

IRON BALTIC

PLASTIC SKID PLATE

CFORCE

625 Touring (...-2022)

Code 02.25800

Version 06102023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

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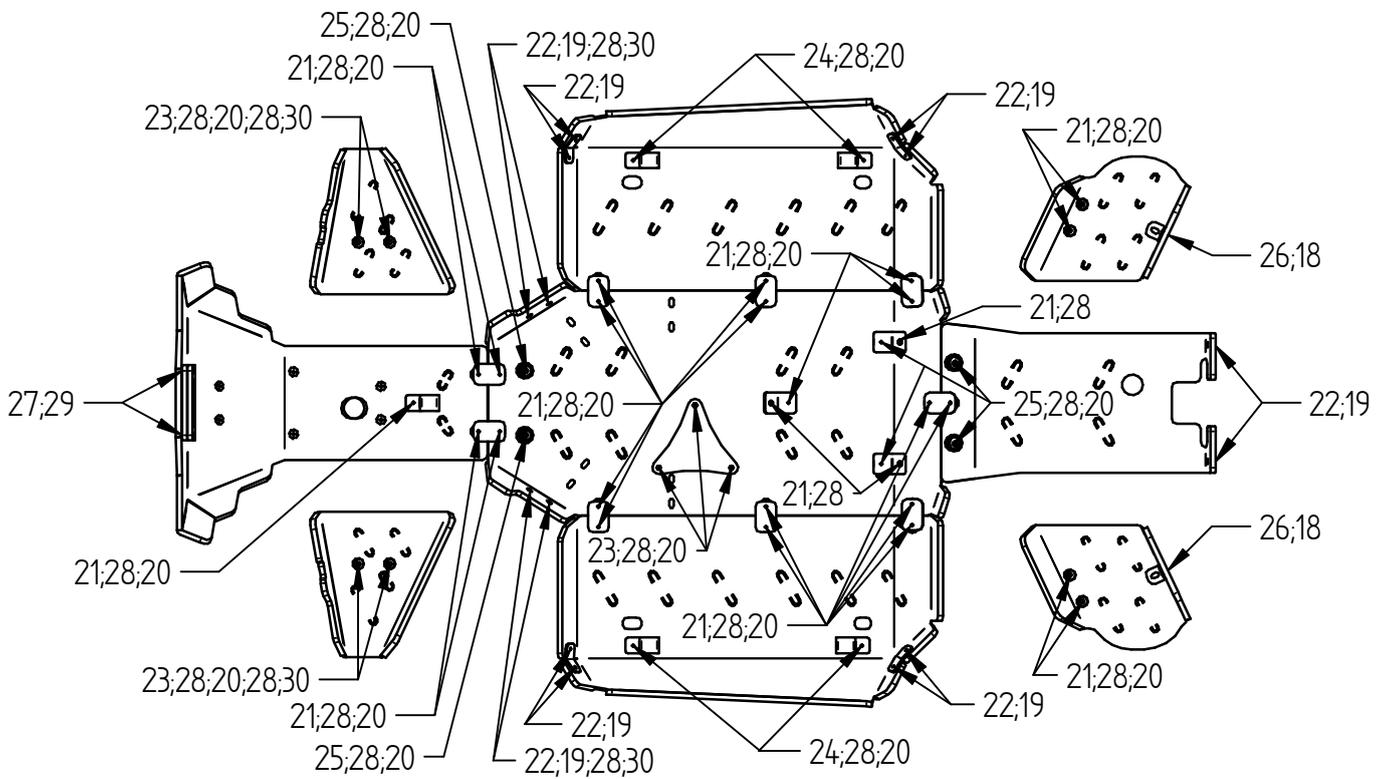
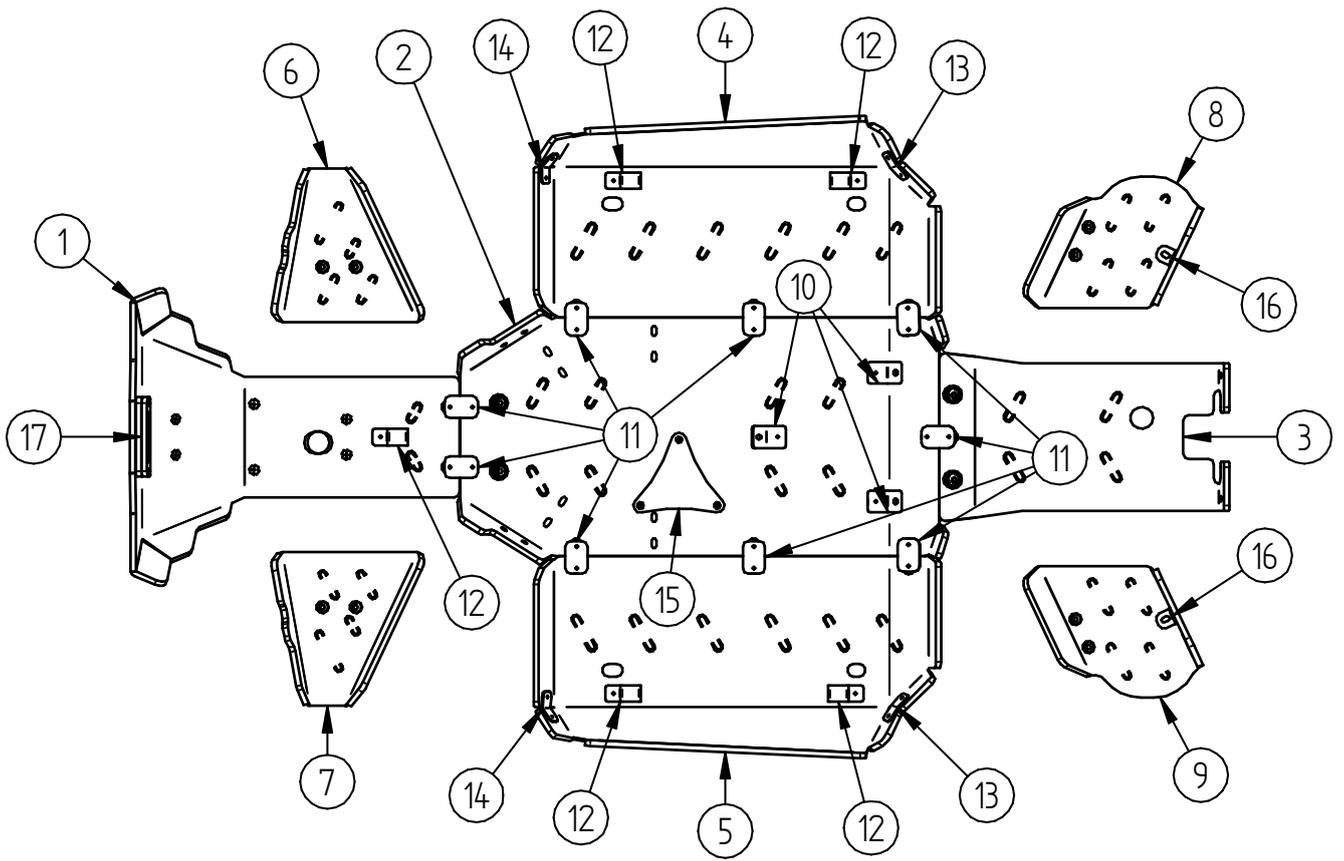
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SPECIFICATION

