

IRON BALTIC

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USER MANUAL



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PLASTIC SKID PLATE

POLARIS

Sportsman XP1000 S

Code 02.26000

Version 06102023

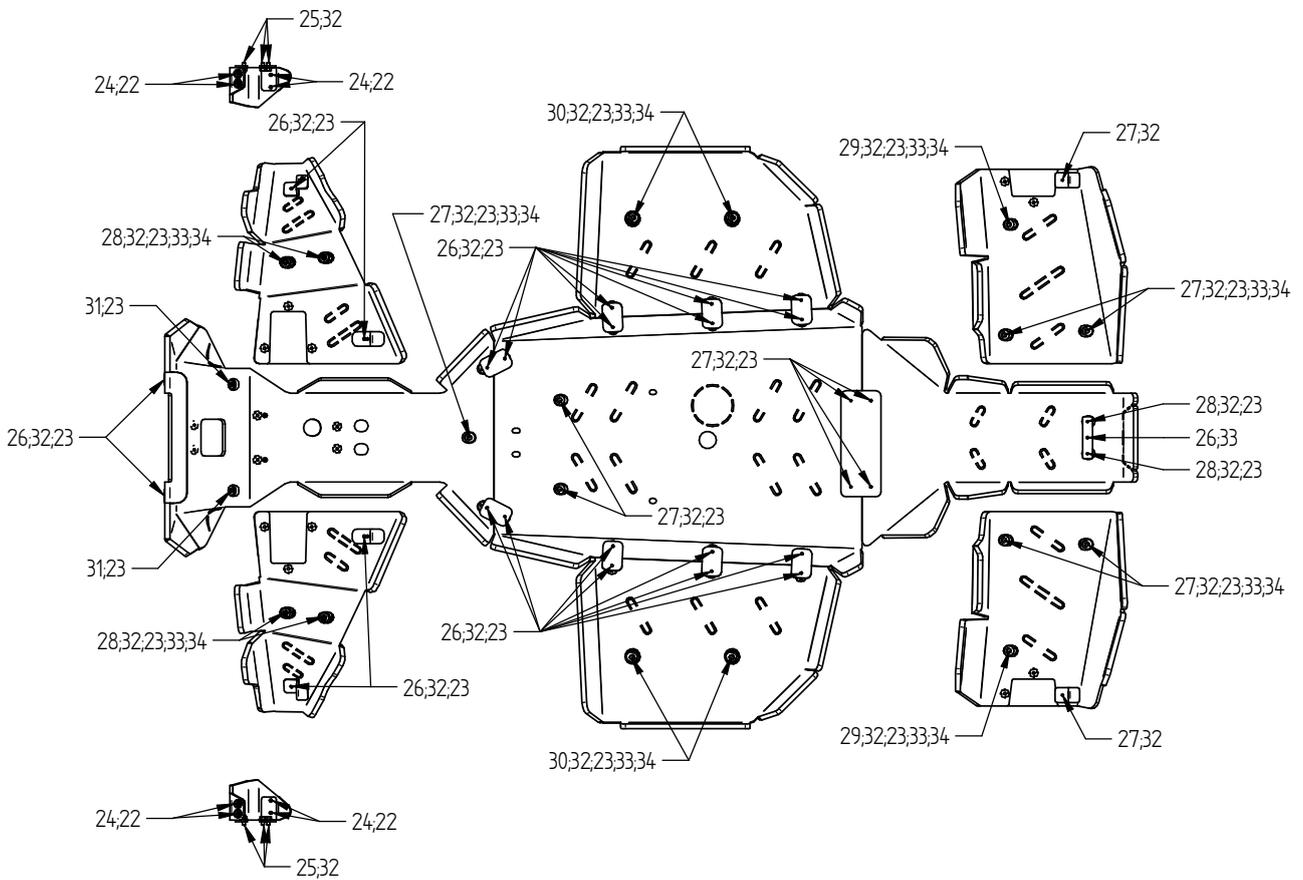
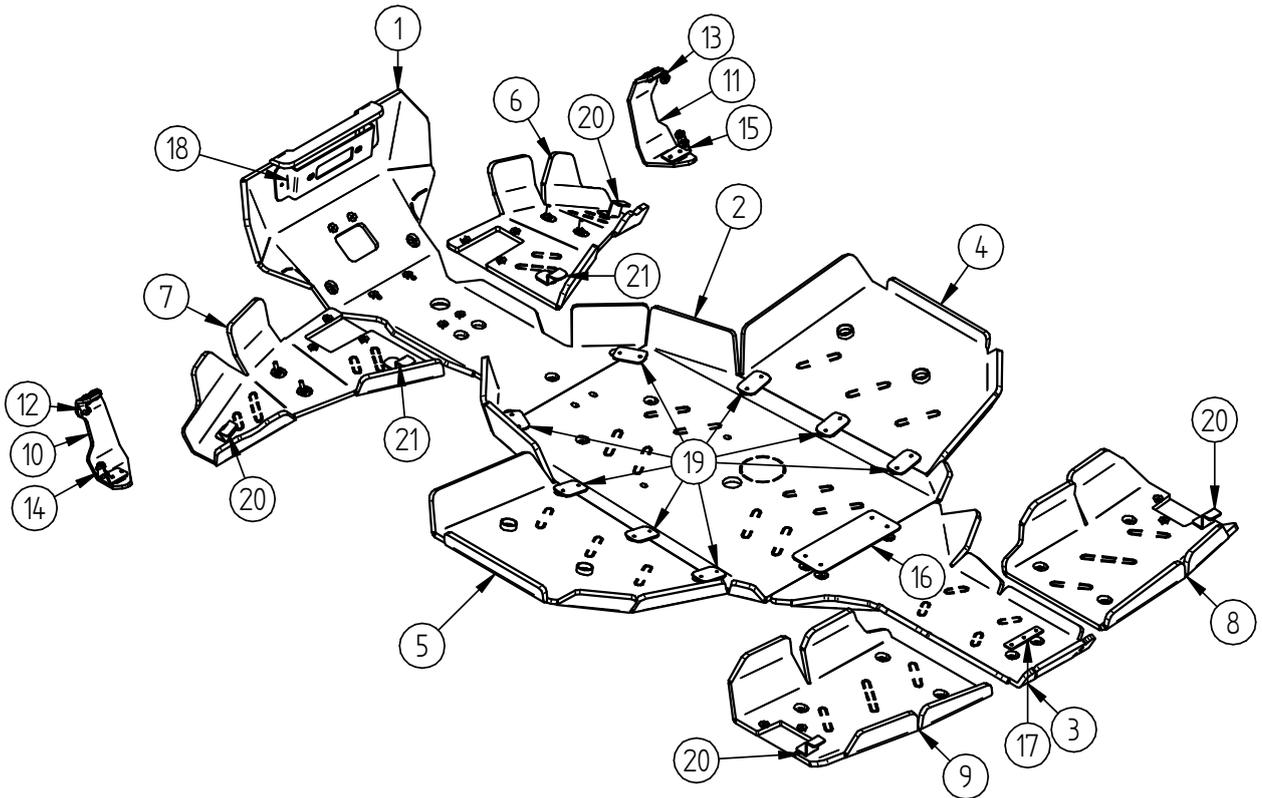


