

# IRON BALTIC

## PLASTIC SKID PLATE

# CFORCE

## 625 Touring (2023-...)

Code 02.30000

Version 05032025



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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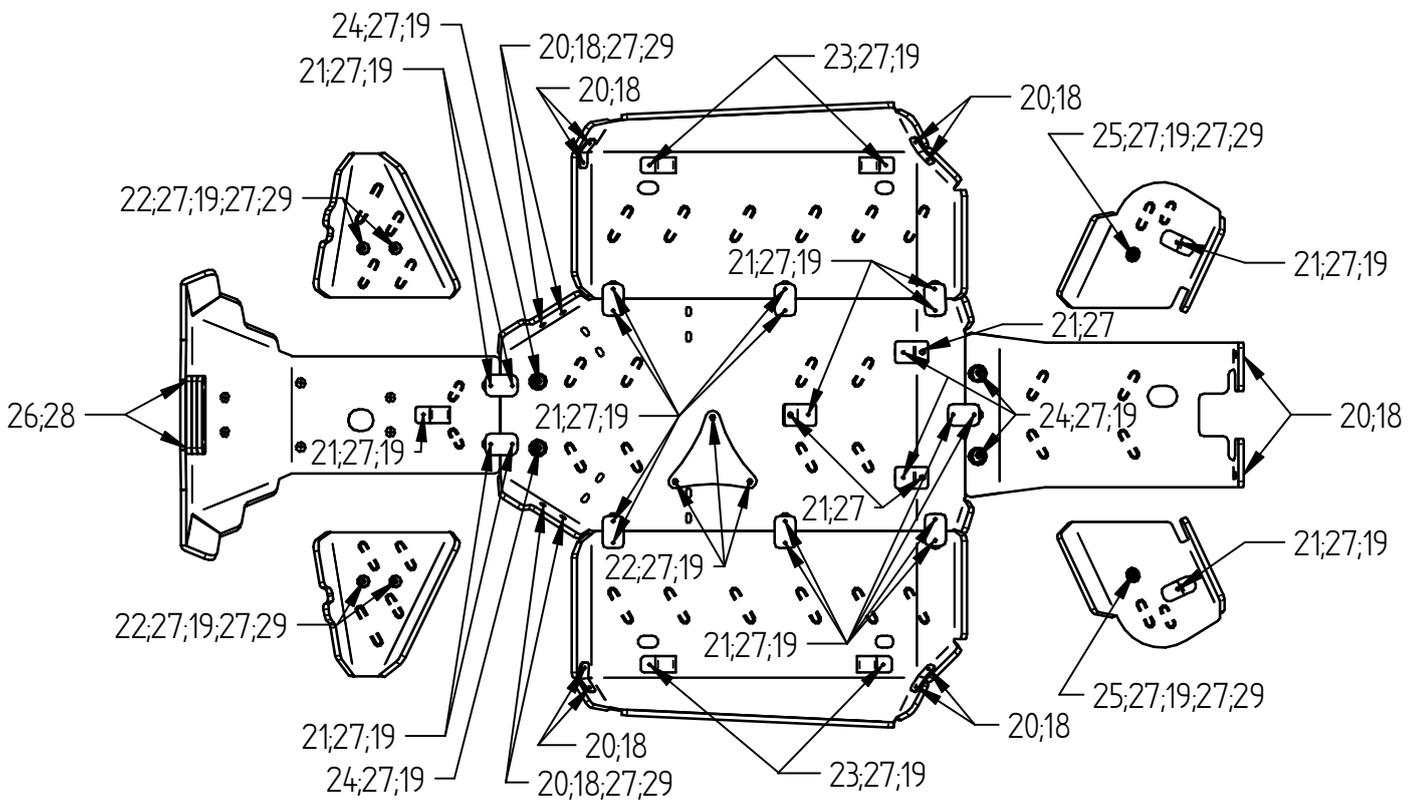
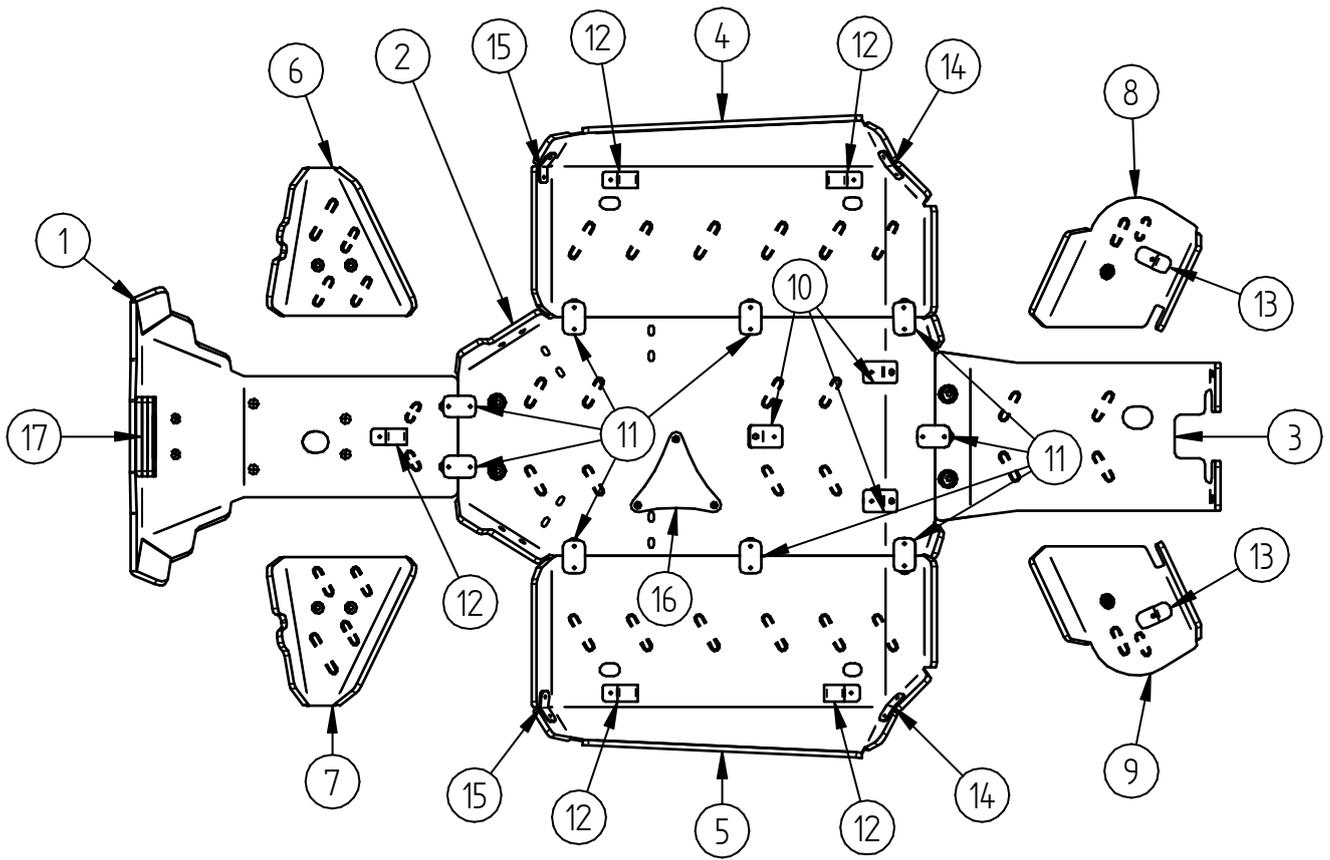
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# SPECIFICATION

