

IRON BALTIC

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USER MANUAL



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ALUMINIUM SKID PLATE

CFMOTO

CForce 450L / 520L (2022-...)

Code 02.28600

Version 13102023

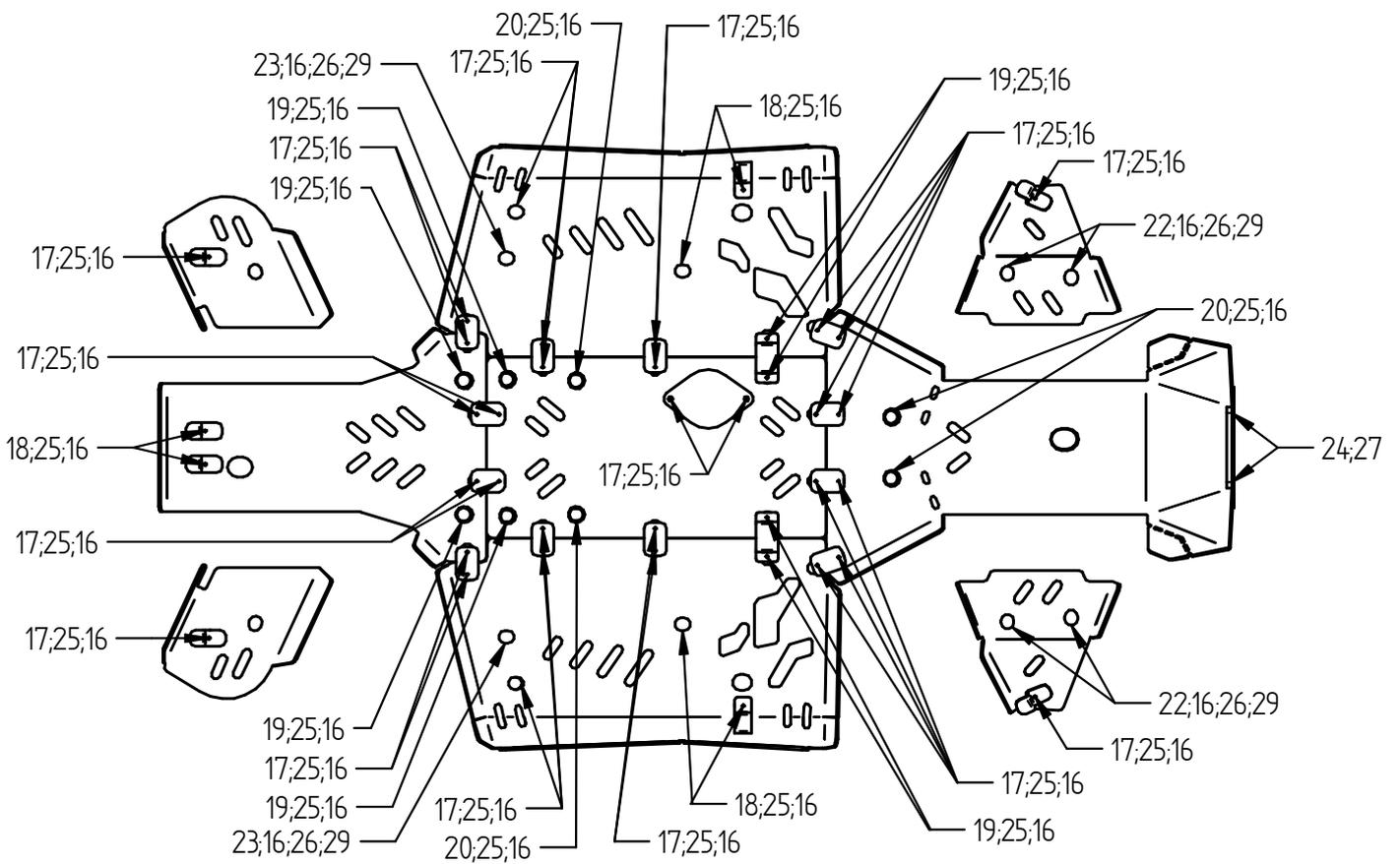
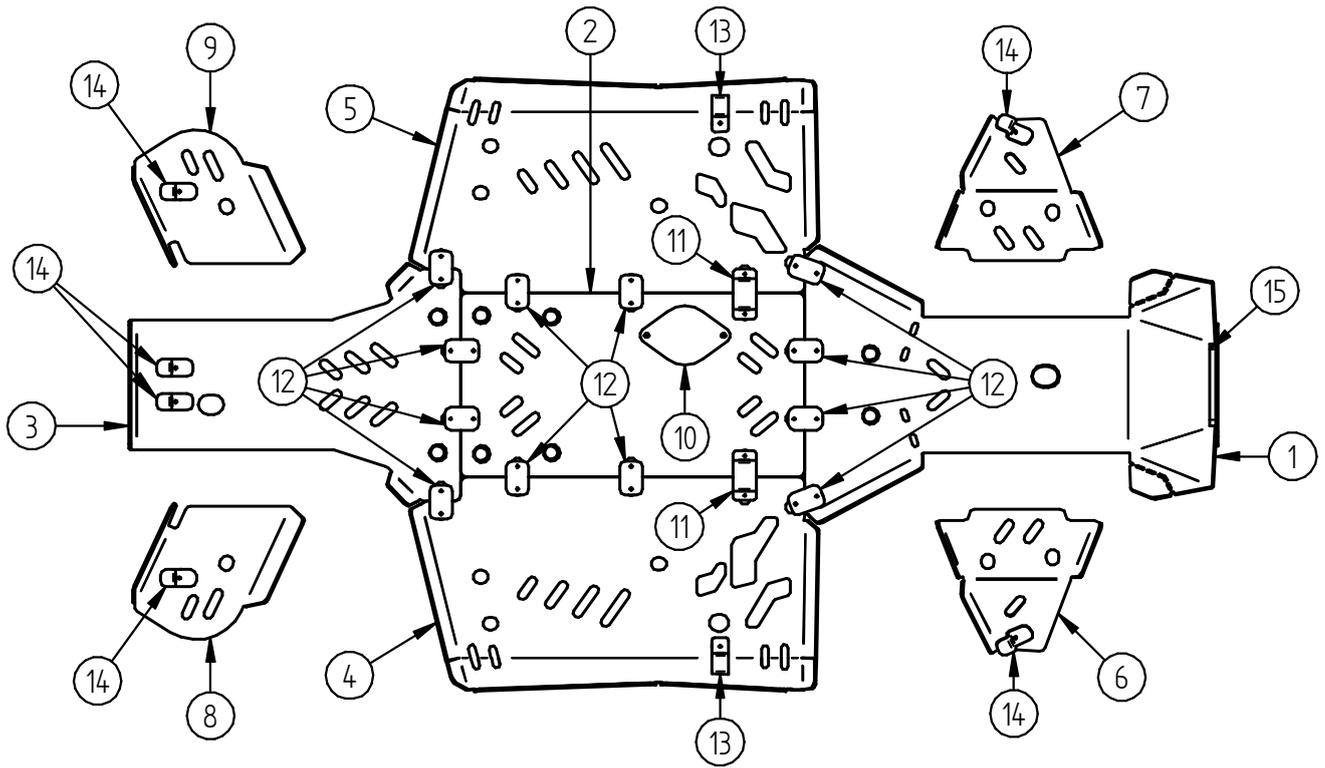


