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USER MANUAL



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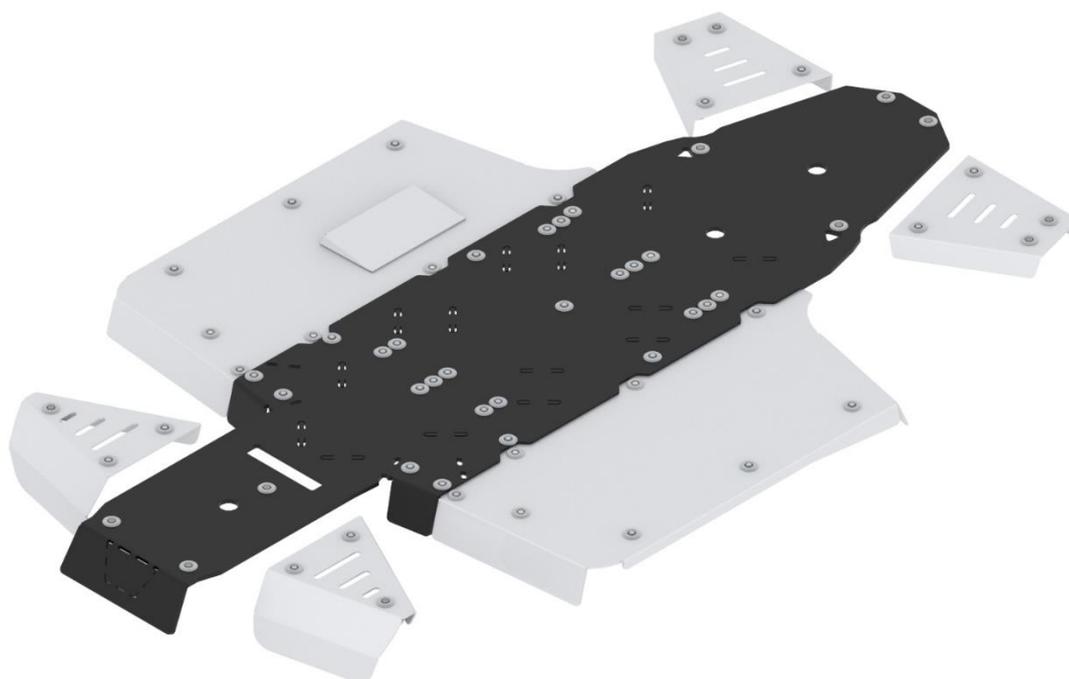
SKID PLATE

POLARIS

Ranger 570 SP (2022-...)

