

IRON BALTIC

DOWNLOAD MULTILINGUAL
USER MANUAL



code.ironbaltic.com/u/kOktwBEv

ALUMINIUM SKID PLATE

POLARIS

Sportsman XP 1000 Touring (2018-...)

Code 02.24000

Version 02102023

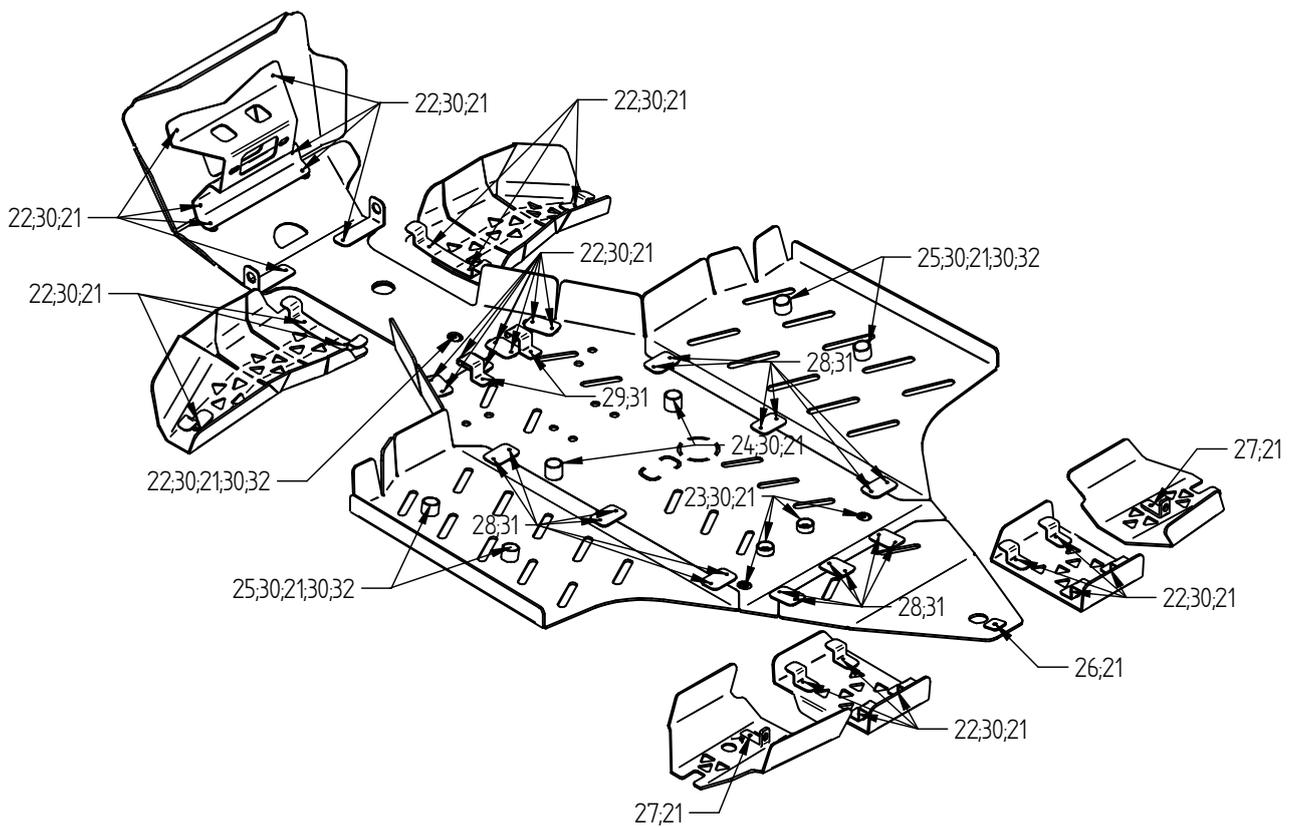
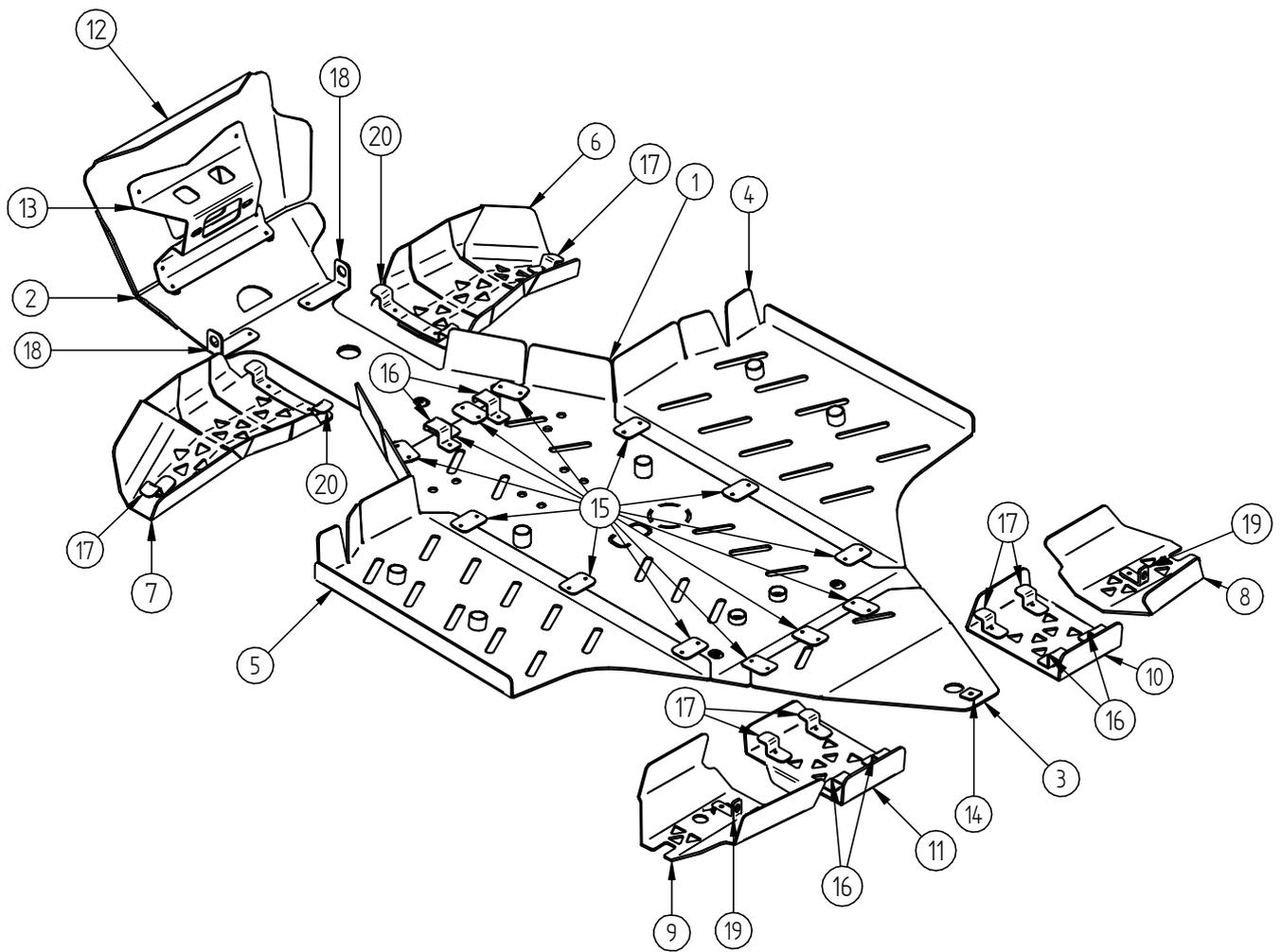