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.28601K	1
2	Middle protection	02.28602K	1
3	Rear protection	02.28603K	1
4	Right side protection	02.28604	1
5	Left side protection	02.28605	1
6	Front right A-arm protection	02.28606	1
7	Front left A-arm protection	02.28607	1
8	Rear right A-arm protection	02.28608	1
9	Rear left A-arm protection	02.28609	1
10	Oil filter cover	02.28611K	1
11	Installation bracket 1	02.719	2
12	Installation plate	02.5006	12
13	Installation bracket 2	02.5709	2
14	Installation bracket 3	02.8210	6
15	Distance plate	05.3902	1
16	Dished washer	14.503	58
17	Bolt M6x14 DIN933	OT.02.02.040	33
18	Bolt M6x20 DIN933	OT.02.02.060	6
19	Bolt M6x25 DIN933	OT.02.02.070	8
20	Bolt M6x30 DIN933	OT.02.02.080	4
21	Bolt M6x45 DIN933	OT.02.02.110	2
22	Bolt M8x35 DIN933	OT.02.02.210	4
23	Bolt M8x50 DIN933	OT.02.02.240	2
24	Bolt M10x1,25-40 DIN961	OT.02.08.346	2
25	Washer Ø6/15 SFS3738	OT.04.03.020	54
26	Washer Ø8/20 SFS3738	OT.04.03.030	6
27	Washer Ø10 DIN125	OT.04.01.040	2
28	Nyloc nut M6 DIN985	OT.03.02.030	2
29	Nyloc nut M8 DIN985	OT.03.02.040	6



