

IRON BALTIC

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USER MANUAL



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ALUMINIUM SKID PLATE

CFORCE

625 S (2023-...)

Code 02.29700

Version 05032025

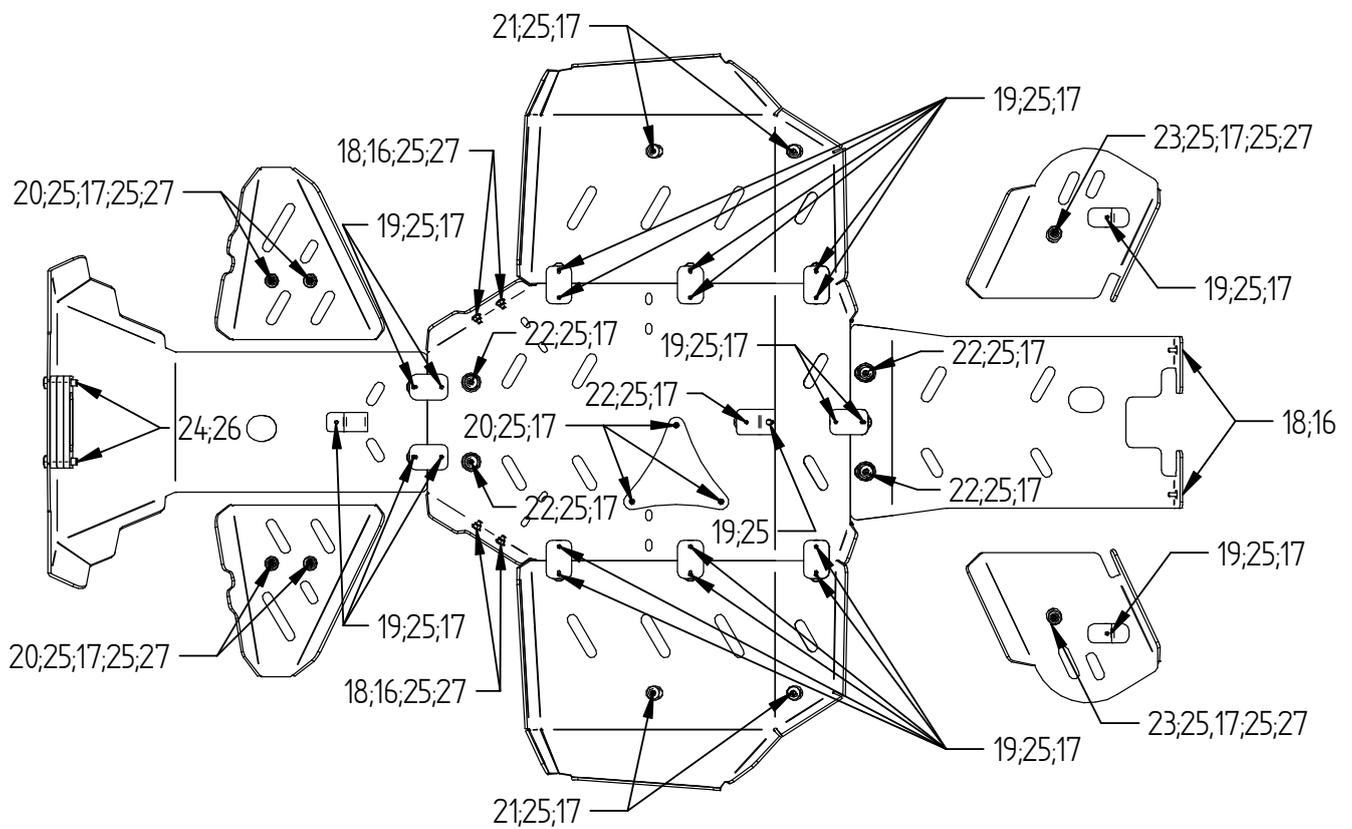
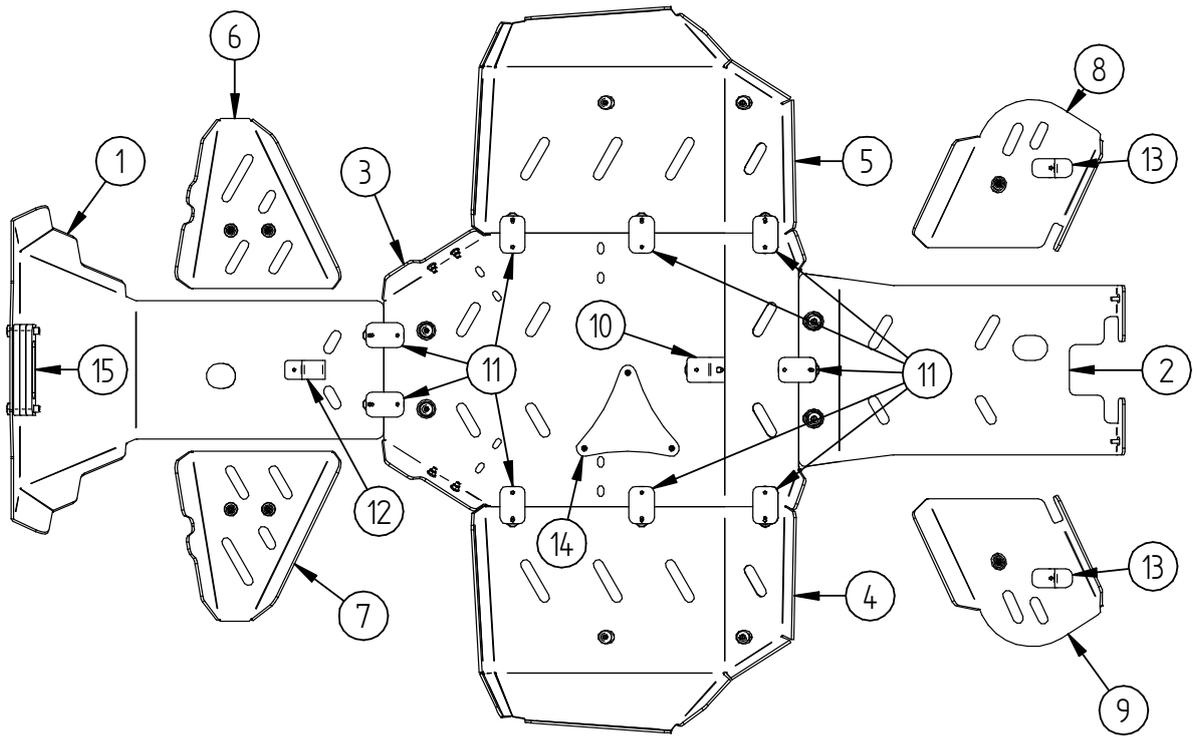