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection	02.18001K	1
2	Front protection	02.16602K	1
3	Rear protection	02.5502	1
4	Right side protection	02.5503K	1
5	Left side protection	02.5504K	1
6	Front right arm protection	02.19407K	1
7	Front left arm protection	02.19408K	1
8	Rear right arm protection 1	02.19409	1
9	Rear left arm protection 1	02.19410	1
10	Rear right arm protection 2	02.19411	1
11	Rear left arm protection 2	02.19412	1
12	Front upper protection	02.1527	1
13	Front upper protection bracket	02.1550	1
14	Installation plate	02.2305	1
15	Installation plate	02.5006	13
16	Installation bracket	02.5709	6
17	Installation bracket	02.8210	6
18	Bracket	02.16604	2
19	Installation angle	02.18804	2
20	Clamp for front arm protection	02.19414	2
21	Dished washer	14.503	44
22	Bolt M6x16 DIN933	OT.02.02.050	31
23	Bolt M6x35 DIN933	OT.02.02.090	4
24	Bolt M6x40 DIN933	OT.02.02.100	2
25	Bolt M6x65 DIN933	OT.02.02.145	4
26	Bolt M8x20 DIN993	OT.02.02.180	1
27	Bolt M8x25 DIN993	OT.02.02.190	2
28	Bolt M6x12 DIN7991	OT.02.04.010	18
29	Bolt M6x20 DIN7991	OT.02.04.030	2
30	Washer Ø6/15 SFS3738	OT.04.03.020	46
31	Conical washer Ø6	14.502	20
32	Nyloc nut M6 DIN985	OT.03.02.030	5

