

IRON BALTIC

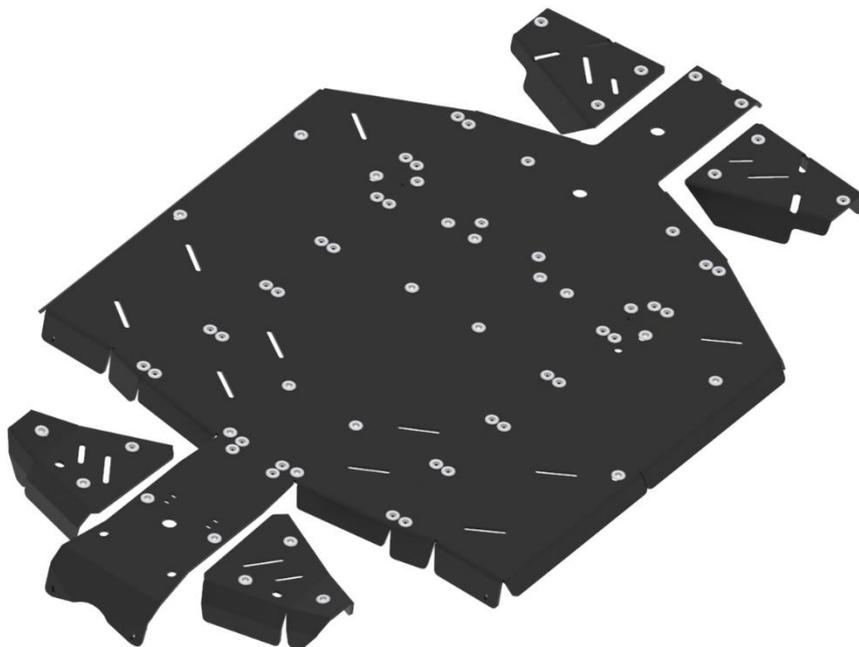
PLASTIC SKID PLATE

JOHN DEERE

XUV 865

Code 02.24700

Version 05102023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