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

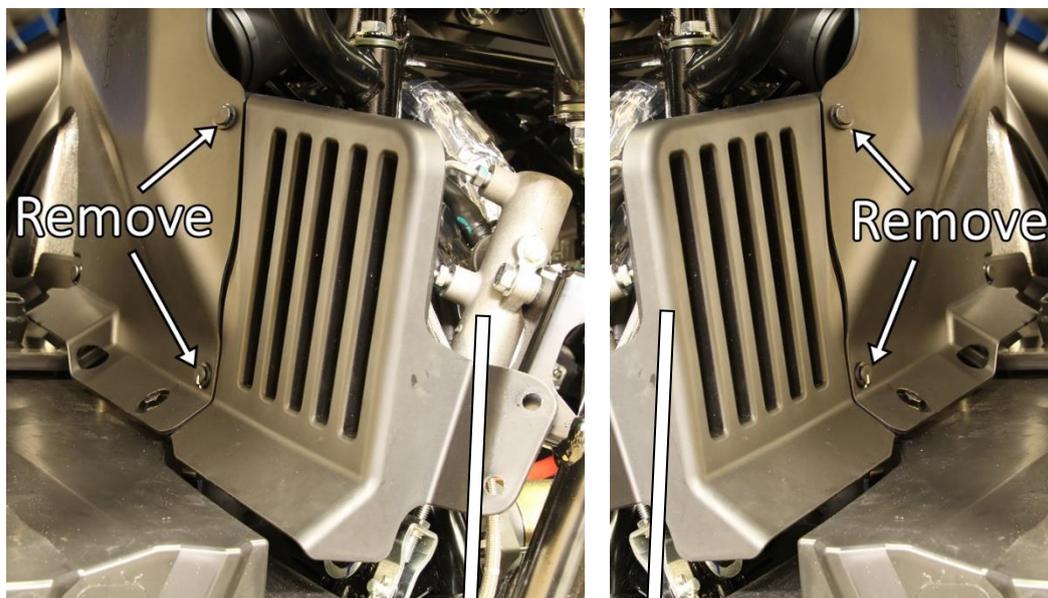
Pos.	Description	Code	Amount
1	Front protection	02.25701K	1
2	Rear protection	02.25703K	1
3	Middle protection	02.27101K	1
4	Left sideprotection	02.27102	1
5	Right sideprotection	02.27103	1
6	Front right arm protection	02.27104	1
7	Front left arm protection	02.27105	1
8	Rear right arm protection	02.28608	1
9	Rear left arm protection	02.28609	1
10	Installation plate	02.718	1
11	Connecting plate	02.5006	9
12	Installation bracket	02.5709	1
13	Installation bracket 2	02.8210	2
14	Oil hole plate	02.15006K	1
15	Distance plate	05.3902	3
16	Conical washer 6	14.502	6
17	Dished washer	14.503	39
18	Bolt M6x20 DIN7991	OT.02.04.030	6
19	Bolt M6x14 DIN933	OT.02.02.040	22
20	Bolt M6x20 DIN933	OT.02.02.060	7
21	Bolt M6x30 DIN933	OT.02.02.080	4
22	Bolt M6x35 DIN933	OT.02.02.090	5
23	Bolt M6x45 DIN933	OT.02.02.110	2
24	Bolt M10x1,25-50 DIN912	OT.02.06.058	2
25	Washer Ø6/15 SFS3738	OT.04.03.020	50
26	Washer Ø10 DIN125	OT.04.01.040	2
27	Nyloc nut M6 DIN985	OT.03.02.030	10