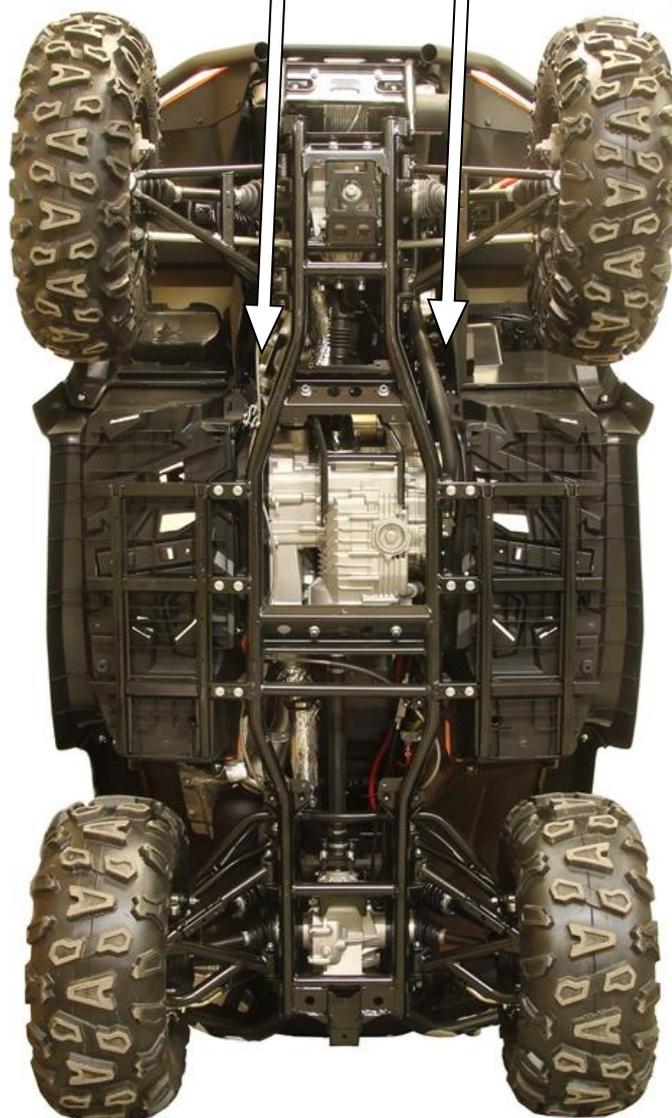
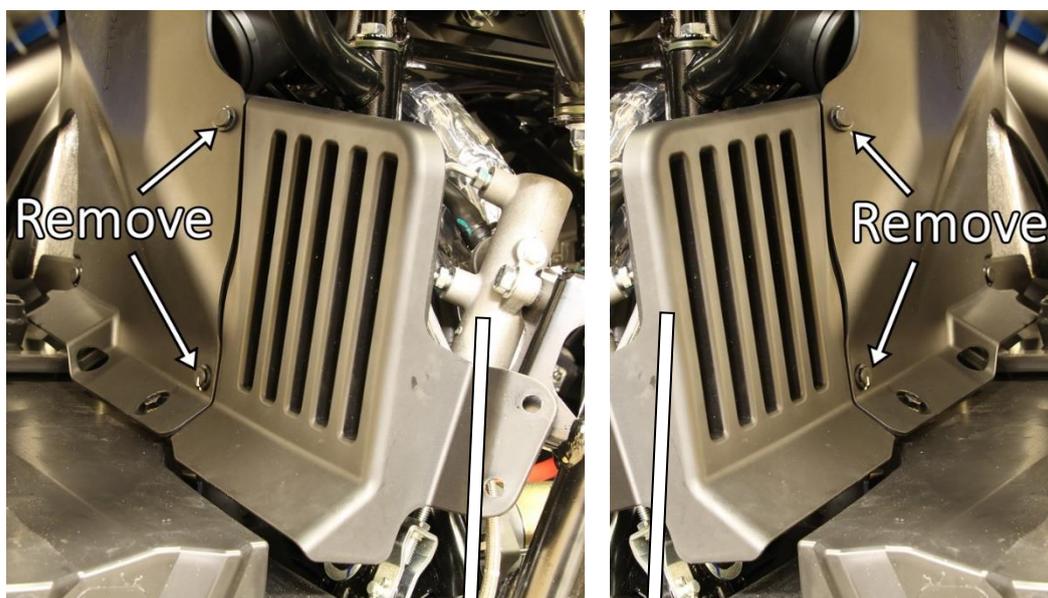
Pos.	Description	Code	Amount
1	Front protection	02.25801K	1
2	Middle protection	02.25802K	1
3	Rear protection	02.25803K	1
4	Right sideprotection	02.25804	1
5	Left sideprotection	02.25805	1
6	Front right arm protection	02.27204	1
7	Front left arm protection	02.27205	1
8	Rear right arm protection	02.28708	1
9	Rear left arm protection	02.28709	1
10	Installation plate	02.718	3
11	Connecting plate	02.5006	9
12	Installation bracket	02.5709	5
13	Rear arm bracket	02.8210	2
14	Connecting plate (10°)	02.8312	2
15	Connecting plate (40°)	02.10006	2
16	Oil hole plate	02.15006K	1
17	Distance plate	05.3902	3
18	Conical washer 6	14.502	14
19	Dished washer	14.503	41
20	Bolt M6x25 DIN7991	OT.02.04.040	14
21	Bolt M6x16 DIN933	OT.02.02.050	25
22	Bolt M6x25 DIN933	OT.02.02.070	7
23	Bolt M6x35 DIN933	OT.02.02.090	4
24	Bolt M6x40 DIN933	OT.02.02.100	6
25	Bolt M6x50 DIN933	OT.02.02.120	2
26	Bolt M10x1,25-50 DIN912	OT.02.06.058	2
27	Washer Ø6/15 SFS3738	OT.04.03.020	54
28	Washer Ø10 DIN125	OT.04.01.040	2
29	Nyloc nut M6 DIN985	OT.03.02.030	10



