

# IRON BALTIC

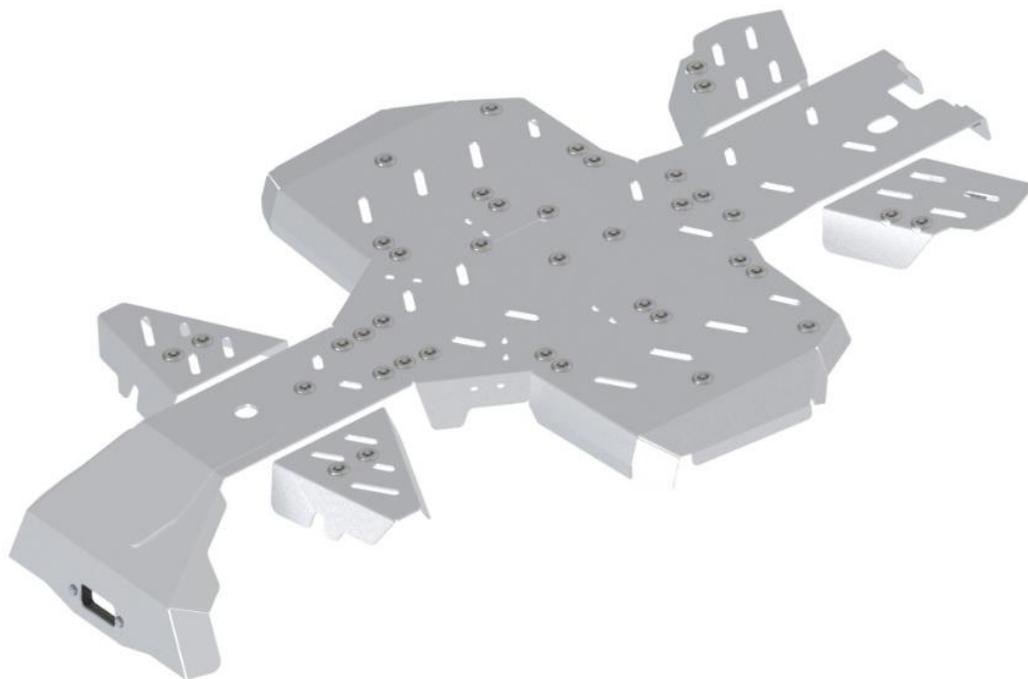
## ALUMINIUM SKID PLATE

# CFORCE

## 625 (...-2022)

Code 02.27100

Version 07102023



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

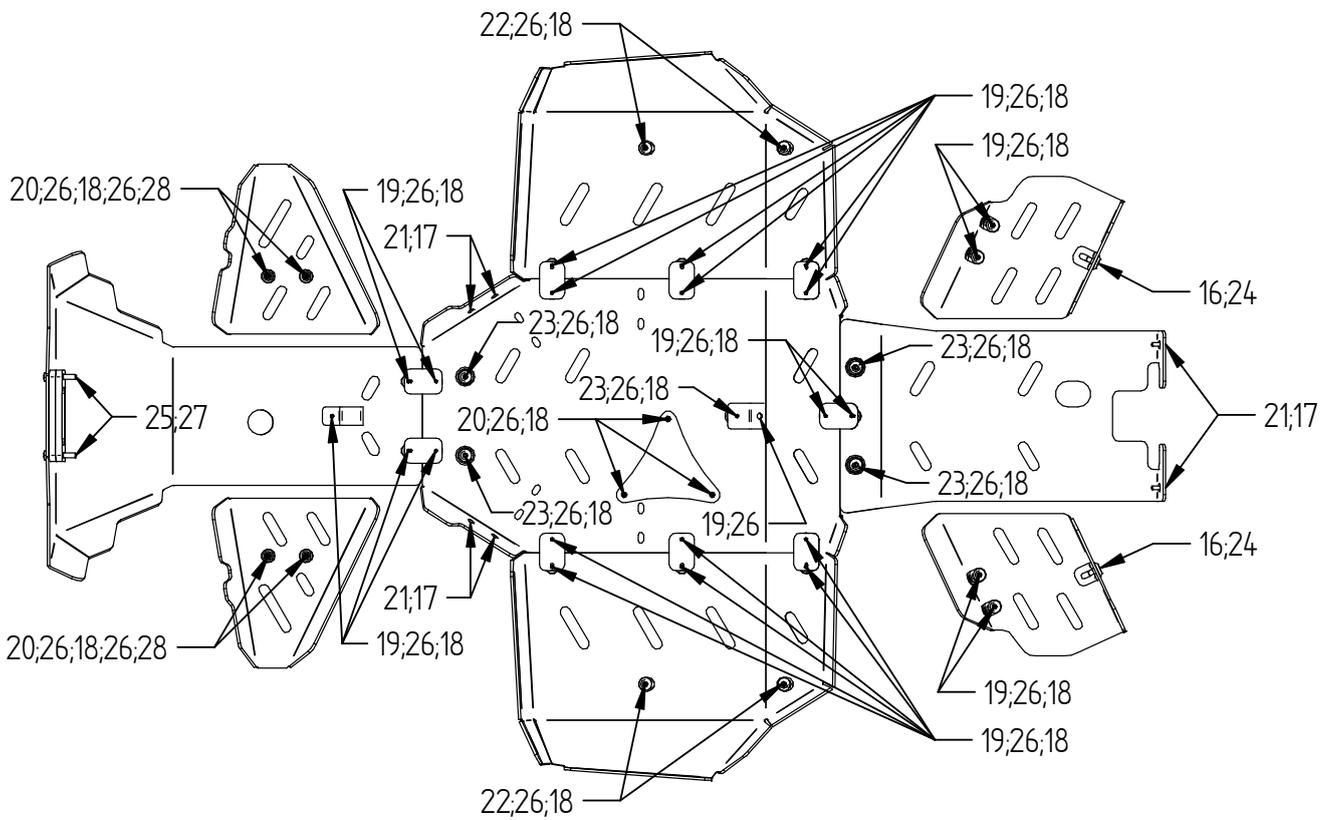
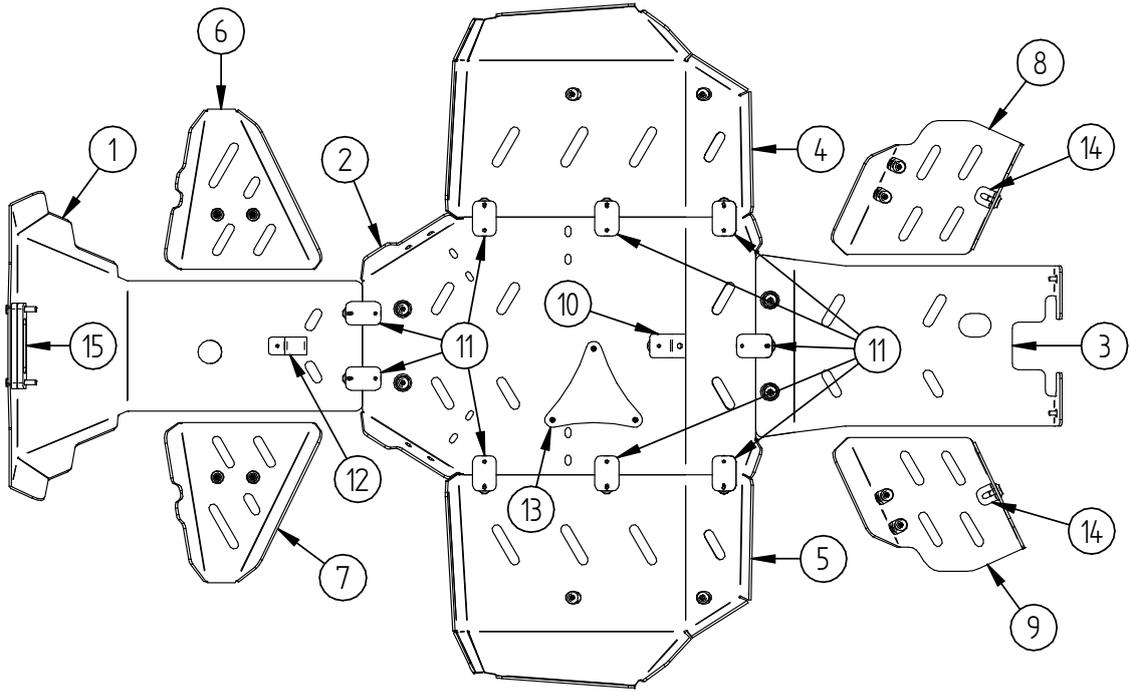
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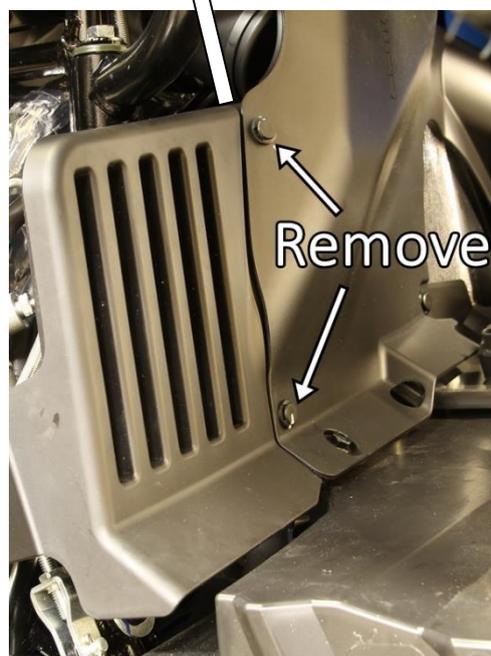
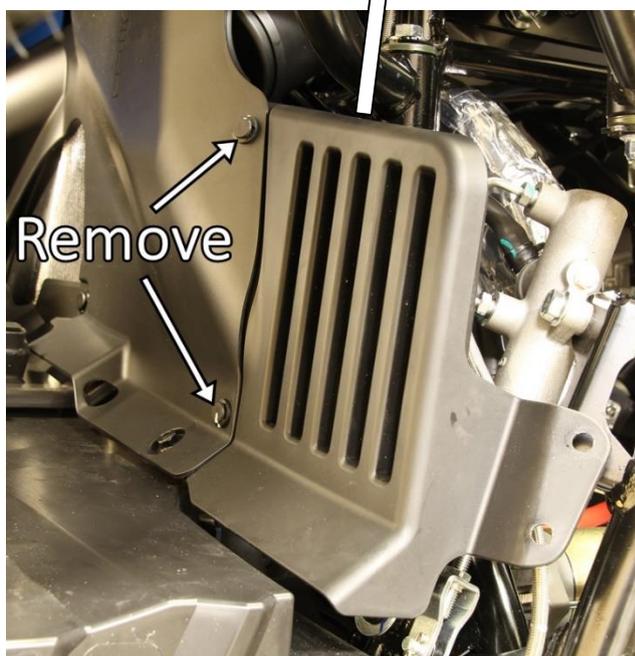
# SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.25701K	1
2	Middle protection	02.27101K	1
