

IRON BALTIC

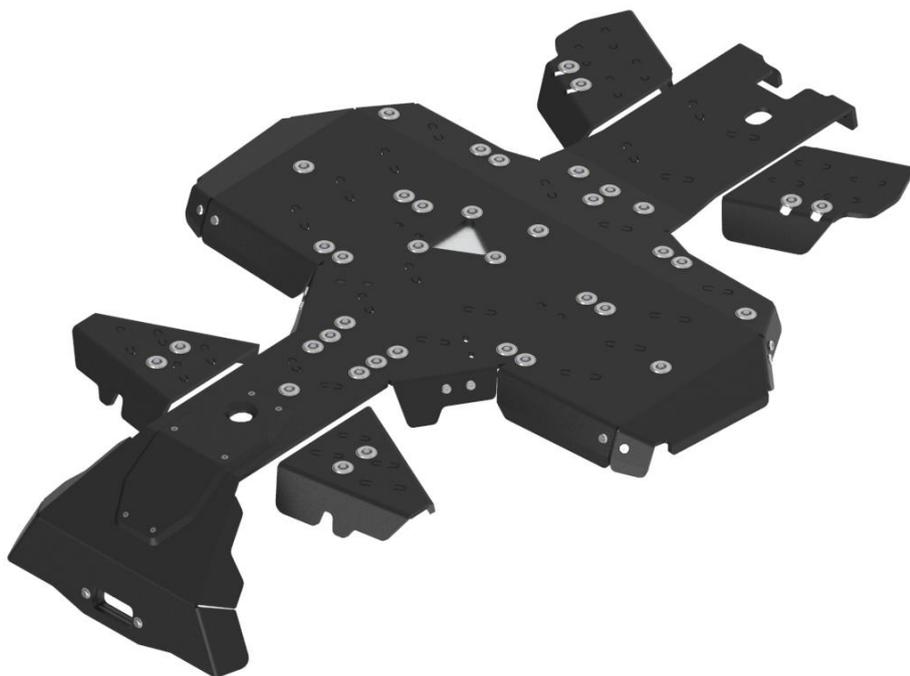
PLASTIC SKID PLATE

CFORCE

625 (...-2022)

Code 02.27200

Version 07102023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
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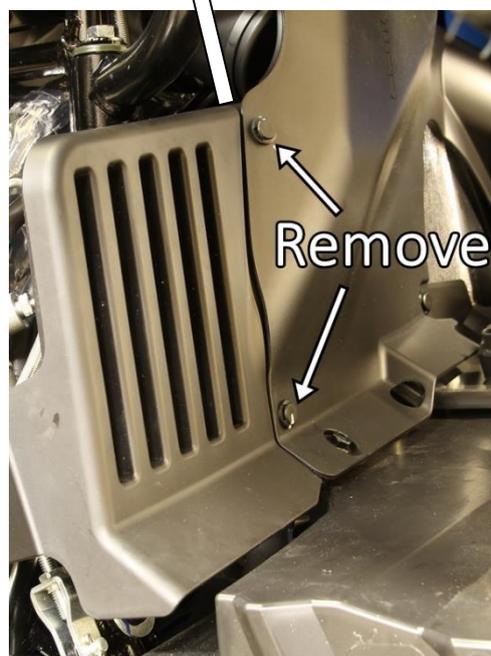
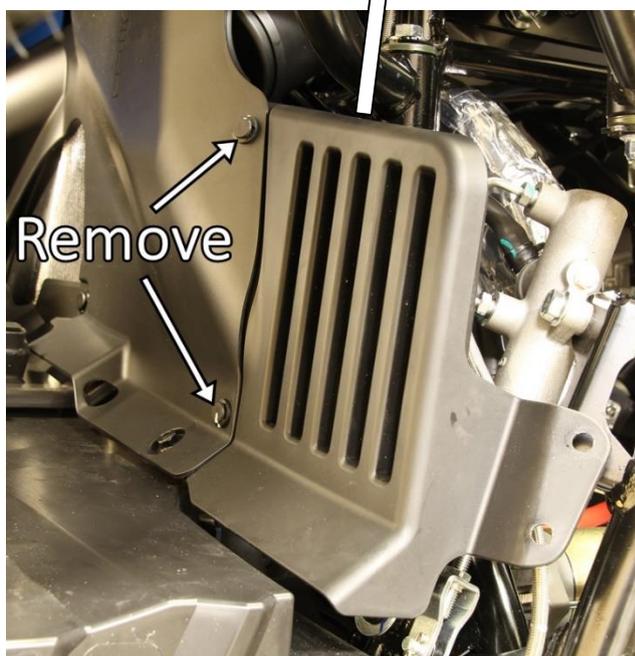
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SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.25801K	1
2	Middle protection	02.27201K	1
3	Rear protection	02.25803K	1
4	Right sideprotection	02.27203	1
5	Left sideprotection	02.27202	1
6	Front right arm protection	02.27204	1
7	Front left arm protection	02.27205	1
8	Rear right arm protection	02.1138P+	1
9	Rear left arm protection	02.1138V+	1
10	Installation plate	02.718	1
11	Connecting plate	02.5006	9
12	Installation bracket	02.5709	1
13	Oil hole plate	02.15006K	1
14	Bracket	03.1502	2
15	Distance plate	05.3902	2
16	Connecting plate (20)	02.8311	4
17	Conical washer 6	14.502	14
18	Conical washer 8	14.501	2
19	Dished washer	14.503	39
20	Bolt M6x16 DIN933	OT.02.02.050	24
21	Bolt M6x25 DIN7991	OT.02.04.040	14
22	Bolt M6x25 DIN933	OT.02.02.070	7
23	Bolt M6x35 DIN933	OT.02.02.145	4
24	Bolt M6x40 DIN933	OT.02.02.100	5
25	Bolt M8x25 DIN7991	OT.02.04.160	2
26-1	Bolt M8x50 DIN933	OT.02.02.240	2
26-2	Bolt M10x1,25-50 DIN961	OT.02.08.347	2
27	Washer Ø6/15 SFS3738	OT.04.03.020	48
28-1	Washer Ø8/20 SFS3738	OT.04.03.030	2
28-2	Washer Ø10 DIN125	OT.04.01.040	2
29	Nyloc nut M6 DIN985	OT.03.02.030	8

