

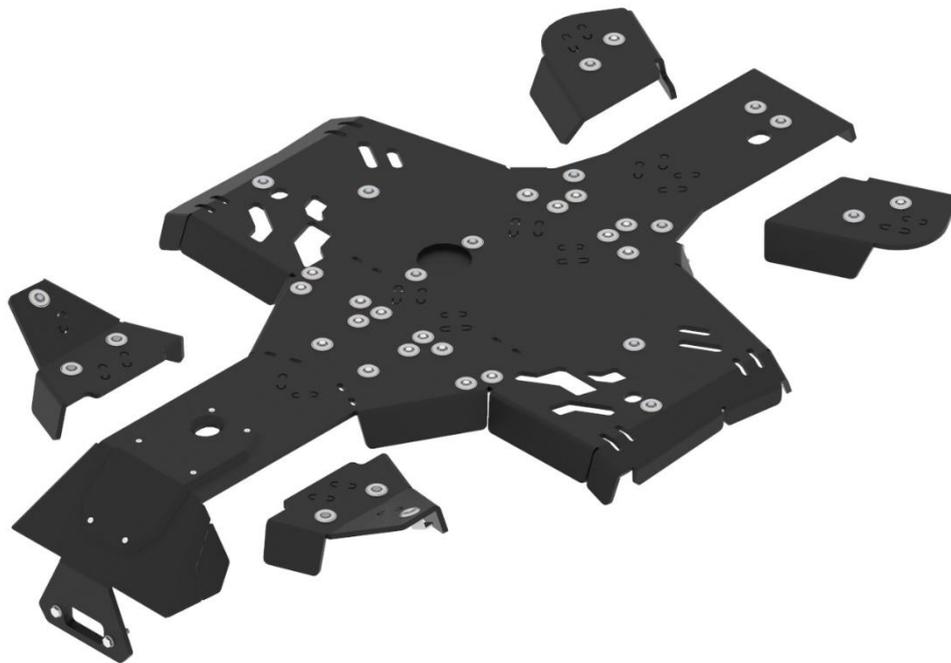
PLASTIC SKID PLATE

CFMOTO

CForce 450S / 520S (2022-...)

