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PLASTIC SKID PLATE

CAN AM

Outlander 6x6 MAX (2019-...)

Code 02.25200

Version 05102023

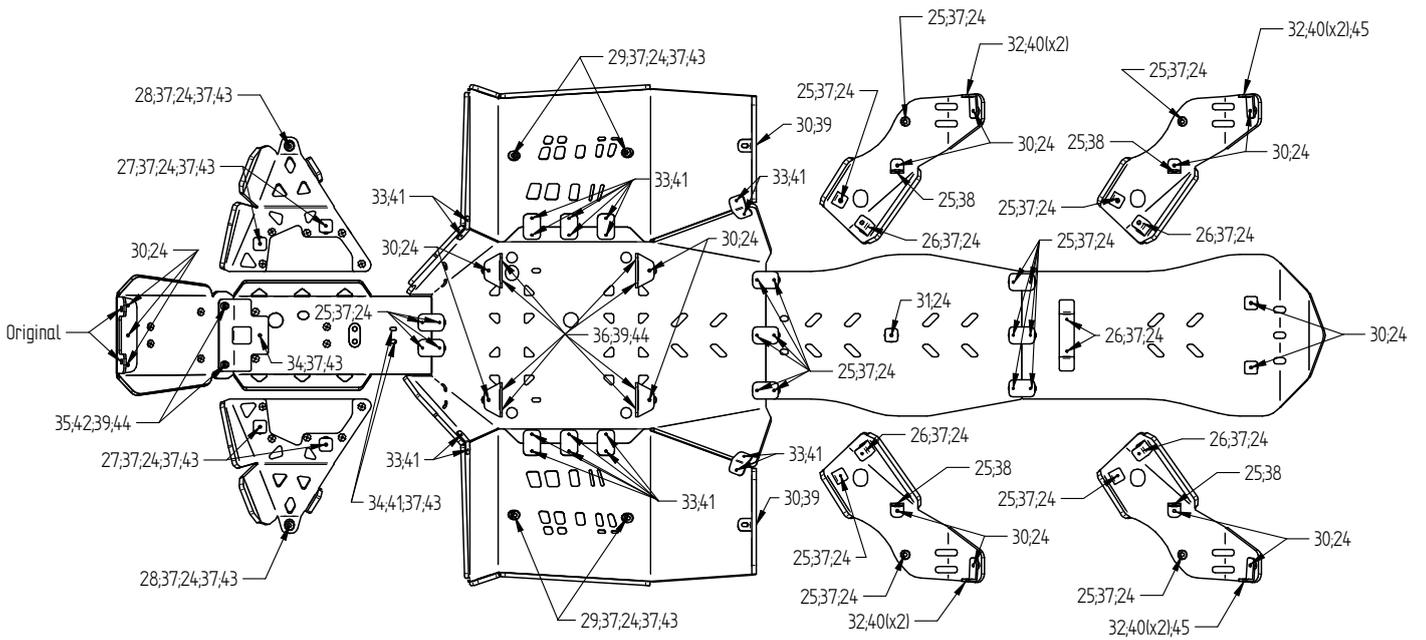
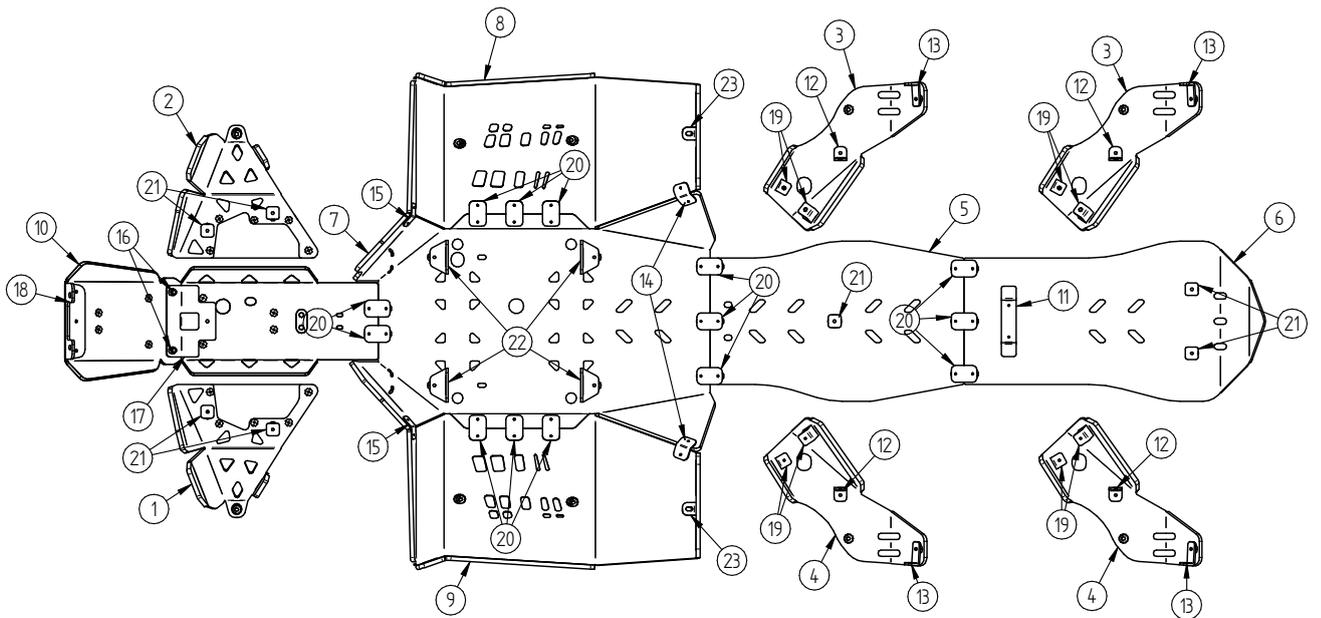