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.26001K	1
2	Middle protection	02.26002	1
3	Rear protection	02.26003	1
4	Right sideprotection	02.26004K	1
5	Left sideprotection	02.26005K	1
6	Front right arm protection	02.26008K	1
7	Front left arm protection	02.26010K	1
8	Rear right arm protection	02.26012K	1
9	Rear left arm protection	02.26013K	1
10	Caliper protector left	02.26015	1
11	Caliper protector right	02.26016	1
12	Upper left mount	02.26017	1
13	Upper right mount	02.26018	1
14	Lower left mount	02.26019	1
15	Lower right mount	02.26020	1
16	Middle part bracket	02.25916	1
17	Rear part bracket	02.25917	1
18	Front part bracket	02.25918	1
19	Connecting plate	02.5006	8
20	Installation bracket	02.5710	4
21	Installation bracket 2	02.8210	2
22	Conical washer Ø6	14.502	8
23	Dished washer	14.503	47
24	Bolt M6x16 DIN7991	OT.02.04.020	8
25	Bolt M6x12 DIN933	OT.02.02.030	6
26	Bolt M6x16 DIN933	OT.02.02.050	23
27	Bolt M6x25 DIN933	OT.02.02.070	13
28	Bolt M6x35 DIN933	OT.02.02.090	6
29	Bolt M6x45 DIN933	OT.02.02.110	2
30	Bolt M6x55 DIN933	OT.02.02.130	4
31	Bolt M8x30 DIN933	OT.02.02.200	2
32	Washer Ø6/15 SFS3738	OT.04.03.020	53
33	Washer Ø6/18 DIN9021	OT.04.02.020	16
34	Nyloc nut M6 DIN985	OT.03.02.030	15



