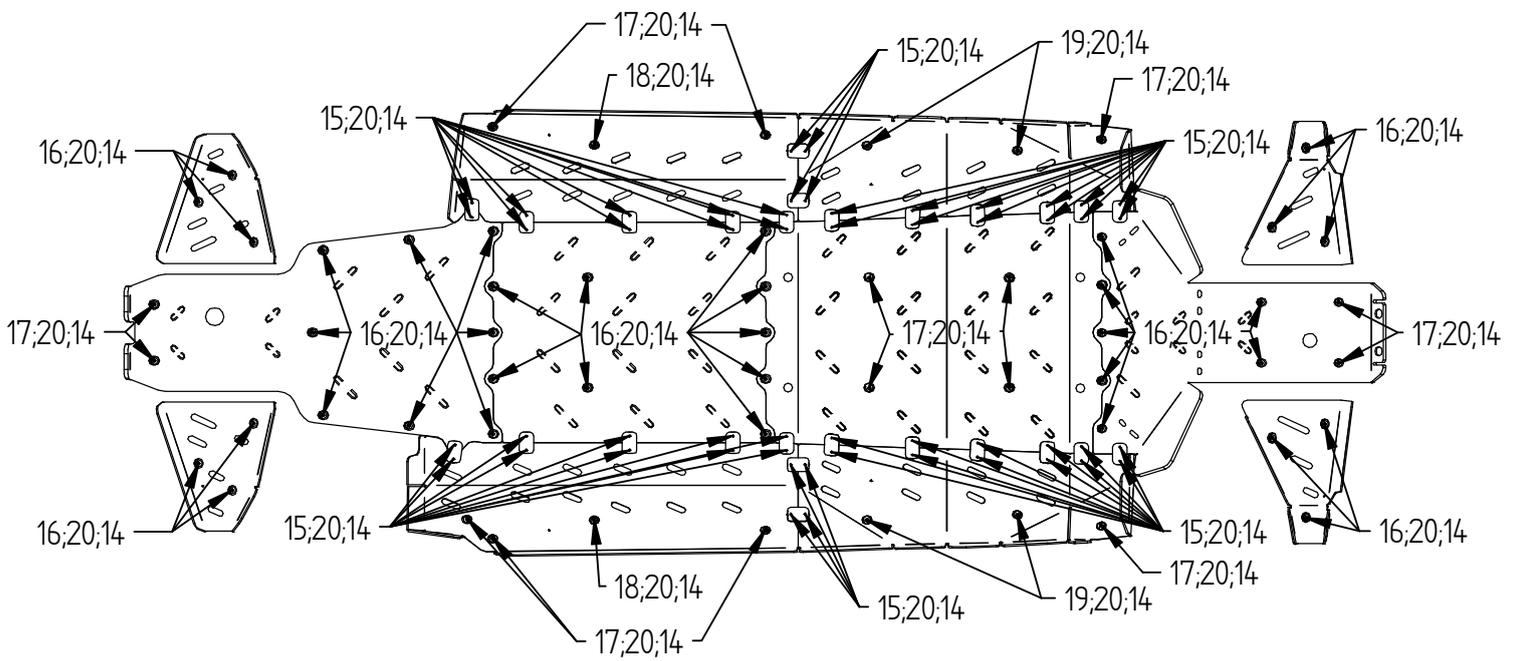
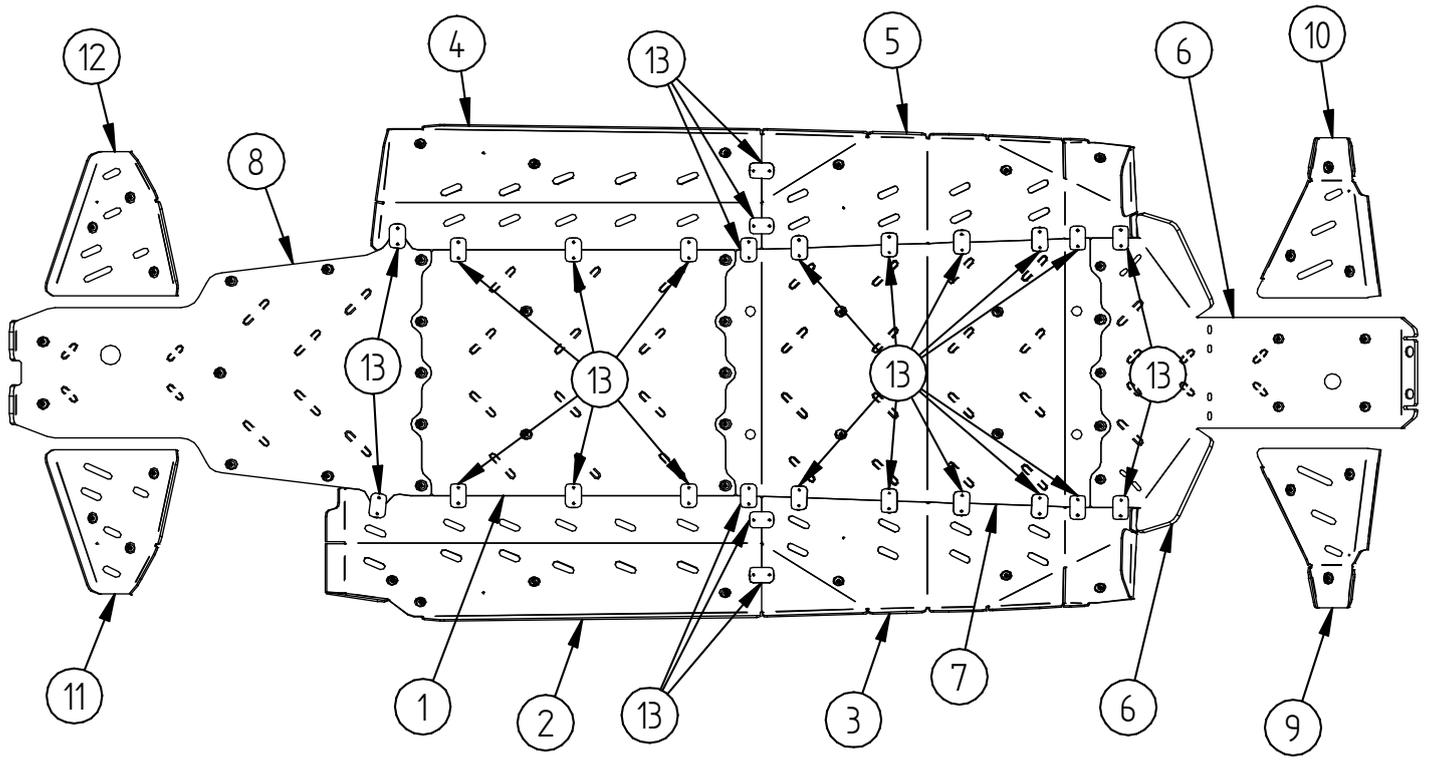
SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection 1	02.31304	1
2	Right side protection 1	02.31305	1
3	Right side protection 2	02.31306	1
4	Left side protection 1	02.31307	1
5	Left side protection 2	02.31308	1
6	Front protection	02.30501	1
7	Middle protection 2	02.30502	1
8	Rear protection	02.30503	1
9	Front right arm protection	02.30506	1
10	Front left arm protection	02.30507	1
11	Rear right arm protection	02.30508	1
12	Rear left arm protection	02.30509	1
13	Installation plate	02.5006	26
14	Dished washer	14.503	109
15	Bolt M6x12 DIN933	OT.02.02.030	52
16	Bolt M6x16 DIN933	OT.02.02.050	36
17	Bolt M6x20 DIN933	OT.02.02.060	15
18	Bolt M6x30 DIN933	OT.02.02.080	2
19	Bolt M6x35 DIN933	OT.02.02.090	4
20	Washer Ø6/15 SFS3738	OT.04.03.020	109



