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ALUMINIUM SKID PLATE

CAN AM

G2 Outlander MAX 650/850/1000 (2019-...)

Code 02.23600

Version 01102023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

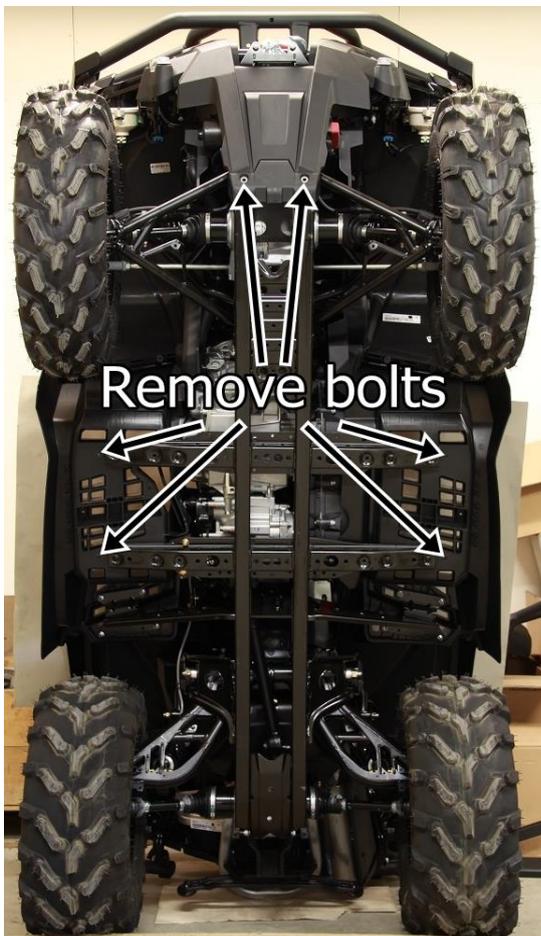
SPECIFICATION

Pos.	Description	Code	Amount
1	Front left A-arm protection	02.23101S	1
2	Front right A-arm protection	02.23102S	1
3	Rear right trailing arm protection	02.23103	1
4	Rear left trailing arm protection	02.23104	1
5	Middle protection	02.10001	1
6	Right side part	02.10002	1
7	Left side part	02.10003	1
8-1	Front protection (-2022)	02.8402K	1
8-2	Front protection (2023+)	02.8406K	1
9	Rear protection	02.8203K	1
10	Rear protection angle	02.18804	2
11	Angle (80)	02.18805	2
12	Plate for front part	02.10004	1
13	Bush for front part	02.10005	2
14	Connecting plate (40)	02.10006	2
15	Connecting plate (30)	02.10007	2
16	Threaded plate	02.2305	1
17	Plate	02.5006	10
18	Installation bracket	02.6408	4
19	Angle 90	03.1502	2
20	Bracket	03.3502	4
21	Dished washer	14.503	33
22	Bolt M6x12 DIN 933	OT.02.02.030	10
23	Bolt M6x16 DIN 933	OT.02.02.050	6
24	Bolt M6x20 DIN 933	OT.02.02.060	4
25	Bolt M6x35 DIN 933	OT.02.02.090	2
26	Bolt M6x50 DIN 933	OT.02.02.120	4
27	Bolt M8x16 DIN 933	OT.02.02.170	10
28	Bolt M8x30 DIN 933	OT.02.02.200	1
29	Bolt M10x30 DIN 933	OT.02.02.320	2
30	Bolt M6x16 DIN 7991	OT.02.04.020	20
31	Bolt M6x25 DIN 7991	OT.02.04.040	3
32	Bolt M8x50 DIN 7991	OT.02.04.200	2
33	Carriage bolt M8x25 DIN 603	OT.02.05.060	8
34	Washer Ø6/15 SFS 3738	OT.04.03.020	37
35	Washer Ø6/18 DIN 9021	OT.04.02.020	2
36	Washer Ø8/20 SFS 3738	OT.04.03.030	12
37	Washer Ø10/20 DIN 125	OT.04.01.040	5
38	Conical washer Ø6	14.502	23
39	Conical washer Ø8	14.501	2
40	Nyloc nut M6 DIN 985	OT.03.02.030	13
41	Nyloc nut M8 DIN 985	OT.03.02.040	10
42	Nyloc nut M10 DIN 985	OT.03.02.050	1