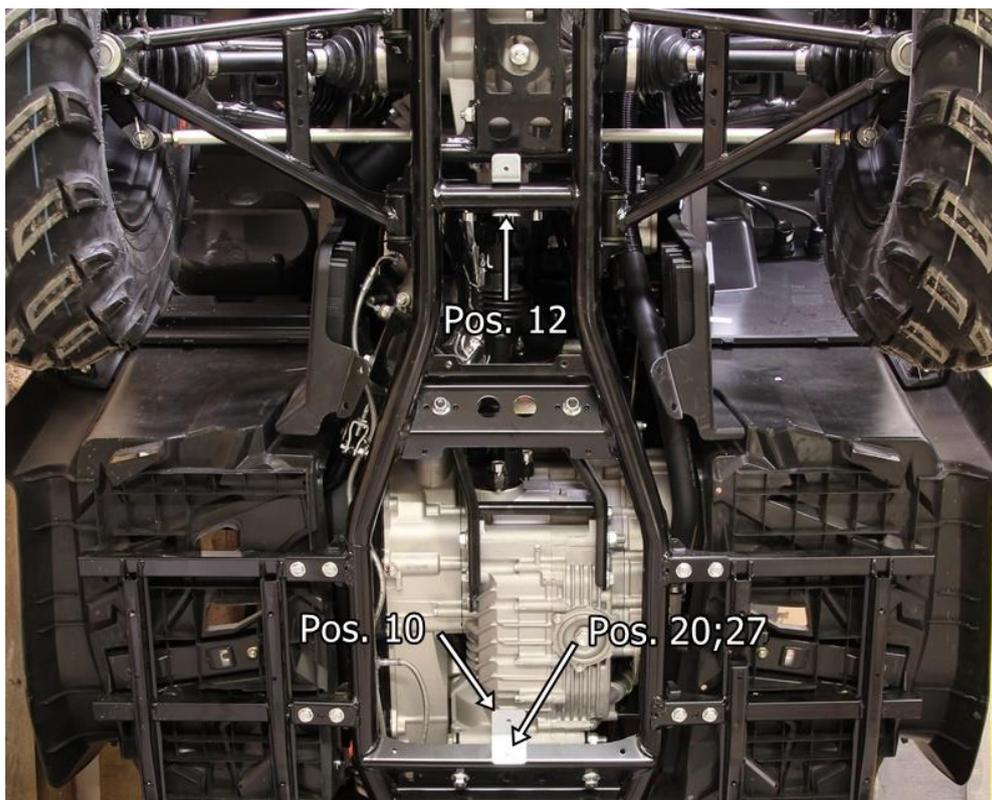
FITTING INSTRUCTIONS

Step 1 Remove standard skid plate, plastic mud deflectors and winch fairlead.



