



ALUMINIUM SKID PLATE

POLARIS

Scrambler XP1000 S

Code 02.26400

Version 07102023

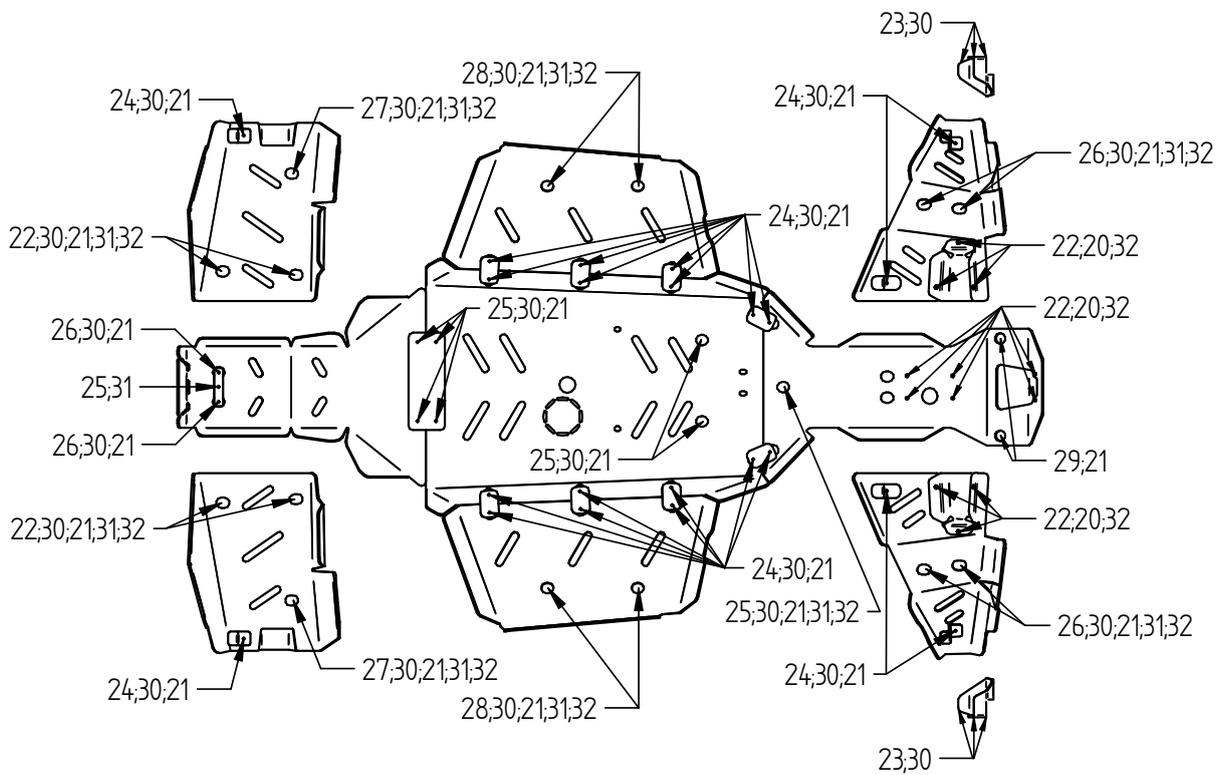
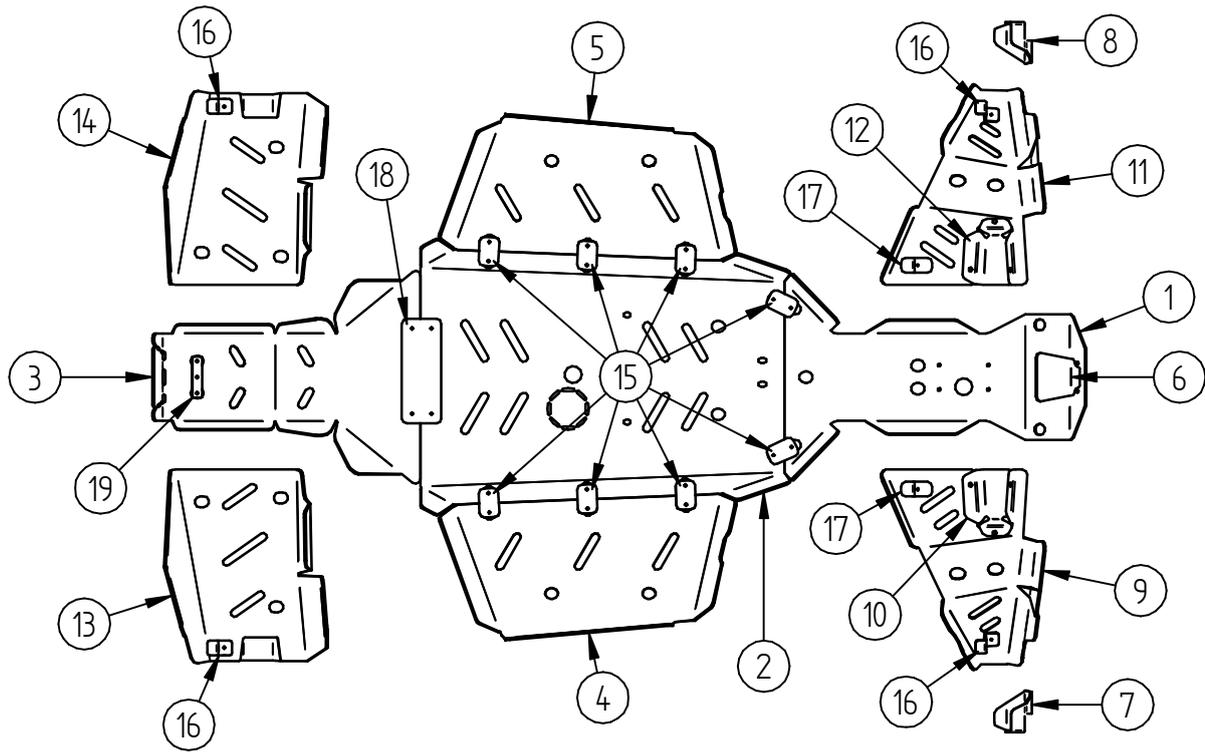