FITTING INSTRUCTIONS

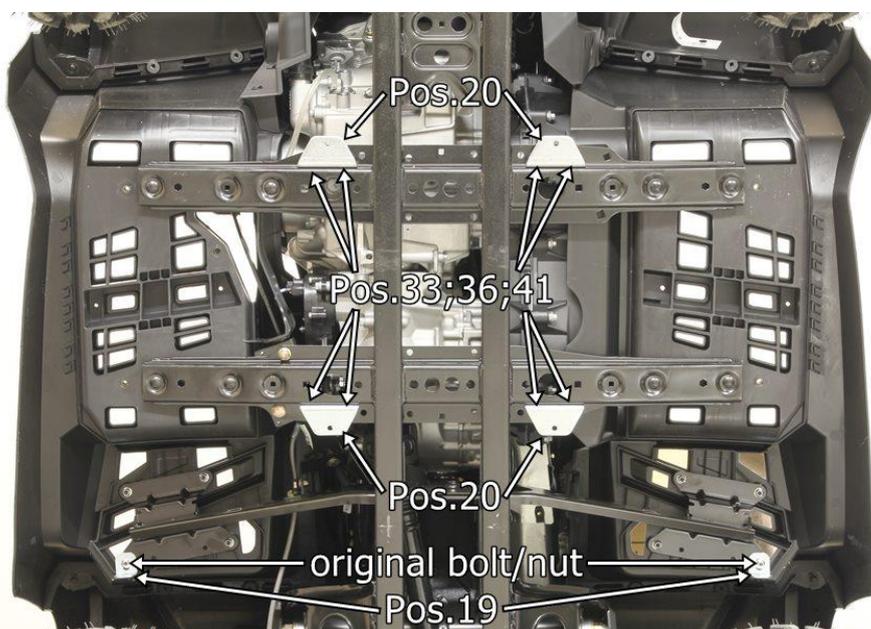
Step 1

Remove all standard plastic covers and winch fairlead and bolts indicated with arrows.



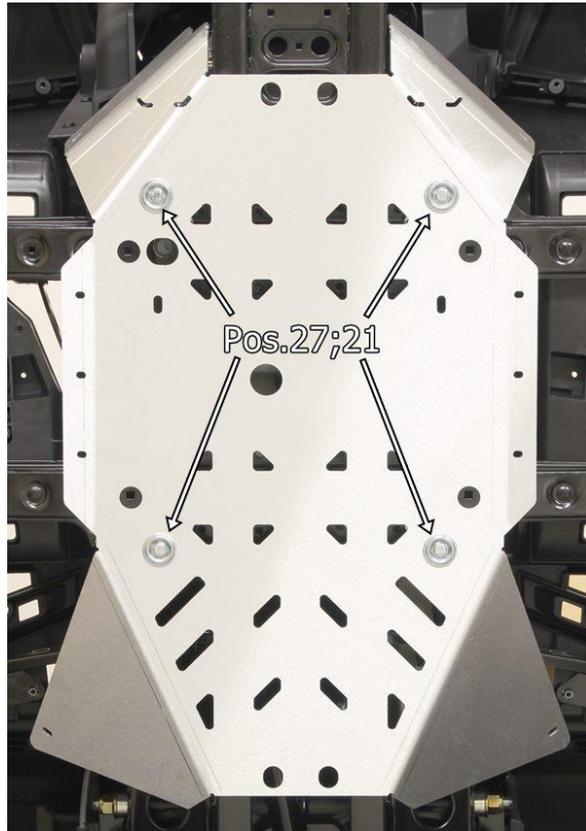
Step 2

Install brackets 03.3502 and 03.1502. Place brackets on the same plane with frame.



