

# IRON BALTIC

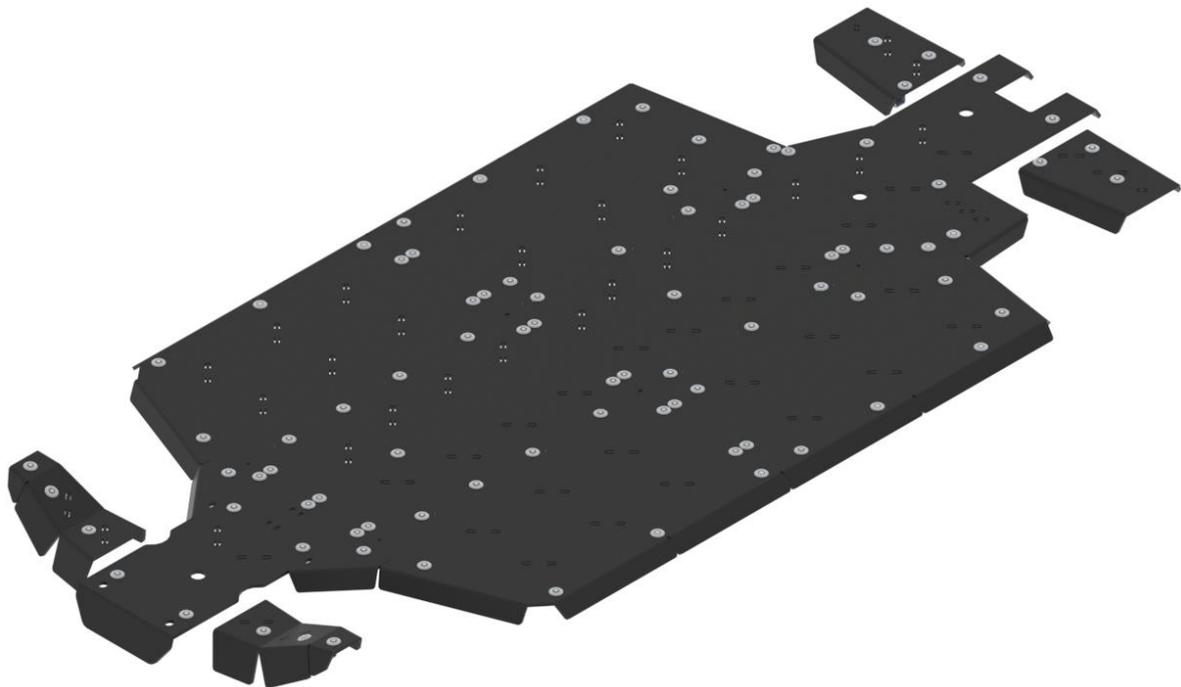
## PLASTIC SKID PLATE

# UFORCE

## 1000 XL (2023-...)

Code 02.30800

Version 15102023



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