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.26401	1
2	Middle protection	02.26402	1
3	Rear protection	02.25903	1
4	Right sideprotection	02.26404	1
5	Left sideprotection	02.26405	1
6	Front part reinforcement	02.26406	1
7	Caliper protector right	02.26407	1
8	Caliper protector left	02.26408	1
9	Front right arm protection	02.25908K	1
10	Right drive shaft protection	02.25909	1
11	Front left arm protection	02.25910K	1
12	Left drive shaft protection	02.25911	1
13	Rear right arm protection	02.25912K	1
14	Rear left arm protection	02.25913K	1
15	Connecting plate	02.5006	8
16	Installation bracket 1	02.5710	4
17	Installation bracket 2	02.8210	2
18	Middle part bracket	02.25916	1
19	Rear part bracket	02.25917	1
20	Conical washer 6	14.502	12
21	Dished washer	14.503	47
22	Bolt M6x20 DIN7991	OT.02.04.030	12
23	Bolt M6x12 DIN933	OT.02.02.030	6
24	Bolt M6x14 DIN933	OT.02.02.040	22
25	Bolt M6x20 DIN933	OT.02.02.060	12
26	Bolt M6x30 DIN933	OT.02.02.080	6
27	Bolt M6x40 DIN933	OT.02.02.100	2
28	Bolt M6x70 DIN933	OT.02.02.150	4
29	Bolt M8x25 DIN933	OT.02.02.190	2
30	Washer Ø6/15 SFS3738	OT.04.03.020	51
31	Washer Ø6/18 DIN9021	OT.04.02.020	16
32	Nyloc nut M6 DIN985	OT.03.02.030	27