FITTING INSTRUCTIONS

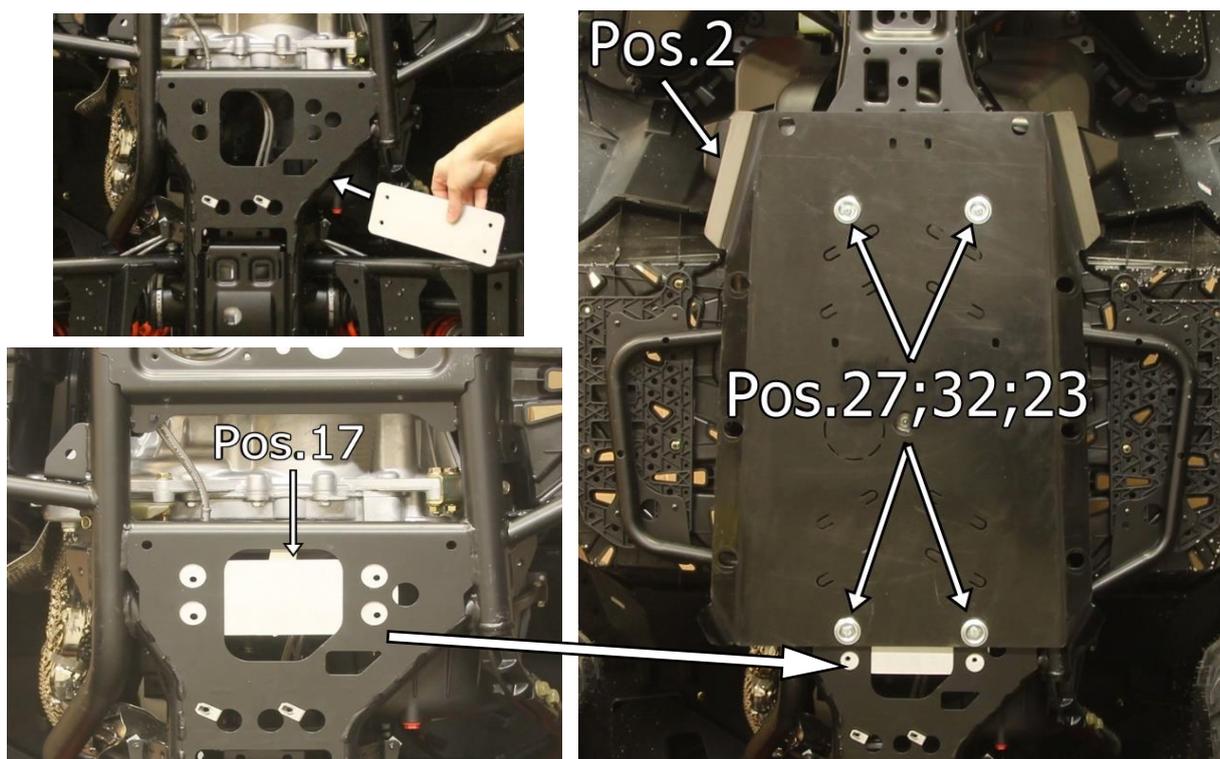
Step 1

Remove standard plastic cover, winch fairlead and bolts, nuts and oil filter plate shown in picture.