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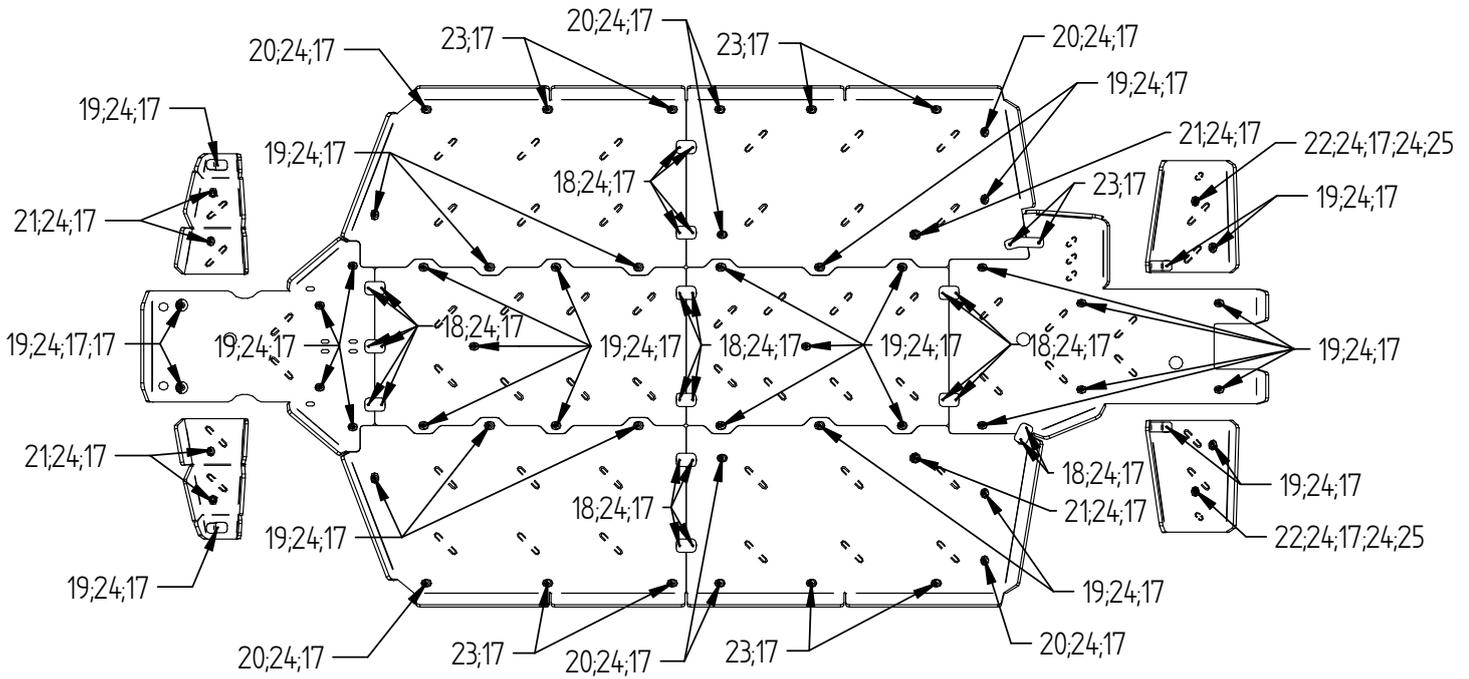
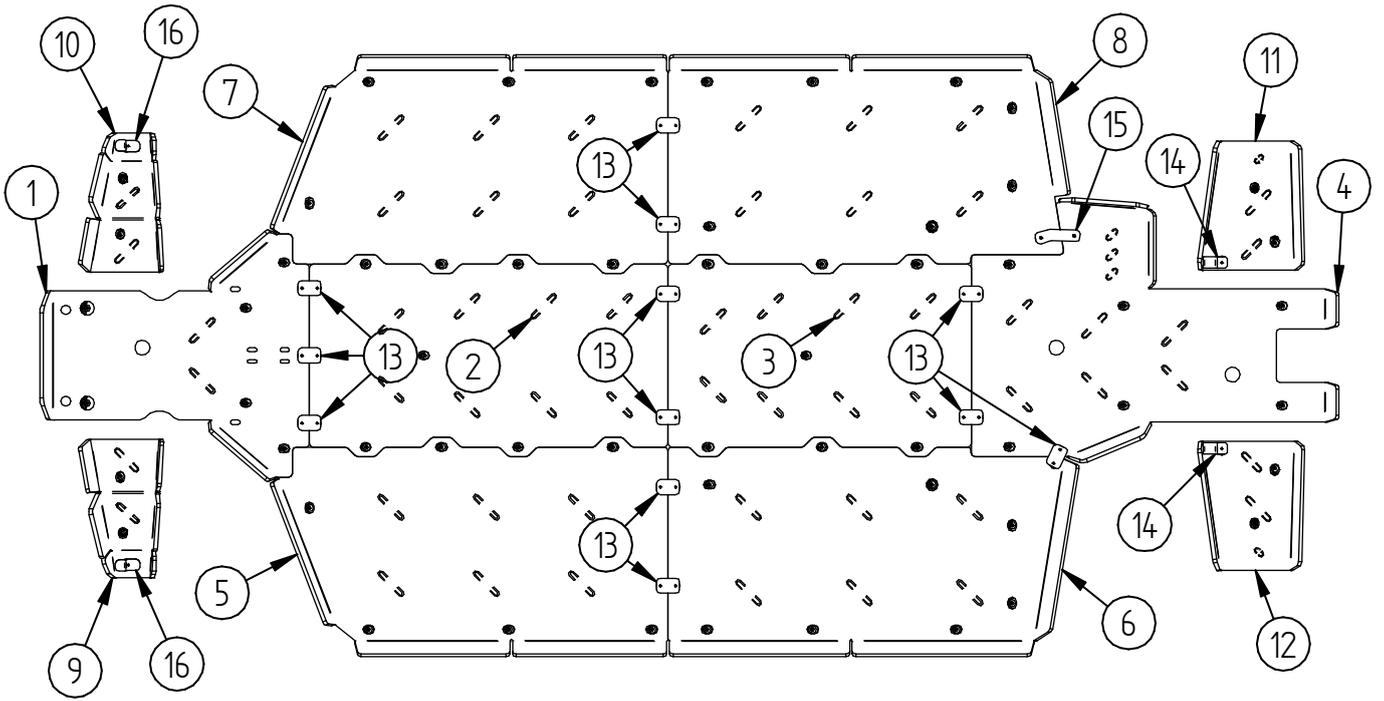
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# SPECIFICATION

