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## PLASTIC SKID PLATE

### CAN AM

Outlander G2 650 / 850 / 1000 (2019-...)

Outlander G2 570 T3 (2019-...)

Code 02.23200

Version 01102023

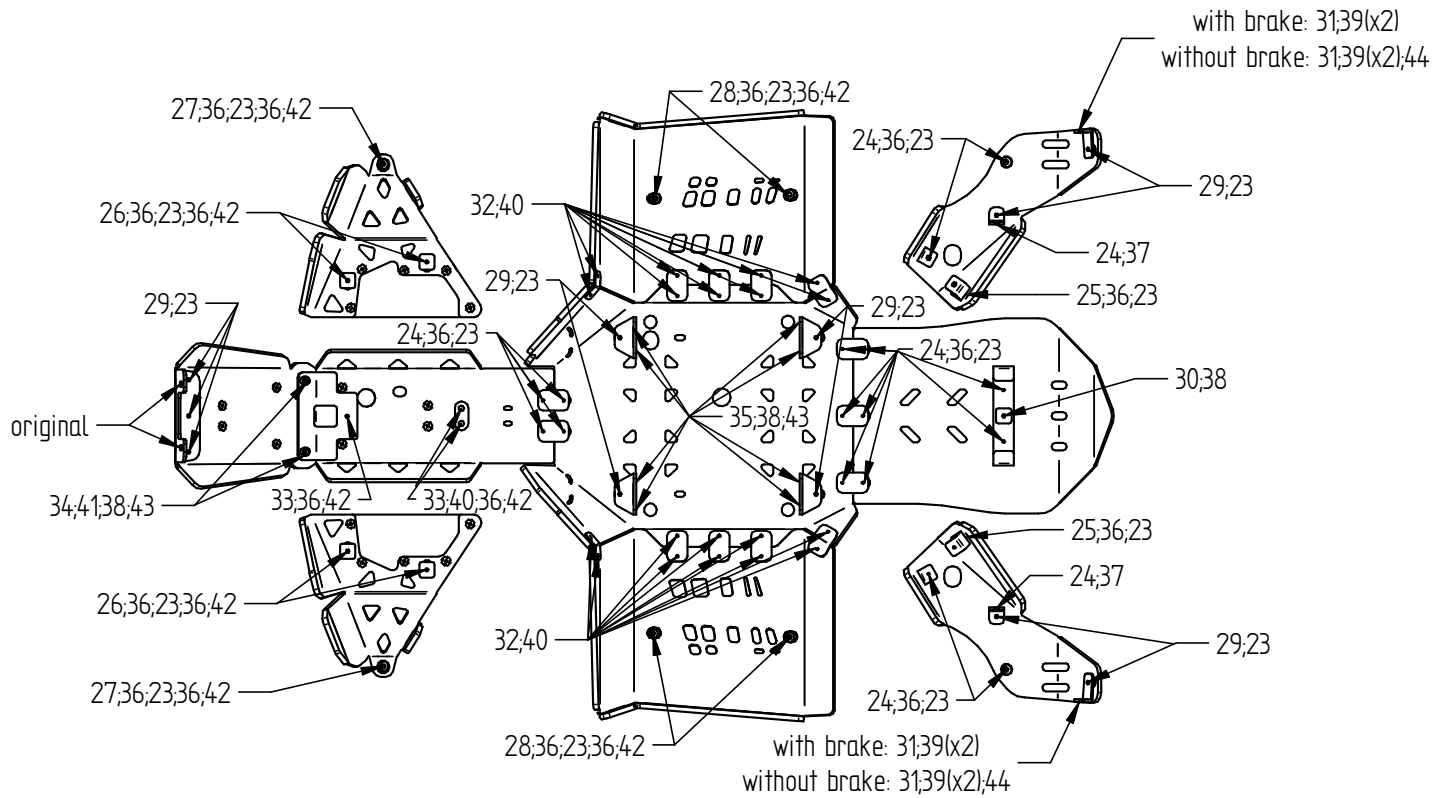
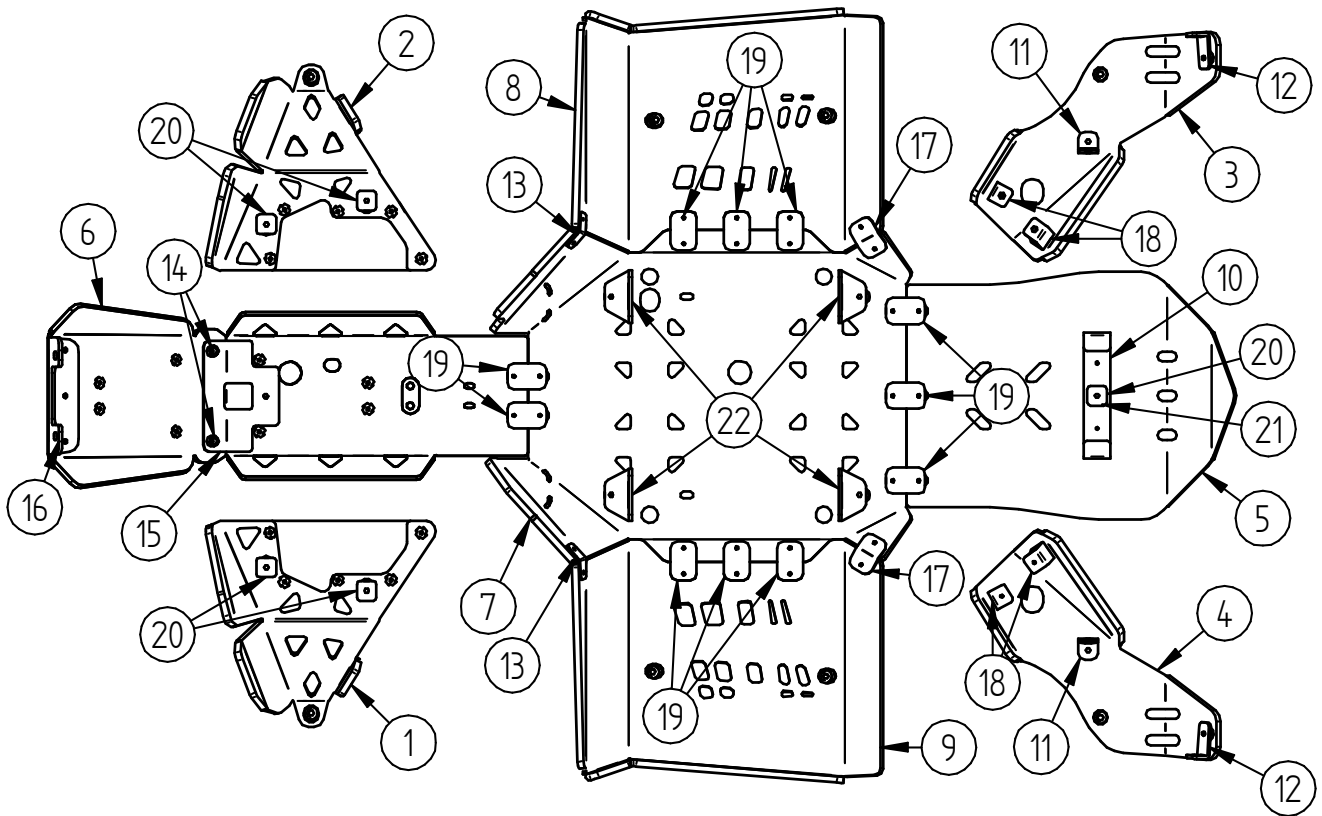


