



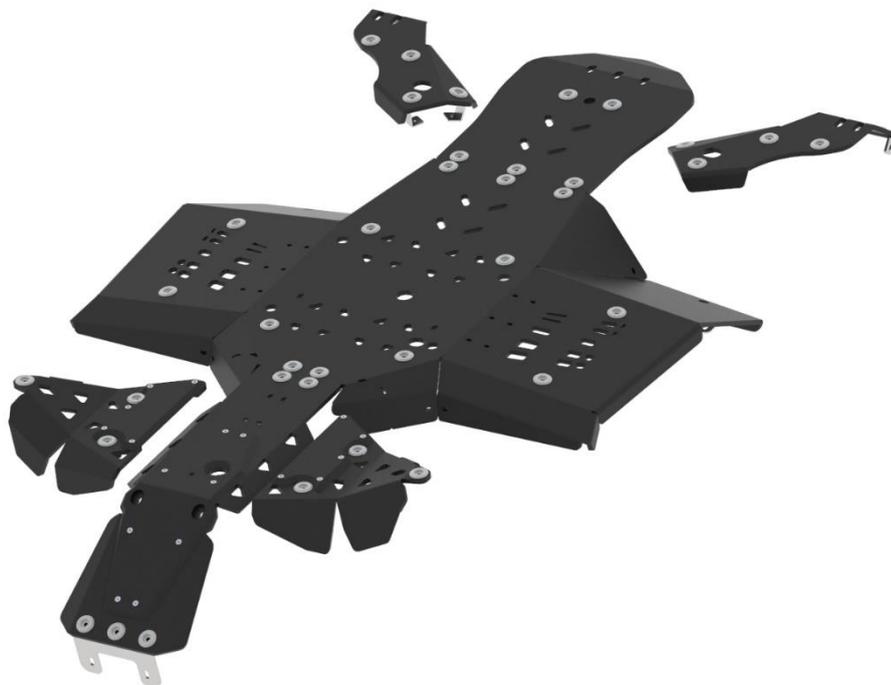
## PLASTIC SKID PLATE

# CAN AM

## G2 Outlander MAX 650/850/1000 (2019-...)

Code 02.23700