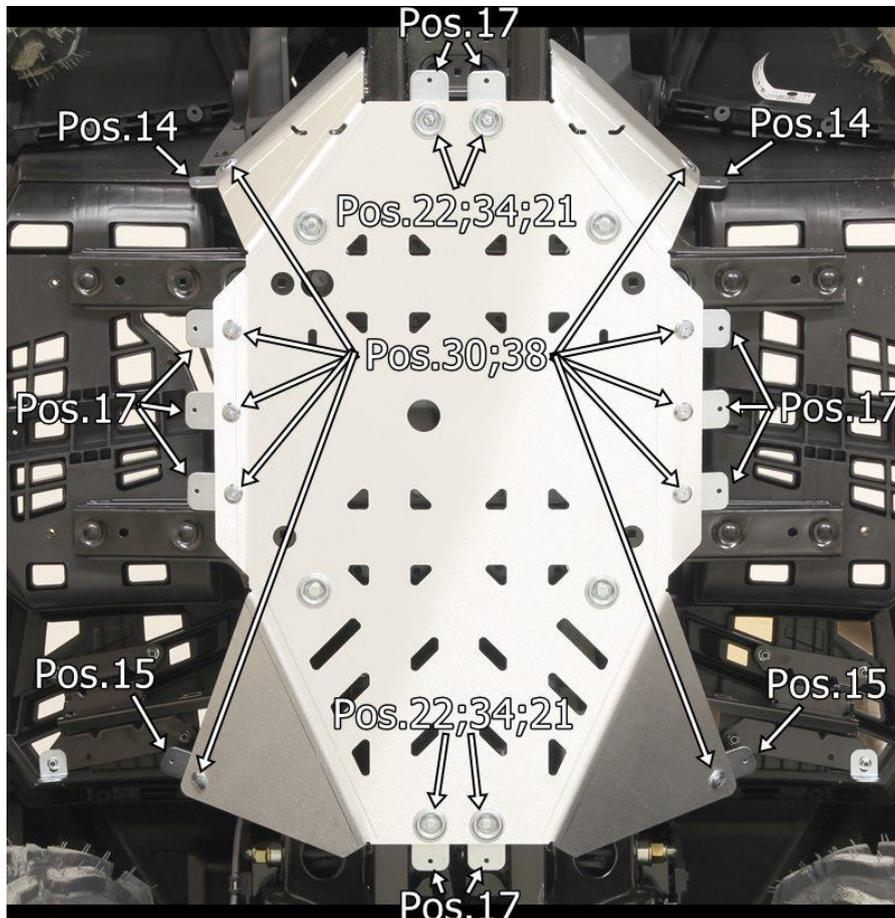
Step 3

Install middle protection 02.10001.