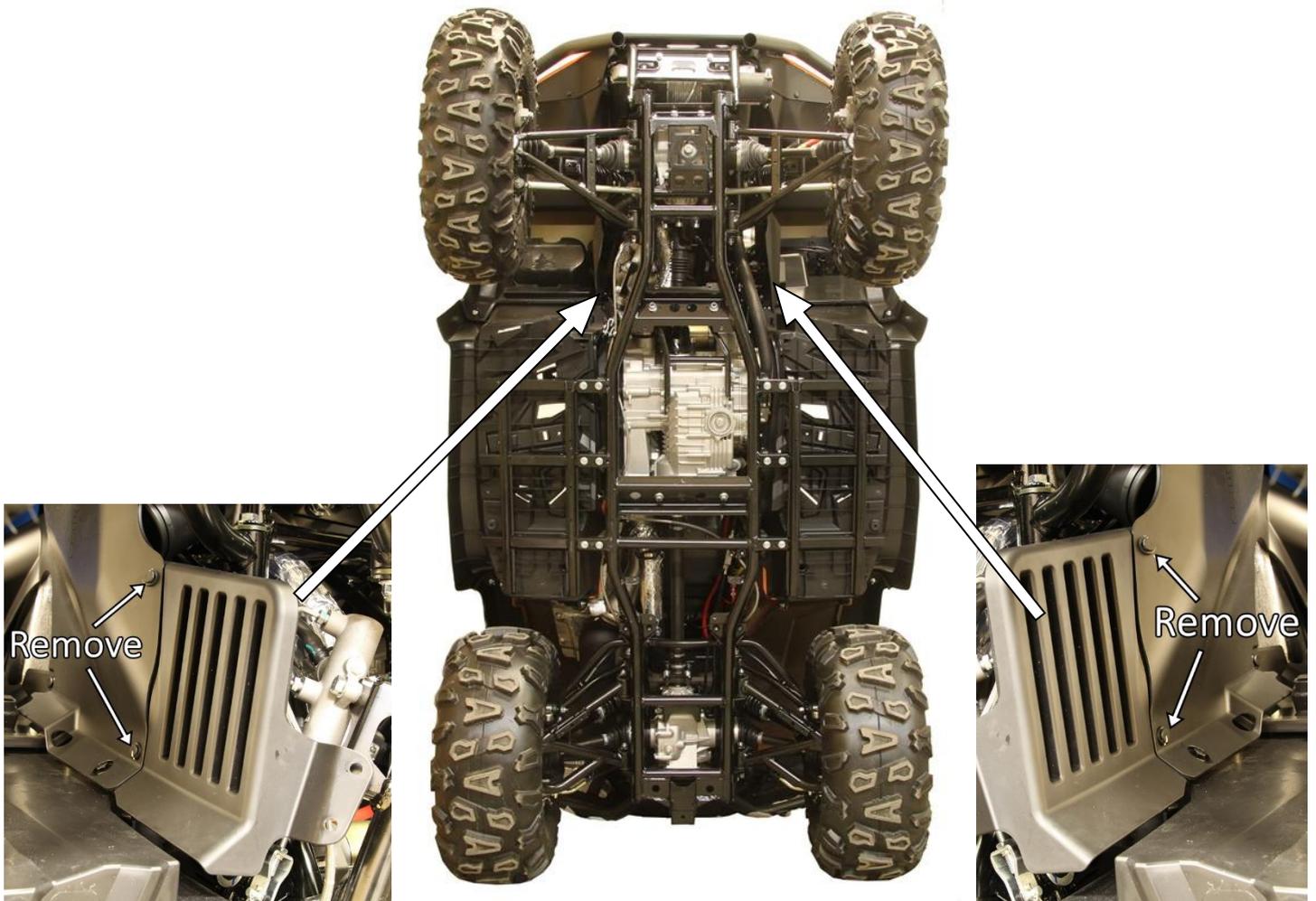
Pos.	Description	Code	Amount
1	Front protection	02.25801K	1
2	Middle protection	02.25802K	1
3	Rear protection	02.25803K	1
4	Right sideprotection	02.25804	1
5	Left sideprotection	02.25805	1
6	Front right arm protection	02.27204	1
7	Front left arm protection	02.27205	1
8	Rear right arm protection	02.1138P+	1
9	Rear left arm protection	02.1138V+	1
10	Installation plate	02.718	3
11	Connecting plate	02.5006	9
12	Installation bracket	02.5709	5
13	Connecting plate (10°)	02.8312	2
14	Connecting plate (40°)	02.10006	2
15	Oil hole plate	02.15006K	1
16	Bracket	03.1502	2
17	Distance plate	05.3902	2
18	Conical washer 8	14.501	2
19	Conical washer 6	14.502	14
20	Dished washer	14.503	41
21	Bolt M6x16 DIN933	OT.02.02.050	27
22	Bolt M6x25 DIN7991	OT.02.04.040	14
23	Bolt M6x25 DIN933	OT.02.02.070	7
24	Bolt M6x35 DIN933	OT.02.02.090	4
25	Bolt M6x40 DIN933	OT.02.02.100	6
26	Bolt M8x25 DIN7991	OT.02.04.160	2
27-1	Bolt M8x50 DIN933	OT.02.02.240	2
27-2	Bolt M10x1,25-50 DIN961	OT.02.08.347	2
28	Washer Ø6/15 SFS3738	OT.04.03.020	52
29-1	Washer Ø8/20 SFS3738	OT.04.03.030	2
29-2	Washer Ø10 DIN125	OT.04.01.040	2
30	Nyloc nut M6 DIN985	OT.03.02.030	8