3	Rear protection	02.25703K	1
4	Right sideprotection	02.27103	1
5	Left sideprotection	02.27102	1
6	Front right arm protection	02.27104	1
7	Front left arm protection	02.27105	1
8	Rear right arm protection	02.1076P+	1
9	Rear left arm protection	02.1076V+	1
10	Installation plate	02.718	1
11	Connecting plate	02.5006	9
12	Installation bracket	02.5709	1
13	Oil hole plate	02.15006K	1
14	Bracket	03.1502	2
15	Distance plate	05.3902	2
16	Conical washer 8	14.501	2
17	Conical washer 6	14.502	6
18	Dished washer	14.503	39
19	Bolt M6x14 DIN933	OT.02.02.040	24
20	Bolt M6x20 DIN933	OT.02.02.060	7
21	Bolt M6x20 DIN7991	OT.02.04.030	6
22	Bolt M6x30 DIN933	OT.02.02.080	4
23	Bolt M6x35 DIN933	OT.02.02.090	5
24	Bolt M8x20 DIN7991	OT.02.04.150	2
25-1	Bolt M8x45 DIN933	OT.02.02.230	2
25-2	Bolt M10x1,25-45 DIN961	OT.02.08.349	2
26	Washer Ø6/15 SFS3738	OT.04.03.020	48
27-1	Washer Ø8/20 SFS3738	OT.04.03.030	2
27-2	Washer Ø10 DIN125	OT.04.01.040	2
28	Nyloc nut M6 DIN985	OT.03.02.030	8