Version 02102023

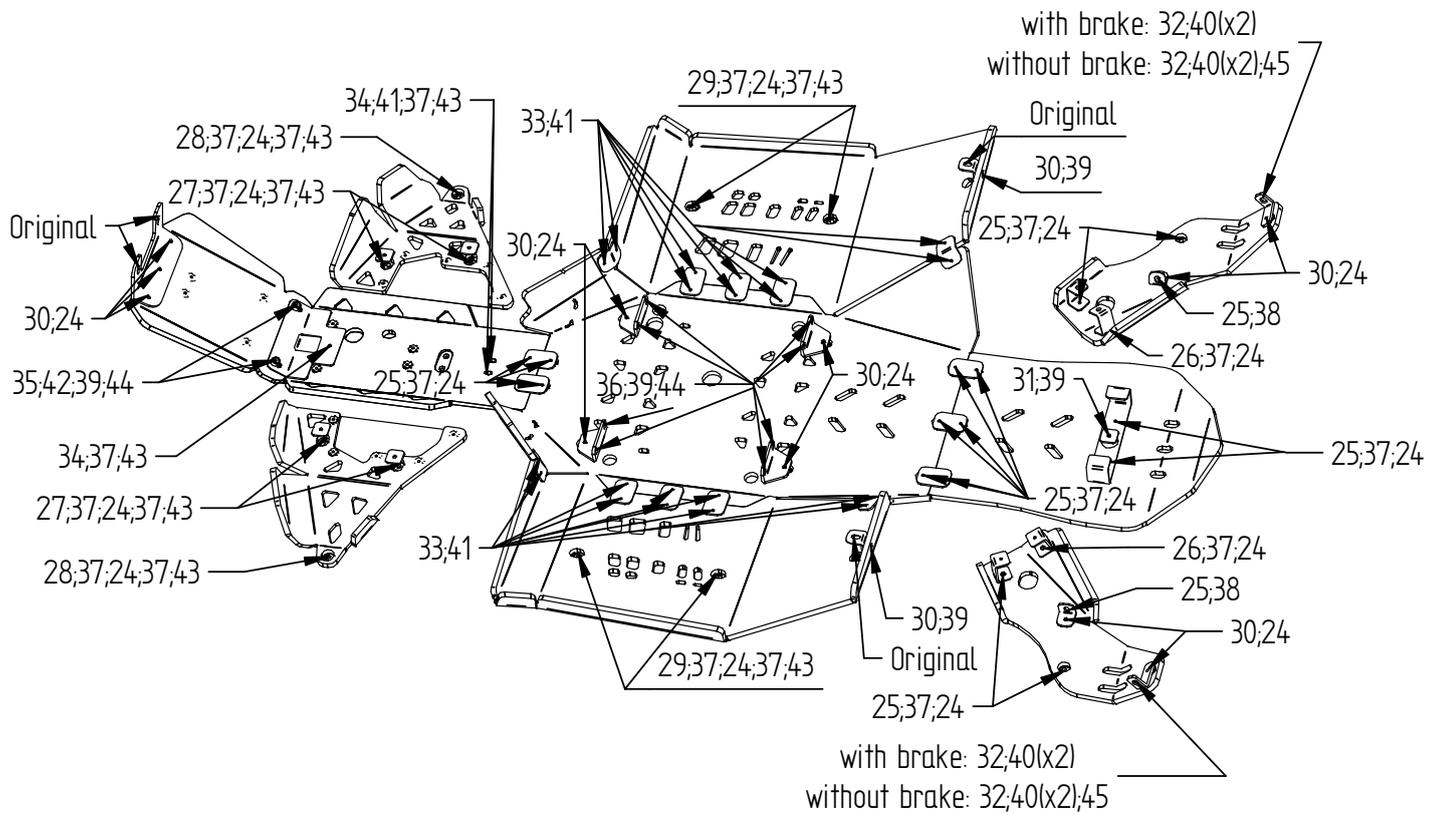
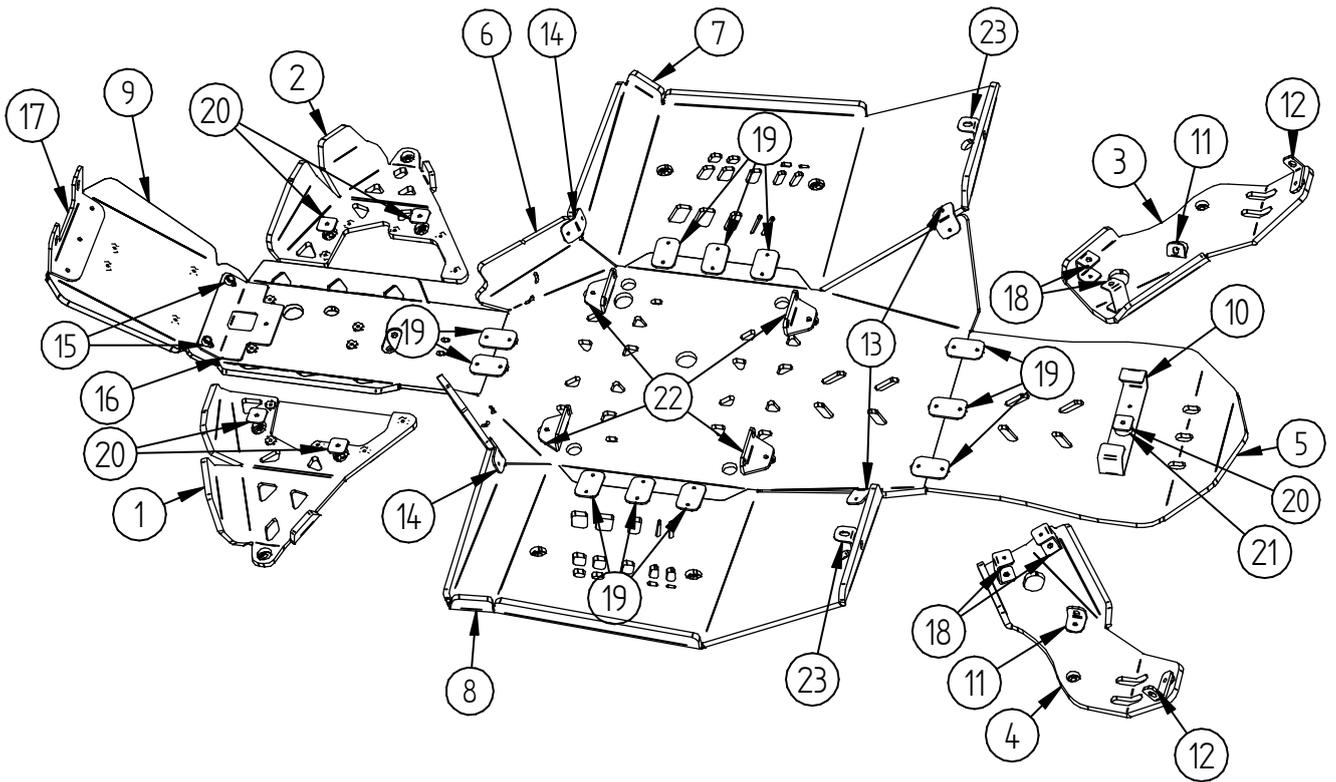


