

IRON BALTIC

ALUMINIUM SKID PLATE

POLARIS

XP 1000 Sportsman (2017-...)

Code 02.19400

Version 11092023



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

Iron Baltic Ltd | +372 653 3711 | sales@ironbaltic.com | www.ironbaltic.com

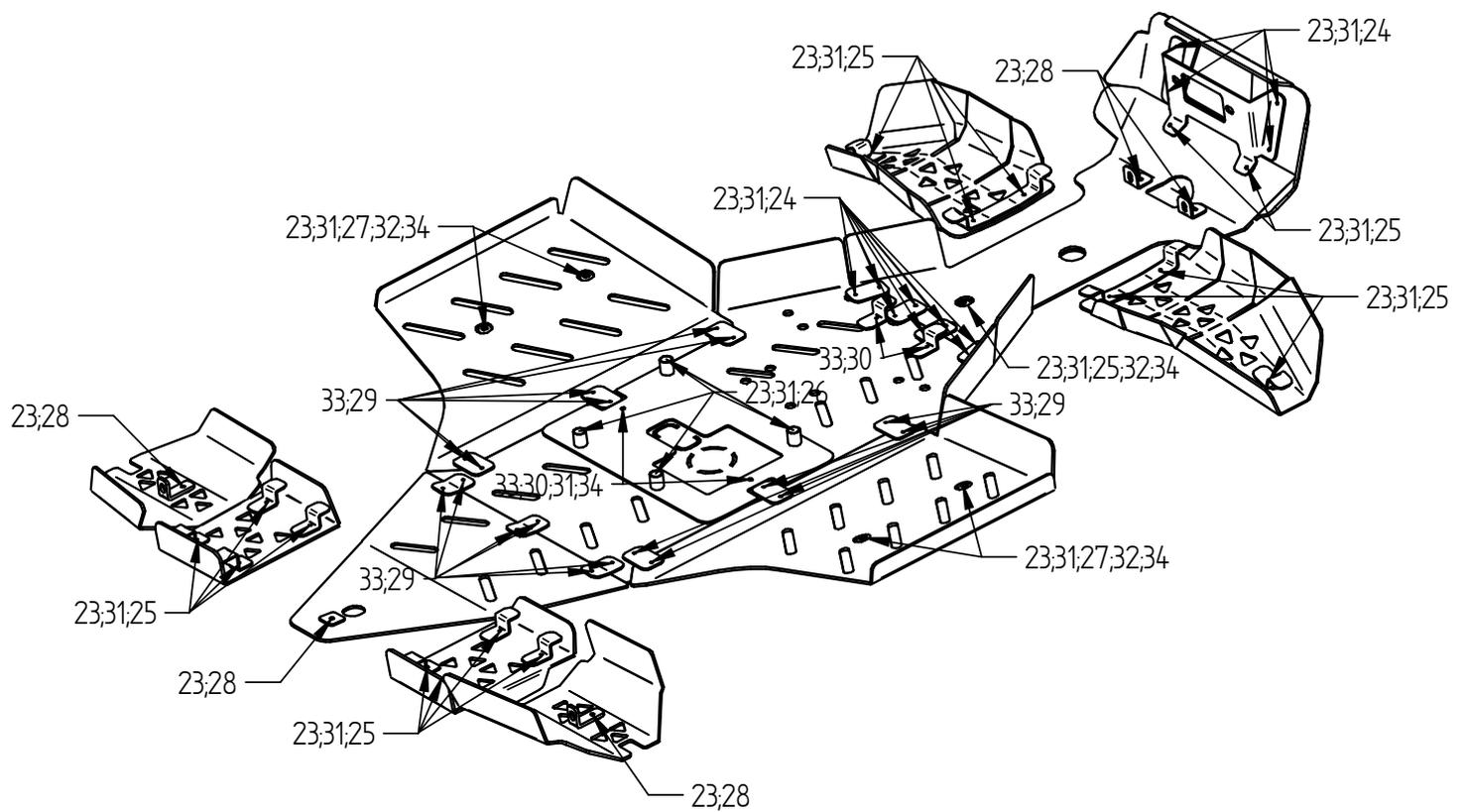
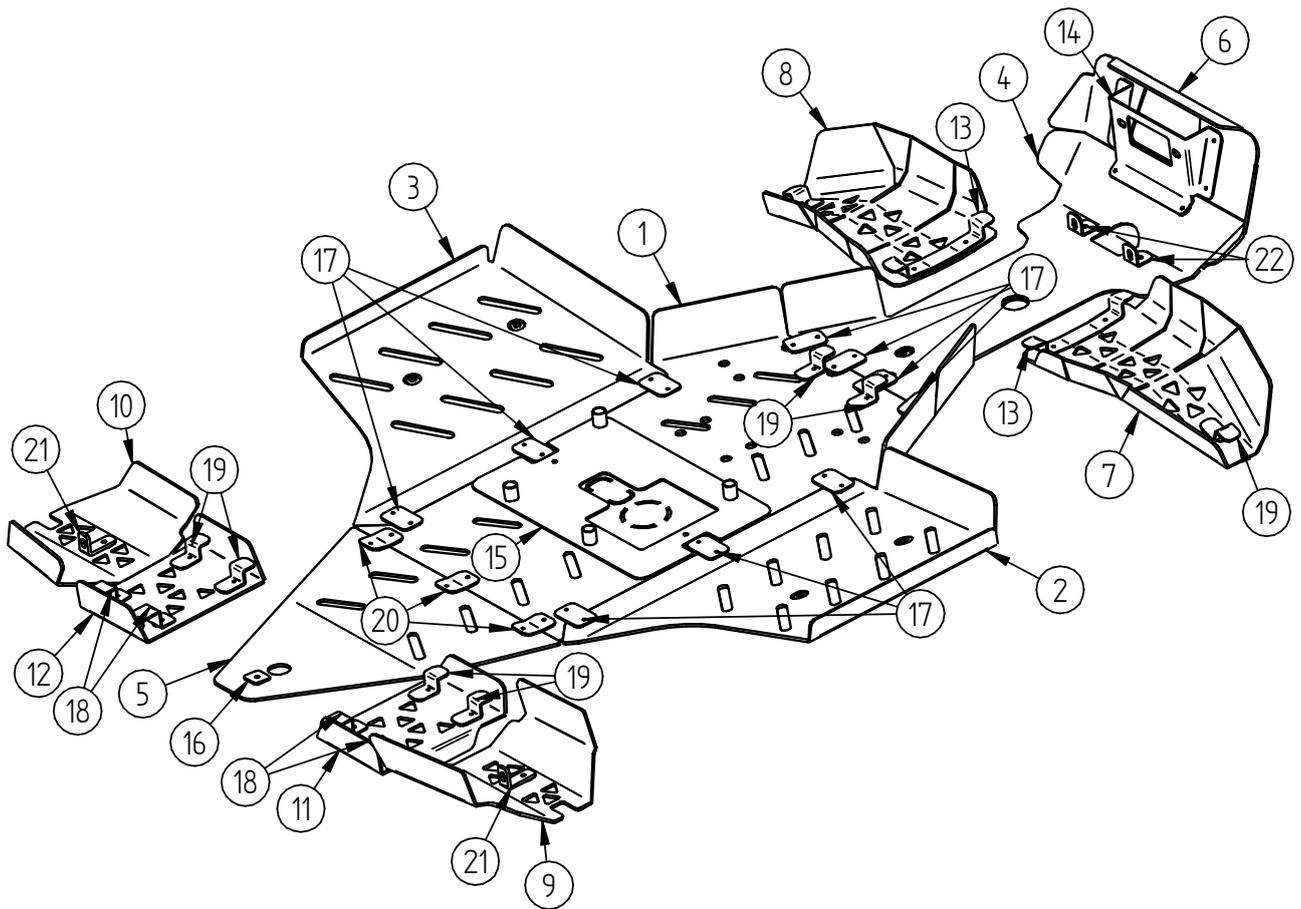
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SPECIFICATION