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

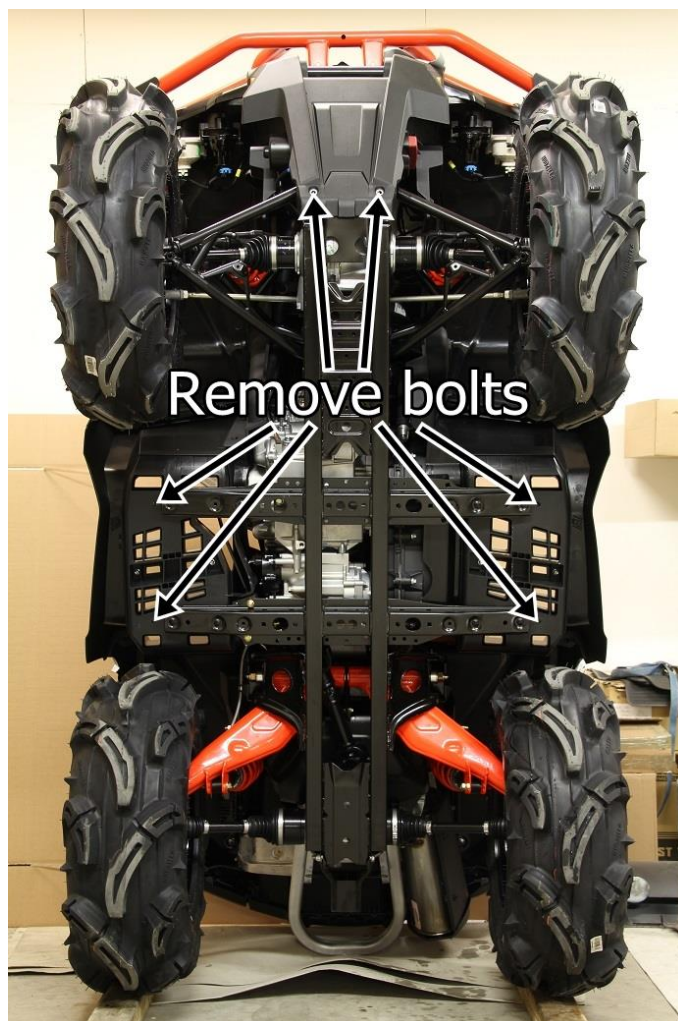
| Pos. | Description                        | Code         | Amount |
|------|------------------------------------|--------------|--------|
| 1    | Front right A-arm protection       | 02.23201K    | 1      |
| 2    | Front left A-arm protection        | 02.23202K    | 1      |
| 3    | Rear right trailing arm protection | 02.23203     | 1      |
| 4    | Rear left trailing arm protection  | 02.23204     | 1      |
| 5    | Rear protection                    | 02.20202     | 1      |
| 6    | Front protection                   | 02.8502K     | 1      |
| 7    | Middle protection                  | 02.8501      | 1      |
| 8    | Right side part                    | 02.8503      | 1      |
| 9    | Left side part                     | 02.8504      | 1      |
| 10   | Rear part bracket                  | 02.20201     | 1      |
| 11   | Angle (80)                         | 02.18805     | 2      |
| 12   | Rear protection angle              | 02.18804     | 2      |
| 13   | Connecting plate (40)              | 02.10006     | 2      |
| 14   | Bush for front part                | 02.10005     | 2      |
| 15   | Plate for front part               | 02.10004     | 1      |
| 16   | Front part bracket                 | 02.8506      | 1      |
| 17   | Connecting plate (20)              | 02.8311      | 2      |
| 18   | Installation bracket               | 02.6408      | 4      |
| 19   | Plate                              | 02.5006      | 11     |
| 20   | Plate                              | 02.2305      | 5      |
| 21   | Bush D30h14                        | 02.707       | 1      |