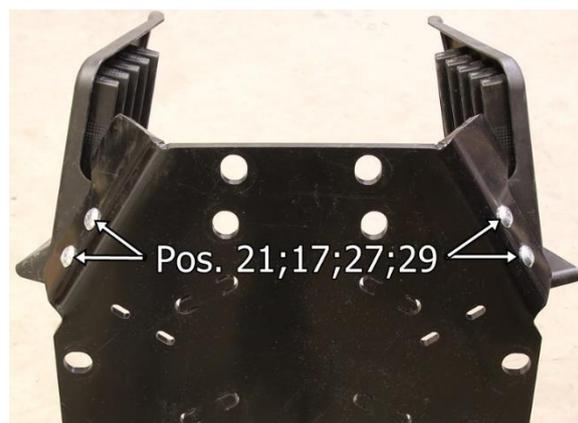
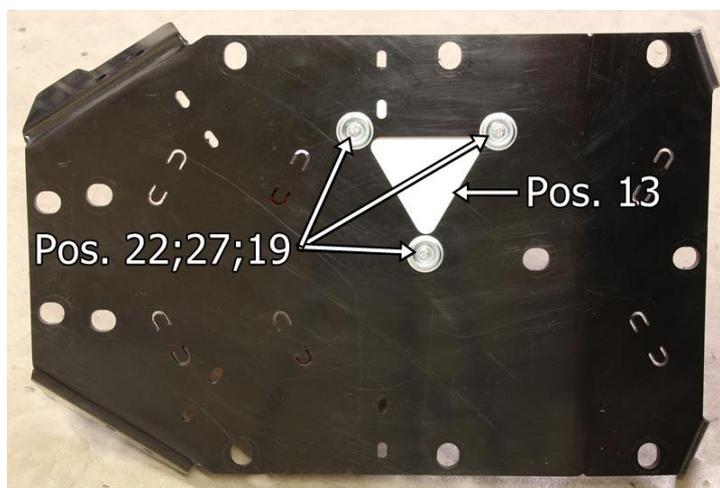
Step 2

Install the installation plate 02.718 (Pos. 10) and bracket 02.5709 (Pos. 12) to the ATV frame.