FITTING INSTRUCTIONS

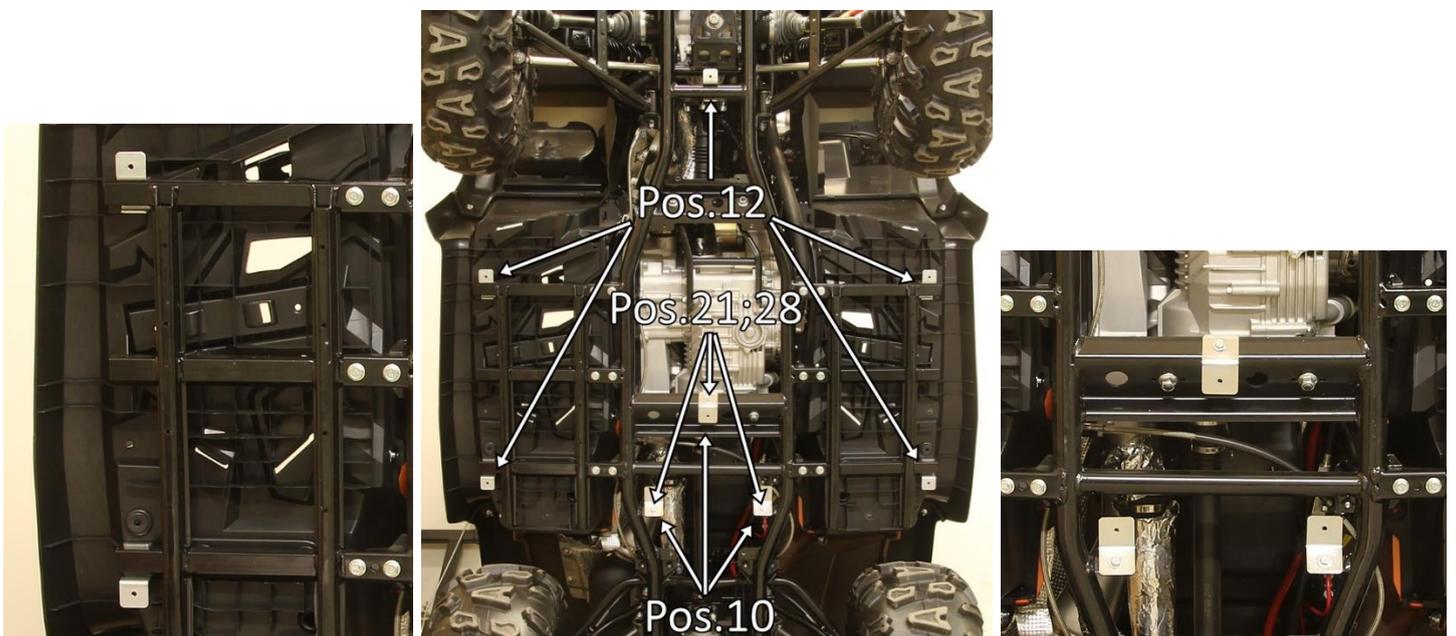
Step 1

Remove standard skid plate, plastic mud deflectors and winch fairlead.



