

IRON BALTIC

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USER MANUAL



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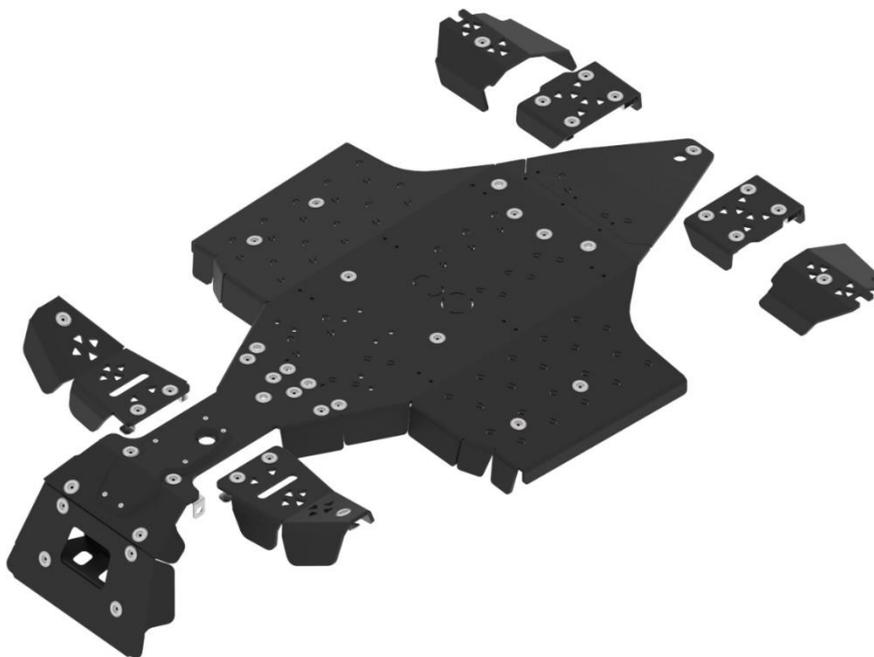
PLASTIC SKID PLATE

POLARIS

Sportsman XP 1000 Touring (2018-...)

