

# IRON BALTIC

## PLASTIC SKID PLATE

# POLARIS

## XP 1000 Sportsman (2017-...)

Code 02.19500

Version 11092023



**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic  
[sales@ironbaltic.com](mailto:sales@ironbaltic.com)

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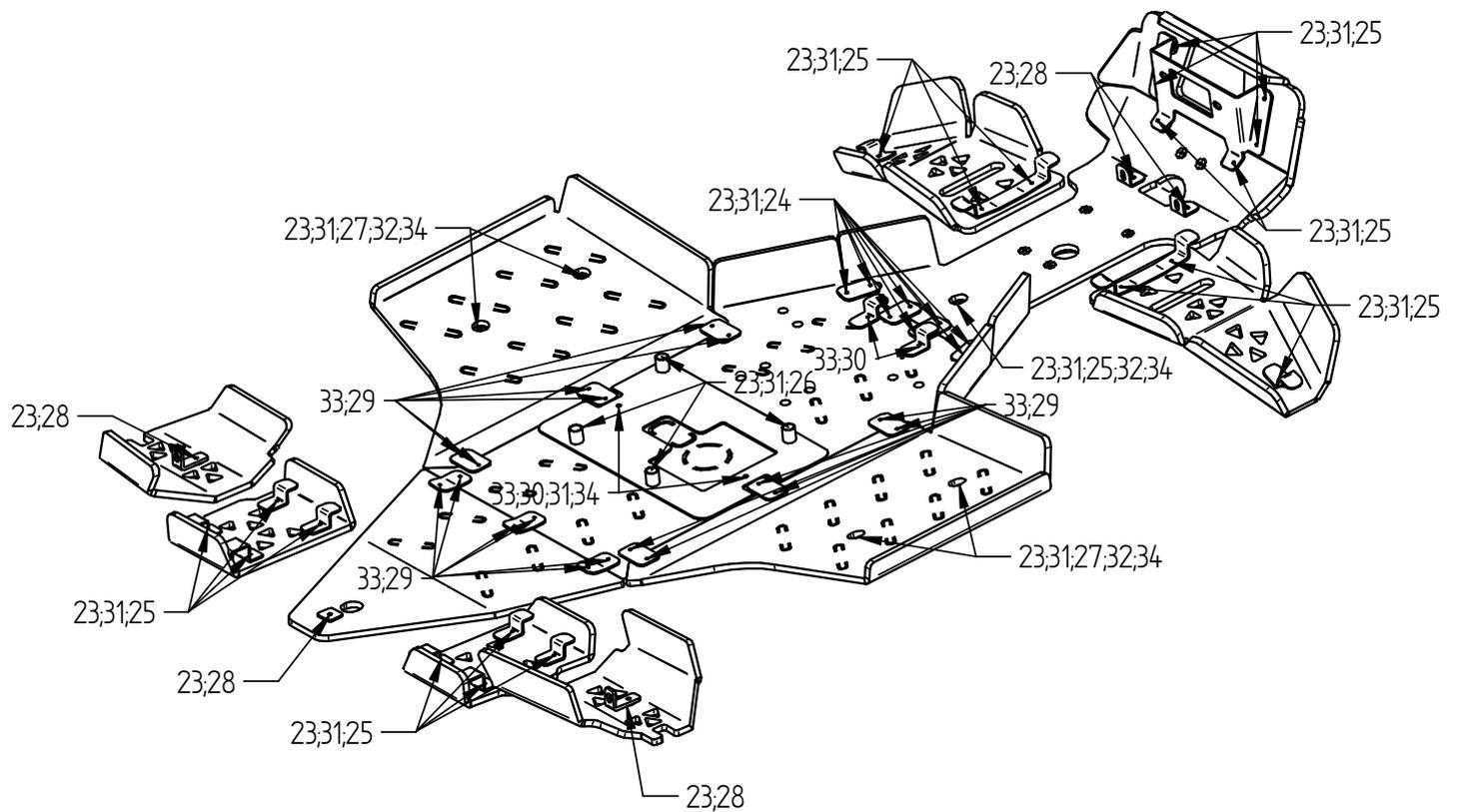
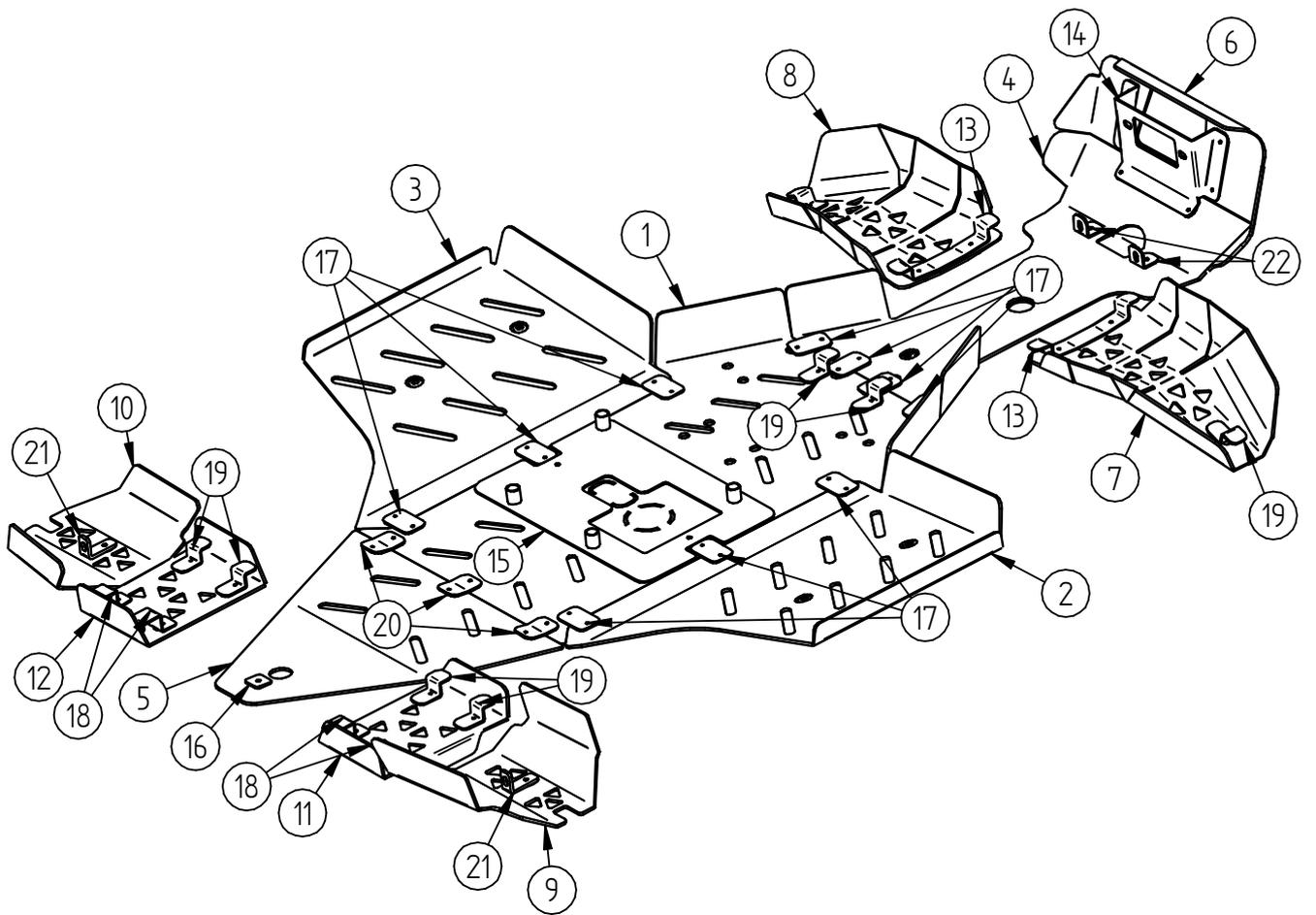
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[code.ironbaltic.com/u/hkdL0w70](http://code.ironbaltic.com/u/hkdL0w70)

# SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection	02.19501	1
2	Right side protection	02.19502	1
3	Left side protection	02.19503	1
4	Front protection	02.19504K	1
5	Rear protection	02.19505	1
6	Front upper protection	02.19506	1
7	Front right arm protection	02.19507	1
8	Front left arm protection	02.19508	1
9	Rear right arm protection	02.19509	1
10	Rear left arm protection	02.19510	1
11	Rear right arm protection 2	02.19511	1
12	Rear left arm protection 2	02.19512	1
13	Clamp for front arm protection	02.19414	2
14	Front protection bracket	02.19415	1
15	Middle protection plate	02.1551K	1
16	Installation plate	02.2305	1
17	Installation plate	02.5006	10
18	Installation bracket	02.5709	4
19	Installation plate	02.8210	8
20	Plate 10	02.8312	3
21	Installation angle	02.18804	2
22	Angle	03.1502	2
23	Dished washer	14.503	42
24	Bolt M6x16 DIN 933	OT.02.02.050	8
25	Bolt M6x20 DIN 933	OT.02.02.060	21
26	Bolt M6x45 DIN 933	OT.02.02.110	4
27	Bolt M6x50 DIN 933	OT.02.02.120	4
28	Bolt M8x25 DIN 933	OT.02.02.190	5
29	Bolt M6x20 DIN 7991	OT.02.04.030	18
30	Bolt M6x25 DIN 7991	OT.02.04.040	4
31	Washer Ø6/15 SFS 3738	OT.04.03.020	39
32	Washer Ø6/18 DIN 9021	OT.04.02.020	5
33	Conical washer Ø6	14.502	22
34	Nyloc nut M6 DIN 985	OT.03.02.030	7