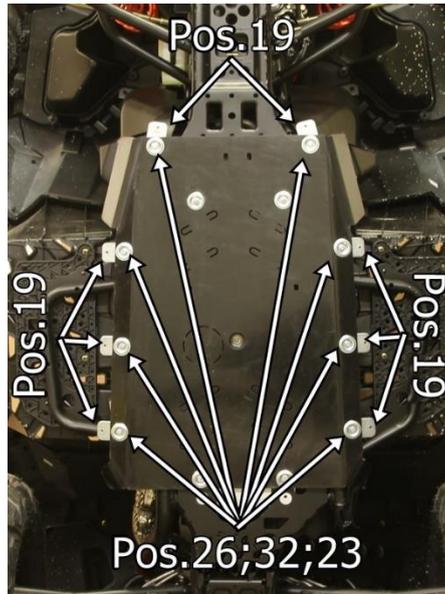
Step 2

Install skid plate middle part (Pos.2).
Use middle part bracket (Pos.10) for fastening.



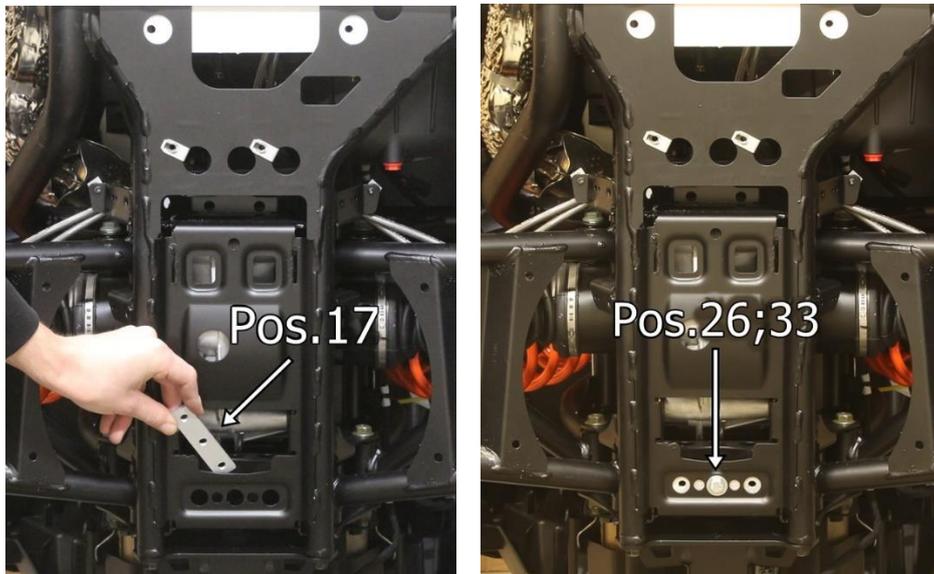
Step 3

Install connecting plates (Pos.13) to middle part.



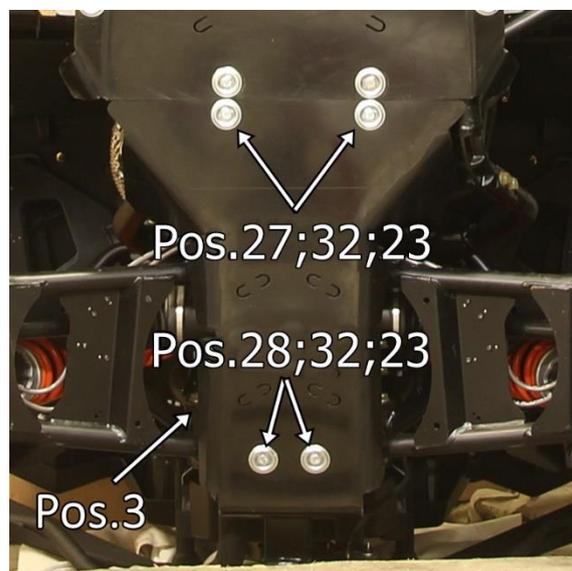
Step 4

Install rear part bracket (Pos. 11)