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Front left A-arm protection	02.23201K	1
2	Front right A-arm protection	02.23202K	1
3	Rear right trailing arm protection	02.23203	2
4	Rear left trailing arm protection	02.23204	2
5	Rear part 1	02.20401K	1
6	Rear part 1	02.20402	1
7	Middle part	02.10101	1
8	Right side part	02.10102	1
9	Left side part	02.10103	1
10	Front part	02.8502K	1
11	Rear part bracket	02.20303	1
12	Angle (80)	02.18805	4
13	Rear protection angle	02.18804	4
14	Connecting plate (45)	02.10104	2
15	Connecting plate (40)	02.10006	2
16	Bush for front part	02.10005	2
17	Plate for front part	02.10004	1
18	Front part bracket	02.8506	1
19	Installation bracket	02.6408	8
20	Plate	02.5006	14
21	Plate	02.2305	7
22	Bracket	03.3502	4
23	Bracket	03.1502	2
24	Dished washer	14.503	58
25	Bolt M6x16 DIN 933	OT.02.02.050	28
26	Bolt M6x20 DIN 933	OT.02.02.060	6
27	Bolt M6x25 DIN 933	OT.02.02.070	4
28	Bolt M6x40 DIN 933	OT.02.02.100	2
29	Bolt M6x60 DIN 933	OT.02.02.140	4
30	Bolt M8x20 DIN 933	OT.02.02.180	19
31	Bolt M8x40 DIN 933	OT.02.02.220	1
32	Bolt M10x30 DIN 933	OT.02.02.320	4
33	Bolt M6x20 DIN 7991	OT.02.04.030	20
34	Bolt M6x30 DIN 7991	OT.02.04.050	3
35	Bolt M8x60 DIN 7991	OT.02.04.210	2
36	Carriage bolt M8x25 DIN 603	OT.02.05.060	8
37	Washer Ø6/15 SFS 3738	OT.04.03.020	53
38	Washer Ø6/18 DIN9021	OT.04.04.020	4
39	Washer Ø8/20 SFS 3738	OT.04.04.030	12
40	Washer Ø10/20 DIN 125	OT.04.01.040	10
41	Conical washer Ø6	14.502	22
42	Conical washer Ø8	14.501	2
43	Nyloc nut M6 DIN 985	OT.03.02.030	13
44	Nyloc nut M8 DIN 985	OT.03.02.040	10
45	Nyloc nut M10 DIN 985	OT.03.02.050	2