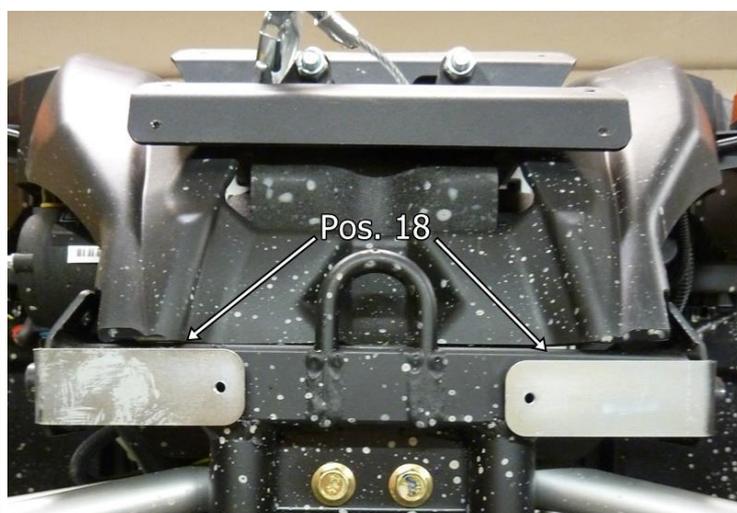
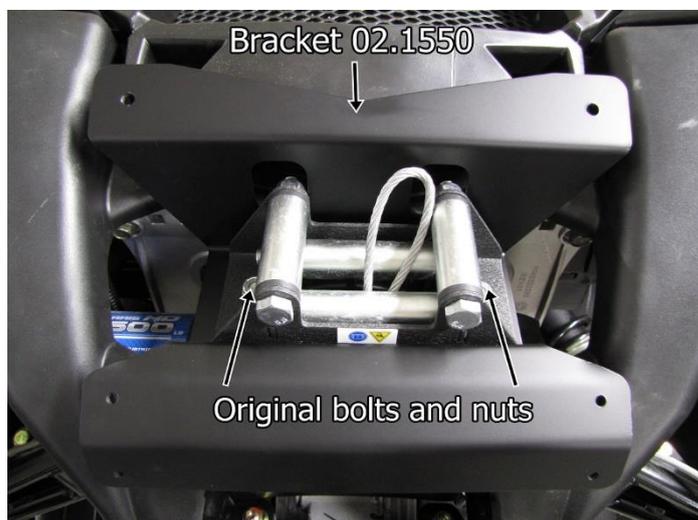


FITTING INSTRUCTIONS

Step 1 Remove all standard plastic covers.

