

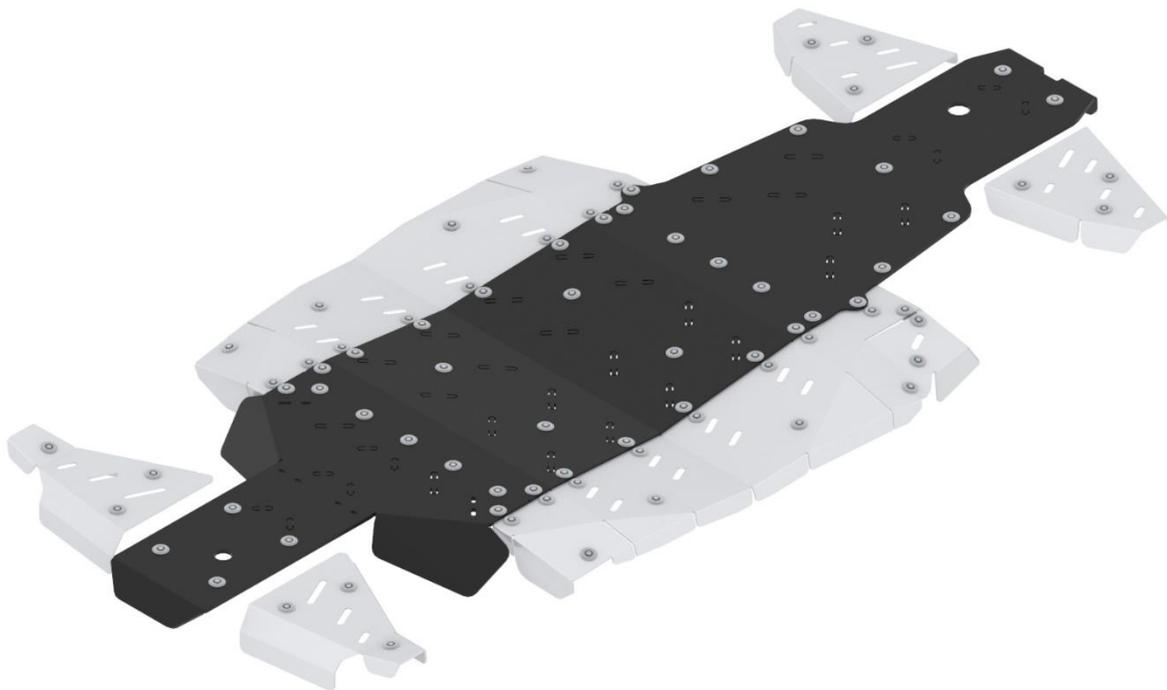
## SKID PLATE

# CFORCE

## ZForce 950 Sport (2023-...)

Code 02.30500

Version 15102023



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic [sales@ironbaltic.com](mailto:sales@ironbaltic.com)