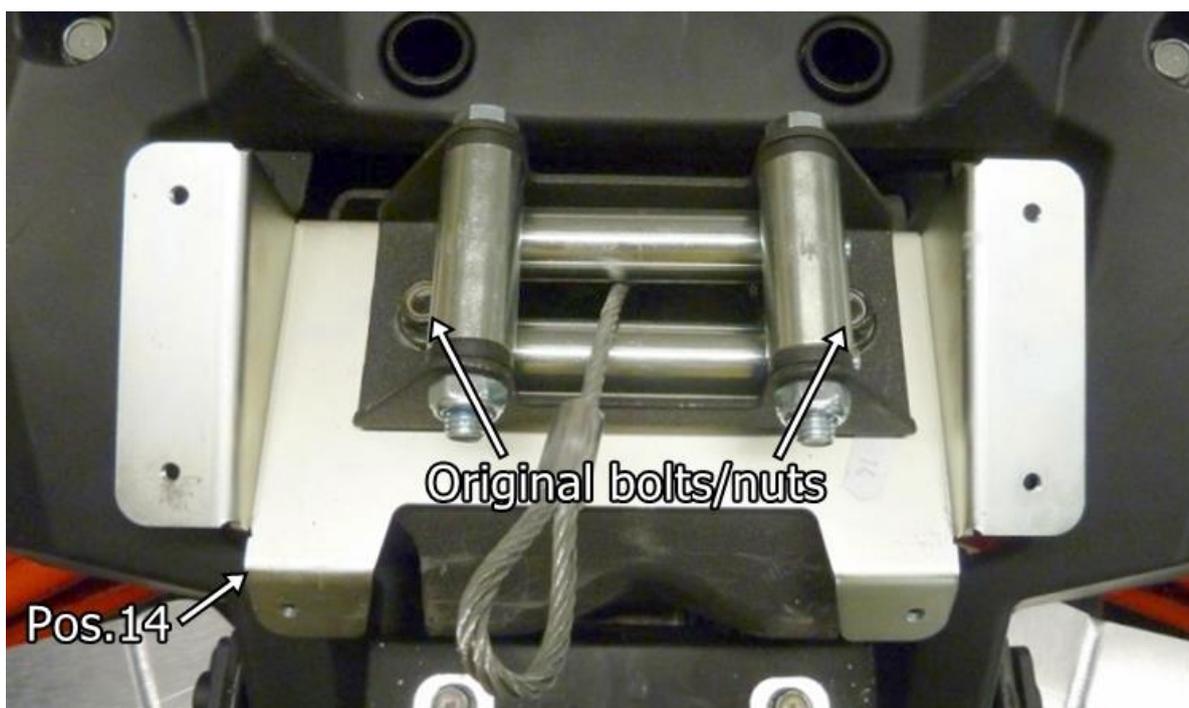


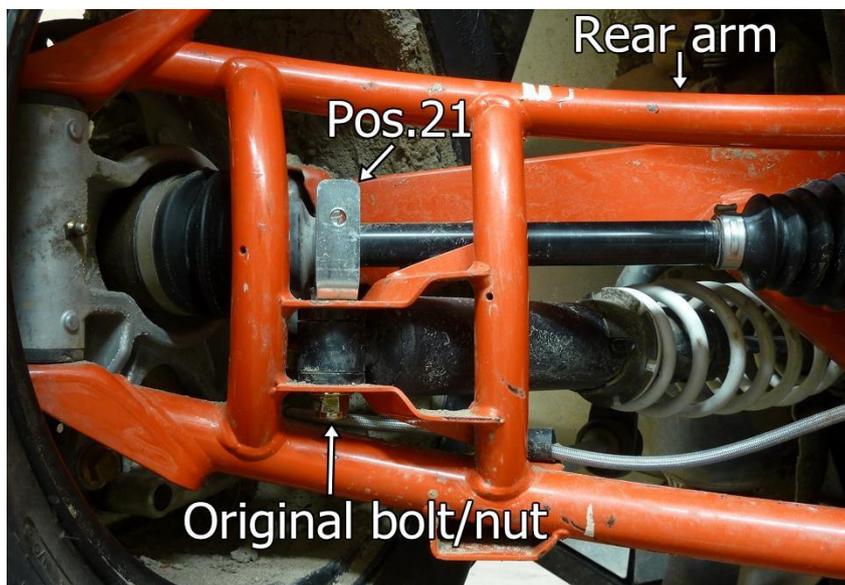
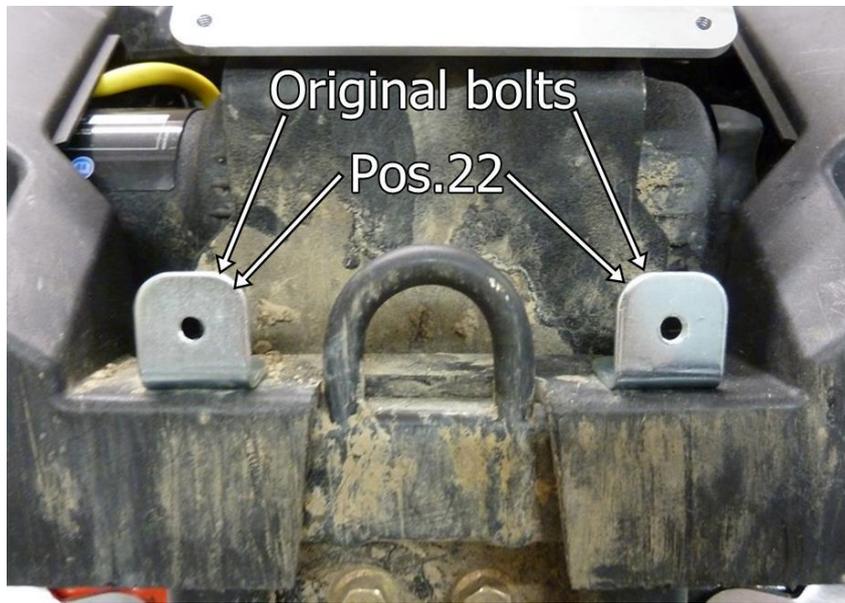
# FITTING INSTRUCTIONS