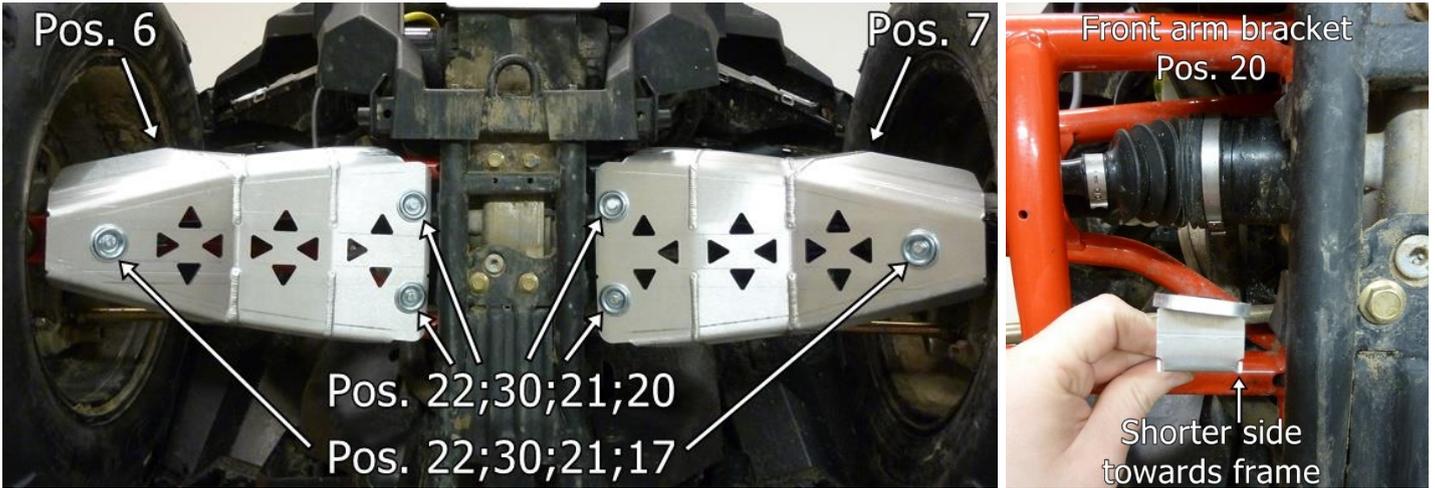


Step 2 Install bracket 02.1550 and brackets 02.16604.