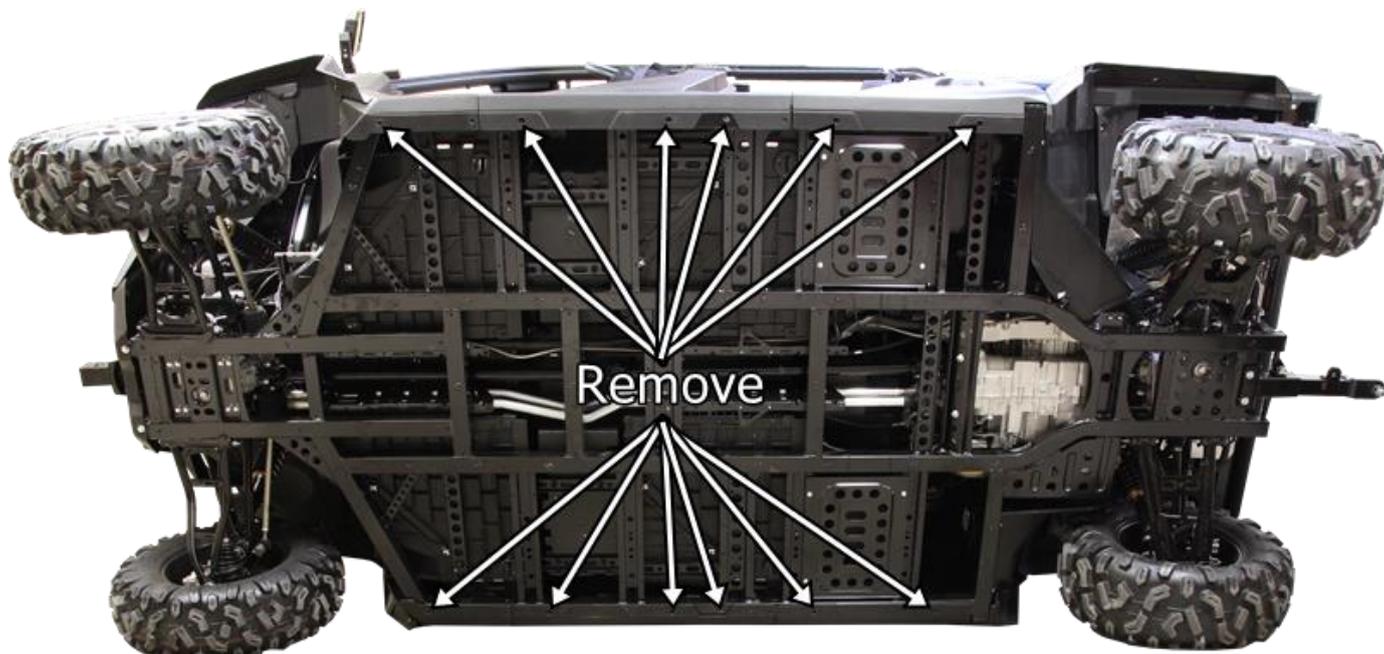
Pos.	Description	Code	Amount
1	Front protection	02.29601	1
2	Middle protection 1	02.24502	1
3	Middle protection 2	02.30804	1
4	Rear protection	02.29603	1
5	Left sideprotection 1	02.30805	1
6	Left sideprotection 2	02.30806K	1
7	Right sideprotection 1	02.30807	1
8	Right sideprotection 2	02.30808K	1
9	Front left arm protection	02.24506K	1
10	Front right arm protection	02.24507K	1
11	Rear right arm protection	02.29608	1
12	Rear left arm protection	02.29609	1
13	Connecting plate	02.5006	12
14	Installation bracket	02.5709	2
15	Bracket (longer)	02.6610	1
16	Installation bracket 2	02.8210	2
17	Dished washer	14.503	90
18	Bolt M6x16 DIN933	OT.02.02.050	24
19	Bolt M6x20 DIN933	OT.02.02.060	38
20	Bolt M6x25 DIN933	OT.02.02.070	8
21	Bolt M6x35 DIN933	OT.02.02.090	6
22	Bolt M6x55 DIN933	OT.02.02.130	2
23	Bolt M8x30 DIN933	OT.02.02.200	10
24	Washer Ø6/15 SFS3738	OT.04.03.020	80
25	Nyloc nut M6 DIN985	OT.03.02.030	2



# FITTING INSTRUCTIONS

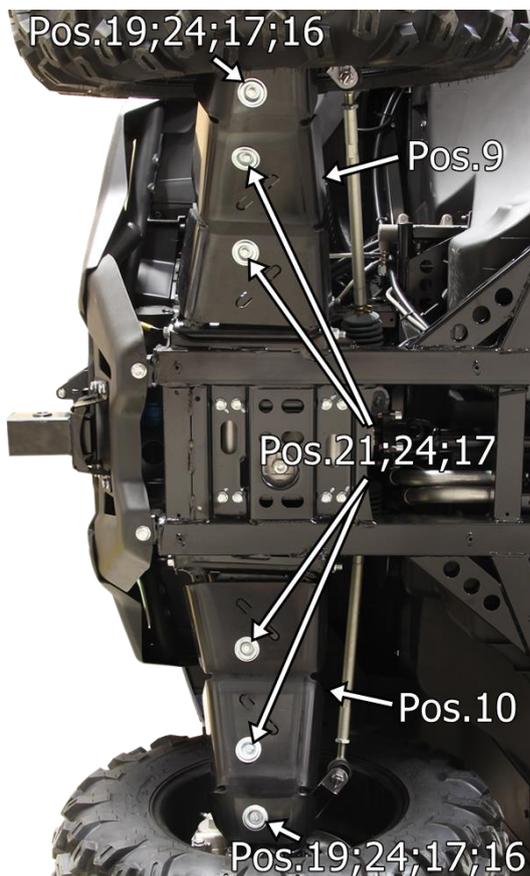
## Step 1

Remove all standard plastic covers and bolts indicated with arrows. Remove also front brake caliper protection plastics.



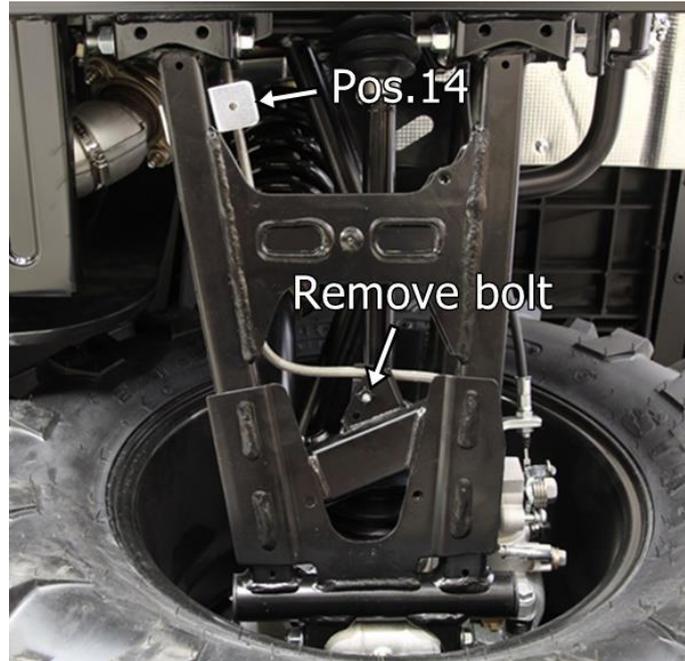
## Step 2

Install front right control arm protection (Pos.10) and front left control arm protection (Pos.9). For fastening use M6x20 bolts (Pos.19), M6x35 bolts (Pos.21), Ø6 mm washers (Pos.24), dished washers (Pos.17) and installation brackets (Pos.16).