TOOLS REQUIRED FOR INSTALLATION:

- Socket wrench 10 mm



FITTING INSTRUCTIONS

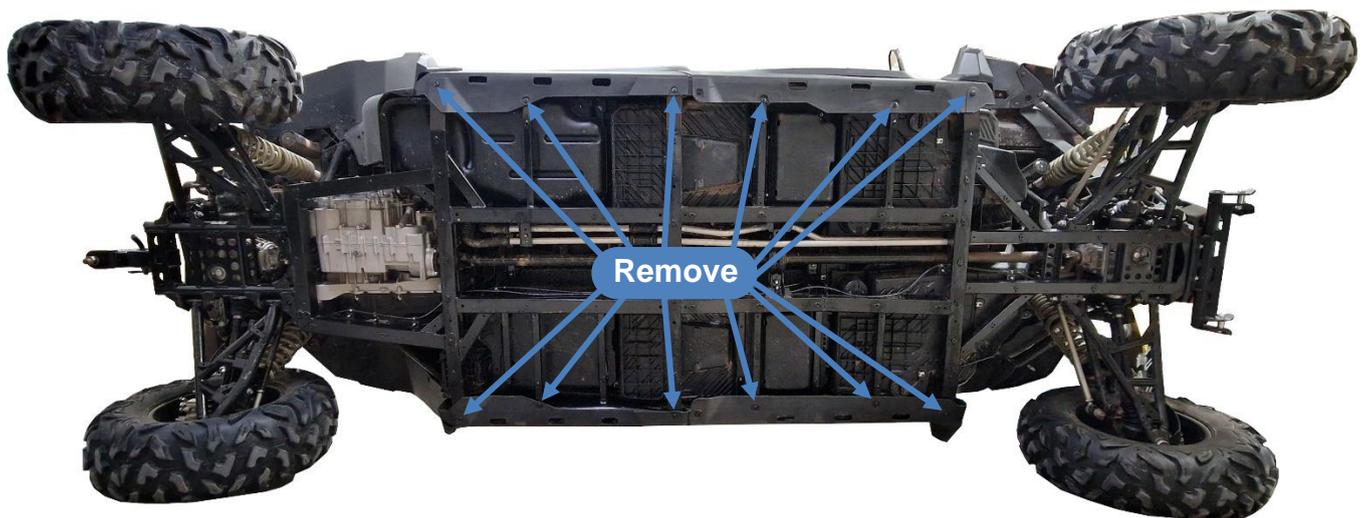


NB!