Pos.	Description	Code	Amount
1	Middle protection	02.19401	1
2	Right side protection	02.19402	1
3	Left side protection	02.19403	1
4	Front protection	02.19404K	1
5	Rear protection	02.19405	1
6	Front upper protection	02.19406	1
7	Front right arm protection	02.19407K	1
8	Front left arm protection	02.19408K	1
9	Rear right arm protection	02.19409	1
10	Rear left arm protection	02.19410	1
11	Rear right arm protection 2	02.19411	1
12	Rear left arm protection 2	02.19412	1
13	Clamp for front arm protection	02.19414	2
14	Front protection bracket	02.19415	1
15	Middle protection plate	02.1551K	1
16	Installation plate	02.2305	1
17	Installation plate	02.5006	10
18	Installation bracket	02.5709	4
19	Installation plate	02.8210	8
20	Plate 10	02.8312	3
21	Installation angle	02.18804	2
22	Angle	03.1502	2
23	Dished washer	14.503	42
24	Bolt M6x12 DIN 933	OT.02.02.030	12
25	Bolt M6x16 DIN 933	OT.02.02.050	17
26	Bolt M6x40 DIN 933	OT.02.02.100	4
27	Bolt M6x45 DIN 933	OT.02.02.110	4
28	Bolt M8x25 DIN 933	OT.02.02.190	5
29	Bolt M6x16 DIN 7991	OT.02.04.020	18
30	Bolt M6x20 DIN 7991	OT.02.04.030	4
31	Washer Ø6/15 SFS 3738	OT.04.03.020	39
32	Washer Ø6/18 DIN 9021	OT.04.02.020	5
33	Conical washer Ø6	14.502	22
34	Nyloc nut M6 DIN 985	OT.03.02.030	7

