

IRON BALTIC

PLASTIC SKID PLATE

CFORCE

850 / 1000 / 1000 Overland

Code 02.22700

Version 30092023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

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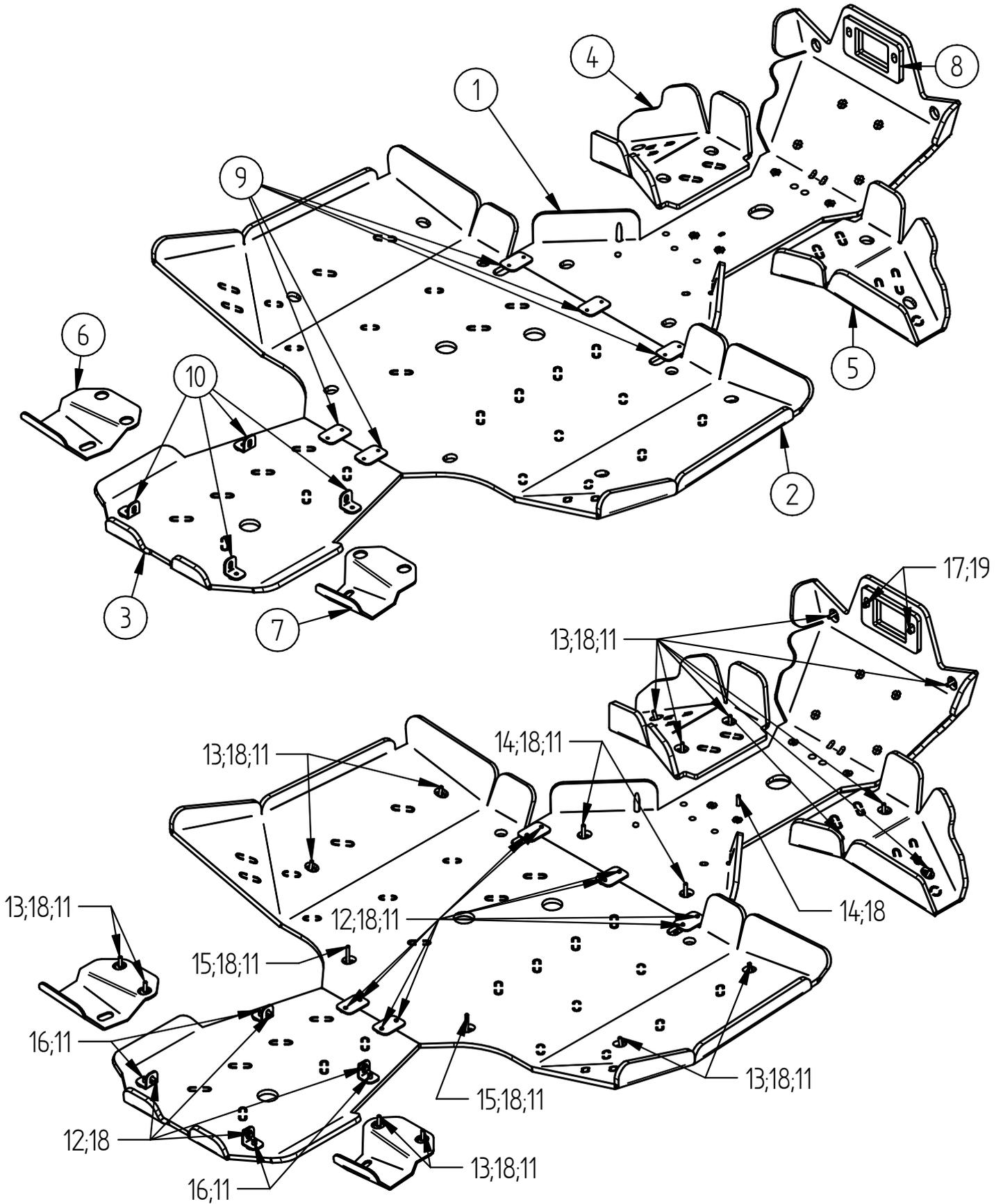
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SPECIFICATION