**We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.**

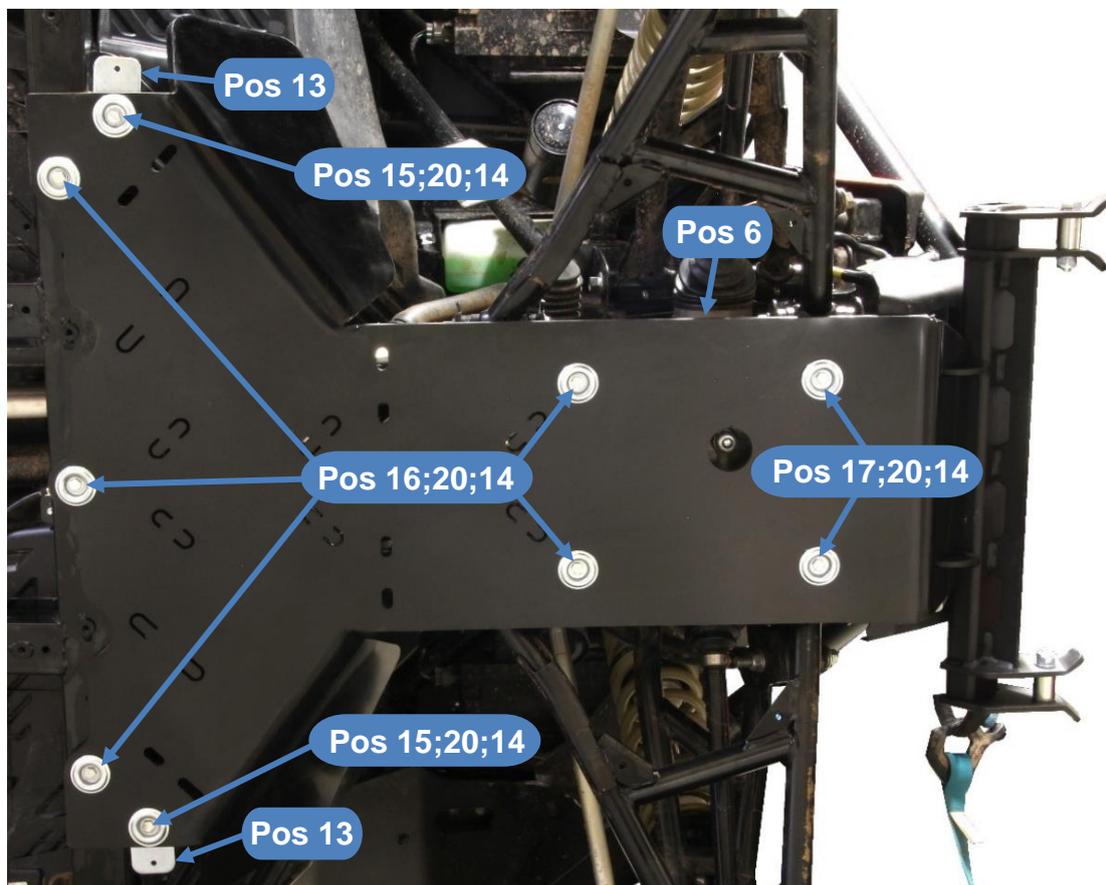
Step 1

Remove original skid plate parts and bolts as shown in the picture.



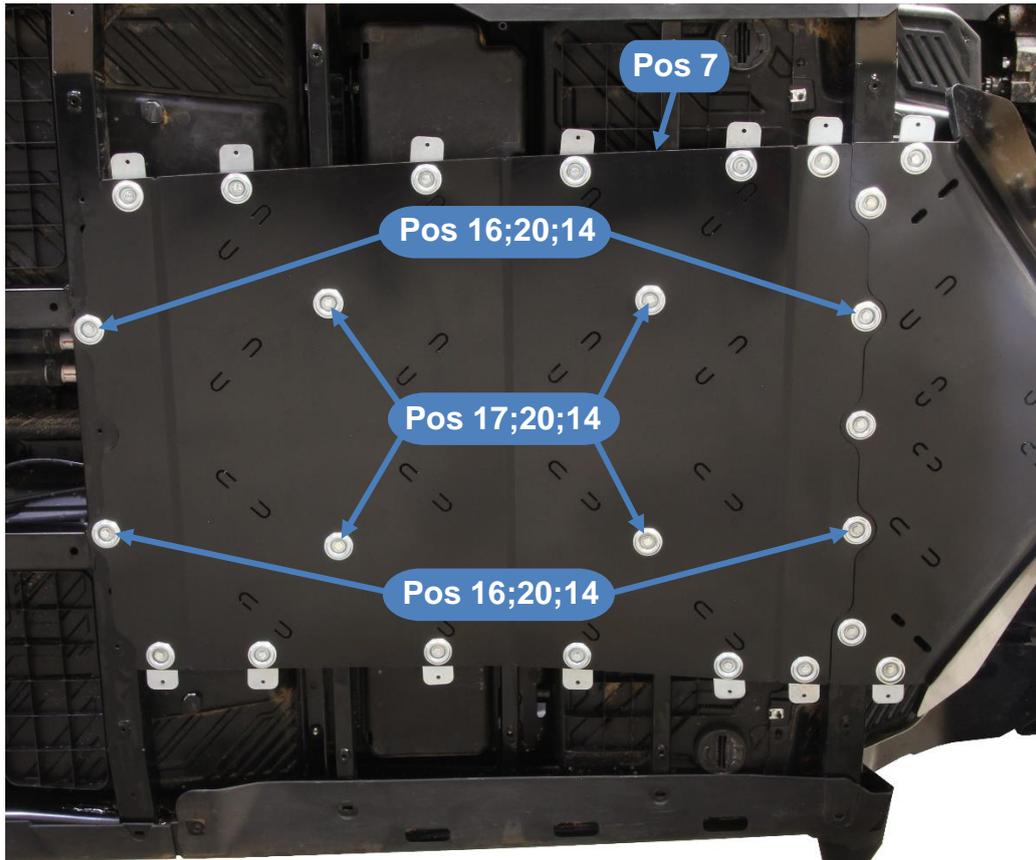
Step 2

Install front protection (Pos.6) and installation plates (Pos.13). For fastening use M6x12 bolts (Pos.15), M6x16 bolts (Pos.16), M6x20 bolts (Pos.17), Ø6 mm washers (Pos.20) and dished washers (Pos.14). Do not tighten bolts completely!