Code 02.28900

Version 02102024



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

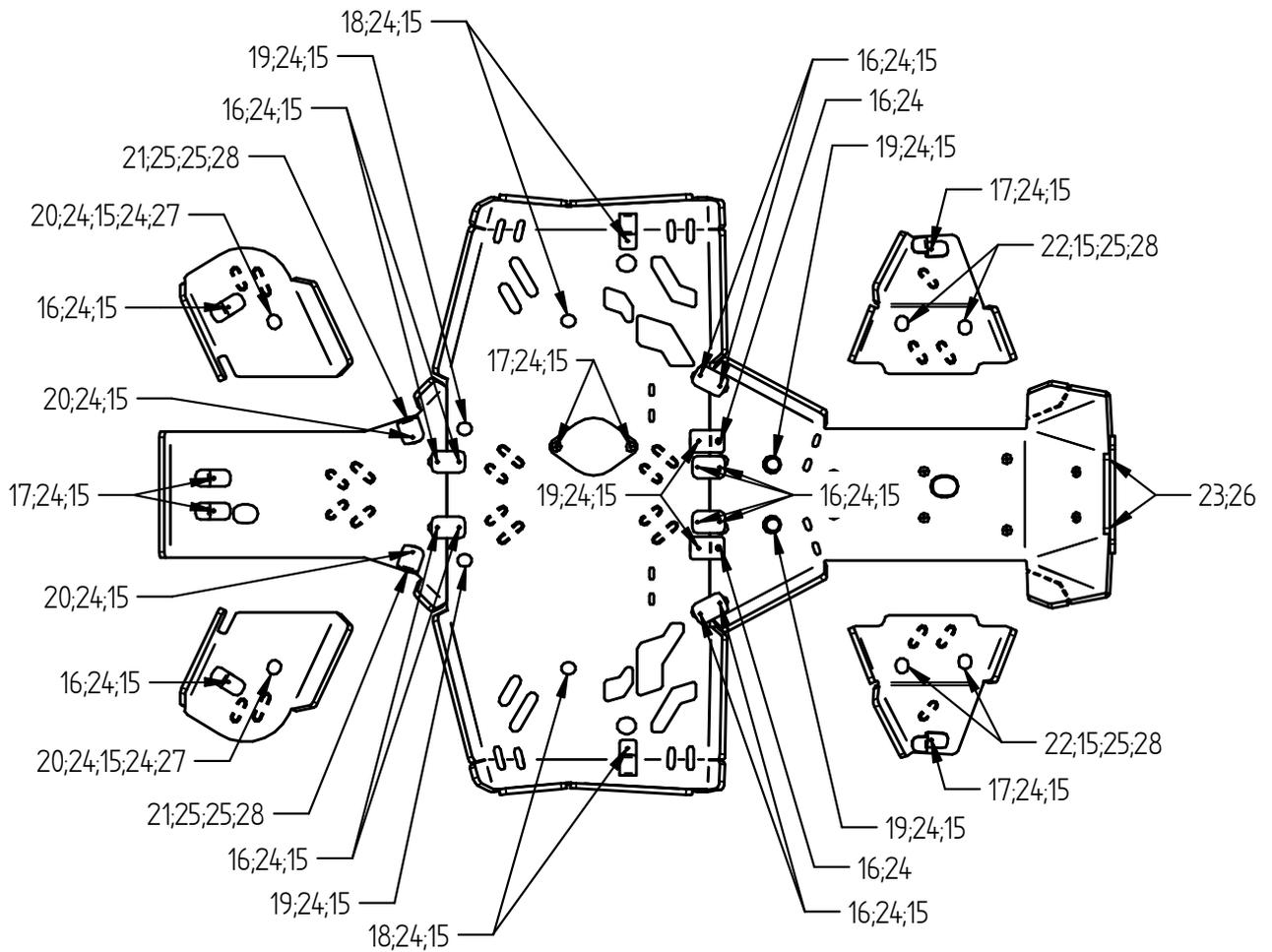
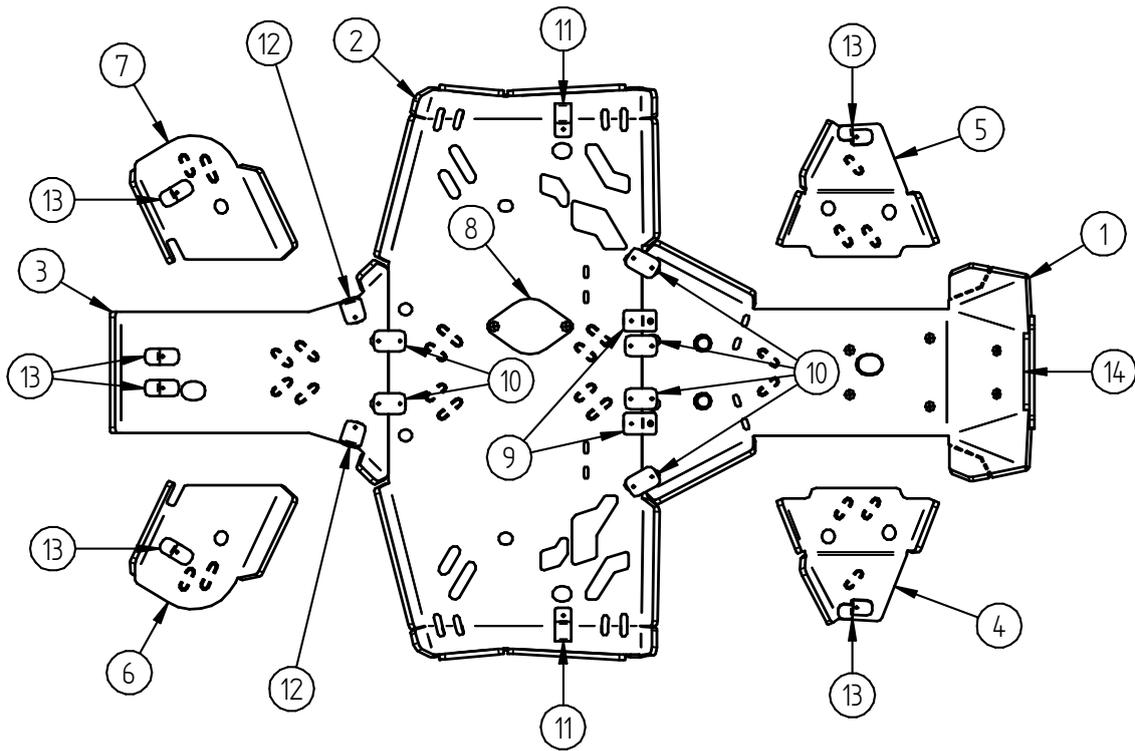
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code.ironbaltic.com/u/515UkXt3

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.28701S	1
2	Middle protection	02.28902K	1
3	Rear protection	02.28903	1
4	Front right A-arm protection	02.28706	1
5	Front left A-arm protection	02.28707	1
6	Rear right A-arm protection	02.28708	1
7	Rear right A-arm protection	02.28709	1
8	Oil filter cover	02.28711K	1
9	Installation bracket 1	02.718	2
10	Installation plate	02.5006	6
11	Installation bracket 2	02.5709	2
12	Installation bracket 3	02.7508	2
13	Installation bracket 4	02.8210	6
14	Distance plate	05.3902	1
15	Dished washer	14.503	38
16	Bolt M6x16 DIN933	OT.02.02.050	16
17	Bolt M6x20 DIN933	OT.02.02.060	6
18	Bolt M6x30 DIN933	OT.02.02.080	4
19	Bolt M6x40 DIN933	OT.02.02.100	6
20	Bolt M6x50 DIN933	OT.02.02.120	4
21	Bolt M8x20 DIN933	OT.02.02.180	2
22	Bolt M8x40 DIN933	OT.02.02.220	4
23	Bolt M10x1,25-50 DIN912	OT.02.06.058	2
24	Washer Ø6/15 SFS3738	OT.04.03.020	38
25	Washer Ø8/20 SFS3738	OT.04.03.030	8
26	Washer Ø10 DIN125	OT.04.01.040	2
27	Nyloc nut M6 DIN985	OT.03.02.030	2
28	Nyloc nut M8 DIN985	OT.03.02.040	6