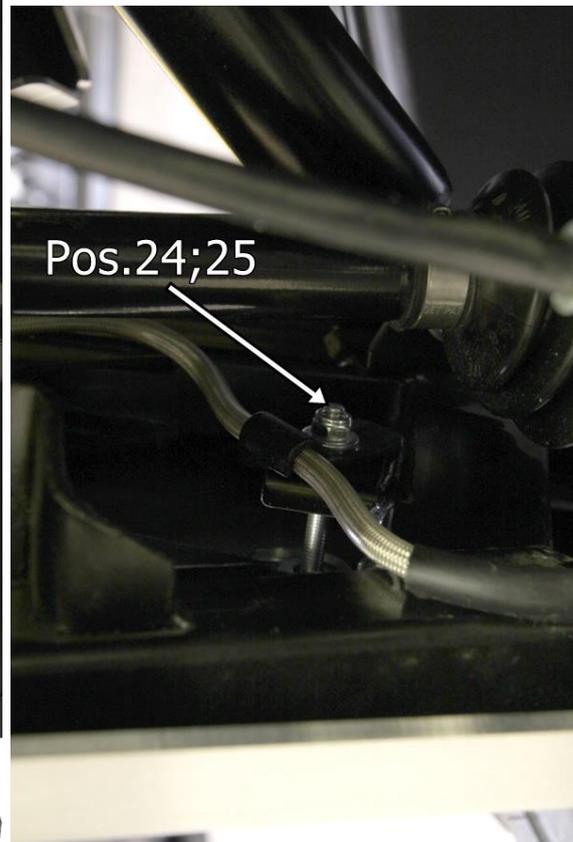
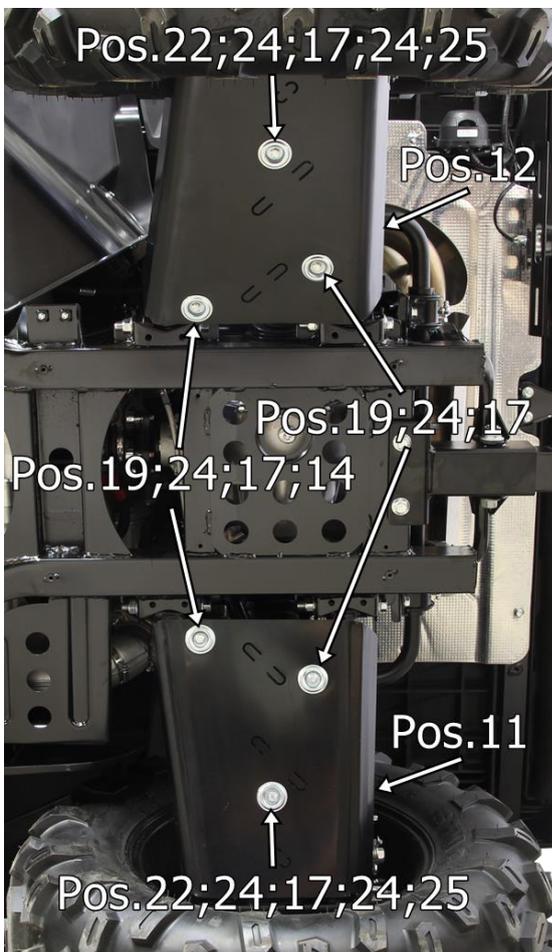
### Step 3

Before installing rear arm protections, remove the bolt holding the brake hose clamp. Also insert installation bracket (Pos.14).