Code 02.24100

Version 02102023

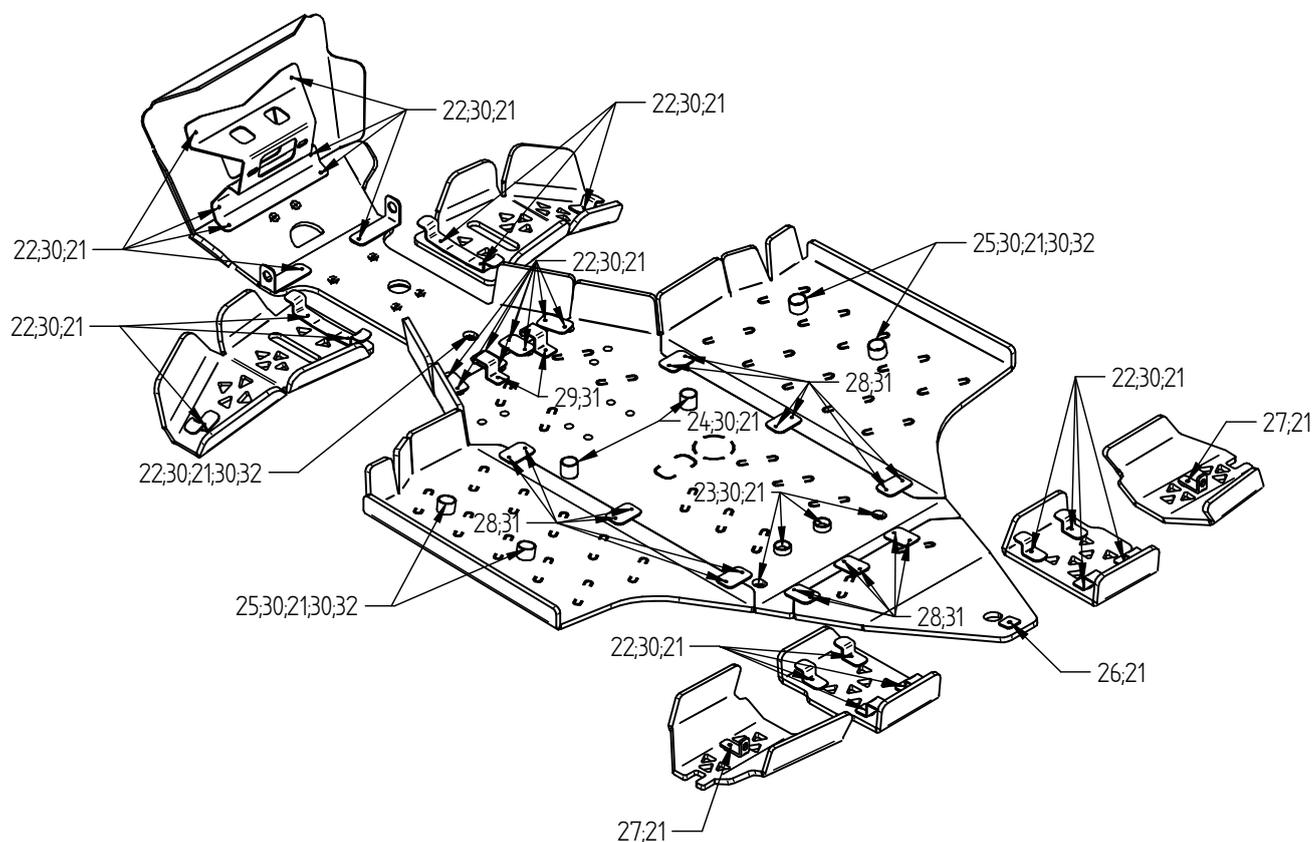
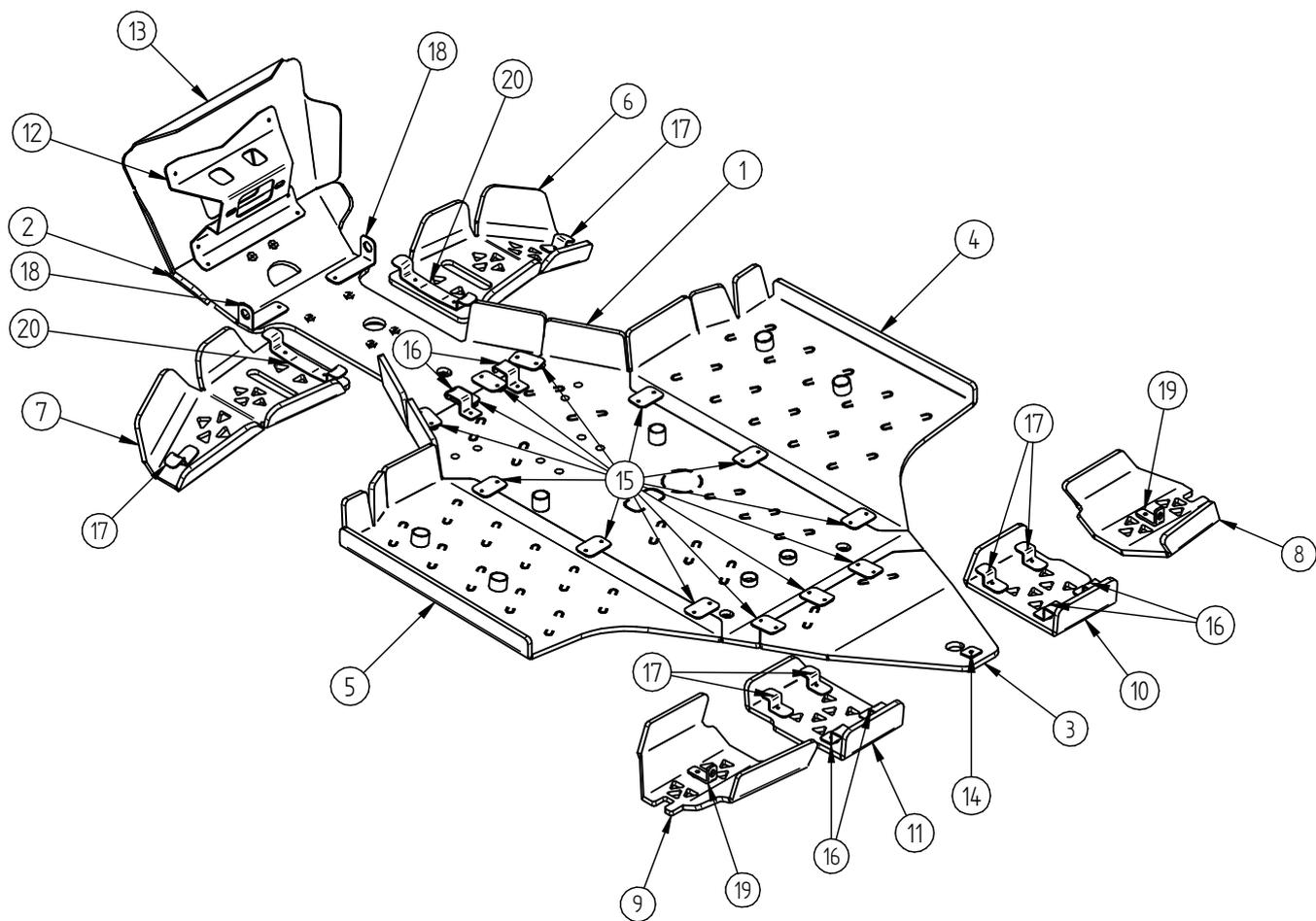