FITTING INSTRUCTIONS

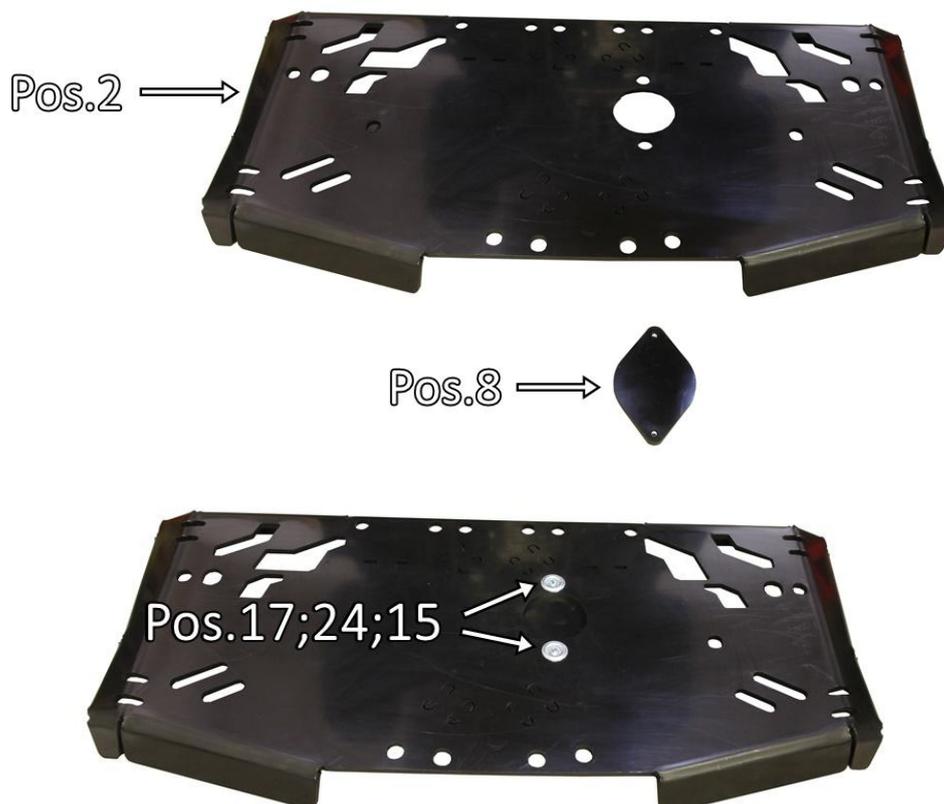
Step 1

Remove winch fairlead and all original skid plate parts except front part and front brake calibres protections.