| 22   | Bracket                            | 03.3502      | 4      |
| 23   | Dished washer                      | 14.503       | 39     |
| 24   | Bolt M6x16 DIN 933                 | OT.02.02.050 | 18     |
| 25   | Bolt M6x20 DIN 933                 | OT.02.02.060 | 2      |
| 26   | Bolt M6x25 DIN 933                 | OT.02.02.070 | 4      |
| 27   | Bolt M6x40 DIN 933                 | OT.02.02.100 | 2      |
| 28   | Bolt M6x60 DIN 933                 | OT.02.02.140 | 4      |
| 29   | Bolt M8x20 DIN 933                 | OT.02.02.180 | 11     |
| 30   | Bolt M8x35 DIN 933                 | OT.02.02.210 | 1      |
| 31   | Bolt M10x30 DIN 933                | OT.02.02.320 | 2      |
| 32   | Bolt M6x20 DIN 7991                | OT.02.04.030 | 20     |
| 33   | Bolt M6x30 DIN 7991                | OT.02.04.050 | 3      |
| 34   | Bolt M8x60 DIN 7991                | OT.02.04.210 | 2      |
| 35   | Carriage bolt M8x25 DIN603         | OT.02.05.060 | 8      |
| 36   | Washer Ø6/15 SFS 3738              | OT.04.03.020 | 41     |
| 37   | Washer Ø6/18 DIN 9021              | OT.04.02.020 | 2      |
| 38   | Washer Ø8/20 SFS 3738              | OT.04.03.030 | 11     |
| 39   | Washer Ø10/20 DIN 125              | OT.04.01.040 | 5      |
| 40   | Conical washer Ø6                  | 14.502       | 23     |
| 41   | Conical washer Ø8                  | 14.501       | 2      |
| 42   | Nyloc nut M6 DIN 985               | OT.03.02.030 | 13     |
| 43   | Nyloc nut M8 DIN 985               | OT.03.02.040 | 10     |
| 44   | Nyloc nut M10 DIN 985              | OT.03.02.050 | 1      |



# FITTING INSTRUCTIONS

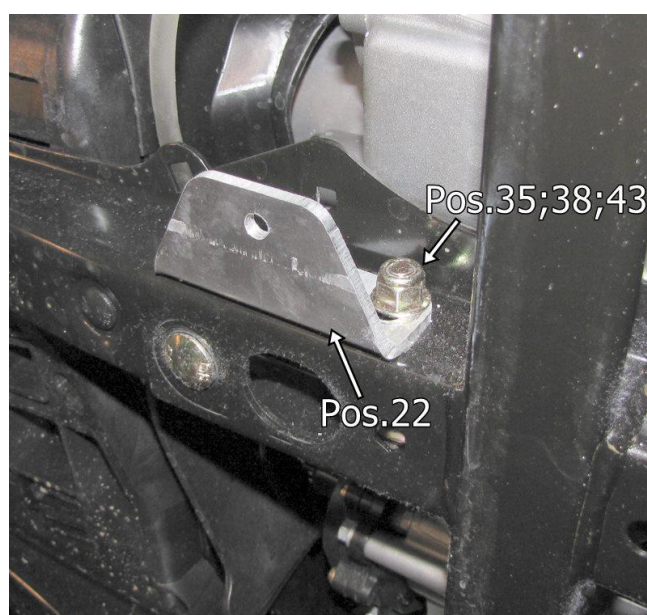
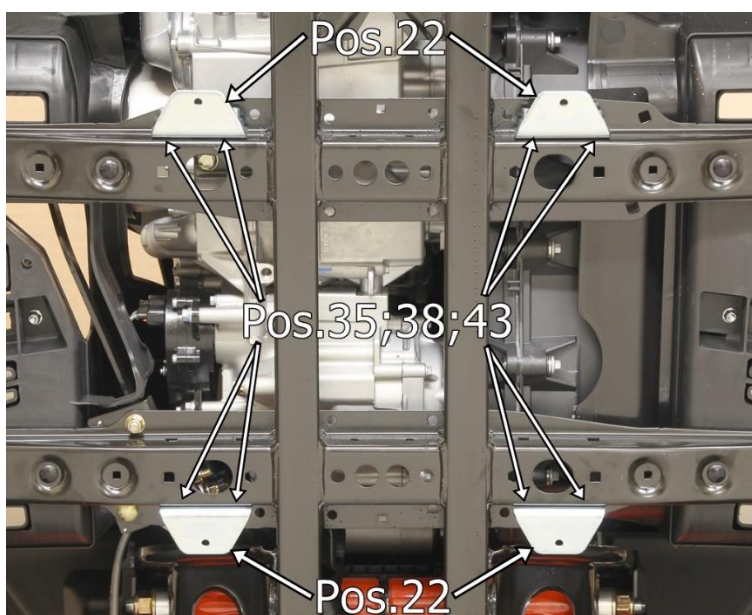
## Step 1