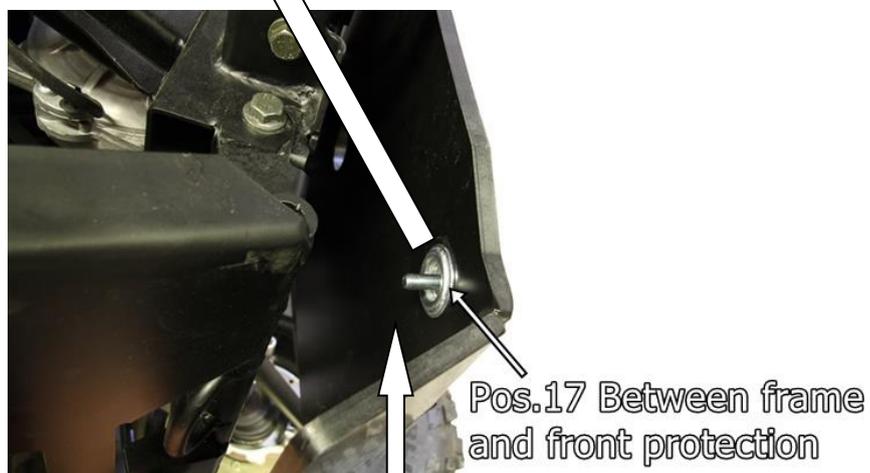
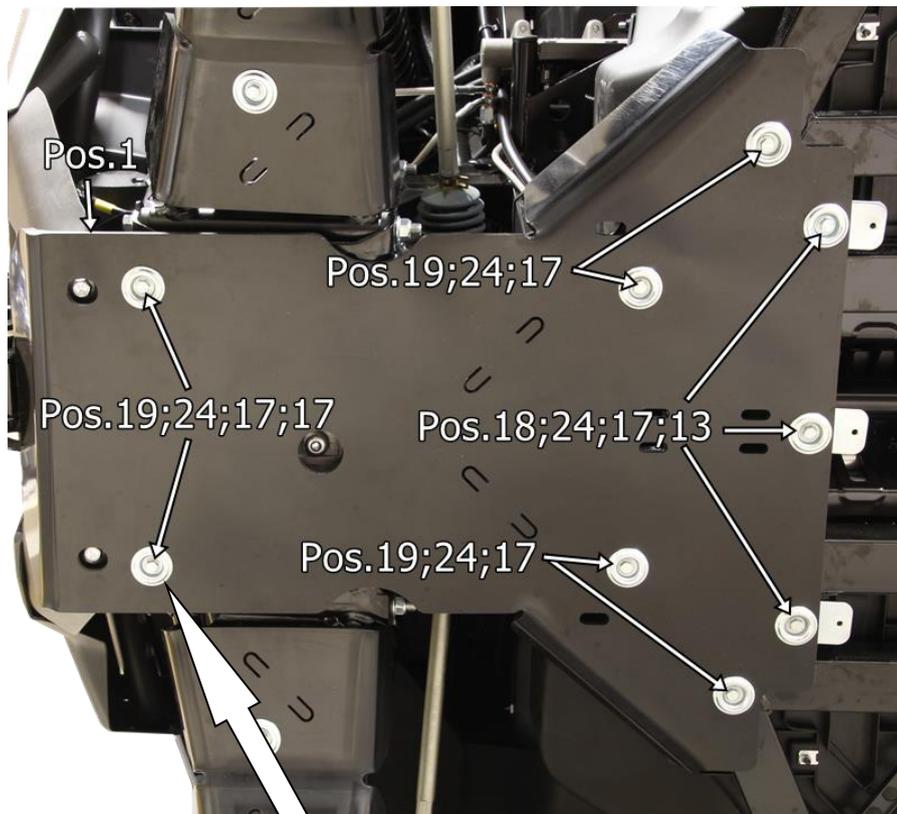
### Step 4

Install rear right control arm protection (Pos.11) and rear left control arm protection (Pos.12). For fastening use M6x20 bolts (Pos.19), M6x55 bolts (Pos.22), Ø6 mm washers (Pos.24), dished washers (Pos.17), M6 nyloc nuts (Pos.25) and installation brackets (Pos.14). Reinstall the brake hose clamp using Nyloc nut (Pos.25) with washer (Pos.24).



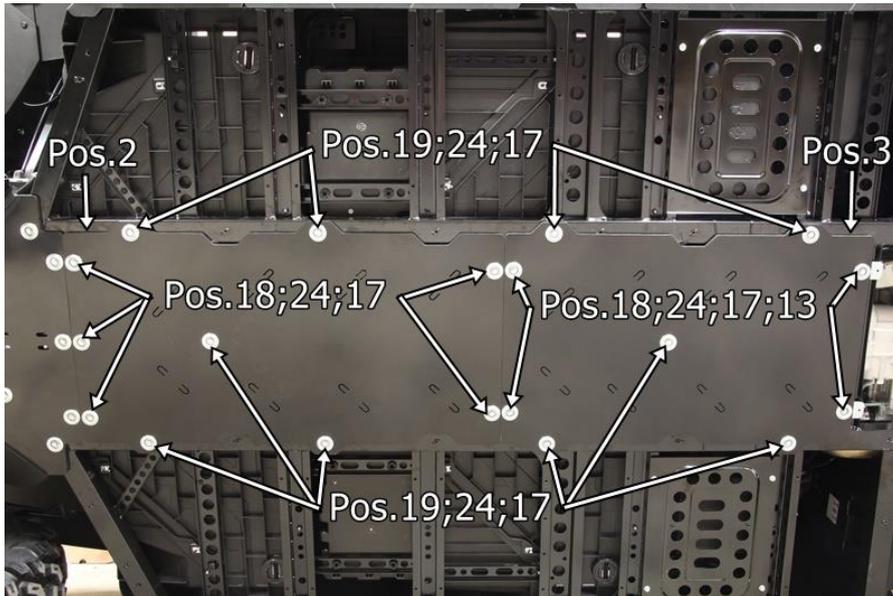
## Step 5

Install front protection (Pos.1) and connecting plates (Pos.13). For fastening use M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), Ø6 mm washers (Pos.24) and dished washers (Pos.17). At the front mounting points, a dished washer must also be installed between the frame and front protection.