**Step 1** Remove all standard plastic covers.

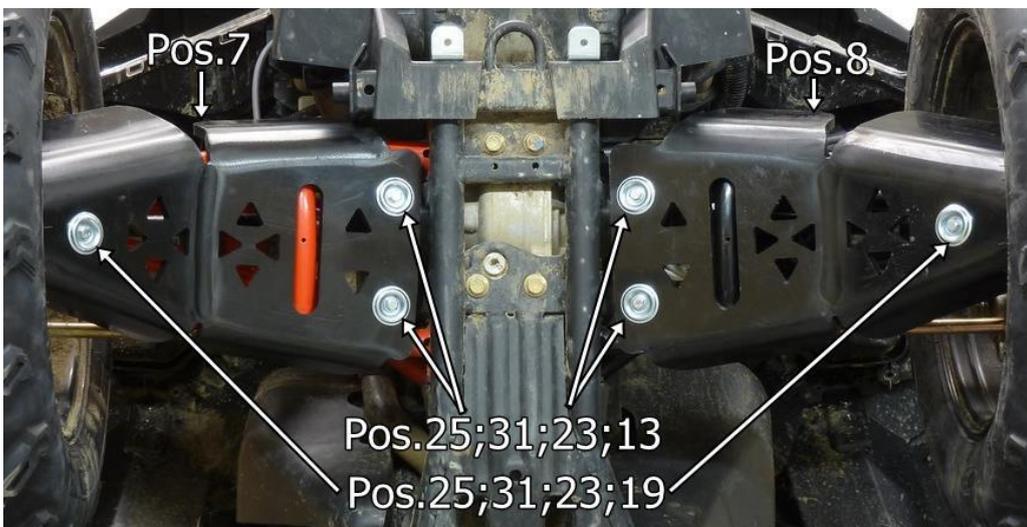


**Step 2** Install front protection bracket 02.19415, installation angle 03.1502 and rear arm protection bracket 02.18804.