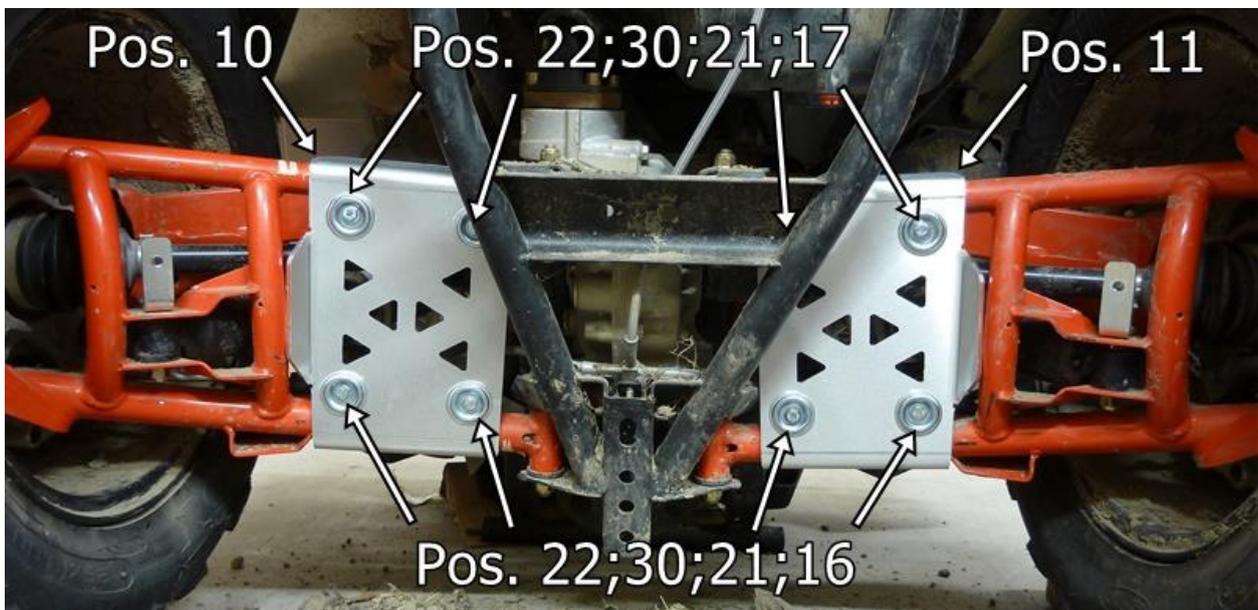
Step 3

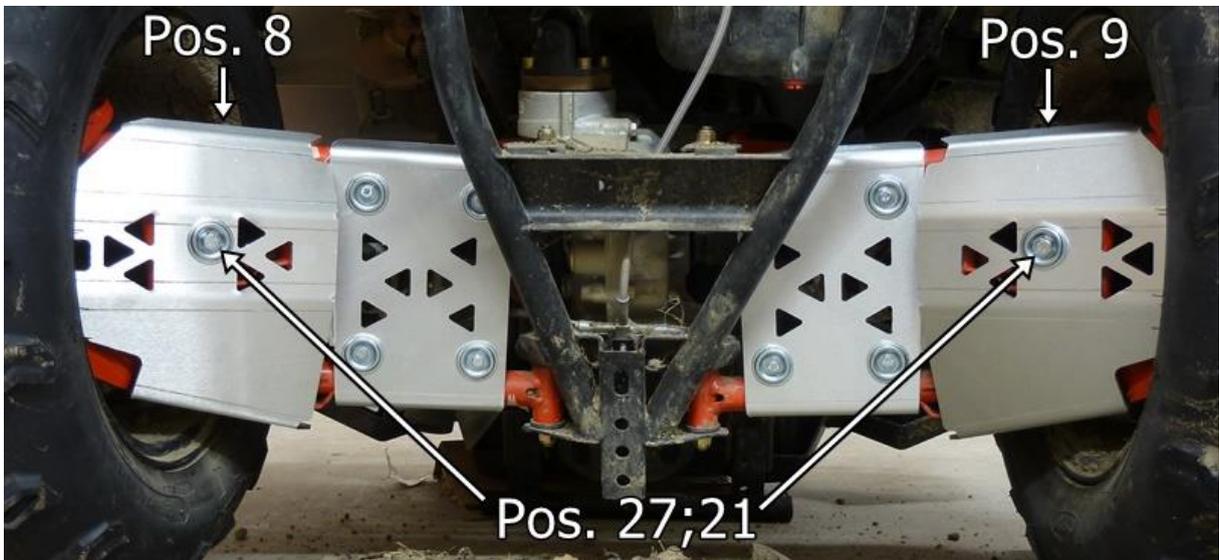
Install front arm protections 02.19407K and 02.19408K.



Step 4

Install installation angles 02.18804 and rear arm protectors 02.19409, 02.19410, 02,19411 and 02.19412. Use thread lock on bolt Pos.27!





Step 5 Install front protection upper part 02.1527.



Step 6 Install front protection 02.16602K.



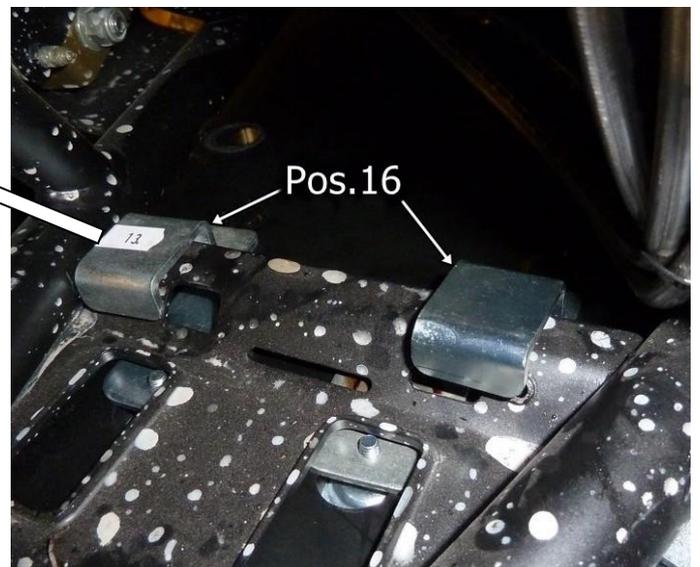
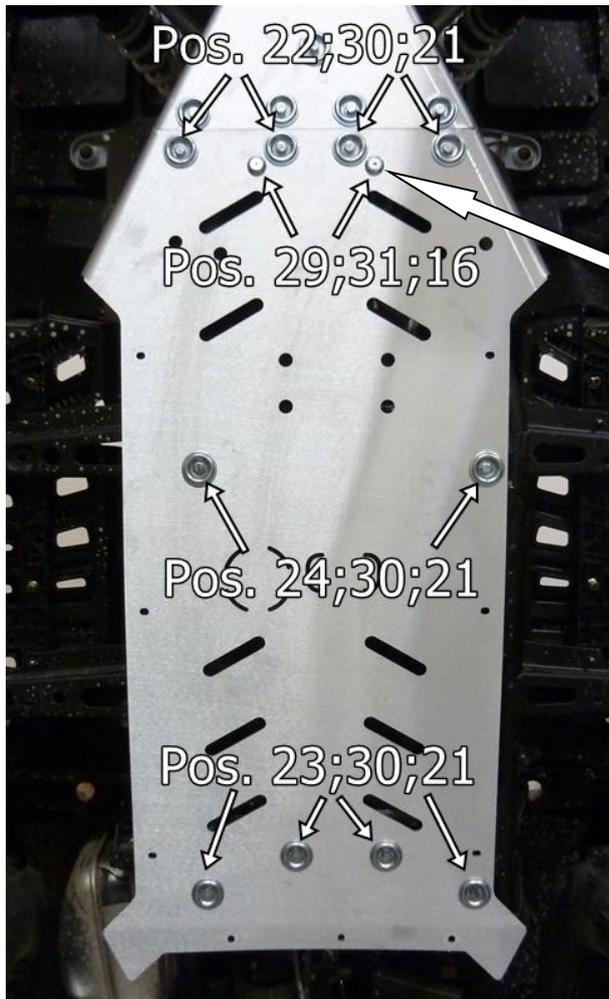
Step 7