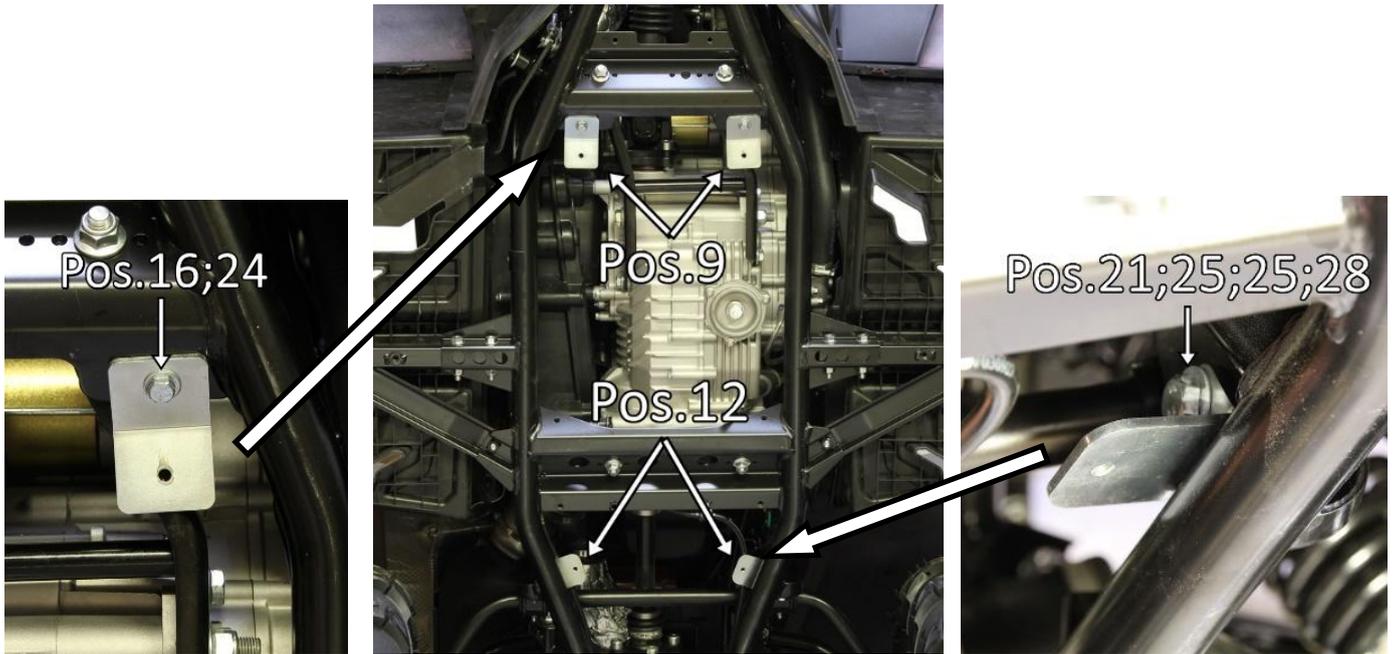
Step 2

Install oil filter cover (Pos.8) to the middle protection (Pos.2). For fastening use M6x20 bolts (Pos.17), Ø6 mm washers (Pos.24) and dished washers (Pos.15).



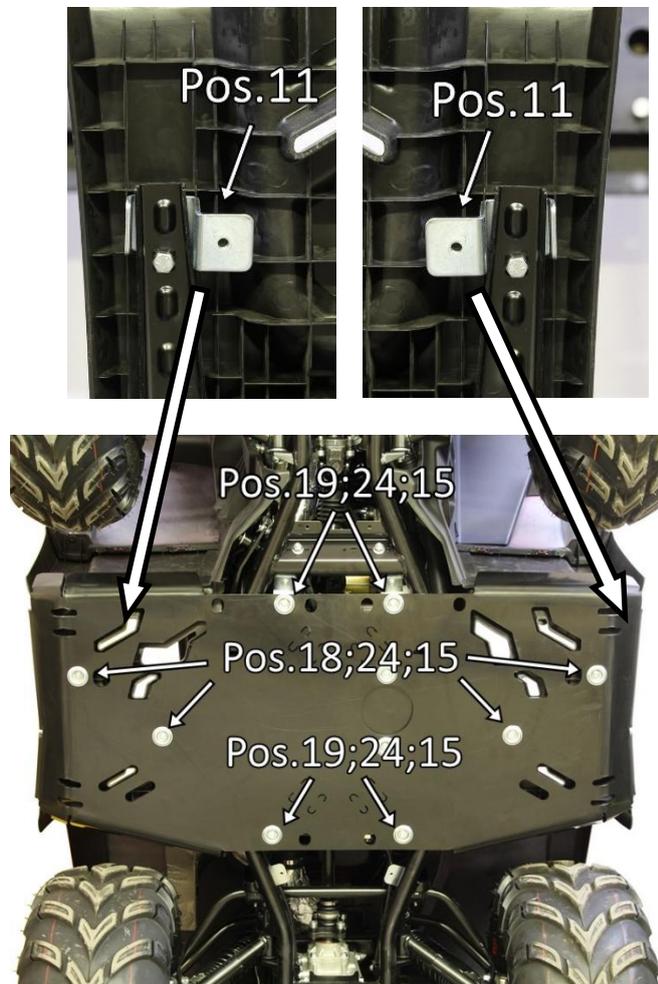
Step 3

Install installation brackets. Use M6x16 bolts (Pos.16) and Ø6 mm washers (Pos.24) for fasten the installation bracket 1 (Pos.9). Use M8x20 bolts (Pos.21), Ø8 mm washers (Pos.25), M8 nyloc nuts (Pos.28) for fasten the installation bracket 3 (Pos.12).