Code 02.29400

Version 14102023



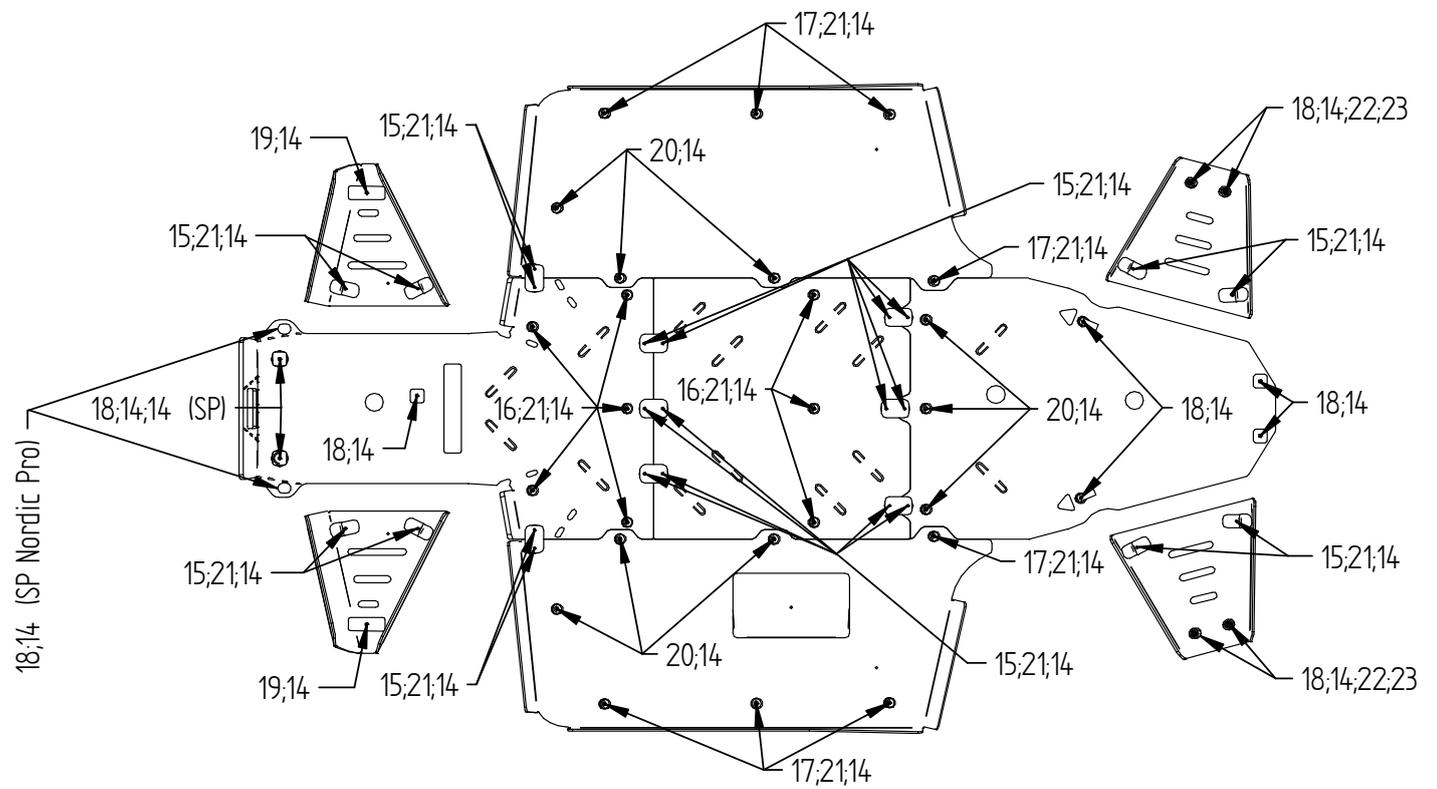
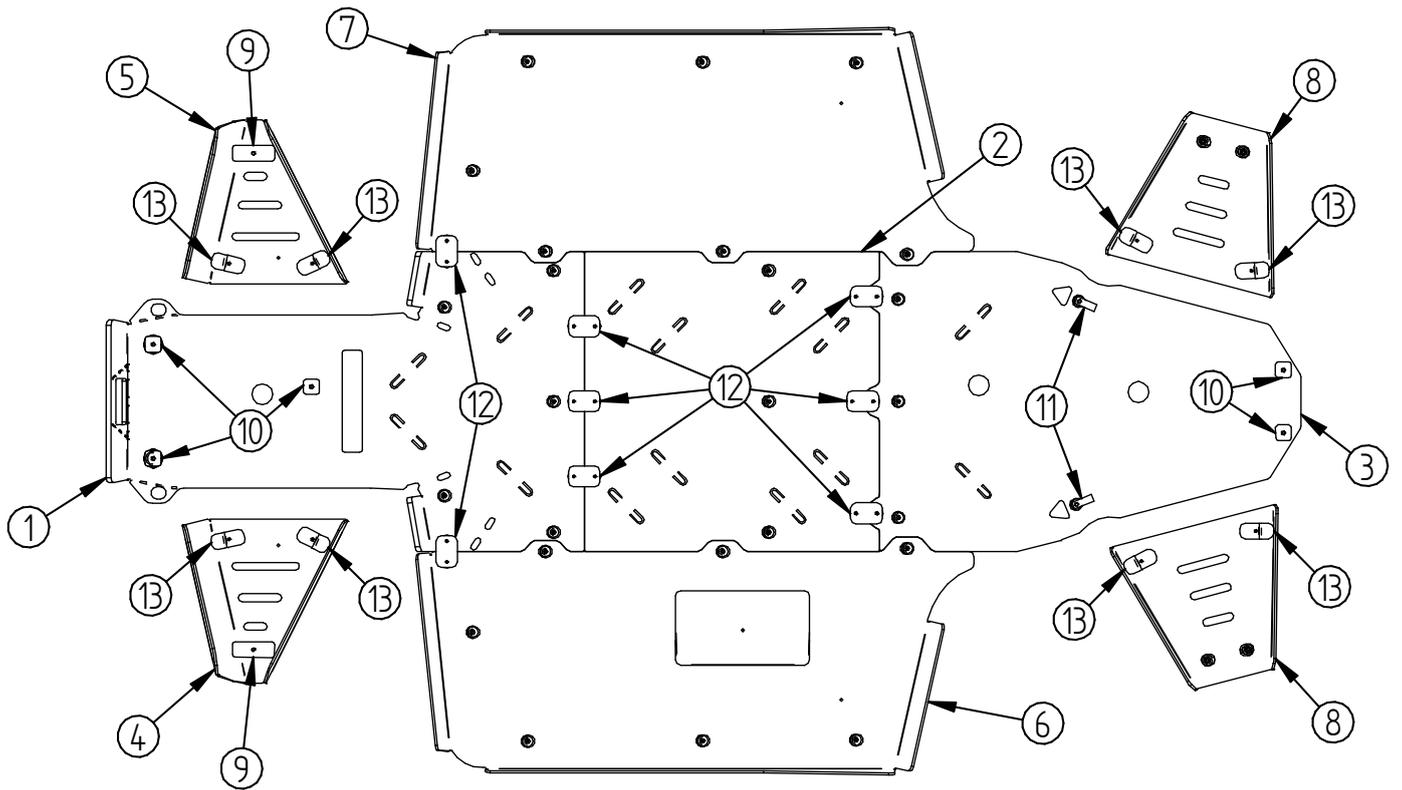
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.29401	1
2	Middle protection	02.29402	1
3	Rear protection	02.29403	1
4	Front left arm protection	02.29404	1
5	Front right arm protection	02.29405	1
6	Left side protection	02.29407K	1
7	Right side protection	02.29408	1
8	Rear right and left arm protection	02.12908	2
9	Front arm bracket	02.12909	2
10	Threaded plate	02.2305	5
11	Installation plate	02.4011	2
12	Connecting plate	02.5006	8
13	Installation bracket	02.8210	8
14	Dished washer	14.503	64
15	Bolt M6x16 DIN933	OT.02.02.050	24
16	Bolt M6x20 DIN933	OT.02.02.060	8
17	Bolt M6x25 DIN933	OT.02.02.070	8
18	Bolt M8x25 DIN933	OT.02.02.190	11
19	Bolt M8x40 DIN933	OT.02.02.220	2
20	Bolt M6x25 DIN7500D	OT.02.06.010	9
21	Washer Ø6/15 SFS3738	OT.04.03.020	40
22	Washer Ø8/20 SFS3738	OT.04.03.030	4
23	Nyloc nut M8 DIN985	OT.03.02.040	4