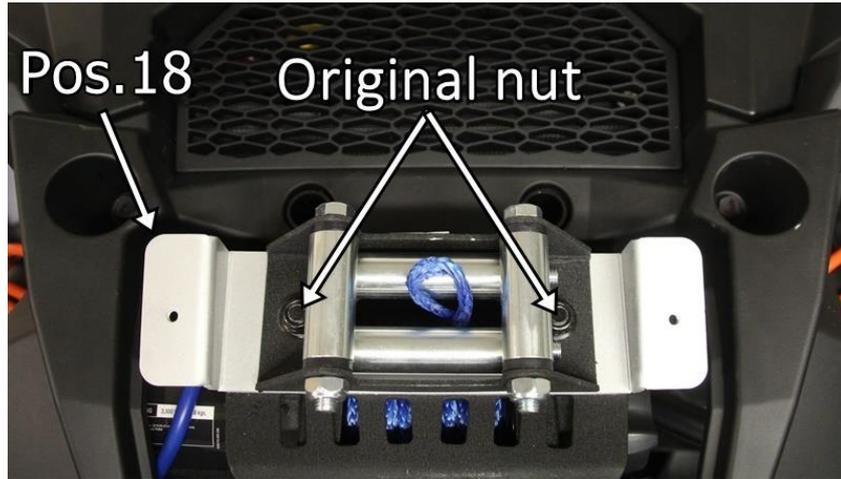
Step 5

Install skid plate rear part (Pos. 3)



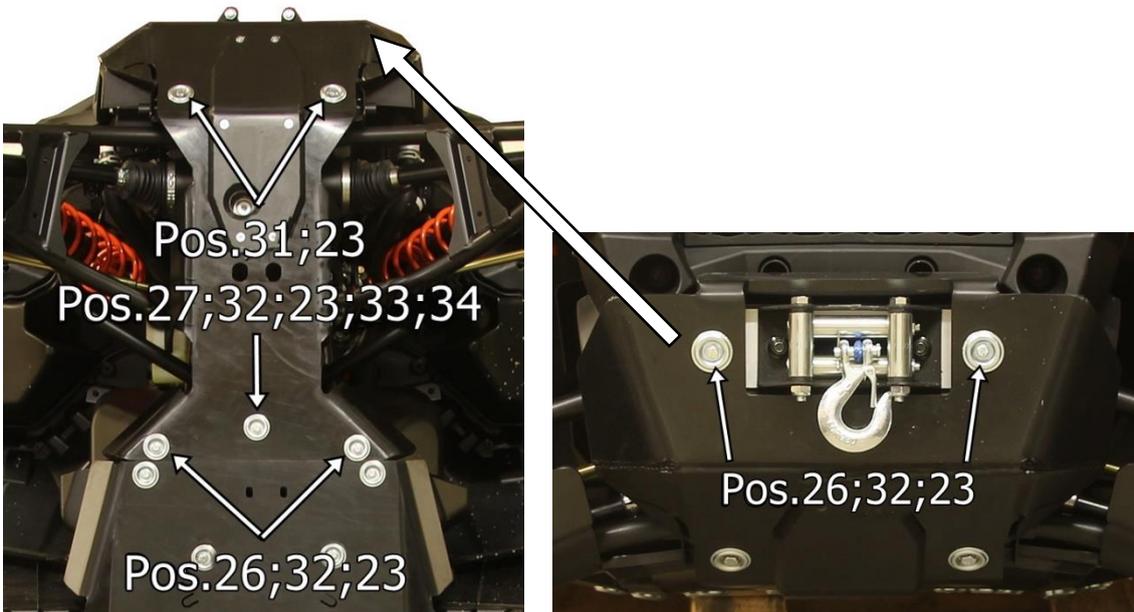
Step 6

Install front part bracket (Pos. 12) under the winch fairlead. Use original fairlead nuts for fastening.