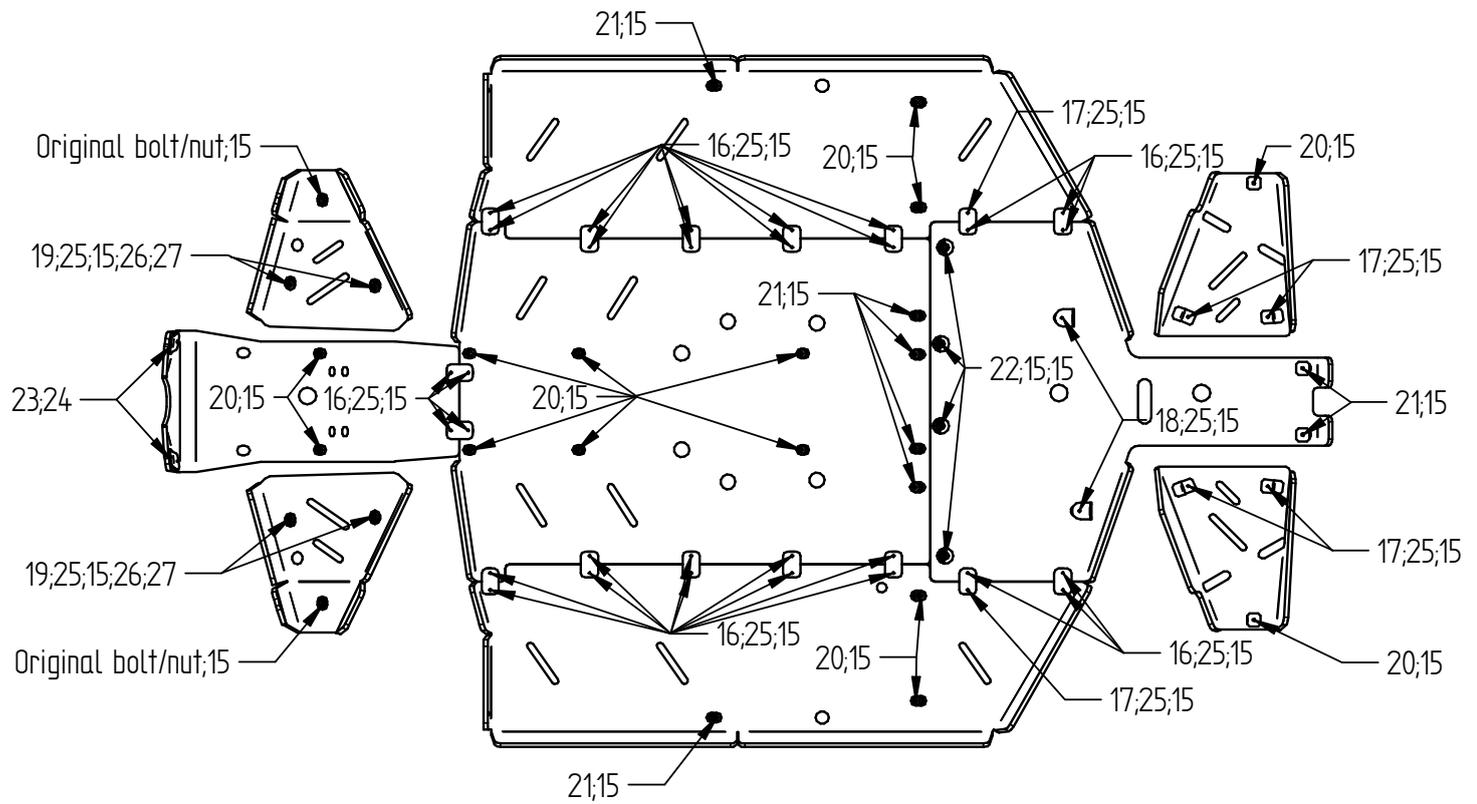
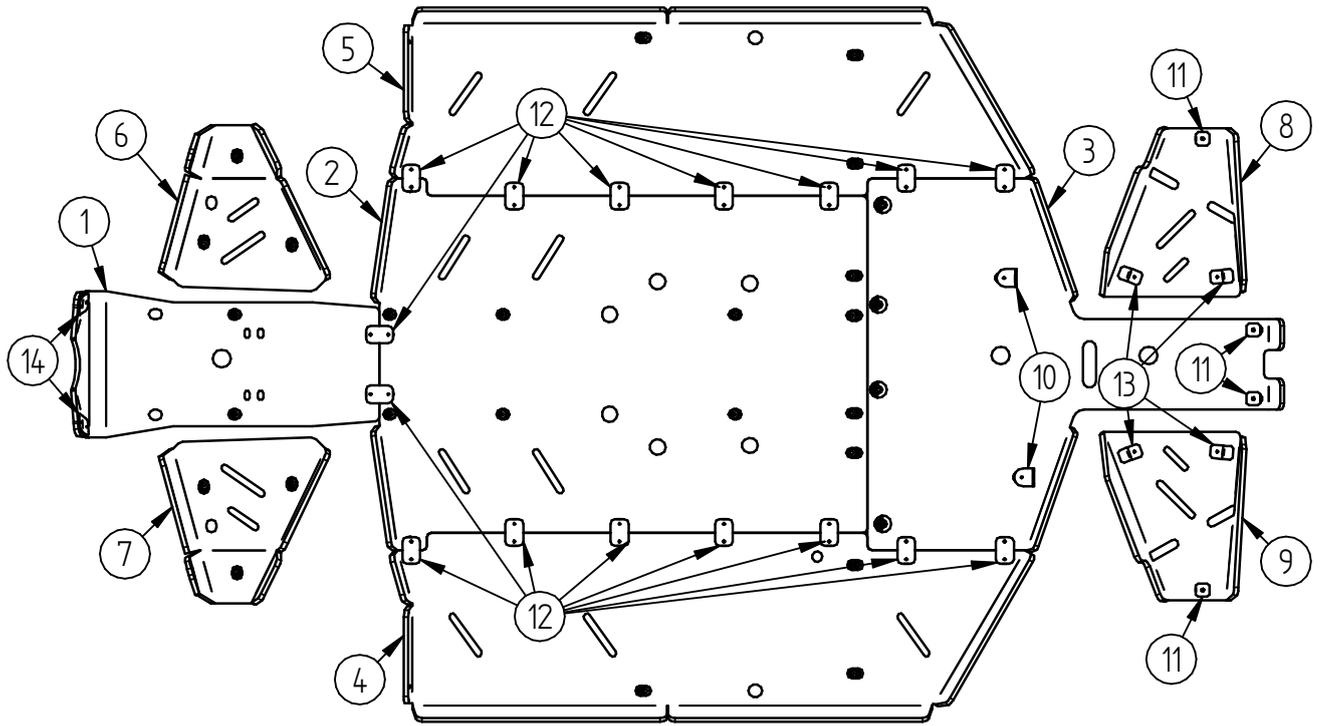
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SPECIFICATION