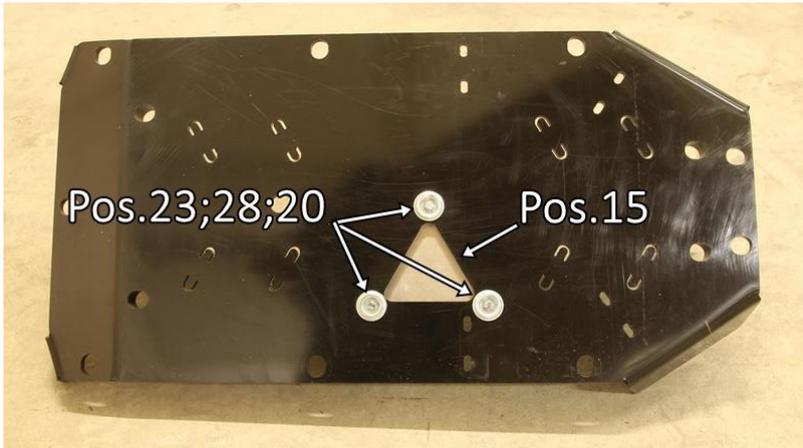
Step 2

Install installation plates 02.718 (Pos. 10) and brackets 02.5709 (Pos.12) to the ATV frame.



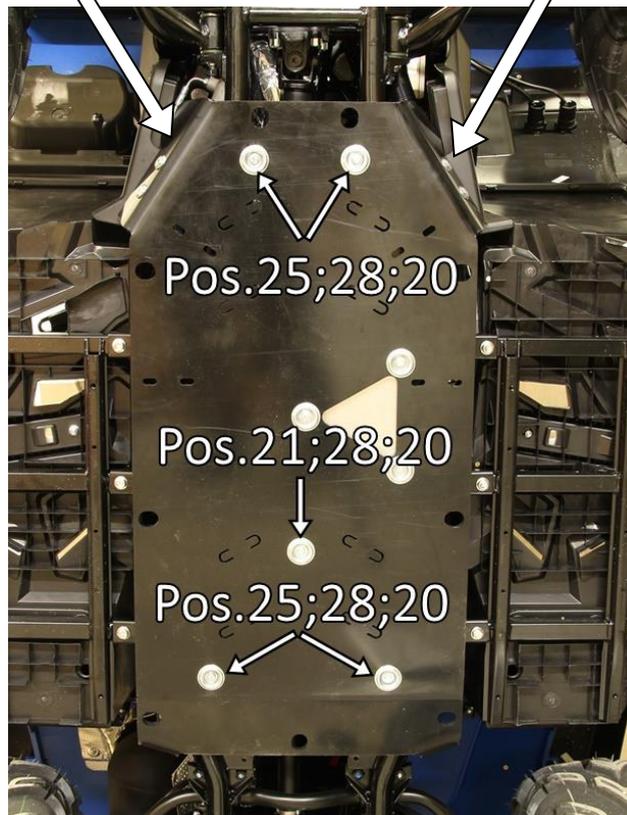
Step 3

Install oil hole plate 02.15006K (Pos. 15) and original mud deflectors, removed at Step 1, to the middle part.



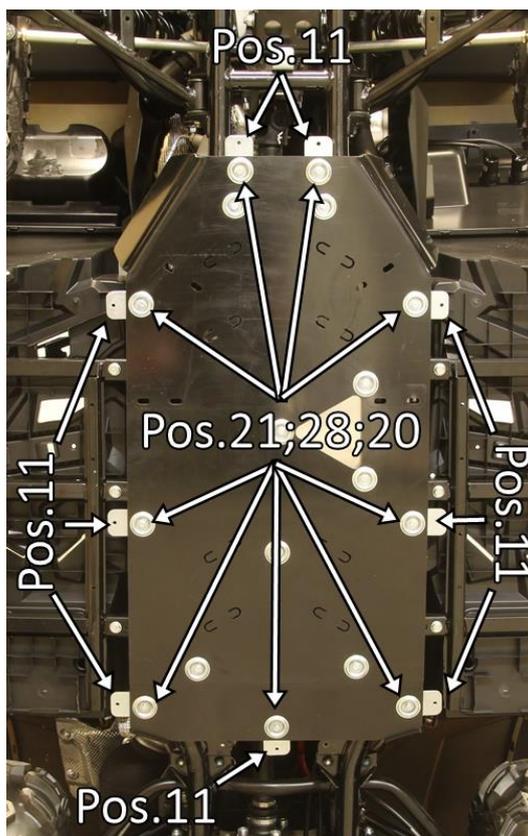
Step 4

Install middle protection 02.25802K (Pos. 2).
Use original plastic clips to fasten mud deflectors.