FITTING INSTRUCTIONS

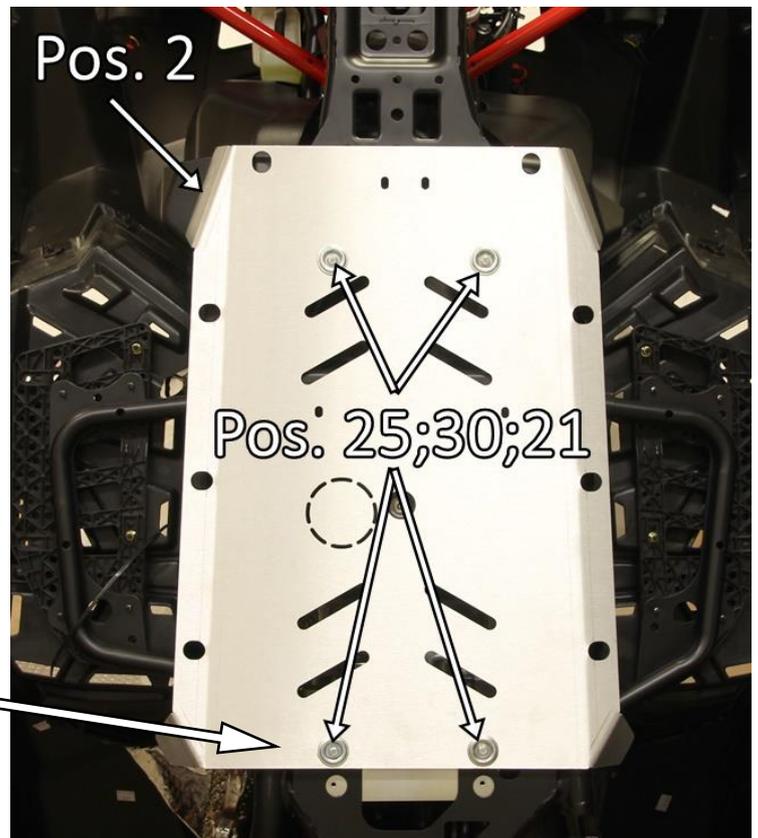
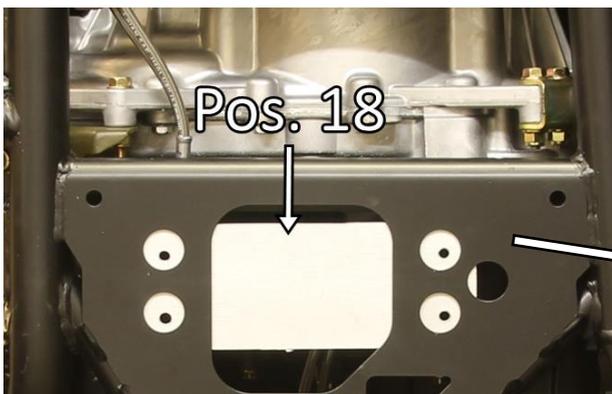
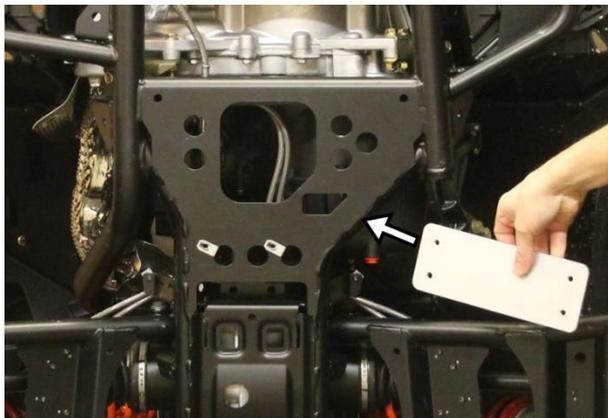
Step 1

Remove standard plastic cover, oil filter plate and bolts / nuts shown in picture.



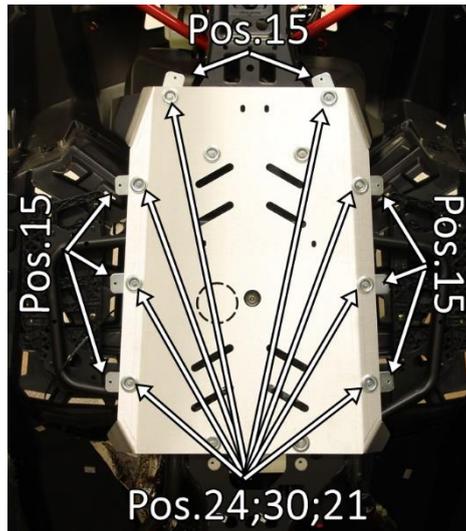
Step 2

Install skid plate middle part (Pos. 2).
Use middle part bracket (Pos. 18) for fastening.