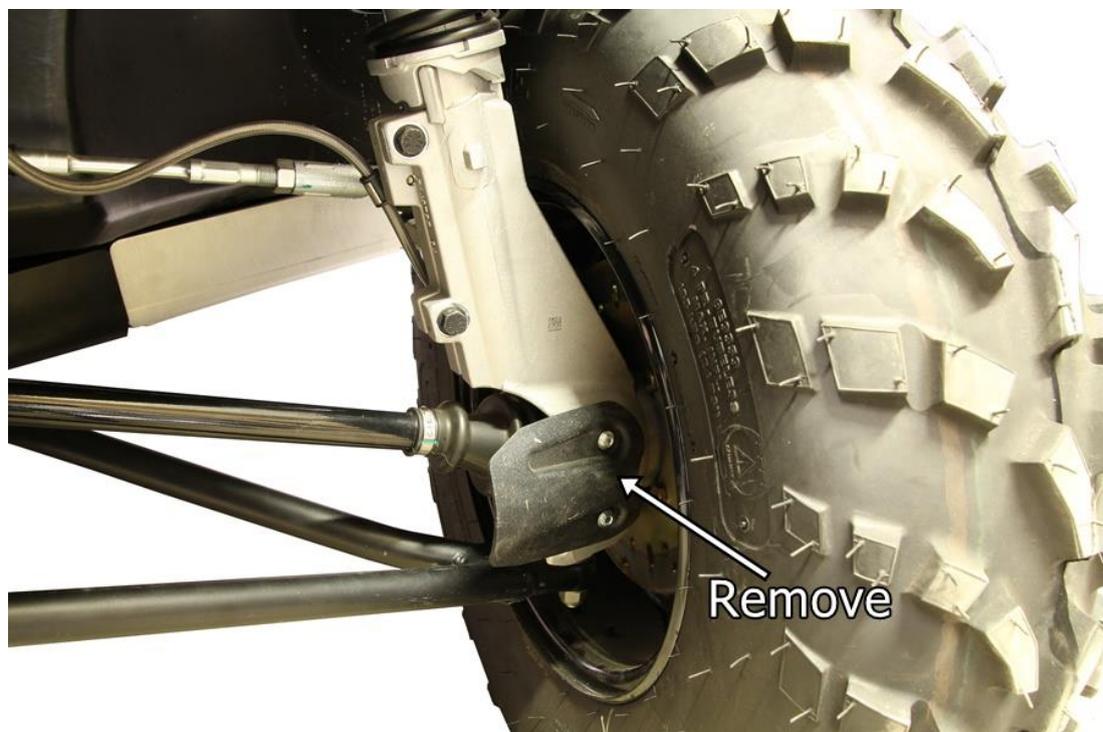
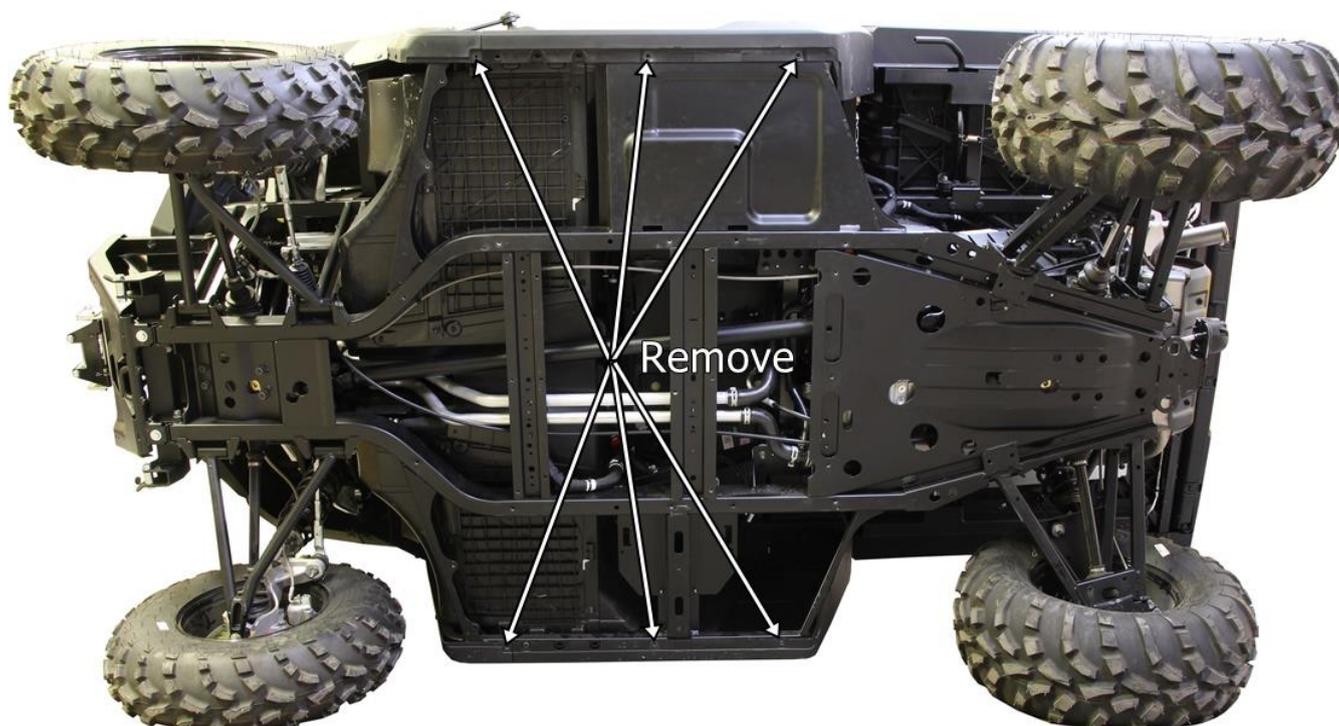


18;14 (SP Nordic Pro)

FITTING INSTRUCTIONS

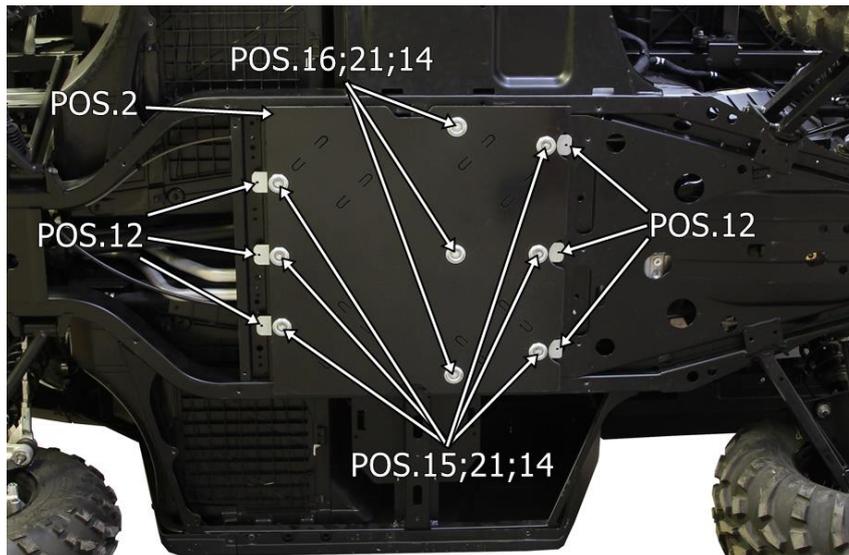
Step 1

Remove original skid plate parts, front halfshaft protections and bolts as shown in the picture.