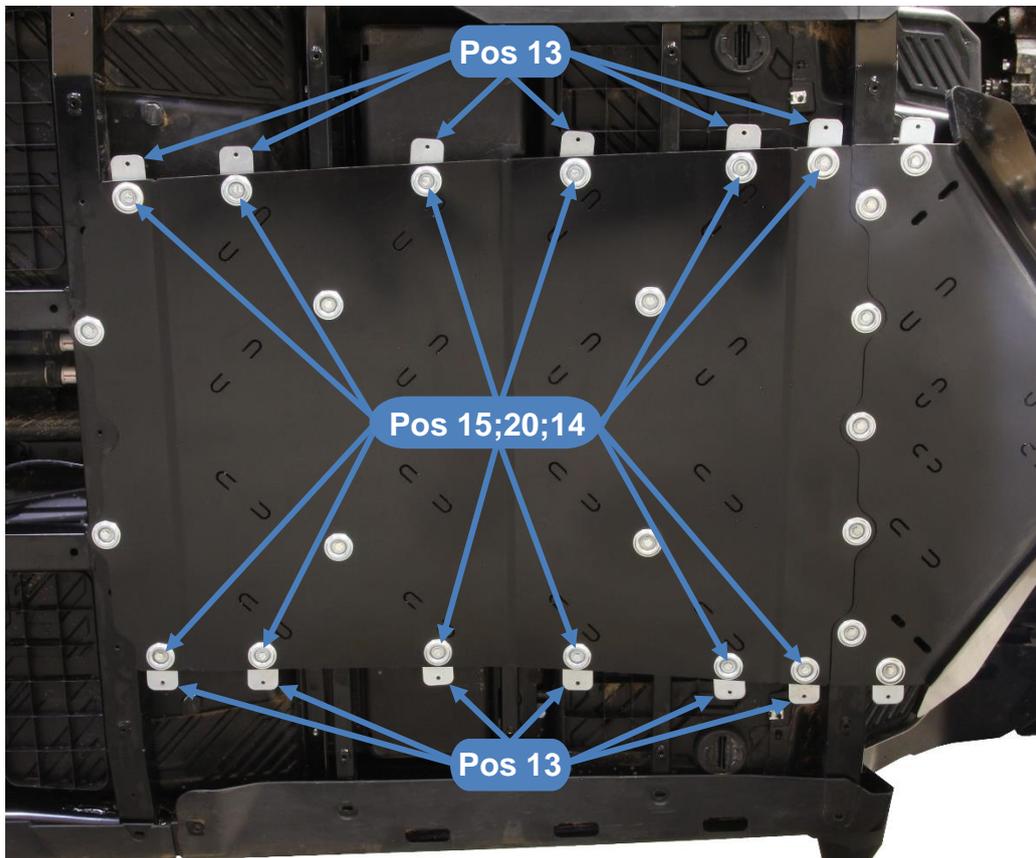
Step 3

Install middle protection 2 (Pos.7). For fastening use M6x16 bolts (Pos.16), M6x20 bolts (Pos.17), Ø6 mm washers (Pos.20) and dished washers (Pos.14). Do not tighten bolts completely!



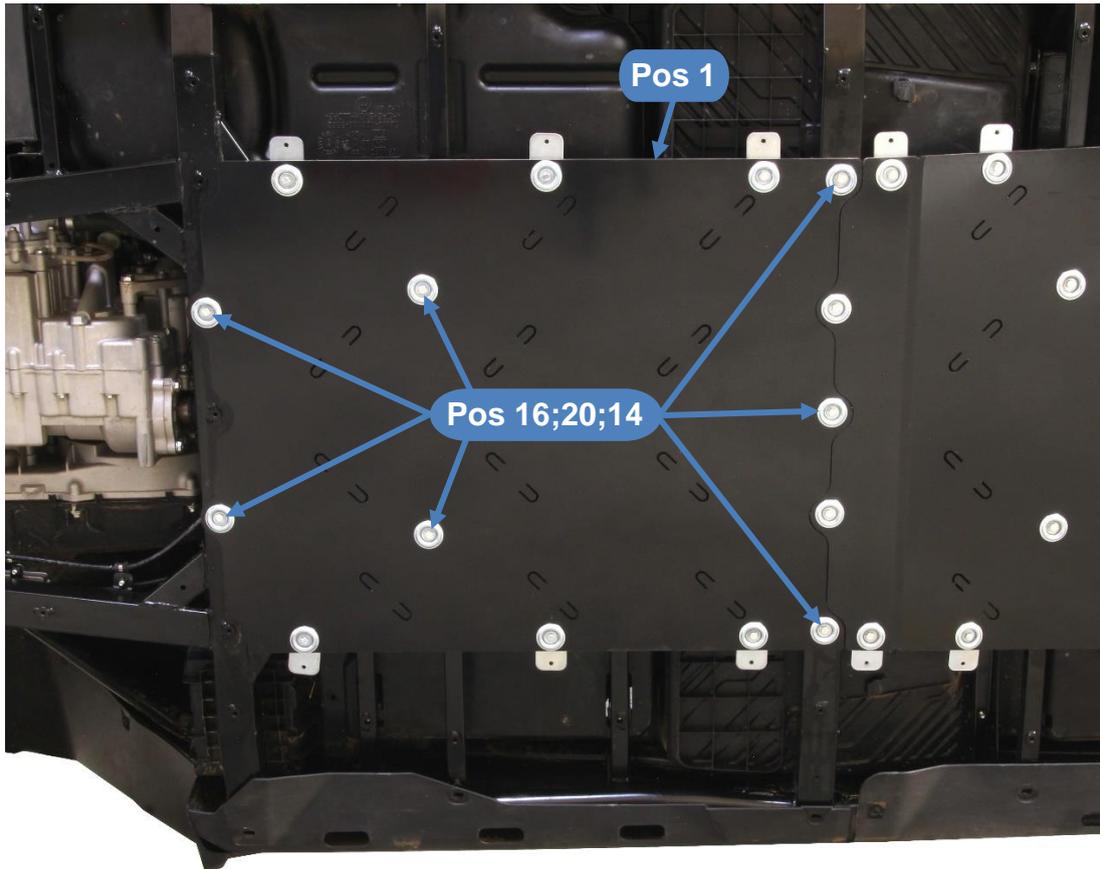
Step 4

Install installation plates (Pos.13). For fastening use M6x12 bolts (Pos.15), Ø6 mm washers (Pos.20) and dished washers (Pos.14).