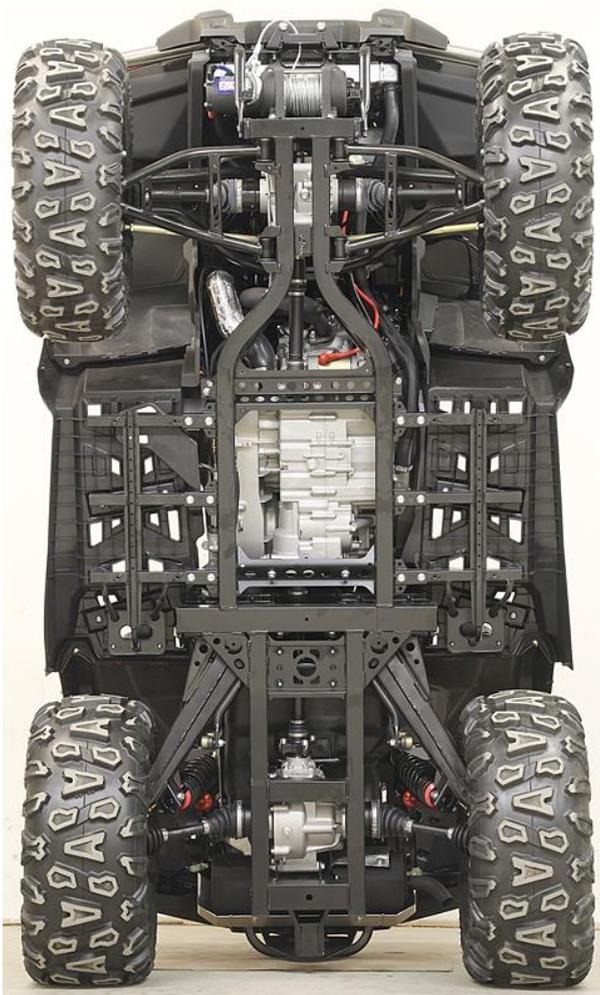
Pos.	Description	Code	Amount
1	Front protection	02.22701K	1
2	Middle protection	02.22702	1
3	Rear protection	02.21007	1
4	Front left arm protection	02.22704	1
5	Front right arm protection	02.22705	1
6	Rear left arm protection (BLACK)	02.20912M	1
7	Rear right arm protection (BLACK)	02.20913M	1
8	Distance plate	02.21003	1
9	Installation plate	02.5006	5
10	Installation bracket	03.1502	4
11	Dished washer	14.503	34
12	Bolt M6x16 DIN933	OT.02.02.050	14
13	Bolt M6x25 DIN933	OT.02.02.070	16
14	Bolt M6x35 DIN933	OT.02.02.090	3
15	Bolt M6x45 DIN933	OT.02.02.110	2
16	Bolt M8x20 DIN933	OT.02.02.180	4
17	Bolt M10x1,25-40 DIN961	OT.02.08.346	2
18	Washer Ø6/15 SFS3738	OT.04.03.020	35
19	Washer Ø10 DIN125	OT.04.01.040	2



FITTING INSTRUCTIONS

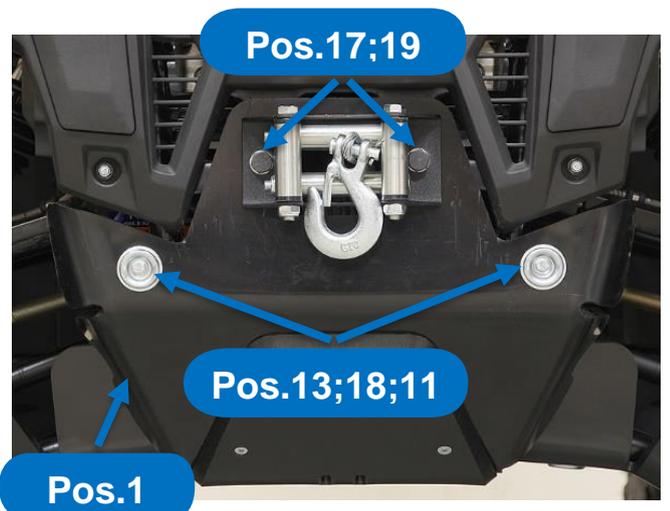
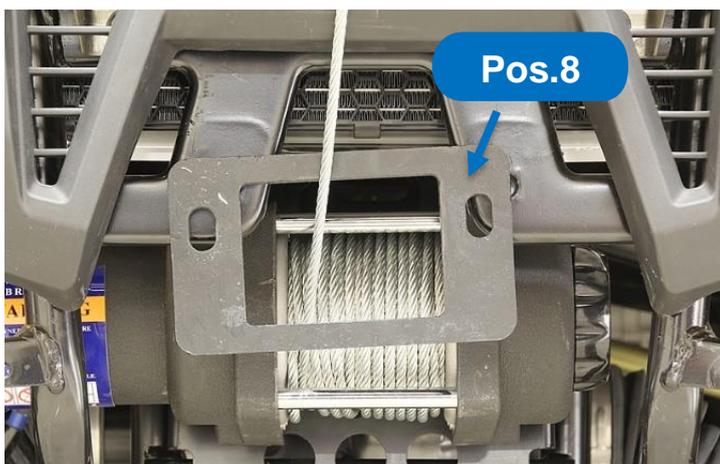
Step 1