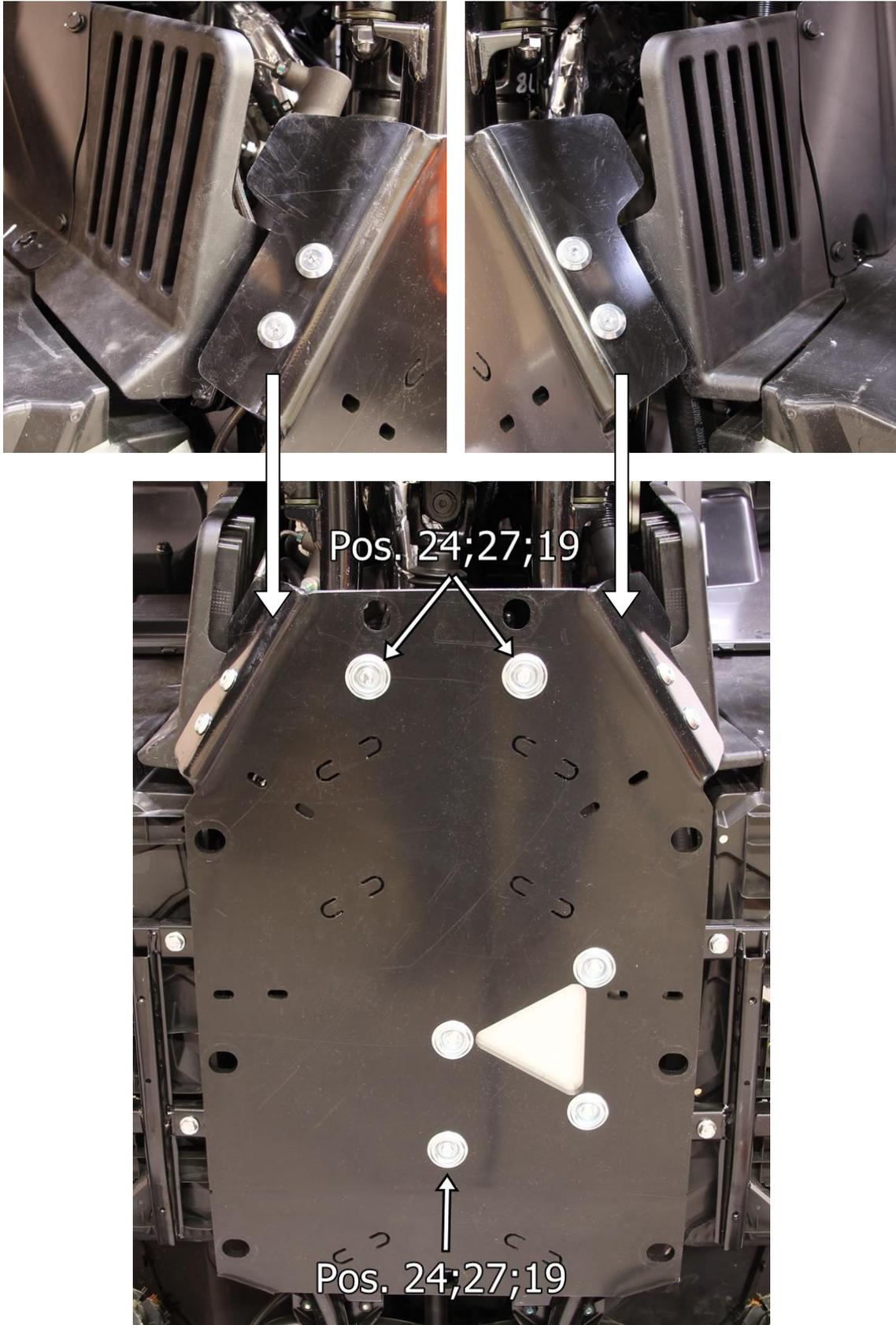
Step 3

Install oil hole plate 02.15006K (Pos. 13) and original mud deflectors, removed at Step 1, to the middle part.



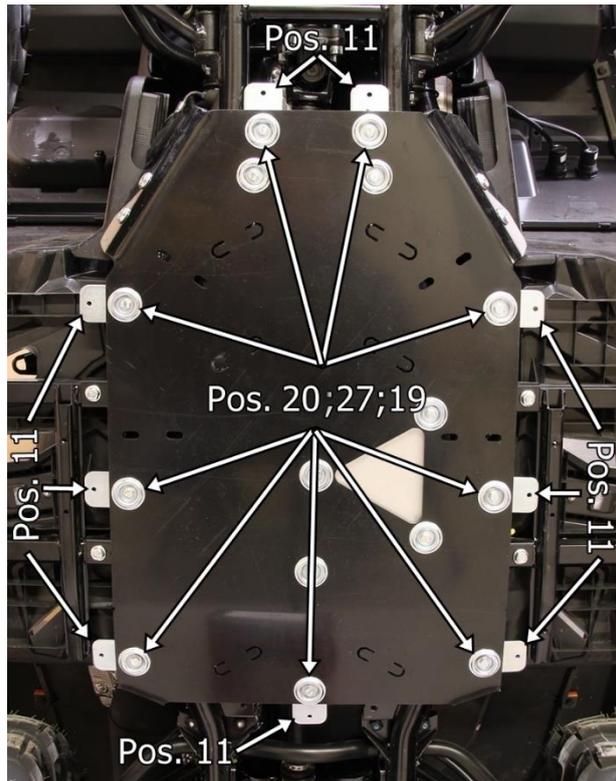
Step 4

Install middle protection 02.27201K (Pos. 2).
Use original plastic clips to fasten mud deflectors.