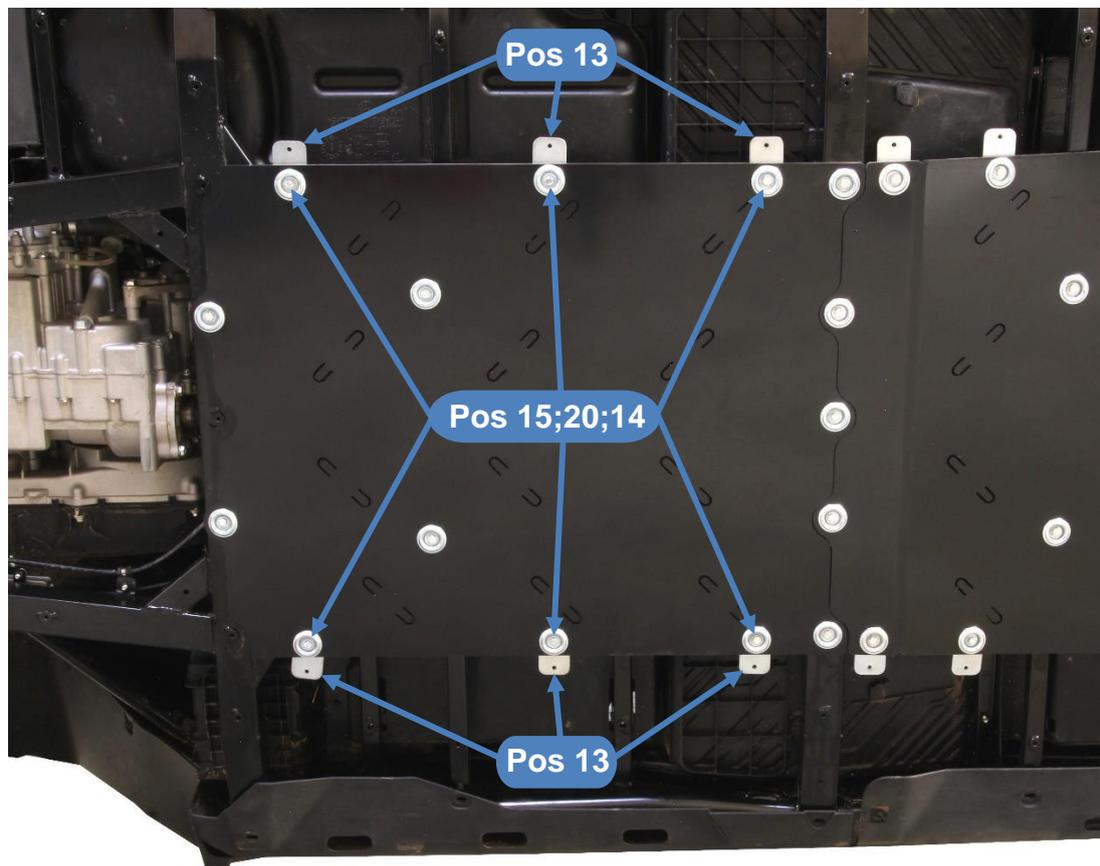
Step 5

Install middle protection 1 (Pos.1). For fastening use M6x16 bolts (Pos.16), Ø6 mm washers (Pos.20) and dished washers (Pos.14). Do not tighten bolts completely!