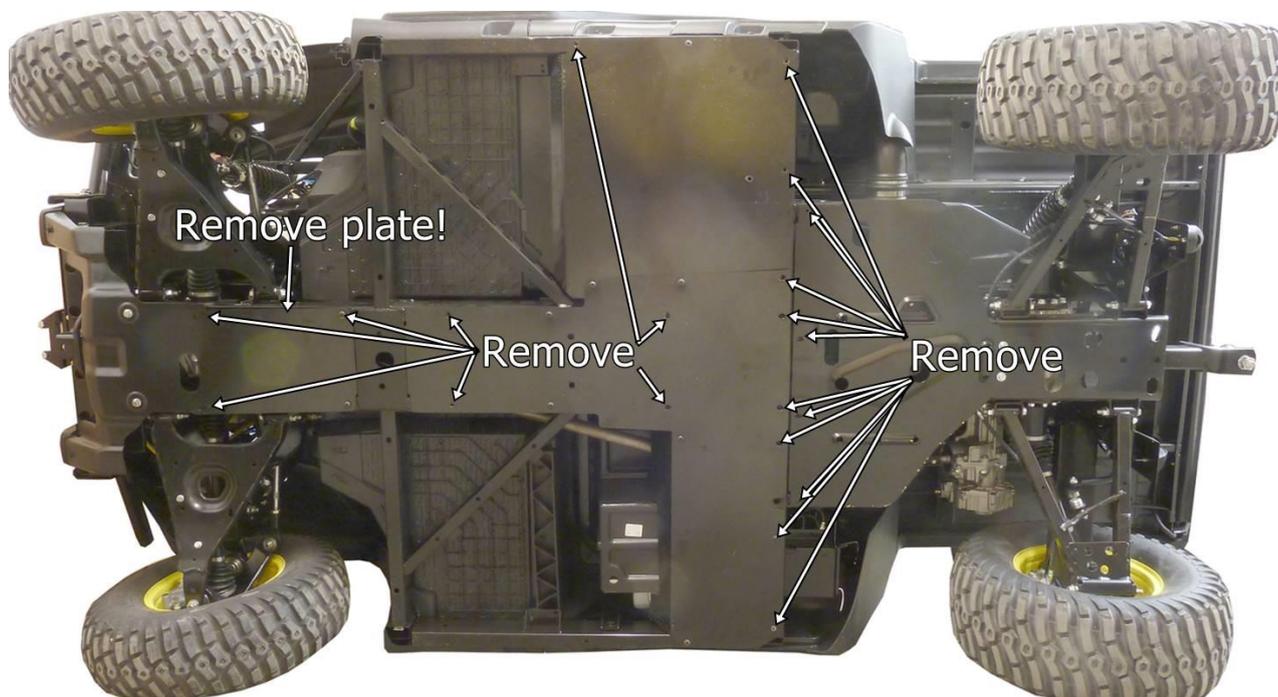
Pos.	Description	Code	Amount
1	Front protection	02.24701	1
2	Middle protection	02.24702	1
3	Rear protection	02.24703	1
4	Left side protection	02.24704	1
5	Right side protection	02.24705	1
6	Front right arm protection	02.24706	1
7	Front left arm protection	02.24707	1
8	Rear right arm protection	02.24708	1
9	Rear left arm protection	02.24709	1
10	Installation angle	02.811	2
11	Threaded plate	02.2305	4
12	Connecting plate	02.5006	16
13	Installation bracket	02.5710	4
14	Bent plate (10)	02.8312	2
15	Dished washer	14.503	74
16	Bolt M6x14 DIN 933	OT.02.02.040	30
17	Bolt M6x20 DIN 933	OT.02.02.060	6
18	Bolt M6x30 DIN 933	OT.02.02.080	2
19	Bolt M6x60 DIN 933	OT.02.02.140	4
20	Bolt M8x20 DIN 933	OT.02.02.180	14
21	Bolt M8x25 DIN 933	OT.02.02.190	8
22	Bolt M8x30 DIN 933	OT.02.02.200	4
23	Bolt M6x25 DIN 7991	OT.02.04.040	4
24	Conical washer Ø6	14.502	4
25	Washer Ø6/15 SFS 3738	OT.04.03.020	42
26	Washer Ø6/18 DIN 9021	OT.04.02.020	4
27	Nut M6 Nyloc DIN 985	OT.03.02.030	4



FITTING INSTRUCTIONS

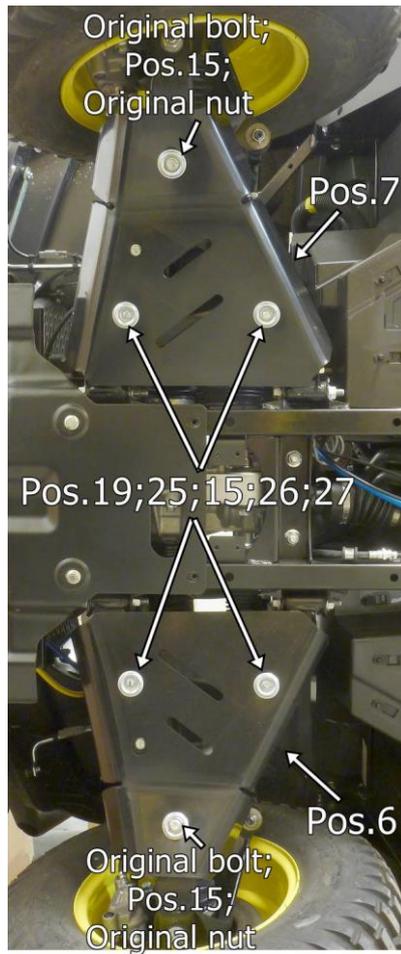
Step 1

Remove original bolts and front part metal protection, indicated with arrows. Do not remove original CV-joint boot protectors. Also remove bolt from left and right wheel arch.