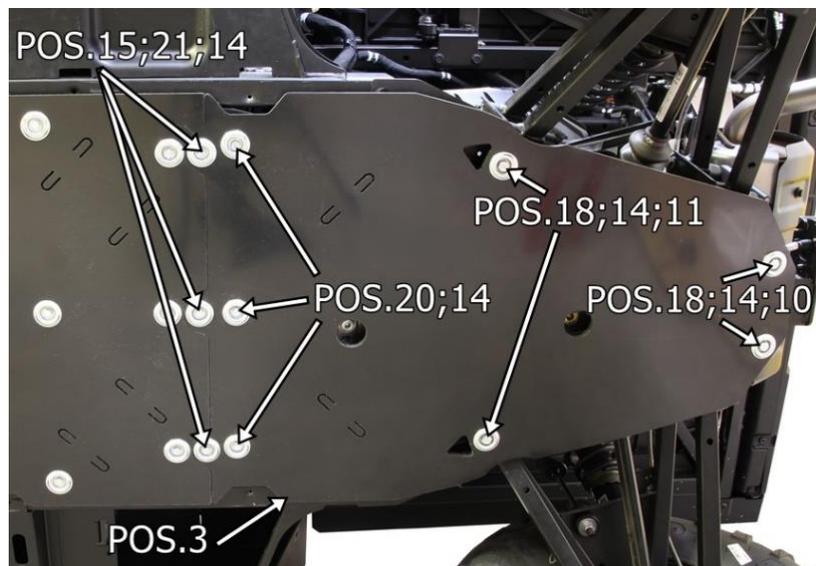
Step 2

Install middle protection (Pos.2) and connecting plates (Pos.12). For fastening use M6x16 bolts (Pos.15), M6x20 bolts (Pos.16), Ø6 mm washers (Pos.21) and dished washers (Pos.14). Do not tighten bolts completely!



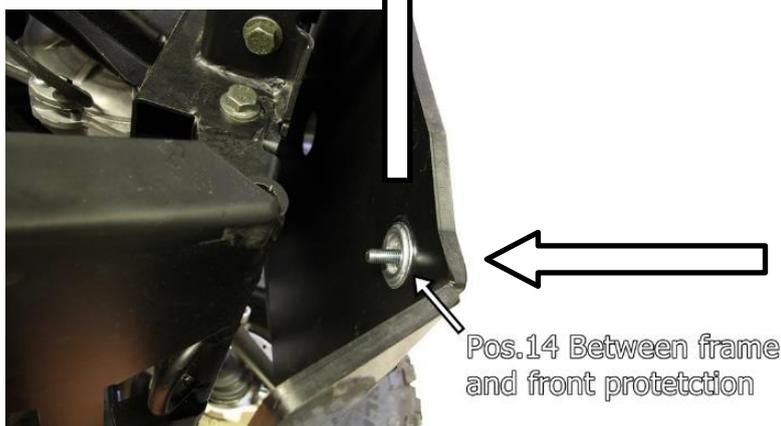
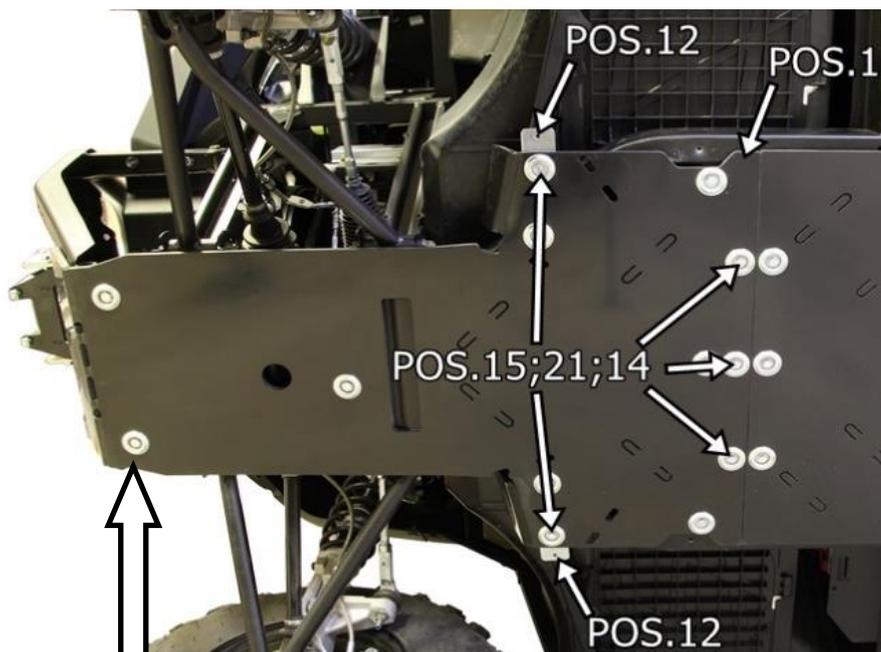
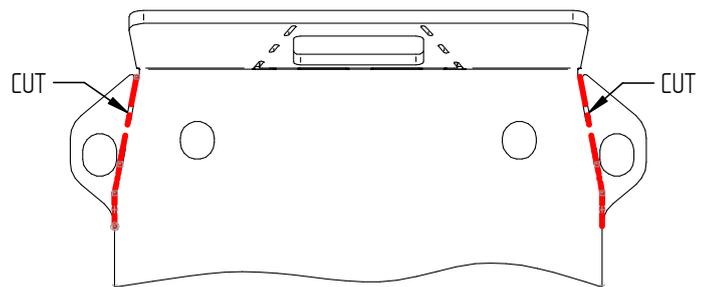
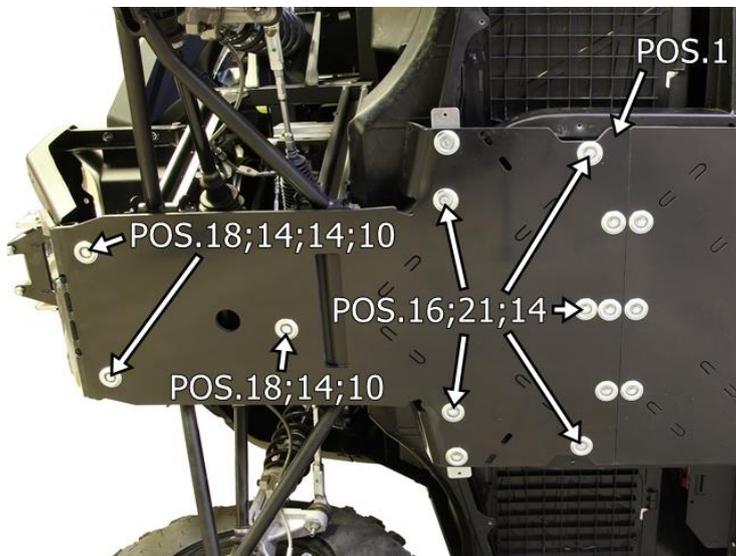
Step 3