Install plates 02.5006 to the front protection.



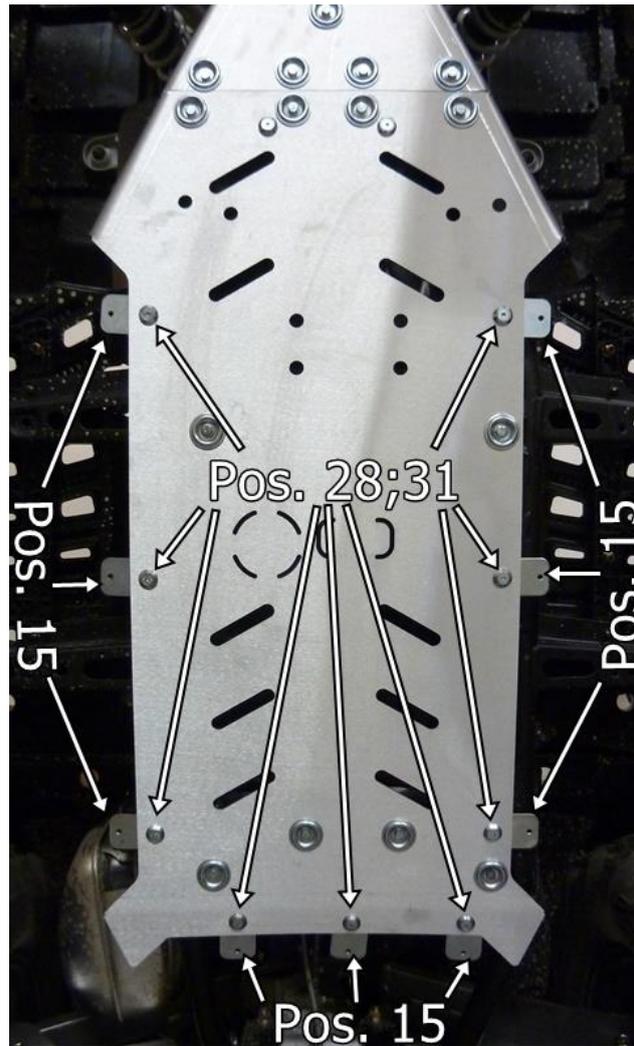
Step 8

Install middle part 02.18001K. Use brackets 02.5709.