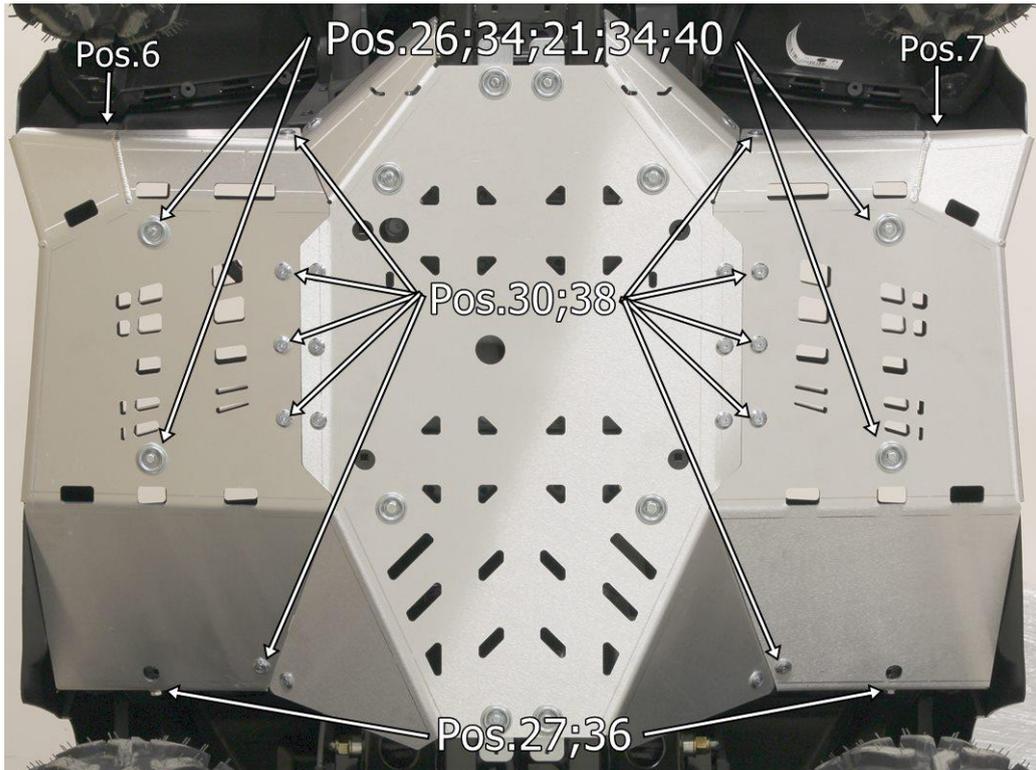
Step 4

Install plates 02.5006, 02.10006, 02.10007.



Step 5

Install right side protection 02.10002 and left side protection 02.10003.

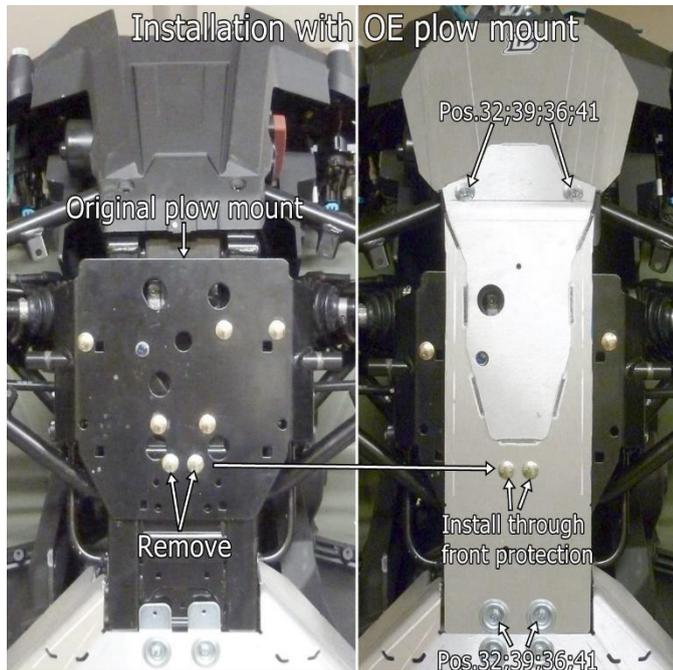
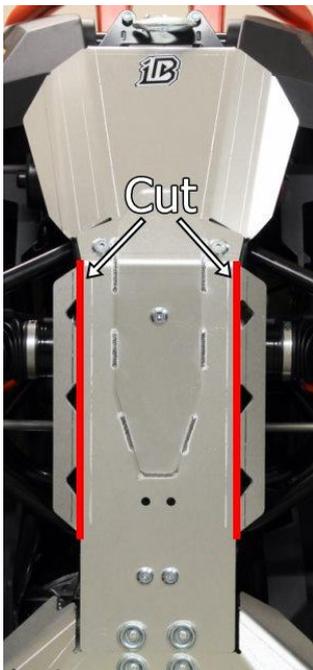
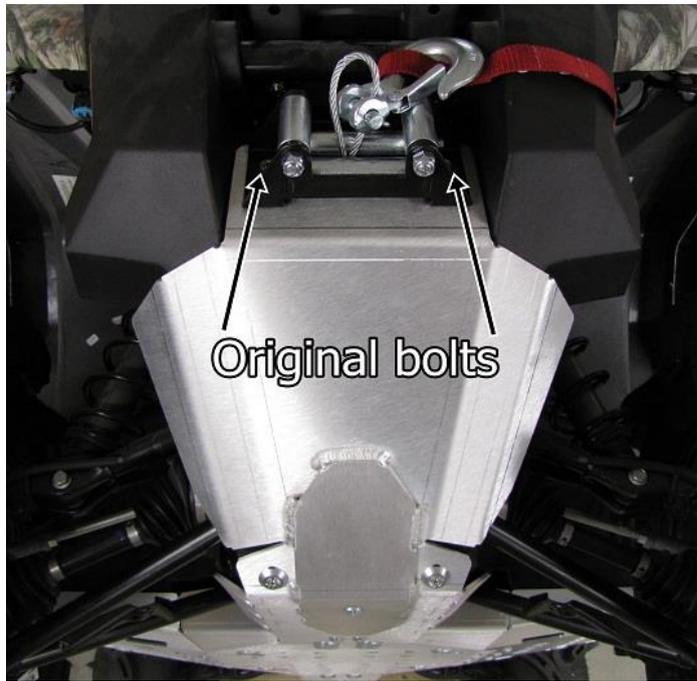
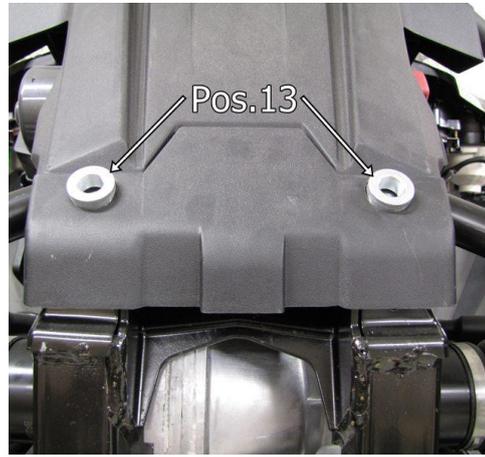
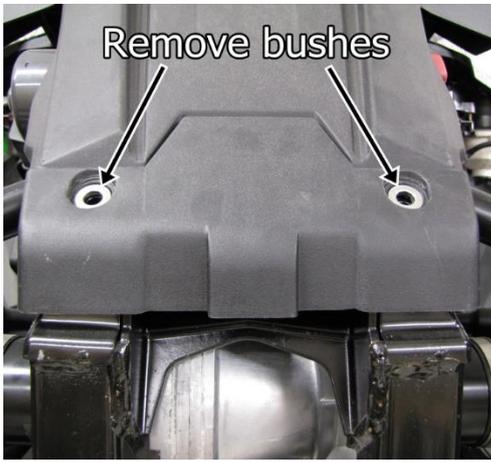