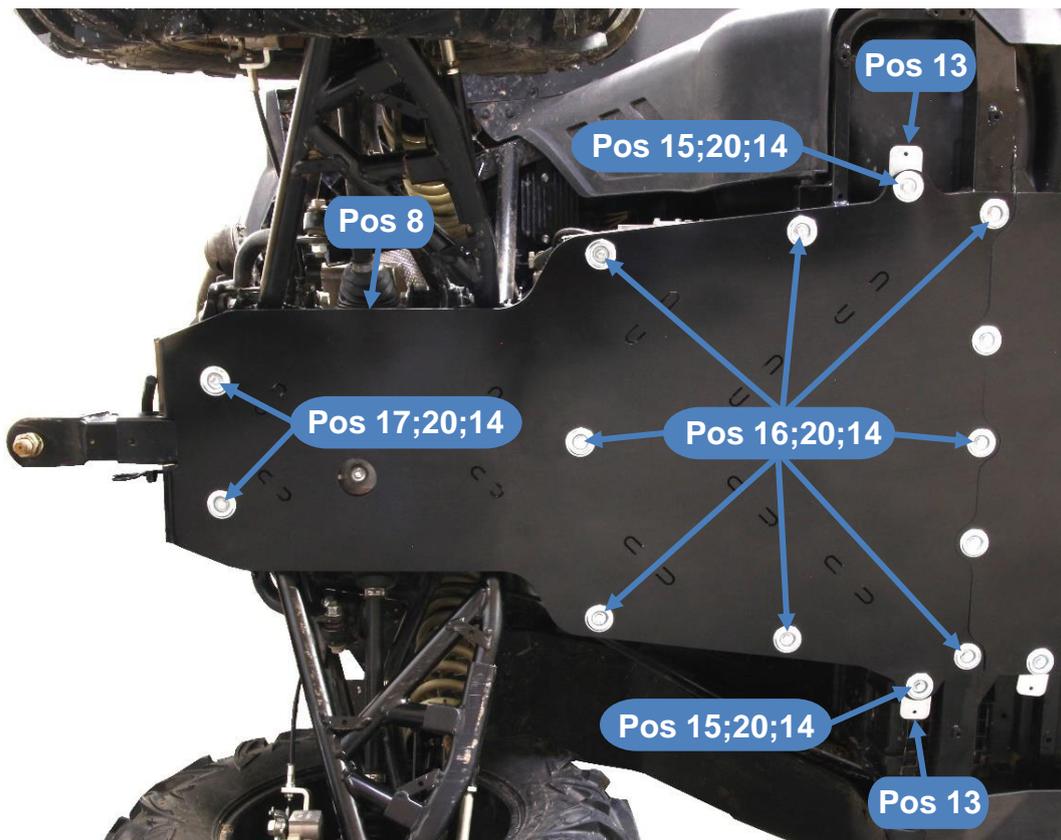
Step 6

Install installation plates (Pos.13). For fastening use M6x12 bolts (Pos.15), Ø6 mm washers (Pos.20) and dished washers (Pos.14).



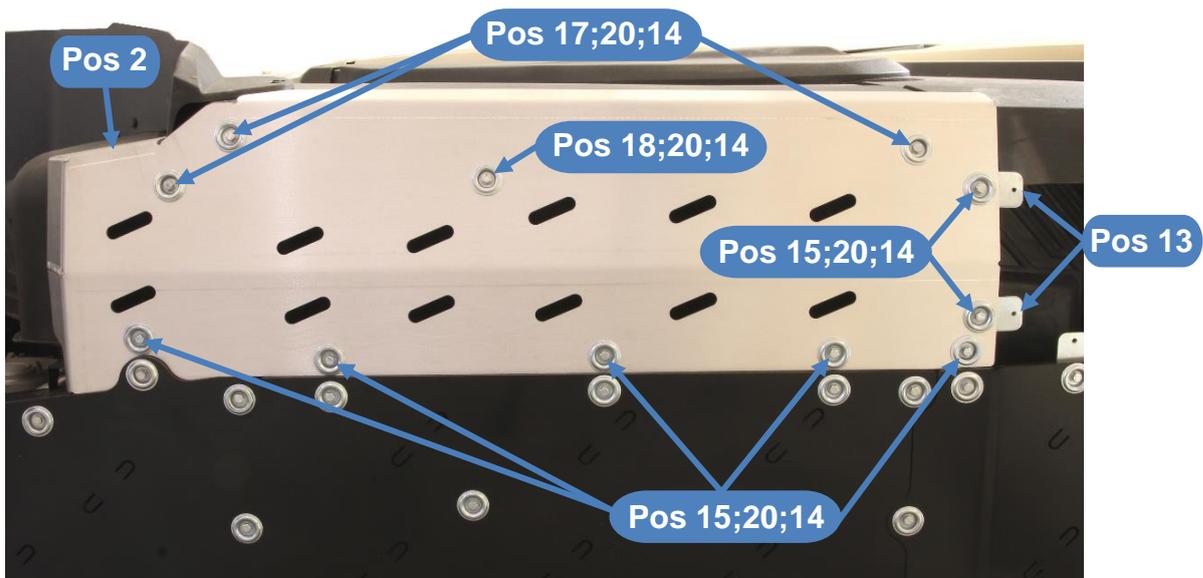
Step 7

Install rear protection (Pos.8) and installation plates (Pos.13). For fastening use M6x12 bolts (Pos.15), M6x16 bolts (Pos.16), M6x20 bolts (Pos.17), Ø6 mm washers (Pos.20) and dished washers (Pos.14). Do not tighten bolts completely!