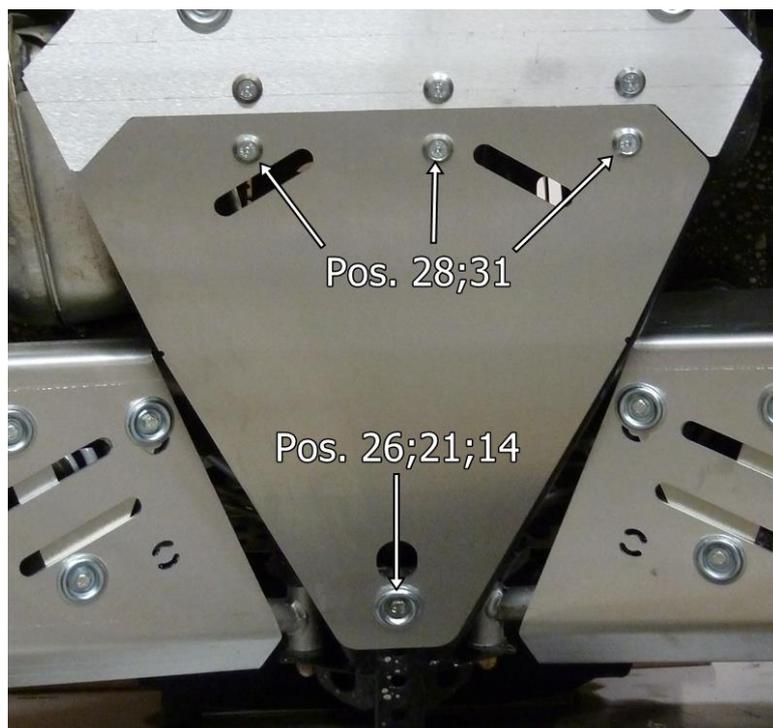
Step 9

Install plates 02.5006 to middle part.



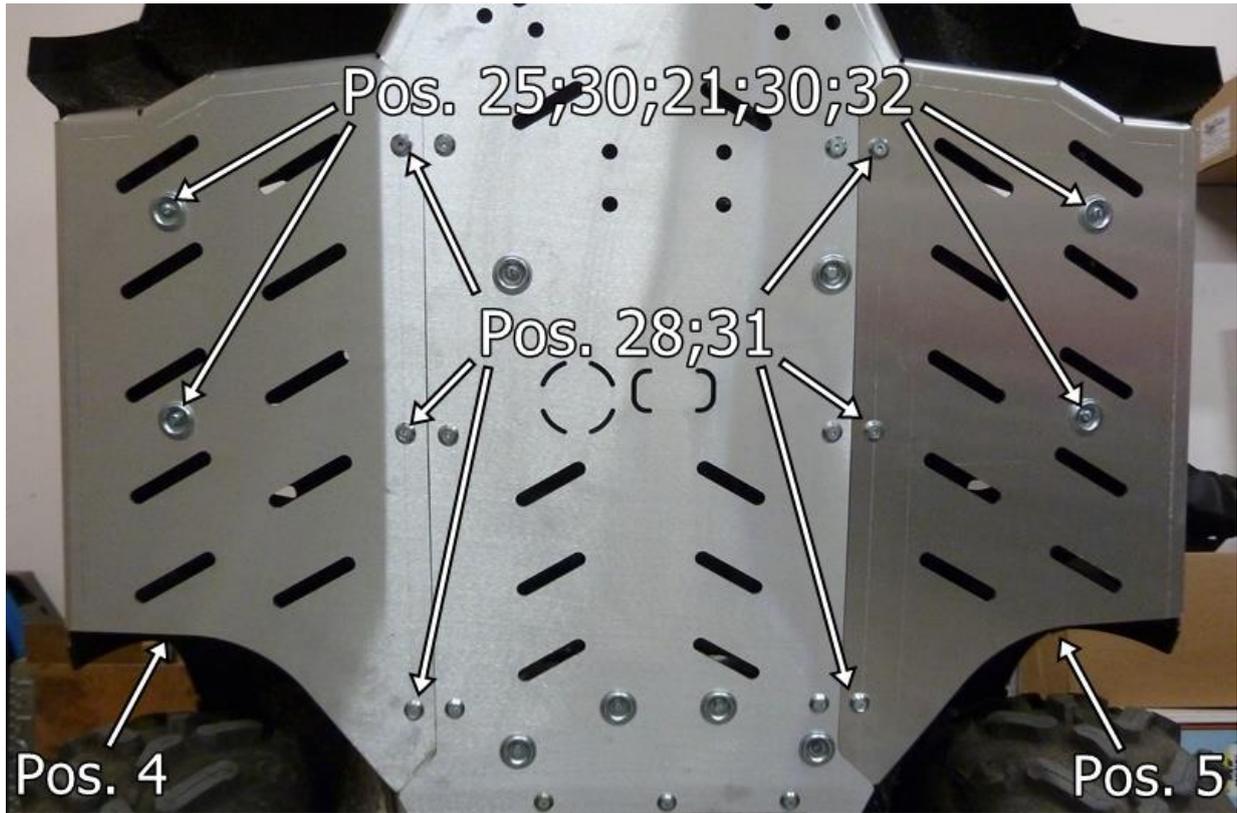
Step 10

Install rear part 02.5502.



Step 11

Install side protections 02.5503K and 02.5504K.



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
www.facebook.com/ironbaltic
www.youtube.com/user/ironbalticLtd