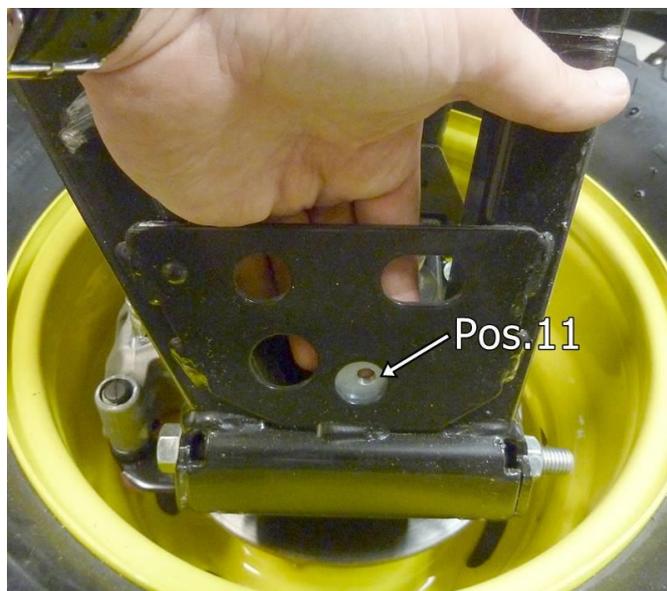
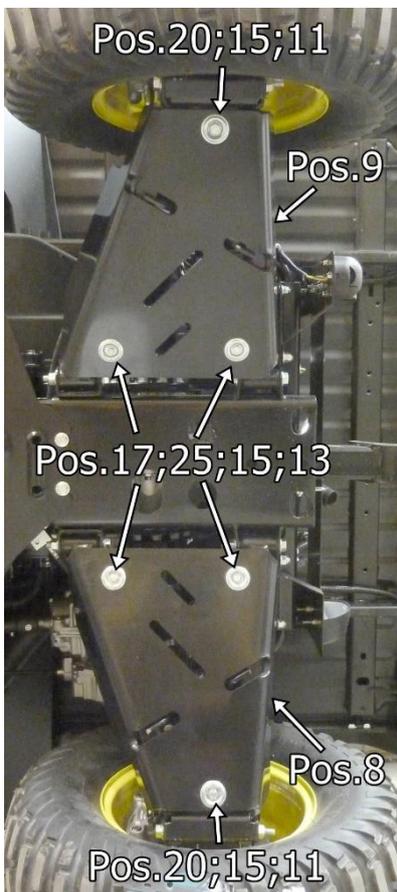
Step 2

Install front arm protections 02.24706 and 02.24707.