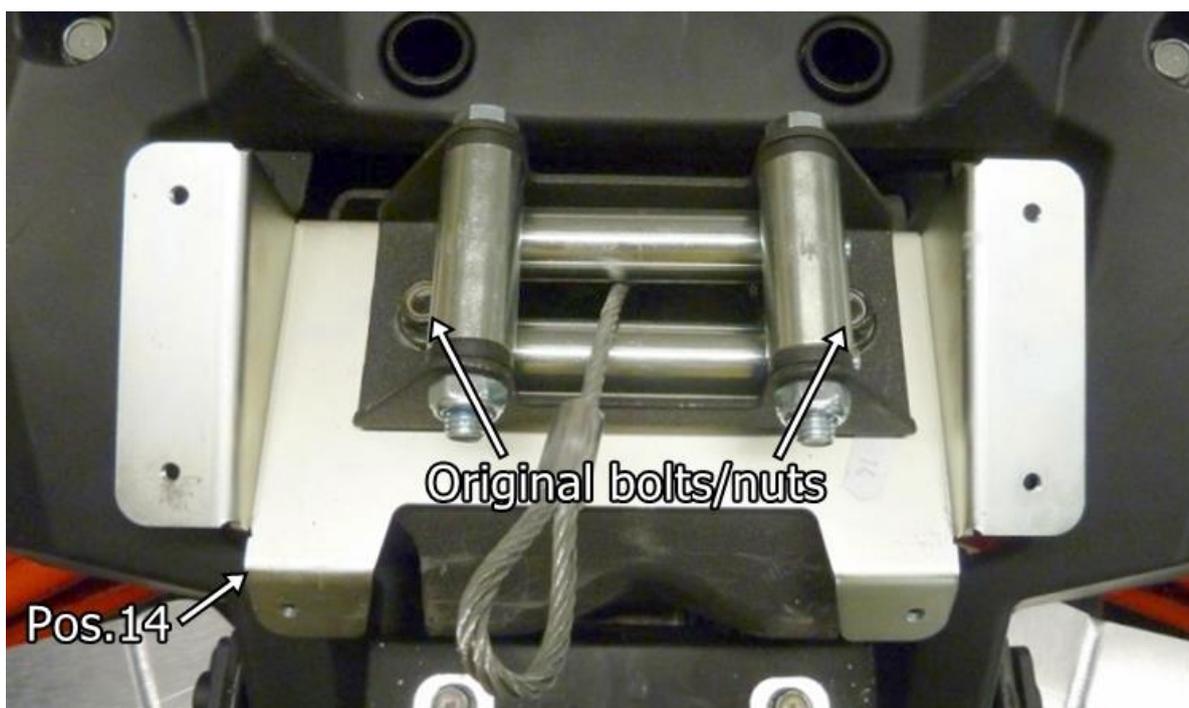


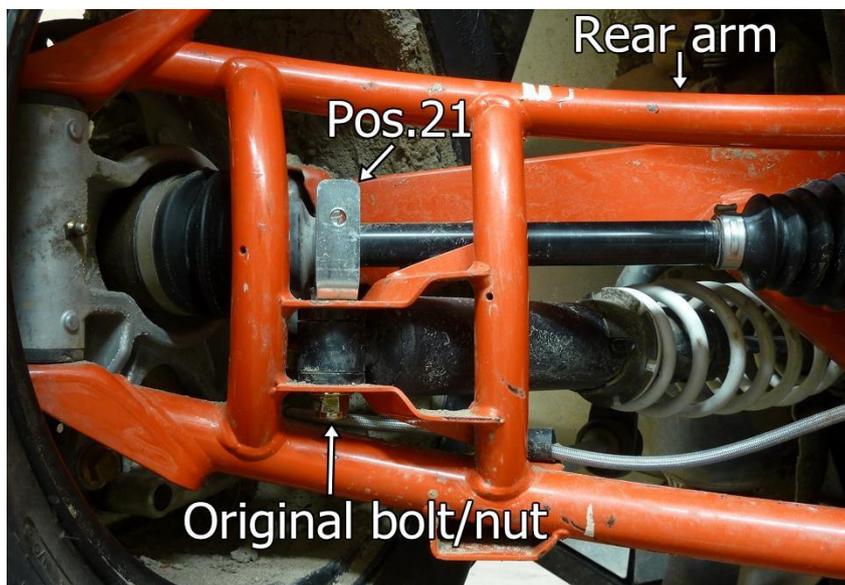
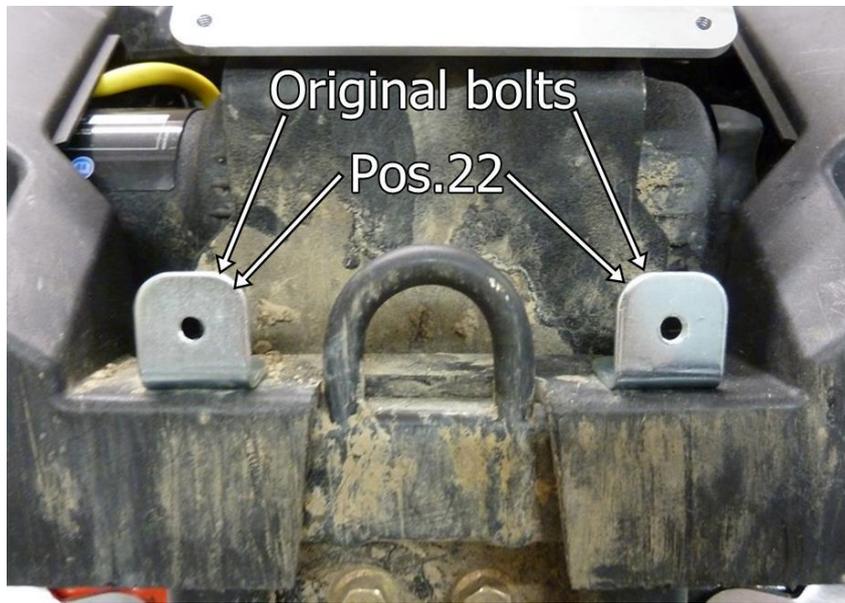
FITTING INSTRUCTIONS

Step 1 Remove all standard plastic covers.