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection	02.18101K	1
2	Front protection	02.16702K	1
3	Rear protection	02.5402	1
4	Right side protection	02.5403K	1
5	Left side protection	02.5404K	1
6	Front right arm protection	02.19507	1
7	Front left arm protection	02.19508	1
8	Rear right arm protection 1	02.19509	1
9	Rear left arm protection 1	02.19510	1
10	Rear right arm protection 2	02.19511	1
11	Rear left arm protection 2	02.19512	1
12	Front upper protection bracket	02.1550	1
13	Front upper protection	02.1553	1
14	Installation plate	02.2305	1
15	Installation plate	02.5006	13
16	Installation bracket	02.5709	6
17	Installation bracket	02.8210	6
18	Bracket	02.16604	2
19	Installation angle	02.18804	2
20	Clamp for front arm protection	02.19414	2
21	Dished washer	14.503	44
22	Bolt M6x20 DIN933	OT.02.02.060	31
23	Bolt M6x35 DIN933	OT.02.02.090	4
24	Bolt M6x45 DIN933	OT.02.02.110	2
25	Bolt M6x65 DIN933	OT.02.02.145	4
26	Bolt M8x20 DIN993	OT.02.02.180	1
27	Bolt M8x25 DIN933	OT.02.02.190	2
28	Bolt M6x20 DIN7991	OT.02.04.030	18
29	Bolt M6x25 DIN7991	OT.02.04.040	2
30	Washer Ø6/15 SFS3738	OT.04.03.020	46
31	Conical washer Ø6	14.502	20
32	Nyloc nut M6 DIN985	OT.03.02.030	5