Remove all standard plastic covers and winch fairlead



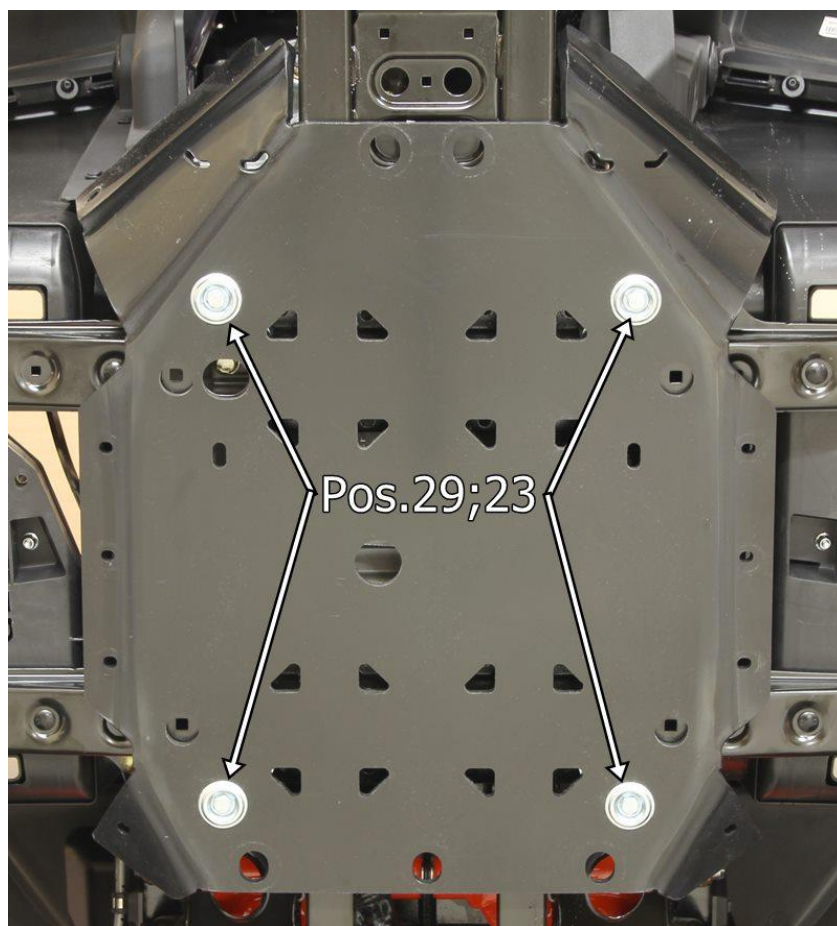
## Step 2

Install brackets 03.3502. Place brackets same plane as frame.



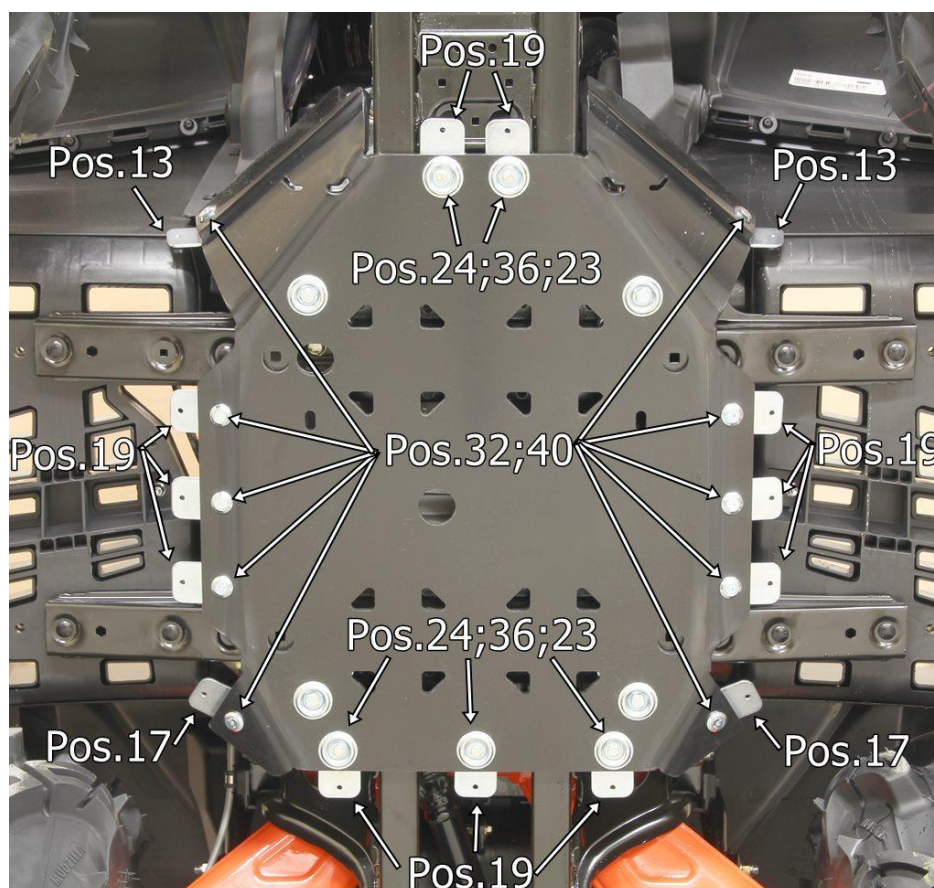
### Step 3

Install middle protection 02.8501.