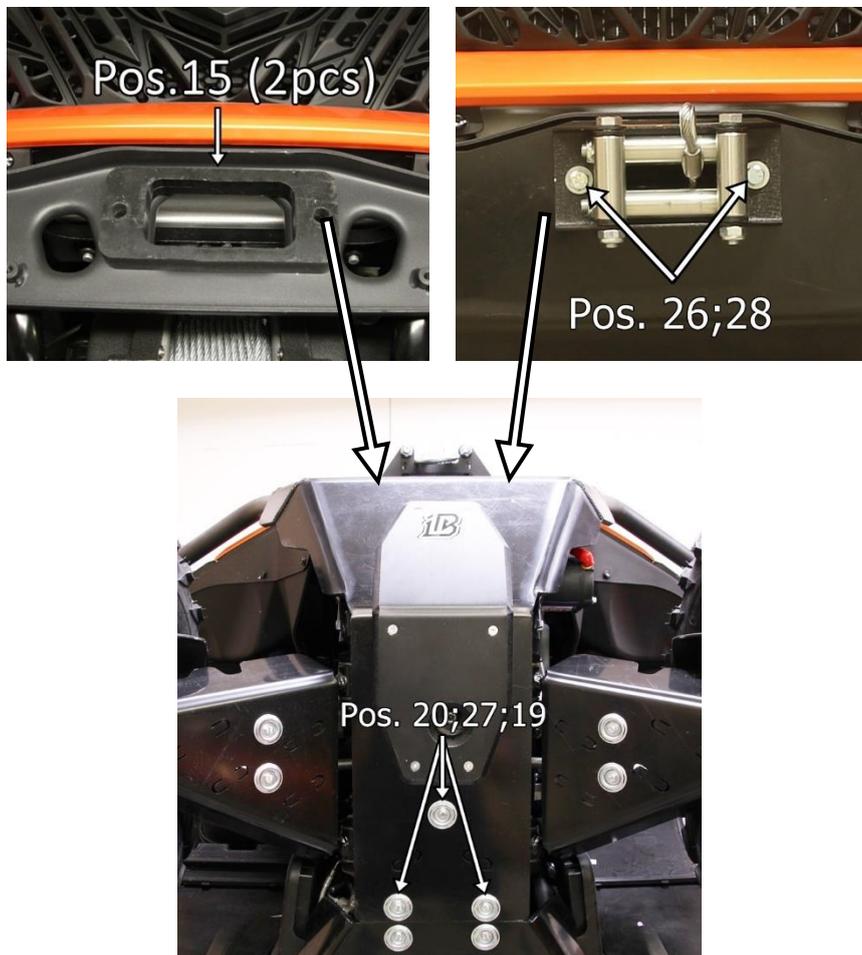
Step 5

Install connecting plates 02.5006 (Pos. 11) to middle part.



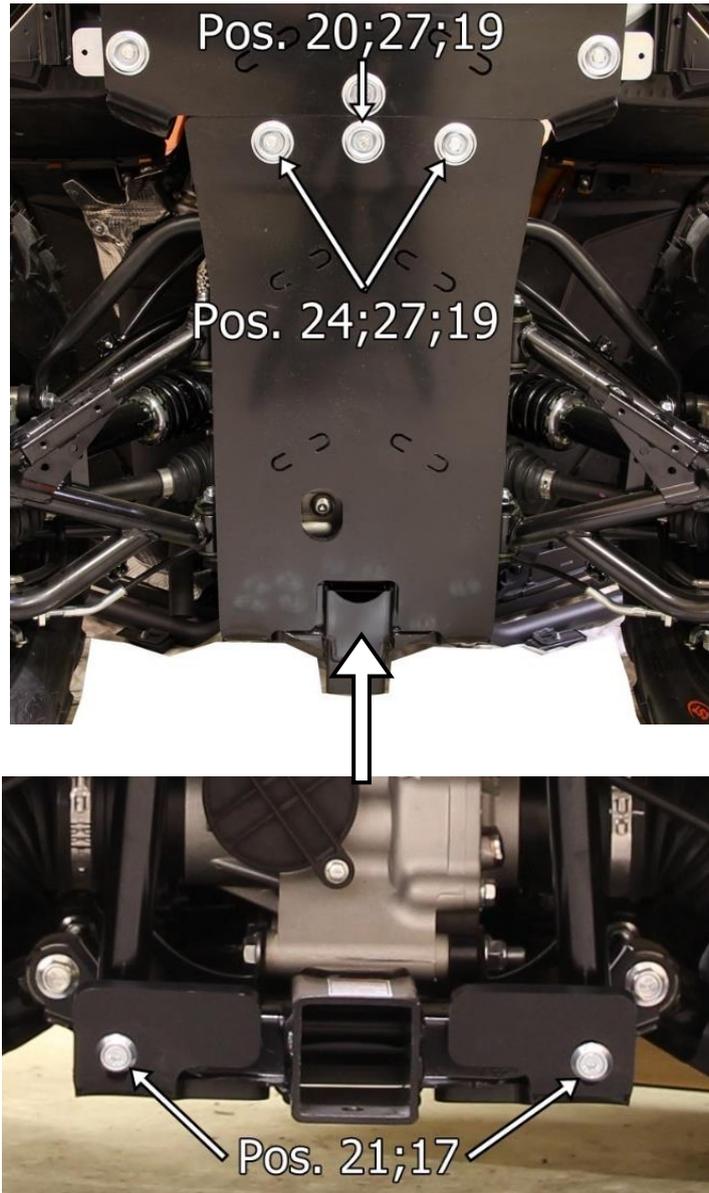
Step 6

Install skid plate front part 02.25801K (Pos. 1). Install distance plates 05.3902 (2 pcs) between the skid plate front part and original winch fairlead holder. Use M8 or M10 bolts/washers, according to your ATV, to secure the winch fairlead.