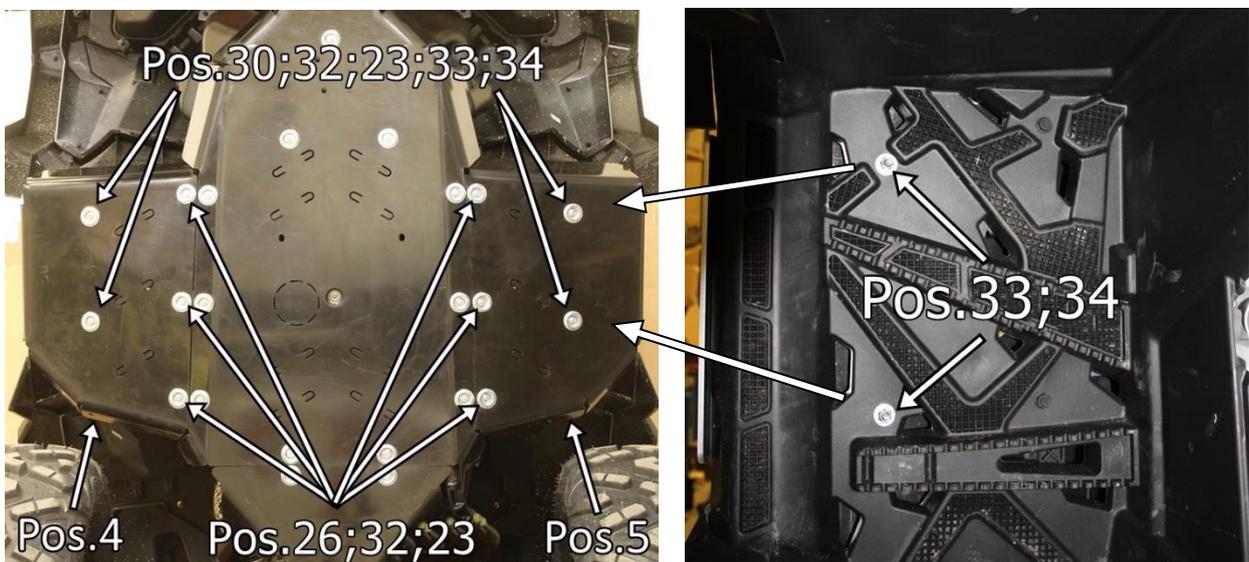
Step 7

Install skid plate front part (Pos. 1).



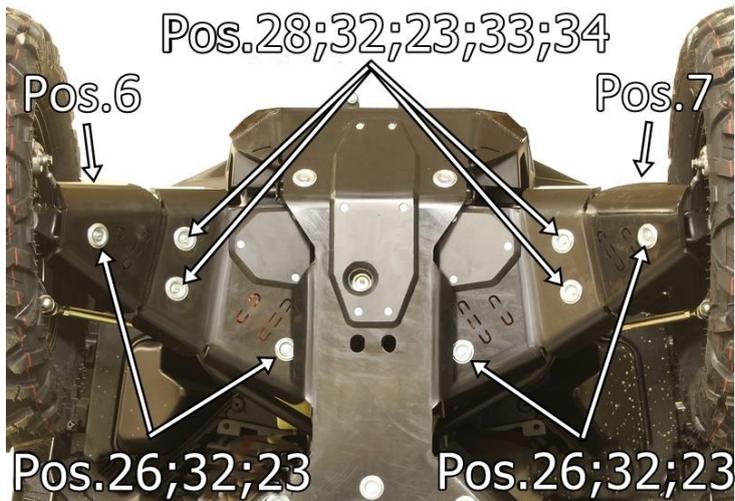
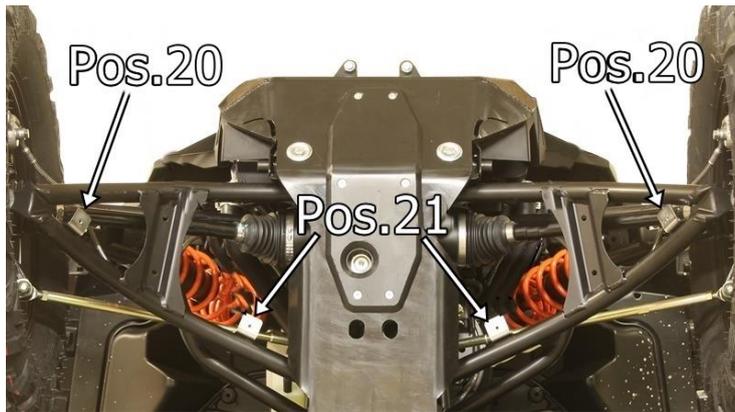
Step 8

Install right sideprotection (Pos. 4) and left sideprotection (Pos. 5).