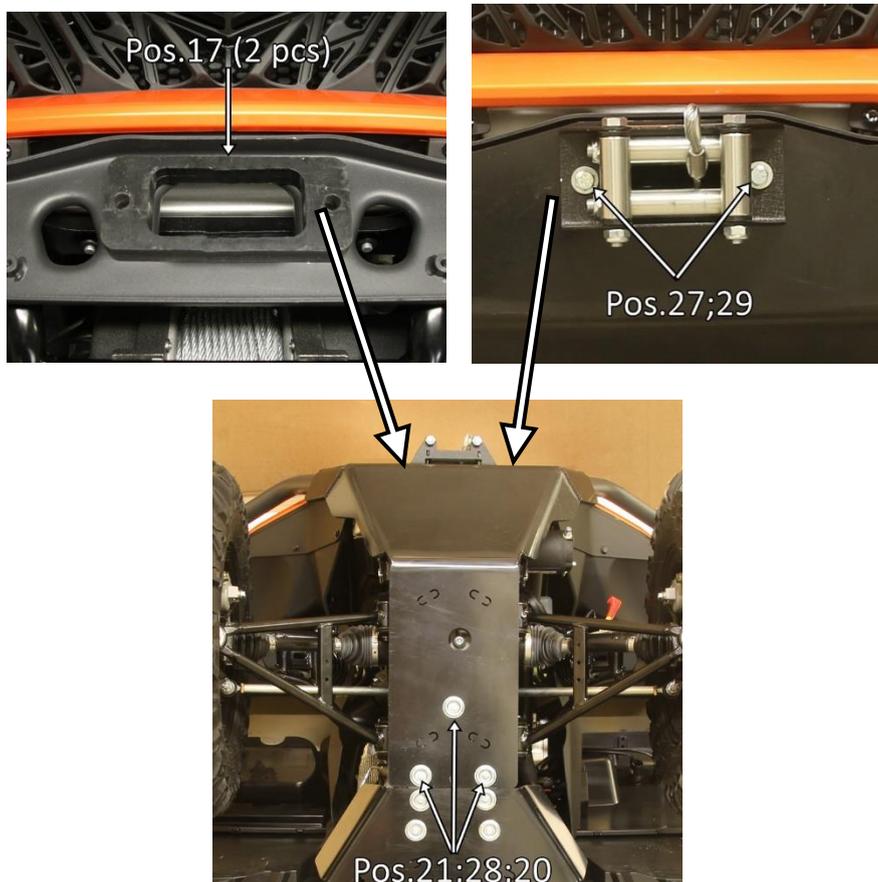
Step 5

Install connecting plates 02.5006 (Pos. 11) to middle part.



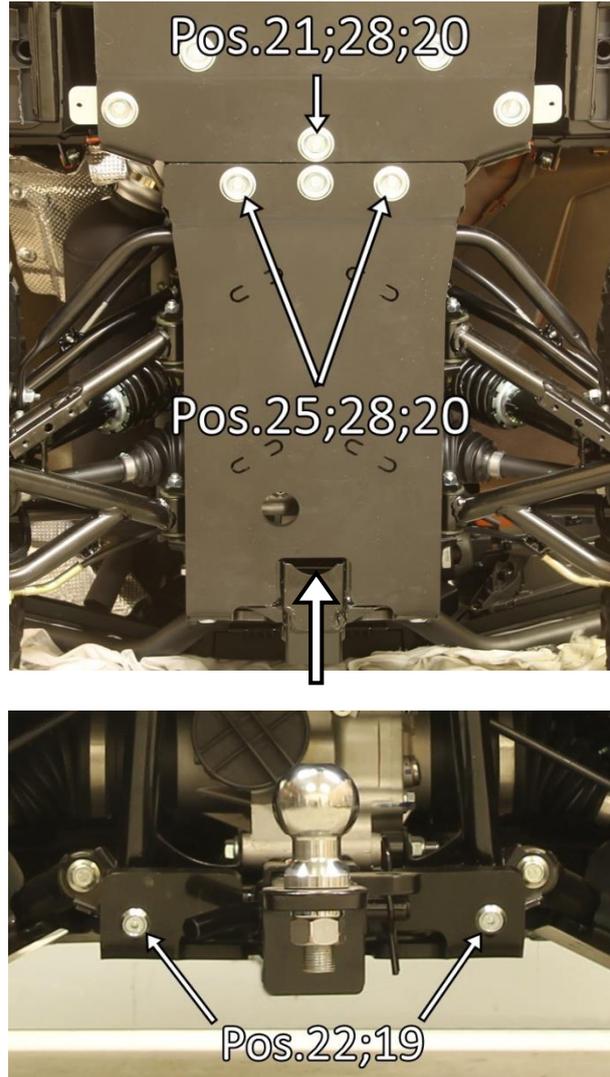
Step 6

Install skid plate front part 02.25801 (Pos. 1). Install distance plates 05.3902 (2 pcs) between the skid plate front part and original winch fairlead holder. Use M8 or M10 bolts/washers, according to your ATV, to secure the winch fairlead.