# FITTING INSTRUCTIONS

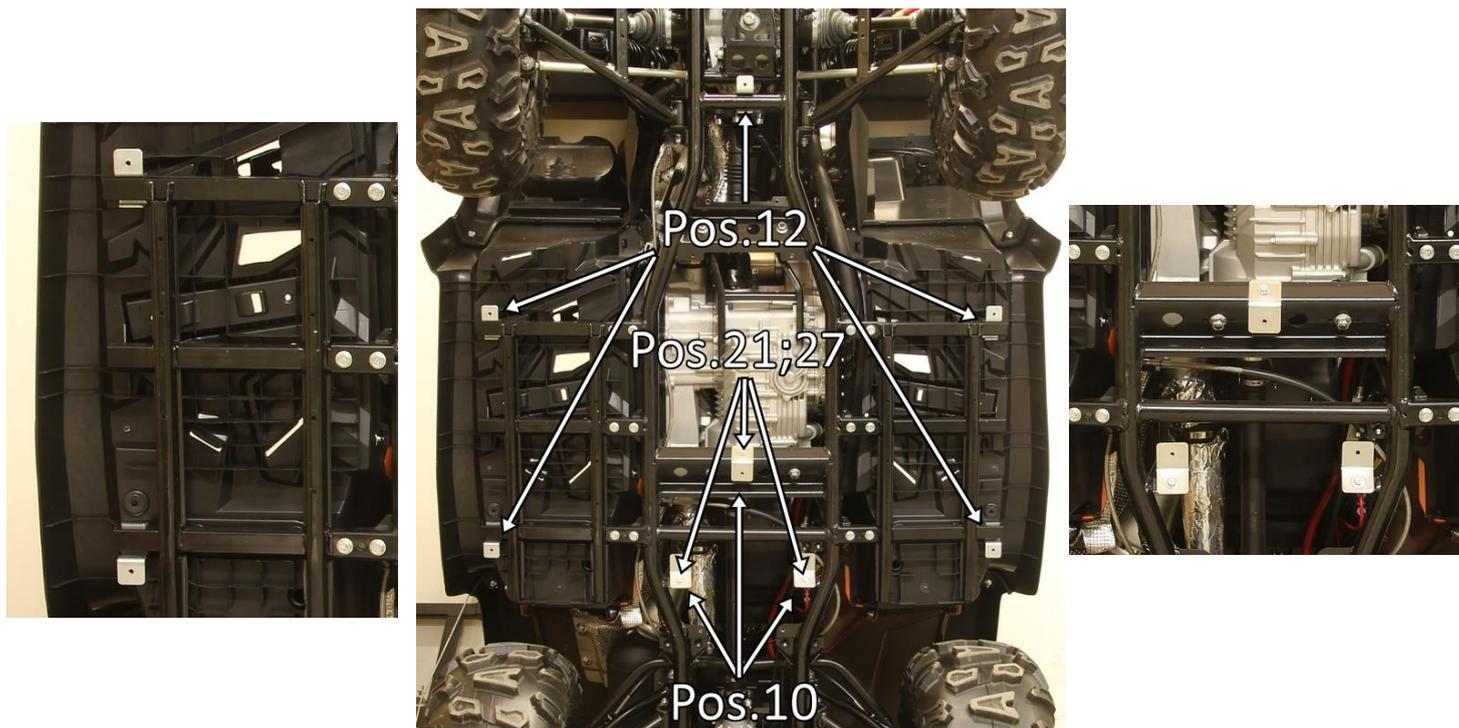
## Step 1

Remove standard skid plate, plastic mud deflectors and winch fairlead.



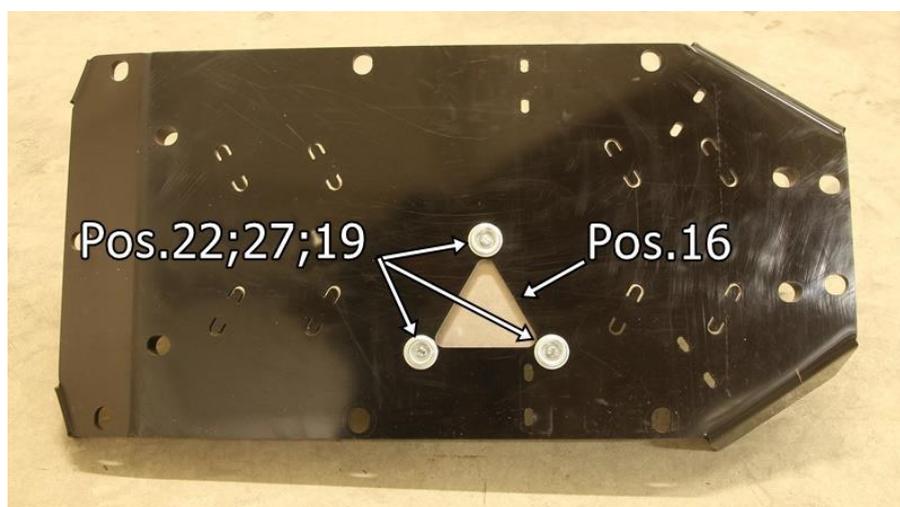
## Step 2

Install installation plates 02.718 (Pos. 10) and