Remove all standard plastic covers, fairlead and rear drive shaft protection. When installing the skid plate to the CForce 1000 Overland it is also necessary to remove front luggage frame plastic parts and loosen the upper bolts of the front bumper.



Step 2

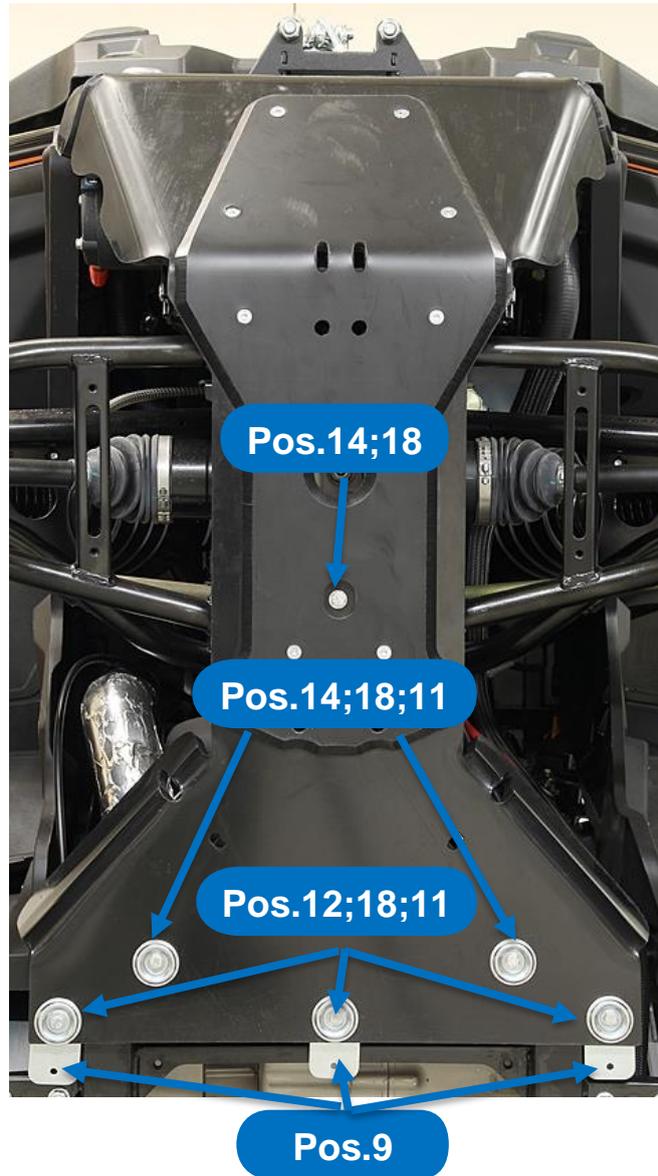
Install distance plate 02.21003, Front protection 02.22701 and fairlead but do not tighten bolts! When installing the skid plate to the CForce 1000 Overland, pull the front bumper away and install skid plate front part between the ATV frame and front bumper.