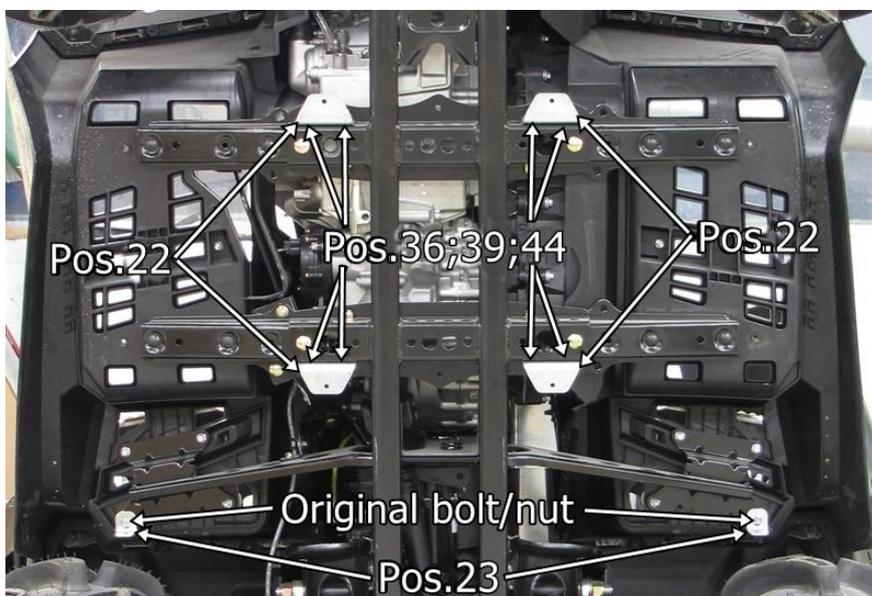


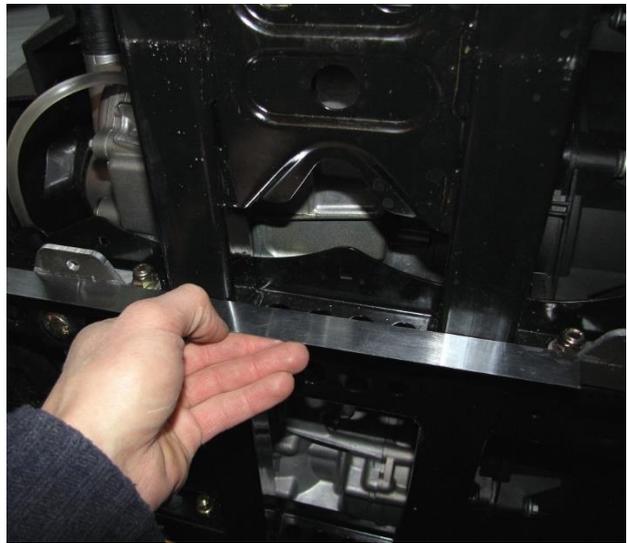
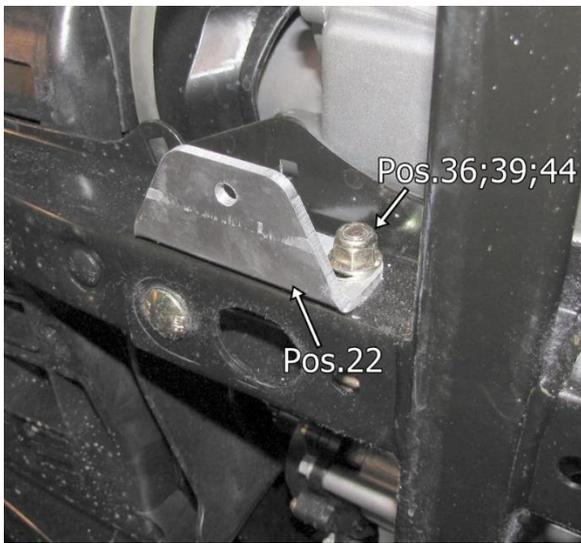
FITTING INSTRUCTIONS

Step 1 Remove all standard plastic covers.

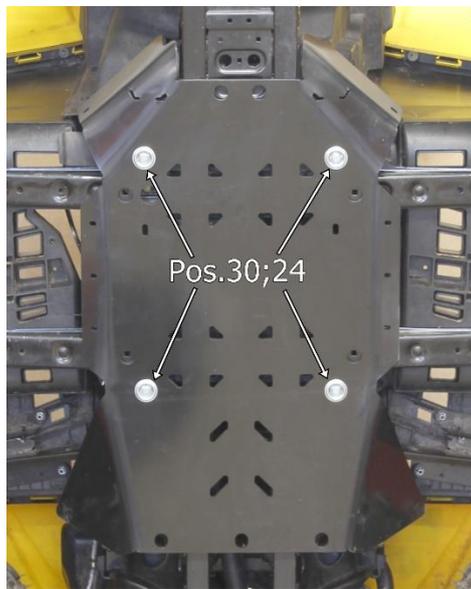


Step 2 Install brackets 03.3502 and 03.1502.
Place brackets 03.3502 to same plane as frame.