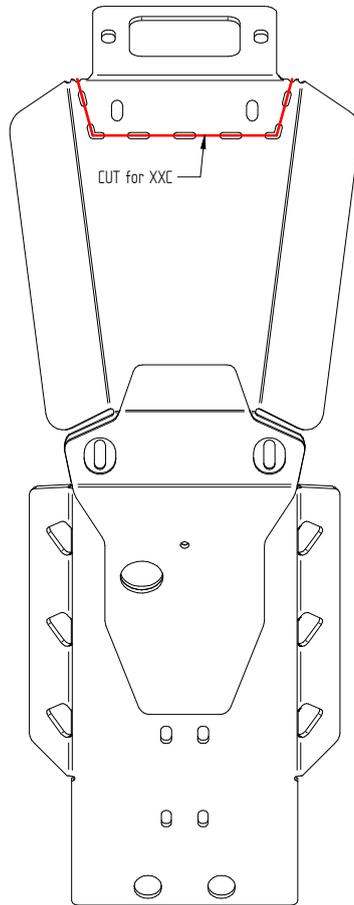
Step 6

Install front protection 02.8402K or 02.8406K.

- Use 02.8406K front part on models from MY2023. NB! There will be gap between front part and Pos.11 plate, this is normal.
- When installing on Outlander XXC model, pre-marked area must be cut off before installation.
- If you are using CanAm OE mounting plate (P/N 715004338), keep original bushes under new bushes and do not install plate 02.10004 (Pos.11), also cut front protection side bends (see Picture)! When installing with OE mounting plate, use plow OE bolts (see Picture).