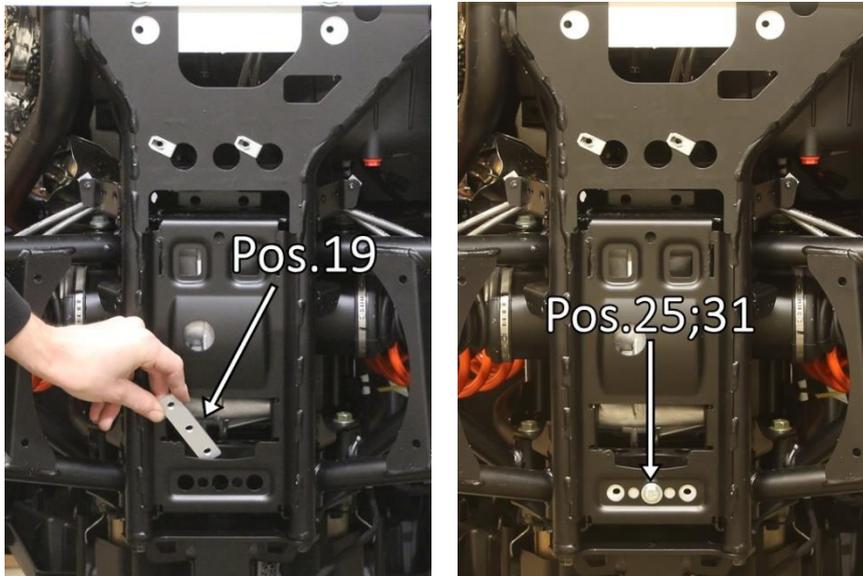
Step 3

Install connecting plates (Pos. 15) to middle part.



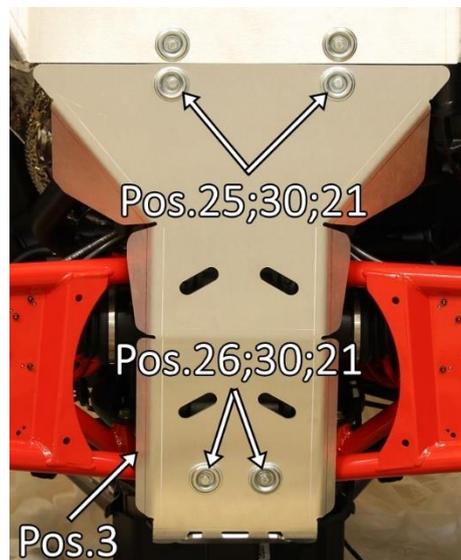
Step 4

Install rear part bracket (Pos. 19).