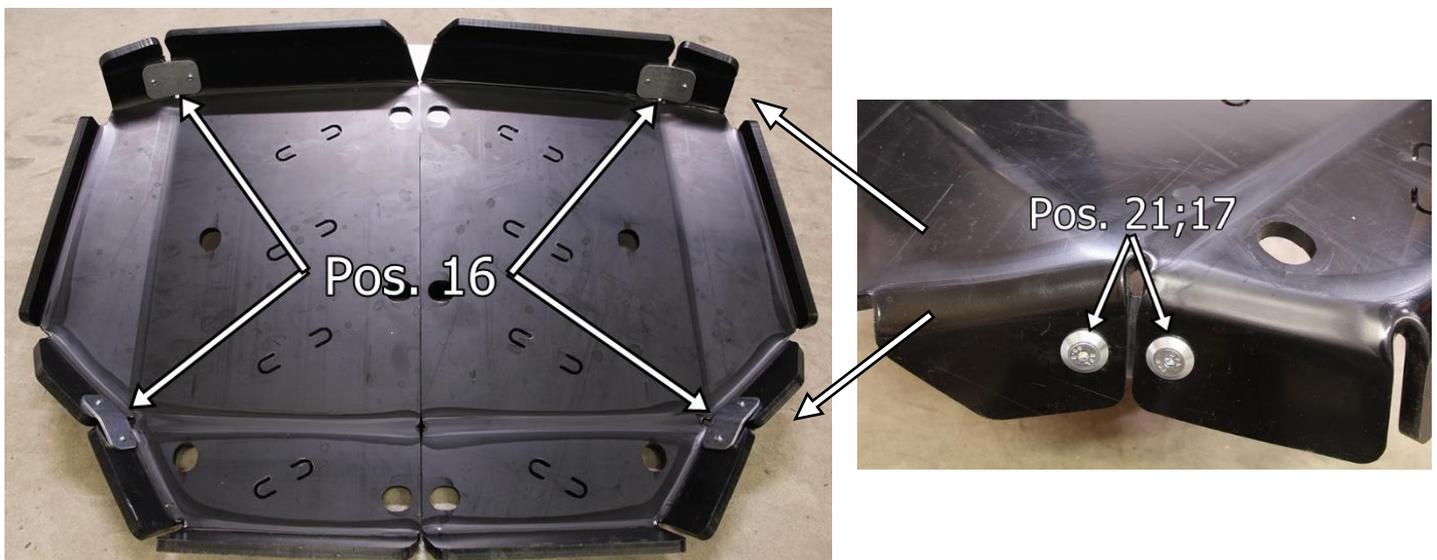
Step 7

Install skid plate rear part 02.25803K (Pos. 3).