brackets 02.5709 (Pos. 12) to the ATV frame.



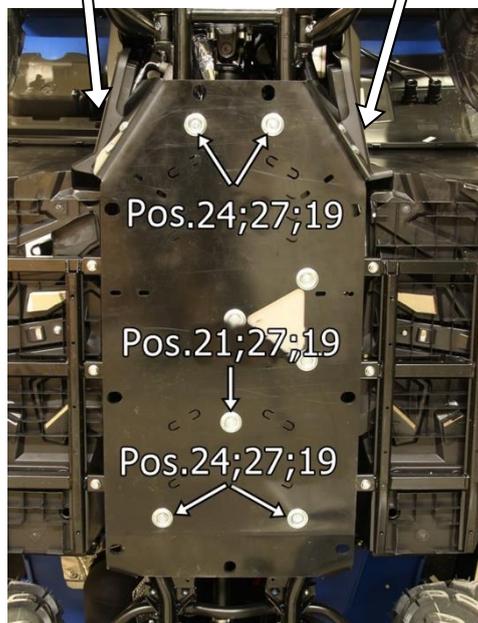
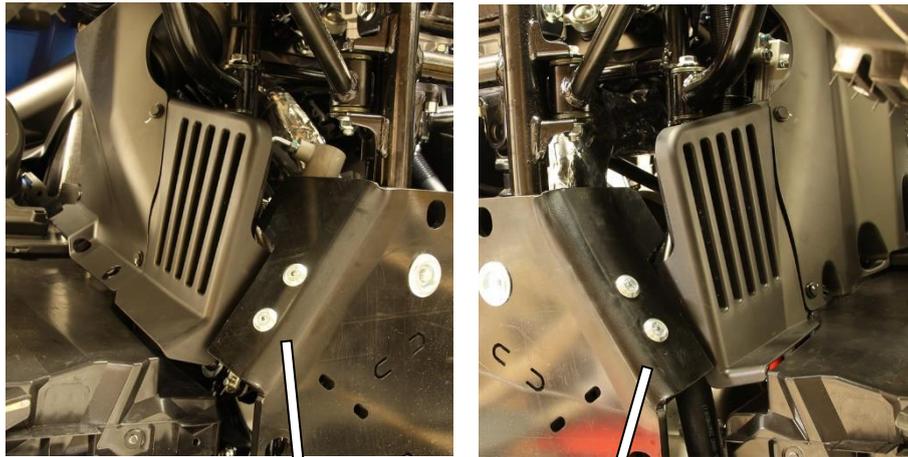
## Step 3

Install oil hole plate 02.15006K (Pos. 16) and original mud deflectors, removed at Step 1, to the middle part.