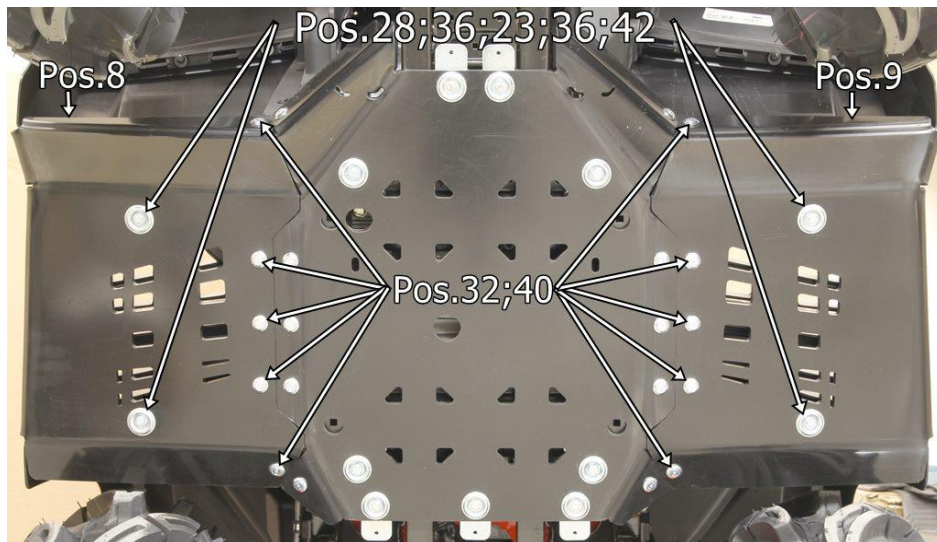
### Step 4

Install plates 02.5006, 02.8311, 02.10006.



## Step 5

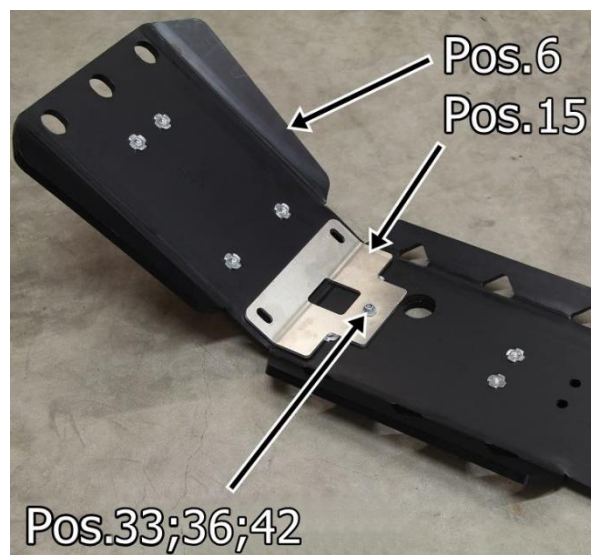
Install right side protection 02.8503 and left side protection 02.8504.