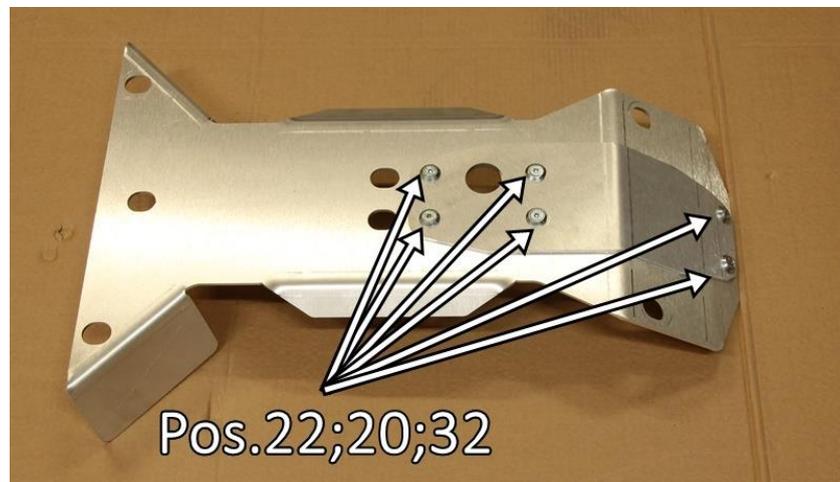
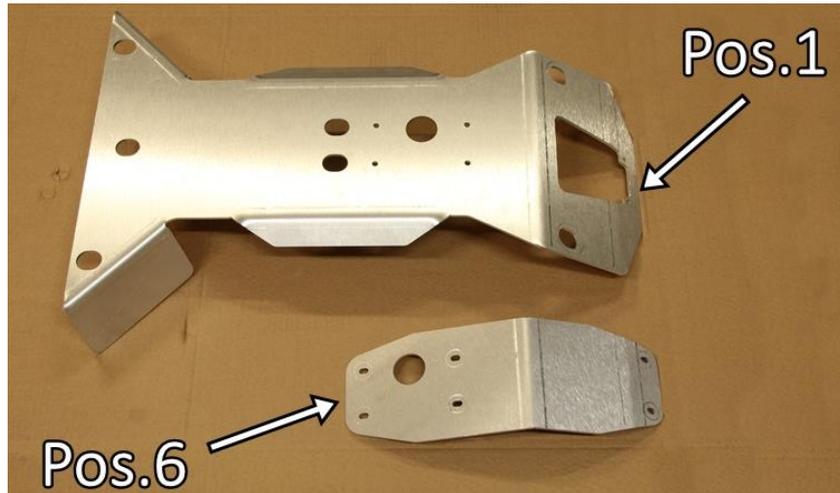
Step 5

Install skid plate rear part (Pos. 3).



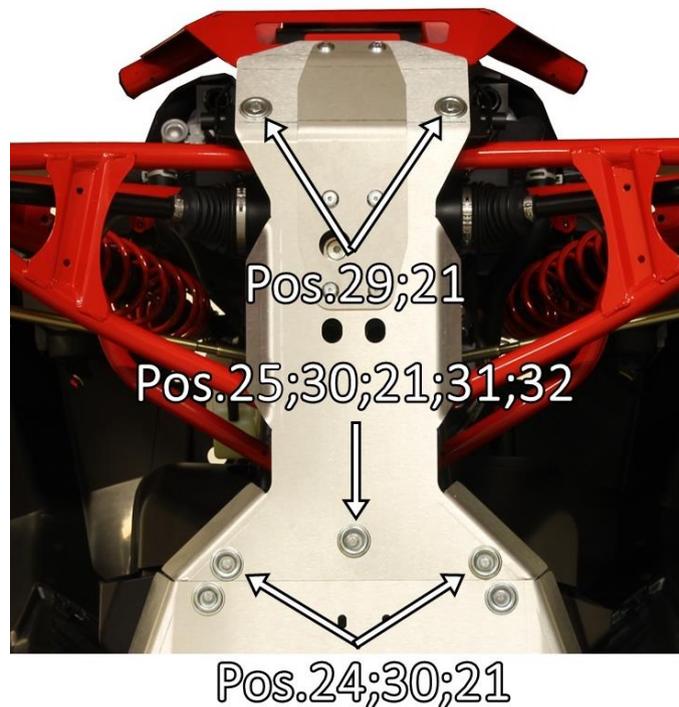
Step 6

Attach the front reinforcement (Pos. 6) to the front (Pos.1).
If you want to use ATV towing eye, then skip this step.