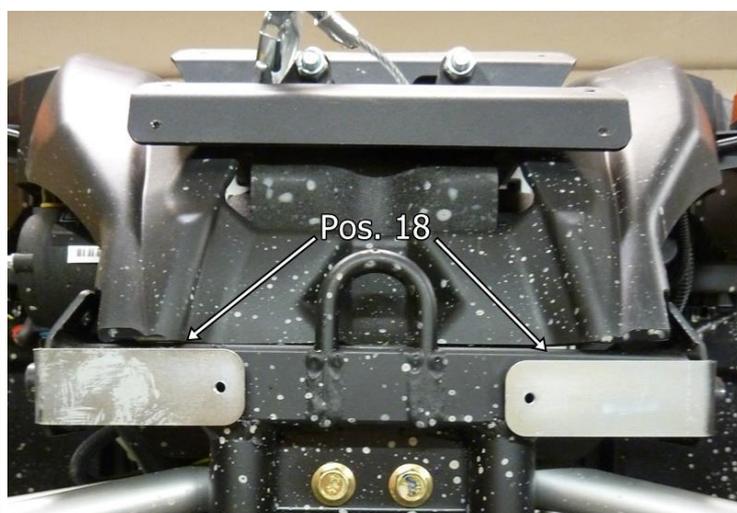
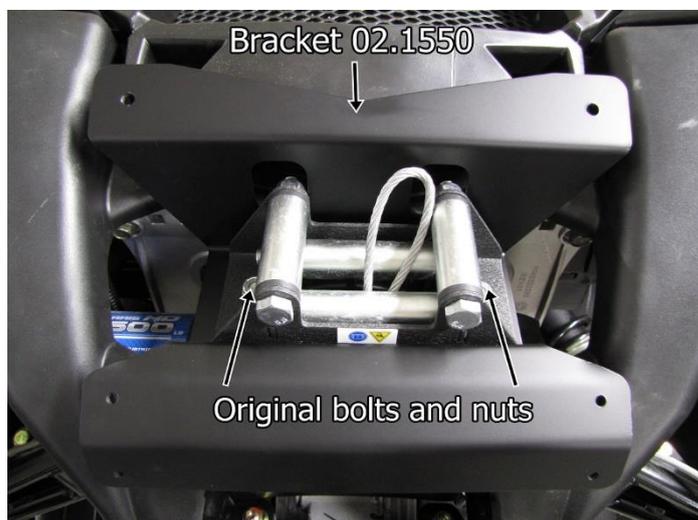


FITTING INSTRUCTIONS

Step 1 Remove all standard plastic covers.

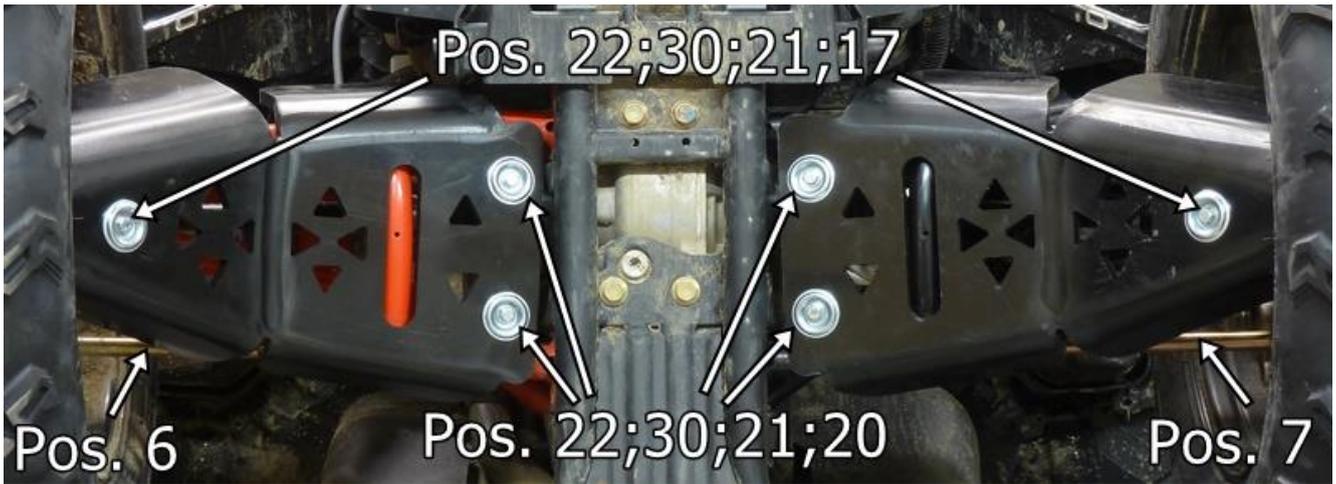


Step 2 Install bracket 02.1550 and brackets 02.16604.