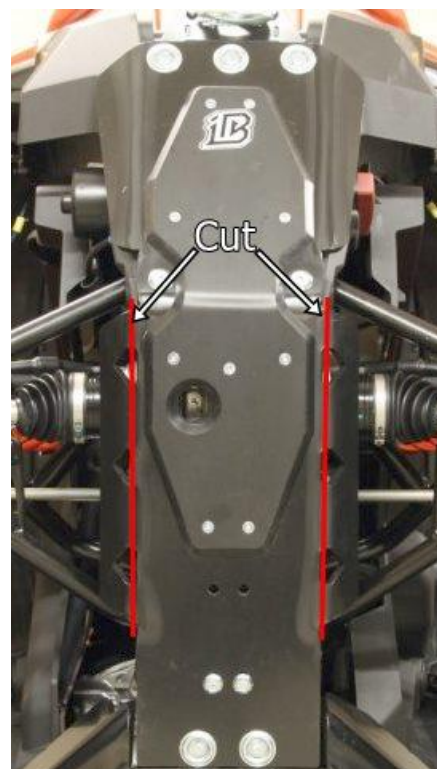
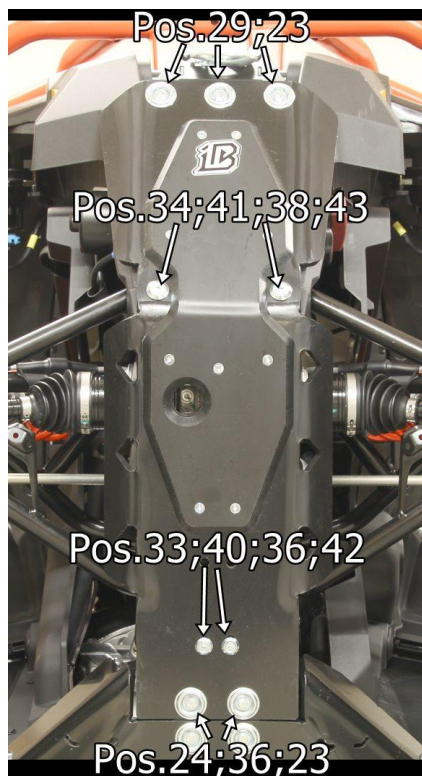
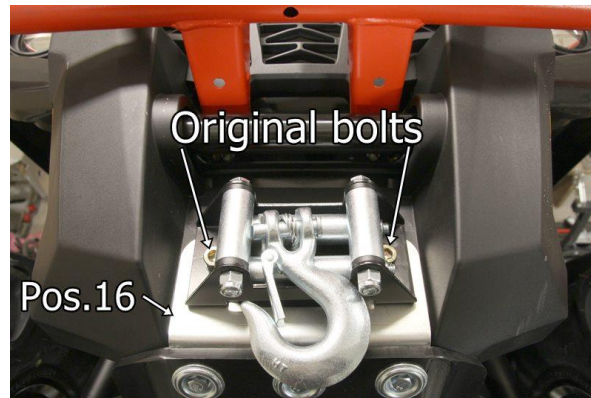
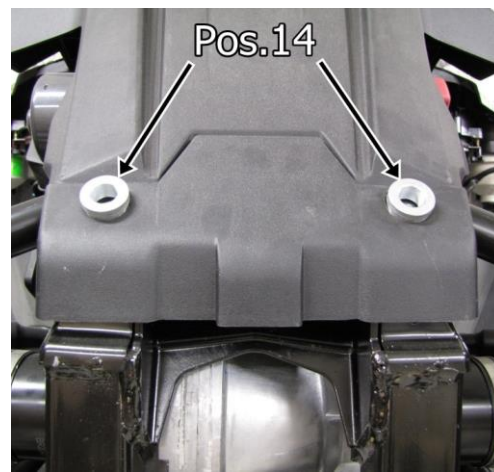
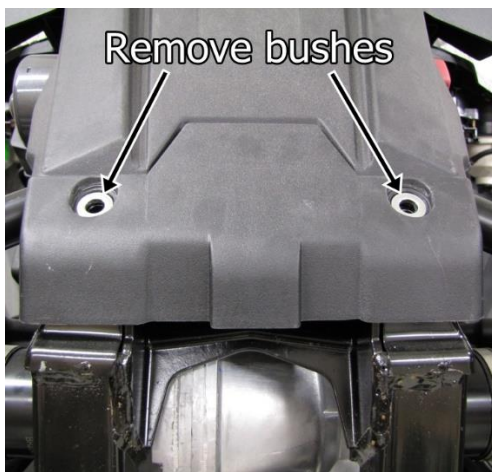


## Step 6

Install front protection 02.8502K.

If you are using CanAm original plow mounting plate (P/N 715004338), keep original bushes under new bushes and do not install plate 02.10004 (Pos.15), also cut front protection side bends (see Picture)!

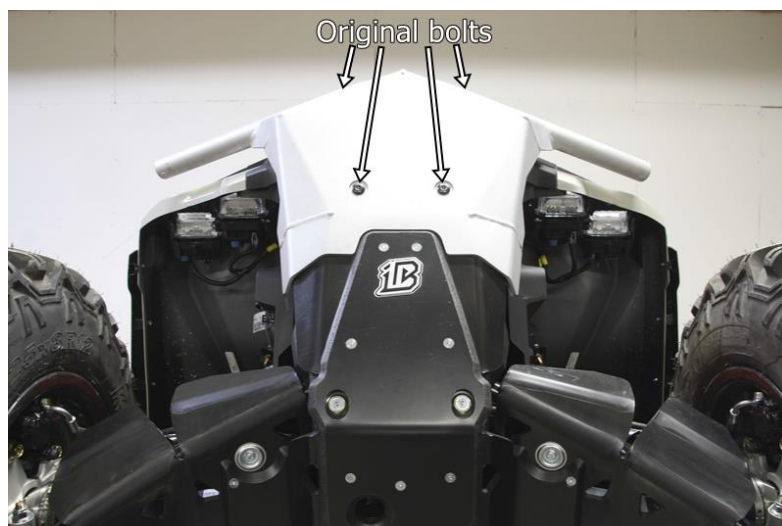




### **NB!**

If you are installing skid plates on a CanAm Outlander XXC model, cut the front protection as shown in the picture below and install it under the front aluminium bumper. Use original bolts to fasten the bumper.