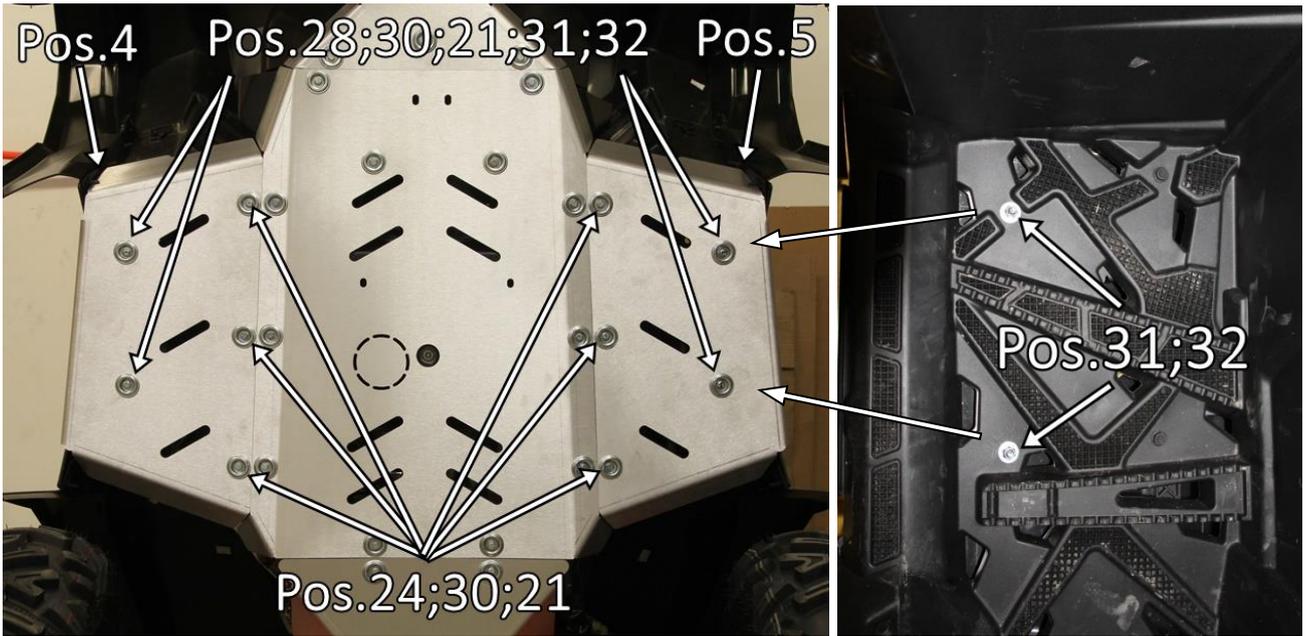
Step 7

Install skid plate front part (Pos. 1).