02.22700 Plastic skid plate CForce 850 / 1000 / 1000 Overland

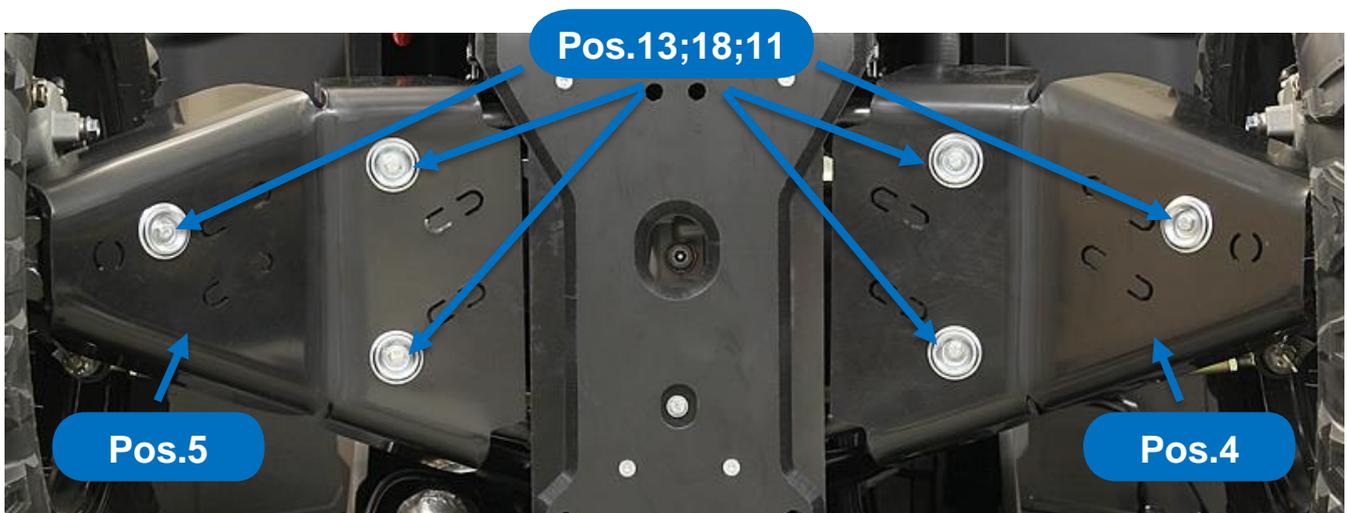
Step 3

Fix the front protection and install plates 02.5006 to the front protection. Tighten all installed bolts, including those described in the previous step. When installing skid plate to the CForce 1000 Overland tighten also the front bumper bolts shown in the step 1 and reinstall the front luggage frame plastic parts.