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

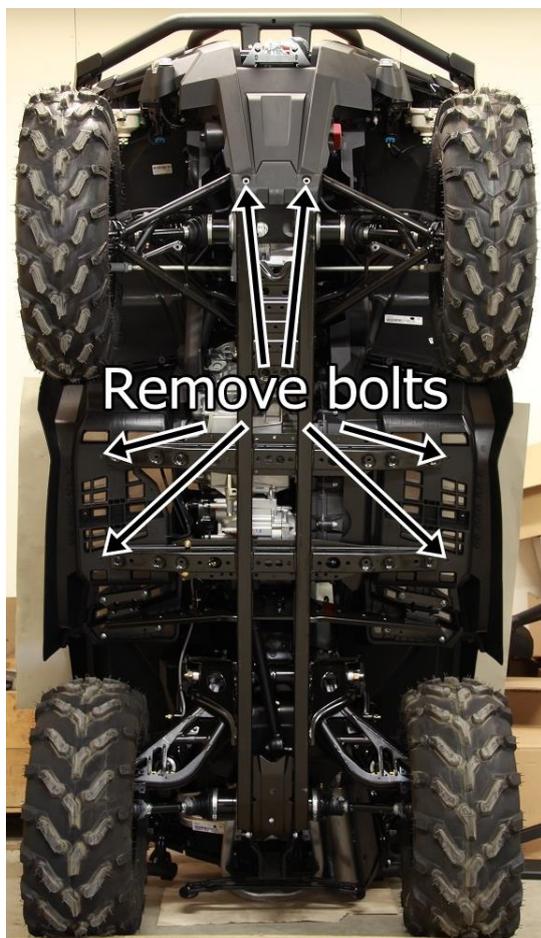
Pos.	Description	Code	Amount
1	Front left A-arm protection	02.23201K	1
2	Front right A-arm protection	02.23202K	1
3	Rear right trailing arm protection	02.23203	1
4	Rear left trailing arm protection	02.23204	1
5	Rear protection	02.20202	1
6	Middle protection	02.10101	1
7	Right side part	02.10102	1
8	Left side part	02.10103	1
9	Front protection	02.8502K	1
10	Rear part bracket	02.20201	1
11	Angle (80)	02.18805	2
12	Rear protection angle	02.18804	2
13	Connecting plate (45)	02.10104	2
14	Connecting plate (40)	02.10006	2
15	Bush for front part	02.10005	2
16	Plate for front part	02.10004	1
17	Front part bracket	02.8506	1
18	Installation bracket	02.6408	4
19	Connecting plate	02.5006	11
20	Threaded plate	02.2305	5
21	Bush D30h14	02.707	1
22	Bracket	03.3502	4
23	Angle (90)	03.1502	2
24	Dished washer	14.503	39
25	Bolt M6x16 DIN 933	OT.02.02.050	18
26	Bolt M6x20 DIN 933	OT.02.02.060	2
27	Bolt M6x25 DIN 933	OT.02.02.070	4
28	Bolt M6x40 DIN 933	OT.02.02.100	2
29	Bolt M6x60 DIN 933	OT.02.02.140	4
30	Bolt M8x20 DIN 933	OT.02.02.180	13
31	Bolt M8x35 DIN 933	OT.02.02.210	1
32	Bolt M10x30 DIN 933	OT.02.02.320	2
33	Bolt M6x20 DIN 7991	OT.02.04.030	20
34	Bolt M6x30 DIN 7991	OT.02.04.050	3
35	Bolt M8x60 DIN 7991	OT.02.04.210	2
36	Carriage bolt M8x25 DIN603	OT.02.05.060	8
37	Washer Ø6/15 SFS 3738	OT.04.03.020	41
38	Washer Ø6/18 DIN 9021	OT.04.02.020	2
39	Washer Ø8/20 SFS 3738	OT.04.03.030	13
40	Washer Ø10/20 DIN 125	OT.04.01.040	5
41	Conical washer Ø6	14.502	22
42	Conical washer Ø8	14.501	2
43	Nyloc nut M6 DIN 985	OT.03.02.030	13
44	Nyloc nut M8 DIN 985	OT.03.02.040	10
45	Nyloc nut M10 DIN 985	OT.03.02.050	1



# FITTING INSTRUCTIONS

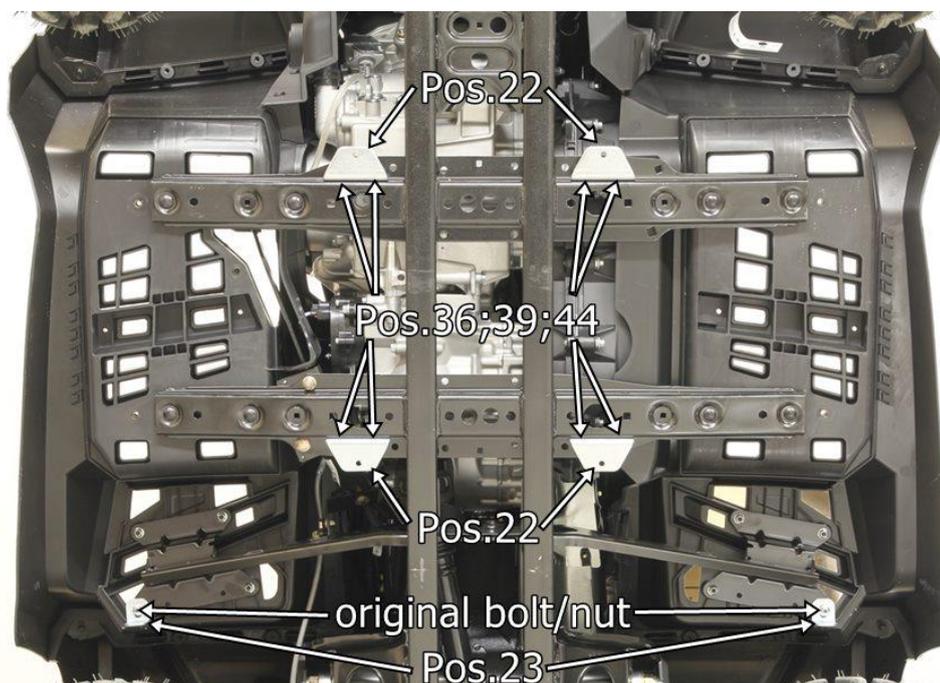
## Step 1

Remove all standard plastic covers and winch fairlead.