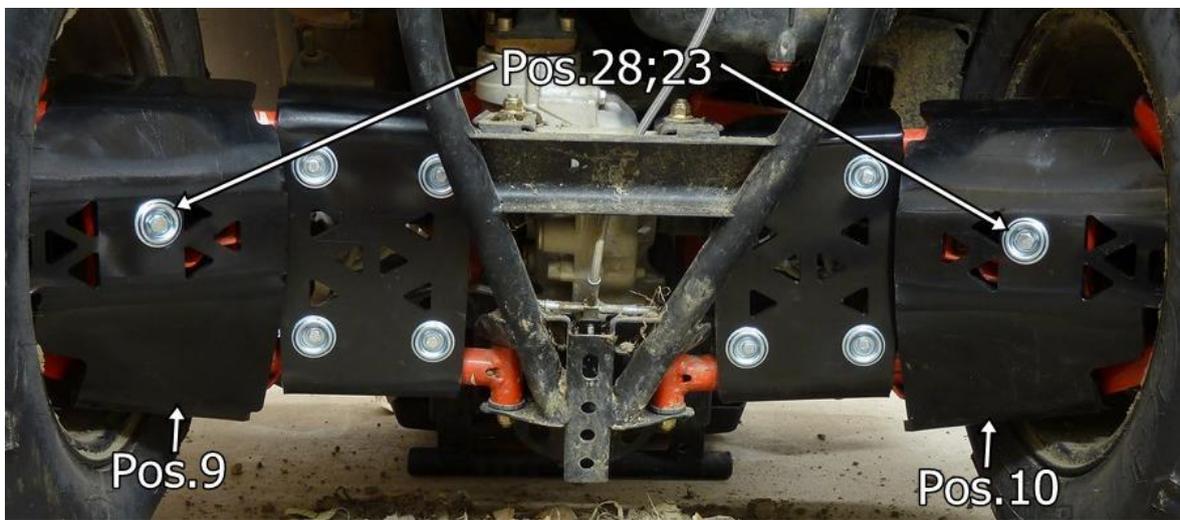
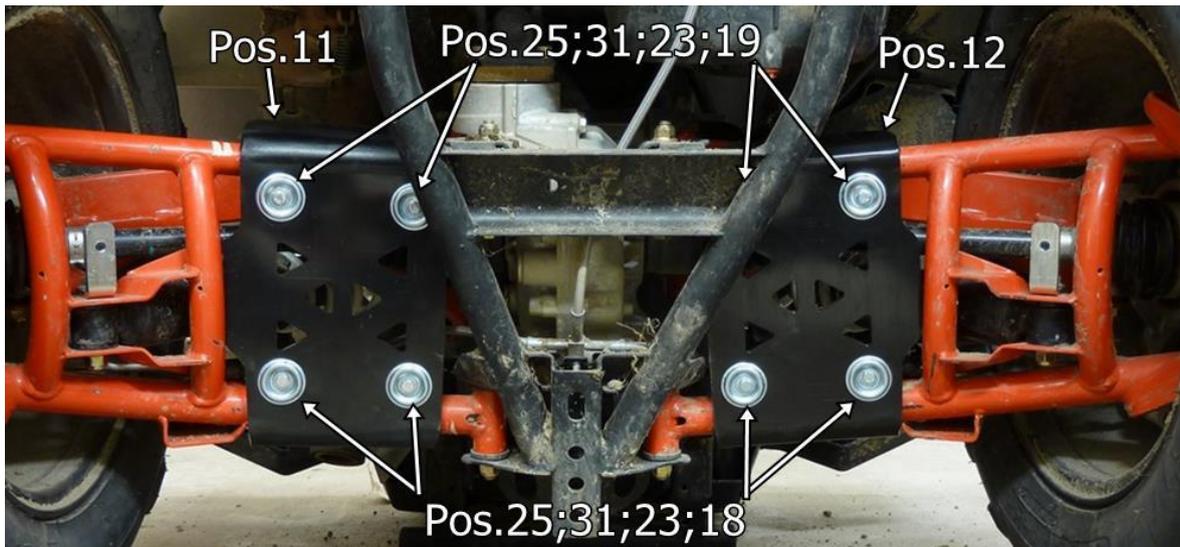




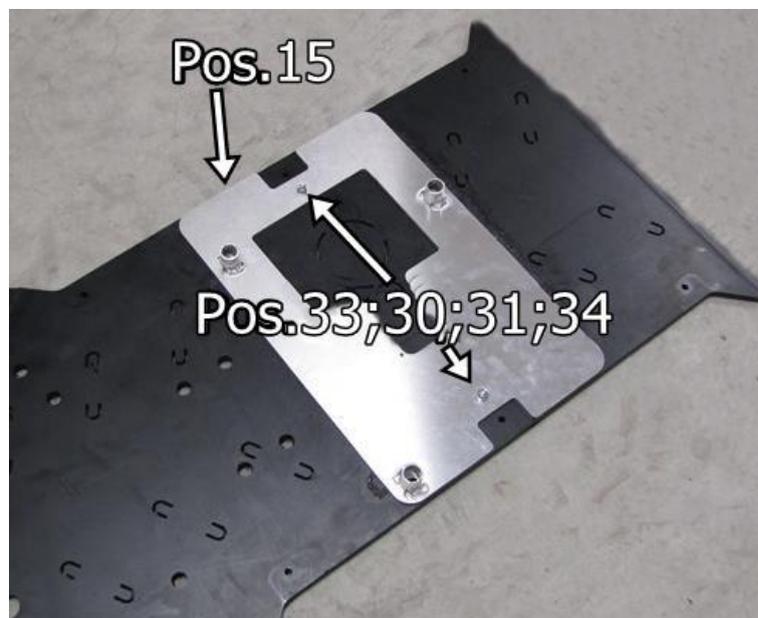
**Step 3** Install front arm protections 02.19507 and 02.19508.