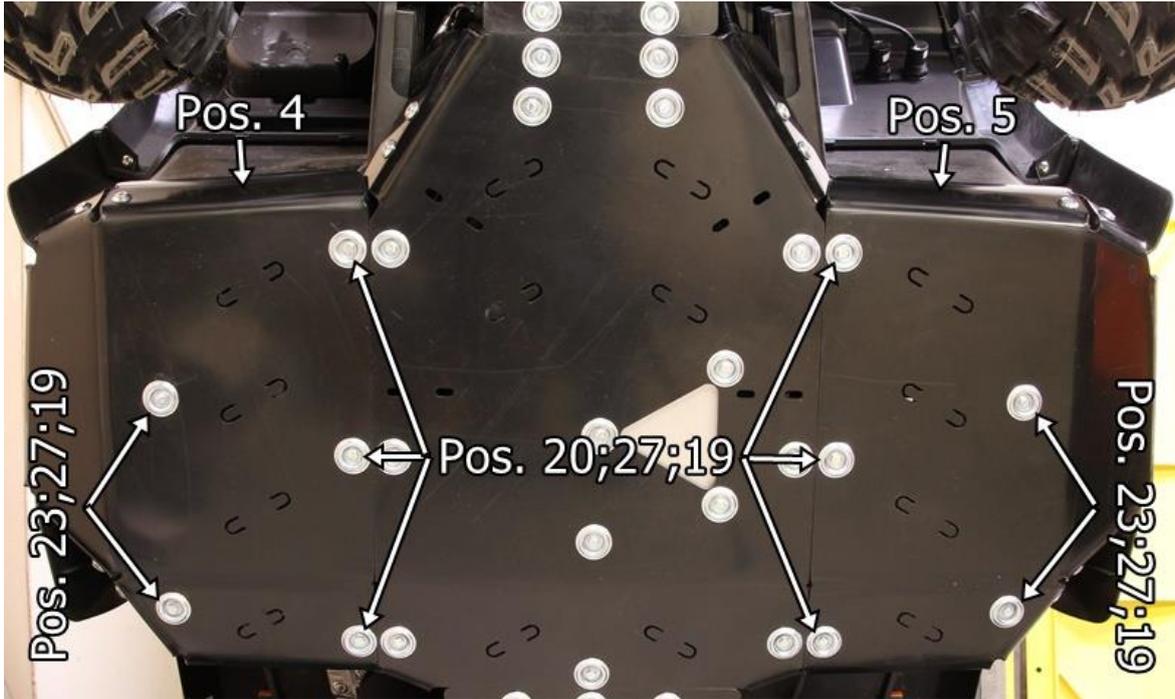
Step 8

Install connecting plates 02.8311 (Pos.16) to the side protections.



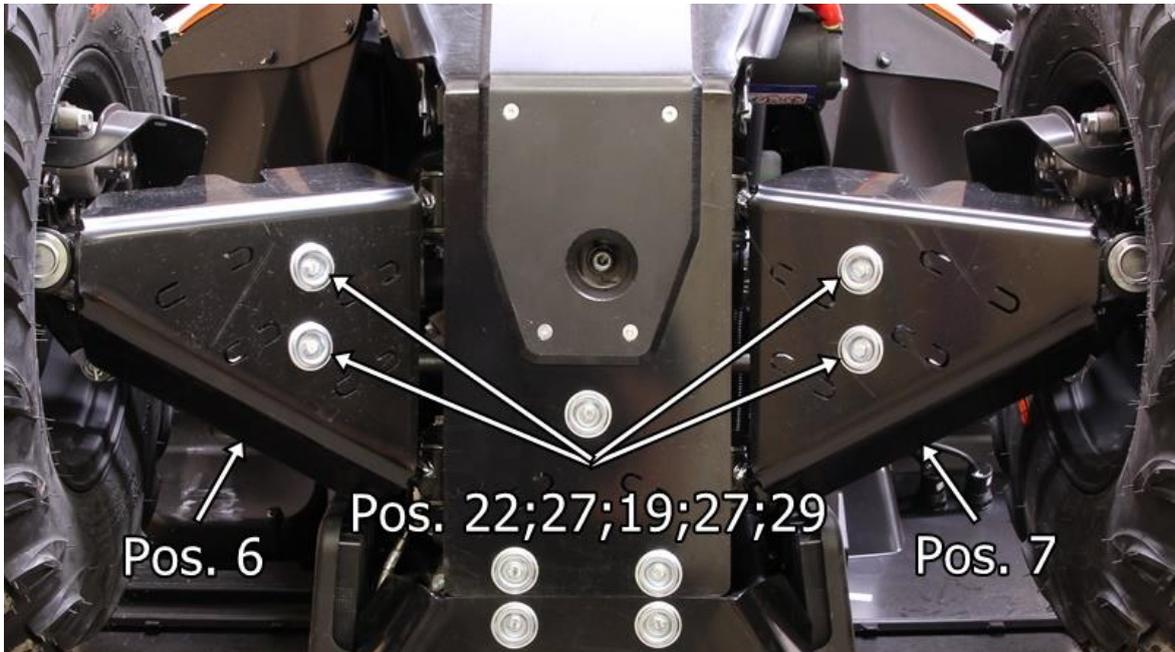
Step 9

Install sideprotections 02.27202 (Pos.5) and 02.27203 (Pos.4).