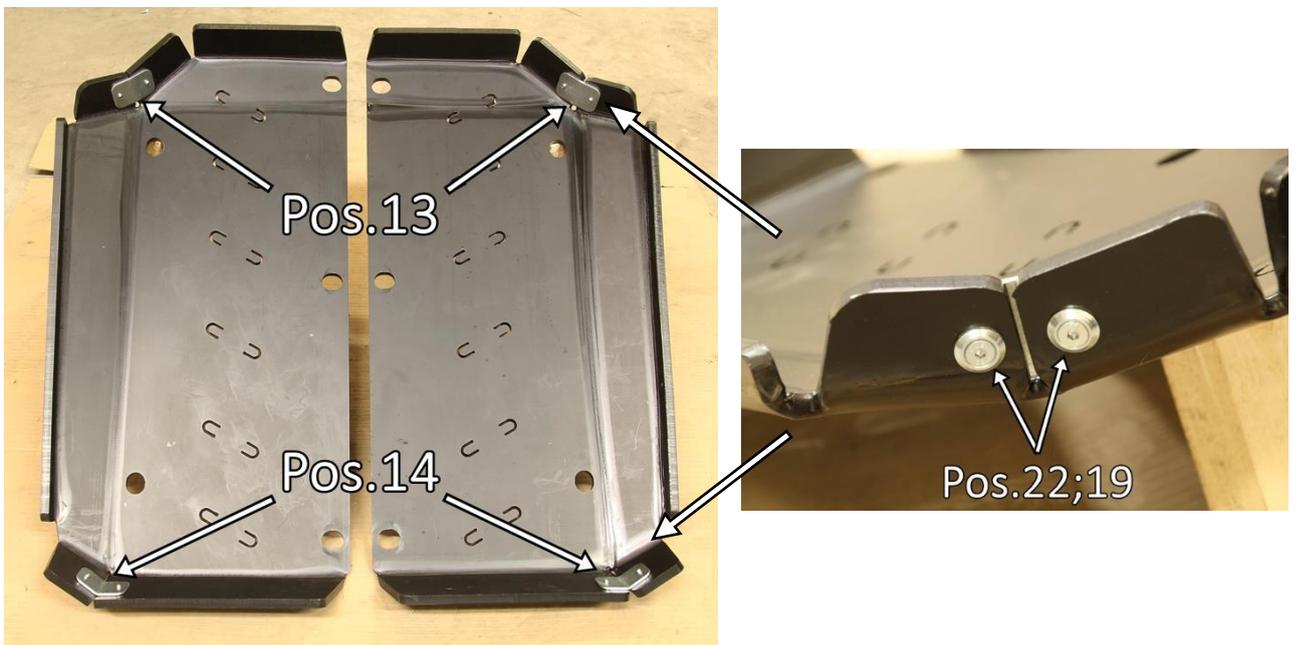
Step 7

Install skid plate rear part 02.25803K (Pos.3).



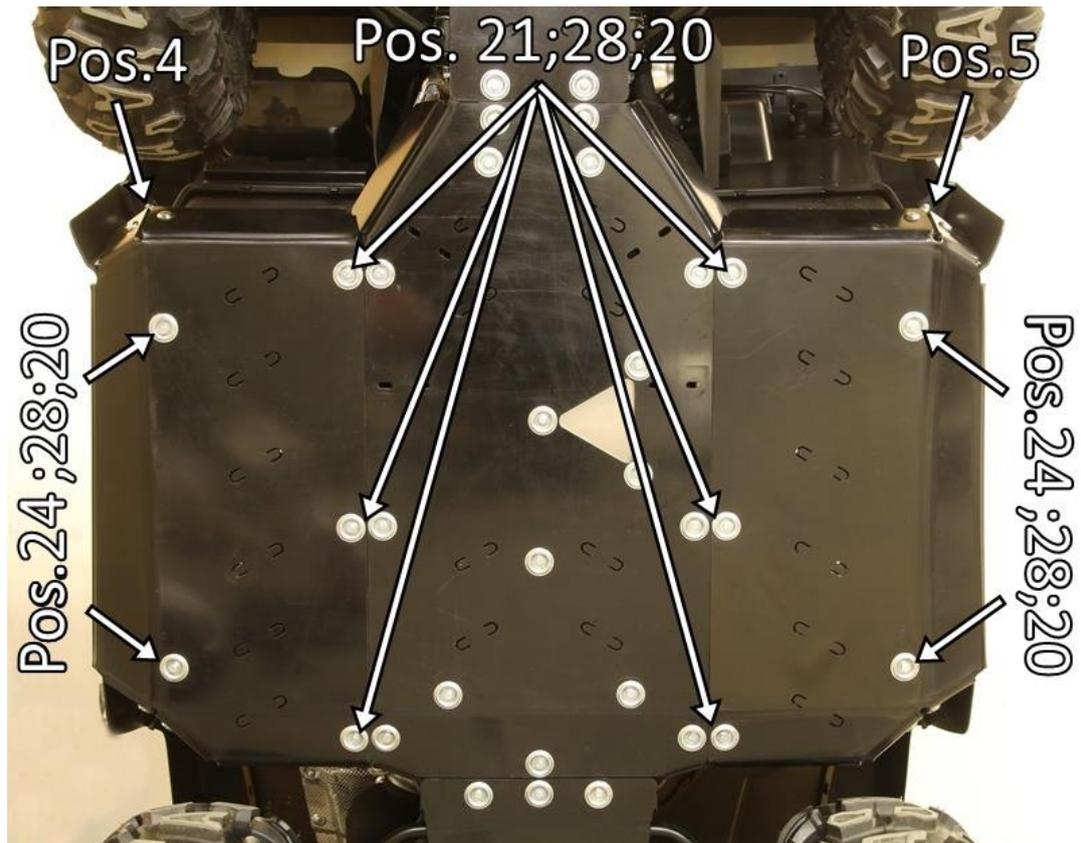
Step 8

Install connecting plates 02.8312 (Pos.13) and 02.10006 (Pos.14) to the sideprotections.