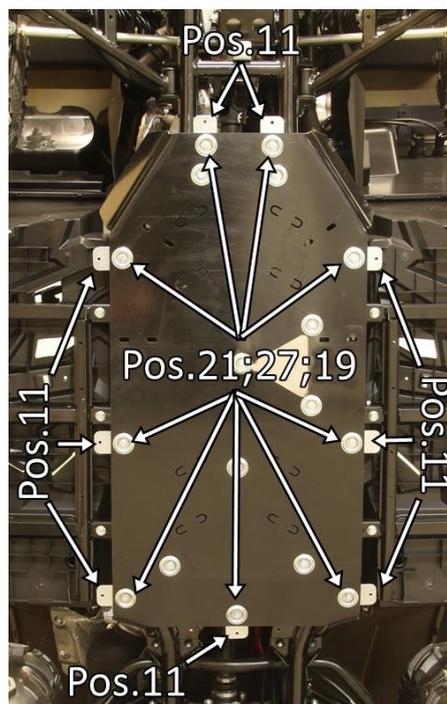
## Step 4

Install middle protection 02.25802K (Pos. 2).  
Use original plastic clips to fasten mud deflectors.



## Step 5

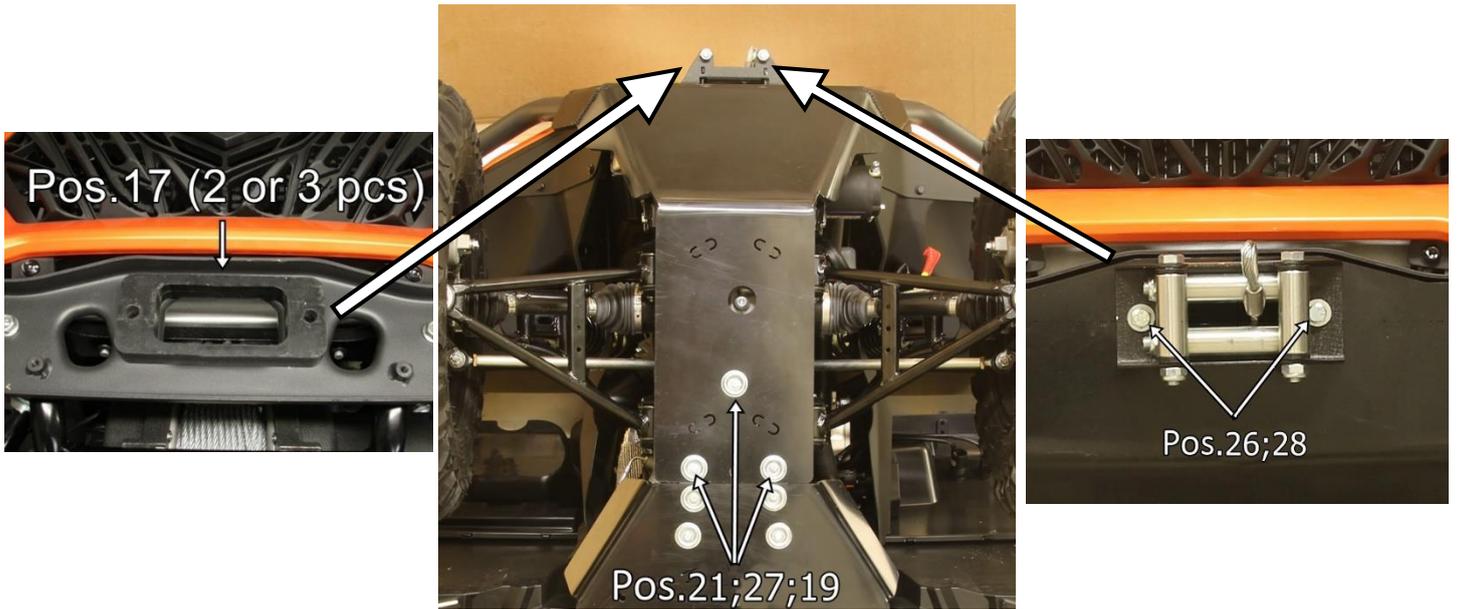
Install connecting plates 02.5006 (Pos. 11) to middle part.



## Step 6

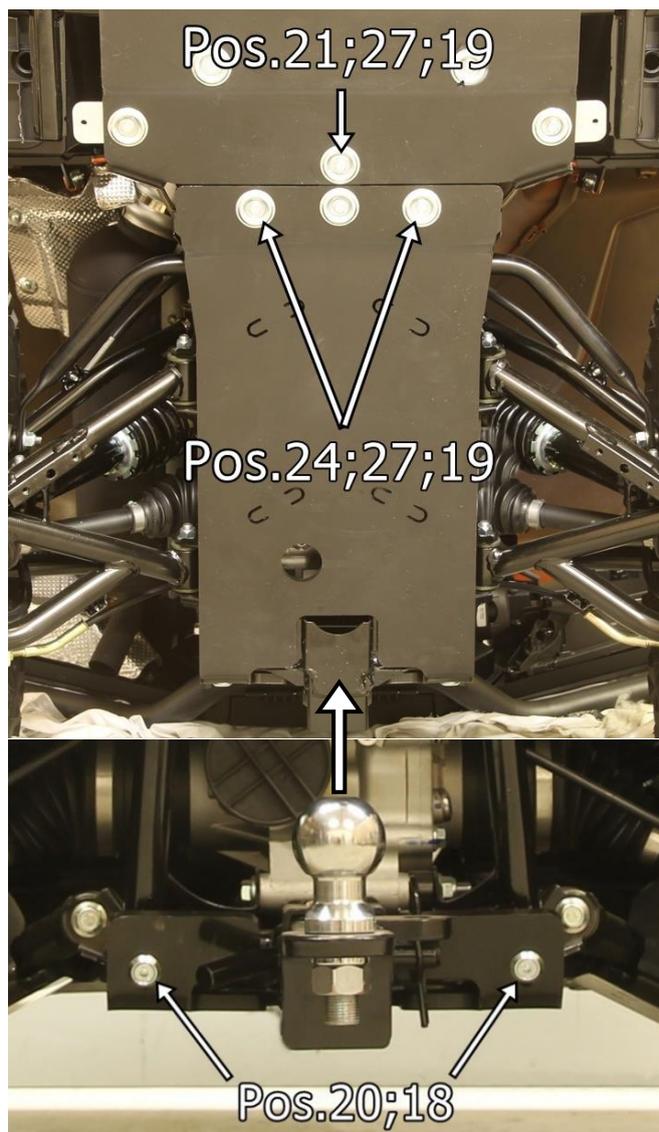
Install skid plate front part 02.25801K (Pos. 1). Depending on the ATV model, install 2 or 3 distance plates 05.3902 between the skid plate front part and original winch fairlead holder.