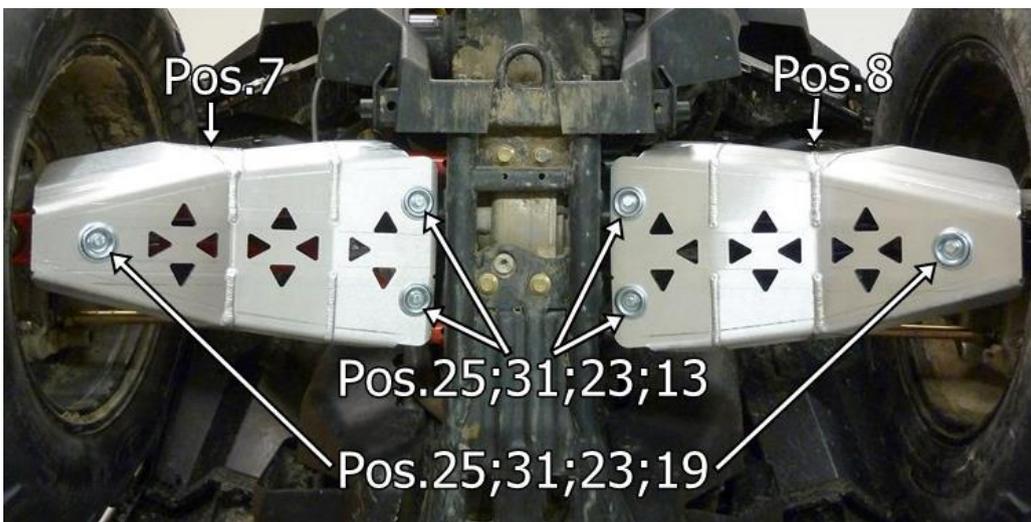


Step 2 Install front protection bracket 02.19415, installation angle 03.1502 and rear arm protection bracket 02.18804.

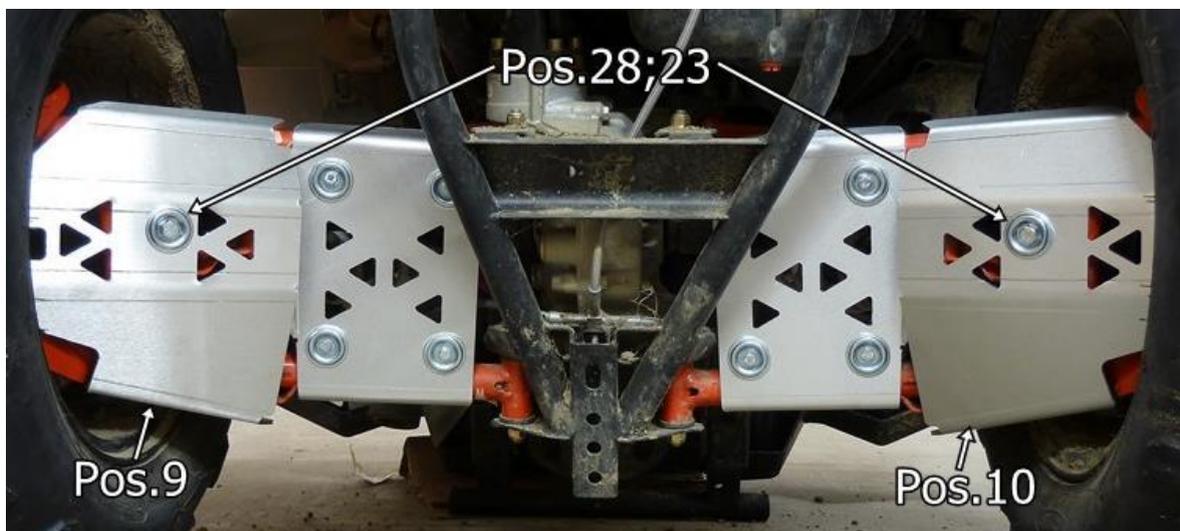
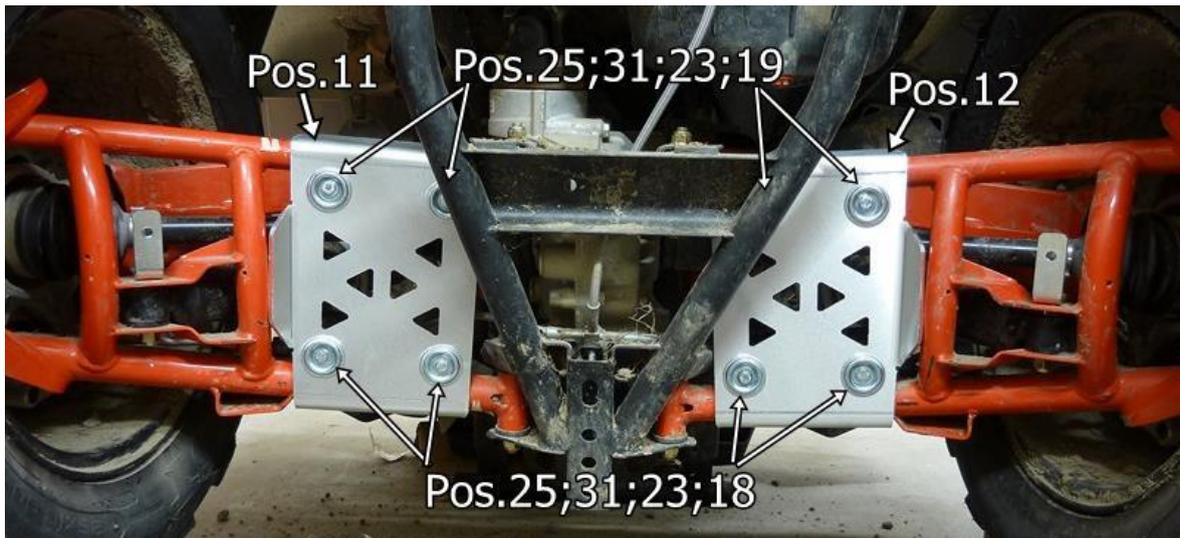