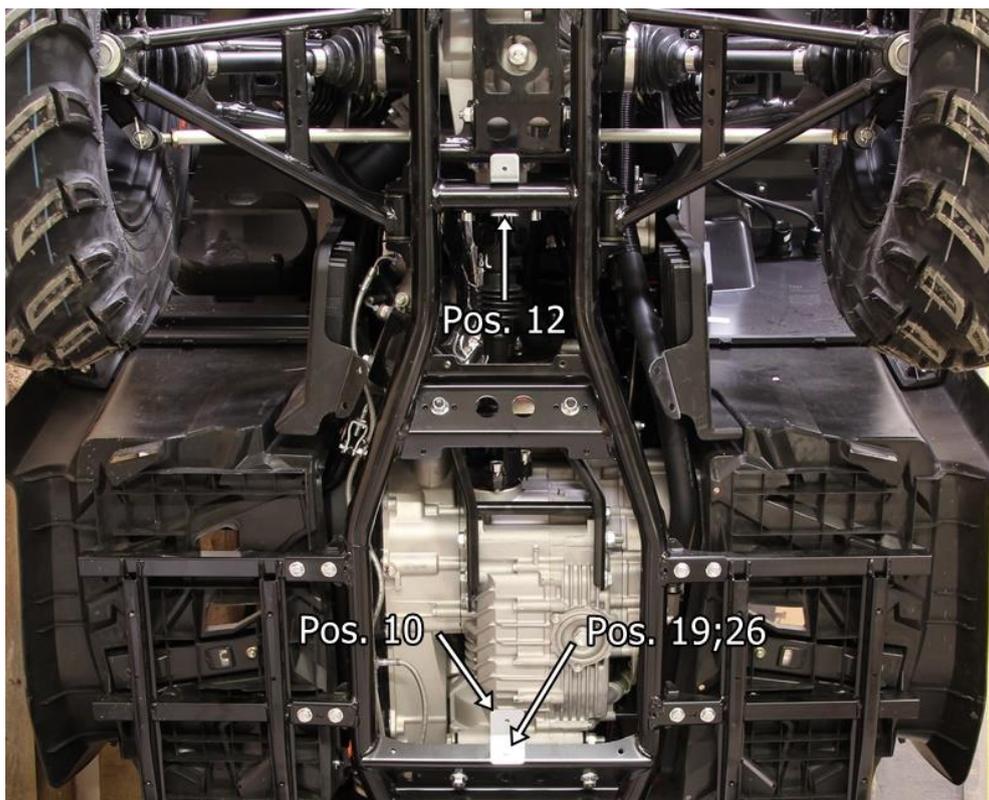
# FITTING INSTRUCTIONS

**Step 1** Remove standard skid plate, plastic mud deflectors and winch fairlead.



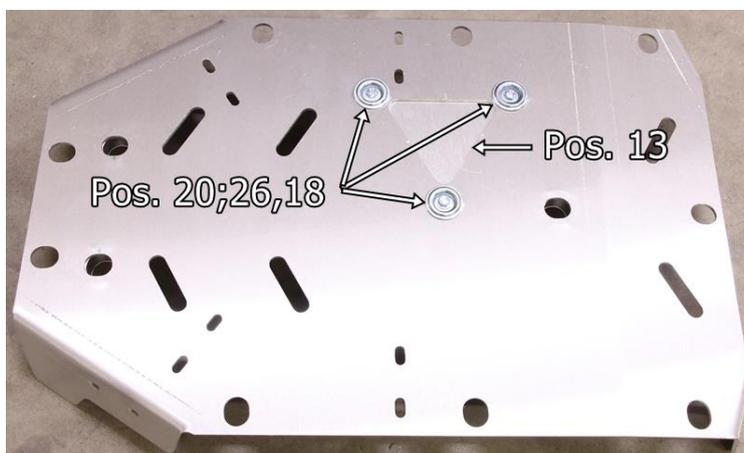
## Step 2

Install the installation plate 02.718 (Pos. 10) and bracket 02.5709 (Pos. 12) to the ATV frame.