Pos.28 washers not needed when installing with rope fairlead.



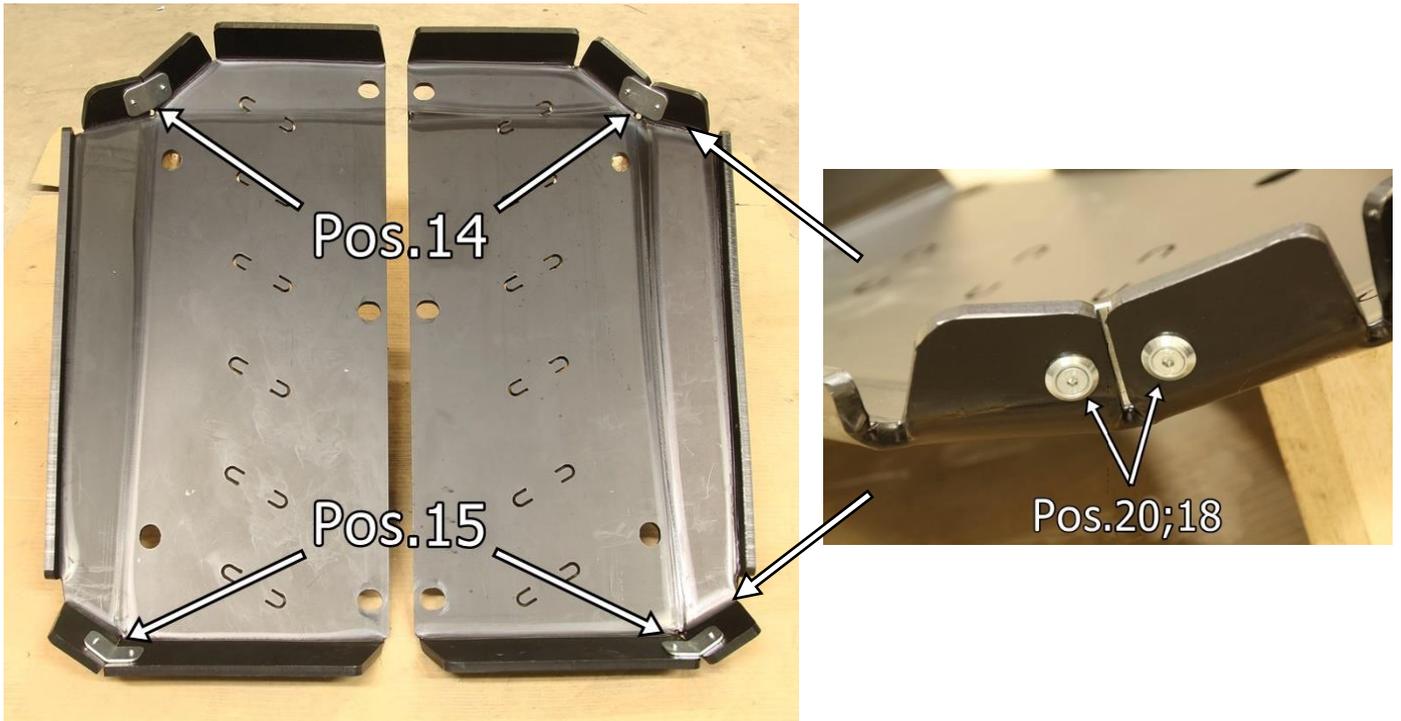
## Step 7

Install skid plate rear part 02.25803K (Pos. 3).