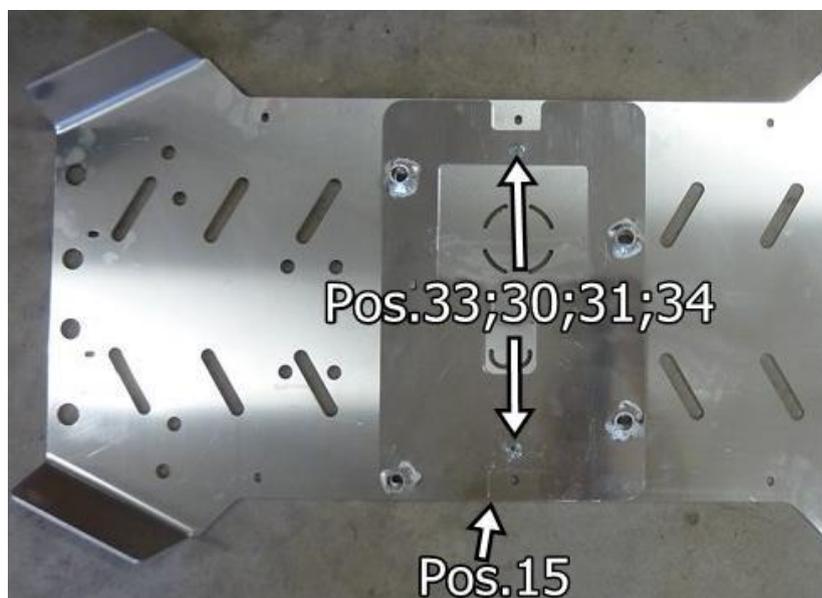
Step 3 Install front arm protections 02.19407K and 02.19408K.



Step 4 Install rear arm protections 02.19409,02.19410,02.19411 and 02.19412.
NB! We recommend using thread lock on Pos.28 bolt.



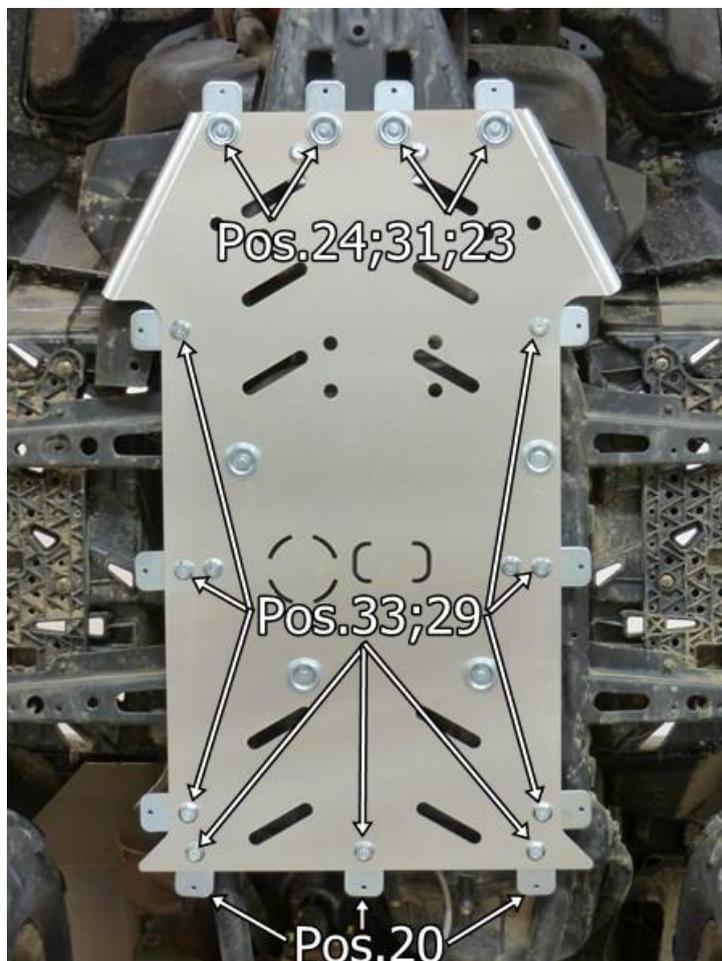
Step 5 Install plate 02.1551K to middle protection.