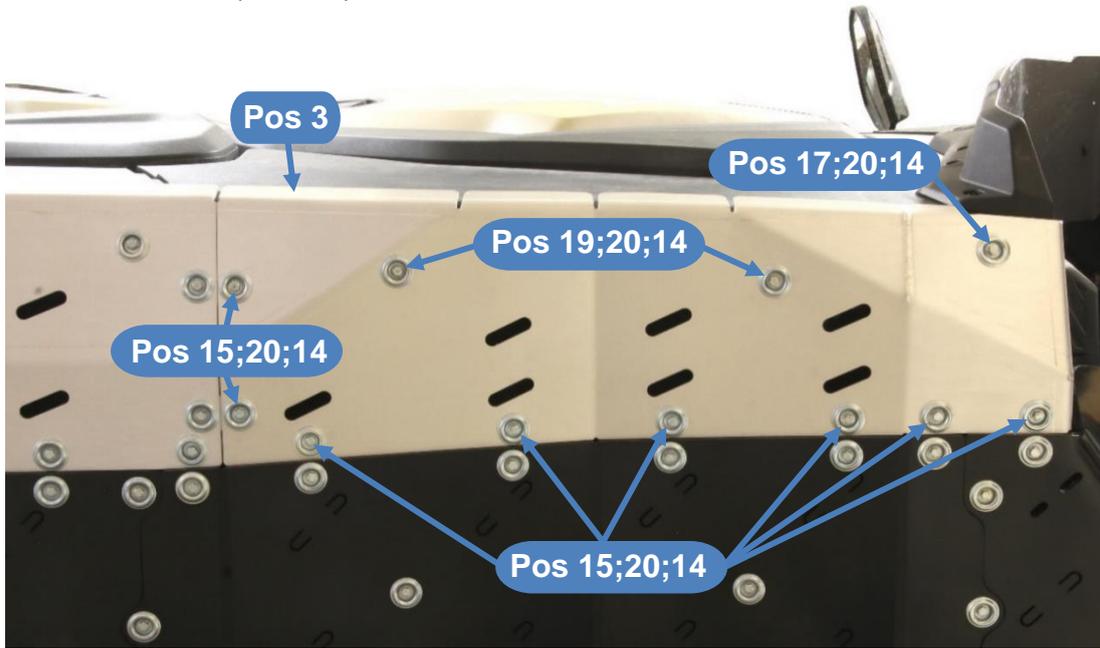
Step 8

Install right side protection 1 (Pos.2) and installation plates (Pos.13). For fastening use M6x12 bolts (Pos.15), M6x20 bolts (Pos.17), M6x30 bolt (Pos.18), Ø6 mm washers (Pos.20) and dished washers (Pos.14). Tighten all bolts described in previous steps!



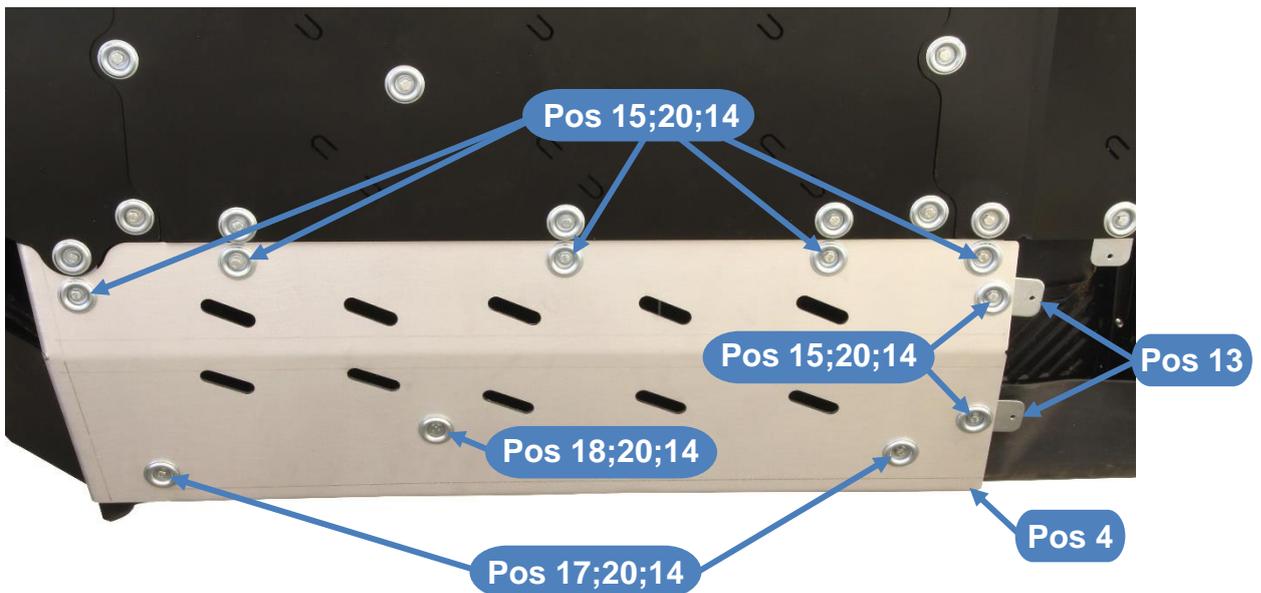
Step 9

Install right side protection 2 (Pos.3). For fastening use M6x12 bolts (Pos.15), M6x20 bolt (Pos.17), M6x35 bolts (Pos.19) Ø6 mm washers (Pos.20) and dished washers (Pos.14).



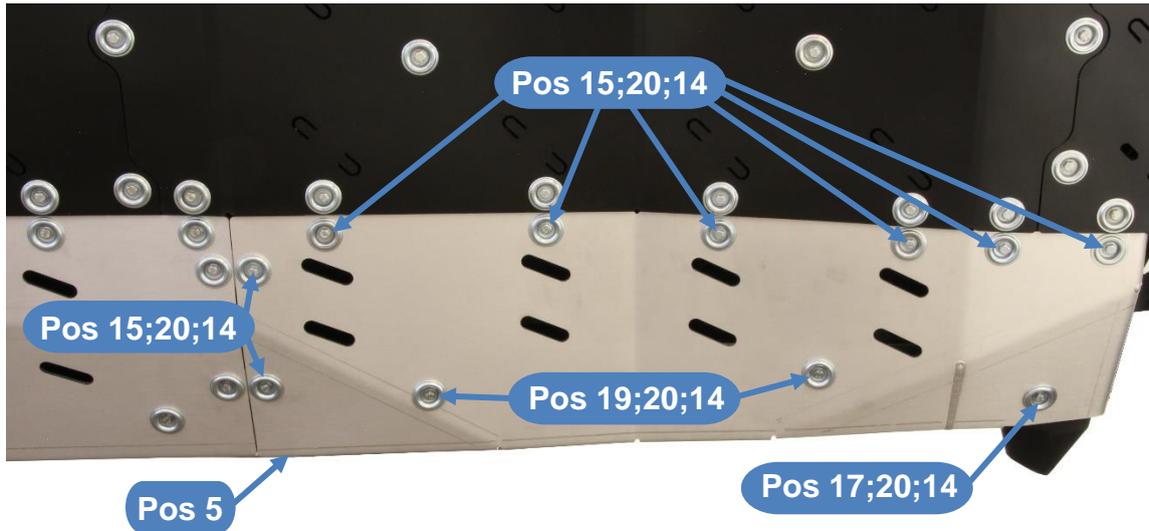
Step 10

Install left side protection 1 (Pos.4) and installation plates (Pos.13). For fastening use M6x12 bolts (Pos.15), M6x20 bolts (Pos.17), M6x30 bolt (Pos.18), Ø6 mm washers (Pos.20) and dished washers (Pos.14).