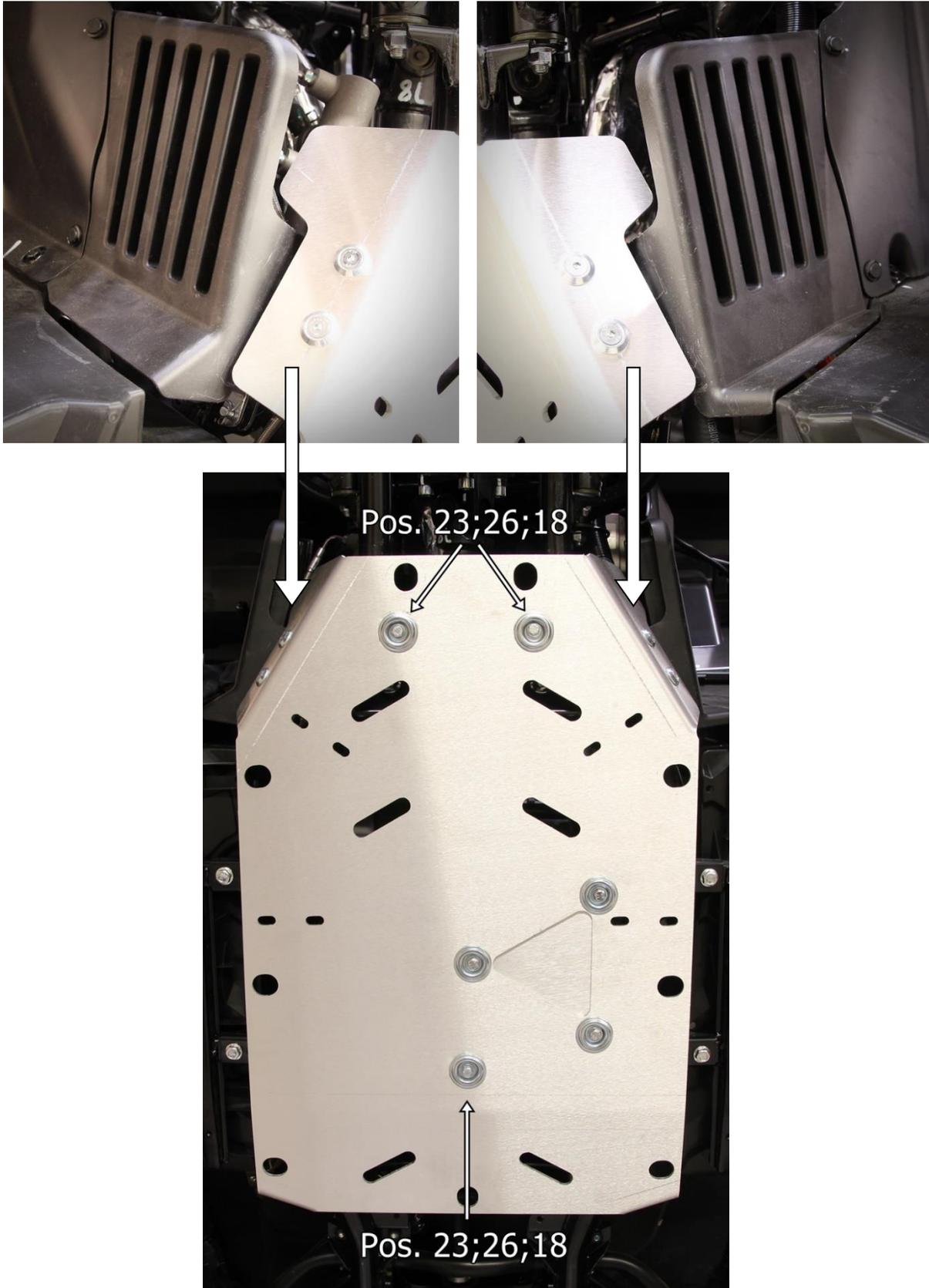
## Step 3

Install oil hole plate 02.15006K (Pos. 13) and original mud deflectors, removed at Step 1, to the middle part.



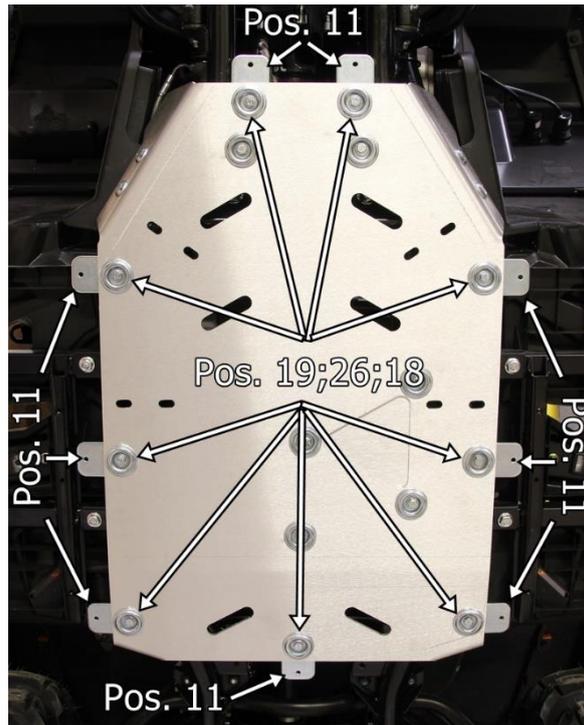
## Step 4

Install middle protection 02.27101K (Pos. 2).  
Use original plastic clips to fasten mud deflectors.