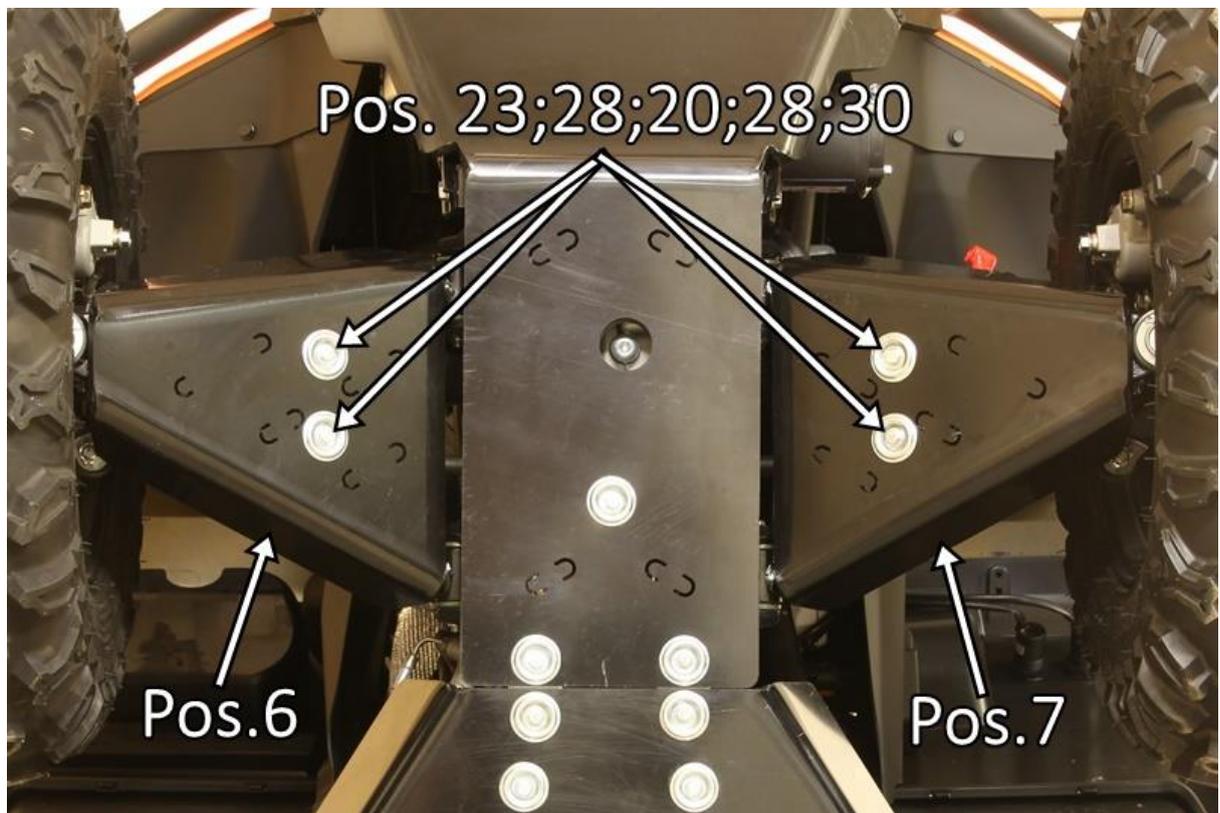
Step 9

Install sideprotections 02.25804 (Pos.4) and 02.25805 (Pos.5) to the ATV.