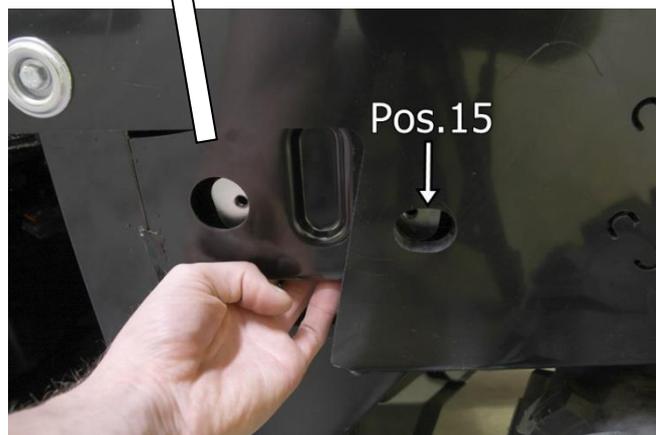
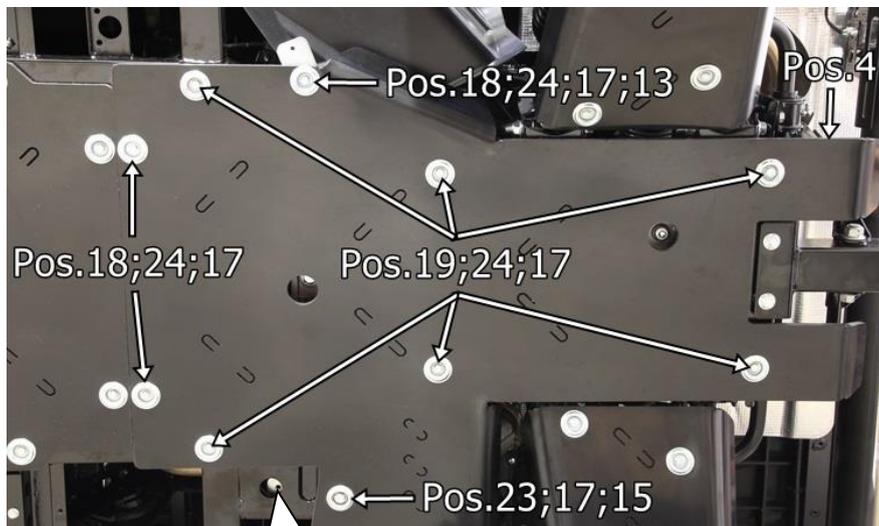
## Step 6

Install middle protections (Pos.2, Pos.3) and connecting plates (Pos.13). For fastening use