FITTING INSTRUCTIONS

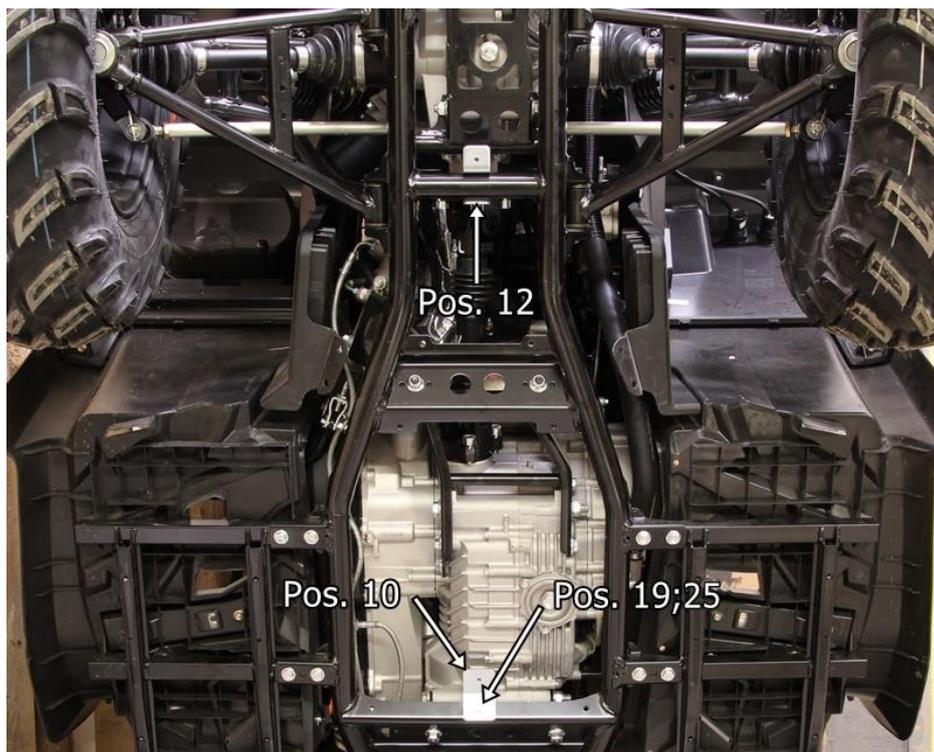
Step 1

Remove standard skid plate, plastic mud deflectors and winch fairlead.



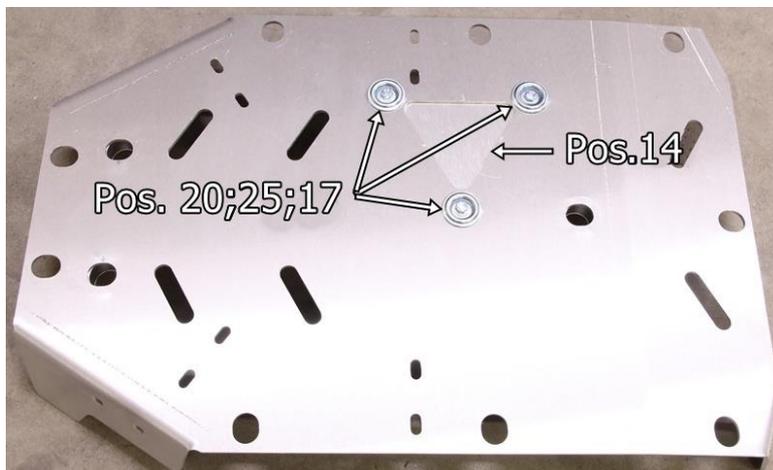
Step 2

Install the installation plate 02.718 (Pos. 10) and bracket 02.5709 (Pos. 12) to the ATV frame.