FITTING INSTRUCTIONS

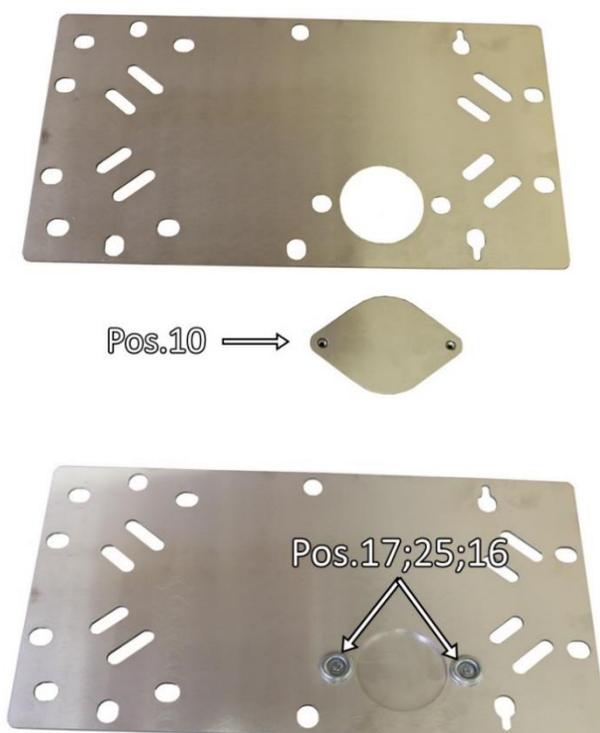
Step 1

Remove all original skid plate parts except front part and front brake calibres protections. Also remove winch fairlead and bolts under the footwell as shown in the picture.



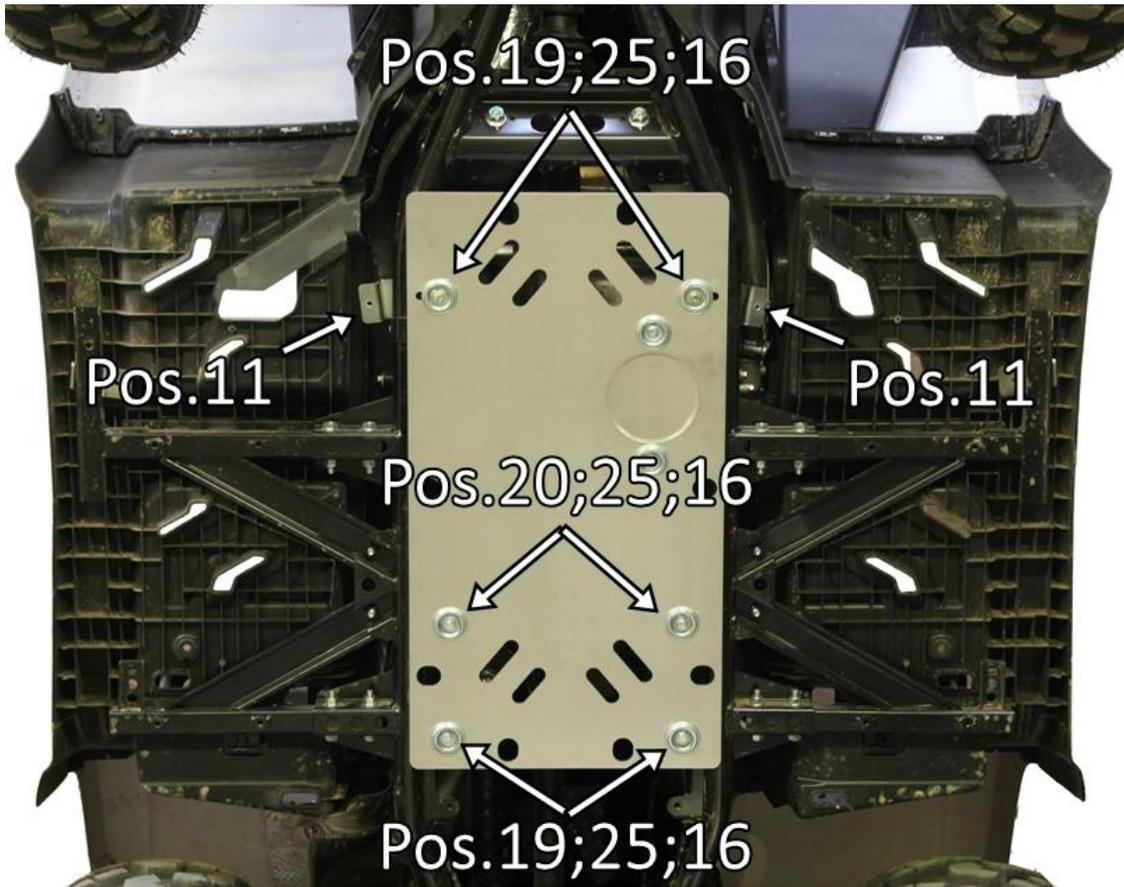
Step 2

Install oil filter cover (Pos.10) to the middle protection (Pos.2). For fastening use M6x14 bolts (Pos.17), Ø6 mm washers (pos.25) and dished washers (Pos.16).