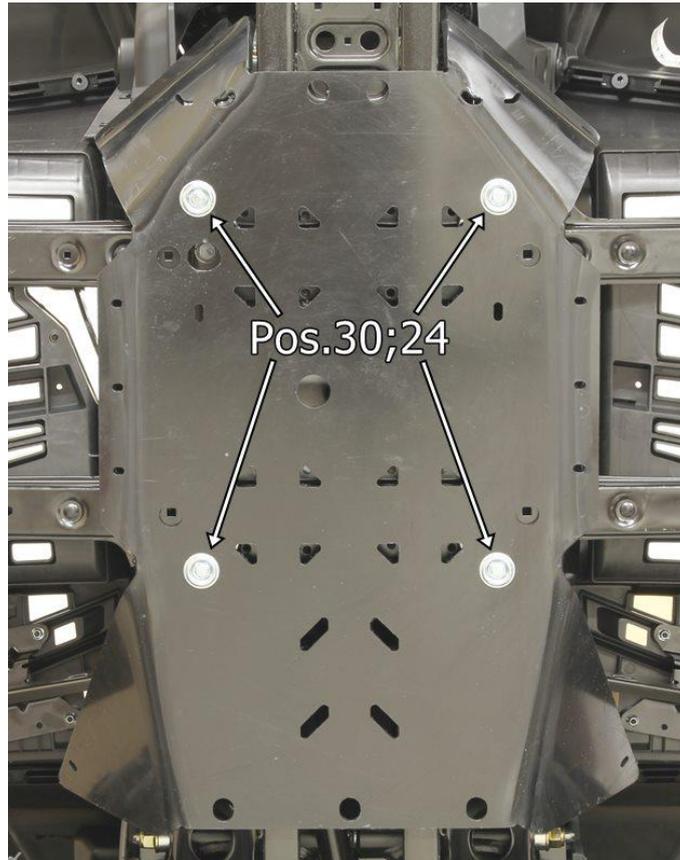
## Step 2

Install brackets 03.3502 and 03.1502. Place brackets on the same plane as frame.



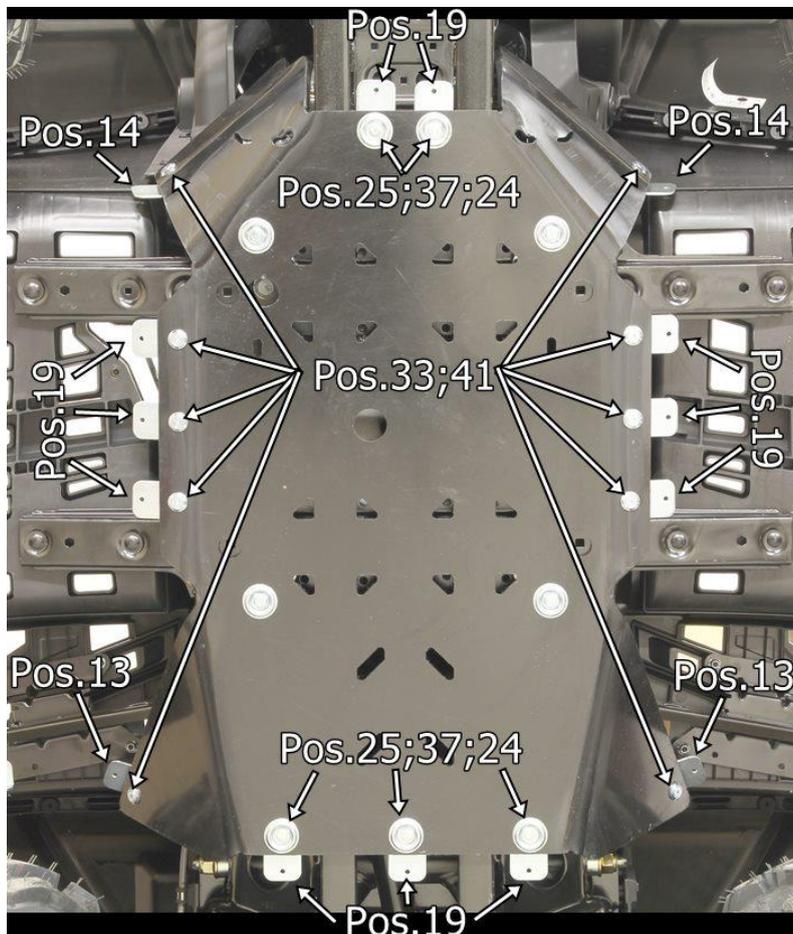
### Step 3

Install middle protection 02.10101.