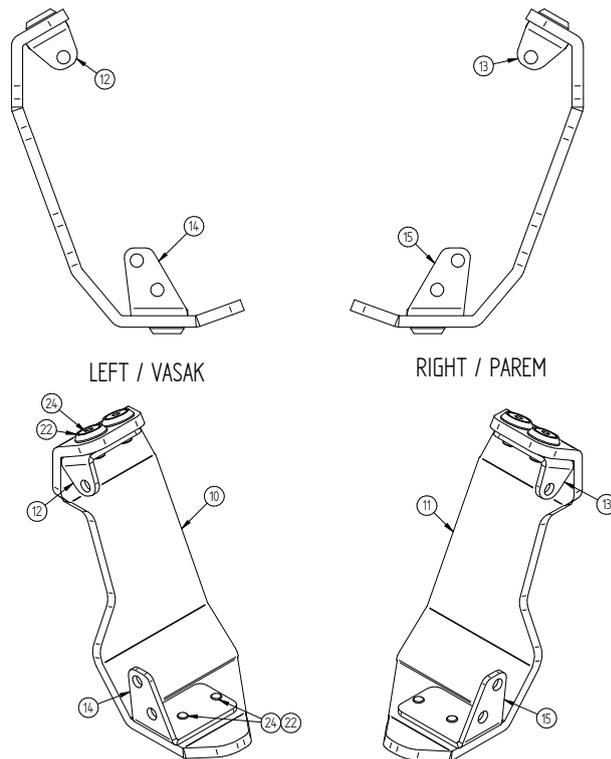
Step 9

Install front arm protections (Pos. 6 and Pos. 7).
Use installation brackets (Pos.14) for fastening.



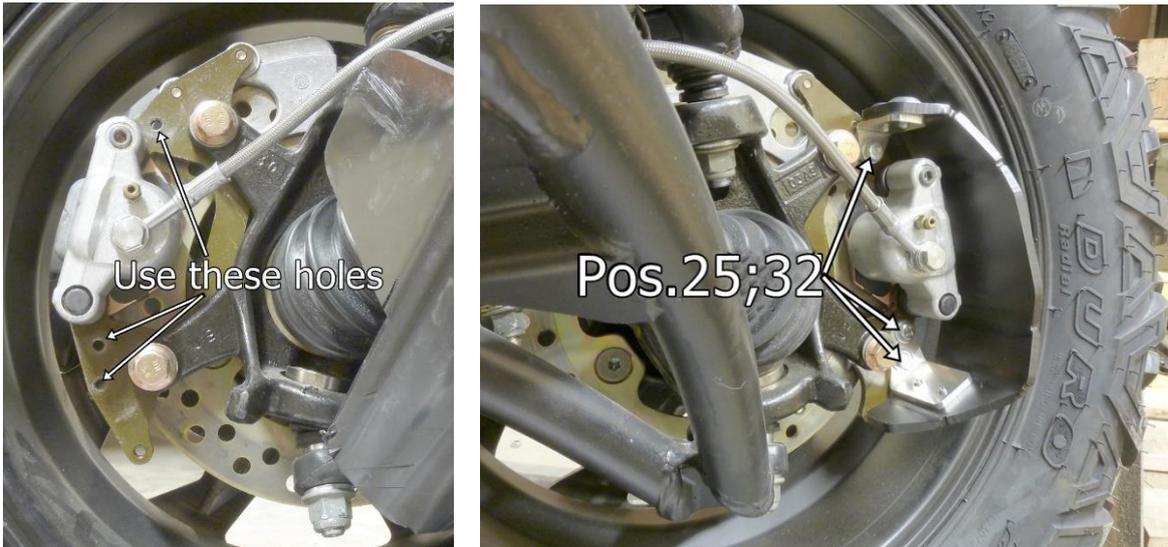
Step 10

Install brackets to front caliper protections. Notice the positioning of the brackets.