**Front bracket 02.5806 (Pos.16) is not installed on this model!**



Original bolts

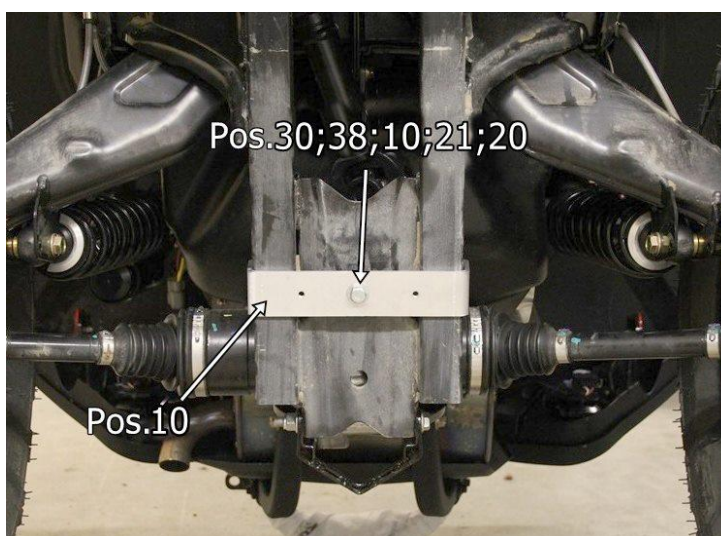


**NB!**

**Front protection has to be cut only if installed to CanAm Outlander XXC!**

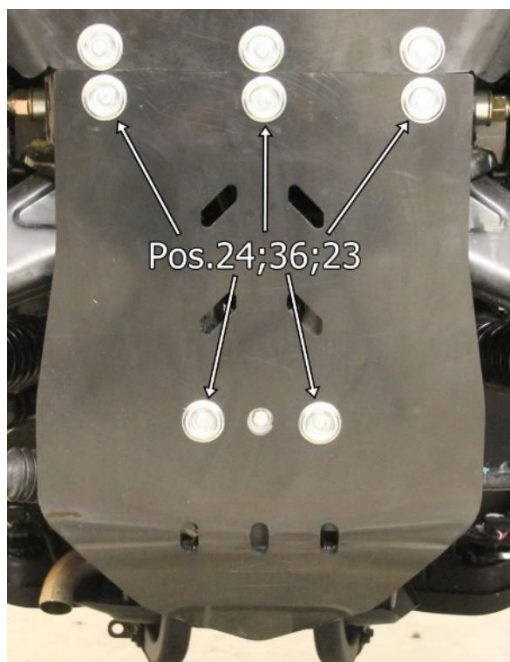
## Step 7

Install bracket 02.20201. Bush (Pos.21) goes between plate (Pos.10) and frame.



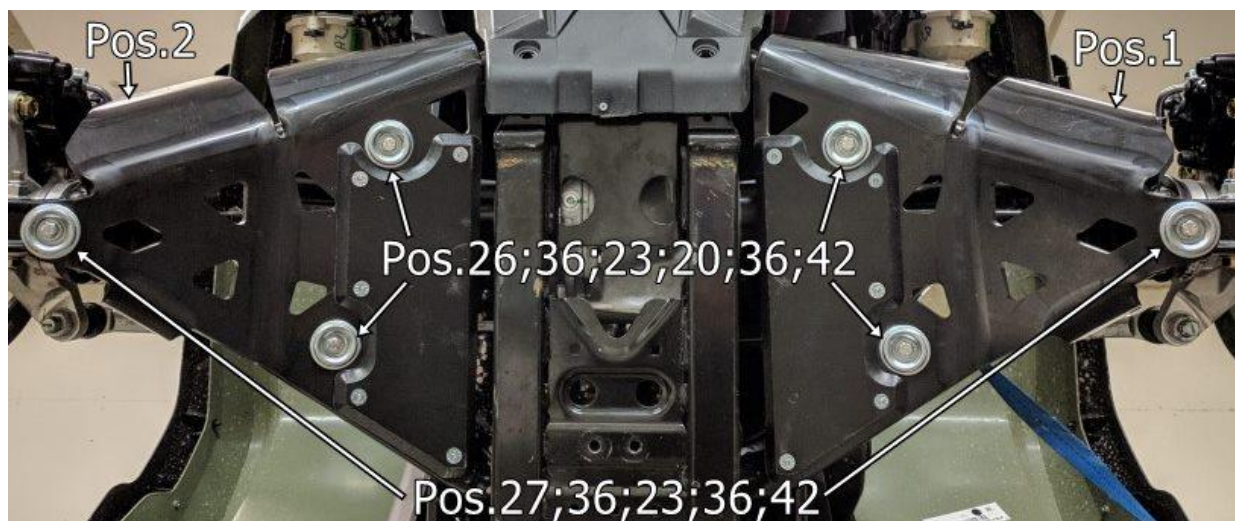
## Step 8

Install rear protection 02.20202.