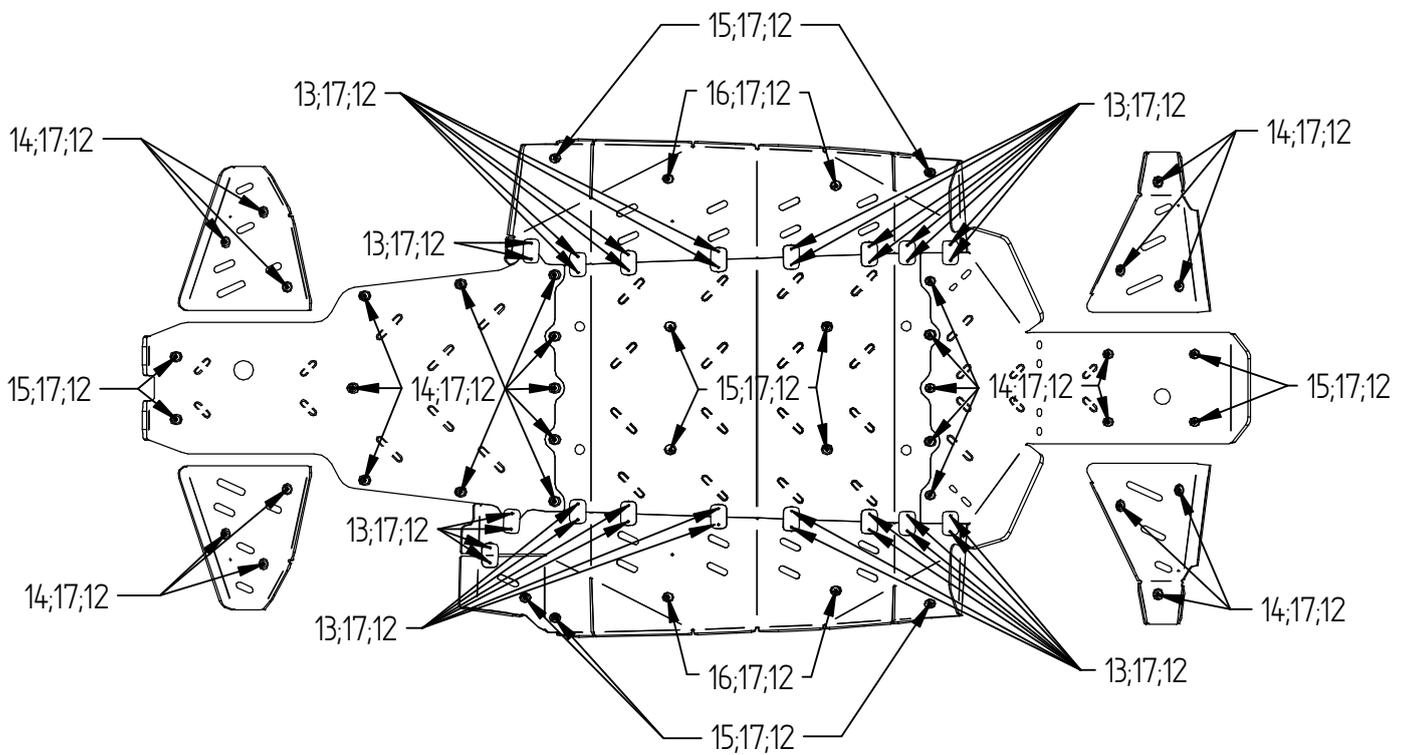
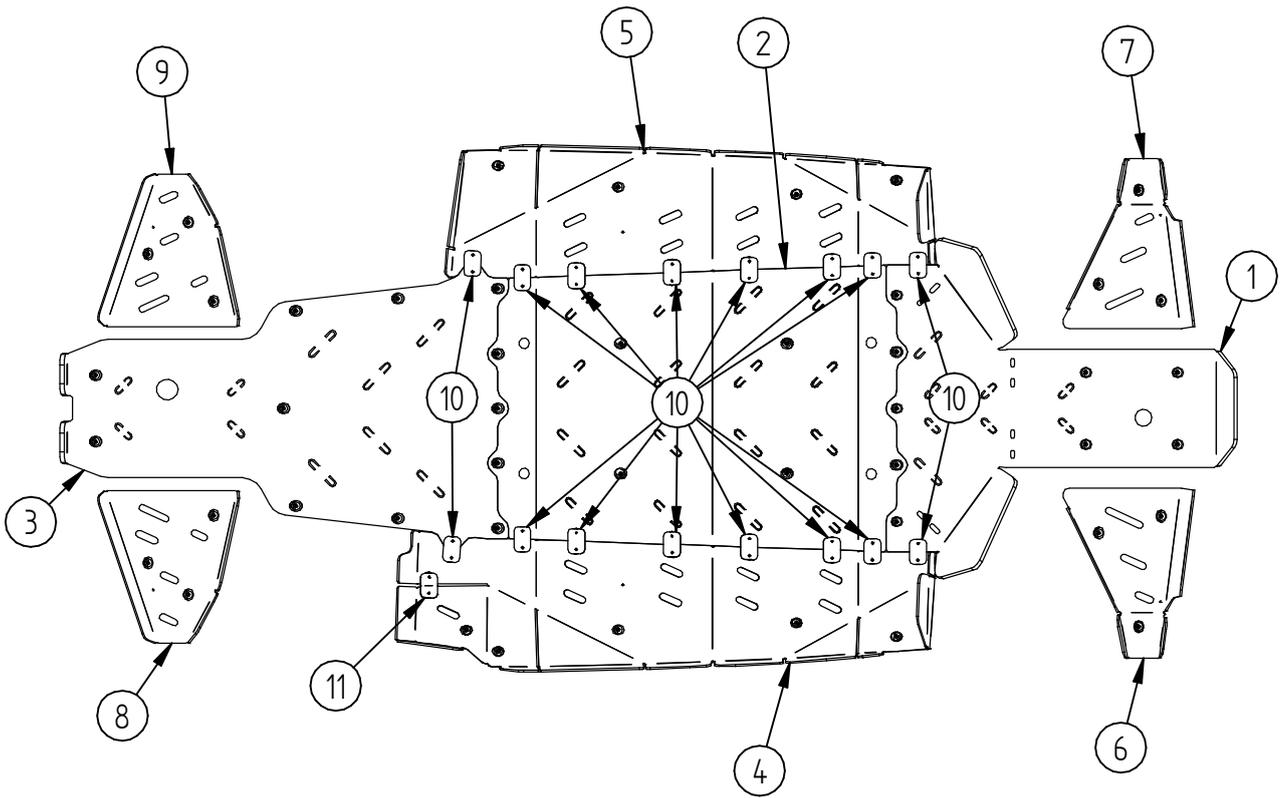
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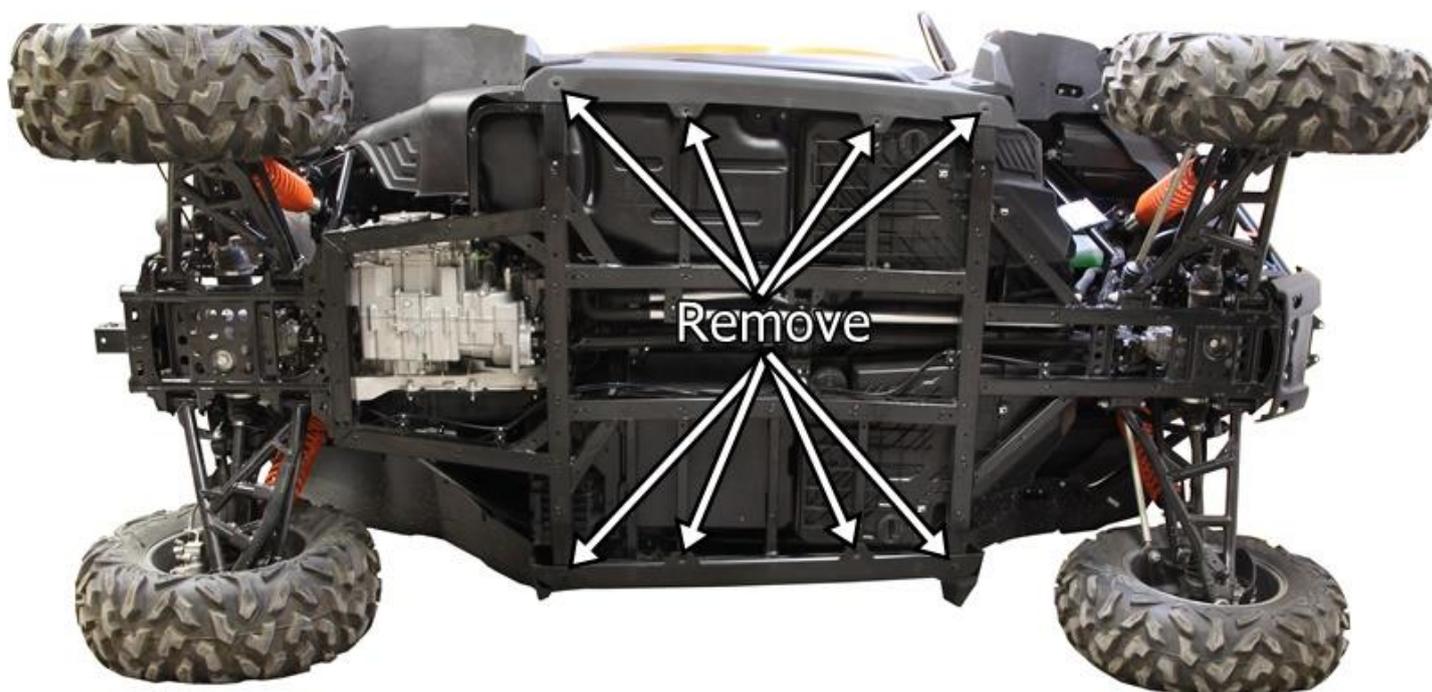
# SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.30501	1
2	Middle protection	02.30502	1
3	Rear protection	02.30503	1
4	Right side protection	02.30504	1
5	Left side protection	02.30505	1
6	Front right arm protection	02.30506	1
7	Front left arm protection	02.30507	1
8	Rear right arm protection	02.30508	1
9	Rear left arm protection	02.30509	1
10	Installation plate	02.5006	16
11	Connecting plate (10°)	02.8312	1
12	Dished washer	14.503	80
13	Bolt M6x12 DIN933	OT.02.02.030	34
14	Bolt M6x16 DIN933	OT.02.02.050	29
15	Bolt M6x20 DIN933	OT.02.02.060	13
16	Bolt M6x30 DIN933	OT.02.02.080	4
17	Washer Ø6/15 SFS3738	OT.04.03.020	80