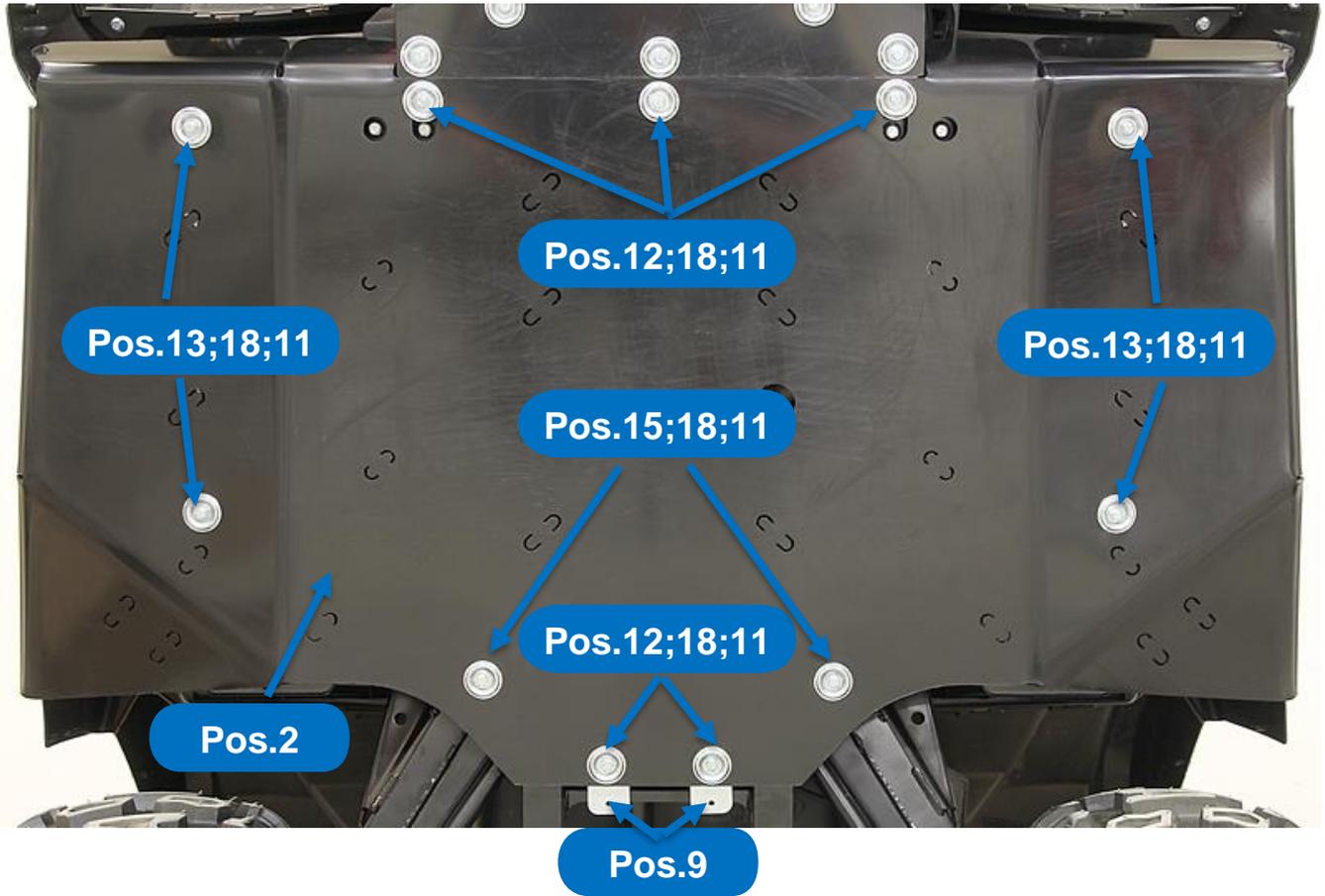
Step 4

Install front arm protections 02.22704 and 02.22705.



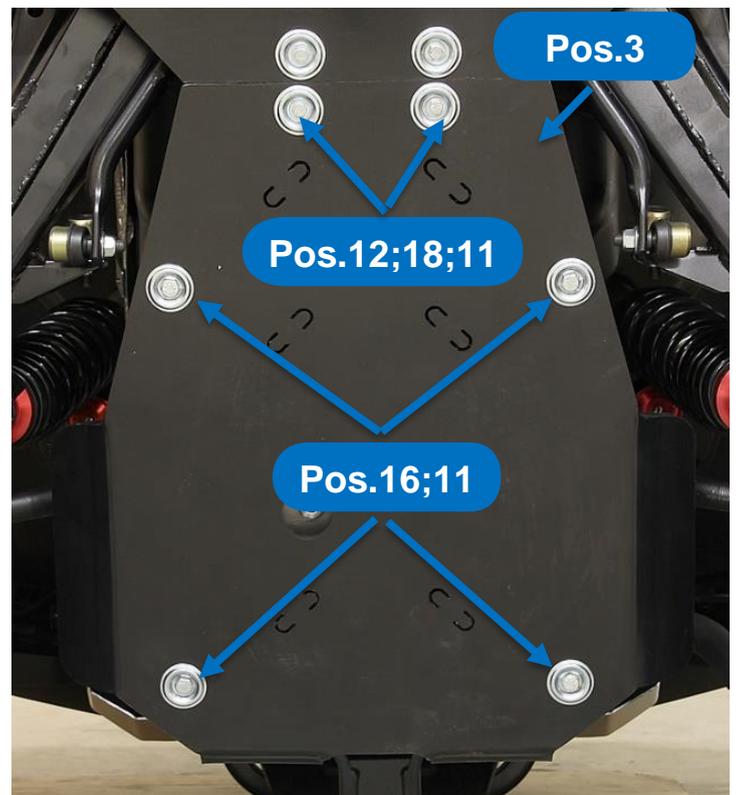
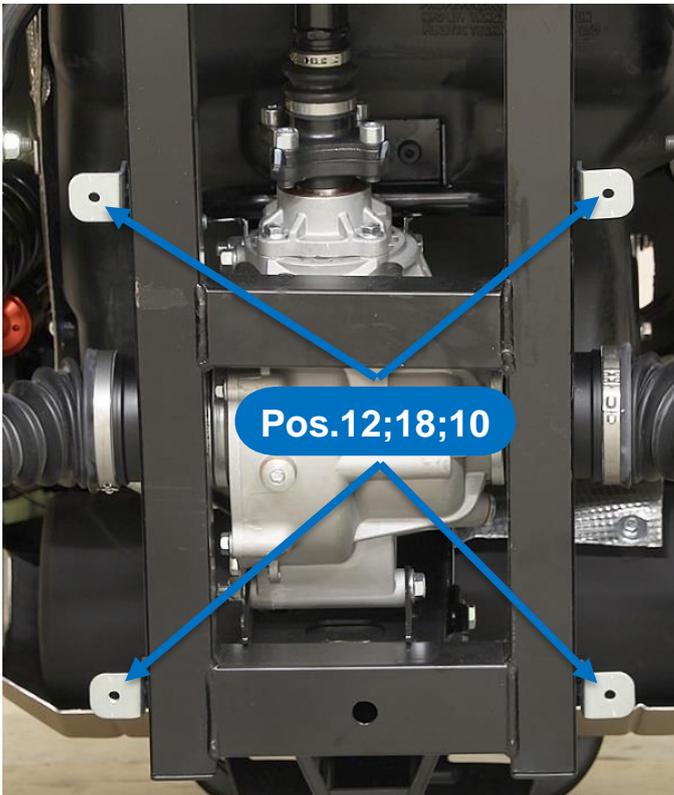
Step 5