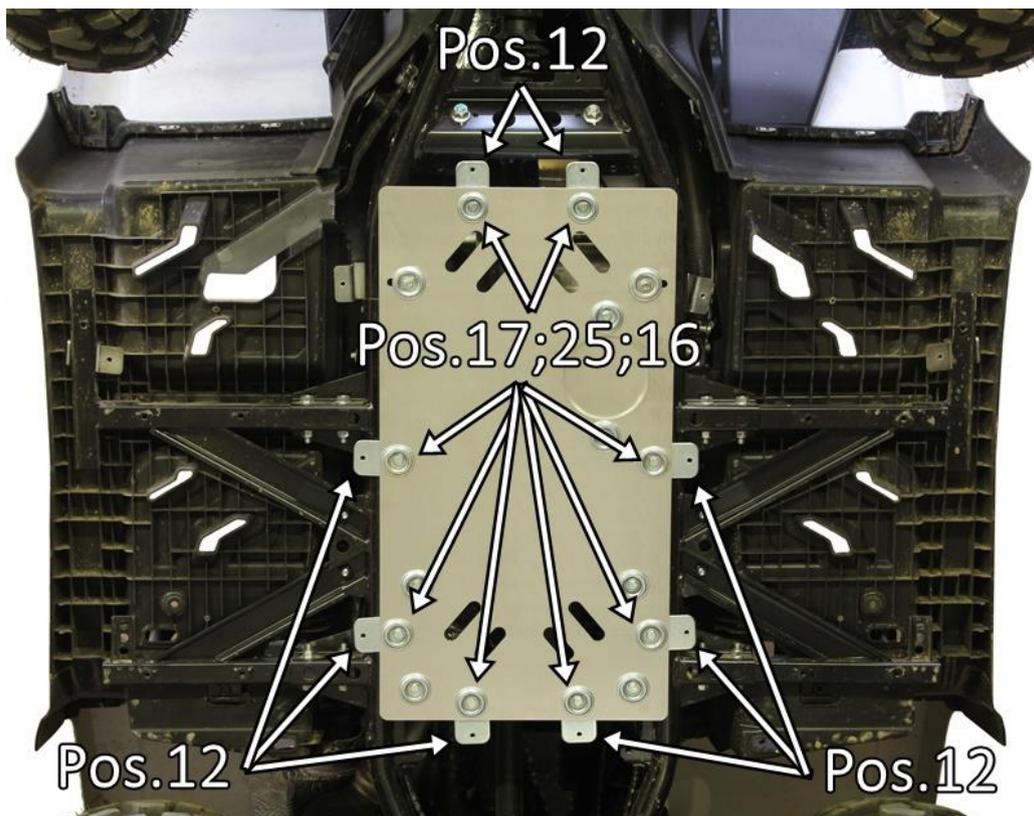
Step 3

Install middle protection. For fastening use installation brackets 1 (Pos.11), M6x25 bolts (Pos.19), M6x30 bolts (Pos.20), Ø6 mm washers (Pos.25) and dished washers (Pos.16). Do not tighten the bolts!