Step 3

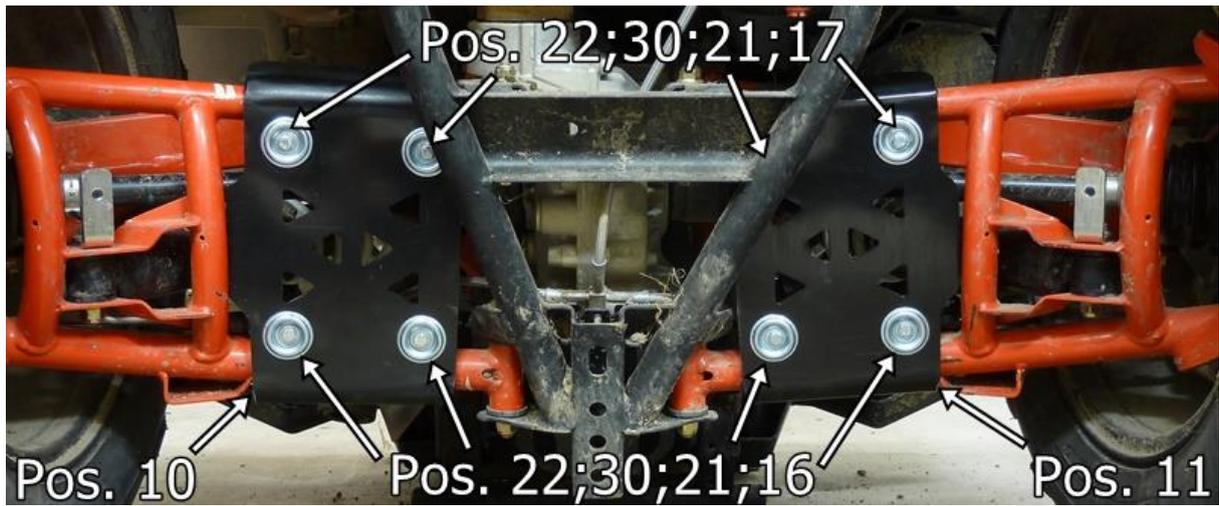
Install front arm protections 02.19507 and 02.19508.



Step 4

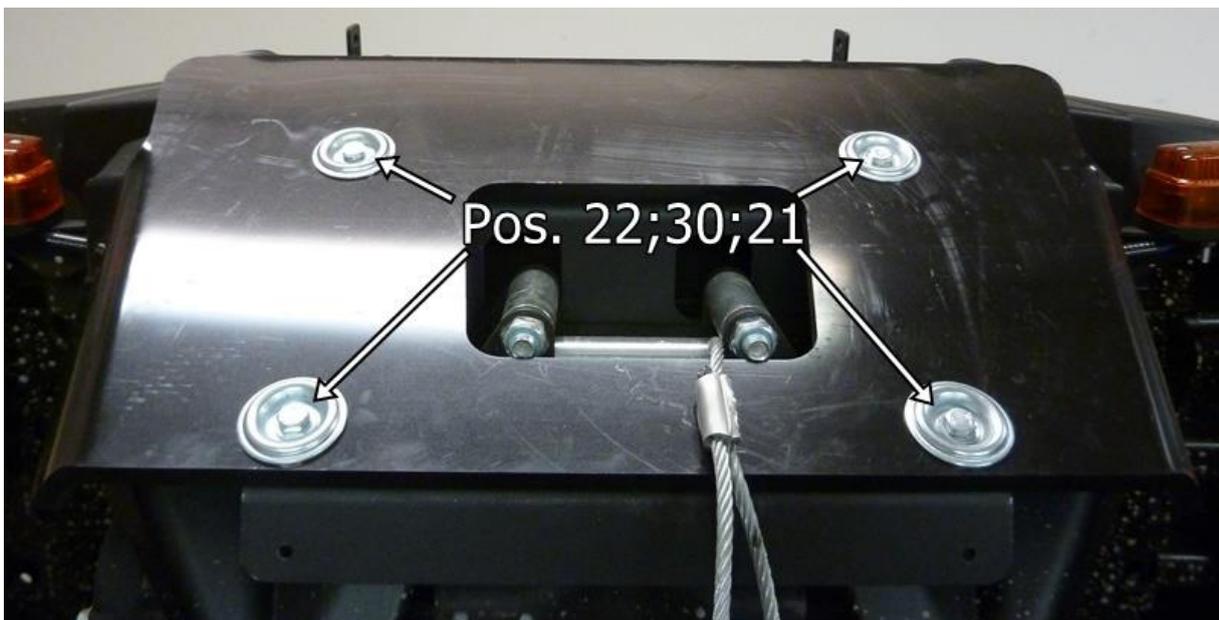
Install installation angles 02.18804 and rear arm protectors 02.19509, 02.19510, 02,19511 and 02.19512. Use thread lock on bolt Pos.27!