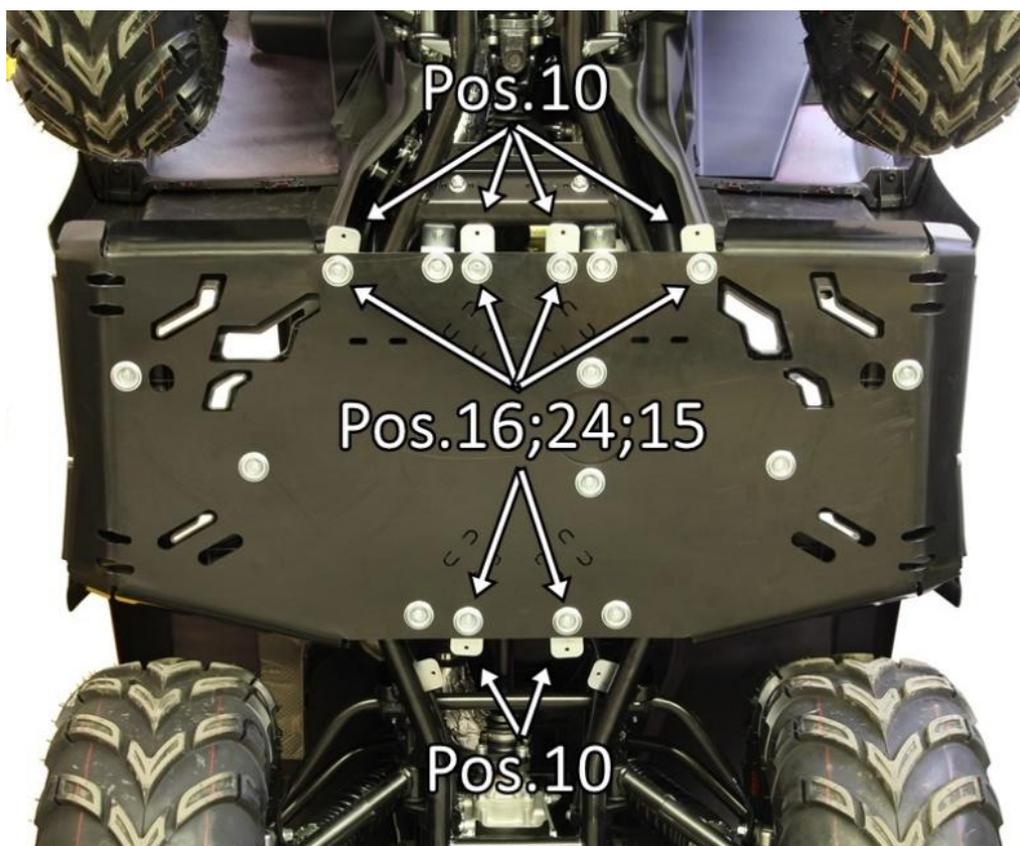
Step 4

Install middle protection. For fastening use installation brackets 2 (Pos.11), M6x30 bolts (Pos.18), M6x40 bolts (Pos.19), Ø6 mm washers (Pos.24) and dished washers (Pos.15).
Do not tighten the bolts!



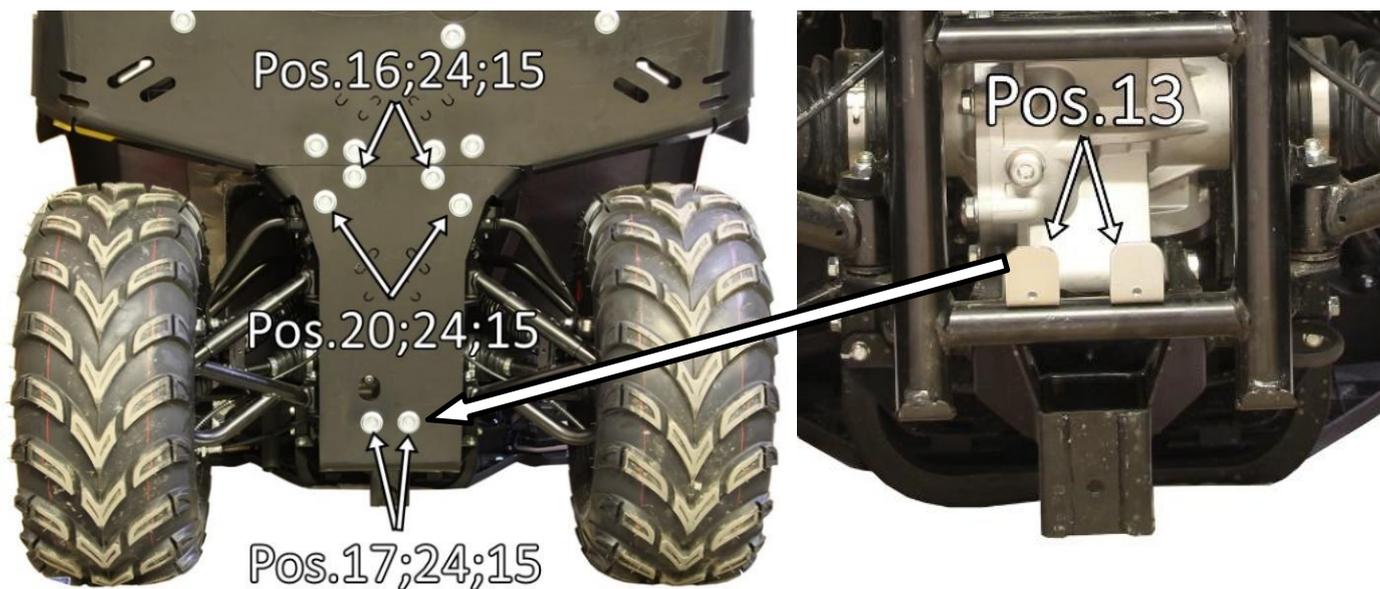
Step 5

Install installation plates (Pos.10) to middle protection. For fastening use M6x16 bolts (Pos.16), Ø6 mm washers (Pos.24) and dished washers (Pos.15).