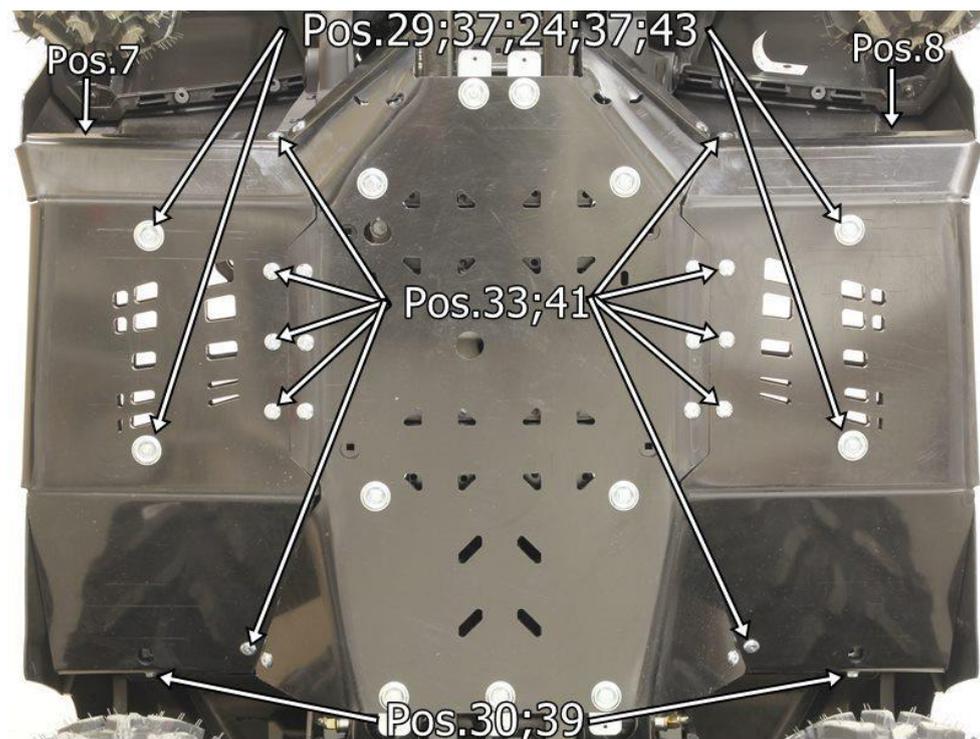
### Step 4

Install plates 02.5006, 02.10006, 02.10104.



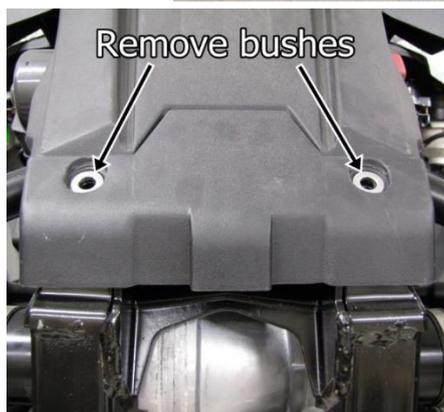
## Step 5

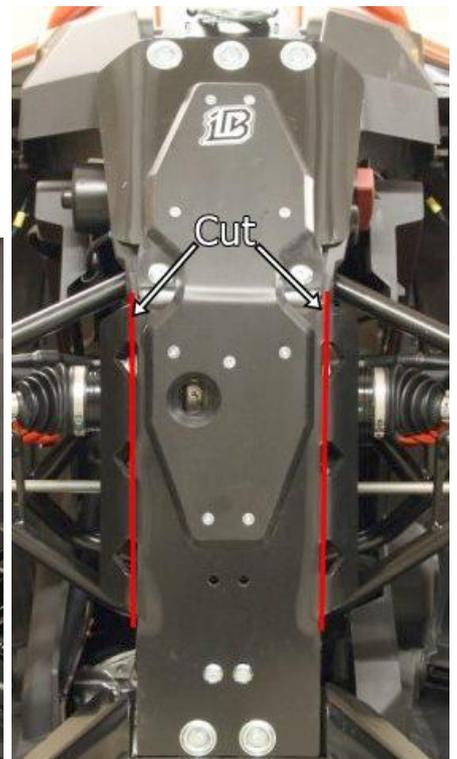
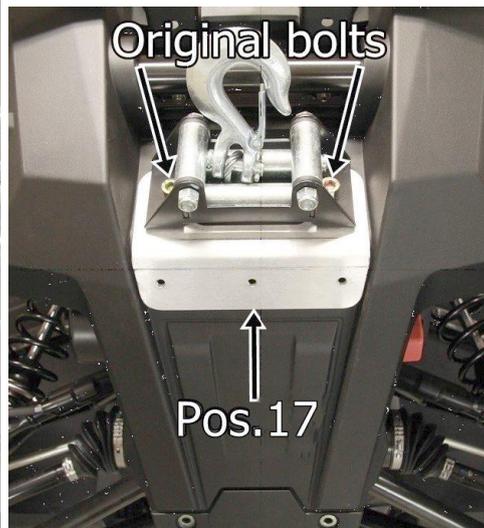
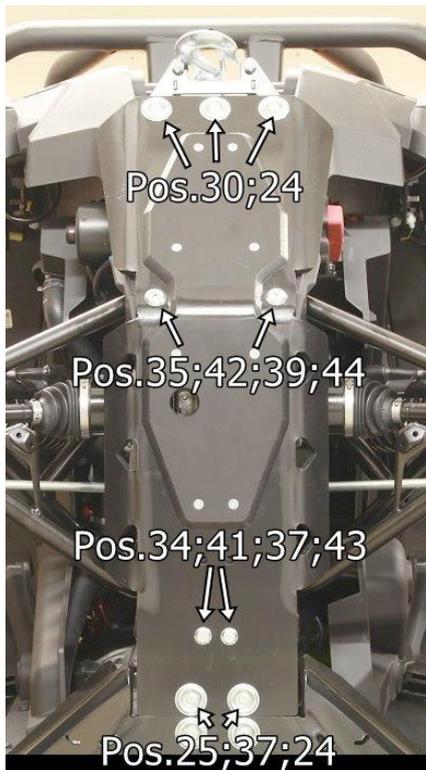
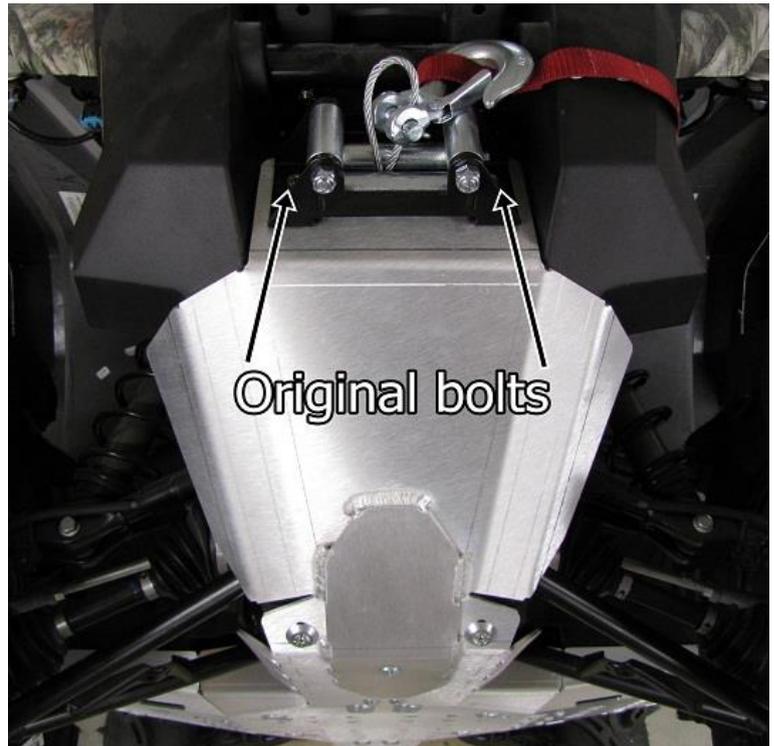
Install right side protection 02.10102 and left side protection 02.10103.