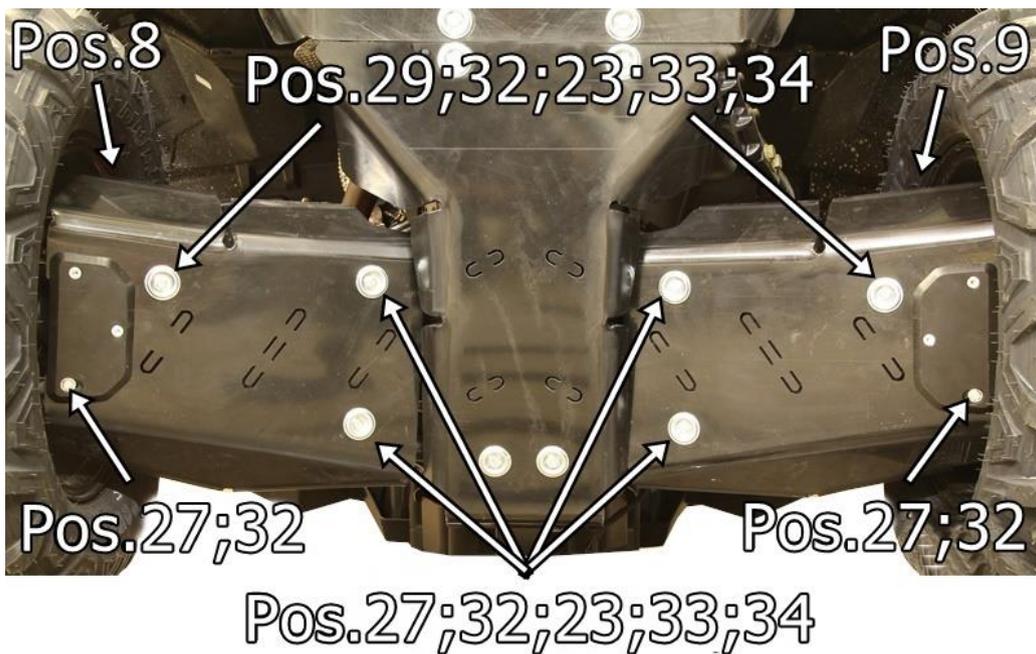
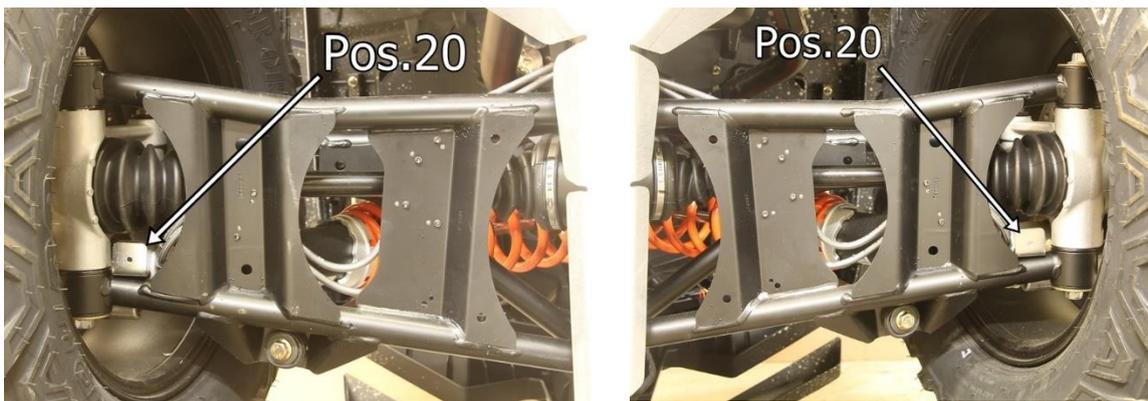
Step 11

Install caliper protectors to ATV.



Step 12

Install rear arm protections (Pos.8 and Pos.9).
Use installation brackets (Pos.14) for fastening.



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