Step 6

Install rear protection (Pos.3). For fastening use installation brackets 4 (Pos.13), M6x16 bolts (Pos.16), M6x20 bolts (Pos.17), M6x50 bolts (Pos.20), Ø6 mm washers (Pos.24) and dished washers (Pos.15). Do not tighten the bolts!



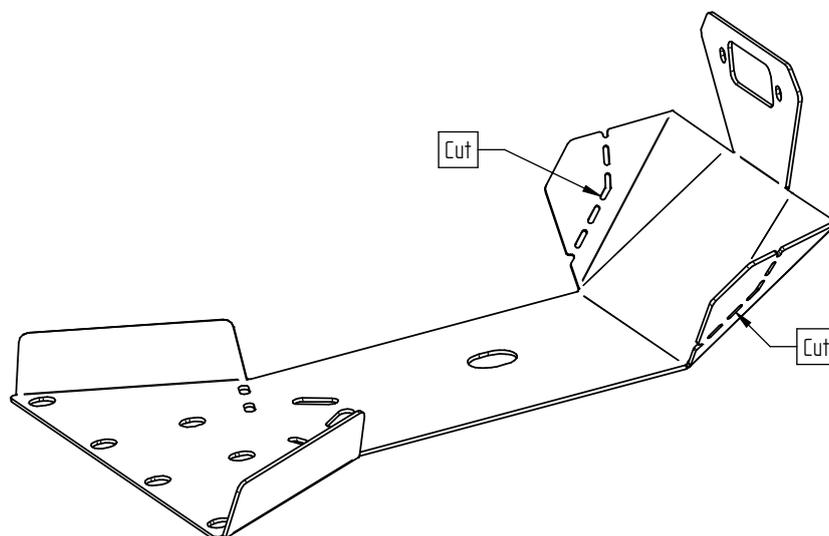
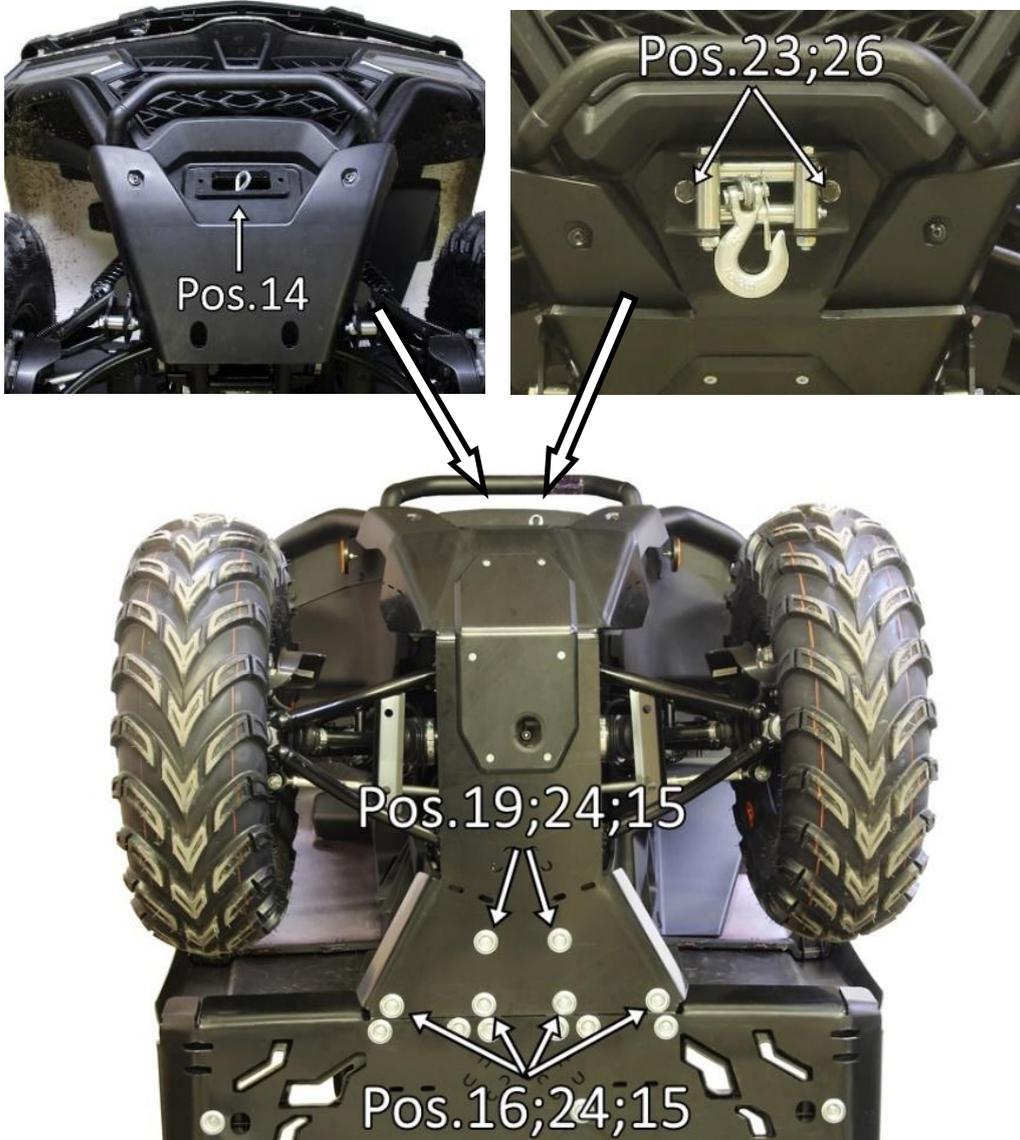
Step 7