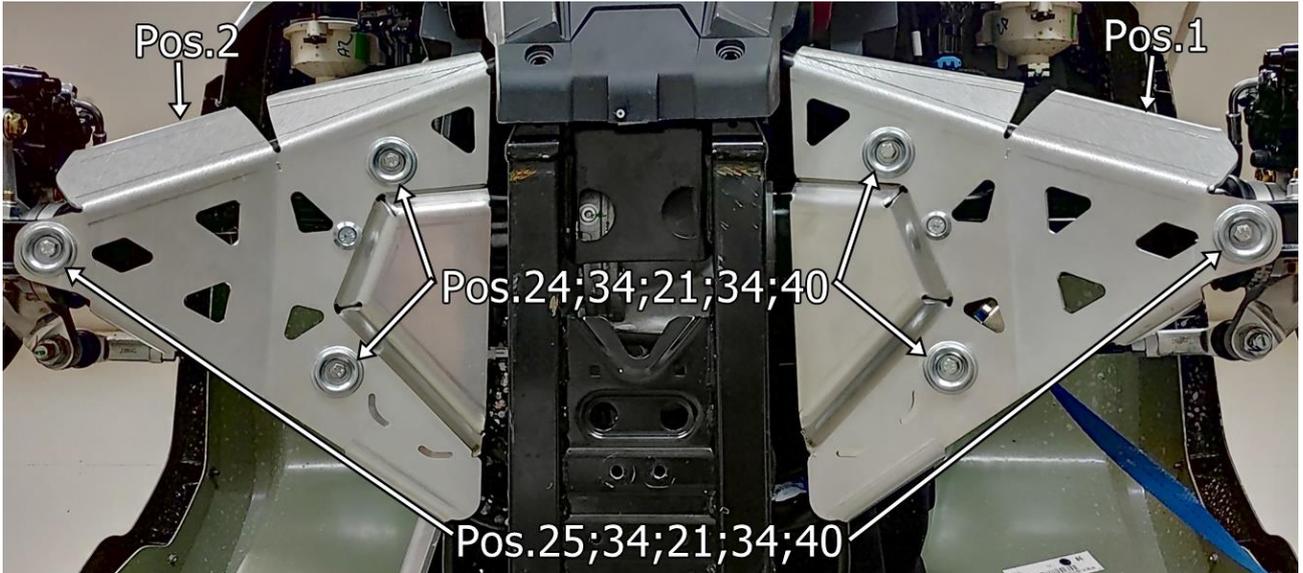
Step 7

Install rear protection 02.8203K.



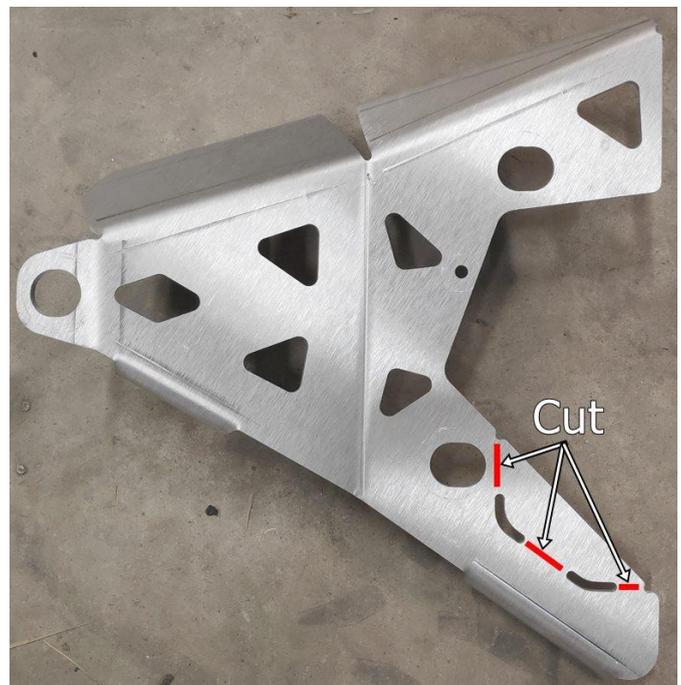
Step 8

Install front A-arms protections 02.23101S and 02.23102S.