## Step 9

Install front A-arms protections 02.23201K and 02.23202K. Place the plate 02.2305 between a-arm protection and ATV a-arm frame





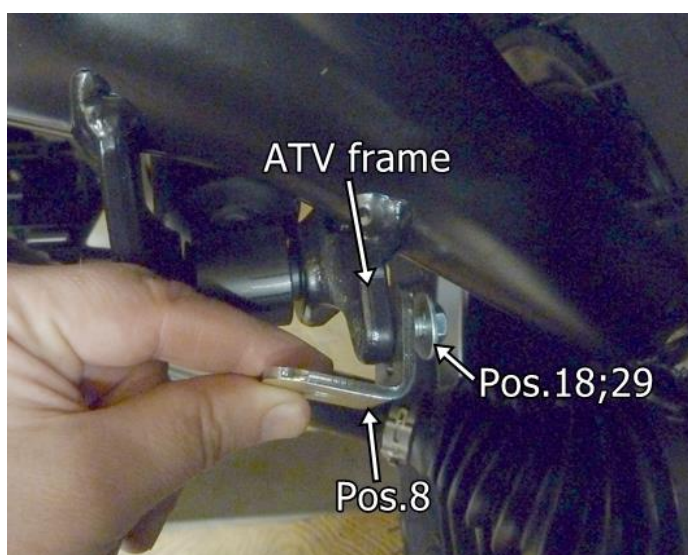
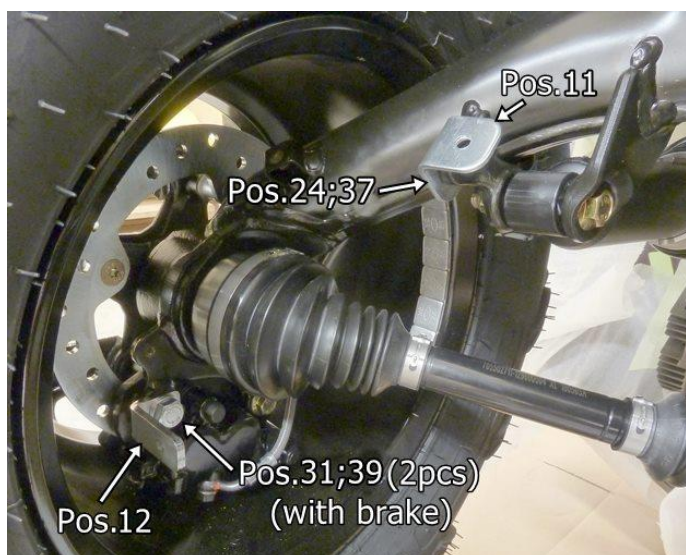
**NB!**

If you are using CanAm original snow plow adapter, then remove cover, indicated with arrow.

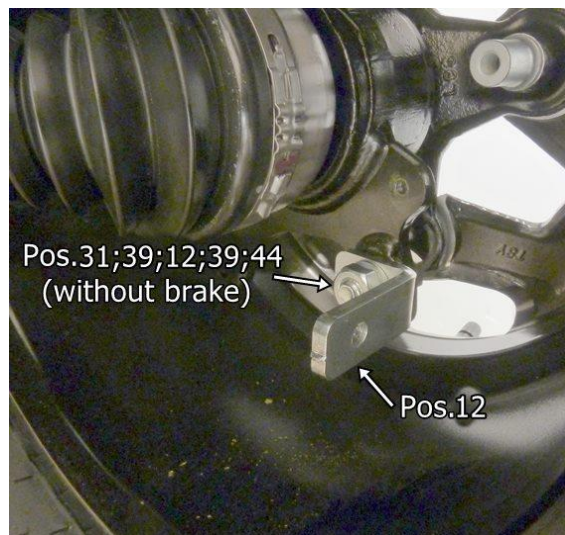


## Step 10

Install brackets 02.18804, 02.18805. Use thread lock!



**WHEEL WITH BRAKE**



**WHEEL WITHOUT BRAKE**

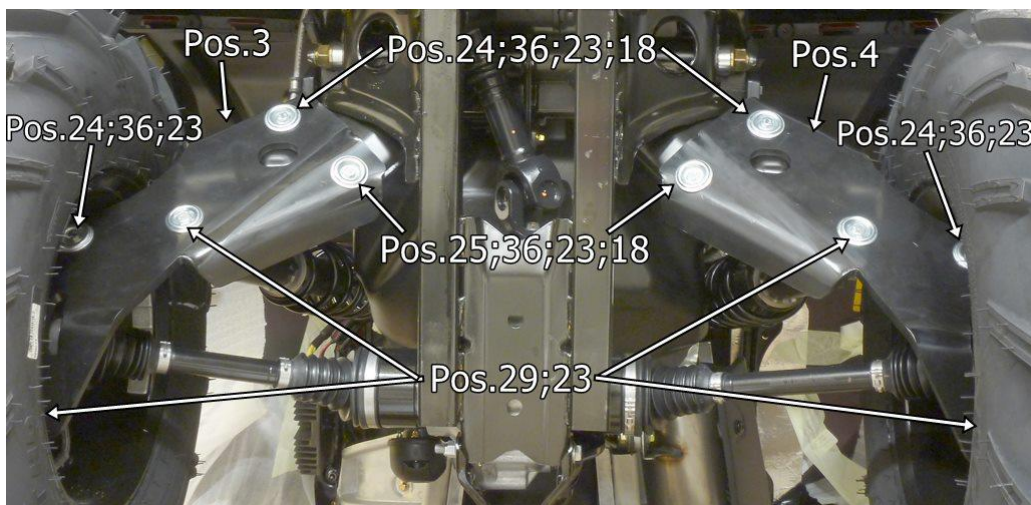


**NB!**

Make sure that there is enough clearance (min 2mm) between the bolt Pos.31 and brake disc.  
If needed add a third Ø10 washer for distance!

**Step 11**

Install rear trailing arms protections 02.23203, 02.23204.



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