Install front protection (Pos.1) and distance plate (Pos.14) between front protection and ATV front bumper. For fastening use M6x16 bolts (Pos.16), M6x40 bolts (Pos.19), M10x45 bolts (Pos.23), Ø6 mm washers (Pos.24), Ø10 mm washers (Pos.26) and dished washers (Pos.15).

Pos.26 washer not needed when ATV is equipped with rope fairlead.

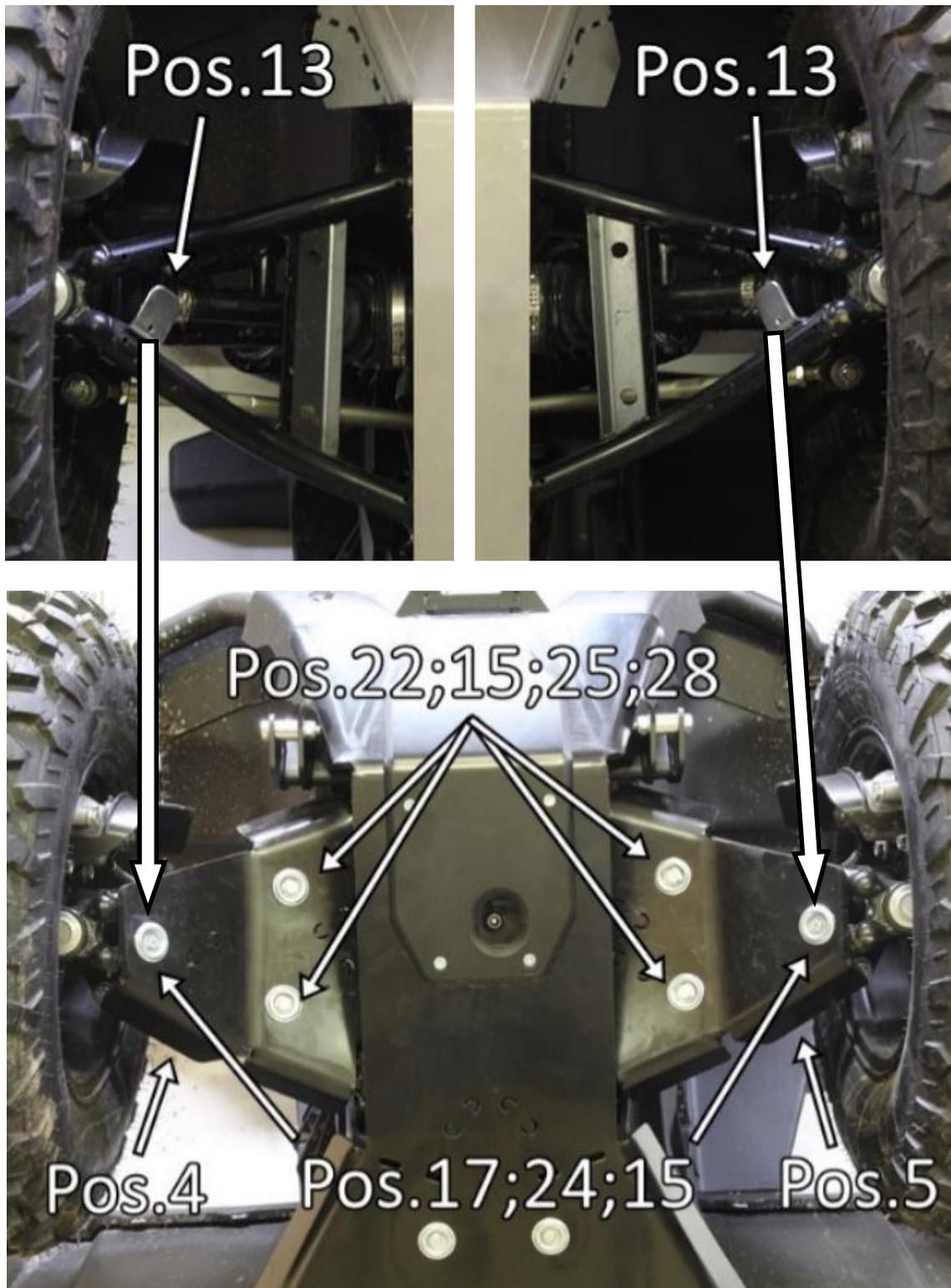
Tighten all the bolts, described in previous steps!