Install rear protection (Pos.3). For fastening use M6x16 bolts (Pos.15), M6x25 bolts (Pos.20), M8x25 bolts (Pos.18), Ø6 mm washers (Pos.21), dished washers (Pos.14), threaded plates (Pos.10) and installation plates (Pos.11). Pos.20 bolt holes may not have been originally threaded, so self tapping bolts may require more force when fastening. Do not tighten bolts completely!



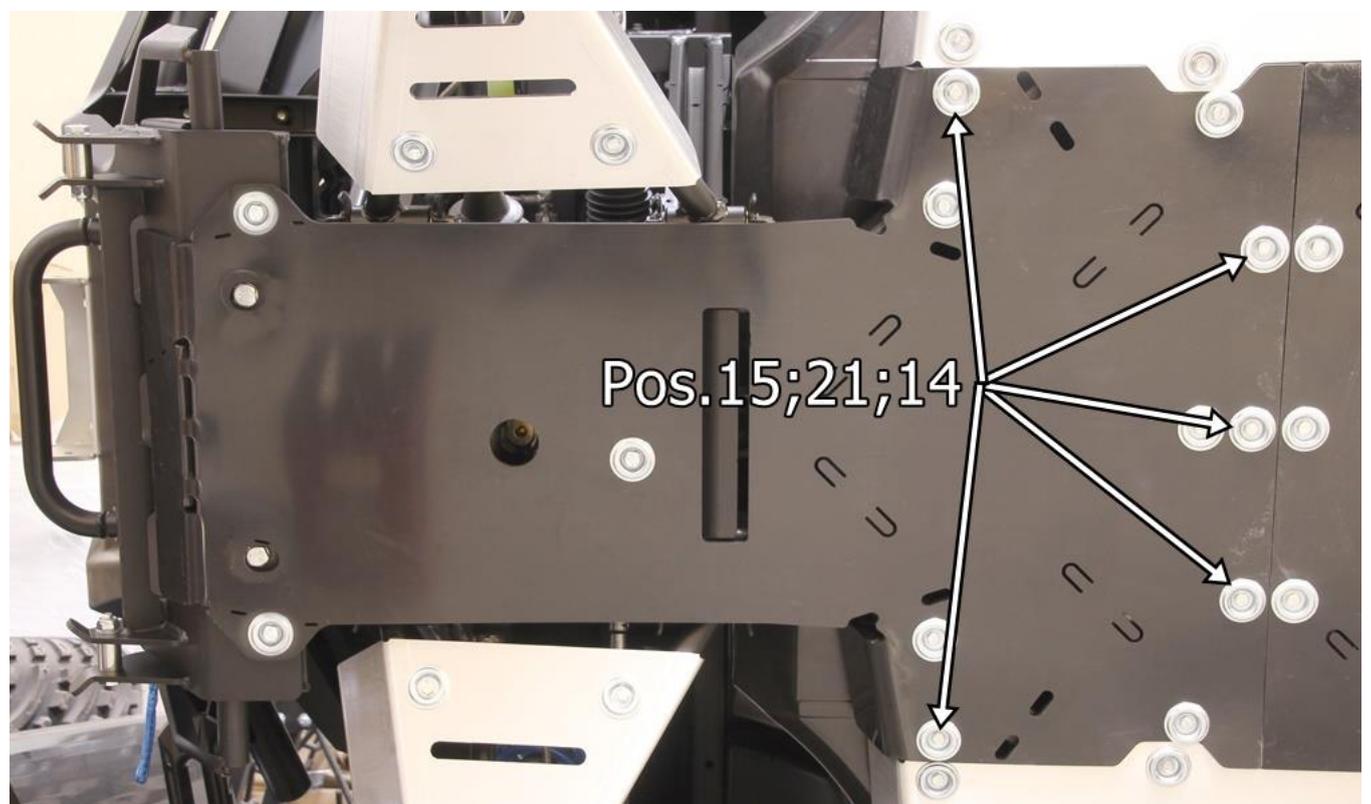
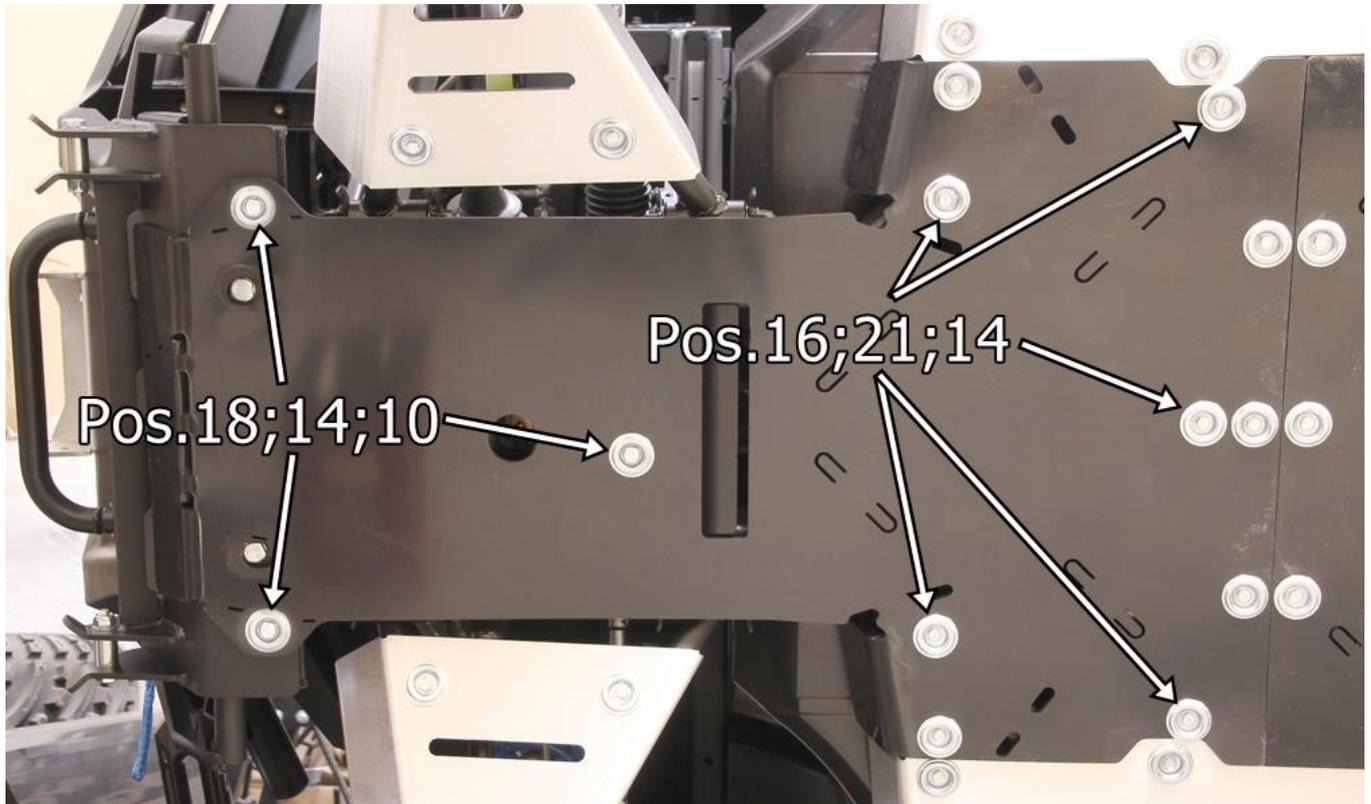
Step 4-1 (SP model)