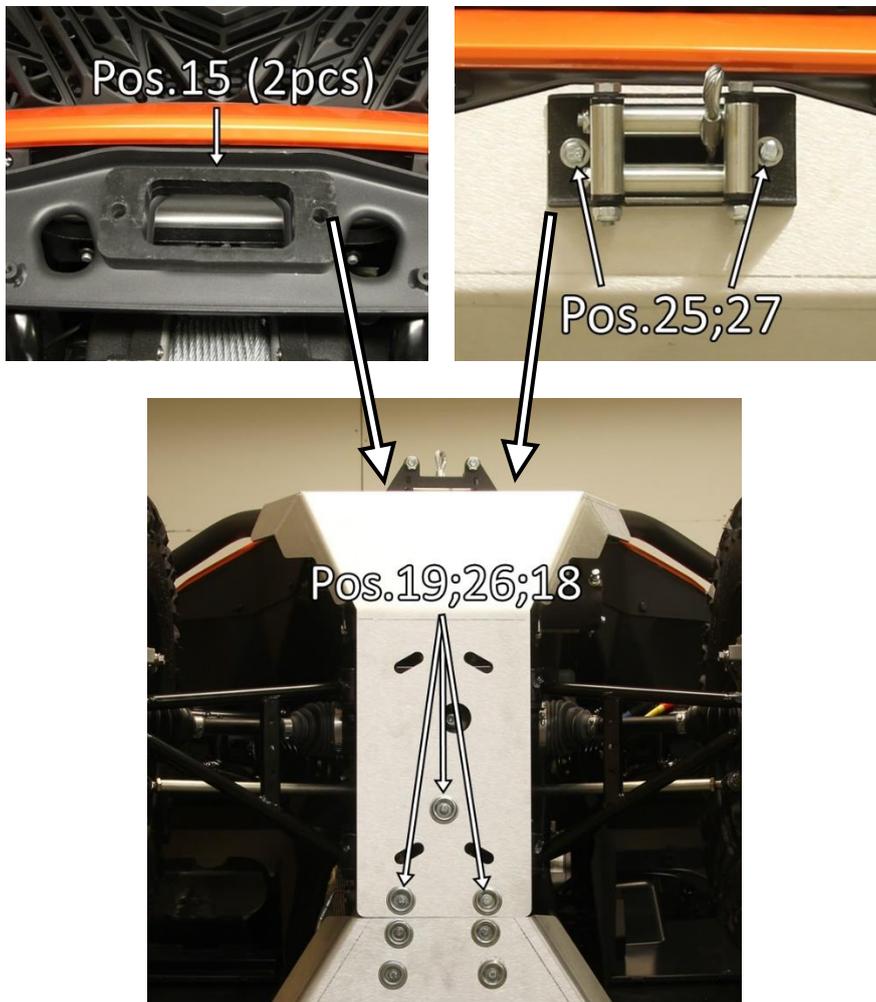
## Step 5

Install connecting plates 02.5006 (Pos. 11) to middle part.



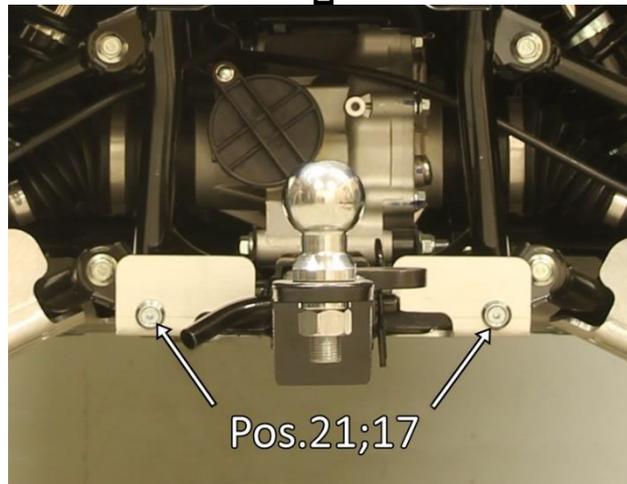
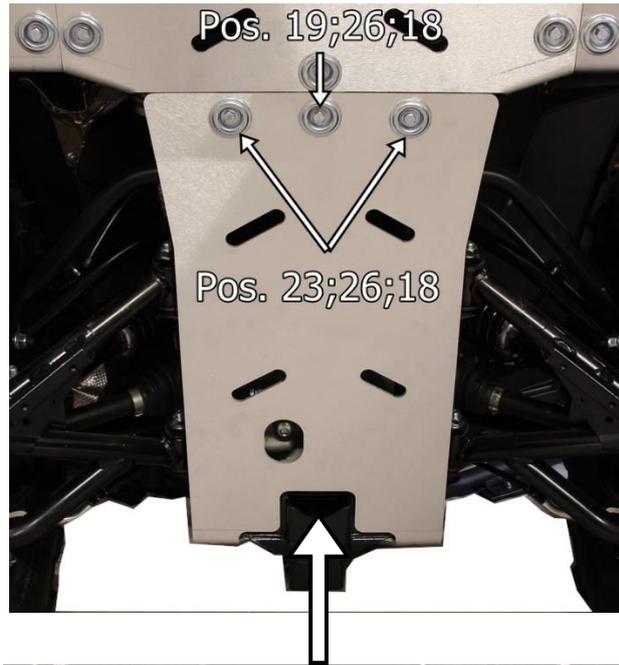
## Step 6