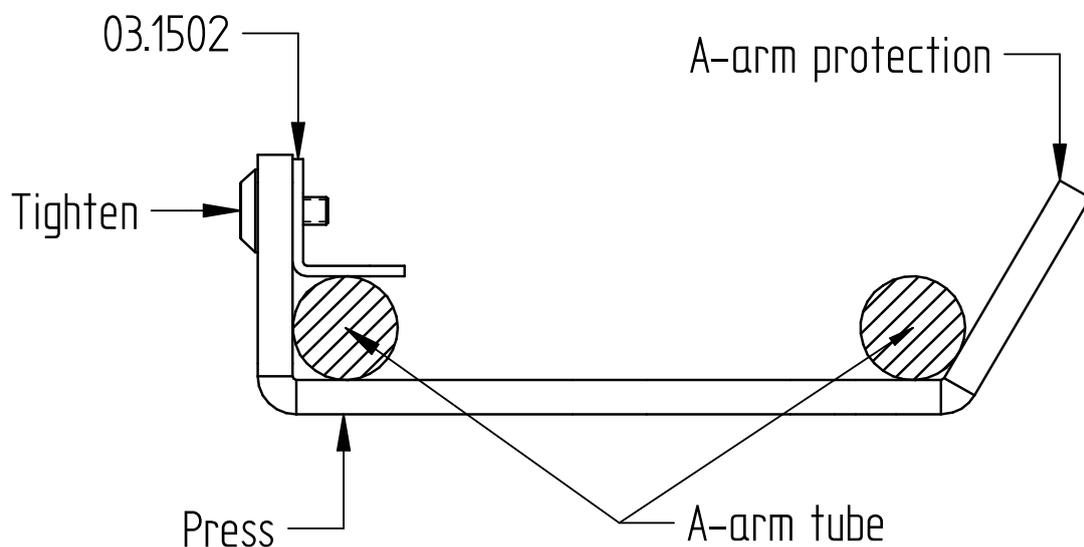
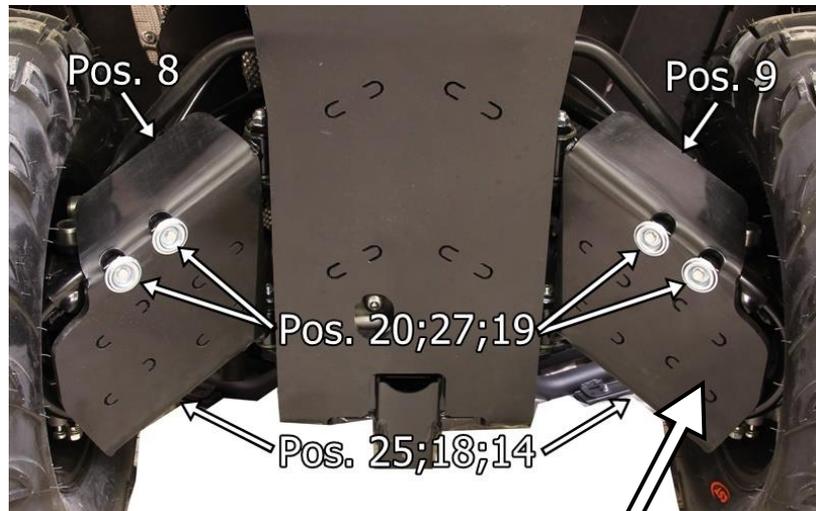
Step 10

Install front A-arms protections 02.27204 (Pos.6) and 02.27205 (Pos.7).



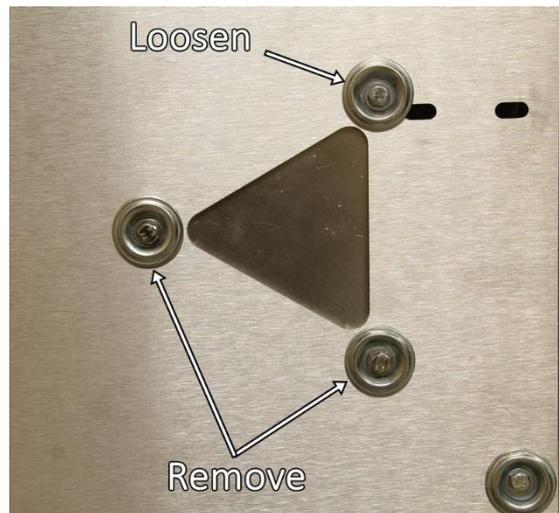
Step 11

Install rear A-arms protections 02.1076P+ (Pos.8) and 02.1076V+ (Pos.9). First install the bracket 03.1502 (Pos.14) to the arm protection (do not tighten the bolt). Then place the protection on to the ATV's A-arm. Press the guard against the A-arm tube and tighten the bracket bolt so that the side of the bracket is against the A-arm tube. Finally, attach the other side of the A-arm protection.



Step 12

To remove the oil cover plate, remove two bolts indicated with arrows and loosen the third bolt. Slide the plate away.



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