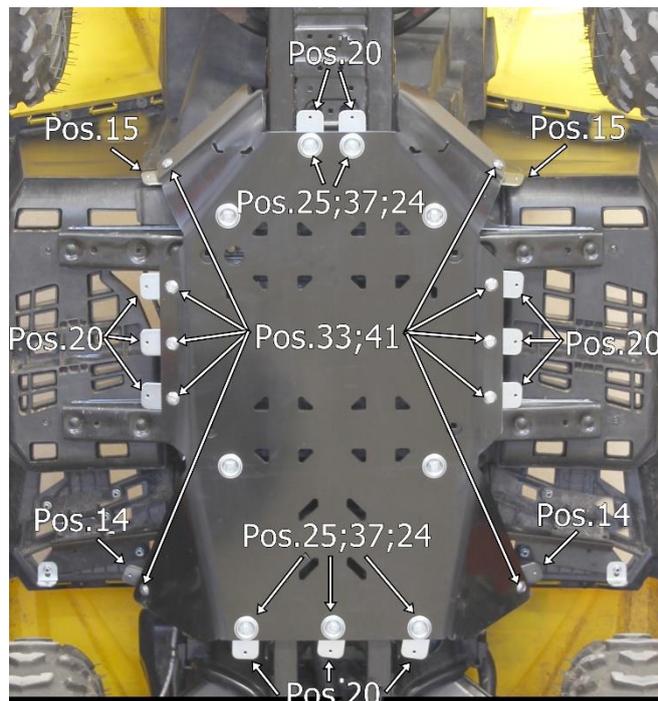




Step 3 Install middle part 02.10101.

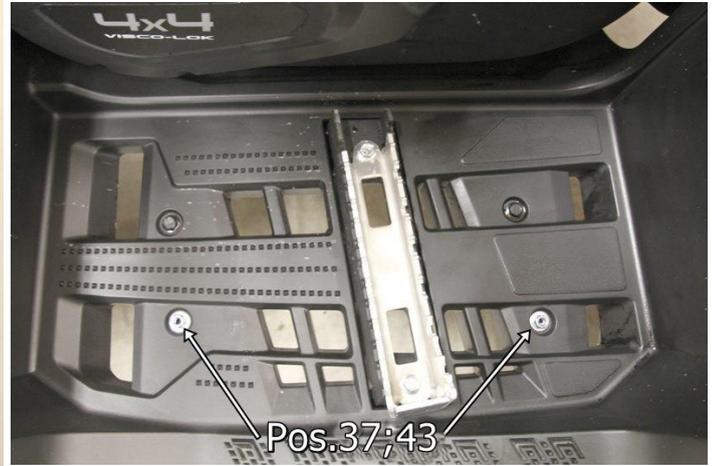
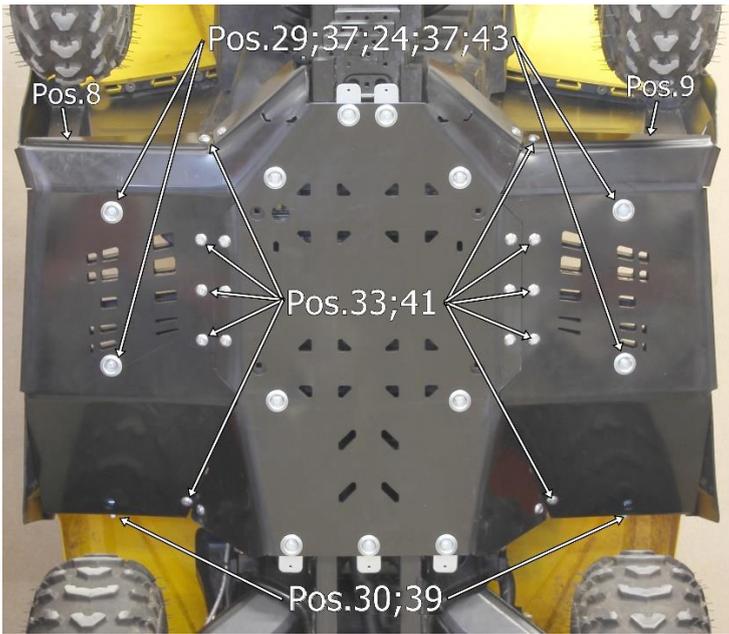


Step 4 Install plates 02.5006, 02.10104, 02.10006 to middle part.