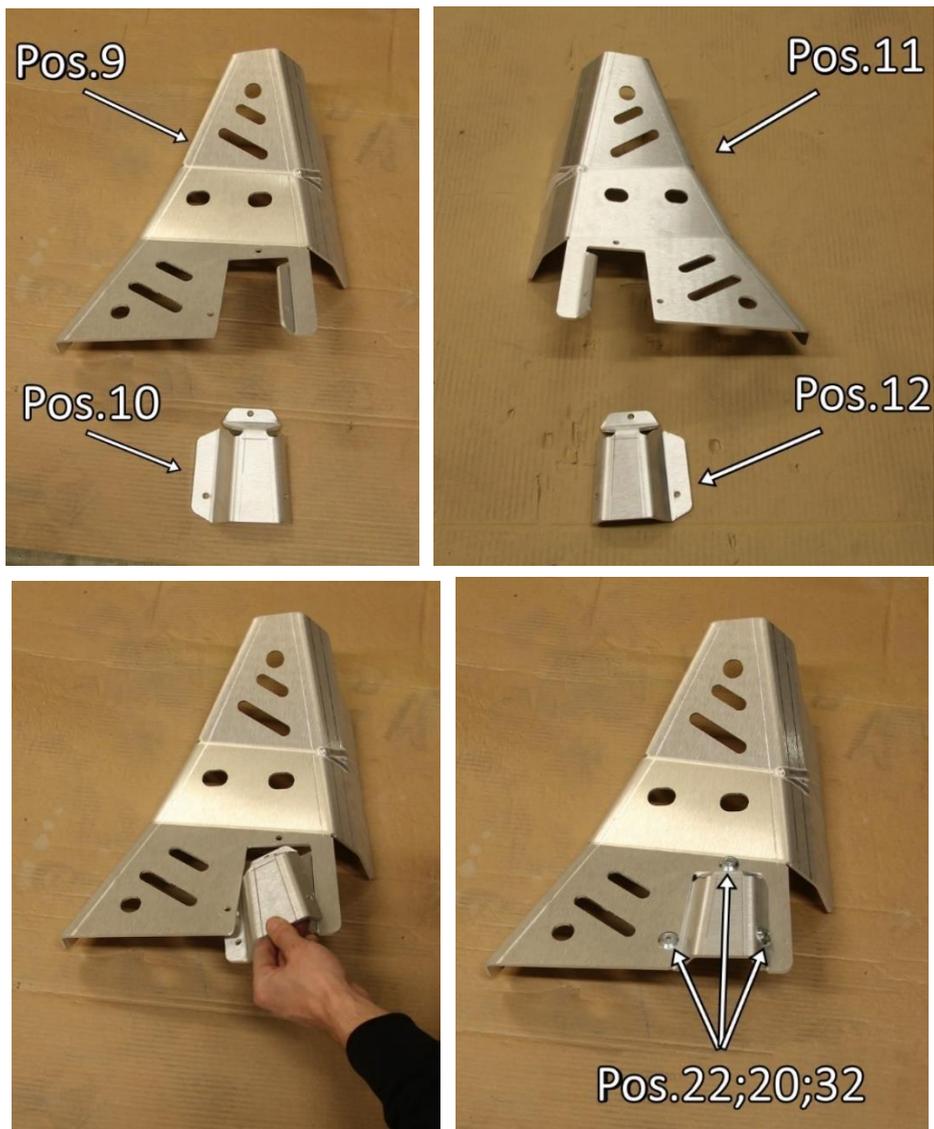
Step 8

Install right sideprotection (Pos. 4) and left sideprotection (Pos. 5).



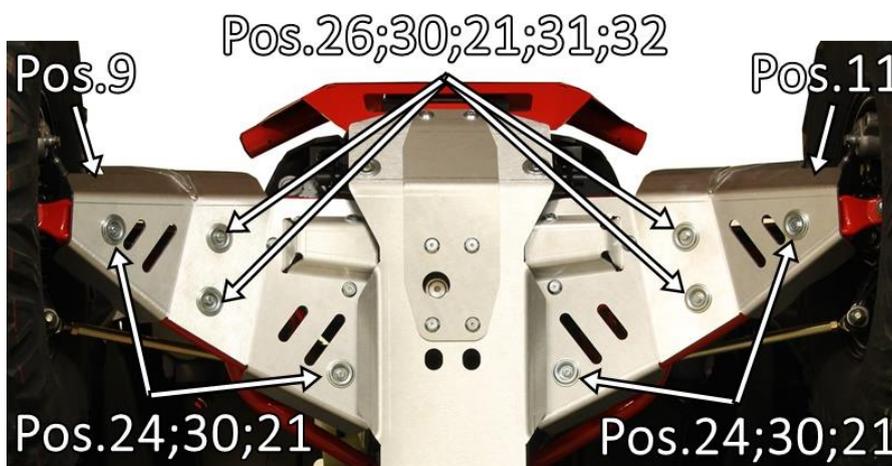
Step 9

Install right drive shaft protection (Pos.10) to the front right arm protection (Pos.9).
Install left drive shaft protection (Pos.12) to the front left arm protection (Pos. 11)



Step 10

Install front arm protections (Pos. 9 and Pos. 11).
Use installation brackets (Pos.16 and Pos.17) for fastening.