Before installation, make sure which front installation holes suit for your machine. On SP model middle holes are used and outer holes can be cut off along the pre cut option holes (see picture). Install front protection (Pos.1) and connecting plates (Pos.12). For fastening use M6x16 bolts (Pos.15), M6x20 bolts (Pos.16), M8x25 bolts (Pos.18), Ø6 mm washers (Pos.21), dished washers (Pos.14) and threaded plates (Pos.10).
Do not tighten bolts completely!



Step 4-1
(SP Nordic
Pro model)

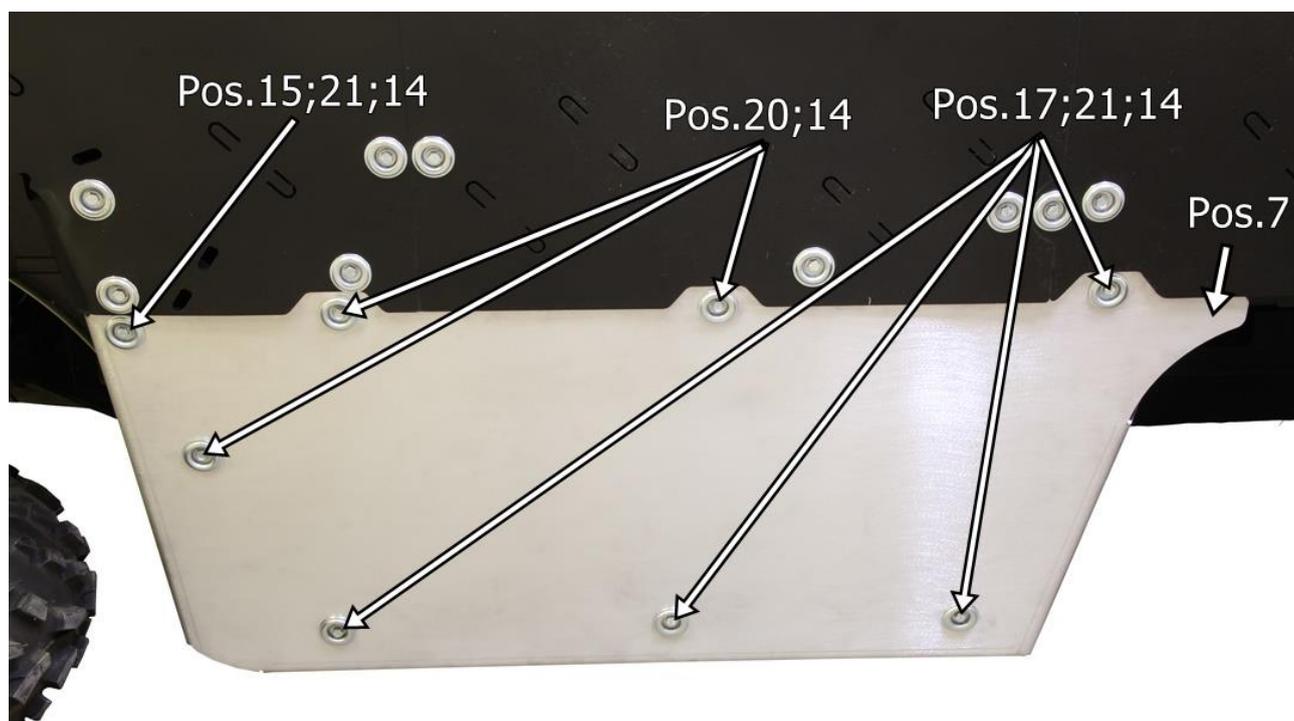
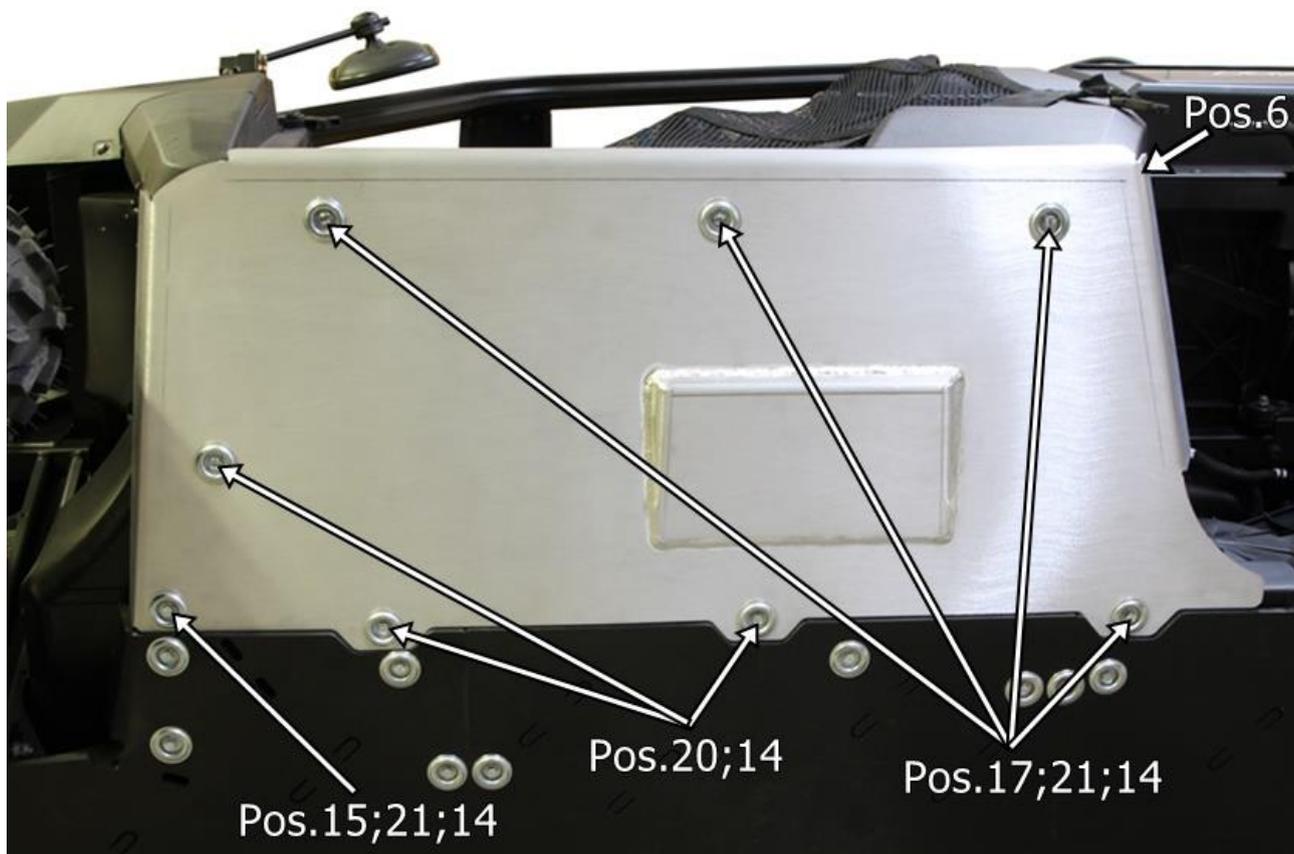
Install front protection (Pos.1) and connecting plates (Pos.12). For fastening use M6x16 bolts (Pos.15), M6x20 bolts (Pos.16), M8x25 bolts (Pos.18), Ø6 mm washers (Pos.21), dished washers (Pos.14) and threaded plates (Pos.10). Do not tighten bolts completely!