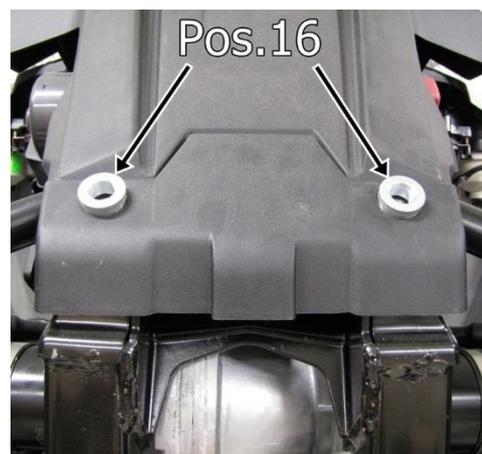
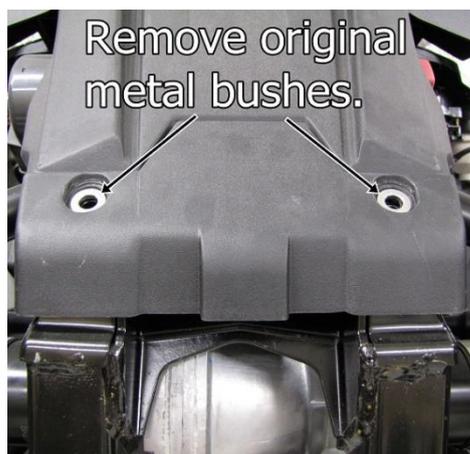
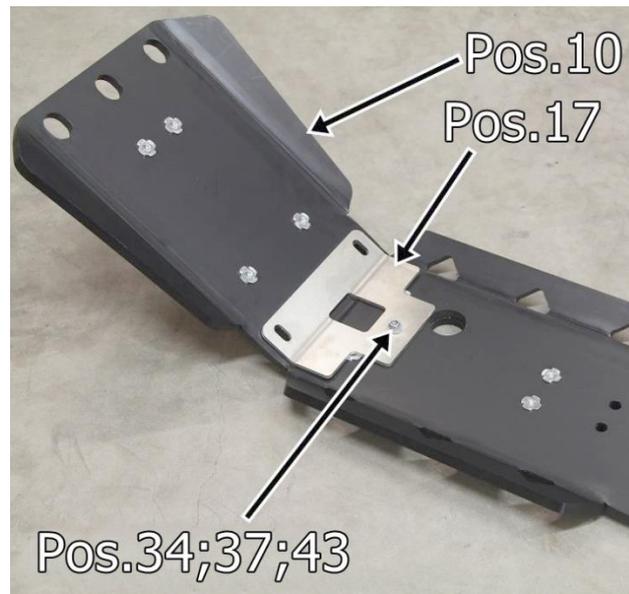
Step 5