M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), Ø6 mm washers (Pos.24) and dished washers (Pos.17).



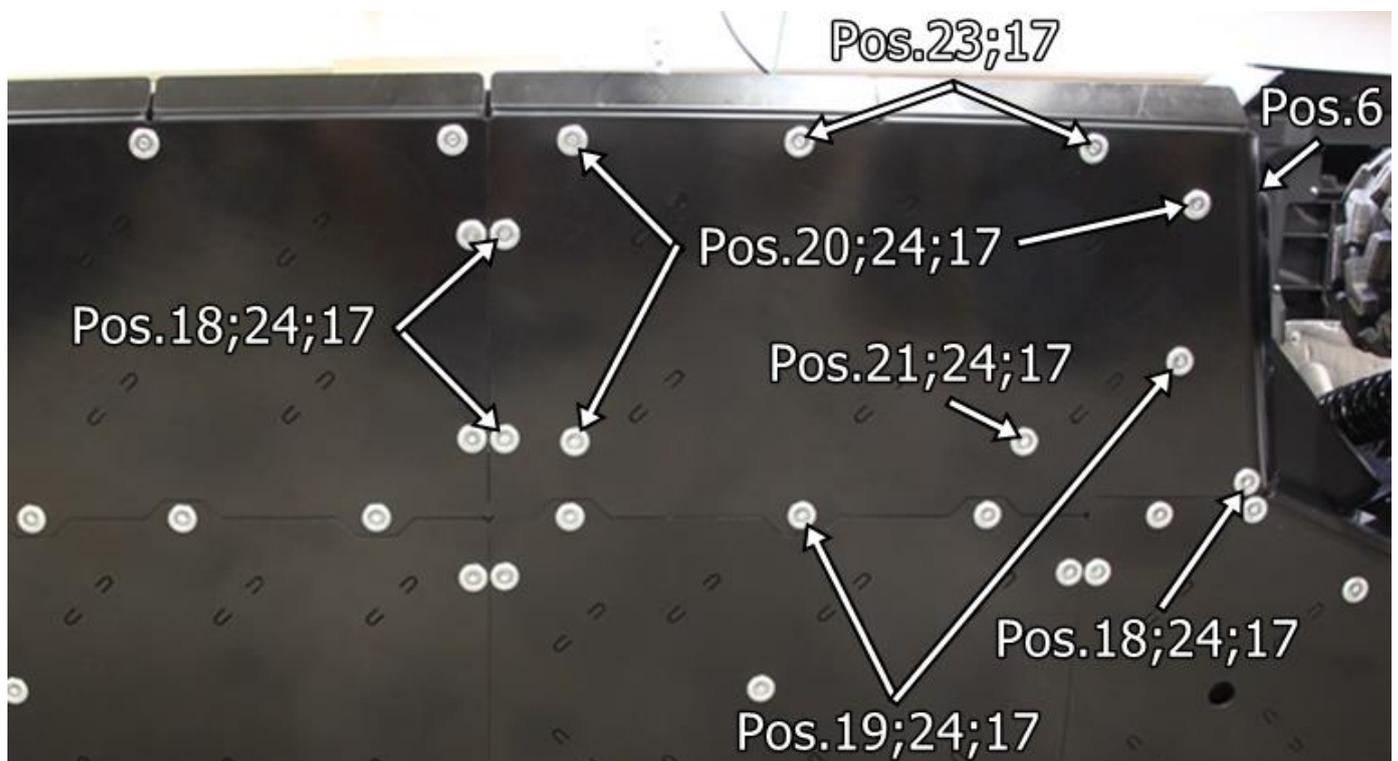
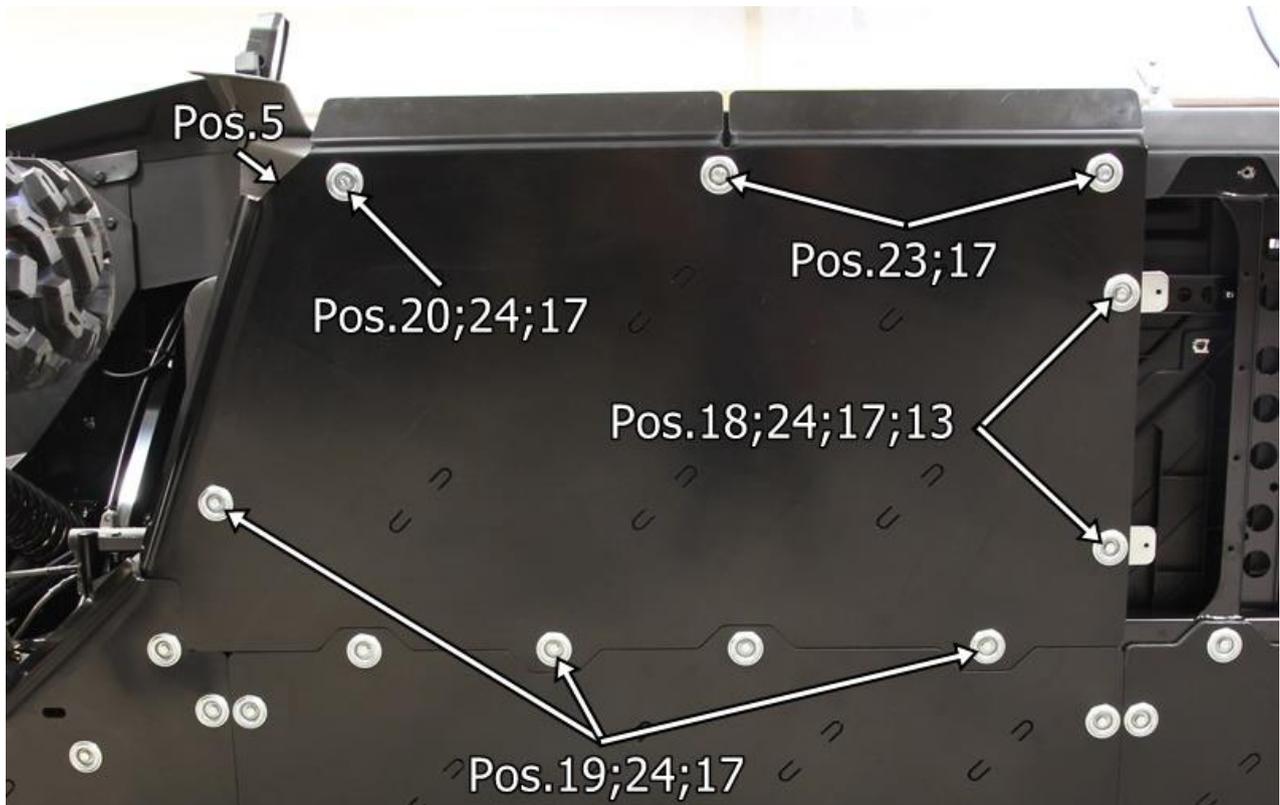
## Step 7