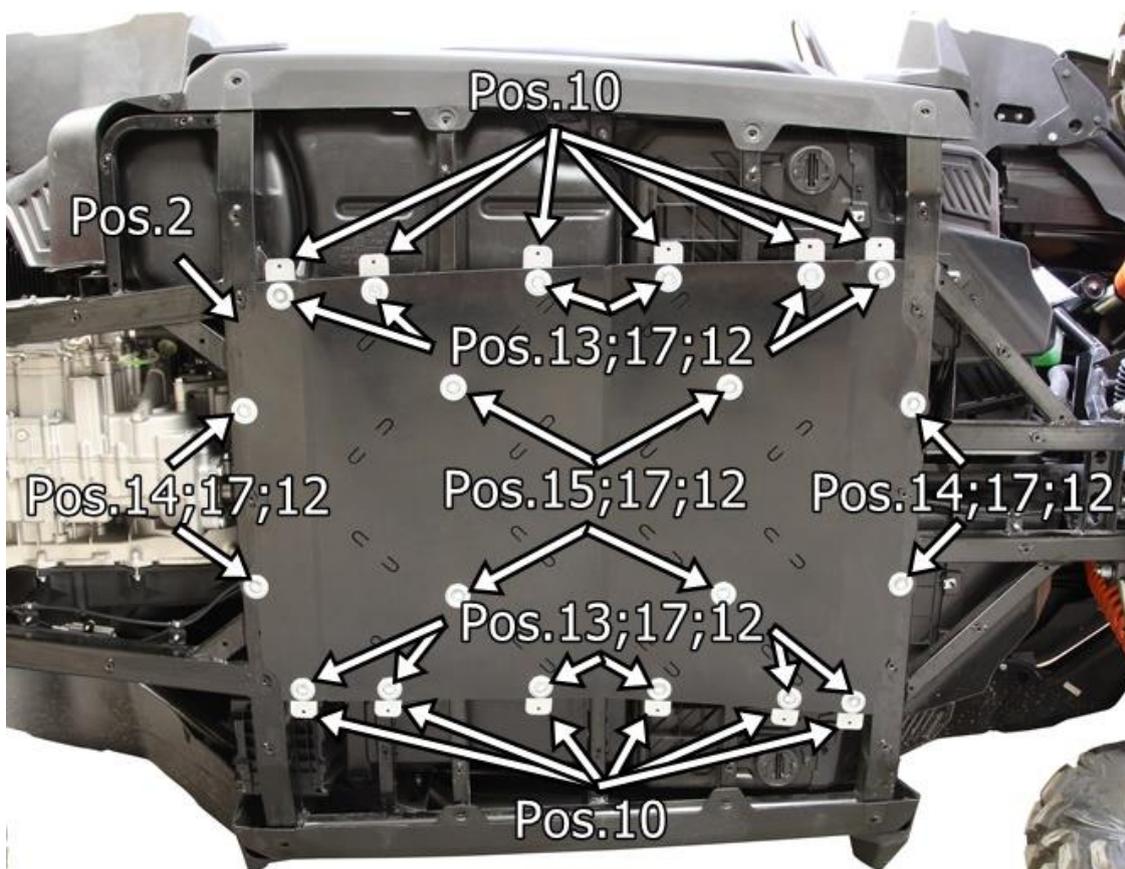


# FITTING INSTRUCTIONS

**Step 1** Remove original skid plate parts and bolts as shown in the picture.

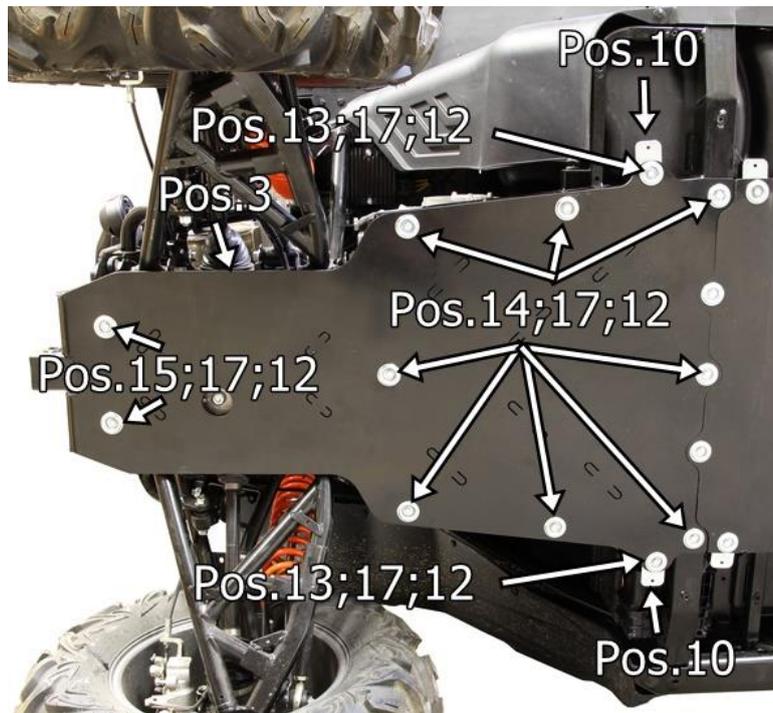


**Step 2** Install middle protection (Pos.2) and installation plates (Pos.10). For fastening use M6x12 bolts (Pos.13), M6x16 bolts (Pos.14), M6x20 bolts (Pos.15), Ø6 mm washers (Pos.17) and dished washers (Pos.12). Do not tighten bolts completely!