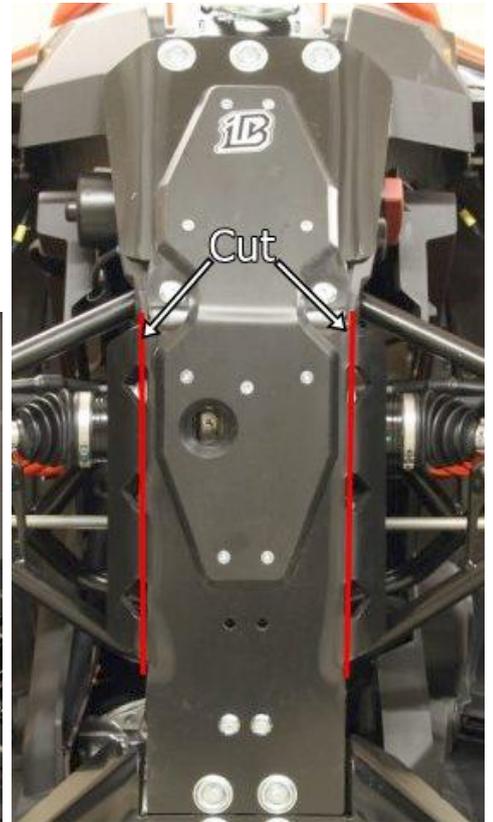
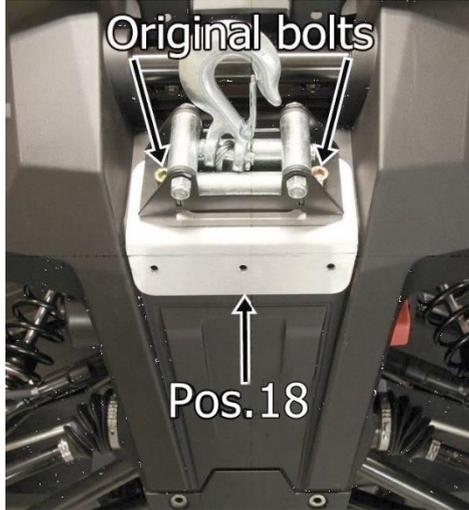
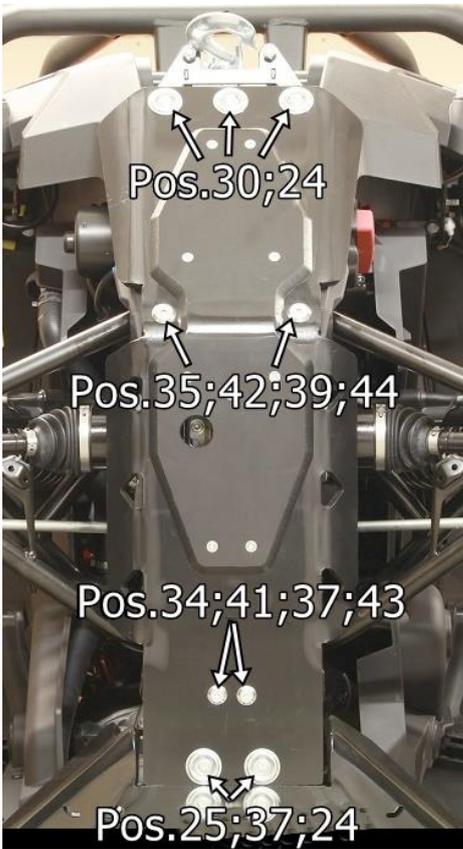
Install right side part 02.10102 and left side part 02.10103.



Step 6

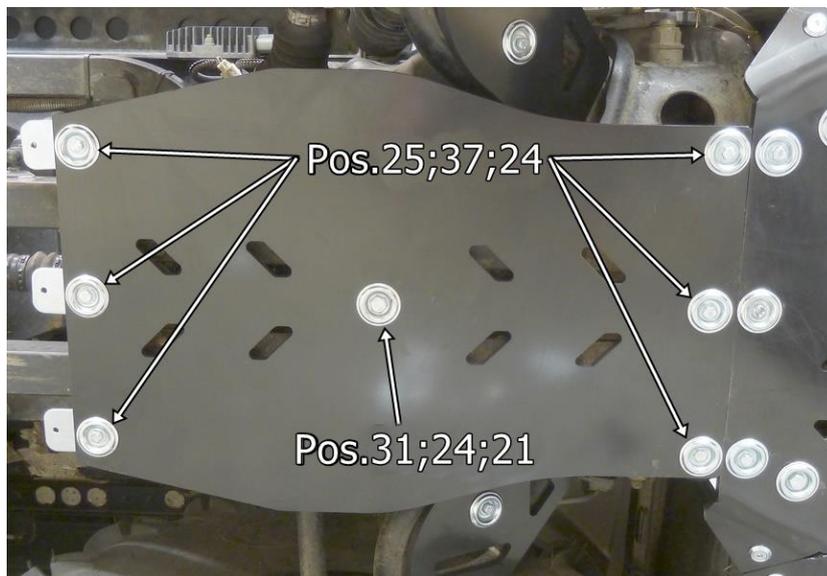
Install front protection 02.8502K. If you are using CanAm original mounting plate (P/N 715004338), keep original bushes under new bushes and do not install plate 02.10004 (Pos.17), also cut front protection side bends (see Picture)!