## Step 6

Install front protection 02.8502K. If you are using CanAm original mounting plate (P/N 715004338), keep original bushes under new bushes and do not install plate 02.10004 (Pos.16), also cut front protection side bends (see Picture)!



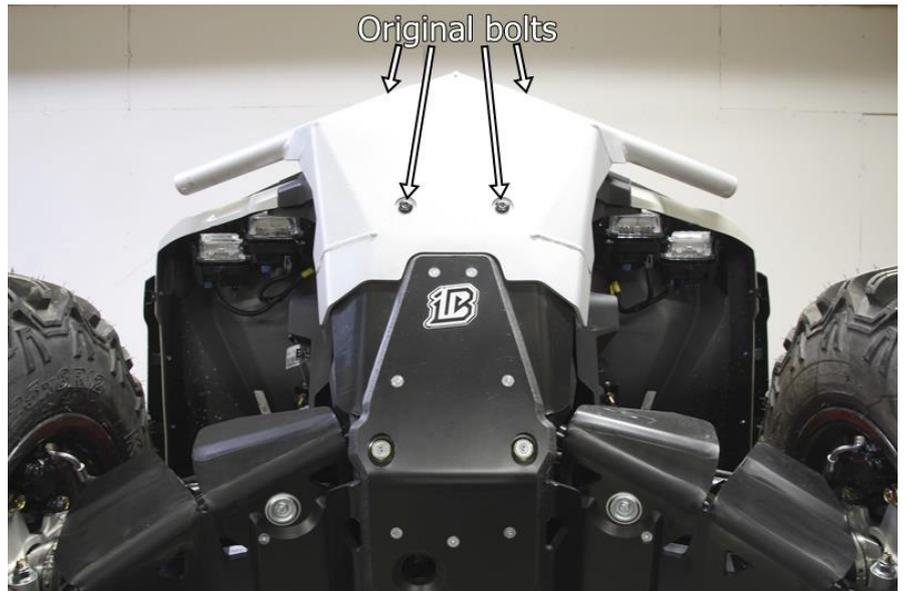




**NB!**

**NB!** If you are installing skid plates on a CanAm Outlander XXC model, cut the front protection as shown in the picture below and install it under the front aluminium bumper. Use original bolts to fasten the bumper.

Front bracket 02.5806 (Pos.16) is not installed on this model!