Step 5

Install front protection upper part 02.1553.



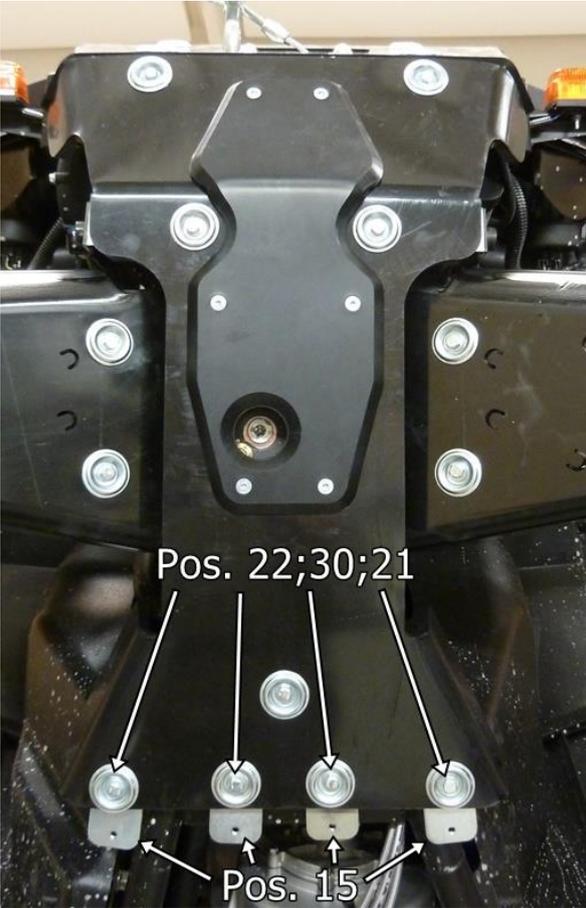
Step 6

Install front protection 02.16702K.



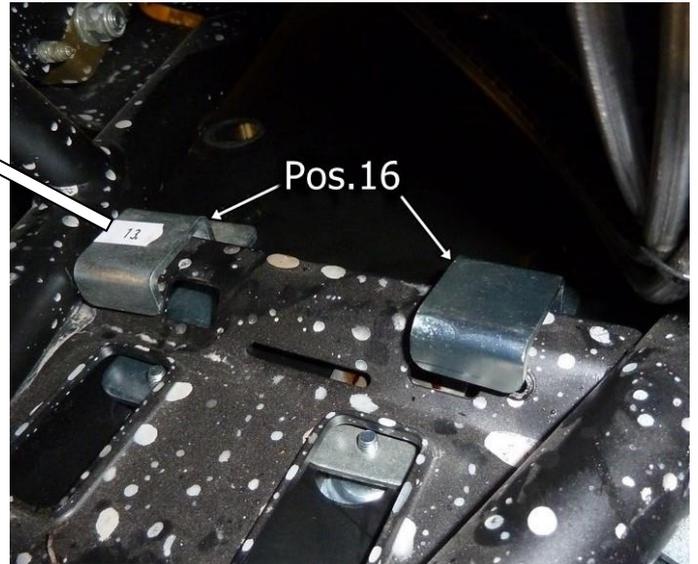
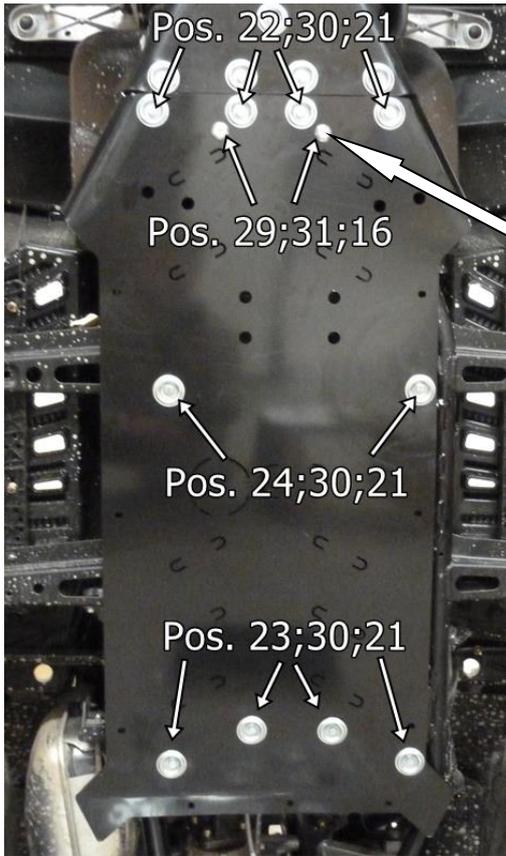
Step 7