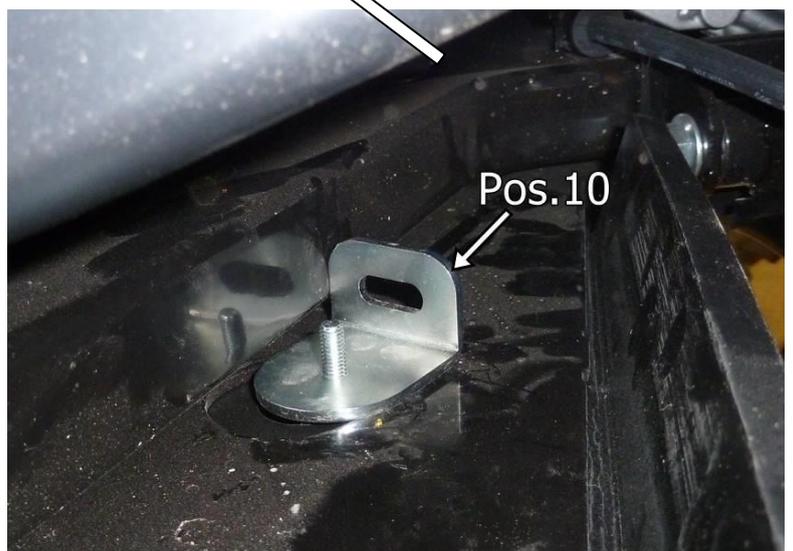
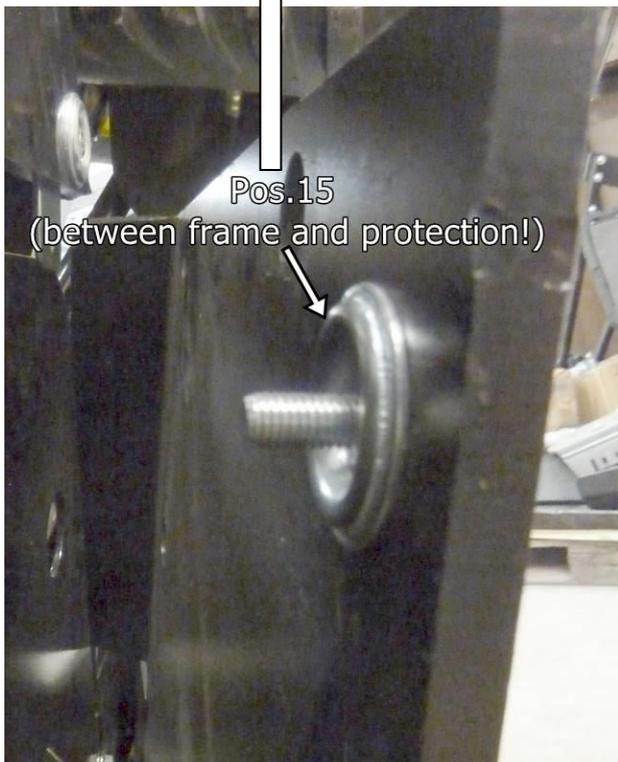
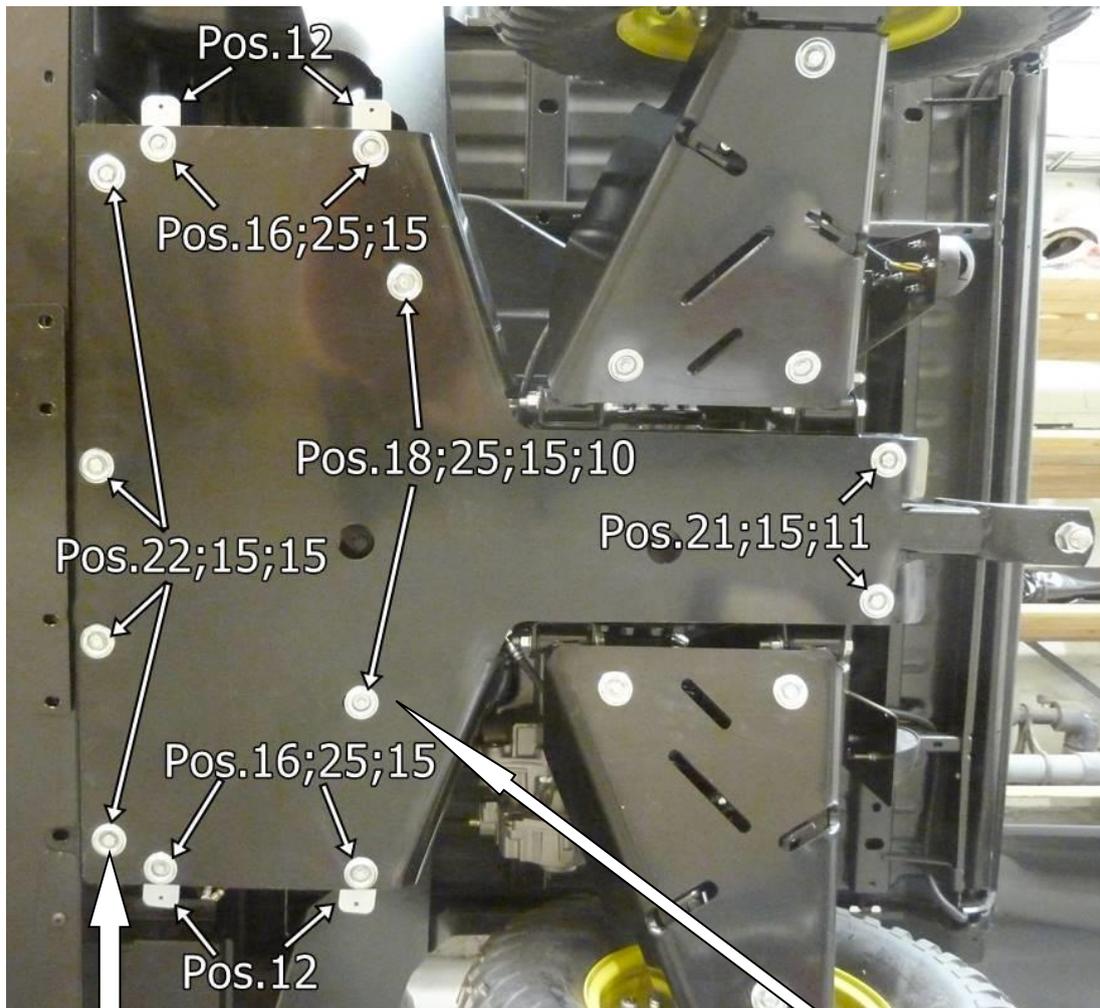
Step 3

Install rear arm protections 02.24708 and 02.24709.