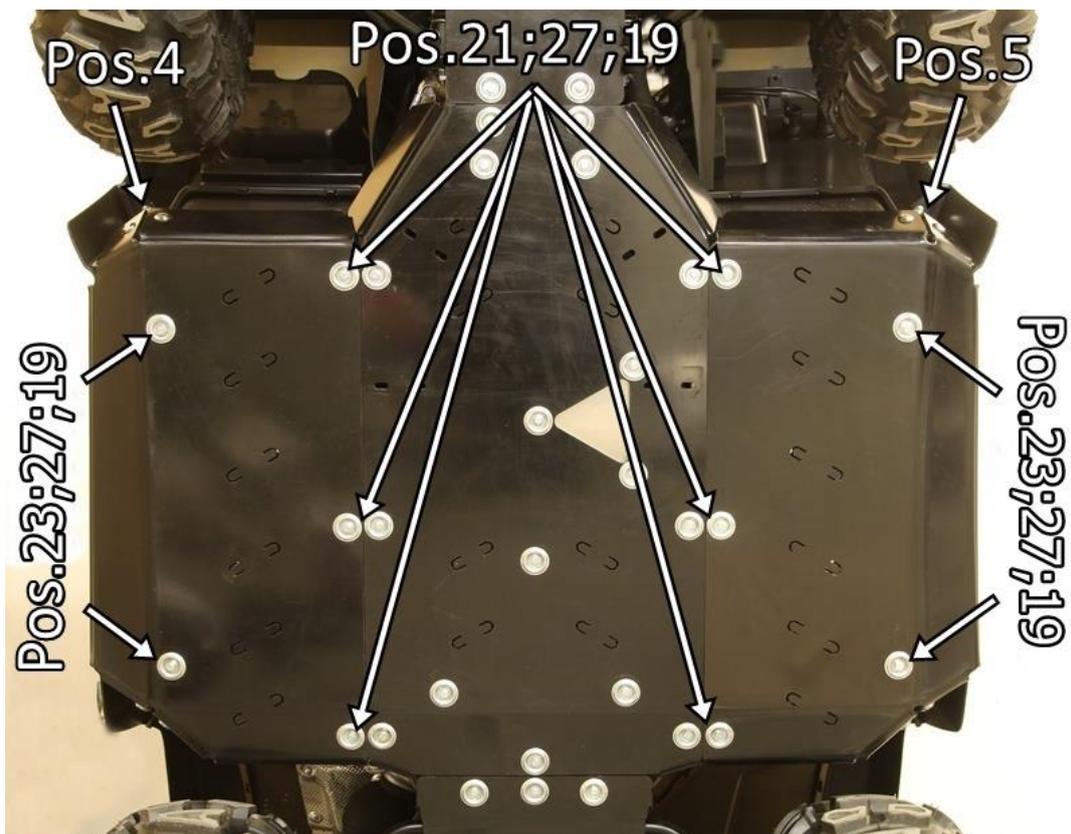
### Step 8

Install connecting plates 02.8312 (Pos.14) and 02.10006 (Pos.15) to the sideprotections.



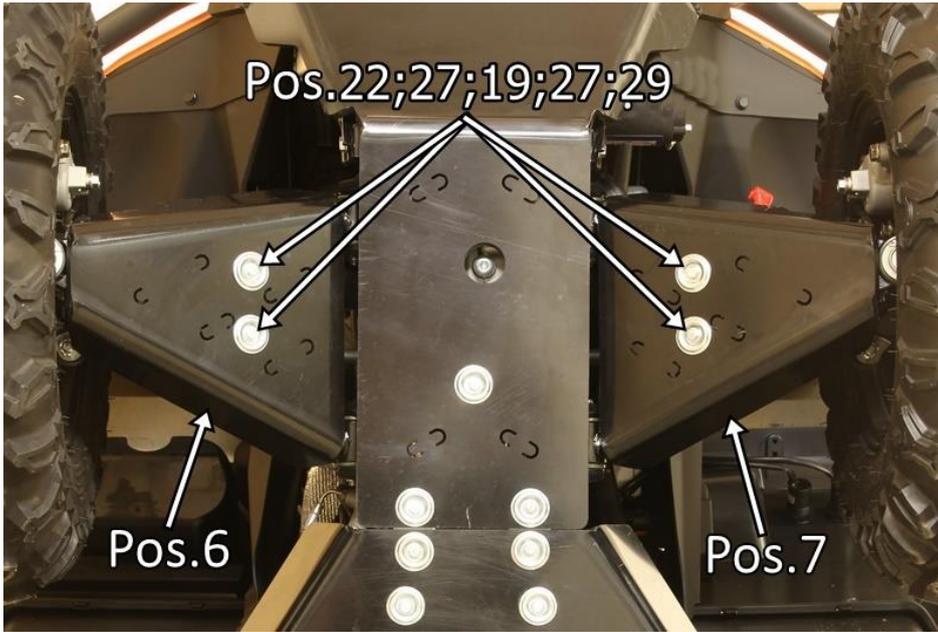
### Step 9

Install sideprotections 02.25804 (Pos.4) and 02.25805 (Pos.5) to the ATV.