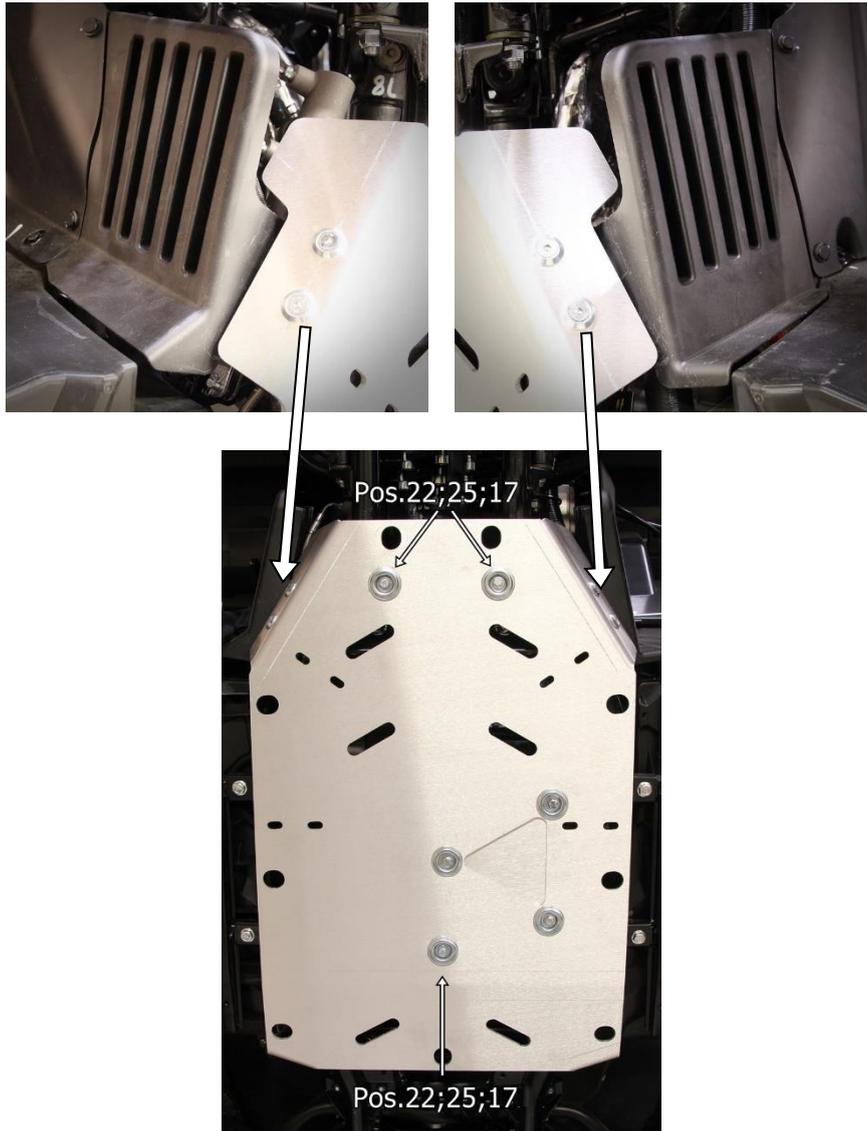
Step 3

Install oil hole plate 02.15006K (Pos. 14) and original mud deflectors, removed at Step 1, to the middle part.



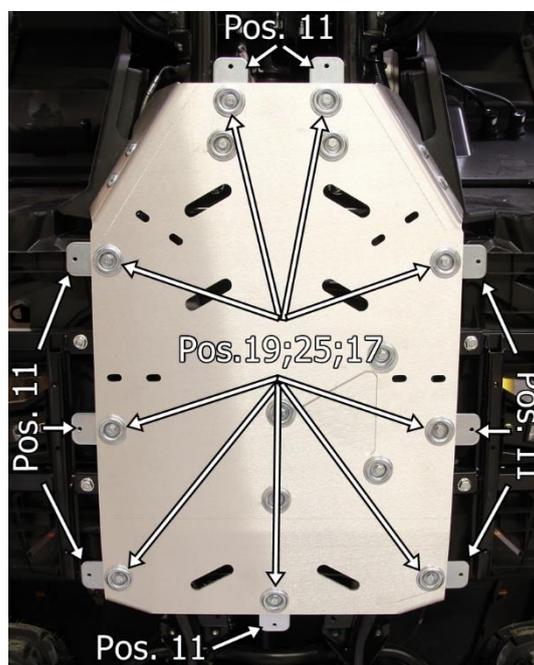
Step 4

Install middle protection 02.27101K (Pos. 2).
Use original plastic clips to fasten mud deflectors.