Step 5

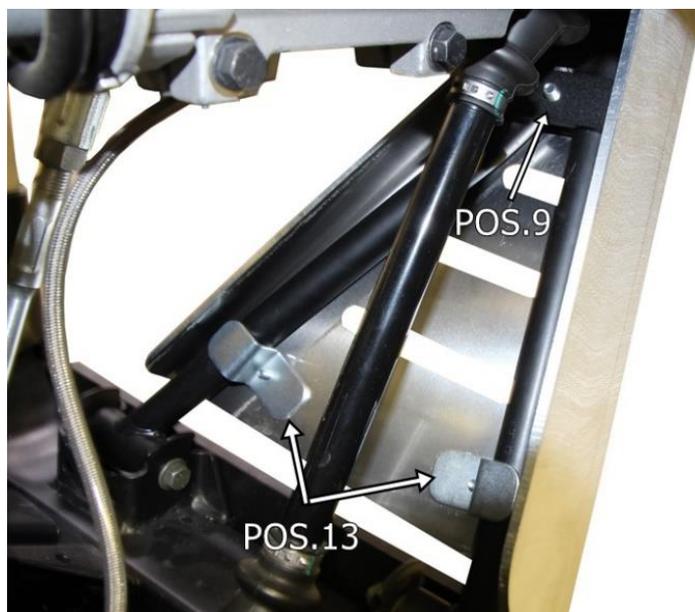
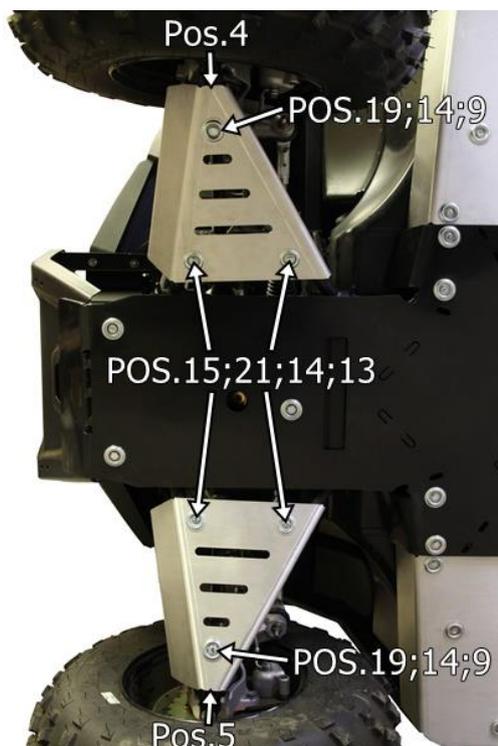
Install left side protection (Pos.6) and right side protection (Pos.7). For fastening use M6x16 bolts (Pos.15), M6x25 bolts (Pos.17), M6x25 bolts (Pos.20), Ø6 mm washers (Pos.21) and dished washers (Pos.14). Pos.20 bolt holes may not have been threaded originally, so self tapping bolts may require more force when fastening.

Tighten all bolts described in previous steps!



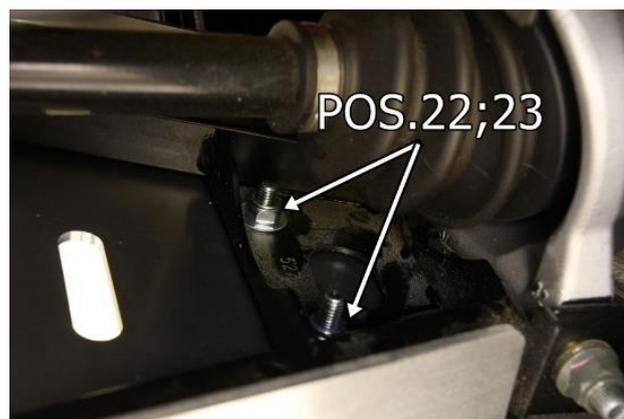
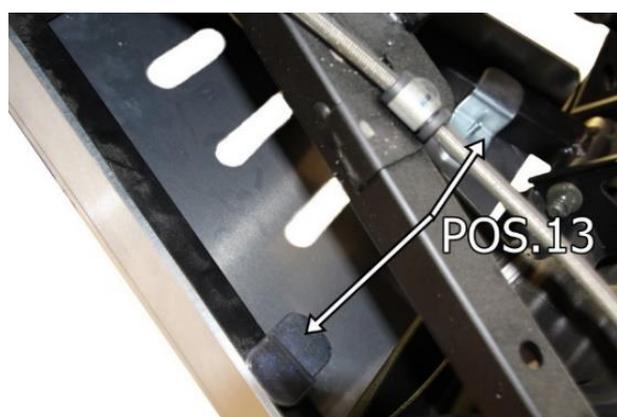
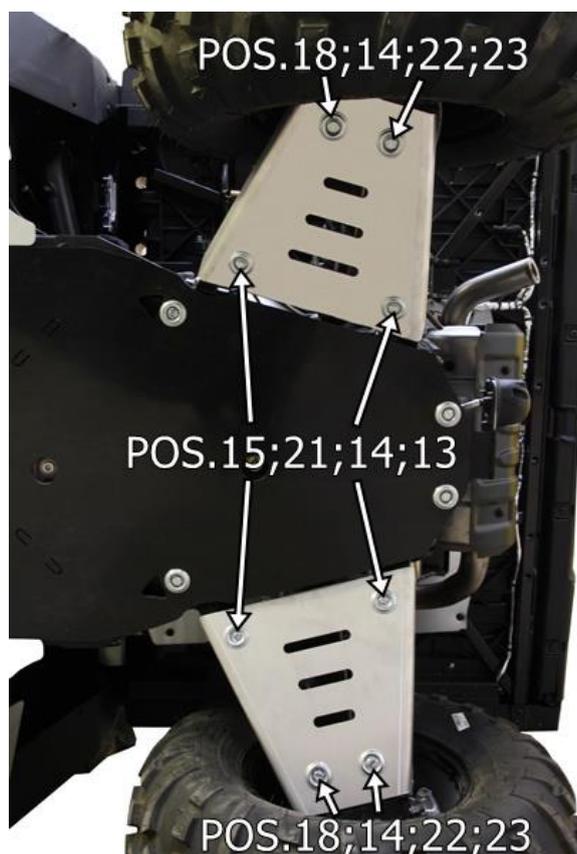
Step 6

Install front left control arm protection (Pos.4) and front right control arm protection (Pos.5). For fastening use M6x16 bolts (Pos.15), M8x40 bolts (Pos.19), Ø6 mm washers (Pos.21), dished washers (Pos.14), front arm brackets (Pos.9) and installation brackets (Pos.13).



Step 7

Install rear arm protection parts (Pos.8). For fastening use M6x16 bolts (Pos.15), M8x25 bolts (Pos.18), Ø6 mm washers (Pos.21), Ø8 mm washers (Pos. 22), dished washers (Pos.14), M8 nyloc nuts (Pos.23) and installation brackets (Pos.13).



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