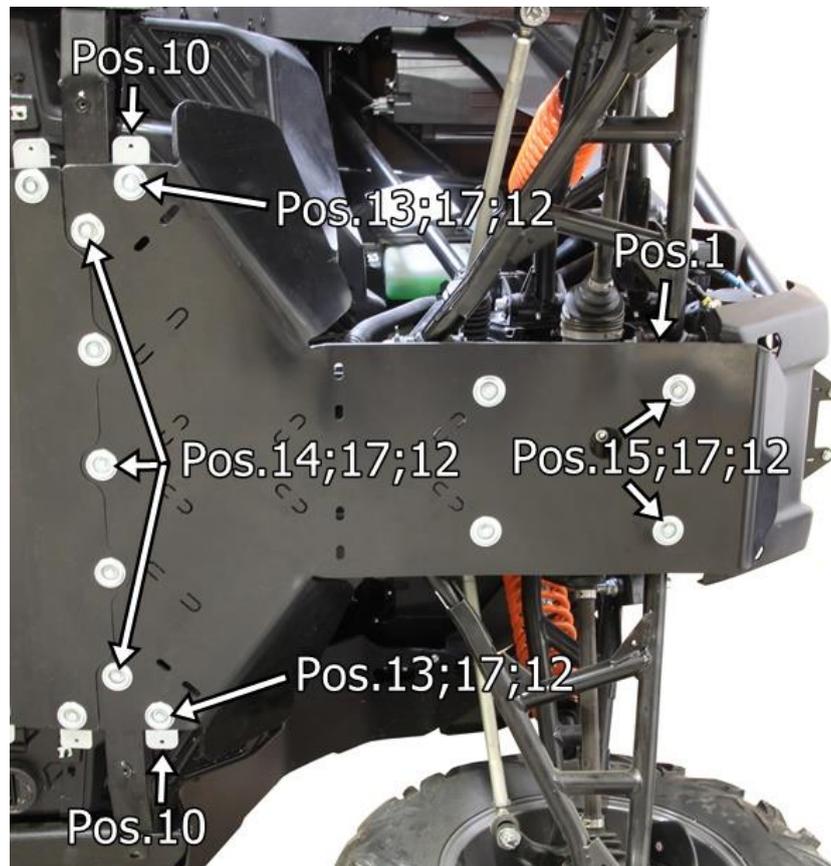
### Step 3

Install rear protection (Pos.3) and installation plates (Pos.10). For fastening use M6x12 bolts (Pos.13), M6x16 bolts (Pos.14), M6x20 bolts (Pos.15), Ø6 mm washers (Pos.17) and dished washers (Pos.12).  
Do not tighten bolts completely!