Install middle part 02.22702 and install plates 02.5006 to middle part



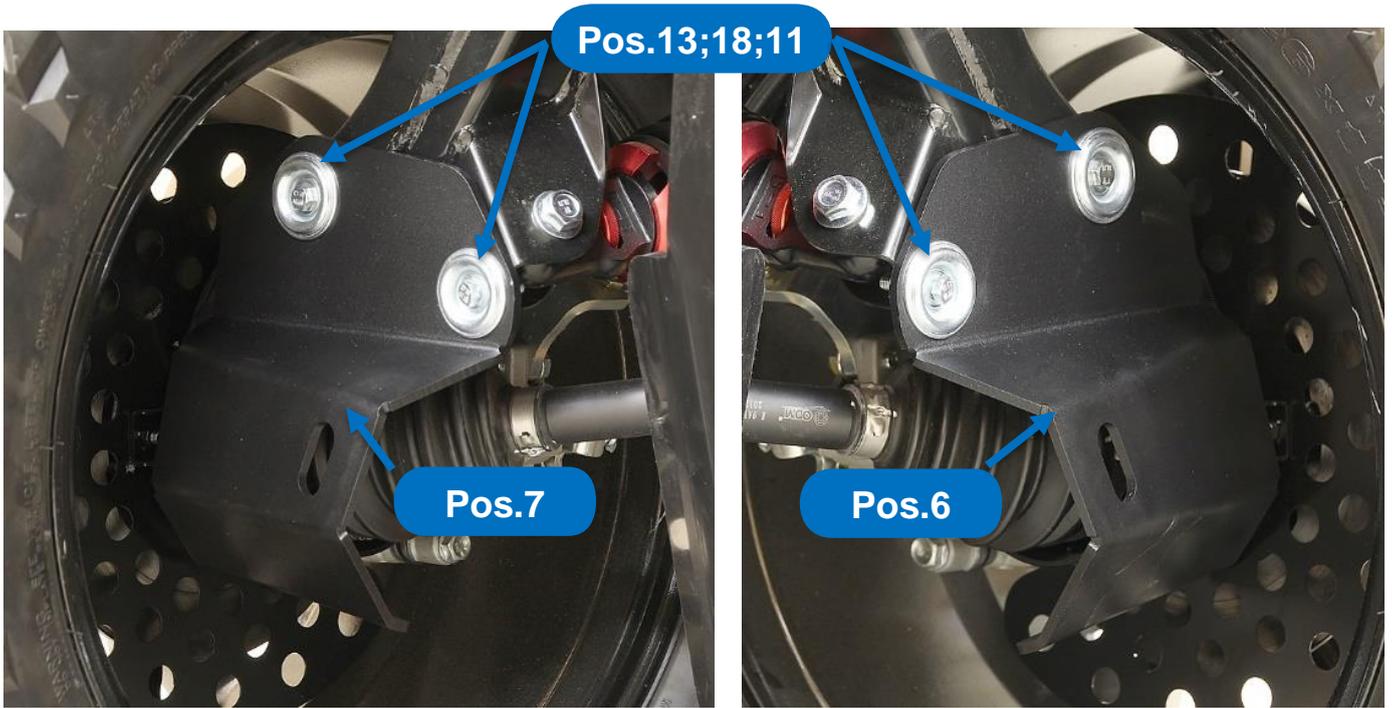
Step 6

Install brackets 03.1502 and rear part 02.22703.



Step 7

Install rear arm protectors 02.20912 and 02. 20913.



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