Step 5

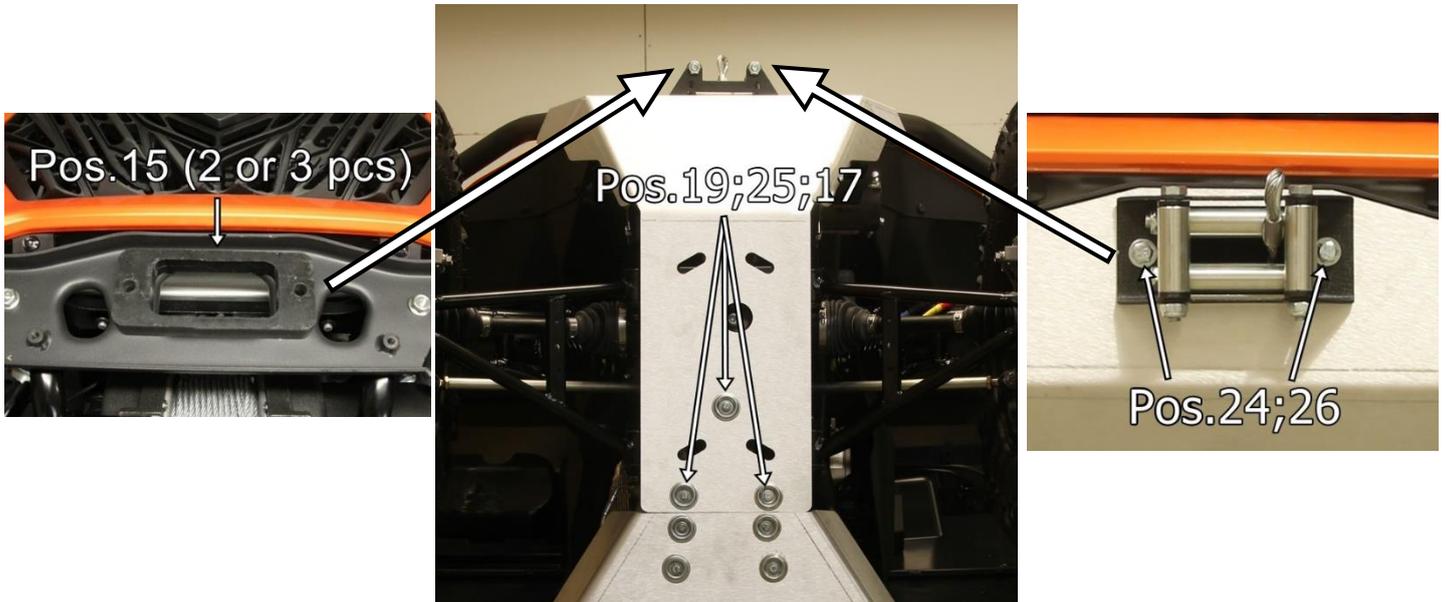
Install connecting plates 02.5006 (Pos. 11) to middle part.



Step 6

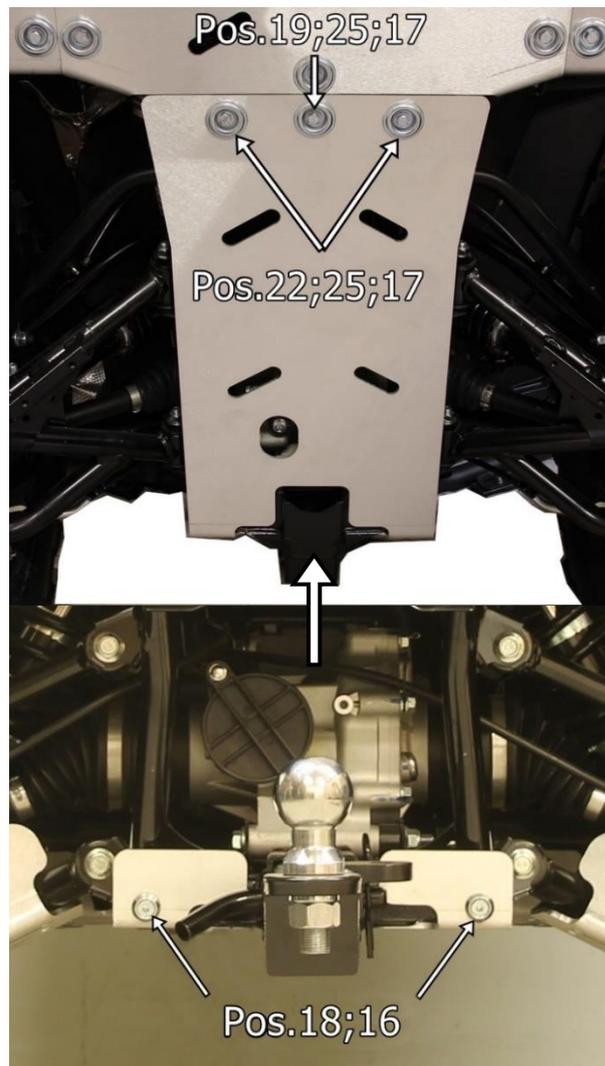
Install skid plate front part 02.25701K (Pos. 1). Depending on the ATV model, install 2 or 3 distance plates 05.3902 between the skid plate front part and original winch fairlead holder.

Pos.26 washers not needed when installing with rope fairlead.