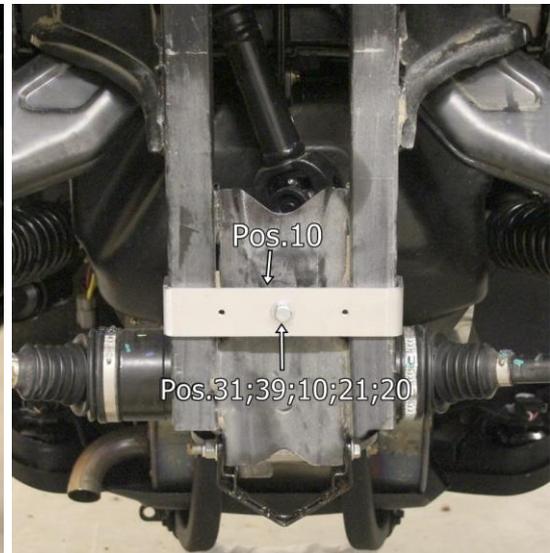
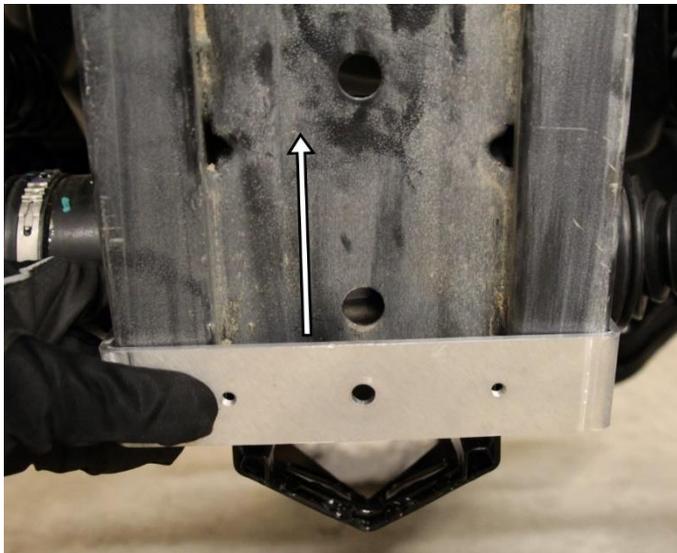


**NB!**

Front protection has to be cut only if installed to CanAm Outlander XXC.

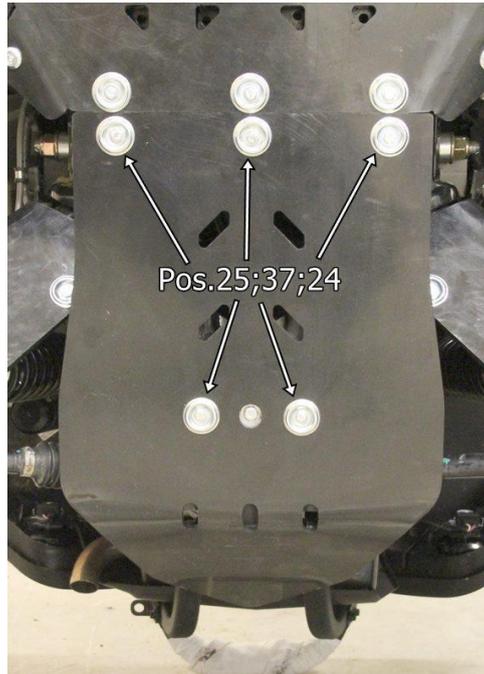
### Step 7

Install bush (Pos.21) between plate (Pos.10) and frame.



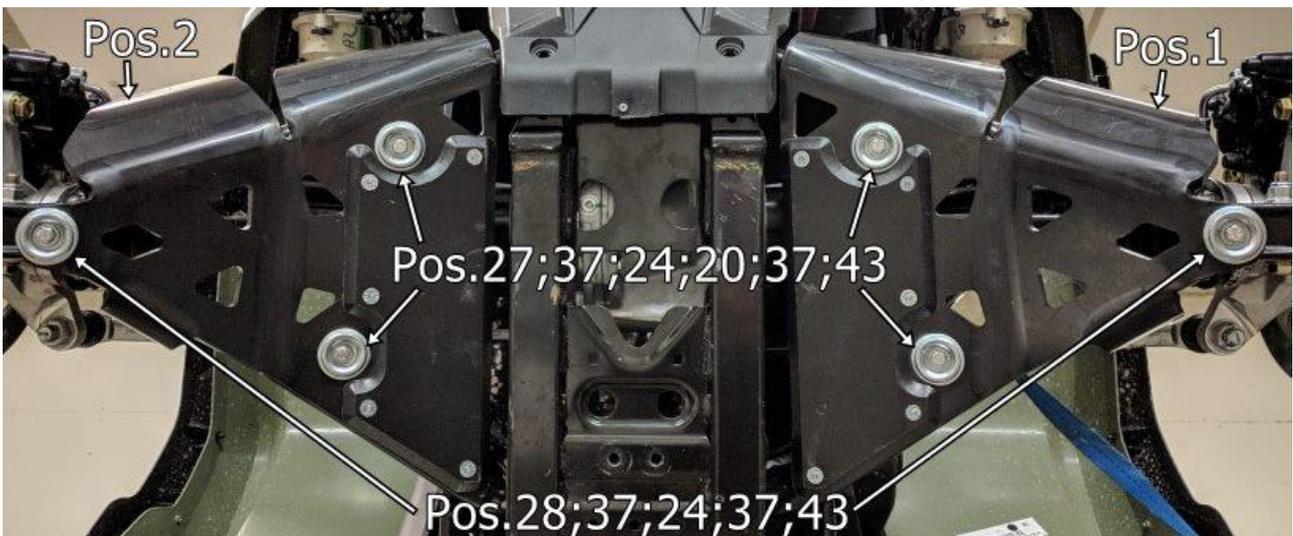
## Step 8

Install rear protection 02.20202.