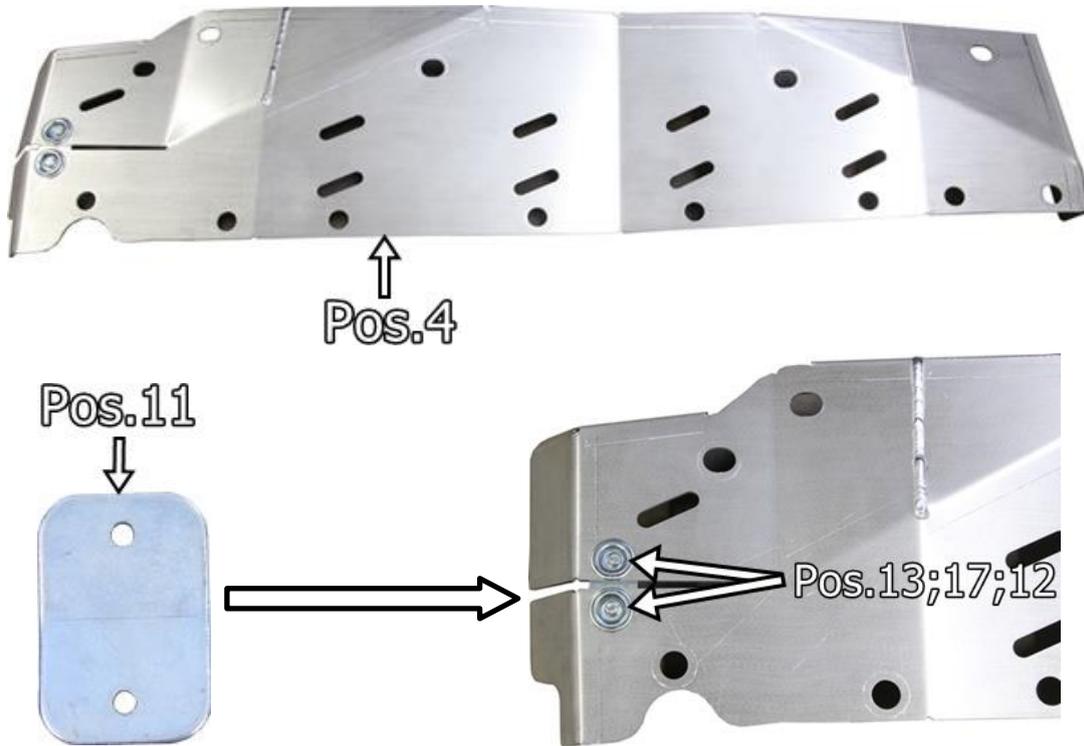
### Step 4

Install front protection (Pos.1) and installation plates (Pos.10). For fastening use M6x12 bolts (Pos.13), M6x16 bolts (Pos.14), M6x20 bolts (Pos.15), Ø6 mm washers (Pos.17) and dished washers (Pos.12).  
Do not tighten bolts completely!



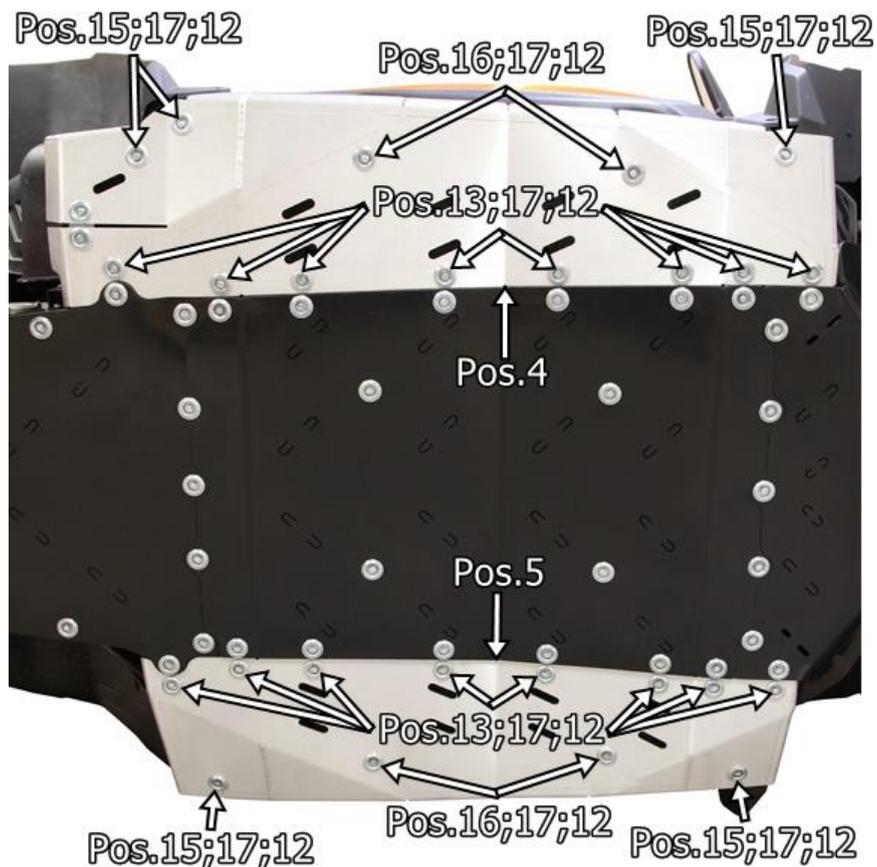
## Step 5

Install 10° connecting plate (Pos.11) to the right side protection (Pos.4). For fastening use M6x12 bolts (Pos.13), Ø6 mm washers (Pos.17) and dished washers (Pos.12).