Install skid plate front part 02.25701 (Pos. 1). Install distance plates 05.3902 (2 pcs) between the skid plate front part and original winch fairlead holder. Use M8 or M10 bolts/washers, according to your ATV, to secure the winch fairlead.



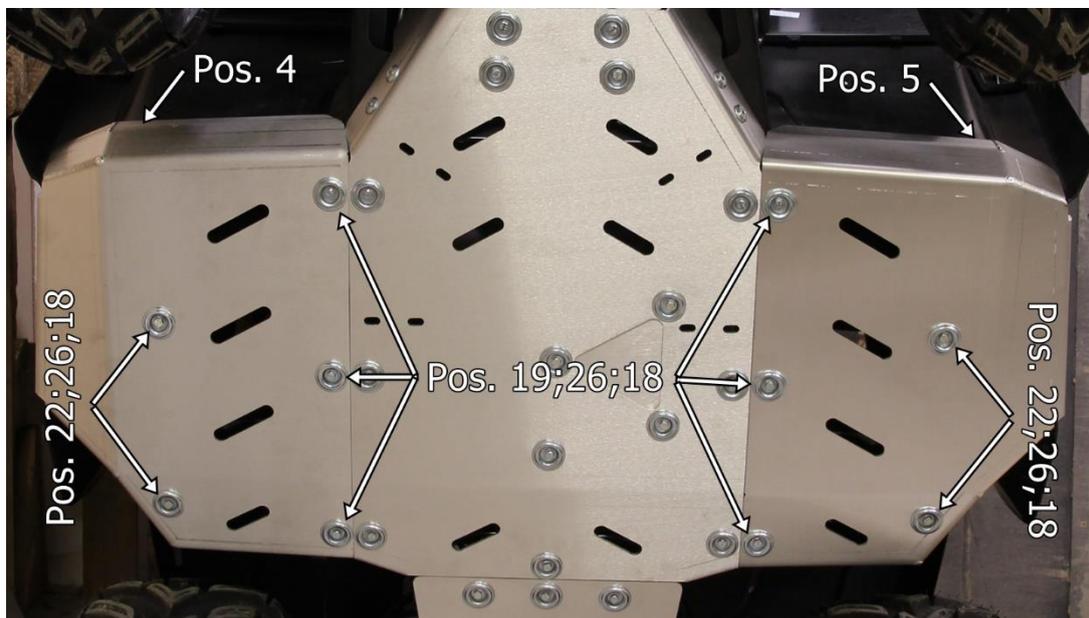
## Step 7

Install skid plate rear part 02.25703K (Pos. 3).