Install rear protection (Pos.4) and connecting plate (Pos.13). For fastening use M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), M8x30 bolt (Pos.23), Ø6 mm washers (Pos.24), dished washers (Pos.17) and bracket (Pos.15).



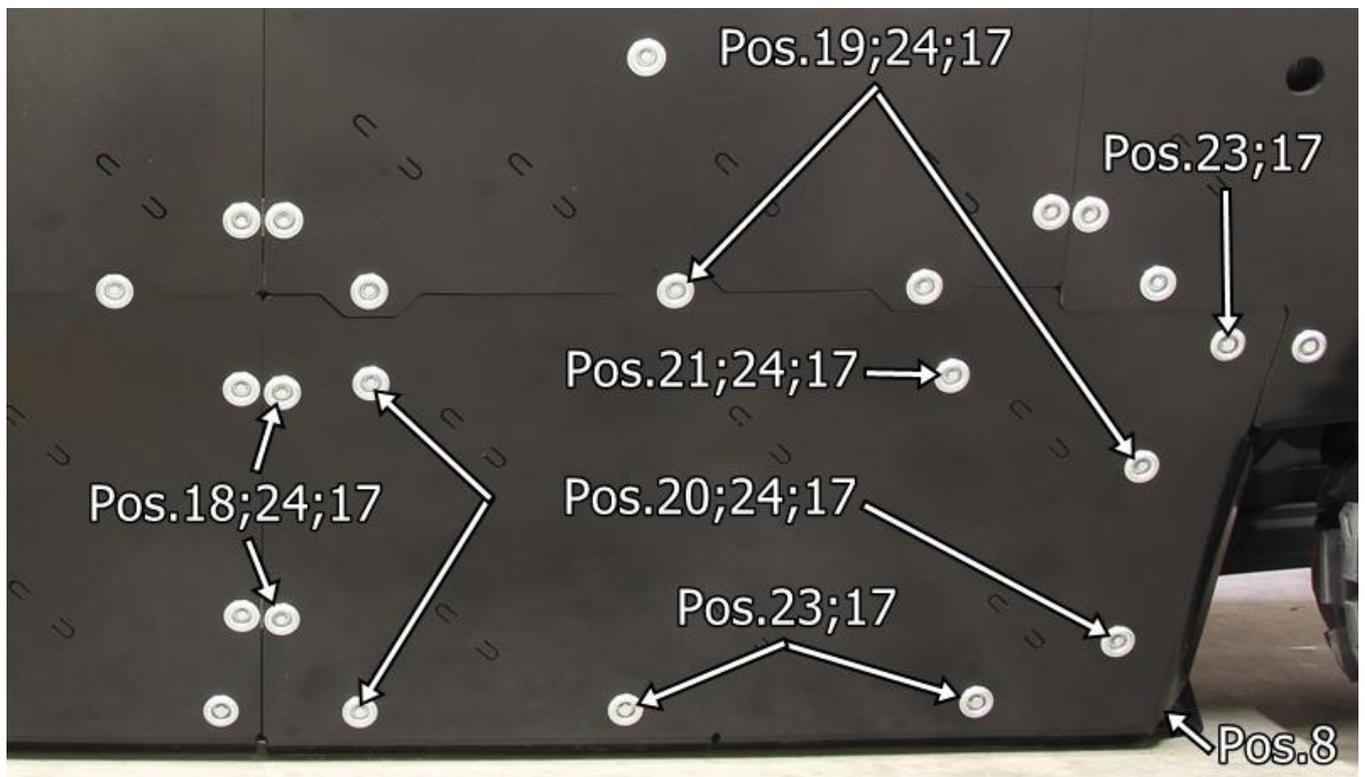
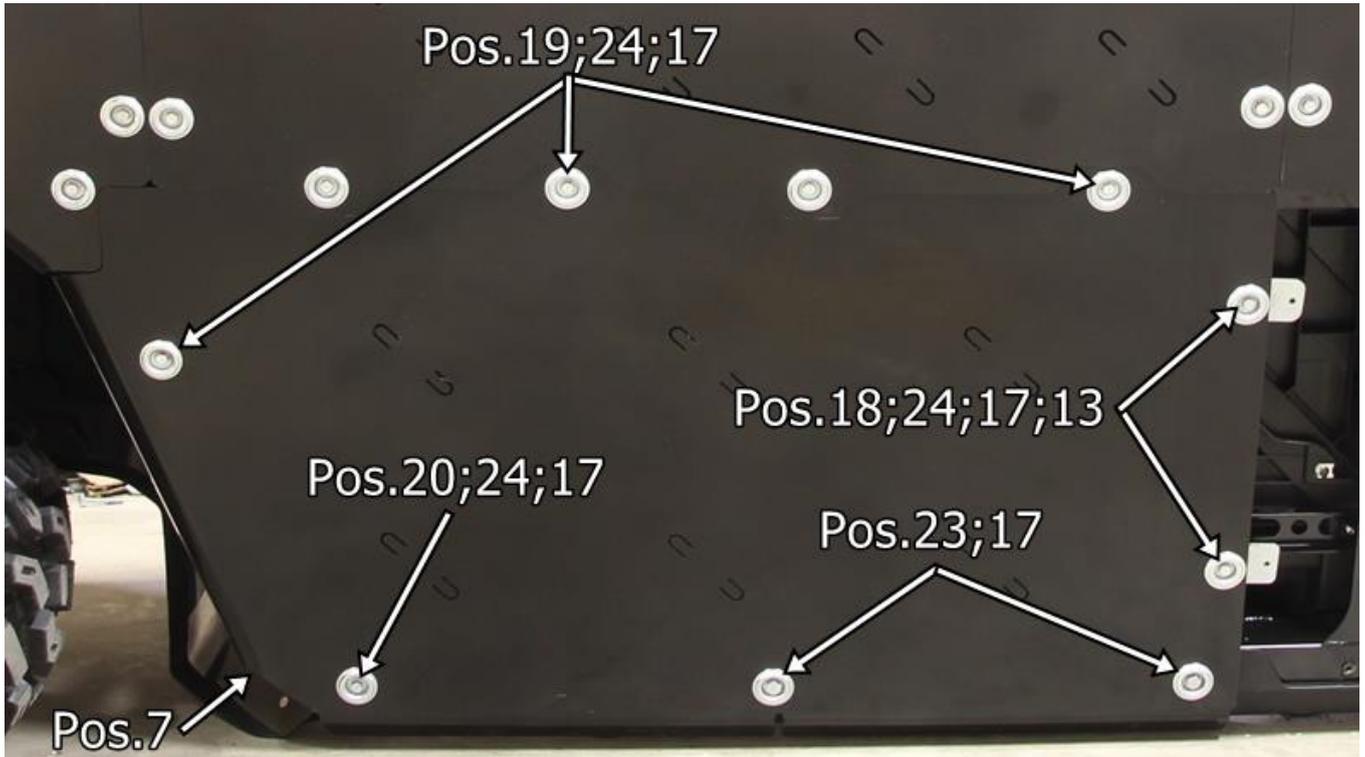
## Step 8

Install left side protections (Pos.5, Pos.6) and connecting plates (Pos.13).  
For fastening use M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), M6x25 bolts (Pos.20), M6x35 bolt (Pos.21), M8x30 bolts (Pos.23), Ø6 mm washers (Pos.24) and dished washers (Pos.17).



## Samm 9

Install right side protections (Pos.7, Pos.8) and connecting plates (Pos.13).  
For fastening use M6x16 bolts (Pos.18), M6x20 bolts (Pos.19), M6x25 bolts (Pos.20), M6x35 bolt (Pos.21), M8x30 bolts (Pos.23), Ø6 mm washers (Pos.24) and dished washers (Pos.17).







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