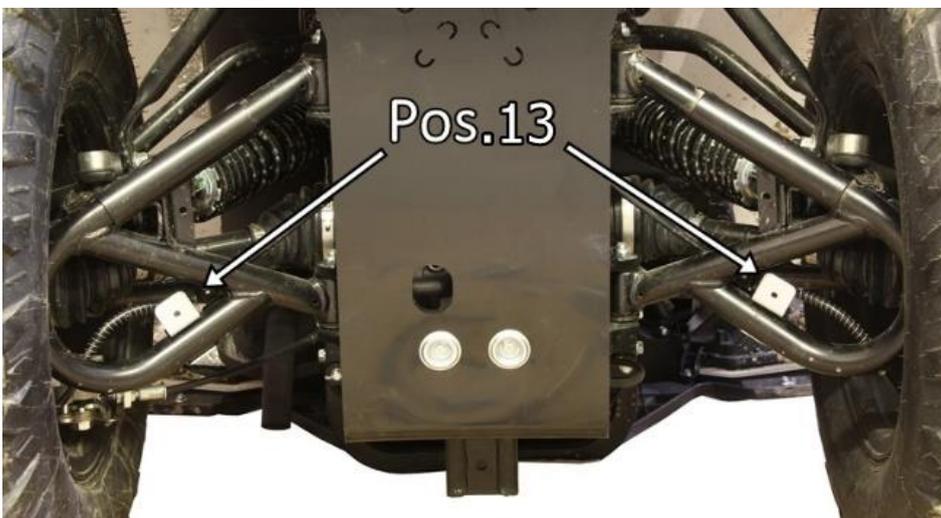
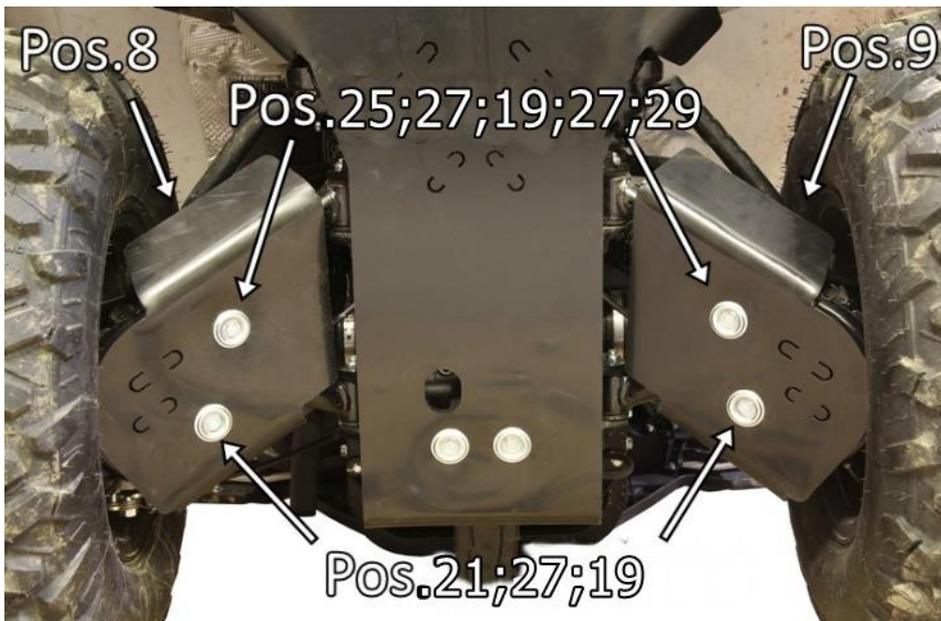
**Step 10**

Install front A-arms protections 02.27204 (Pos.6) and 02.27205(Pos.7).



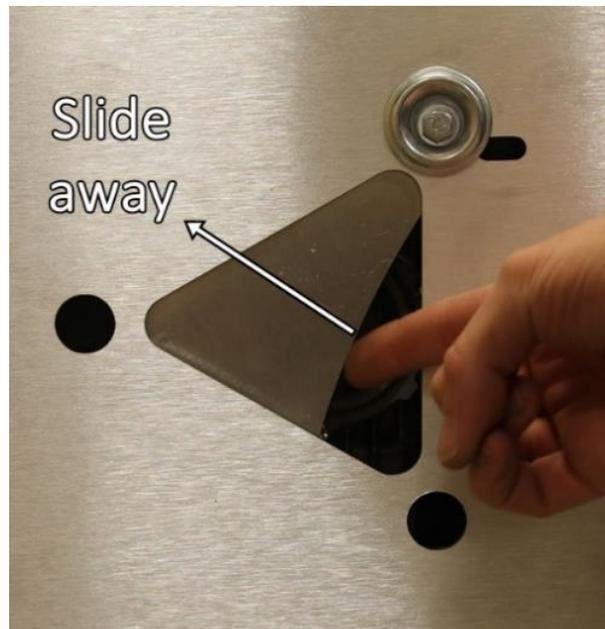
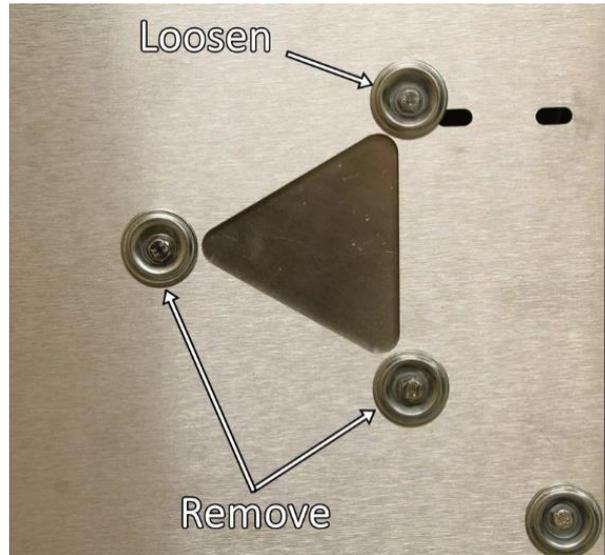
**Step 11**

Install rear A-arms protections 02.28708 (Pos.8) and 02.28709 (Pos.9).



## Step 12

To remove the oil cover plate, remove two bolts indicated with arrows and loosen the third bolt. Slide the plate away.





# IRON BALTIC

IRON BALTIC OÜ  
Joa tee 17  
Vääna 76903  
Estonia / Europe

+372 6 533 711  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

[www.ironbaltic.com](http://www.ironbaltic.com)  
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