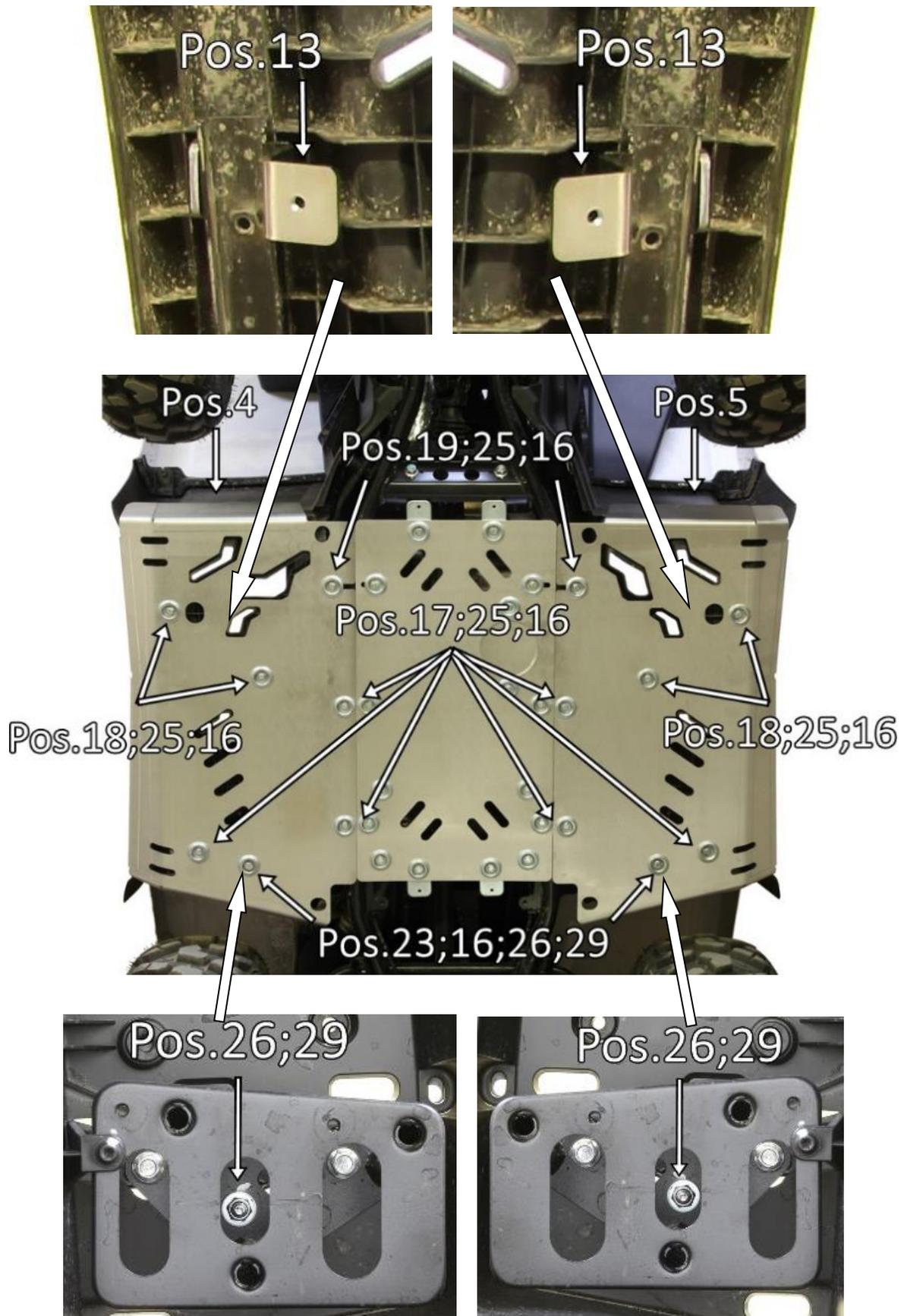
Step 4

Install installation plates (Pos.12) to middle protection. For fastening use M6x14 bolts (Pos.17), Ø6 mm washers (Pos.25) and dished washers (Pos.16).



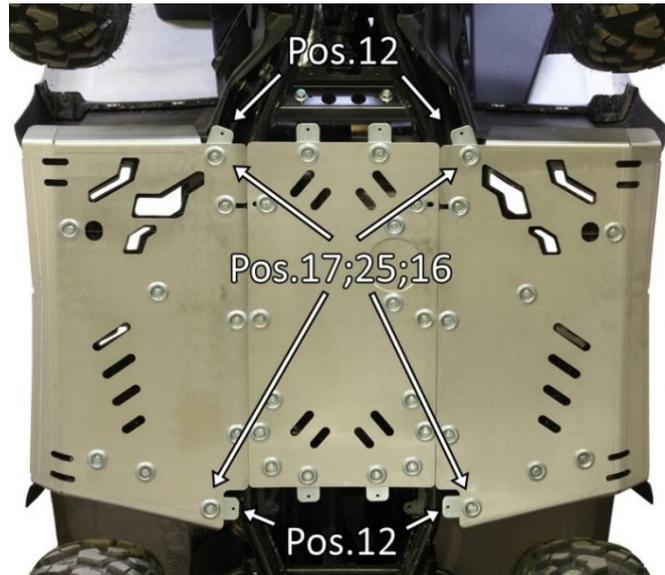
Step 5

Install right side protection (Pos.4) and left side protection (Pos.5). For fastening use installation brackets 2 (Pos.13), M6x14 bolts (Pos.17), M6x20 bolts (Pos.18), M6x25 bolts (Pos.19), M8x50 bolts (Pos.23), Ø6 mm washers (Pos.25), Ø8 mm washers (Pos.26), dished washers (Pos.16) and M8 nyloc nuts (Pos.29). Tighten also the bolts installed in step 3.