**Step 4** Install rear arm protections 02.19509,02.19510,02.19511 and 02.19512.  
NB! We recommend using thread lock on Pos.28 bolt.



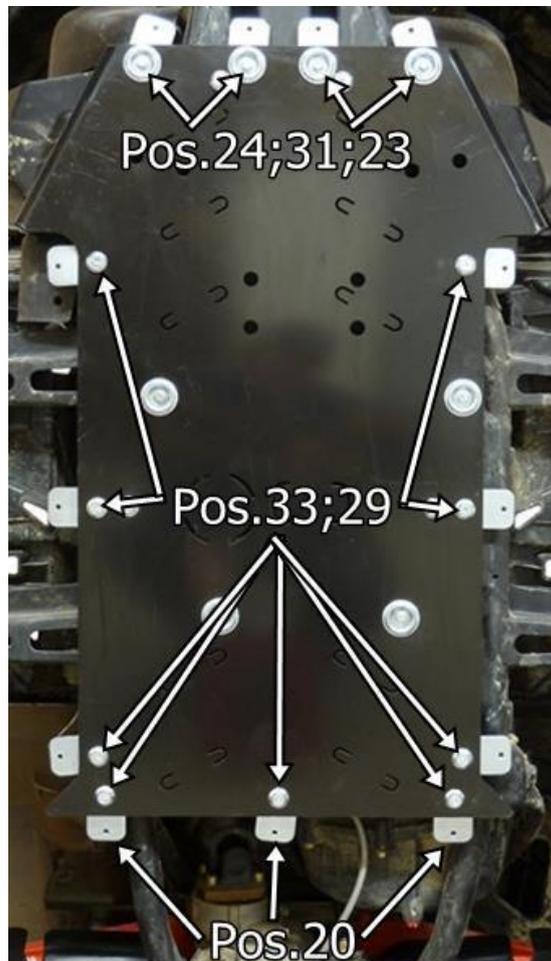
**Step 5** Install plate 02.1551K to middle protection.



**Step 6** Install middle protection 02.19501.



**Step 7** Install plates 02.5006 and 02.8312 to middle protection.



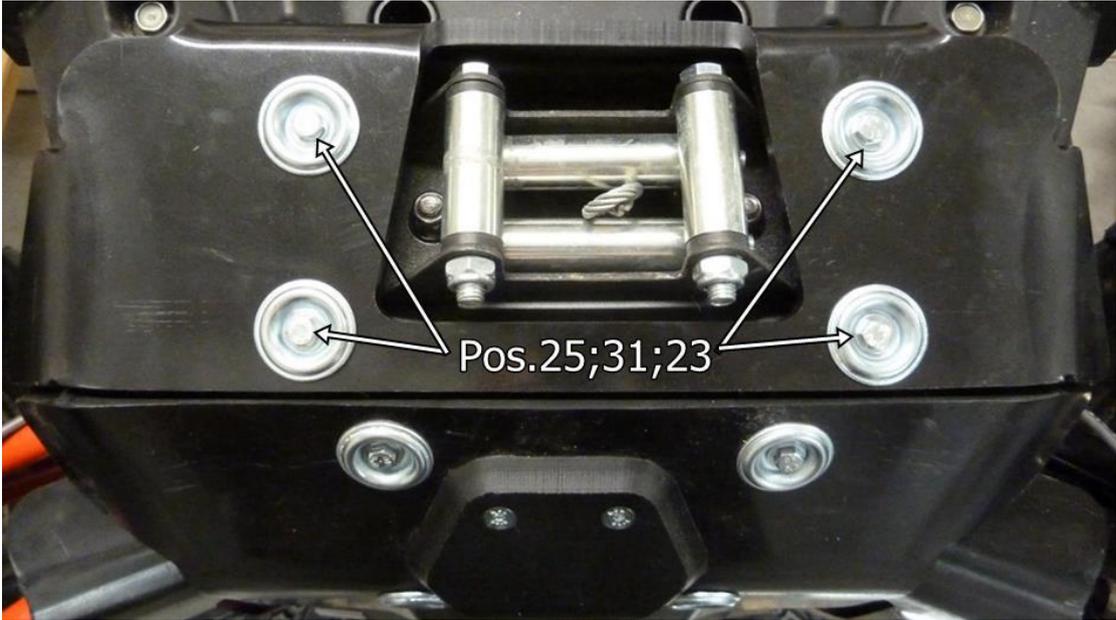
**Step 8** Install rear protection 02.19505.