Install plates 02.5006 to the front protection.



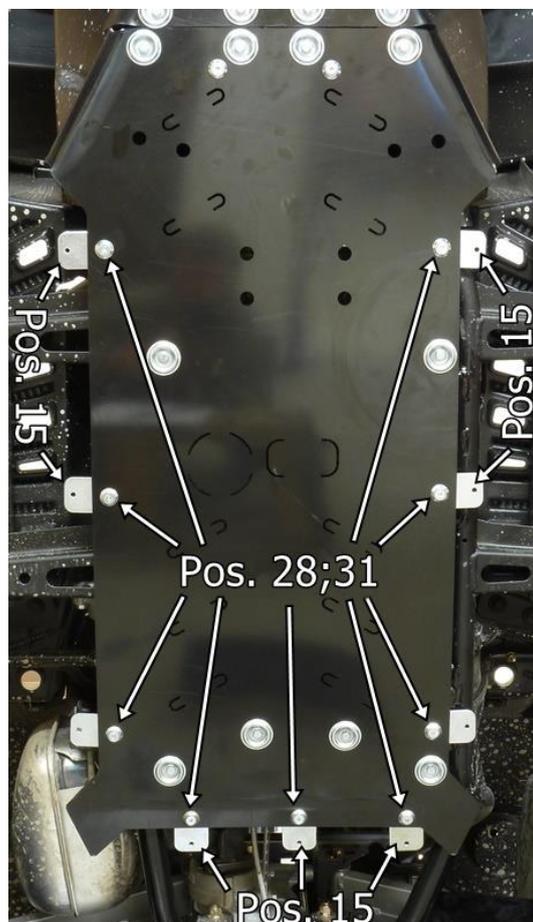
Step 8

Install middle part 02.18101K, use brackets 02.5709.