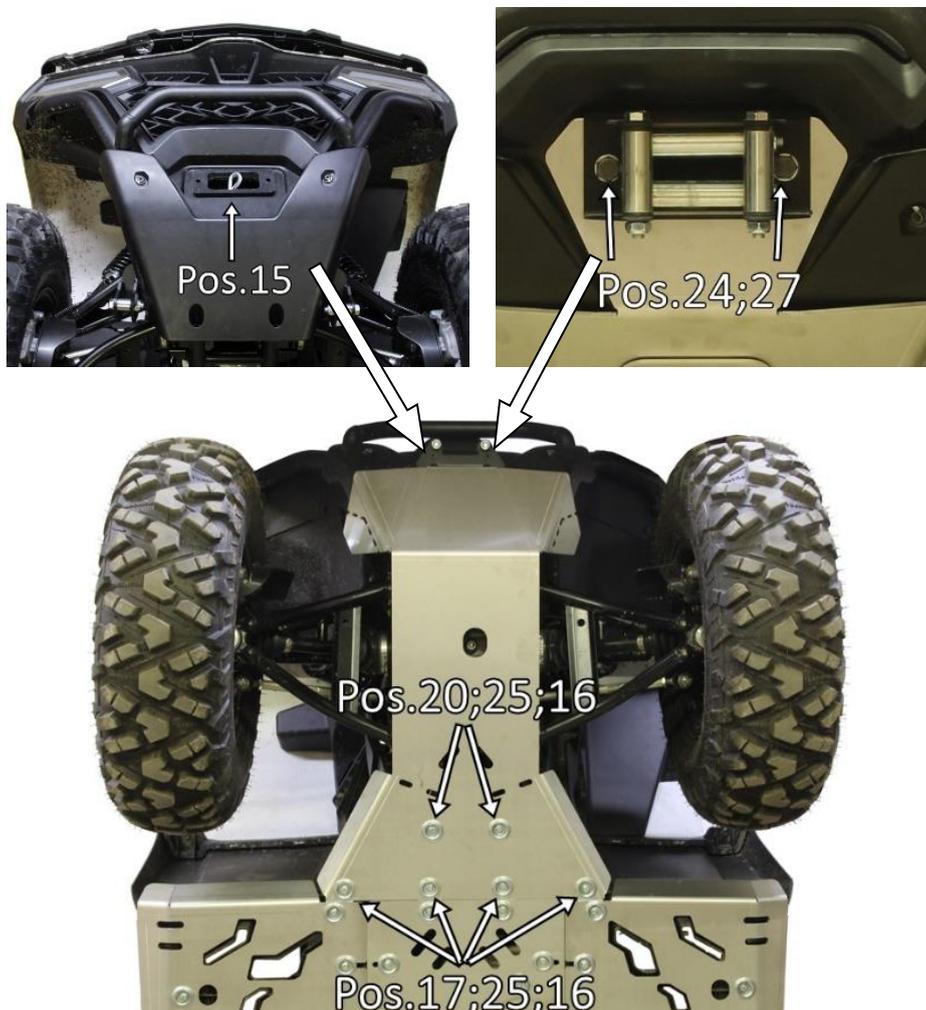
Step 6

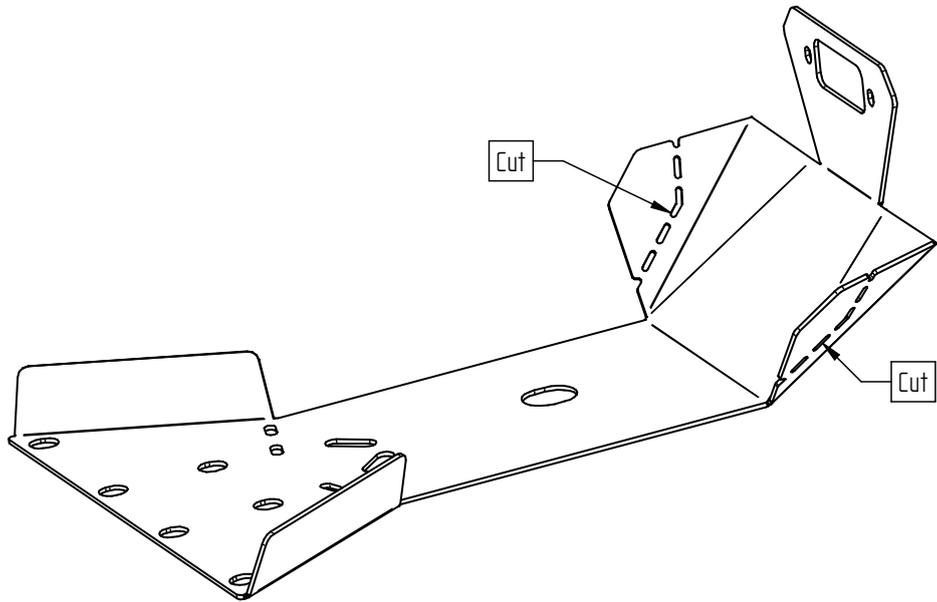
Install installation plates (Pos.12) to side protections. For fastening use M6x14 bolts (Pos.17), Ø6 mm washers (Pos.25) and dished washers (Pos.16).