If installing with Iron Baltic front mount adapter, then cut away pieces of the front part, marked by pre-cut slots!



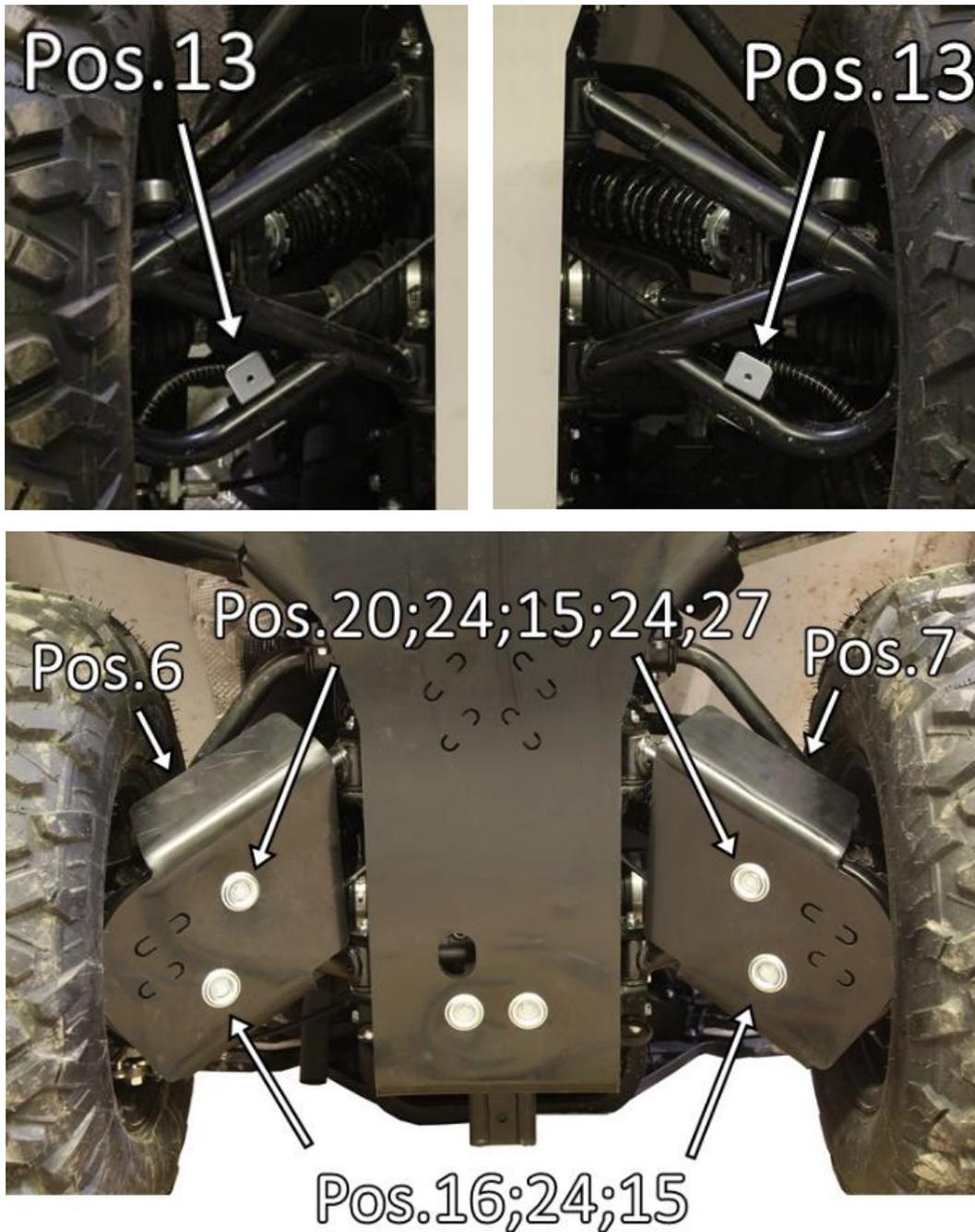
Step 8

Install front right A-arm protection (Pos.4) and front left A-arm protection (Pos.5). For fastening use installation brackets 4 (Pos.13), M6x20 bolts (Pos.17), M8x40 bolts (Pos.22), Ø6 mm washers (Pos.24), Ø8 mm washers (Pos.25), dished washers (Pos.15) and M8 nyloc nuts (Pos.28).



Step 9

Install rear right A-arm protection (Pos.6) and rear left A-arm protection (Pos.7). For fastening use installation brackets 4 (Pos.13), M6x16 bolts (Pos.16), M6x50 bolts (Pos.20), Ø6 mm washers (Pos.24), dished washers (Pos.15) and M6 nyloc nuts (Pos.27).



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