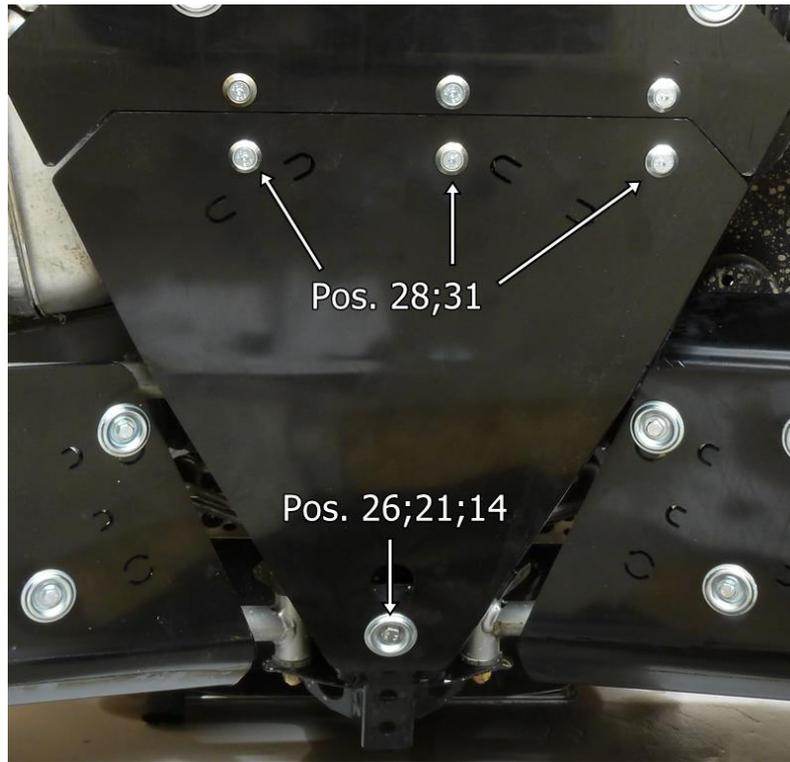
Step 9

Install plates 02.5006 to middle part.



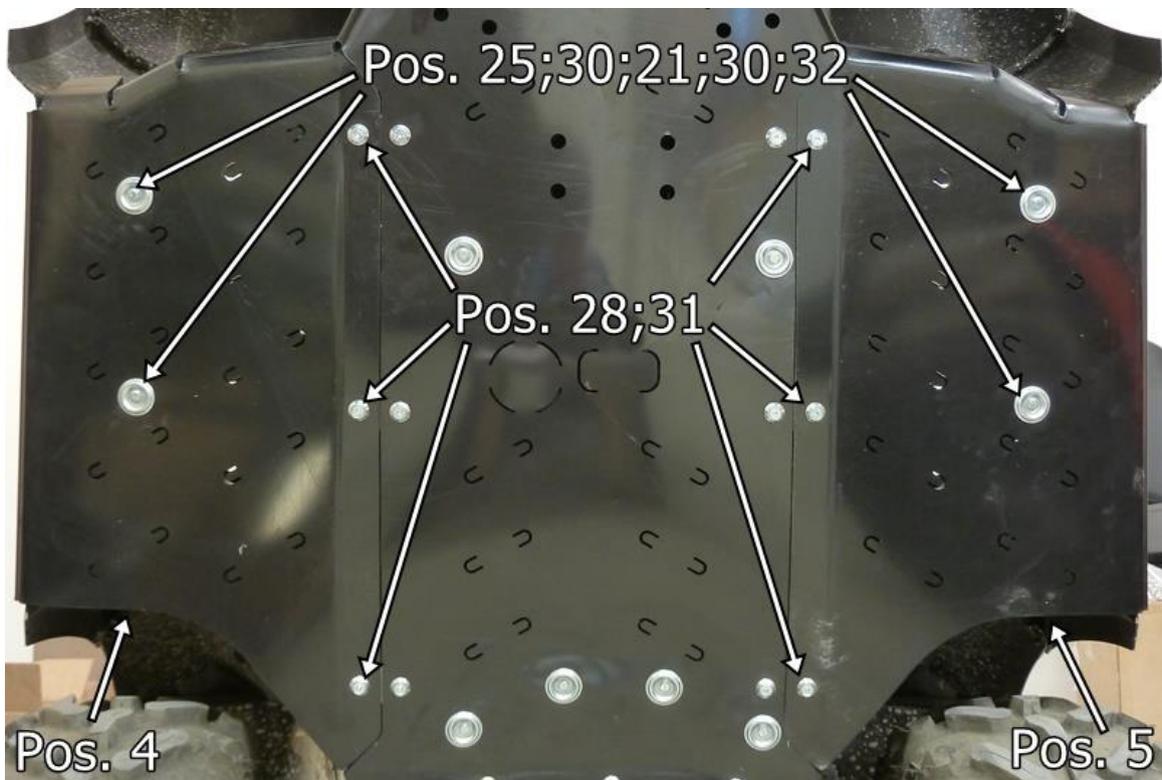
Step 10

Install rear part 02.5402.



Step 11

Install side protections 02.5403K and 02.5404K.



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