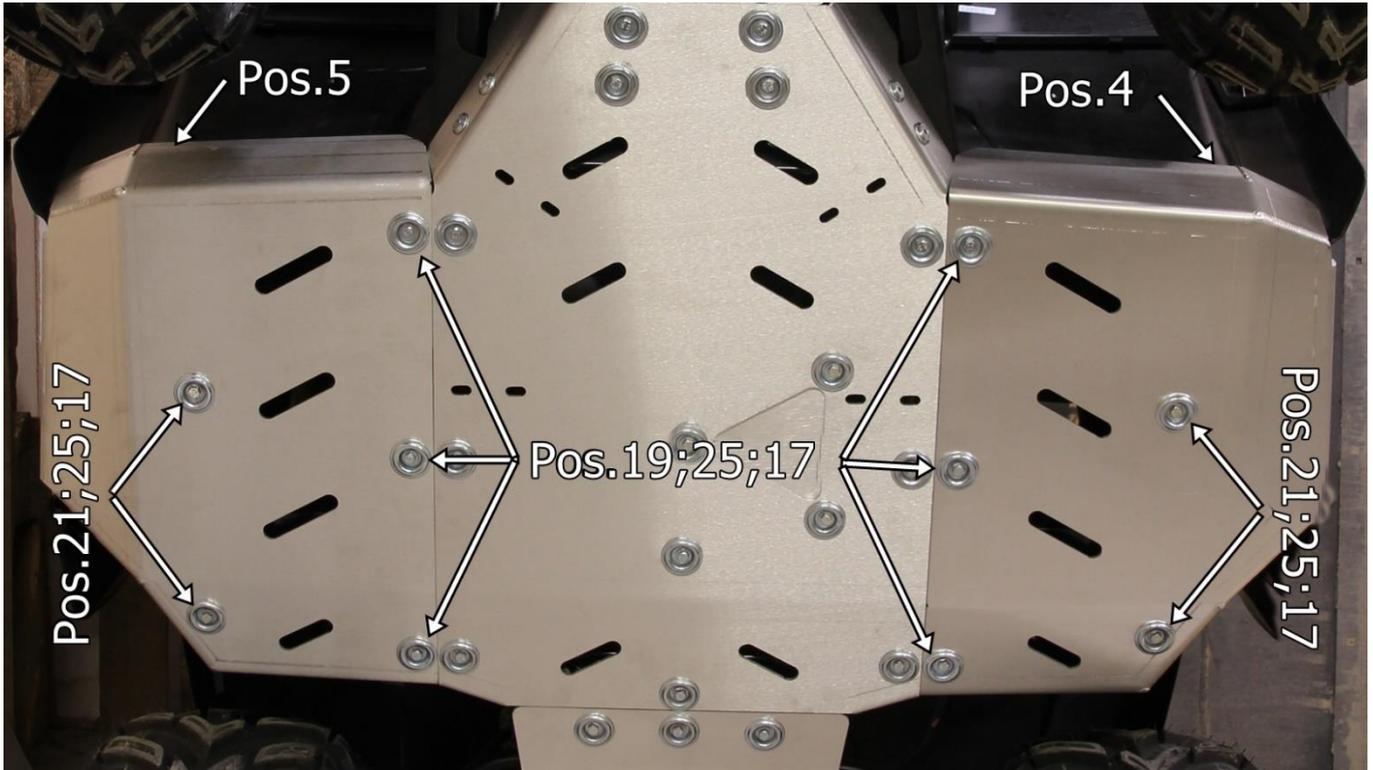
Step 7

Install skid plate rear part 02.25703K (Pos. 3).



Step 8

Install sideprotections 02.27102 (Pos.5) and 02.27103 (Pos.4).



Step 9

Install front A-arms protections 02.27104 (Pos.6) and 02.27105 (Pos.7).



Step 10

Install rear A-arms protections 02.28608 (Pos.8) and 02.28609 (Pos.9).



Step 11

To remove the oil cover plate, remove two bolts indicated with arrows and loosen the third bolt. Slide the plate away.



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