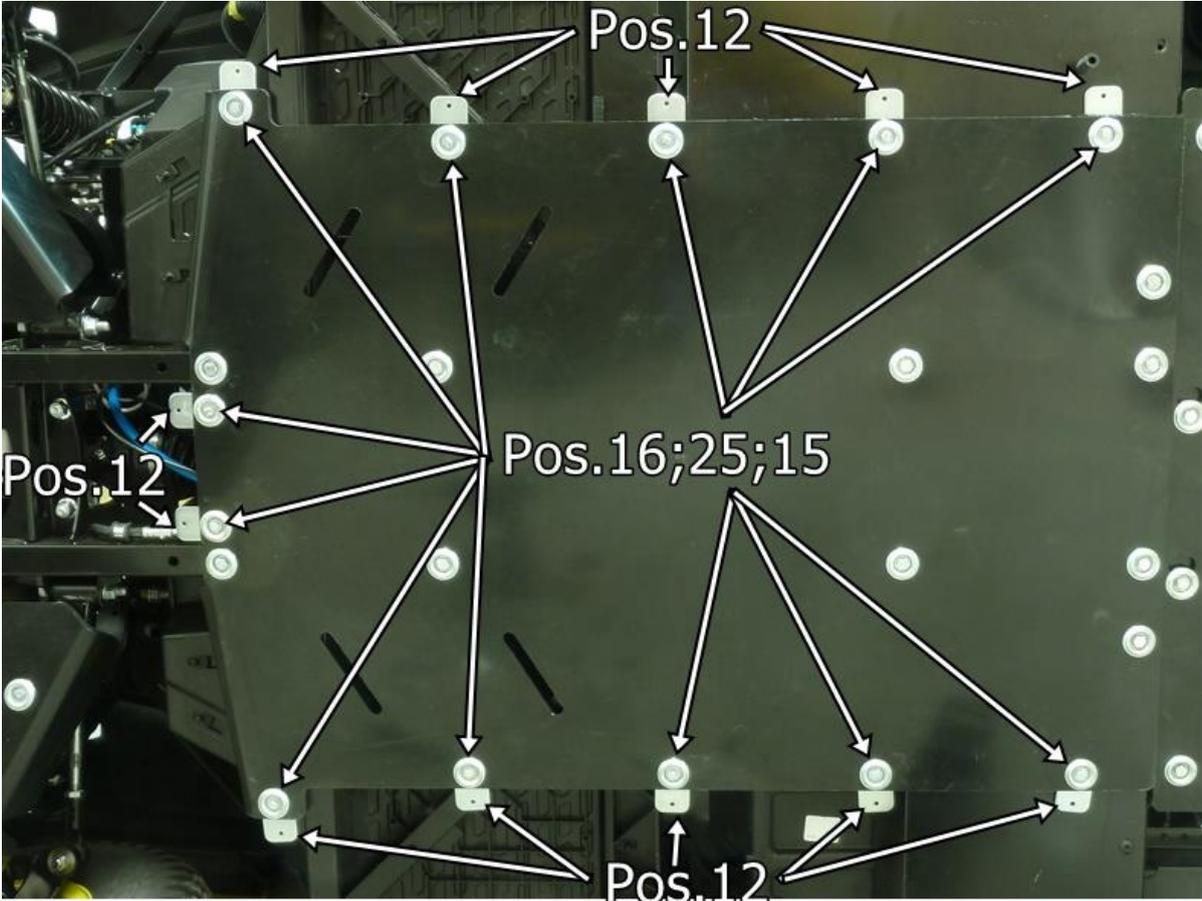
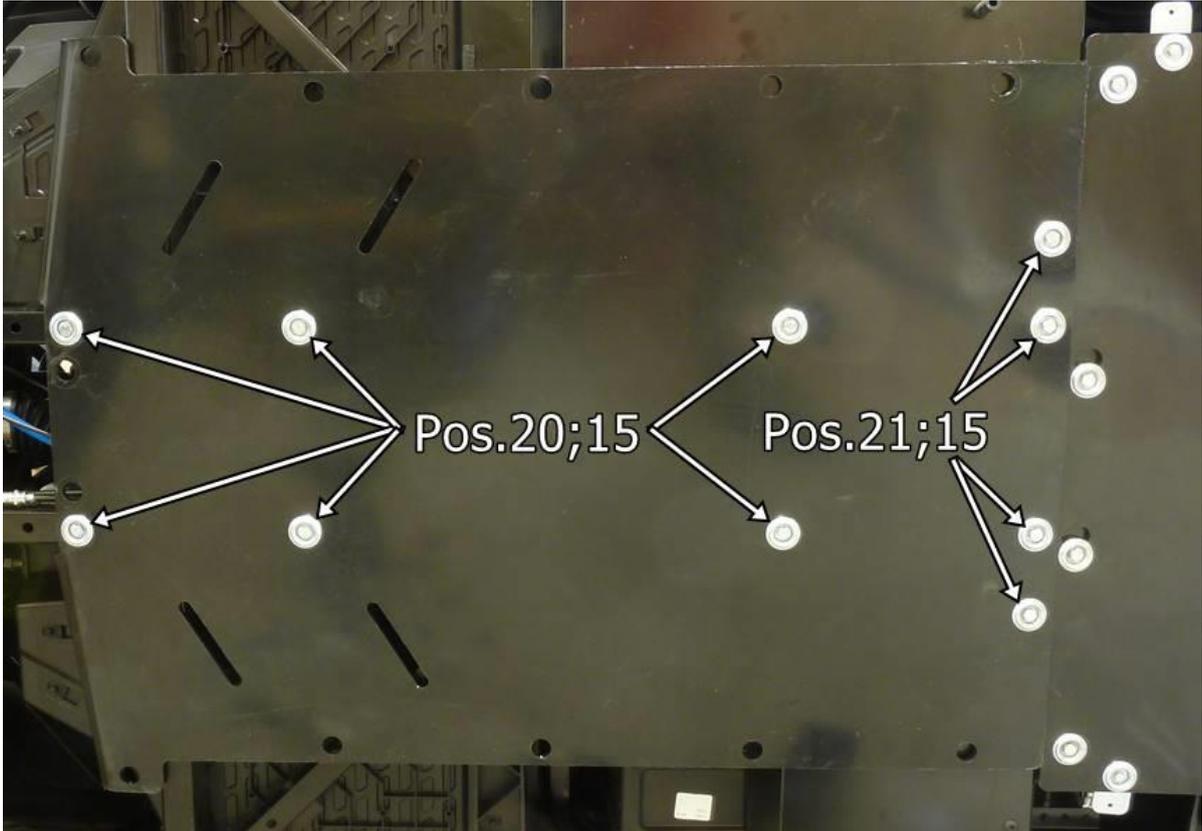
Step 4