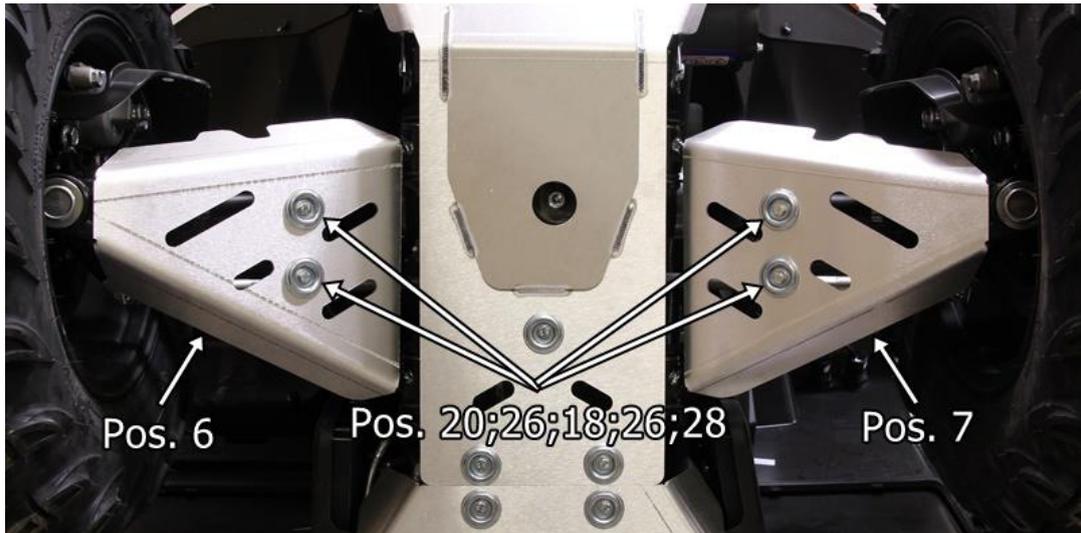
## Step 8

Install sideprotections 02.27102 (Pos.5) and 02.27103 (Pos.4).



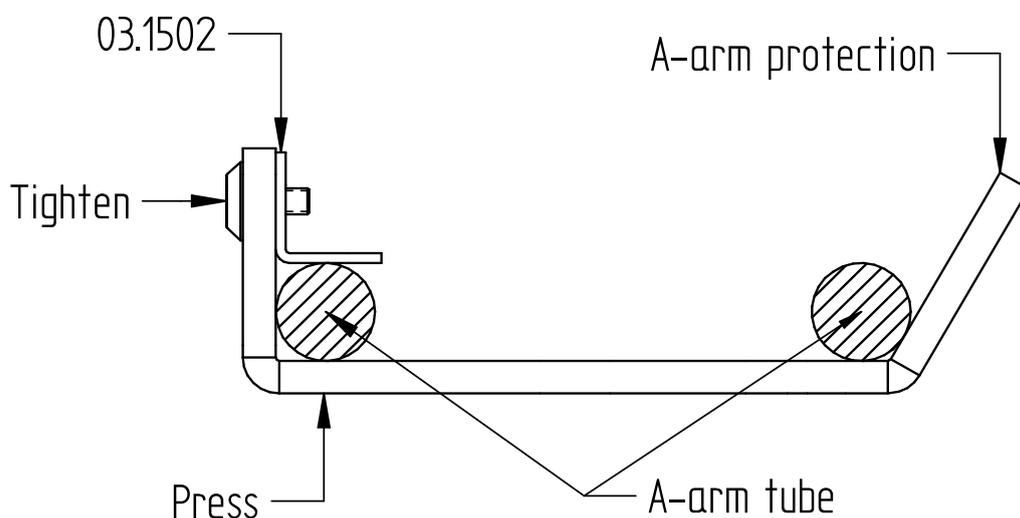
## Step 9

Install front A-arms protections 02.27104 (Pos.6) and 02.27105 (Pos.7).



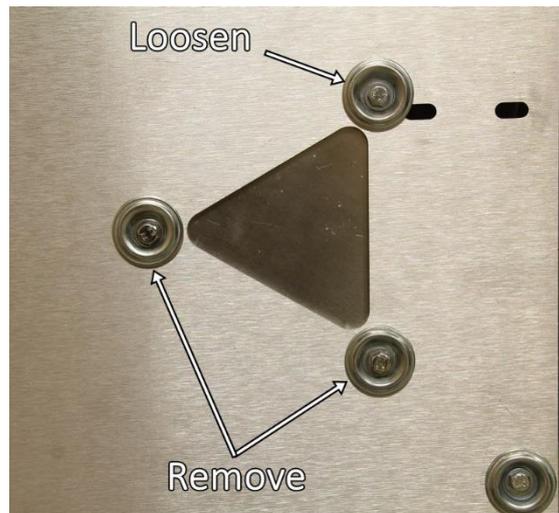
## Step 10

Install rear A-arms protections 02.1076P+ (Pos.8) and 02.1076V+ (Pos.9). First install the bracket 03.1502 (Pos.14) to the arm protection (do not tighten the bolt). Then place the protection on to the ATV's A-arm. Press the guard against the A-arm tube and tighten the bracket bolt so that the side of the bracket is against the A-arm tube. Finally, attach the other side of the A-arm protection.



## Step 11

To remove the oil cover plate, remove two bolts indicated with arrows and loosen the third bolt. Slide the plate away.





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