Step 7

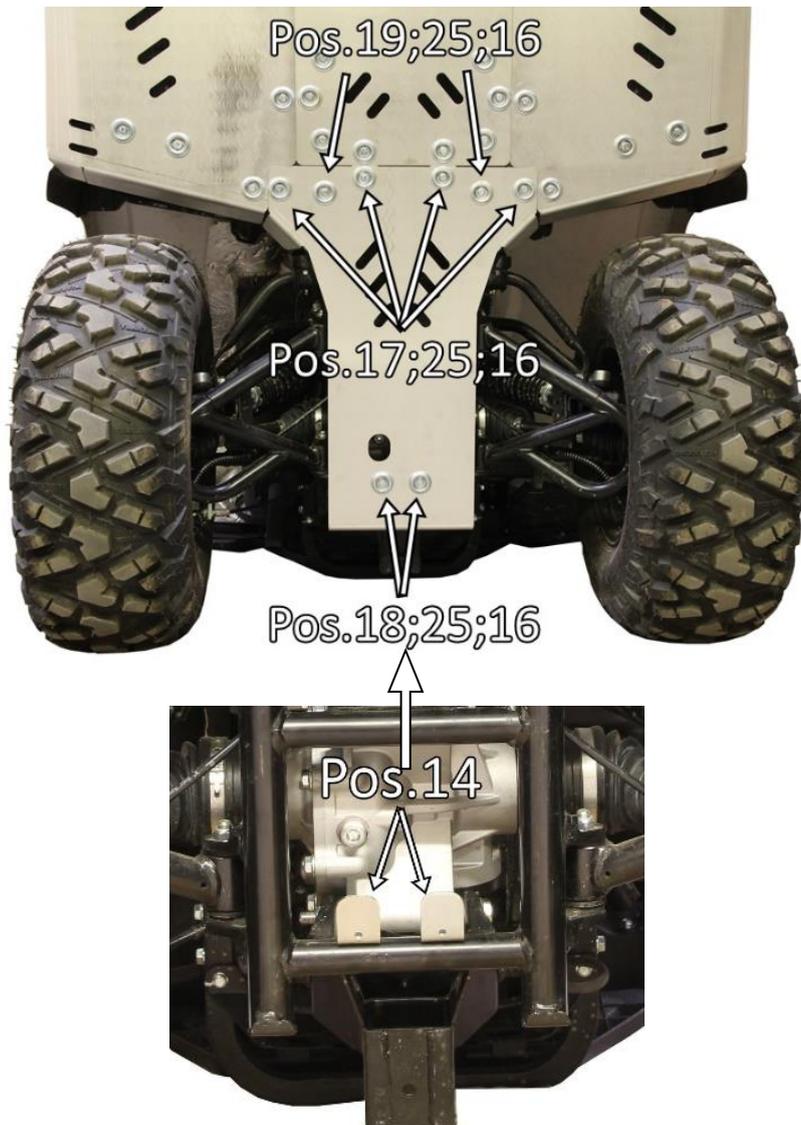
Install front protection (Pos.1) and distance plate (Pos.15) between front protection and ATV front bumper. For fastening use M6x14 bolts (Pos.17), M6x30 bolts (Pos.20), M10x40 bolts (Pos.24), Ø6 mm washers (Pos.25), Ø10 mm washers (Pos.27) and dished washers (Pos.16).
If installing with Iron Baltic front mount adapter, then cut away pieces of the front part, marked by pre-cut slots!