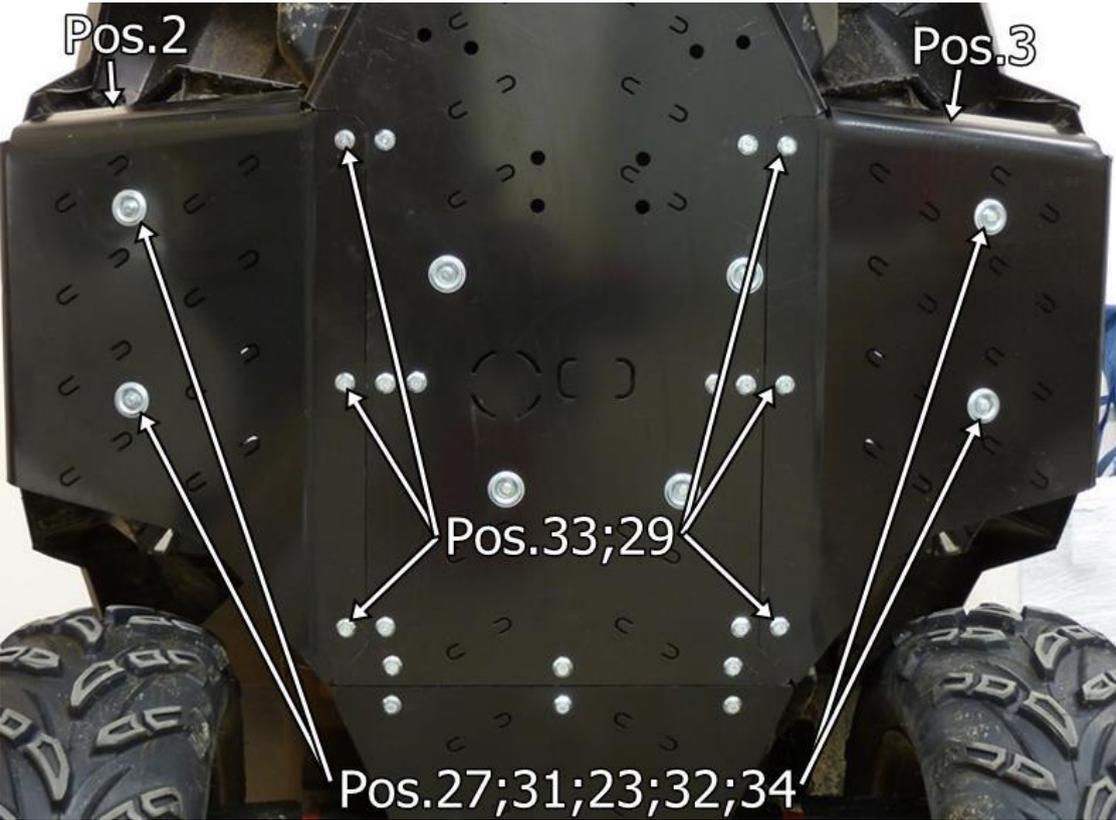
**Step 9** Install front protection 02.19504K.



**Step 10** Install front upper protection 02.19506.



**Step 11** Install side protections 02.19502 and 02.19503.







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