## Step 9

Install front A-arms protections 02.23201K and 02.23202K. Place the plate 02.2305 between a-arm protection and ATV a-arm frame.





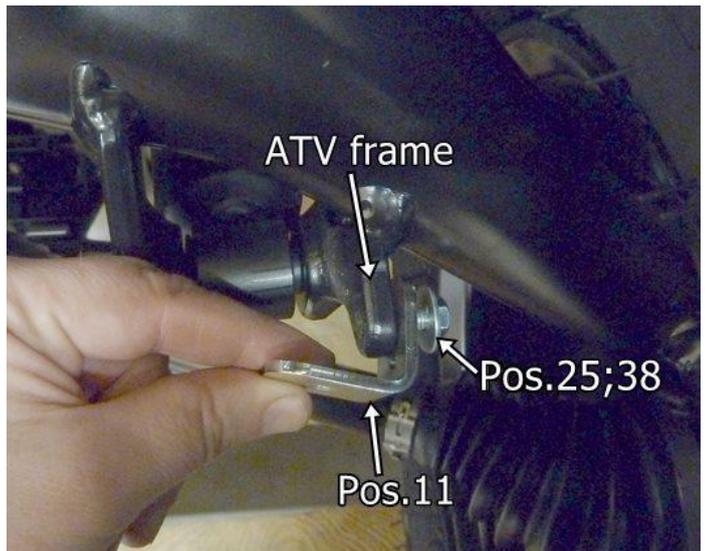
**NB!**

If you are using CanAm original snow plow adapter, then remove cover, indicated with arrow.

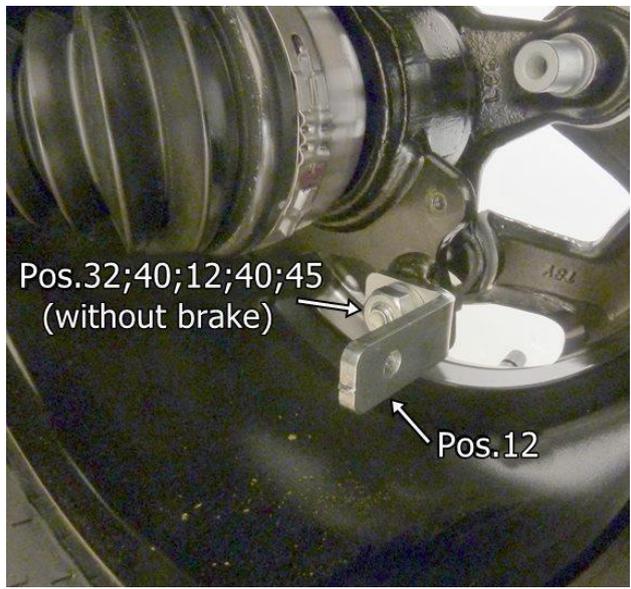


### Step 10

Install brackets 02.18804 and 02.18805.



**WHEEL WITH BRAKE**



**WHEEL WITHOUT BRAKE**

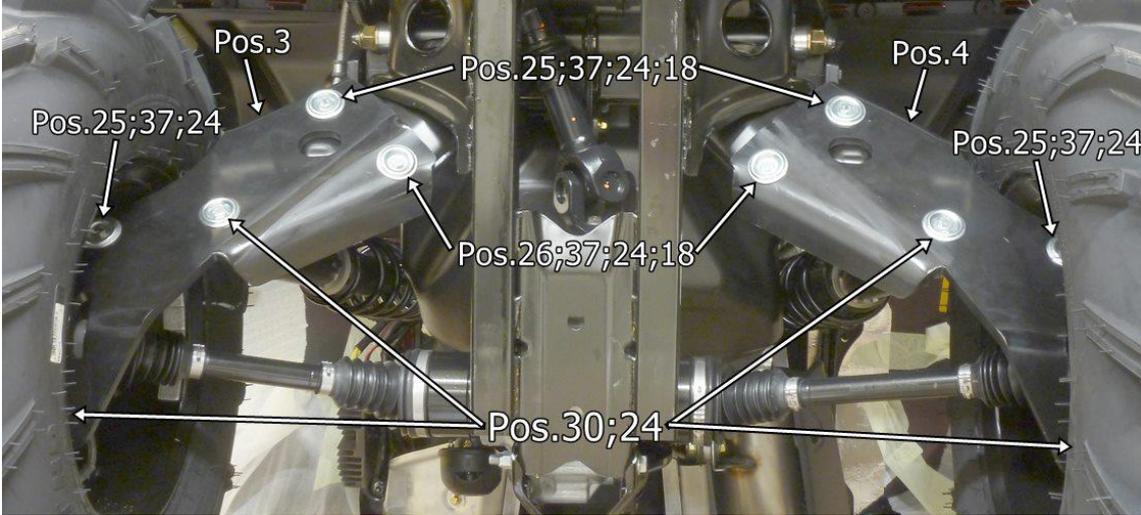


**NB!**

**Make sure that there is enough clearance (min 2mm) between the bolt Pos.32 and brake disc.  
If needed add a third Ø10 washer for distance!**

**Step 11**

Install rear trailing arms protections 02.23203 and 02.23204.



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