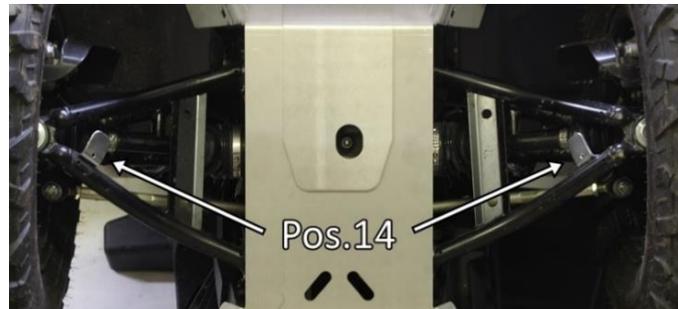
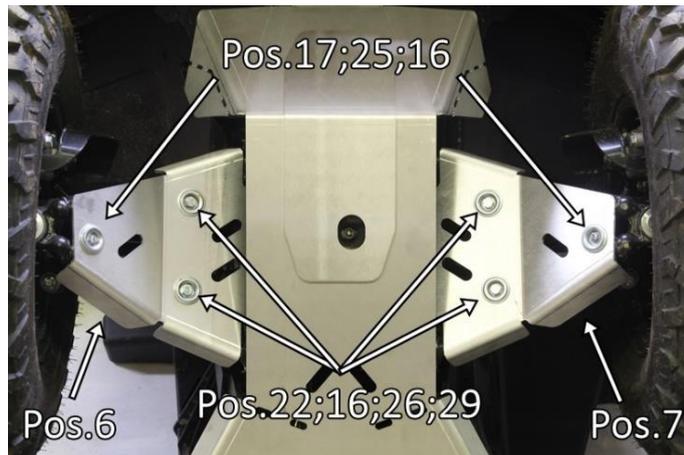
Step 8

Install rear protection (Pos.3). For fastening use installation brackets 3 (Pos.14), M6x14 bolts (Pos.17), M6x20 bolts (Pos.18), M6x25 bolts (Pos.19), Ø6 mm washers (Pos.25) and dished washers (Pos.16).



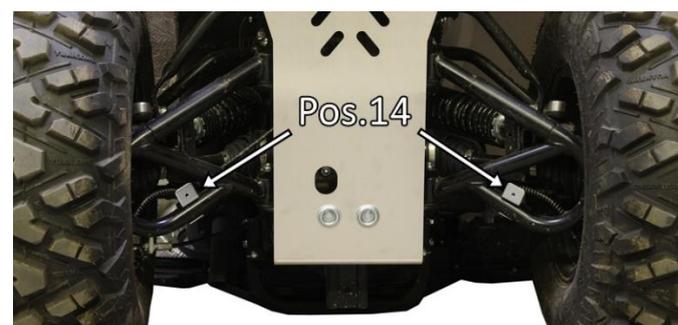
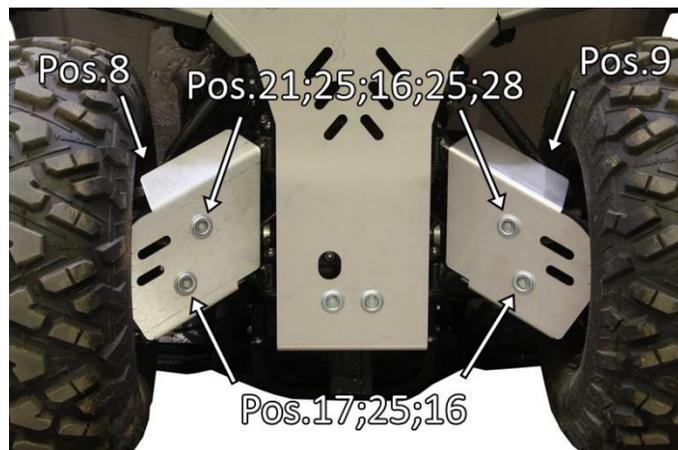
Step 9

Install front right A-arm protection (Pos.6) and front left A-arm protection (Pos.7). For fastening use installation brackets 3 (Pos.14), M6x14 bolts (Pos.17), M8x35 bolts (Pos.22), Ø6 mm washers (Pos.25), Ø8 mm washers (Pos.26), dished washers (Pos.16) and M8 nyloc nuts (Pos.29).



Step 10

Install rear right A-arm protection (Pos.8) and rear left A-arm protection (Pos.9). For fastening use installation brackets 3 (Pos.14), M6x14 bolts (Pos.17), M6x45 bolts (Pos.21), Ø6 mm washers (Pos.25), dished washers (Pos.16) and M6 nyloc nuts (Pos.28).



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