Step 6 Install middle protection 02.19401.



Step 7 Install plates 02.5006 and 02.8312 to middle protection.



Step 8 Install rear protection 02.19405.



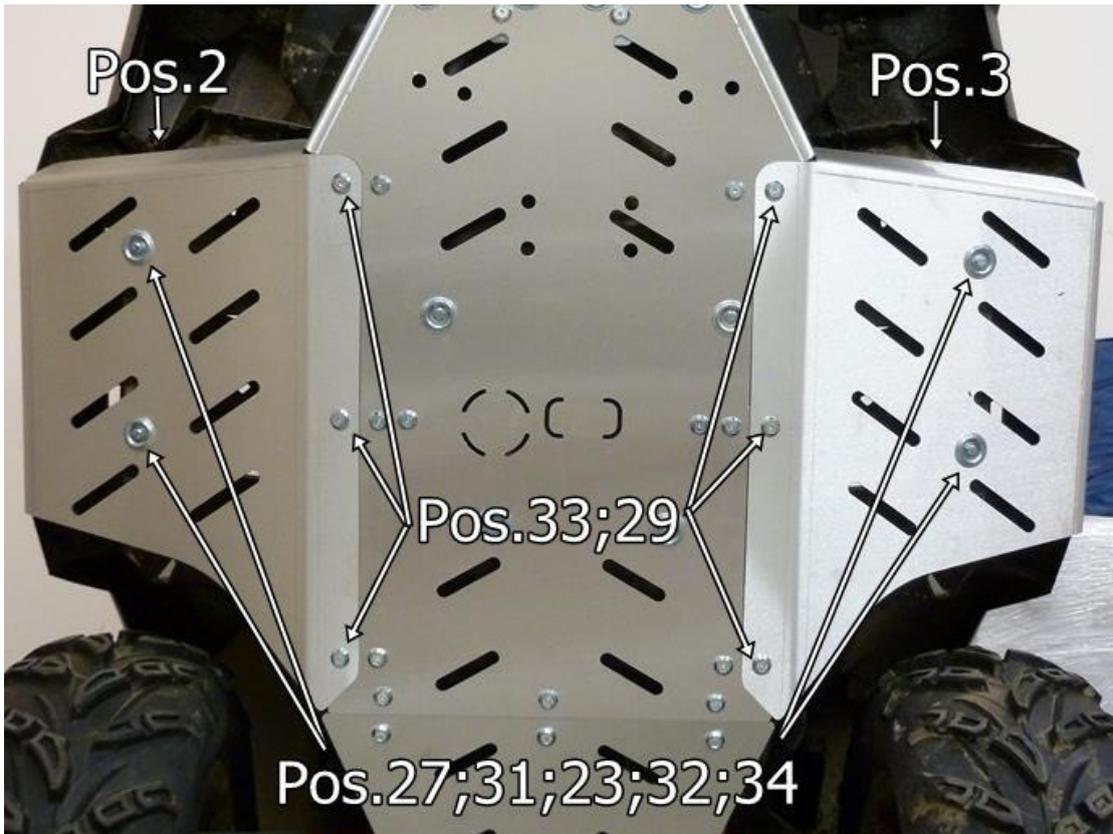
Step 9 Install front protection 02.19404K.



Step 10 Install front upper protection 02.19406.



Step 11 Install side protections 02.19402 and 02.19403.



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
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