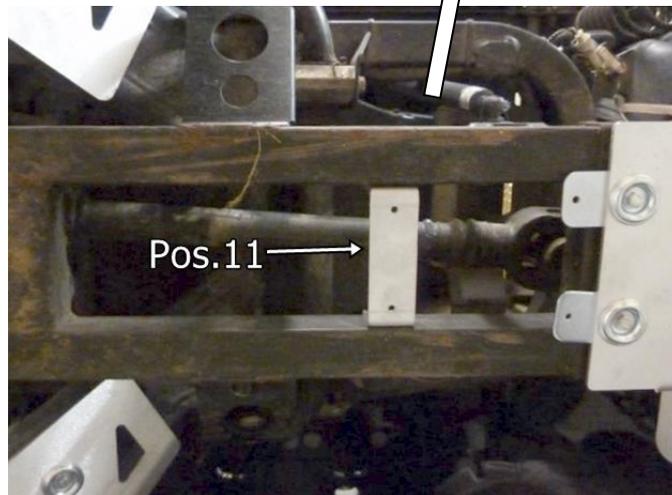
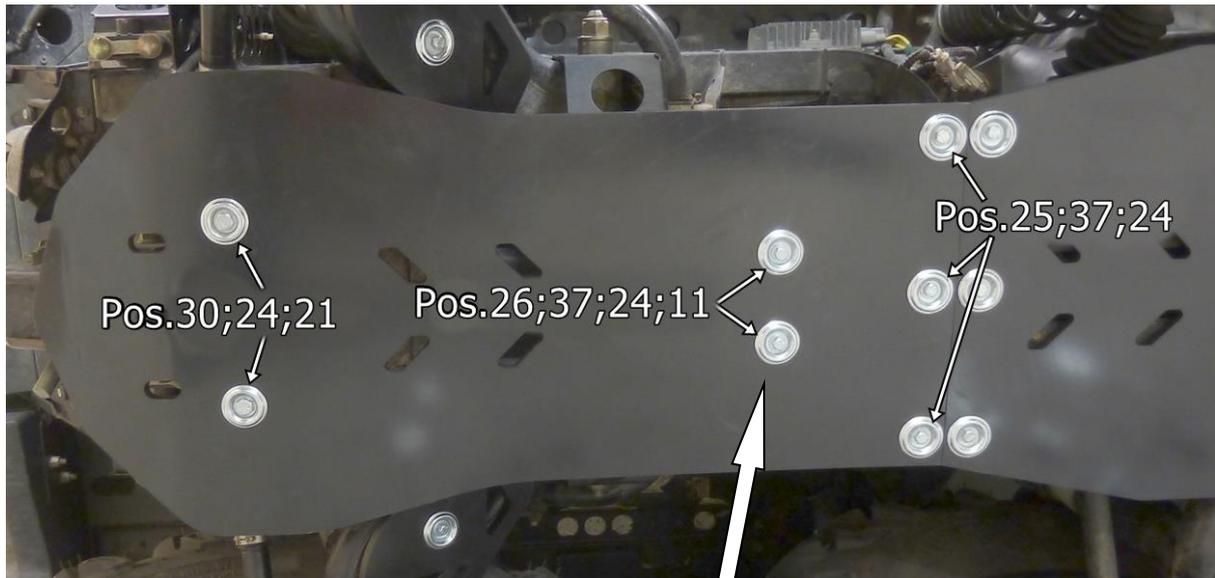
Step 7

Install first rear part 02.20401K and plates 02.5006 to the rear part.
For easier installation of Pos.21, we recommend removing one wheel.



Step 8

Install first rear part 02.20402.



Step 9

Install front A-arms protections 02.23201K and 02.23202K.

Place the plate 02.2305 between a-arm protection and ATV a-arm frame.





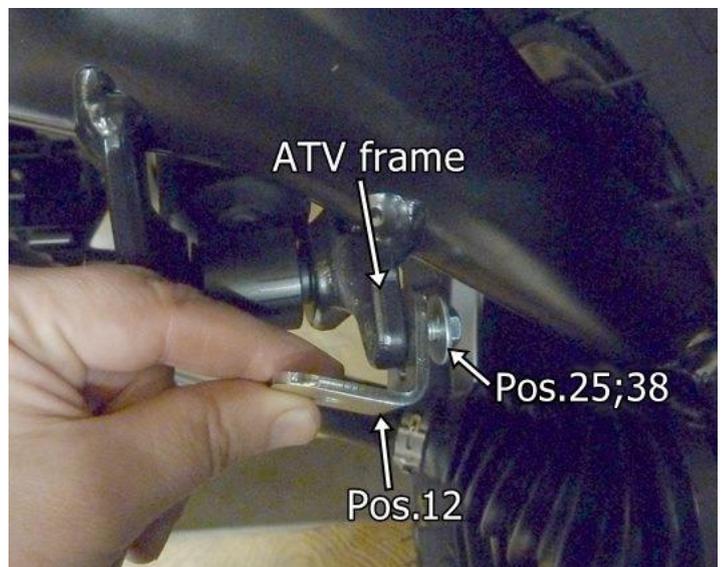
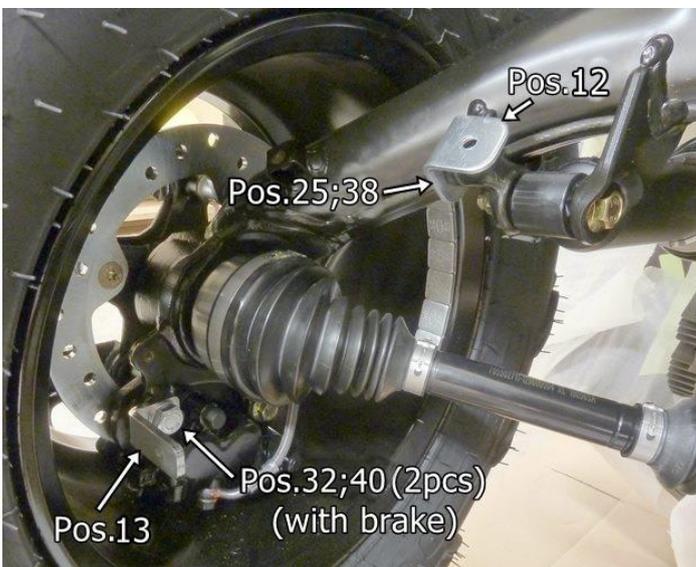
NB!