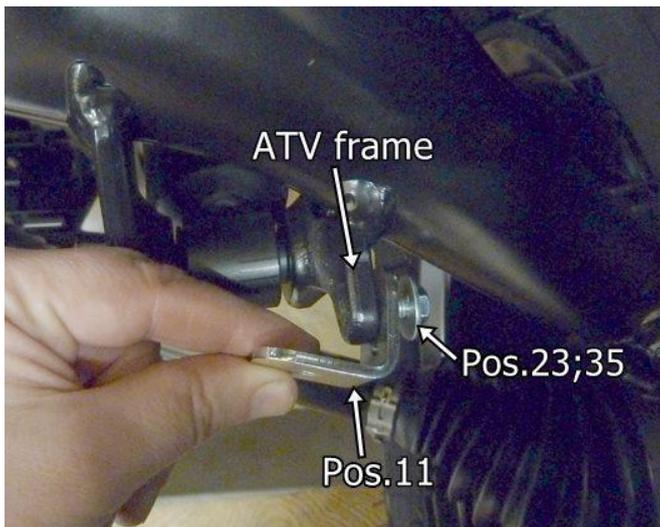
NB!

If you are using CanAm original snow plow adapter, then remove cover and cut section indicated with arrows.



Step 9

Install brackets 02.18804 and 02.18805.



WHEEL WITH BRAKE



WHEEL WITHOUT BRAKE

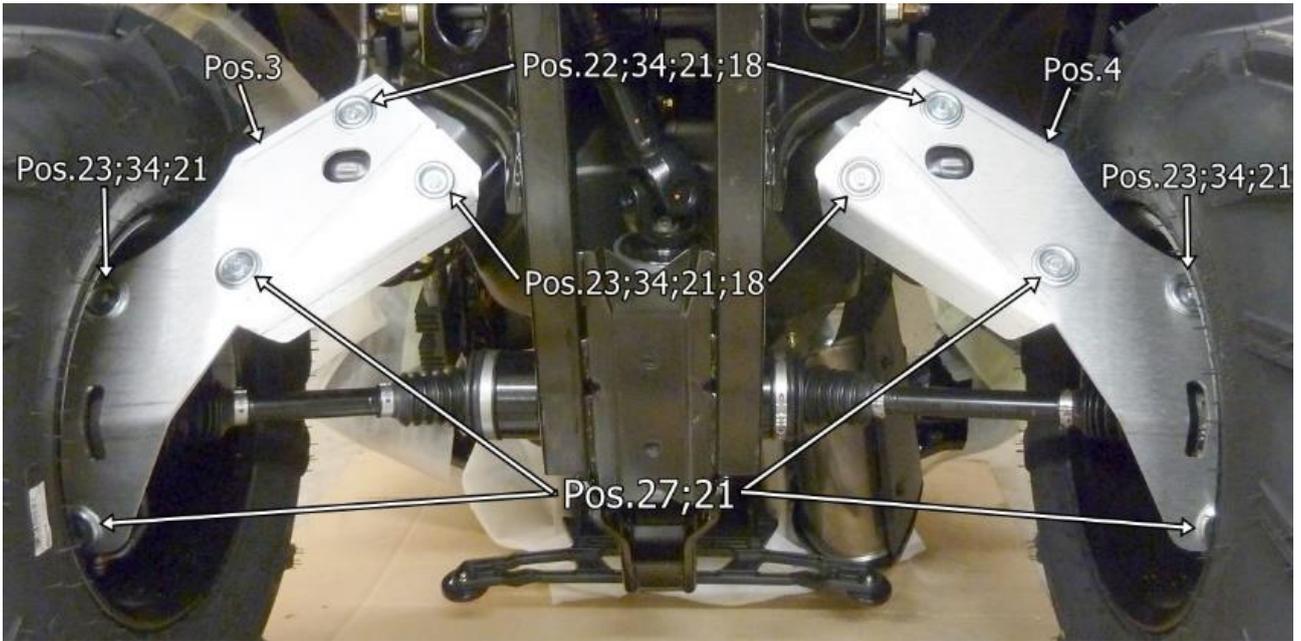


NB!

**Make sure that there is enough clearance (min 2mm) between the bolt Pos.29 and brake disc.
If needed add third Ø10 washer for distance!**

Step 10

Install rear trailing arms protections 02.23103 and 02.23104. Use installation brackets 02.6408.



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