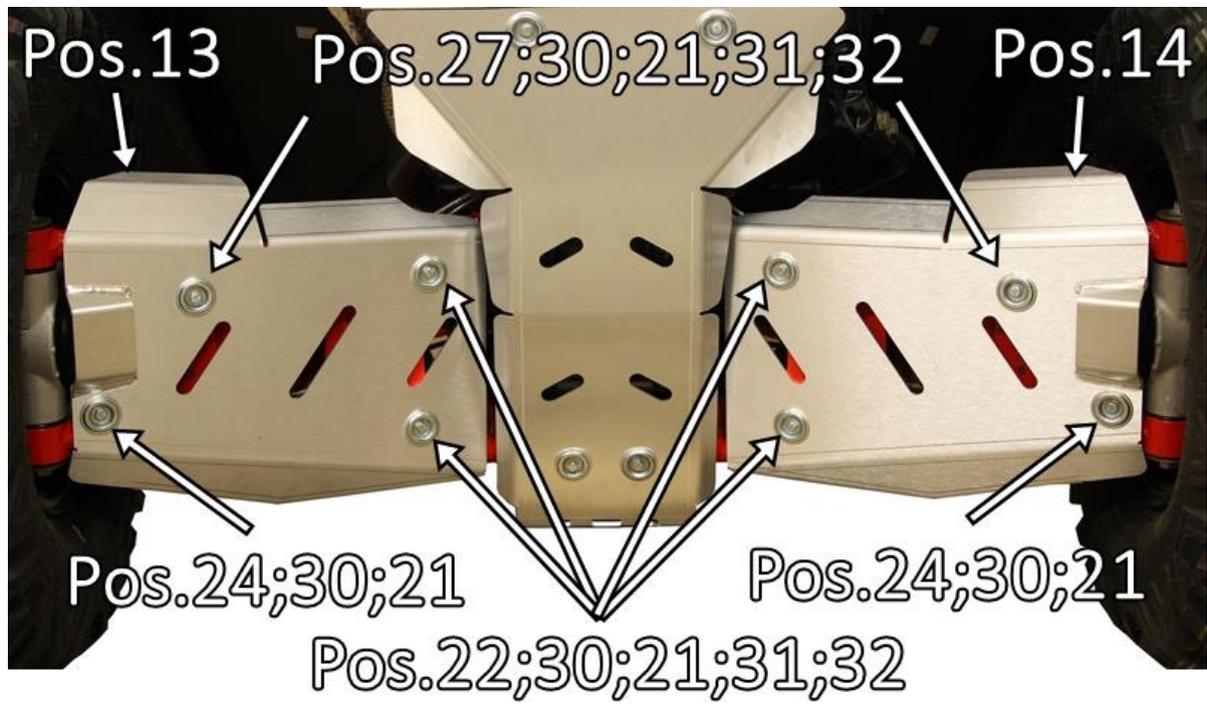
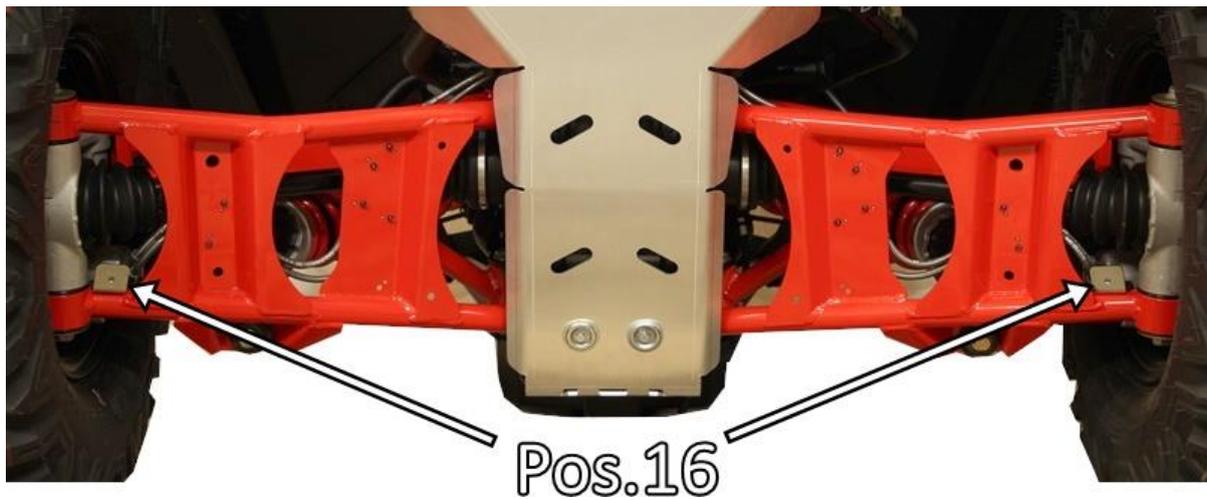
Step 11

Install front calipers protectors (Pos.7 and Pos.8).



Step 12

Install rear arm protections (Pos.13 and Pos.14).
Use installation brackets (Pos.16) for fastening.



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