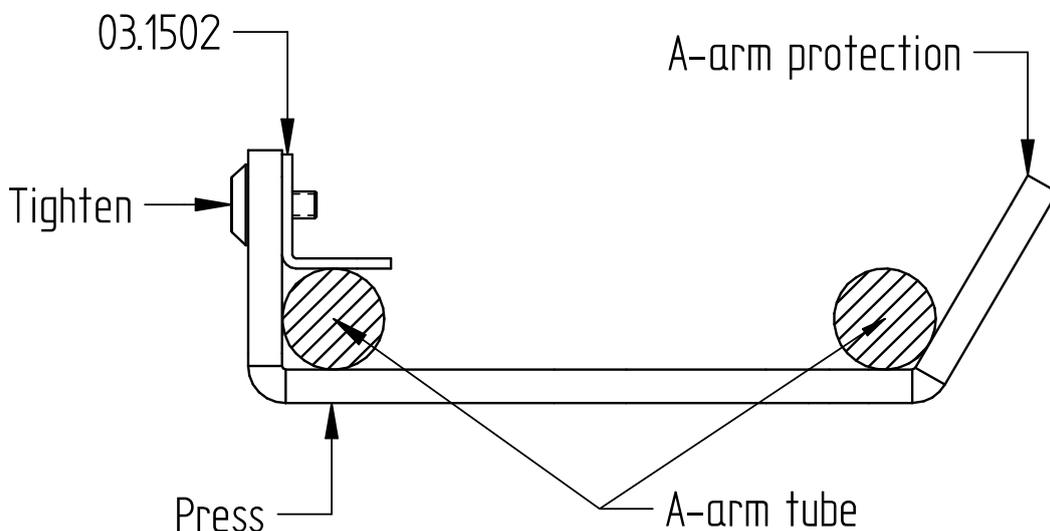
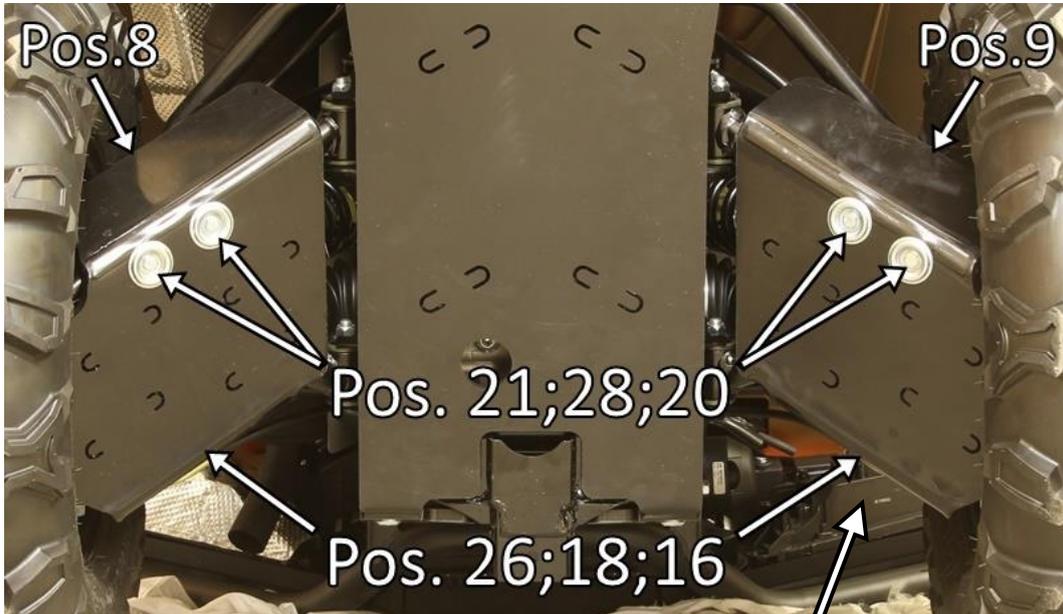
Step 10

Install front A-arms protections 02.27204 (Pos.6) and 02.27205 (Pos.7).



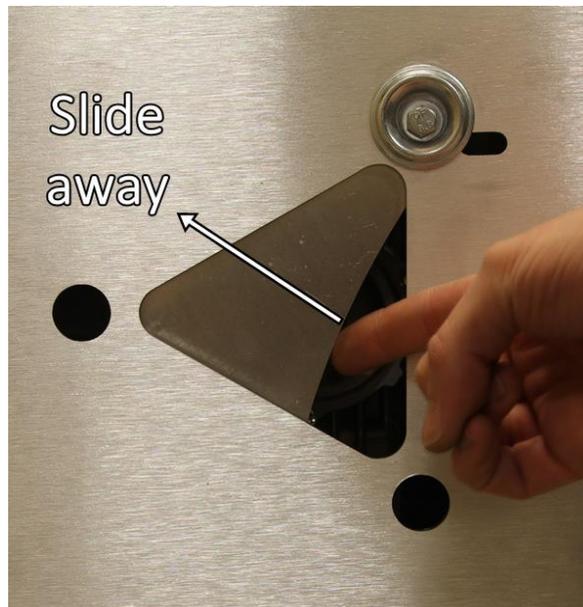
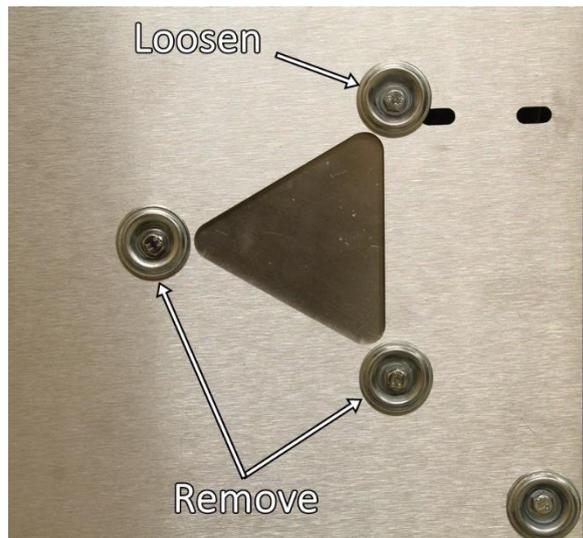
Step 11

Install rear A-arms protections 02.1138P+ (Pos.8) and 02.1138V+ (Pos.9). First install the bracket 03.1502 (Pos.16) to the arm protection (do not tighten the bolt). Then place the protection on to the ATV's A-arm. Press the guard against the A-arm tube and tighten the bracket bolt so that the side of the bracket is against the A-arm tube. Finally, attach the other side of the A-arm protection.



Step 12

To remove the oil cover plate, remove two bolts indicated with arrows and loosen the third bolt. Slide the plate away.



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