Install rear protection 02.24703 and connecting plates 02.5006. On Pos.22 bolts, put dished washer also between UTV frame and rear protection for distance. For easier installation we recommend using tape to fix dished washer to rear protection.



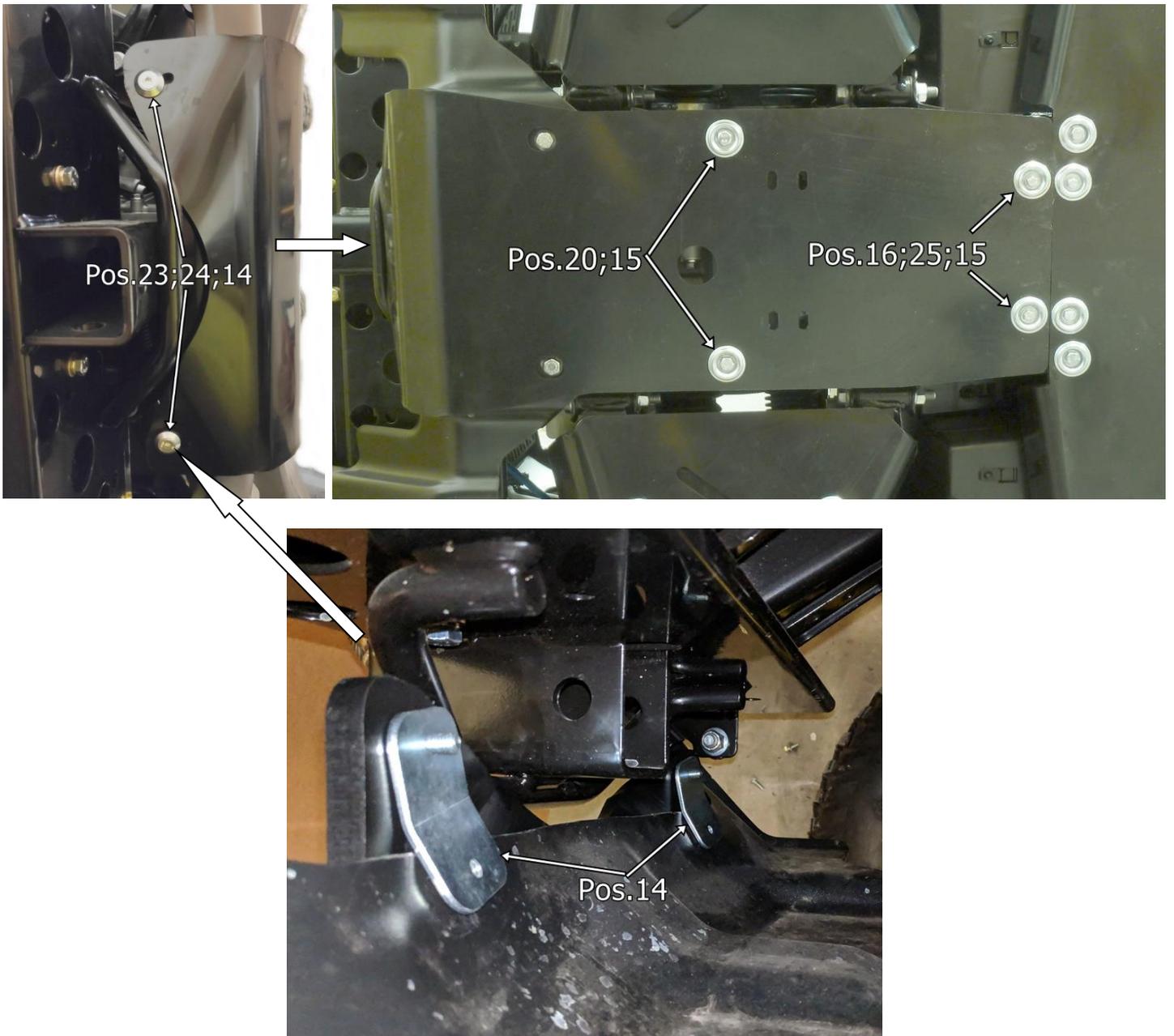
Step 5

Install middle protection 02.24702 and connecting plates 02.5006.



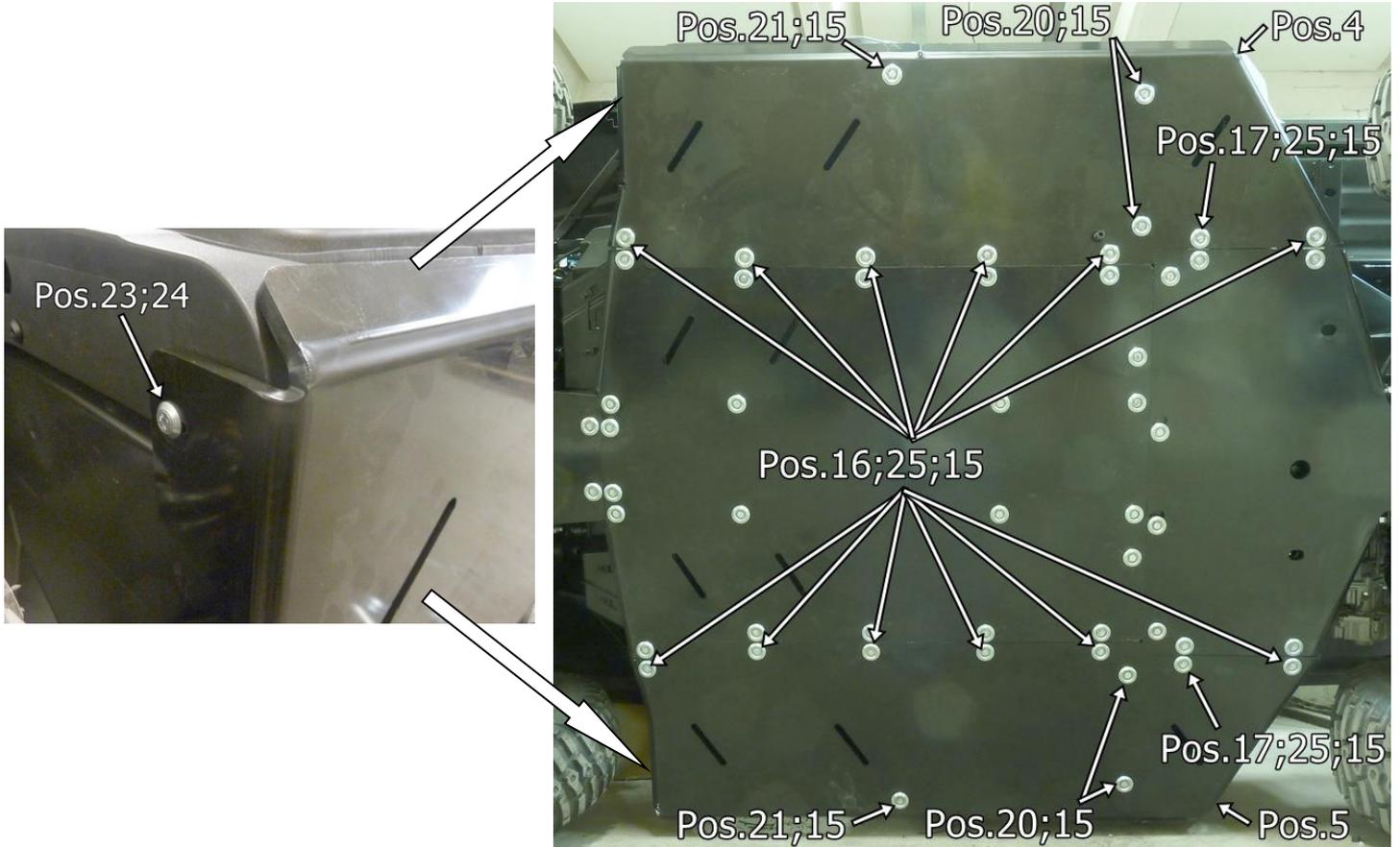
Step 6

Install front protection 02.24701.



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Install side protections 02.24704 and 02.24705. If on one side there is no thread in the frame, use the original self-tapping bolt to thread the hole. Screw in the self tapping screw, then remove the bolt.



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
www.facebook.com/ironbaltic
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