If you are using CanAm original snow plow adapter, then remove cover, indicated with arrow.

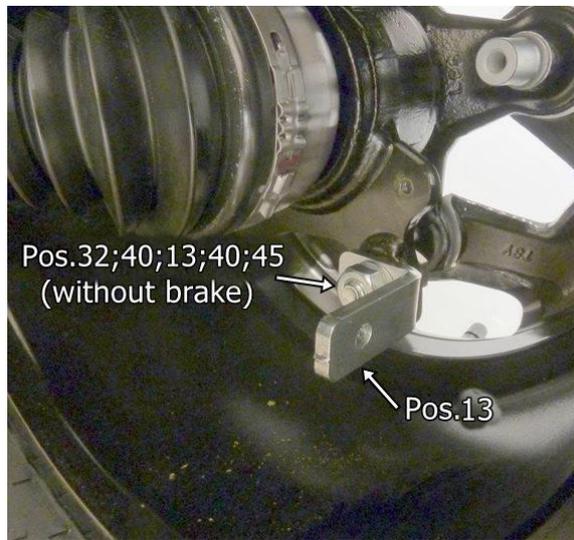


Step 10

Install brackets 02.18804, 02.18805. Use thread lock!



WHEEL WITH BRAKE



WHEEL WITHOUT BRAKE

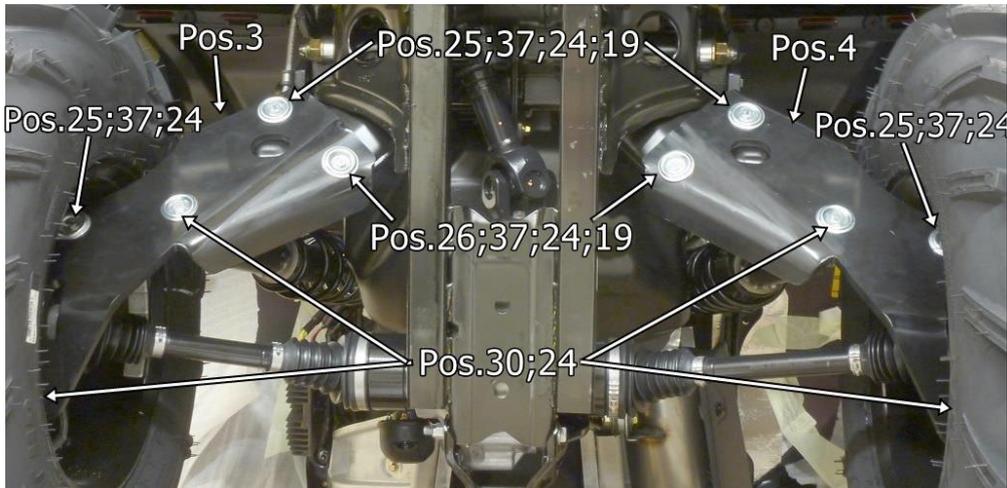


NB!

**Make sure that there is enough clearance (min 2mm) between the bolt Pos.32 and brake disc.
If needed add a third Ø10 washer for distance!**

Step 11

Install rear trailing arms protections 02.23203, 02.23204.



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