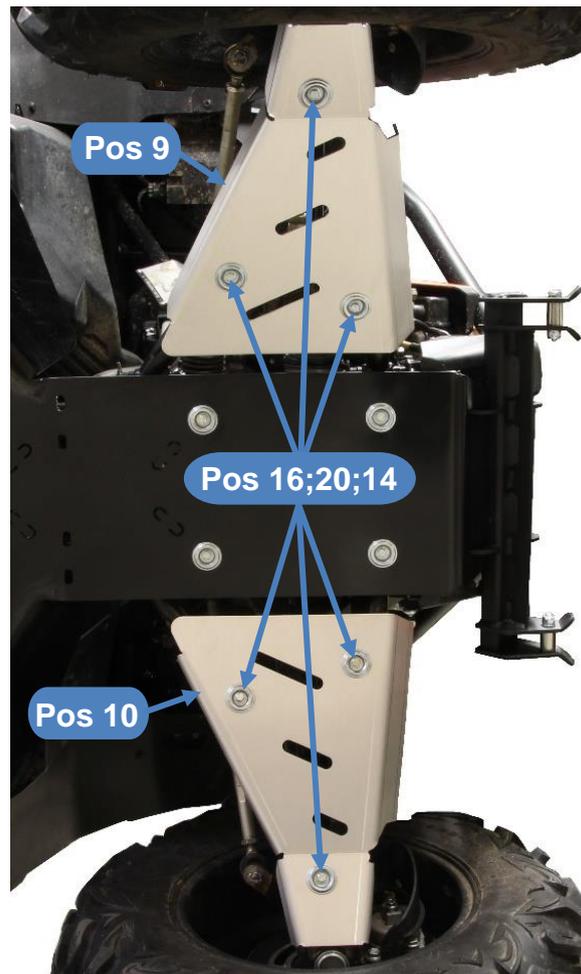
Step 11

Install left side protection 2 (Pos.5). For fastening use M6x12 bolts (Pos.15), M6x20 bolt (Pos.17), M6x35 bolts (Pos.19) Ø6 mm washers (Pos.20) and dished washers (Pos.14).



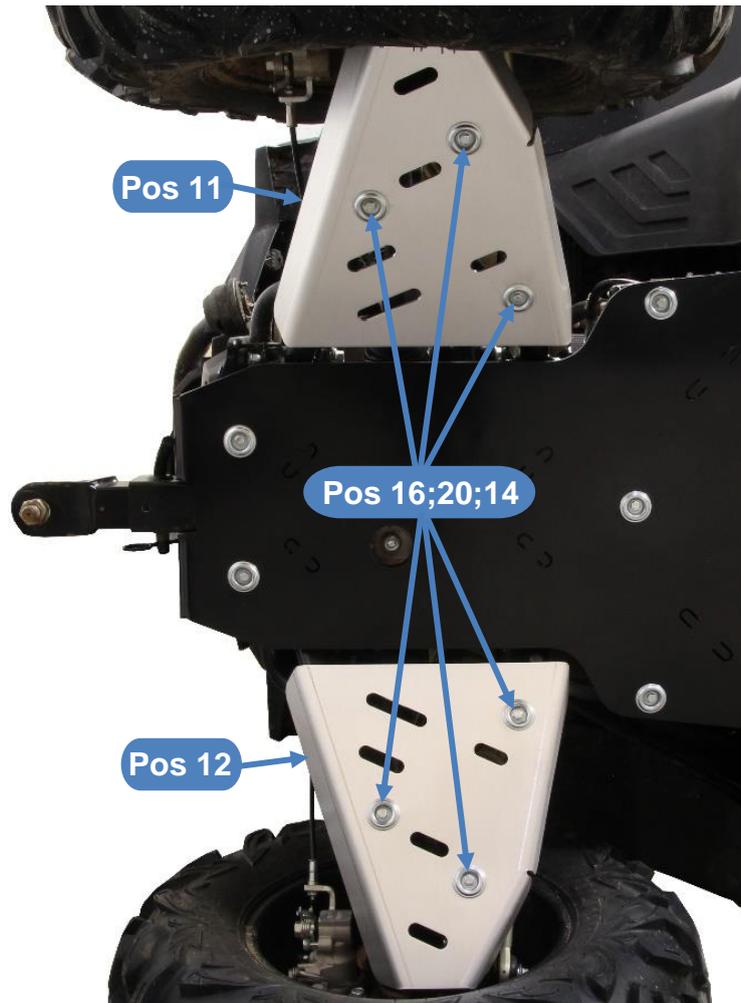
Step 12

Install front right control arm protection (Pos.9) and front left control arm protection (Pos.10). For fastening use M6x16 bolts (Pos.16), Ø6 mm washers (Pos.20) and dished washers (Pos.14).



Step 13

Install rear right control arm protection (Pos.11) and rear left control arm protection (Pos.12). For fastening use M6x16 bolts (Pos.16), Ø6 mm washers (Pos.20) and dished washers (Pos.14).



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
www.facebook.com/ironbaltic
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