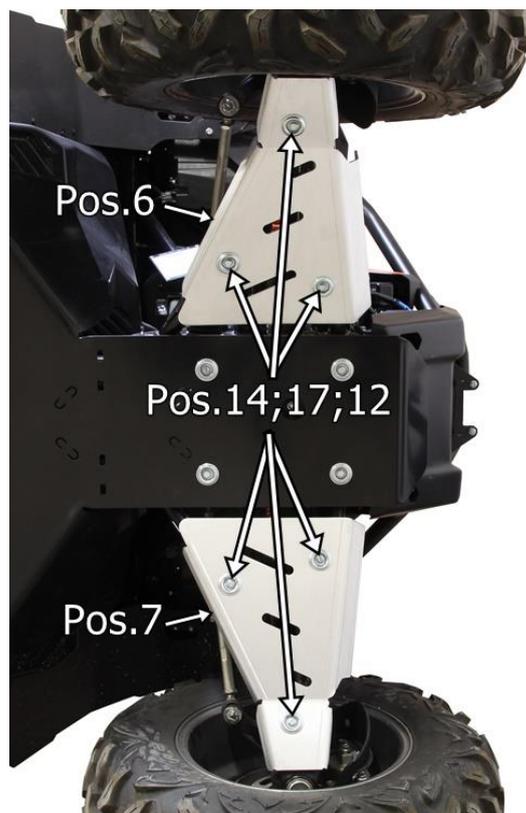
## Step 6

Install right side protection (Pos.4) and left side protection (Pos.5). For fastening use M6x12 bolts (Pos.13), M6x20 bolts (Pos.15), M6x30 bolts (Pos.16), Ø6 mm washers (Pos.17) and dished washers (Pos.12). Tighten all bolts described in previous steps!



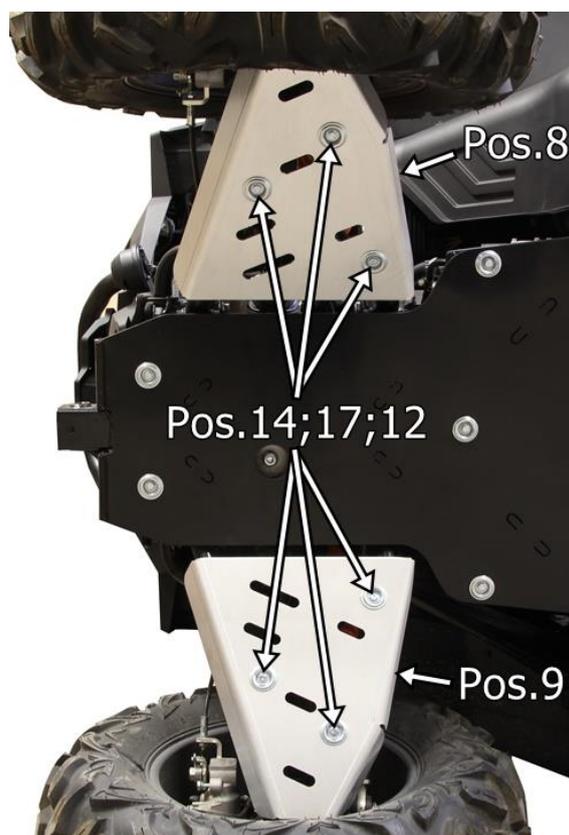
## Step 7

Install front right control arm protection (Pos.6) and front left control arm protection (Pos.7). For fastening use M6x16 bolts (Pos.14), Ø6 mm washers (Pos.17), dished washers (Pos.12).



## Step 8

Install rear right control arm protection (Pos.8) and rear left control arm protection (Pos.9). For fastening use M6x16 bolts (Pos.14), Ø6 mm washers (Pos.17), dished washers (Pos.12).



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